

Mitutoyo

Catalog No. US-1004



Measuring Instruments Catalog



Notes on Use

Export Compliance

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Safety Caution

Carefully read the specifications and functions in this catalog before selecting products. Safety may be compromised if you use products for purposes other than those stated here.

Feel free to contact your nearest Mitutoyo sales center if you wish to use a product for other purposes or in a special environment.

Appearance and Specifications

Appearance and specifications are subject to change without prior notice for product improvement. The product names in this catalog are registered trademarks or trademarks of Mitutoyo or their respective companies.

Mitutoyo Precision Measuring Machines Trusted Throughout the World

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Mitutoyo North America Operations



**Mitutoyo America Corporation
Corporate Headquarters**
Aurora, Illinois USA

Aurora
965 Corporate Blvd
Aurora, IL 60502
M³ Solution Center
Calibration Lab
Mitutoyo Institute of Metrology
CT Lab
Repair and Field Service



Seattle

Los Angeles

Mitutoyo America Corporation

Established in 1963, Mitutoyo America Corporation has locations all across the United States and Canada, including corporate offices, sales offices, M³ Solution Centers, calibration and repair laboratories, and research and development facilities. Mitutoyo America offers a full product line of precision measuring tools, instruments and equipment. Mitutoyo provides a comprehensive metrology organization, with dependable product and technical support, state-of-the-art calibration and repair services, unmatched education and training programs and cutting-edge research and development.

As the leading metrology company in the world, Mitutoyo is committed to future product development that applies breakthrough technologies to its full range of dimensional measurement tools, instruments and systems. With the belief that providing high-quality metrology goods and services to its customers will in turn, allow its customers to provide high-quality product to theirs, Mitutoyo continues to develop the most advanced and sophisticated metrology equipment available. **"Precision is our profession"** is not just the company motto, but also the principle by which every Mitutoyo employee stands when serving our customers.



**Mitutoyo Mexico
Corporate Headquarters**
Estado de Mexico, Mexico
(0155) 5312-5612

One number to serve you better:
Toll Free: 1-888-MITUTOYO (1-888-648-8869) (U.S. Inquiries Only)

M³ Solution Centers

Mitutoyo Tools and instruments can be seen and demonstrated conveniently at any one of nine Mitutoyo M³ Centers nationwide. These centers are fully equipped featuring operational models of the latest Mitutoyo tools and instruments. By appointment or walk-in basis, product demonstrations at M³ Solution Centers are carried out by our experienced, highly trained staff. Contact your Mitutoyo distributor or the Mitutoyo regional office near you for more information.



*M³ = Mitutoyo, Measurement, Metrology



Mitutoyo Canada Inc.
Corporate Headquarters
 Mississauga, Ontario Canada
 (905) 821-1261



Birmingham
 2100 Riverchase Ctr, Suite 106
 Birmingham, AL 35244
M³ Solution Center



Boston
 753 Forest Street, Suite 110
 Marlborough, MA 01752
M³ Solution Center



Charlotte
 11515 Vanstory Drive, Suite 140
 Huntersville, NC 28078
M³ Solution Center



Cincinnati
 6220 Hi-Tek Court
 Mason, OH 45040
M³ Solution Center



Detroit
 44768 Helm Street
 Plymouth, MI 48170
M³ Solution Center



Houston
 4560 Kendrick Plaza Dr., Suite 120
 Houston, TX 77032
M³ Solution Center



Los Angeles
 16925 East Gale Ave.
 City of Industry, CA 91745
M³ Solution Center
CT Lab
Repair and Field Service



Seattle
 1000 SW 34th Street
 Renton, WA 98057
M³ Solution Center
CT Lab



Toronto
 2121 Meadowvale Blvd.
 Mississauga, Ontario Canada
 L5N 5N1
M³ Solution Center
Calibration Laboratory
Repair and Field Service



Montréal
 7075 Place, Robert-Joncas, Suite 129
 Montreal, Quebec Canada
 H4M 2Z2
M³ Solution Center
Repair and Field Service

Company Profile



Product Demonstration / Application Support (M³ Solutions Centers)

With several locations across North America, Mitutoyo's M³ Solutions Centers provide hands-on access to the full range of Mitutoyo precision tools and instruments, including the latest technologies Mitutoyo has to offer. Available to walk-ins or by appointment, highly trained and industry-experienced applications engineers will provide product demonstrations, answer questions and assist in the development of application-specific solutions. Contact your Mitutoyo distributor or the M³ Solutions Center in your area for additional information.

Sales Support / Customer Service

To ensure fast, dependable responses to all product-related questions and needs, Mitutoyo America Corporation's Sales Support group is available to assist with information on all Mitutoyo precision tools and instruments. Friendly, knowledgeable customer service representatives can provide product specifications, availability, and pricing, as well as recommend a local authorized Mitutoyo distributor.

Technical Support Services

Fast technical support for all Mitutoyo precision tools, instruments and software applications is available to distributors and customers through Mitutoyo's technical support services and is only a phone call away. Highly skilled engineers and technicians with knowledge of all Mitutoyo products can provide product information, answer technical questions, and offer application guidance. Contract programming and inspection services utilizing our most advanced technologies are also available.

Software Application Training

To maximize the value of Mitutoyo precision instrument purchases, Mitutoyo America Corporation provides customized training for all CMM, Vision, Form, and data management (MeasurLink) software applications it provides. Highly trained software instructors provide hands-on, one-on-one or group training with content appropriate for all customer needs. Training classes can be arranged at locations throughout North America.





Calibration Services



Mitutoyo America Corporation's calibration laboratory utilizes state-of-the-art technology to calibrate virtually any metrology tool. A2LA accredited (Certificate 0750.01) to ISO/IEC 17025 for testing and calibration labs, this facility employs professional calibration technicians to provide NIST-traceable accuracy certification, as well as calibration services for Mitutoyo and other manufacturer's gages and gage blocks. Canadian calibration laboratory is CLAS accredited to ISO/IEC 17025.

Field Service

Committed to ensuring value and longevity in its products, Mitutoyo America Corporation provides field service for all of its major measuring instrument products. A fully-staffed field service department arranges the installation, repair, and A2LA-accredited calibration (Certificate 1643.01) of Mitutoyo metrology instruments. Capable of certifying calibration on any service visit, Mitutoyo's accredited field service technicians get equipment back into production quickly. Service agreements are available at the time of equipment purchase. Canadian field service laboratory is CLAS accredited to ISO/IEC 17025.



Repair Services

Mitutoyo America Corporation's in-house repair facilities are capable of repairing the full range of Mitutoyo precision tools. Skilled technicians provide quality repairs backed by a full 90-day warranty on parts and labor. Repairs are done in either the Aurora, IL, facility or the City of Industry, CA, facility. Repair service is also available in Canada.

Parts Center

Mitutoyo America Corporation's parts center stocks more than 10,000 individual parts for Mitutoyo products. Same day and 24-hour shipping is available for most part requests. For CMM parts, a specialized group is available to provide additional CMM support services. A Mitutoyo product parts catalog is available on CD-ROM through the Parts Center or through a local Mitutoyo distributor.

Company Profile



Mitutoyo Institute of Metrology



The Mitutoyo Institute of Metrology provides training and metrology seminars on topics ranging from basic principles of metrology to advanced QC studies. The institute is a premier educational facility within the quality field with more than 5,000 students taking courses every year. Seminars are led by experienced, industry professionals at locations across the United States and Canada. Seminars can also be arranged for customers to be held at their own facilities. All courses are approved for CEU credits (Continuing Education Units).



CT Lab / MEI (R&D and Software Development)

Mitutoyo America's CT Labs and Micro Encoder Inc. are part of an international network of Mitutoyo research and development facilities charged with developing breakthrough technologies for the company's range of dimensional measurement tools, instruments and systems and for the advancement of the field of metrology. Highly skilled developers and engineers utilize cutting-edge development tools to produce the most advanced and sophisticated metrology software and equipment available. Mitutoyo America Corporation is a Microsoft® Gold Certified Partner, providing the entire organization access to a host of Microsoft® development tools and support, and ensuring that Mitutoyo software applications work reliably in Microsoft® OS and network environments.

Sales Solutions / System Design and Integration

Standard products alone cannot always solve our customers' measuring challenges. That is why we established an engineering group to integrate our equipment into application-engineered custom solutions. Called Sales Solutions, this group can create a solution as simple as fixturing. Other times, the answer may require integration of the latest metrology equipment, process control software and robotics to create an automated metrology cell. Whatever the level of complexity, for application and integration of measurement technologies simple or complex – proven or newly emerging – you can count on Sales Solutions to develop a plan to improve your process capability, productivity and bottom line.



Global Network

Following the establishment of MTI Corporation (U.S.) in 1963, Mitutoyo has been expanding its market throughout the world. Currently, the company has R&D, manufacturing, sales, and engineering service bases in 30 countries, as well as network of distributors in some 80 countries. Mitutoyo maintains its rock-solid status as a leading global manufacturer providing services tailored to each regional society.



- Global Headquarters
- Sales
- Service Center
- Calibration Center
- M³ Solution Center
- Mitutoyo Institute of Metrology
- Research and Development Facility
- Manufacturing Facility

Headquarters
TEL (044) 813-8201 FAX (044) 813-8210

Sales
Sendai Sales Office
TEL (022) 231-6881 FAX (022) 231-6884
Kooriyama Resident Office TEL (024) 931-4331

Utsunomiya Sales Office
TEL (028) 660-6240 FAX (028) 660-6248
Tsukuba Resident Office TEL (029) 839-9139

Isesaki Sales Office
TEL (0270) 21-5471 FAX (0270) 21-5613
Niigata Resident Office TEL (025) 281-4360
Saitama Resident Office TEL (048) 667-1431

Kawasaki Sales Office
TEL (044) 813-1611 FAX (044) 813-1610
Tokyo Resident Office TEL (03) 3452-0481

Atsugi Sales Office
TEL (046) 226-1020 FAX (046) 229-5450
Fuji Resident Office TEL (0545) 55-1677

Suwa Sales Office
TEL (0266) 53-6414 FAX (0266) 58-1830
Ueda Resident Office TEL (0268) 26-4531

Hamamatsu Sales Office
TEL (053) 464-1451 FAX (053) 464-1683

Anjo Sales Office
TEL (0566) 98-7070 FAX (0566) 98-6761

Nagoya Sales Office
TEL (052) 741-0382 FAX (052) 733-0921

Kanazawa Sales Office
TEL (076) 222-1160 FAX (076) 222-1161

Osaka Sales Office
TEL (06) 6613-8801 FAX (06) 6613-8817
Kobe Resident Office TEL (078) 924-4560

Keiji Sales Office
TEL (077) 569-4171 FAX (077) 569-4172

Okayama Sales Office
TEL (086) 242-5625 FAX (086) 242-5653

Hiroshima Sales Office
TEL (082) 427-1161 FAX (082) 427-1163

Fukuoka Sales Office
TEL (092) 411-2911 FAX (092) 473-1470

Service Centers
Techno-Service Business Division
TEL (044) 813-8213 FAX (044) 822-4136

Utsunomiya Service Center
TEL (028) 660-6280 FAX (028) 660-6257

Yokohama Service Center
TEL (045) 938-5718 FAX (045) 938-5721

Suwa Service Center
TEL (0266) 53-5495 FAX (0266) 58-1830

Nagoya Service Center
TEL (052) 731-7100 FAX (052) 731-6110

Anjo Service Center
TEL (0566) 96-0745 FAX (0566) 96-0747

Osaka Service Center
TEL (06) 6613-8813 FAX (06) 6613-8818

Hiroshima Service Center
TEL (082) 427-1164 FAX (082) 427-1163

Fukuoka Service Center
TEL (092) 411-2909 FAX (092) 482-7894

**Seismic monitoring system
Service Section
Testing machine Service Section**
TEL (045) 938-5718 FAX (045) 938-5721

Overseas Service Support Section
TEL (044) 813-8247 FAX (044) 822-4136

Calibration Centers
**Utsunomiya Measurement
Standards Calibration Center**
TEL (028) 656-1432 FAX (028) 656-8443
Kawasaki Calibration Center
TEL (044) 813-8214 FAX (044) 813-8223

Hiroshima Calibration Center
TEL (0823) 70-3820 FAX (0823) 70-3833

M³ Solution Centers
UTSUNOMIYA
TEL (028) 660-6240 FAX (028) 660-6248

TOKYO
TEL (044) 813-1611 FAX (044) 813-1610

SUWA
TEL (0266) 53-6414 FAX (0266) 58-1830

ANJO
TEL (0566) 98-7070 FAX (0566) 98-6761

OSAKA
TEL (06) 6613-8801 FAX (06) 6613-8817

HIROSHIMA
Please contact to M³ Solution Center
FUKUOKA.
Or Please contact to Hiroshima Sales Office.

FUKUOKA
TEL (092) 411-2911 FAX (092) 473-1470

**Mitutoyo Metrology Institute
Mitutoyo Metrology Institute
(Tokyo)**
TEL (044) 822-4124 FAX (044) 822-4000

**Mitutoyo Metrology
Institute (Osaka)**
TEL (06) 6613-8810 FAX (06) 6613-8821

**Research and Development
Facilities**
Tsukuba Laboratory
TEL (029) 839-1022 FAX (029) 839-1023
Research & Development Division
TEL (044) 822-4137 FAX (044) 822-4127

Manufacturing Facilities
**Kawasaki Plant
Production Department**
TEL (044) 822-4132 FAX (044) 844-9835

**Utsunomiya Operations
Production Department 1**
TEL (028) 656-1117 FAX (028) 656-2164

**Utsunomiya Operations
Production Department 2**
TEL (028) 656-1309 FAX (028) 656-2164

**Utsunomiya Operations
Kiyohara Production Department**
TEL (028) 667-4811 FAX (028) 667-4810

**Nakatsugawa Plant
Production Department**
TEL (0573) 68-8201 FAX (0573) 68-8210

**Hiroshima Operations
Kure Production Department**
TEL (0823) 71-6111 FAX (0823) 73-2193

**Hiroshima Operations
Shiwa Production Department**
TEL (082) 433-2077 FAX (082) 433-2695

**Hiroshima Operations
Gohara Production Department**
TEL (0823) 77-1721 FAX (0823) 77-1724

Miyazaki Plant
TEL (0985) 86-2591 FAX (0985) 86-0827

Onomi Plant
TEL (0889) 57-2036 FAX (0889) 57-2178

Global Network

Headquarters (Overseas Sales Division)

20-1, Sakado 1-chome, Takatsu-ku, Kawasaki-shi
213-8533
TEL: 81(044)813-8201 FAX: 81(044)813-8210

Europe

Mitutoyo Europe GmbH
Borsigstrasse 8-10, 41469 Neuss, GERMANY
TEL: 49(2137)102-0 FAX: 49(2137)102-351



Mitutoyo Europe GmbH

Mitutoyo CTL Germany GmbH
Neckarstrasse 1/8, 78727 Oberndorf, GERMANY
TEL: 49(7423)8776-0 FAX: 49(7423)8776-99



Mitutoyo Research Center Europe B.V.

KOME G Industrielle Messtechnik GmbH
Zum Wasserwerk 3 66333 Völklingen, GERMANY
TEL: 49(6898)91110 FAX: 49(6898)9111100

Germany

Mitutoyo Deutschland GmbH
Borsigstrasse 8-10, 41469 Neuss, GERMANY
TEL: 49(2137)102-0 FAX: 49(2137)86 85

M³ Solution Center Hamburg
Tempowerkring 9-im HIT-Technologiepark 21079
Hamburg, GERMANY
TEL: 49(40)791894-0 FAX: 49(40)791894-50

M³ Solution Center Berlin
Paradiesstrasse 208, 12526 Berlin, GERMANY
TEL: 49(30)2611 267 FAX: 49(30)26 29 209

M³ Solution Center Eisenach
im tbz Eisenach, Heinrich-Ehrhardt-Platz, 99817
Eisenach, GERMANY
TEL: 49(3691)88909-0 FAX: 49(3691)88909-9

M³ Solution Center Ingolstadt
Marie-Curie-Strasse 1A, 85055 Ingolstadt, GERMANY
TEL: 49(841)954920 FAX: 49(841)9549250

M³ Solution Center Leonberg
Steinbeisstrasse 2, 71229 Leonberg, GERMANY
TEL: 49(7152)6080-0 FAX: 49(7152)608060

Mitutoyo-Messgeräte Leonberg GmbH
Heidenheimer Strasse 14, 71229 Leonberg, GERMANY
TEL: 49(7152)9237-0 FAX: 49(7152)9237-29

U.K.

Mitutoyo (UK) Ltd.
Joule Road, West Point Business Park, Andover,
Hampshire SP10 3UX UNITED KINGDOM
TEL: 44(1264)353123 FAX: 44(1264)354883



Mitutoyo (UK) Ltd.

M³ Solution Center Coventry
Unit6, Banner Park, Wickmans Drive, Coventry,
Warwickshire CV4 9XA, UNITED KINGDOM
TEL: 44(2476)426300 FAX: 44(2476)426339

M³ Solution Center Halifax
Lowfields Business Park, Navigation Close, Elland,
West Yorkshire HX5 9HB, UNITED KINGDOM
TEL: 44(1422)375566 FAX: 44(1422)328025

M³ Solution Center East Kilbride
The Baird Building, Rankine Avenue, Scottish Enterprise
Technology Park, East Kilbride G75 0QF,
UNITED KINGDOM
TEL: 44(1355)581170 FAX: 44(1355)581171

France

Mitutoyo France
Paris Nord 2-123 rue de la Belle Etoile, BP 59267 ROISSY
EN FRANCE 95957 ROISSY CDG CEDEX, FRANCE
TEL: 33(1) 49 38 35 00 FAX: 33(1) 48 63 27 70



Mitutoyo France S.A.R.L.

M³ Solution Center LYON
Parc Mail 523, cours du 3ème millénaire, 69791
Saint-Priest Cedex, FRANCE
TEL: 33(1) 49 38 35 70 FAX: 33(1) 49 38 35 79

M³ Solution Center STRASBOURG
Parc de la porte Sud, Rue du pont du péage, 67118
Geispolsheim, FRANCE
TEL: 33(1) 49 38 35 80 FAX: 33(1) 49 38 35 89

M³ Solution Center CLUSES
Espace Scionzier 480 Avenue, des Lacs, 74950
Scionzier, FRANCE
TEL: 33(1) 49 38 35 90 FAX: 33(1) 49 38 35 99

M³ Solution Center TOULOUSE
Aeroparc Saint-Martin ZAC de Saint Martin du Touch, 12
rue de Caulet, Cellule 808, 31300 TOULOUSE, FRANCE
TEL: 33(5) 82 95 60 69

Italy

Mitutoyo ITALIANA S.r.l.
Corso Europa, 7 - 20020 Lainate (MI), ITALY
TEL: 39(02)935781 FAX: 39(02)9373290*93578255



Mitutoyo Italiana S.R.L.

M³ Solution Center TORINO
Via Brandizzo, 133/F - 10088 Volpiano (TO), ITALY
TEL: 39(011) 9123995 FAX: 39(011) 9953202

M³ Solution Center CHIETI
Contrada Santa Calceagna - 66020 Rocca S. Giovanni (CH),
ITALY
TEL/FAX: 39(0872)709217

Netherlands

Mitutoyo Nederland B.V.
Storkstraat 40, 3905 KX Veenendaal, THE NETHERLANDS
TEL: 31(0)318-534911 FAX: 31(0)318-534811



Mitutoyo Nederland B.V.

Mitutoyo Research Center Europe B.V.
De Rijn 18, 5684 PJ Best, THE NETHERLANDS
TEL: 31(0)499-320200 FAX: 31(0)499-320299

Belgium

Mitutoyo Belgium N.V.
Hogenakkerhoek straat 8, 9150 Kruikebeke, BELGIUM
TEL: 32(0)3-2540444 FAX: 32(0)3-2540445



Mitutoyo Belgium N.V.

Sweden

Mitutoyo Scandinavia AB
Slåntvägen 6, 194 54 Upplands Väsby, SWEDEN
TEL: 46(0)8 594 109 50 FAX: 46(0)8 590 924 10

M³ Solution Center Alingsås
Kristineholmsvägen 26, 441 39 Alingsås, SWEDEN
TEL: 46(0)8 594 109 50 FAX: 46(0)322 63 31 62

M³ Solution Center Värnamo
Storgatsbacken 9, 331 30 Värnamo, SWEDEN
TEL: 46(0)8 594 109 50 FAX: 46(0)370 463 34



Mitutoyo Scandinavia AB

Finland

Mitutoyo Scandinavia Aktiebolag Finnish Branch
Viherkittajä 2A, FI-33960, Pirkkala, FINLAND
TEL: 358 207 929 640

Switzerland

Mitutoyo Schweiz AG
Steinackerstrasse 35, 8902 Urdorf, SWITZERLAND
TEL: 41(0)447361150 FAX: 41(0)447361151



Mitutoyo Schweiz AG

Poland

Mitutoyo Polska Sp.z o.o.
Ul.Graniczna 8A 54-610 Wroclaw, POLAND
TEL: 48(71)354 83 50 FAX: 48(71)354 83 55



Mitutoyo Polska Sp.z o.o.

Czech Republic

Mitutoyo Cesko, s.r.o.
Dubská 1626, 415 01 Teplice, CZECH REP
TEL: 420-417-579-866 FAX: 420-417-579-867



Mitutoyo Cesko, s.r.o.

Hungary

Mitutoyo Hungária Kft.
Záhony utca 7, D-building /Groundfloor, H-1031
Budapest, HUNGARY
TEL: 36(1)2141447 FAX: 36(1)2141448



Mitutoyo Hungária Kft.

Romania

Mitutoyo Romania SRL
1A Drumul Garii Odai Street, showroom, Ground Floor,
OTOPENI-ILFOV, ROMANIA
TEL: 40(0)311012088 FAX: 40(0)311012089

Russian Federation

Mitutoyo RUS LLC
13 Sharikopodshnikovskaya, bld.2, 115088 Moscow,
RUSSIAN FEDERATION
TEL: (7)495 7450752 FAX: (7)495 7450752

Austria

Mitutoyo Austria GmbH
Johann Roitner Straße 131 A-4050 Traun, AUSTRIA
TEL: 43(0)7229/23850 FAX: 43(0)7229/23850-90

Singapore

Mitutoyo Asia Pacific Pte. Ltd.
Head Office / M³ Solution Center
24 Kallang Avenue, Mitutoyo Building, SINGAPORE
339415
TEL: (65)6294 2211 FAX: (65)6299 6666



Mitutoyo Asia Pacific Pte. Ltd.
Regional Headquarters

Malaysia

Mitutoyo (Malaysia) Sdn. Bhd.
Kuala Lumpur Head Office / M³ Solution Center
Mah Sing Integrated Industrial Park, 4, Jalan Utamad
U5/14, Section U5, 40150 Shah Alam, Selangor,
MALAYSIA
TEL: (60)3-7845 9318 FAX: (60)3-7845 9346



Mitutoyo (Malaysia) Sdn. Bhd.

Penang Branch office / M³ Solution Center
30, Persiaran Mahsuri 1/2, Sunway Tunas, 11900 Bayan
Lepas, Penang, MALAYSIA
TEL: (60)4-641 1998 FAX: (60)4-641 2998

Johor Branch office / M³ Solution Center
70 (Ground Floor), Jalan Molek 1/28, Taman Molek,
81100 Johor Bahru, Johor, MALAYSIA
TEL: (60)7-352 1626 FAX: (60)7-352 1628

Indonesia

PT. Mitutoyo Indonesia
Head Office / M³ Solution Center
Jalan Sriwijaya No.26 Desa cibatu Kec. Cikarang Selatan
Kab. Bekasi 17530, INDONESIA
TEL: (62)21-2962 8600 FAX: (62)21-2962 8604



PT. Mitutoyo Indonesia

Thailand

Mitutoyo (Thailand) Co., Ltd.
Bangkok Head Office / M³ Solution Center
76/3-5, Chaengwattana Road, Kwaeng Anusawaree,
Khet Bangkaen, Bangkok 10220, THAILAND
TEL: (66)2-521 6130 FAX: (66)2-521 6136



Mitutoyo (Thailand) Co., Ltd.

Cholburi Branch / M³ Solution Center
7/1, Moo 3, Tambon Bovin, Amphur Sriracha, Cholburi
20230, THAILAND
TEL: (66)3-834 5783 FAX: (66)3-834 5788

Amata Nakorn Branch / M³ Solution Center
700/199, Moo 1, Tambon BanKao, Amphur PhanThong,
Cholburi 20160, THAILAND
TEL: (66)3-846 8976 FAX: (66)3-846 8978

Vietnam

Mitutoyo Vietnam Co., Ltd.
Hanoi Head Office / M³ Solution Center
No. 07-TT4, My Dinh - Me Tri Urban Zone, My Dinh 1
Ward, Nam Tu Liem District, Hanoi, VIETNAM
TEL: (84)4-3768 8963 FAX: (84)4-3768 8960

Ho Chi Minh City Branch Office / M³ Solution Center
31 Phan Xich Long Street, Ward 2, Phu Nhuan District,
Ho Chi Minh City, VIETNAM
TEL: (84)8-3517 4561 FAX: (84)8-3517 4582



Mitutoyo Vietnam Co., Ltd.

Philippines

Mitutoyo Philippines, Inc.
Unit 2103, Bldg 2 GMV Center, 107 North Main Avenue,
Laguna Technopark, Binan, Laguna 4028, PHILIPPINES
TEL/FAX: 63 49 544 0272

India

Mitutoyo South Asia Pvt. Ltd.
Head Office / M³ Solution Center
C-122, Okhla Industrial Area, Phase-I,
New Delhi-110 020, INDIA
TEL:91(11)2637-2090 FAX:91(11)2637-2636
MSA Gurgaon technical center



Mitutoyo South Asia Pvt. Ltd.

Plot No. 65, Phase-IV, Udayog Vihar,
Gurgaon - 122016, INDIA
TEL:(91)01224-2340294

Mumbai Region Head office

303, Sentinel Hiranandani Business Park Powai,
Mumbai-400 076, INDIA
TEL:91(22)2570-0684, 837, 839 FAX:91(22)2570-0685

Pune Office / M³ Solution Center

G2/G3, Pride Kumar Senate, F.P. No. 402 Off. Senapati
Bapat Road, Pune-411 016, INDIA
TEL:91(20)6603-3643, 45, 46 FAX:91(20)6603-3644

Vadodara office

S-1&S-2, Olive Complex, Nr. Haveli, Nizampura,
Vadodara-390 002, INDIA
TEL: (91) 265-2750781 FAX: (91) 265-2750782

Bengaluru Region Head office / M³ Solution Center

No. 5, 100 Ft. Road, 17th Main, Koramangala, 4th Block,
Bengaluru-560 034, INDIA
TEL:91(80)2563-0946, 47, 48 FAX:91(80)2563-0949

Chennai Office / M³ Solution Center

No. 624, Anna Salai Teynampet, Chennai-600 018, INDIA
TEL:91(44)2432-8823, 24, 27, 28 FAX:91(44)2432-8825

Kolkata Office

Unit No. 1208, Om Tower, 32, J.L.Nehru Road,
Kolkata-700 071, INDIA
TEL:(91)33-22267088/40060635 FAX:(91)33-22266817

Taiwan

Mitutoyo Taiwan Co., Ltd. / M³ Solution Center Taipei
4F, No.71, Zhouzi St., Neihu Dist., Taipei City 114, TAIWAN(R.O.C.)
TEL:886(2)5573-5902 FAX:886(2)8752-3267



Mitutoyo Taiwan Co., Ltd.

Taichung Branch / M³ Solution Center Taichung

1F, No.758, Zhongming S. Rd., South Dist., Taichung City
402, TAIWAN(R.O.C.)
TEL:886(4)2262-9188 FAX:886(4)2262-9166

Kaohsiung Branch / M³ Solution Center Kaohsiung

13F.-3, No.31, Halibian Rd., Lingya Dist.,
Kaohsiung City 802, TAIWAN(R.O.C.)
TEL:886(7)334-6168 FAX:886(7)334-6160

South Korea

Mitutoyo Korea Corporation
Head Office / M³ Solution Center
(Sanbon-dong, Geumjeong high view Build.), 6F, 153-8,
Ls-ro, Gunpo-si, Gyeonggi-do, 15808 KOREA
TEL: 82(31)361-4200 FAX: 82(31)361-4201
Busan Office / M³ Solution Center
(3150-3, Daejeo 2-dong) 8, Yutongdanji 1-ro 49beon-gil,
Gangseo-gu, Busan, 46721 KOREA
TEL: 82(51)718-2140 FAX: 82(51)324-0104



Mitutoyo Korea Corporation

Daegu Office / M³ Solution Center

(Galsan-dong, Daegu Business Center), 301-Ho, 217,
Seongseogongdan-ro, Dalseo-gu, Daegu 42704 KOREA
TEL: 82(53)593-5602 FAX: 82(53)593-5603

China

Mitutoyo Measuring Instruments (Shanghai) Co., Ltd.
12F, Nextage Business Center, No.1111, Pudong South
Road, Pudong New District, Shanghai 200120, CHINA
TEL: 86(21)5836-0718 FAX: 86(21)5836-0717



Mitutoyo Measuring Instruments
(Shanghai) Co., Ltd.

Suzhou Office / M³ Solution Center China (Suzhou)

No. 46 Baiyu Road, Suzhou 215021, CHINA
TEL: 86(512)6522-1790 FAX: 86(512)6251-3420

Wuhan Office

RM. 1701, Wuhan Wanda Center, No. 96, Linjiang Road,
Wuchang District, Wuhan Hubei 430060, CHINA
TEL: 86(27)8544-8631 FAX: 86(27)8544-8227



Mitutoyo Measuring
Instruments (Suzhou) Co., Ltd.

Chengdu Office

1-705, New Angle Plaza, 668# Jindong Road,
Jinjiang District, Chengdu, Sichuan 610066, CHINA
TEL: 86(28)8671-8936 FAX: 86(28)8671-9086

Hangzhou Office

RM.804, Eastern International Business Center Building 1,
No.600 Jinsha Road Hangzhou Economic and
Technological Development Zone, 310018, CHINA
TEL: 86(571)8288-0319 FAX: 86(571)8288-0320

Tianjin Office / M³ Solution Center Tianjin

RM. A+B+C 15F, TEDA Building, No.256 Jie-fang Nan
Road Hexi District, Tianjin 300042, CHINA
TEL: 86(22)5888-1700 FAX: 86(22)5888-1701



Tianjin Office

Changchun Office

RM.1801, Kaifa Dasha, No. 5188 Ziyu Avenue,
Changchun 130013, CHINA
TEL: 86(431)84612510 FAX: 86(431)84644411

Qingdao Office / M³ Solution Center Qingdao

Room 638, 6F, No.192 Zhengyang Road, Chengyang
District, Qingdao, Shandong, 266109, CHINA
TEL: 86(532)80961936 FAX: 86(532)80961937

Xi'an Office

RM. 805, Xi'an International Trade Center, No. 196
Xiaozhai East Road, Xi'an, 710061, CHINA
TEL: 86(29)85381380 FAX: 86(29)85381381

Dalian Office

RM.1008, Grand Central IFC, No.128 Jin ma Road,
Economic Development Zone, Dalian 116600, CHINA
TEL: 86(411)8718 1212 FAX: 86(411)8754-7587

Zhengzhou Office

Room 1801, 18F, Unit 1, Building No.23, Shangkou Inner
Ring Road, Zhengdong New District, Zhengzhou City,
Henan Province, 450018, CHINA
TEL: 86(371)6097-6436 FAX: 86(371)6097-6981

Mitutoyo Leeport Metrology (Hong Kong) Limited

Room 818, 8/F, Vanta Industrial Centre, No.21-33,
Tai Lin Pai Road, Kwai Chung, NT, HONG KONG
TEL: (852)2992-2088 FAX: (852)2670-2488

Mitutoyo Leeport Metrology (Dongguan) Limited / M³ Solution Center Dongguan

No.26, Guang Chang Road, Chong Tou Zone,
Chang An Town, Dongguan, 523855, CHINA
TEL: 86(769)8541 7715 FAX: 86(769)-8541 7745

Mitutoyo Leeport Metrology (Dongguan) Limited - Fuzhou office

Rm 2104, City Commercial Centre, No.129 Wu Yi Road
N., Fuzhou City, Fujian Province, CHINA
TEL: (86) 591 8761 8095 FAX: (86) 591 8761 8096

Mitutoyo Leeport Metrology (Dongguan) Limited - Changsha office

Rm 2207, Shiner International Plaza, No. 88, Kaiyuan
Middle Road, Changsha City, Hunan Province, CHINA
TEL: (86) 731 8401 9276 FAX: (86) 731 8401 9376

Mitutoyo Measuring Instruments (Suzhou) Co., Ltd.

No. 46 Baiyu Road, Suzhou 215021, CHINA
TEL: 86(512)6252-2660 FAX: 86(512)6252-2680

U.S.A.

Mitutoyo America Corporation
965 Corporate Blvd., Aurora, IL 60502, U.S.A.
TEL: 1-(630)-820-9666 Toll Free No. 1-888-648-8869



Mitutoyo America Corporation
Head Office

M³ Solution Center-Illinois

965 Corporate Blvd., Aurora, IL 60502, U.S.A.
Toll Free No. 1-888-648-8869

M³ Solution Center-Ohio

6220 Hi-Tek Ct., Mason, OH 45040, U.S.A.
Toll Free No. 1-888-648-8869

M³ Solution Center-Michigan

44768 Helm Street, Plymouth, MI 48170, U.S.A.
Toll Free No. 1-888-648-8869

M³ Solution Center-California

16925 E. Gale Ave., City of Industry, CA 91745, U.S.A.
Toll Free No. 1-888-648-8869

M³ Solution Center-Massachusetts

753 Forest Street, Suite 110, Marlborough, MA 01752, U.S.A.
Toll Free No. 1-888-648-8869

M³ Solution Center-North Carolina

11515 Vanstory Dr., Suite 150, Huntersville, NC 28078, U.S.A.
Toll Free No. 1-888-648-8869

M³ Solution Center-Alabama

2100 Riverchase Center Suite 106 Hoover, AL 35244, U.S.A.
Toll Free No. 1-888-648-8869

M³ Solution Center-Washington

1000 SW 34th Street Suite G, Renton WA 98057, U.S.A.
Toll Free No. 1-888-648-8869

M³ Solution Center-Texas

4560 Kendrick Plaza Drive Suite 120, Houston, TX 77032, U.S.A.
Toll Free No. 1-888-648-8869

Mitutoyo America Corporation Calibration Lab

965 Corporate Blvd., Aurora, IL 60502, U.S.A.
Toll Free No. 1-888-648-8869

Micro Encoder, Inc.

11533 NE 118th St., bldg. M, Kirkland, WA 98034, U.S.A.
TEL: 1-(425)-821-3906

Micro Encoder Los Angeles, Inc.

16925 E. Gale Ave. City of Industry, CA 91745, U.S.A.
TEL: 1-626-961-9661

Canada

Mitutoyo Canada Inc.

2121 Meadowdale Blvd., Mississauga, Ont. L5N 5N1,
CANADA
TEL: 1-(905)821-1261 FAX: 1-(905)821-4968



Mitutoyo Canada Inc.

Montreal Office

7075 Place Robert-Joncas Suite 129, Montreal,
Quebec H4M 2Z2, CANADA
TEL: 1-(514)337-5994 FAX: 1-(514)337-4498

Argentina

Mitutoyo Sul Americana Ltda.

Argentina Branch
Av. B. Mitre 891/899 - C.P. (B1603CQ) Vicente
López - Pcia. Buenos Aires - ARGENTINA
TEL: 54(11)4730-1433 FAX: 54(11)4730-1411



Mitutoyo Sul Americana Ltda.
Argentina Branch

Sucursal Cordoba

Av. Amadeo Sabattini, 1296, esq. Madrid
B° Crisol Sur - CP 5000, Cordoba, ARGENTINA
TEL/FAX: 54 (351) 456-6251

Brazil

Mitutoyo Sul Americana Ltda.

AV. Joao Carlos da Silva Borges, 1240 - CEP 04726-002
- Santo Amaro - São Paulo - SP, BRASIL
TEL: 55(11)5643-0000 FAX: 55(11)5641-3722



Mitutoyo Sul Americana Ltda.
Factory (Suzano)

Regional Office

Belo Horizonte - MG

TEL: 55(31)3531-5511 FAX: 55(31)3594-4482

Rio Grande do Sul / PR, SC

TEL/FAX: 55(51)3342-1498 TEL: 55(51)3337-0206

Rio de Janeiro - RJ

TEL: 55(21)3333-4899 TEL/FAX: 55(21)2401-9958

Santa Barbara D'Oeste - SP

TEL: 55(19)3455-2062 FAX: 55(19)3454-6103

Norte, Nordeste, Centro Oeste

TEL: 55(11)5643-0060 FAX: 55(11)5641-9029

Escritorio BA / SE

TEL/FAX: 55(71)3326-5232

Factory(Suzano)

Rodovia Indio Tibirica 1555, BAIRRO RAFFO,
CEP 08620-000, SUZANO-SP, BRASIL
TEL: 55(11)4746-5858 FAX: 55(11)4746-5936

Mexico

Mitutoyo Mexicana S. A. de C. V.

Prolongación Industria Eléctrica No. 15 Parque Industrial
Naucaipan, Naucaipan de Juárez, Estado de México
C.P. 53370, MÉXICO



Mitutoyo Mexicana S.A. de C.V.

TEL: 52 (01-55) 5312-5612

Monterrey Office / M³ Solution Center

Av. Morones Prieto No 914, Oriente Local, 105 Plaza Matz
Col. La Huerta, C.P. 67140 Guadalupe, N.L., MÉXICO

TEL: 52 (01-81) 8398-8227, 8398-8228, 8398-8244,
8398-8245 and 8398-8246

FAX: 52 (01-81) 8398-8245

Tijuana Office / M³ Solution Center

Av. 2o. eje Oriente-Poniente No. 19075 Int. 18

Col. Cd. Industrial Nueva Tijuana

C.P. 22500 Tijuana, B. C., MÉXICO

TEL: 52 (01-664) 647- 5024

Querétaro Office / M³ Solution Center

Av. Constituyentes Ote. 71-B,

Fraccionamiento Observatorio

C.P. 76040 Querétaro, Qro. MÉXICO

TEL: 52 (01-442) 340-8018, 340-8019 and 340-8020

FAX: 52 (01-442) 340-8017

Aguaascalientes Office / M³ Solution Center

Av. Aguaascalientes No. 622, Local 15 Centro Comercial

El Cilindro, Fracc. Pulgas Pandas Norte, C.P. 20138

Aguaascalientes Aqs, MÉXICO

TEL: 52 (01-449) 174-4140 and 174-4143

Irapuato Office / M³ Solution Center Irapuato

Boulevard a Villas de Irapuato No. 1460 L.1 Col. Ejido

Irapuato C.P. 36643 Irapuato, Gto., MÉXICO

TEL: 52 (01-462) 144-1200 and 144-1400

Meaning of Symbols

ABSOLUTE™

ABSOLUTE is a trademark of Mitutoyo Corporation.

ABSOLUTE Linear Encoder

This is an electronic measuring scale that provides a direct readout of absolute linear position when switched on, without needing to be zeroed or reset. Electrostatic, electromagnetic and a combination of electrostatic and optical methods are used in implementing this capability but the key feature is Mitutoyo's patented technology of building absolute positional information into the scale so it can be read at start up. These linear encoders are widely used in Mitutoyo's measuring instruments as the in-built length standard and their use greatly contributes to the generation of highly reliable measurement data, particularly in harsh environments where contamination by cutting fluids, coolants and dust must not affect performance.

Advantages:

1. No count error occurs even if you move the slider or spindle extremely rapidly.
2. You do not have to reset the system to zero when turning on the system after turning it off^{*1}.
3. As this type of encoder can drive with less power than the incremental encoder, the battery life is prolonged to about 3.5 years (continuous operation of 20,000 hours)^{*2} under normal use.

*1: Unless the battery is removed.

*2: In the case of the ABSOLUTE Digimatic caliper (electrostatic capacitance model).

IP Codes

These codes indicate the degree of protection provided (by an enclosure) for the electrical function of a product against the ingress of foreign bodies, dust and water as defined in IEC standards (IEC 60529: 2001) and JIS C 0920: 2003.

[IEC: International Electrotechnical Commission]

First characteristic numeral	Degrees of protection against solid foreign objects	
	Brief description	Definition
0	Unprotected	—
1	Protected against solid foreign objects of $\geq 50\text{mm}$ and greater	A $\geq 50\text{mm}$ object probe shall not fully penetrate enclosure*
2	Protected against solid foreign objects of $\geq 12.5\text{mm}$ and greater	A $\geq 12.5\text{mm}$ object probe shall not fully penetrate enclosure*
3	Protected against solid foreign objects of $\geq 2.5\text{mm}$ and greater	A $\geq 2.5\text{mm}$ object probe shall not fully penetrate enclosure*
4	Protected against solid foreign objects of $\geq 1.0\text{mm}$ and greater	A $\geq 1.0\text{mm}$ object probe shall not fully penetrate enclosure*
5	Protected against dust	Ingress of dust is not totally prevented, but dust that does penetrate must not interfere with satisfactory operation of the apparatus or impair safety.
6	Dust-proof	No ingress of dust allowed.

*: For details of the test conditions used in evaluating each degree of protection, please refer to the original standard.

Second characteristic numeral	Degrees of protection against water	
	Brief description	Definition
0	Unprotected	—
1	Protected against vertically falling water drops	Vertically falling water drops shall have no harmful effects.
2	Protected against vertical water drops within a tilt angle of 15 degrees	Vertically falling water drops shall have no harmful effects when the enclosure is tilted at any angle up to 15° on either side of the vertical.
3	Protected against spraying water	Water sprayed at an angle up to 60° either side of the vertical shall have no harmful effects.
4	Protected against splashing water	Water splashed against the enclosure from any direction shall have no harmful effects.
5	Protected against water jets	Water projected in jets against the enclosure from any direction shall have no harmful effects.
6	Protected against powerful water jets	Water projected in powerful jets against the enclosure from any direction shall have no harmful effects.
7	Protection against water penetration	Ingress of water in quantities causing harmful effects shall not be possible when the enclosure is temporarily immersed in water under standardized conditions of pressure and time.
8	Protected against the effects of continuous immersion in water	Ingress of water in quantities causing harmful effects shall not be possible when the enclosure is continuously immersed in water under conditions which shall be agreed between manufacturer and user but which are more severe than for IPX7.

IP65

IP66

IP67

IP is a trademark of Mitutoyo Corporation.



www.tuv.com
ID 0000006683

About the TÜV Rheinland certification marks

All products with the marks shown on the left have passed the IP test carried out by the German accreditation organization, TÜV Rheinland.



Measuring Instruments Shipped with Inspection Certificate

Mitutoyo guarantees product quality as a leading precision measuring instrument manufacturer and ships measuring instruments with an inspection certificate that includes inspection data so that customers can use them with confidence.

*For the meaning of inspection marks shown at the left, refer to the detailed description of each product.



Accredited Calibration Certificates

Mitutoyo America offers calibration services accredited to ISO/IEC 17025 by A2LA for almost all products we sell (additional fees may apply). In addition to our world class calibration laboratory (A2LA Certificate 0750.01) we also offer field calibrations for many products (A2LA Certificate 1643.01).

Installation of Main Unit Startup System

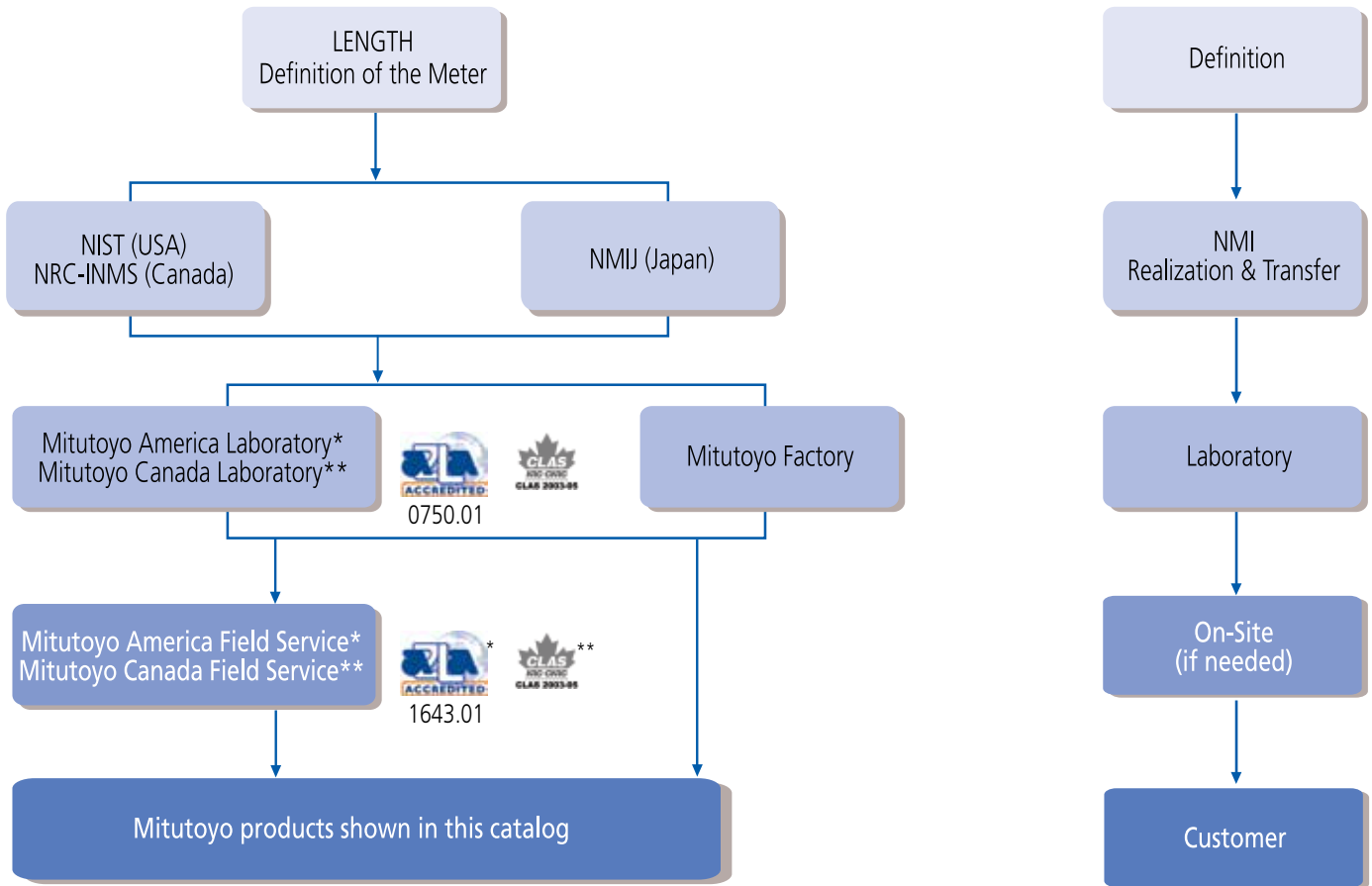
As a part of the enhancement of our export control system, the large CNC measuring machines (all the CNC Coordinate Measuring Machines, Vision Measuring Systems, and Form Measuring Machines) are now equipped with a Main Unit Startup System (relocation detecting system) before export.

This system is designed to take a machine out of operation upon detecting the mechanical shock that accompanies relocation. If you intend to relocate a measuring machine fitted with this system, please contact us beforehand so that our service engineers can assist you.

On the other hand, the system may be triggered in the event of a natural event such as a powerful earthquake. In this case, our service engineers will deal with the situation at the earliest opportunity.

**Main Unit
Startup System**

Traceability Mitutoyo North America



Traceability is an essential requirement for all measurements. At Mitutoyo, we consider providing traceability to our customers to be a critical part of our business. Traceability is often referred to as a “chain of comparisons,” and that chain always starts with a precise definition. For length measurements, the meter is defined by how far light moves in a vacuum in a defined amount of time. The job of reducing that definition into a practical measurement belongs to the world’s National Metrology Institutes (NMI). The NMI in the United States is the National Institute of Standards and Technology (NIST), where they realize and transfer the definition of length to physical measurements of gage blocks, line scales, and other primary standards. From there, traceable measurements at other laboratories and factories are possible. Mitutoyo factories and calibration labs regularly send their standards to NIST; however, traceability can also be established through other recognized NMIs, such as the National Metrology Institute of Japan (NMIJ). The world’s leading NMIs, such as NIST and NMIJ, routinely participate in intercomparisons to ensure global traceability to the same unit of length.

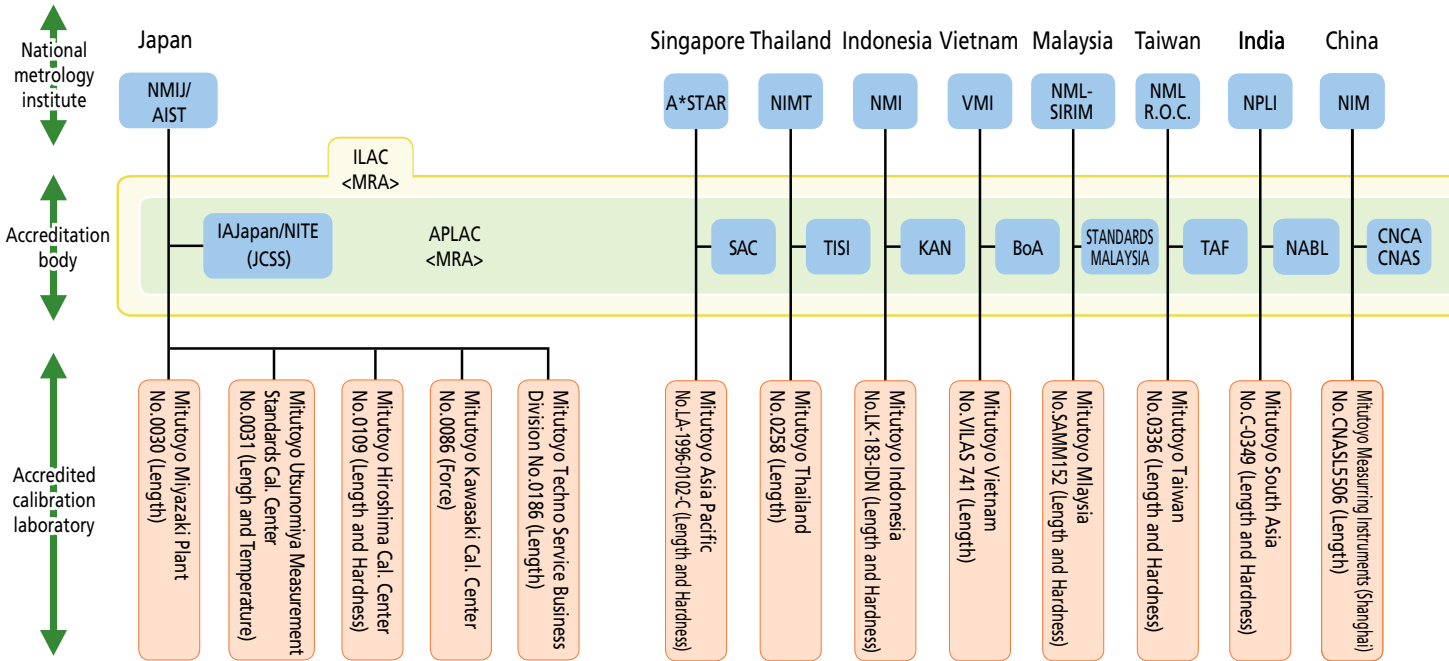
The requirements for demonstrating traceability vary from industry to industry. In the past, some industries required NIST test numbers, but that practice is now obsolete and has been replaced in many industries by the much more demanding requirement of ISO 17025 accreditation. To meet these needs, Mitutoyo America offers our customers A2LA-accredited calibrations either in our labs (Certificate 0750.01), or at your facility (Certificate 1643.01). None of our competitors can match the range and accuracy of accredited calibration services offered by Mitutoyo. Not every quality system requires accreditation, and for the less demanding needs, our standard factory issued certificates can still be used to ensure the required traceability.

Whatever the measurement, whatever the requirements for traceability, Mitutoyo has the most technically advanced metrology products and calibration services to meet your specific needs.

Offering Reliable Traceability Worldwide

Calibration laboratories worldwide

Mitutoyo has built a network for comprehensive support of calibration of precision measuring products in the global market. To provide calibration services on a global scale, Mitutoyo has calibration laboratories that have received ISO/IEC 17025 certification, an international standard, from accredited organizations in each of the countries in which Mitutoyo operates in Japan and abroad.



- Japan
 - AIST :National Institute of Advanced Industrial Science and Technology
 - NMIJ :National Metrology Institute of Japan
 - IAJapan :International Accreditation Japan
 - NITE :National Institute of Technology and Evaluation
 - JCSS :Japan Calibration Service System

- Singapore
 - A*STAR :Agency for Science, Technology and Research
 - SAC :Singapore Accreditation Council

- Thailand
 - NIMT :National Institute of Metrology (Thailand)
 - TISI :Thai Industrial Standard Institute

- Indonesia
 - NMI :Puslit Metrologi-LPI
 - KAN :Komite Akreditasi Nasional

- Vietnam
 - VMI :Vietnam Metrology Institute
 - NABL :BUREAU OF ACCREDITATION

- Malaysia
 - NML-SIRIM :National Metrology Laboratory-Standards and Industrial Research Institute of Malaysia
 - STANDARDS MALAYSIA :Department of Standards Malaysia
 - MALAYSIA

- Taiwan
 - NML R.O.C. :National Measurement Laboratory R.O.C.
 - TAF :Taiwan Accreditation Foundation

- India
 - NPLI :National Physical Laboratory of India
 - NABL :National Accreditation Board for Testing and Calibration Laboratories

- China
 - NIM :National Institute of Metrology
 - CNCA :Certification and Accreditation Administration of the People's Republic of China
 - CNAS :China National Accreditation Service for Conformity Assessment

- USA
 - NIST :National Institute of Standards and Technology
 - A2LA :American Association for Laboratory Accreditation

- Canada
 - NRC-INMS :National Research Council Canada -Institute for National Measurement Standards
 - CLAS/SCC :Calibration Laboratory Assessment Service / Standards Council of Canada

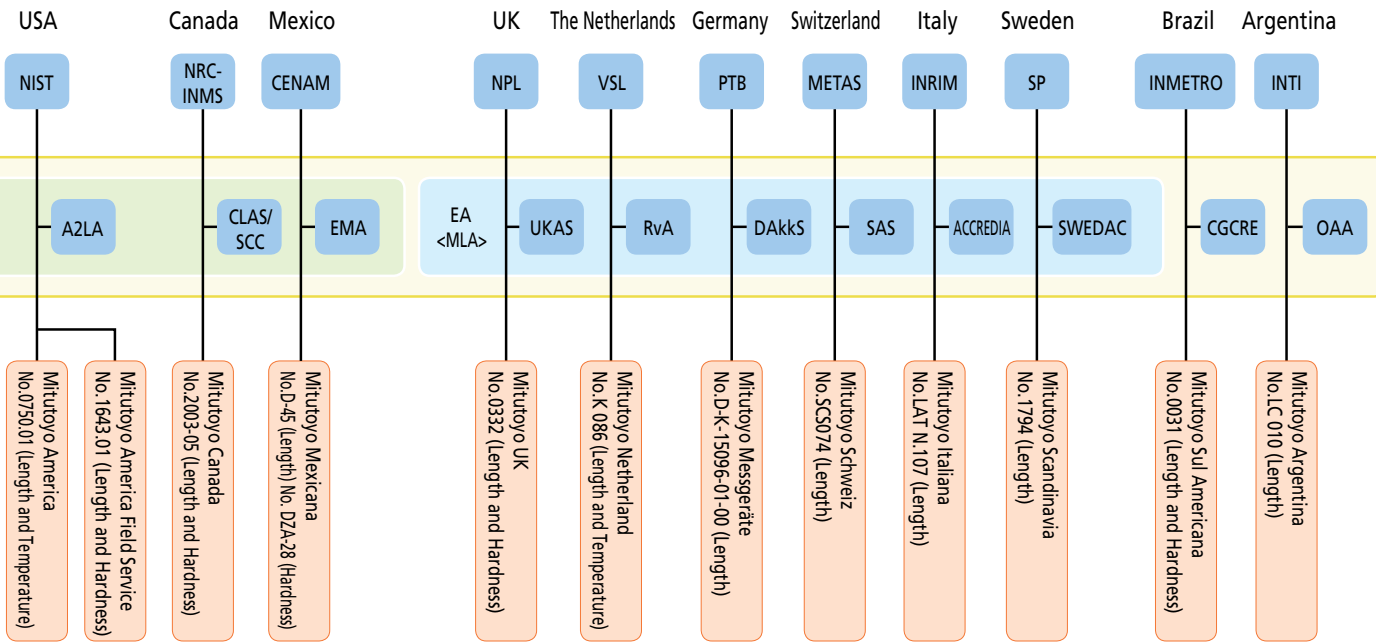
- Mexico
 - CENAM :Centro Nacional de Metrología
 - EMA :Entidad Mexicana de Acreditación, a.c.

- UK
 - NPL :National Physical Laboratory
 - UKAS :United Kingdom Accreditation Service

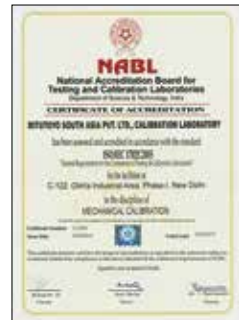
- The Netherlands
 - VSL :Van Swinden Laboratorium
 - RvA :Raad voor Accreditatie

- Germany
 - PTB :Physikalisch-Technische Bundesanstalt
 - DAKKS :Deutsche Akkreditierungsstelle GmbH

Note: The above are domestic and international locations where Mitutoyo provides ISO/IEC 17025 accredited calibration services. (As of 18th December, 2015)



- Switzerland
 METAS :Federal Institute of Metrology
 SAS :Swiss Accreditation Service
- Italy
 INRIM :Istituto Nazionale di Ricerca Metrologica
 ACCREDIA :L'ENTE ITALIANO DI ACCREDITAMENTO
- Sweden
 SP :SP Technical Research Institute of Sweden
 OSWEDAC :Swedish Board for Accreditation and Conformity Assessment
- Brazil
 INMETRO :Instituto Nacional de Metrologia Qualidade e Tecnologia
 CGCRE :Coordenação Geral de Acreditação do INMETRO
- Argentina
 INTI :Instituto Nacional de Tecnología Industrial
 OAA :Organismo Argentino de Acreditación
- ILAC :International Laboratory Accreditation Cooperation
 APLAC :Asia-Pacific Laboratory Accreditation Cooperation
 MRA :Mutual Recognition Arrangement
 EA :European co-operation for Accreditation
 MLA :Multilateral Agreement



Offering High-level Calibration Services Worldwide

Based on highest measurement capabilities of the same level as national standards

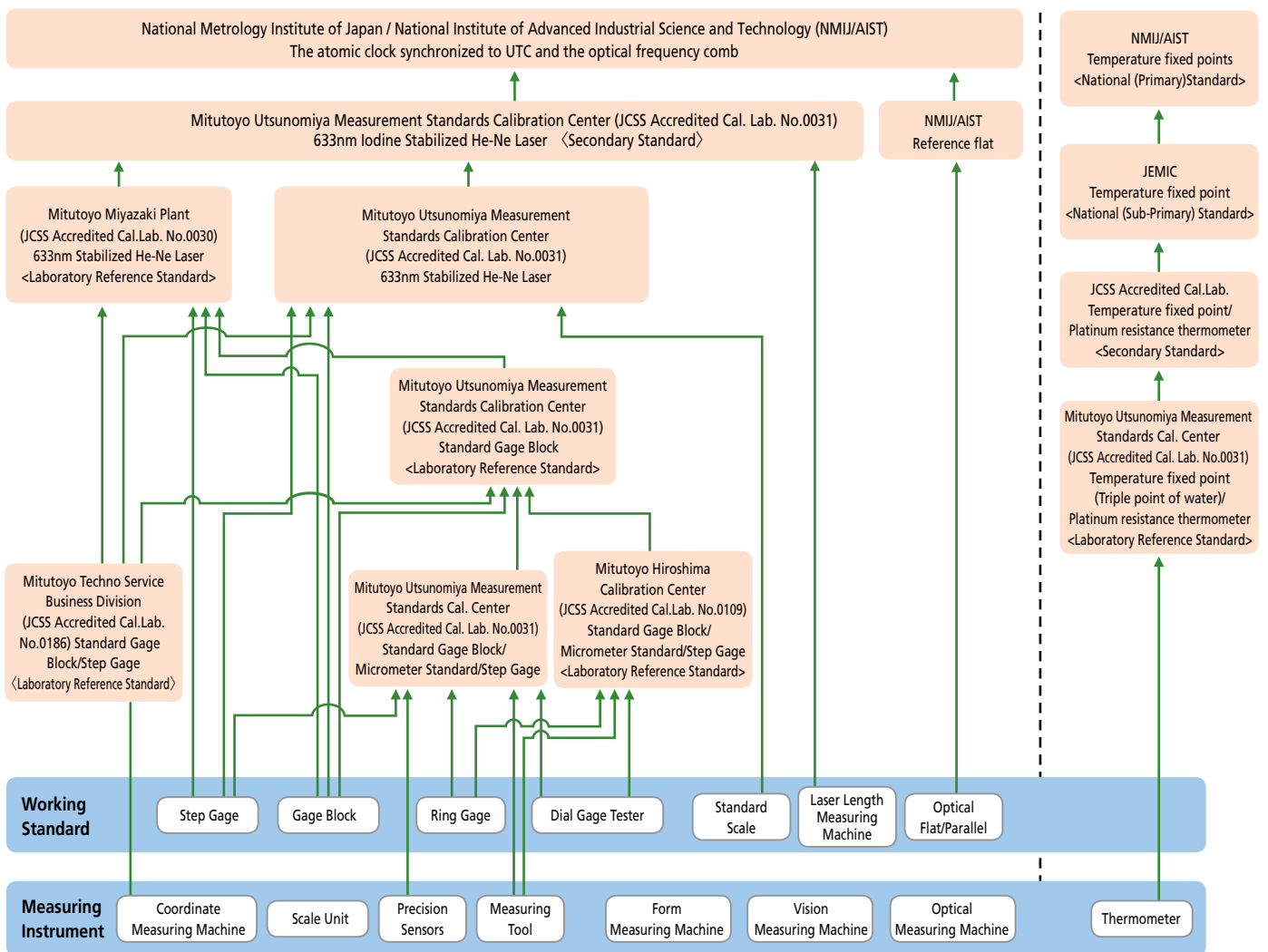
Traceability system

Mitutoyo's traceability system is made possible through an in-house calibration organization certified by the ISO/IEC 17025 international standard, with length standards directly related to national standards (atomic clock synchronized to UTC and the optical frequency comb) at the highest level. National standards are mutually recognized by CIPM, and the certified calibration organization is mutually recognized by ILAC, so that the establishment and maintenance of traceability for Mitutoyo products is achieved both in Japan and globally.



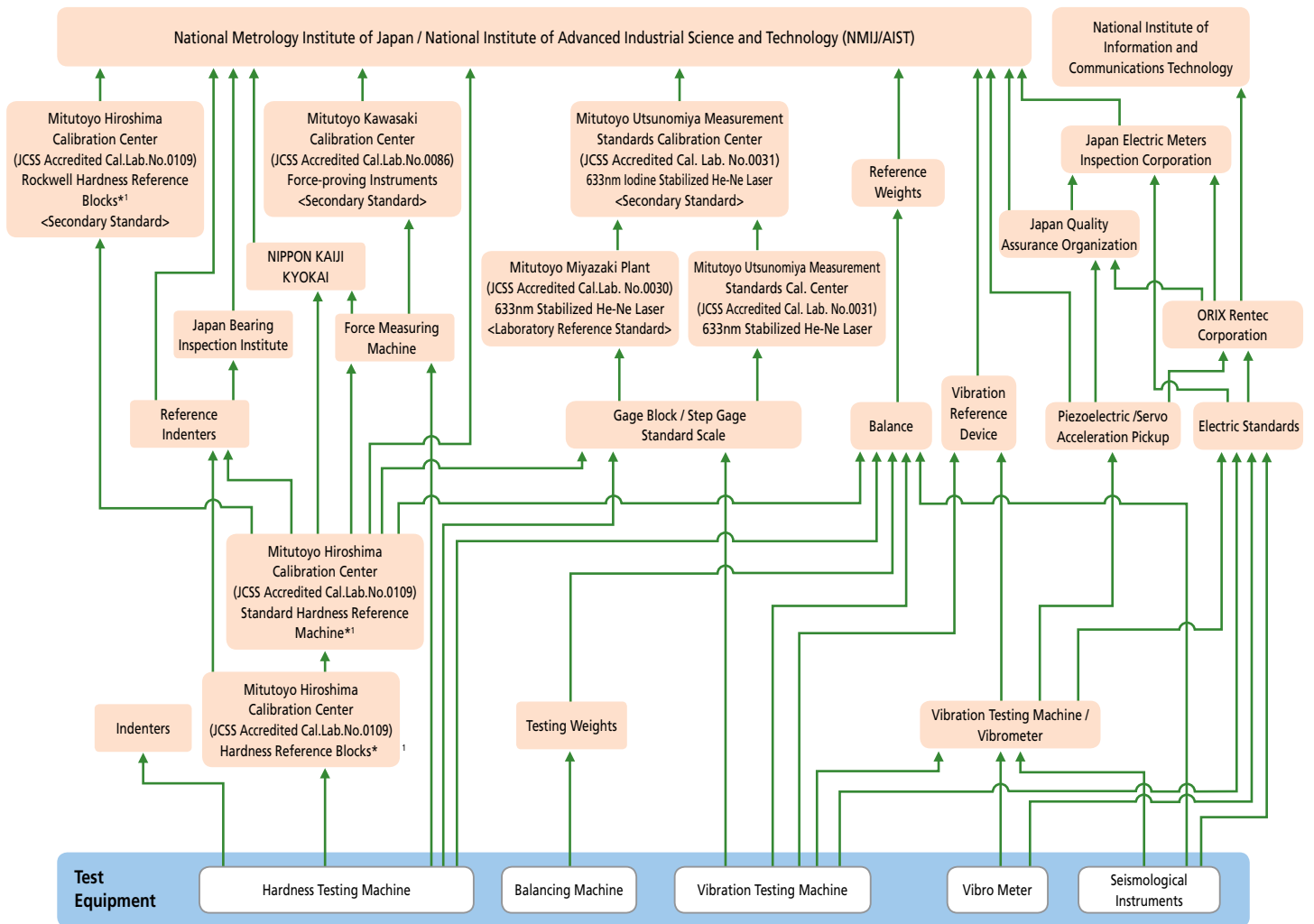
Certificate of JCSS accredited laboratory (Mitutoyo Utsunomiya Measurement Standards Calibration Center)

Traceability of Length Field



Note: This chart shows a simplified traceability system of Mitutoyo. Detailed traceability charts are published for each product.

Traceability of Test Equipment

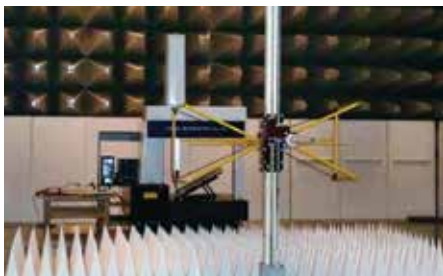


*1 The scope of JCSS accreditation is from 20HRC up to 65HRC in the Rockwell Hardness Testing Machines and the Hardness Reference Blocks.
 Note: This chart shows a simplified traceability system of Mitutoyo. Detailed traceability charts are published for each product.
 (As of December, 2015)

Conformance to CE Marking

Conformance to CE Marking

In order to improve safety, each plant has programs to comply with the Machinery Directives, the EMC Directives, and the Low Voltage Directives. Compliance to CE marking is also met. CE stands for "Conformité Européenne." CE marking indicates that a product complies with the essential requirements of the relevant European health, safety and environmental protection legislation.



Conformity evaluation for CE marking (EMC Directives)

Major EC Directives relating to Mitutoyo products

Name of EC Directive	Applicable range
Machinery Directive	A part of a machine that may cause injury to human body if it moves due to movement of an actuator such as a motor
EMC Directive (Electromagnetic Compatibility Directive)	Equipment (device) that may produce electro-magnetic interference or whose performance is liable to be affected by electromagnetic interference
Low Voltage Directive	Equipment (device) that uses AC voltage of 50 - 1000V or DC voltage of 75 - 1500V, and may pose a potential danger to the human body, animals or property

Response to RoHS Directive

The RoHS Directive*¹ restricts the use of chemical substances in Europe. Certain electronic equipment containing the specified 6 substances (lead, cadmium, mercury, hexavalent chromium, polybrominated biphenyls (PBB) and polybrominated diphenyl ether (PBDE)) over the quantities determined in the Directive have been prohibited for sale in Europe since July 1, 2006.

The RoHS Directive was revised on July 1, 2011. We will continue to contribute to global environment protection and work so all of our products conform to the RoHS Directive.

*1 RoHS Directive: Directive 2011/65/EU of the European Parliament and of the Council on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

Response to WEEE Directive

The WEEE Directive*² is a directive that mandates appropriate collection and recycling of electrical and electronic equipment waste. The purpose of this directive is to increase the reuse and recycling of these products, and seeks eco-friendly product design.

To differentiate between equipment waste and household waste, a crossed-out wheeled-bin symbol is marked on a product.

We will promote eco-friendly design for our products.



*2 WEEE Directive: Directive 2002/96/EC of the European Parliament and of the Council on waste electrical and electronic equipment.

Response to REACH Regulation

REACH Regulation*³ is a regulation governing registration, evaluation, authorization and restriction of chemical substances in Europe, and all products such as substances, mixtures and molded products (including accessories and packaging materials) are regulated.

Chemical substances scientifically proven to be substances that are hazardous to human health and the global environment (a substance of very high concern (SVHC)) are prohibited to be sold or information concerning them disclosed is mandated in Europe.

We will actively disclose information about our products and provide replacement if we find our products contain any of the listed substances.

*3 REACH Regulation: Regulation (EC) No1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals

A

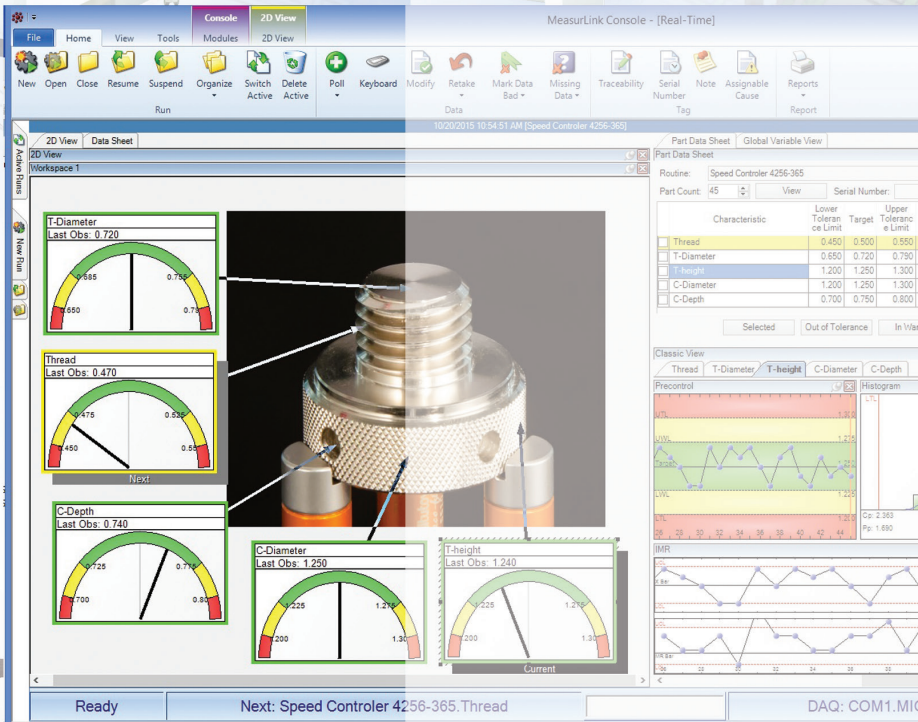
Small Tool Instruments and Data Management

Measurement Data Management

INDEX

Data Management (SPC)

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MeasurLink®

An Integrated Solution for Quality Data Management

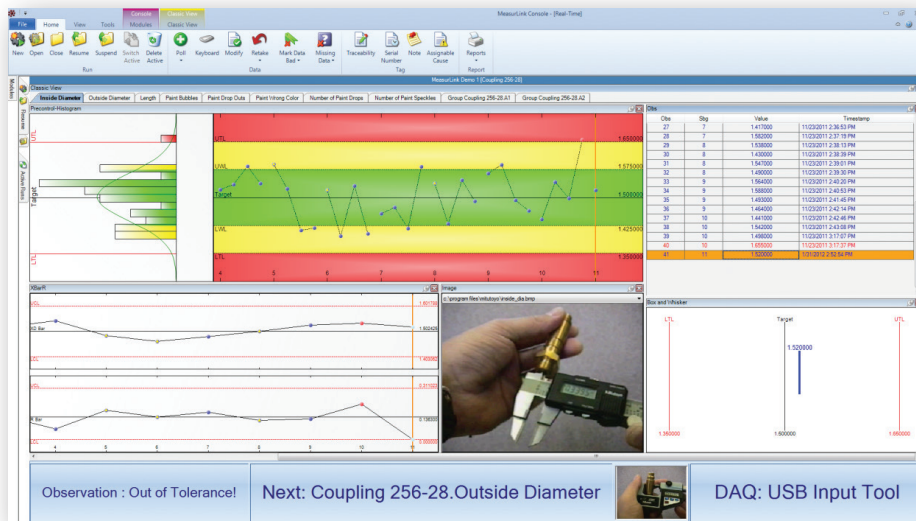
MeasurLink® meets the challenge of centralizing your quality data with the most versatile tool and instrument interface options available. This high-end statistical platform delivers real-time data—when you need it most—with instant message capabilities and comprehensive quality reporting. MeasurLink® provides part inspection visualizations that are second to none, ensuring a clear view of your inspection process and your measurement results.

Whether used as an enterprisewide quality data solution or as a stand-alone quality data station, MeasurLink® provides the complete situational awareness that you need to successfully manage your process improvement and defect prevention efforts.

MeasurLink® is backed by Mitutoyo, the global leader in metrology, combining a full product line of precision measuring tools, instruments and equipment with a worldwide information network that understands the unique precision measurement and quality management needs of every industry that it serves.

Most of Mitutoyo's electronic instruments can output data via optional connecting cables or wireless transmitters and receivers in the form of the Digimatic code. The Digimatic code can also be converted into RS-232C format with several available gage multiplexers. In this way, digital data can be sent to PCs for data acquisition and advanced statistical analysis.

As a client/server application, MeasurLink gives you the performance you need through distributed processing. Combined with a multi-user relational database, MeasurLink® delivers a safe and organized data warehousing system, making quality data available for viewing and analysis by any member of the production, engineering and managerial staff throughout your company. Inspection in the factory produces data for analysis, corrective action and various reporting needs. As the backbone of your quality efforts, MeasurLink® is guaranteed to reduce your production costs and increase your bottom line.



MeasurLink Suite of Software

MeasurLink is an easy-to-use, Windows-based family of quality data management software applications. MeasurLink combines real-time data acquisition, on-line statistical analysis, integrated networking and quality information sharing into a comprehensive data management solution.

- **Real-Time**
Real-time data collection
- **Process Analyzer**
Analysis of all data
- **Process Manager**
Network monitoring dashboard
- **Gage R&R**
Gage repeatability and reproducibility
- **Gage Management**
Gage inventory and calibration control



MeasurLink 8 System Requirements

Database Management System (DBMS) Requirements

MeasurLink 8 ships with a copy of Microsoft® SQL Server 2014 SP1, which can be for a standalone or a workgroup installation. MeasurLink 8 also supports:

- Microsoft® SQL Server 2014
- Microsoft® SQL Server 2012
- Microsoft® SQL Server 2008

Operating System Requirements

All MeasurLink 8 products are supported on the following Microsoft® Windows Operating System versions:

- All Windows® 10 versions
- All Windows® 8 versions
- All Windows® 7 versions
- 32-bit and 64-bit supported

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MeasurLink®

An Integrated Solution for Quality Data Management

User-friendly

Click a gage button and watch the charts update in real-time. This helps the operator stay on top of the process. Begin collecting data in minutes with Inspection Wizard.

Data acquisition

Collects data from digital micrometers, calipers, indicators, bore gages, etc. Keyboard entry is a snap. Collect data for one or a million parts.

Comprehensive SPC

Easy-to-use control charts, histograms, capability, detailed statistics, assignable causes, corrective actions and traceability make this software best in class.

Variable data

Collect dimensional data (length, width, height, outside diameter, inside diameter weight, etc.). Supports derived features (calculations for run out, volume, true position, etc.).

Attribute data

Collect data from visual inspections (burs, cracks, dents, missing holes, etc.) to determine the fitness of a part. Track failures using a go/no-go style or count the defects on a characteristic to determine if a part is defective. There is complete flexibility to study the individual characteristics and as a group.

Engineering specifications

Attach drawings to parts, routines or individual characteristics for viewing. Most file formats are supported as an attachment (e.g. Word, PDF, CAD).

Multimedia aids

Attach movies (AVI, MOV, MPG), sound (WAV) and images (BMP, JPG, TIF) to parts, routines or individual characteristics as instructional aides for an operator.

Revision history

Track specification adjustments and preserve historical data.

Mathematically derived characteristics

Full functioning real-time calculator with standard math functions including square root, exponential, trigonometric, sum, average, max, min, calculations.

Variable collection frequency

Allows characteristics of the same routine to be measured at different intervals while maintaining appropriate prompted guided sequencing.

Part pictures

View scanned blueprints and digital photographs at a glance. On-screen guided sequencing keeps the operator moving to the right feature.

Data tests

Full support of Western Electric and Nelson Tests for pattern recognition in control charts (e.g. extreme point, trend, stratification, oscillation, etc.) along with various alerts for each failed test.

Forced assignable cause

Force assignable cause tags on inspector during collection if process is out of control. Empower operator to build on existing pick list.

Corrective action plans

Operators choose corrective action as applied to the part or process. Multiple corrective actions can be applied to any subgroup. Empower operator to build on existing corrective action list.

Sequenced and random gage input

Flexible data input. Collect data by feature, by part or randomly. Guided sequencing minimizes inspection errors.

Time-stamped data

All observation data is marked with the data and time from the computer clock.

Flexible reporting

Build report templates with company logos and free form text. Select and position chart types to customer specification.

Mixed variable/attribute data

Mix your dimensions and non-conformances in the same inspection routine. Track defects and defectives along with your dimensional data.

Crystal Reports

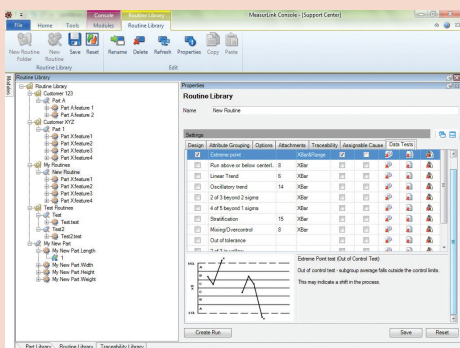
Create your own customized Crystal Reports for use with part or run data.

FDA 21CFR Part11 support

Provides support for medical and pharmaceutical manufacturers electronic records, including audit trails, e-signatures (Process Analyzer Professional only) and advanced security.

Inspection wizard

Begin collecting data in 60 seconds with a "Quick Run" by defining features, tolerances and input method.



Easy-to-use MeasurLink® provides you the most intuitive interface with complete SPC functionality to help monitor and manage your manufacturing processes. With MeasurLink®, you can easily manage the quality levels of your parts, identify problem areas and apply corrective action to areas in need of attention.

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MeasurLink® Real-Time

On-line Real-Time Data Collection

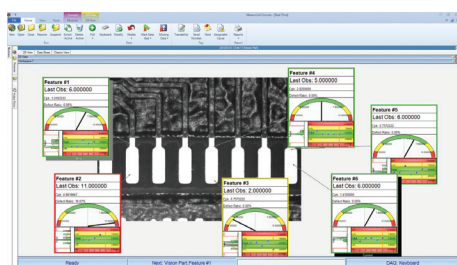
FEATURES

MeasurLink Real-Time performs as a data acquisition clearinghouse by enabling you to connect and acquire data from virtually any measuring device. It supports the full range of metrology technology, including calipers, micrometers, indicators, CMMs, vision systems and more. Select the edition to fit the device and the needs.

Real-Time Standard Edition

Designed for customers who want to acquire and analyze data in real-time and check variable and attribute inspection to maximize production and minimize defects. It has views to allow the user to create parts, characteristics with nominal and tolerance, and traceability lists. The data collection interface provides real-time graphics for Run charts, Control charts, Histograms and Statistics. Standard views include Datasheet (observations and charts), Classic View (chart windows), and 2D view (part images with callouts that include charts and statistical data) along with a customizable Info View and additional Manager views. Full reporting template functionality is provided.

Supported data sources: keyboard, RS232 and USB devices.



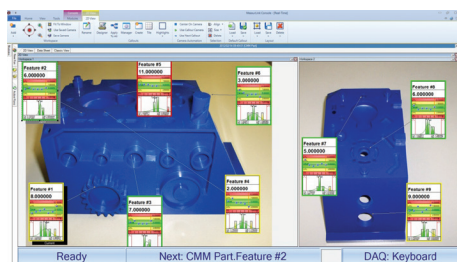
SPECIFICATIONS

Order No.	Description
64AAB470	MeasurLink 8 Real-Time Standard Edition

Real-Time Professional Edition

Enables customers to connect and acquire data from Mitutoyo coordinate measuring machines, vision and form measuring systems via native integration (DDE). ASCII and QMD (xml-based) file import are also supported. In addition to all of the features supported by **MeasurLink 8 Real-Time Standard Edition**, this application also supports data filters. Full reporting functionality with templates is also provided.

Supported data sources: keyboard, RS232 and USB devices, native Mitutoyo integration (DDE), ASCII and QMD (xml-based) file import.

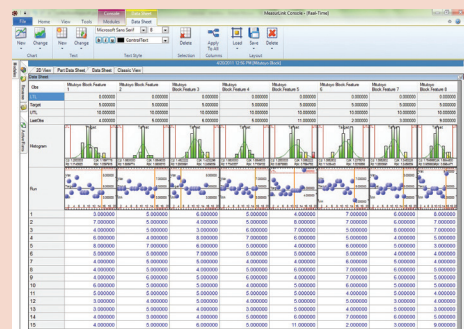


Import templates

Easily create an import template that maps data in a text file to MeasurLink information. Templates are saved to the database for everyone to use and can be added as data sources to data collection stations. An import template can be verified against the source file without adding data to the system.

SPECIFICATIONS

Order No.	Description
64AAB471	MeasurLink 8 Real-Time Professional Edition



MeasurLink is designed to detect and display patterns and provide additional statistical information. Many patterns can be seen appearing on SPC charts, including:

- Cycles
- Trends
- Freaks
- Mixtures
- Grouping or “bunching” of measurements
- Gradual change in level
- Sudden shift in level
- Instability (abnormally large fluctuations)
- Stratification (abnormally small fluctuations)
- Interactions (two or more variables acting together)
- Systematic variation
- Tendency of one chart to follow another
- Attribute data tests

Direct data transfer

Collect data into MeasurLink from MeasurLink enabled Mitutoyo capital equipment. This provides a tighter and more robust interface than importing data from files.

Filter data

All data collected within a Real-Time run is related. Often, especially for runs containing a large volume of subgroups, requests are made for subsets of data that are further related from the entire run's population. MeasurLink provides robust filtering capabilities to comply with these requests.

Import data

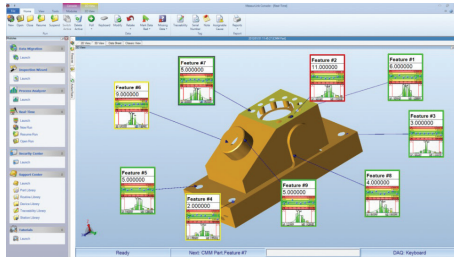
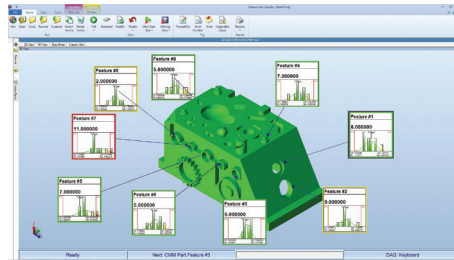
When set up as a data source, import templates are readily available to the operator, or periodic imports can be executed.

www.measurlink.com

Real-Time Professional 3D Edition

Designed for customers who wish to collect data using the Hoops 3D graphics view, in addition to all features offered by MeasurLink 8 Real-Time Professional Edition. Hoops 3D files can be exported from most CAD systems and provides the operator with a real view of the part. Camera angle and position can be saved for each characteristic providing for an intuitive prompted guided sequencing for the inspector.

Supported data sources: keyboard, RS232, and USB devices, native Mitutoyo integration (DDE), ASCII and QMD (xml-based) file import.



3D view

True three-dimensional model support with Hoops streaming files (*.HSF). Export your part's model from Catia, Solidworks or other CAD software and place callouts in the 3D space.

Flexible callout design

Callouts provide part acceptability at a glance. You can design them the same way as for the two-dimensional view to include charts or statistical information with the ability to size any element inside the callout.

Guided sequence

The display can automatically change during data collection to show the next or last observation point, providing a simple guided sequence for the inspection procedure. By saving a different view for each characteristic to be inspected, you can have the model rotate, pan or zoom to show the operator details of the part.

SPECIFICATIONS

Order No.	Description
64AAB472	MeasurLink 8 Real-Time Professional 3D Edition

Edition Definitions

Function	Real-Time Standard	Real-Time Professional	Real-Time Professional	Process Analyzer Lite	Process Analyzer Professional
	Edition	Edition	3D Edition	Edition	Edition
Classic SPC views	X	X	X	X	X
Datasheet	X	X	X	X	X
2D View	X	X	X	X	X
Manager Views	X	X	X		
Hoops 3D View			X		
Filter		X	X		X
CMM/Vision/Form connectivity		X	X		
Import (ASCII)		X	X		
Audit Trails	X	X	X	X	X
Merge, Copy and Edit Data					X
Scatter Chart					X
Archive Data					X
Electronic Signatures					X
Summary Analysis					X
Test for Normality					X

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MeasurLink® Process Analyzer

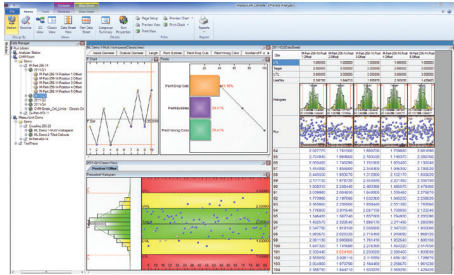
Data Analysis Software for Windows

FEATURES

Process Analyzer is an invaluable tool for your quality team. It gives you the flexibility to analyze your processes, identify problem areas and take corrective action to improve your product's quality. Inspection runs can be sorted by inspection station, routine or part, and are displayed with the look and feel of the Windows Explorer. Inspection data can be merged, filtered, grouped, charted and printed to the user's preferences.

Process Analyzer Lite Edition

Designed for offline viewing of real-time data in a networked environment. All views that are available in Real-Time Standard Edition are supported, with the exception of the Manager Views. Full reporting template functionality is also provided.



Review inspection data

Analyze inspection data, view notes and traceability. Open data from different runs to compare the data and process behavior.

Switch between databases

For larger installations that use different databases, the ability to switch the connection allows an engineer to analyze data from all sources.

Tree control navigation

Self-organized inspection data provided in an easy to use navigation tree. Sort data by station or inspection routine, part, year, month or day.

Reporting

Reporting is made easy through the use of a "what you see is what you get" style of template creation that allows you to pick chart and data through drag and drop with resizing. Several standard report templates are provided out of the box.

SPECIFICATIONS

Order No.	Description
64AAB474	MeasurLink 8 Process Analyzer Lite Edition

Process Analyzer Professional Edition

Designed for more robust manipulation of real-time data in a networked environment using advanced features not available in MeasurLink Process Analyzer Lite Edition. It enables quality engineering to slice and dice data in meaningful ways that contribute to quality control initiatives.

For larger installations that use different databases, the ability to switch the connection allows an engineer to analyze data from all sources.

Group, Search and Sort data

View data by part, routine, station, year, month, day. Apply saved filters to data and search for specific traceability or serial number criteria.

Merge Data

Combine lot based or just in time collected data to get a bigger picture of process variation and production quality.

Scatter Plots

Perform correlation studies to identify process interactions.

Summary Analysis

Use wizard to view and print a grid with capability and statistical information.

Electronic Signatures

The e-signatures can be applied to runs only in Process Analyzer Professional. When combined with audit trails available in Real-Time, and security is implemented, then MeasurLink provides support for FDA requirements for the medical and pharmaceutical manufacturers.

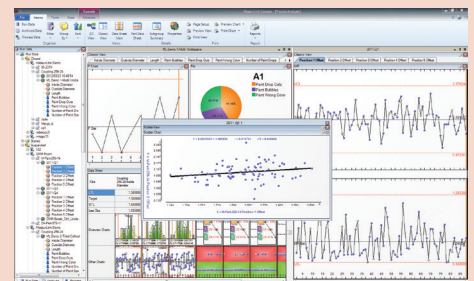
Filter Data

Robust filtering capabilities are provided. Often, for runs containing a large volume of data, requests are made for subsets of data.

Compare Capability to Traceability

Easily view charts showing the capability of a characteristic based on the traceability, subgroup or time. Compare the capability of machines, for example. The Cpk shows green for exceeding requirements and red for failing.

Process Analyzer Professional is known as the quality manager's favorite tool. Analyze and report on data collected across all machines. For example, merge three months of data together and easily compare operators, suppliers or machines.



SPECIFICATIONS

Order No.	Description
64AAB475	MeasurLink 8 Process Analyzer Professional Edition

MeasurLink® Process Manager

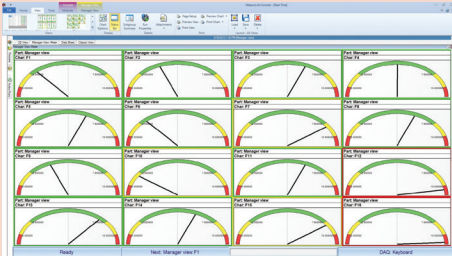
Network Monitoring Software for Windows

FEATURES

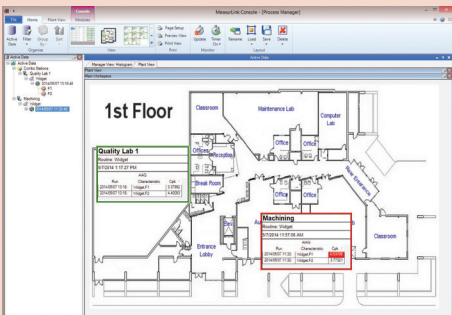
Real-time monitoring of data as it is collected. Provides the QC/production manager with the perfect tool to organize and maintain a shop-wide quality program at a glance.

Process Manager Standard Edition

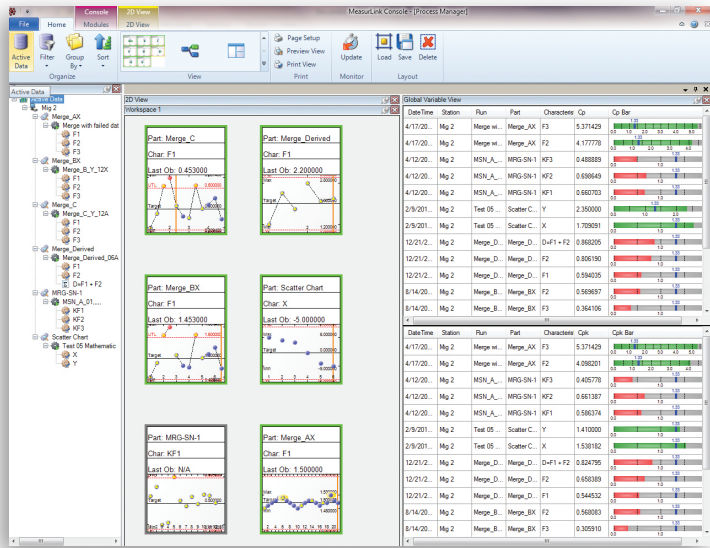
Process Manager provides a method to audit the entire shop floor inspection activity from a single PC. Easily see process information without walking from one inspection area to another by viewing current production across all machines. Show clients your quality operation for the entire facility.



MeasurLink Process Manager displays snapshot windows of characteristics that are currently being collected in MeasurLink Real-Time. The data can be sorted by station, process, capability or timestamp.



Plant View allows users the highest level view of their shop floor processes. Callouts have a meaningful border color related to tests for capability that have been enabled in each routine's properties.



Log View

Designed to display information from multiple stations in a tabular view format. The user can select the type of events to be monitored.

Group, Search and Sort Data

View data by part, routine, or station. Apply saved filters to data so you monitor only the data that you are responsible for.

Manager View

Display a snapshot window of characteristics that are currently being collected in MeasurLink Real-Time. The data can be sorted by station, capability or timestamp.

Global Variable View

Display process capability across all operations in your plant.

Remote viewing

See what the operators see and what your customers will see before product is delivered. Drill down through data to see detailed information. View traceability, assignable causes, corrective action, notes and raw data for current production across all machines.

Ticker View

Display capability values that continuously scroll on the screen.

SPECIFICATIONS

Order No.	Description
64AAB476	MeasurLink 8 Process Manager Standard Edition

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MeasurLink® Gage R&R

Measurement Systems Analysis

FEATURES

Determines the repeatability and reproducibility, linearity, bias and stability of inspection systems, allowing you to isolate gaging problems.

Gage R&R

Measure the capability of a measurement system for a measurement task. These techniques provide information about a measurement system's reproducibility, repeatability, location or stability. Graphical tools allow for isolation of gaging problems including inconsistencies in technique between operators or inspectors.

Study Wizard

User-guided study setup helps the user define the study that needs to be performed in order to determine the measurement system's capabilities. All elements required for the selected study are captured before the study is created, and the user is warned to provide any missing information before beginning the study.

Data Input

The data for the study can be collected directly from a gage connected to the system or transferred from Mitutoyo coordinate measuring machines, vision and form measuring systems via native integration (DDE). Users can also key in data.

Group Studies

All studies in the database are visible and can be organized using different criteria.

Randomized Collection Sequence

As recommended by the academic community, the collection sequence can be automatically randomized.

Study Types

MeasurLink Gage R&R uses calculation methods based on AIAG's Measurement Systems Analysis, Fourth Edition (commonly known as MSA 4). The following study types are supported:

Location

- Bias
- Linearity

Reproducibility

- Type I
- Variable Range Method

Repeatability & Reproducibility

- Crossed ANOVA
- Crossed Average & Range
- Nested ANOVA
- Nested Average & Range

Stability

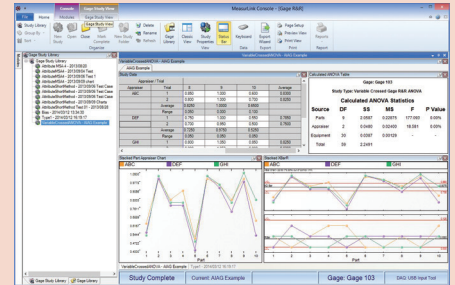
- Stability

Attribute Studies

- Attribute MSA 4
- Attribute Short Method

MeasurLink®

An Integrated Solution for Quality Data Management



In addition to the standard calculations this software also provides graphical tools for analysis of the measurement system. The Xbar and R chart can show whether there is adequate gage discrimination to record part-to-part variation in production and operator consistency. The Part-by-Appraiser plot can show a lack of consistency between operator inspection techniques.

SPECIFICATIONS

Order No.	Description
64AAB477	MeasurLink 8 Gage R&R

MeasurLink® Gage Management

Gage Inventory and Calibration Control

FEATURES

Gage Management is essential for monitoring the calibration history of a gage. Periodic adjustments may be required to bring a gage into specification.

Gage Management Standard Edition

Gage Inventory Management

Easily enter and view details on all gages in a grid that can be grouped, filtered and sorted.

Email List of Gages Due or Overdue

Once the gage calibrations are scheduled, the list of gages due or overdue for calibration can be viewed as a report, and those lists are available for scheduled email notifications. Also available for gages due for Gage R&R studies (requires purchase of Gage R&R).

Gage Calibration

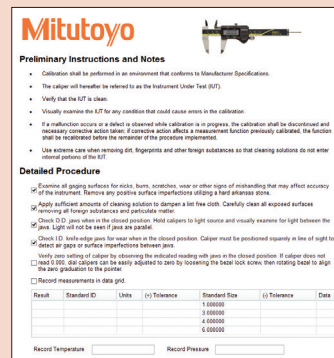
Perform and track calibrations using customizable gage calibration procedures. Also track outside calibration results. A "smart" calendar allows definition of working days.

Gage Tracking and History

Track gage movement as gages are transferred to various activities, locations and users. Supports vendor contact and user lists.

Print Gage Labels

Interface with a Brother's P-touch printer for printing labels for gages.



- Gage inventory management
- Gage calibration recall system
- Gage calibration procedure
- Assessment and reporting
- Gage vendor management
- Gage location management
- Gage R&R history

SPECIFICATIONS

Order No.	Description
64AAB478	MeasurLink 8 Gage Management

MeasurLink® Workgroup and Site License Packages

Packages and Bundles

The MeasurLink suite is best acquired as a Workgroup or Site License. These packages are a mix and match bundle of any module. Workgroups are 5, 10 and 15 seats. A site license is 30 or more seats of MeasurLink. The package can be any combination of Real-Time*, Process Analyzer, Process Manager, Gage R&R and/or Gage Management modules. All of the stations in the installation store their data in a SQL database located on the user's network.

*Real-Time Professional 3D Edition has an additional surcharge per seat.

MeasurLink Group Licensing

SPECIFICATIONS

Order No.	Description
64AAB479	MeasurLink 8 Site License

MeasurLink 8 Site License is a bundle package that provides the customer with the ability to install up to and including 30 copies (any combination) of any application in the MeasurLink 8 suite.

Order No.	Description
64AAB480	MeasurLink 8 Workgroup License

MeasurLink 8 Workgroup License is a bundle package that provides the customer with the ability to install up to and including 15 copies (any combination) of any application in the MeasurLink 8 suite.

Order No.	Description
64AAB482	MeasurLink 8 Workgroup License – 10 Pack

MeasurLink 8 Workgroup License – 10 Pack is a bundle package that provides the customer with the ability to install up to and including 10 copies (any combination) of any application in the MeasurLink 8 suite.

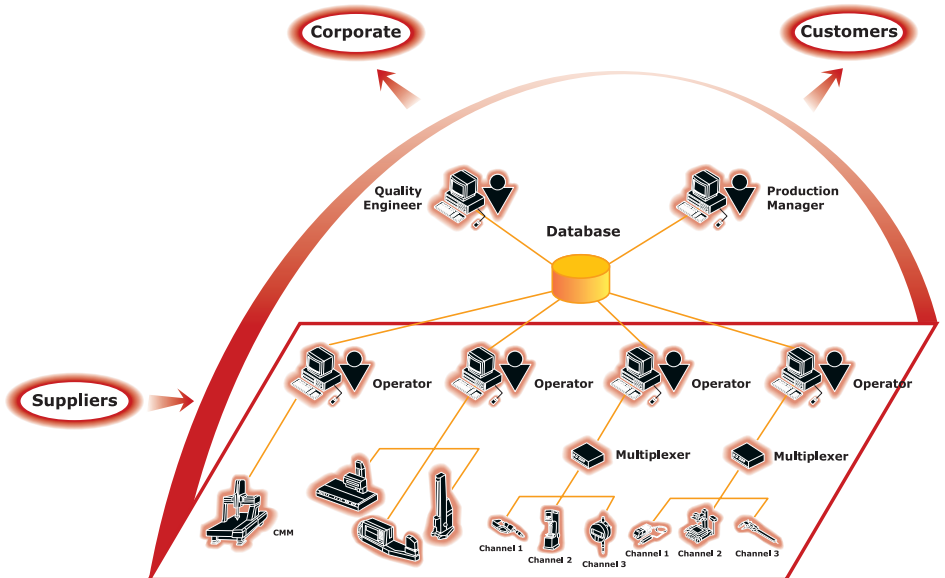
Order No.	Description
64AAB483	MeasurLink 8 Workgroup License – 5 Pack

MeasurLink 8 Workgroup License – 5 Pack is a bundle package that provides the customer with the ability to install up to and including 5 copies (any combination) of any application in the MeasurLink 8 suite.

Order No.	Description
64AAB484	MeasurLink 8 Academic License

MeasurLink 8 Academic License a bundle package that provides universities and technical colleges with the ability to install up to and including 20 copies (any combination) of any application in the MeasurLink 8 suite for educational purposes.

Note: Upgrade packages are also available. Please contact our sales department for details.



The Manufacturing Process with **MeasurLink®**



www.measurlink.com

Benefits include:

- Better unit cost.
- Mix and match desired modules.
- Site licenses can be shared among multiple facilities.
- Security center can manage users access with each module.
- Support Center allows users to manage the suite through the network, eliminating interruption in data collection.

MeasurLink® Floating License

Floating License Upgrade Option

Users who want to use MeasurLink in a terminal server environment or want to have a number of concurrent users should consider the Floating License add-on. This upgrade is available in packs of 5, 10, 15 and 30. This upgrade includes a licensing sever that manages the number of seats available.



This type of installation is common in modern IT infrastructure. Thin-Client hardware or traditional PCs can utilize this option. A user could choose to upgrade a portion of or their entire number of seats to the Floating License upgrade option.

Benefits include:

- Easier maintenance of installations.
- Most flexible use of modules.
- Cost-effective way to include more users without purchasing additional seats.
- Can be added to an existing installation or integrated during the initial installation.

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MeasurLink Floating Option

SPECIFICATIONS

Order No.	Description
64AAB479F	MeasurLink 8 Floating License Option 30

MeasurLink 8 Floating License Option 30 adds the Floating Option to a new or an existing installation. Must already have a minimum of 30 seats to add this option.

Order No.	Description
64AAB480F	MeasurLink 8 Floating License Option 15

MeasurLink 8 Floating License Option 15 adds the Floating Option to a new or an existing installation. Must already have a minimum of 15 seats to add this option.

Order No.	Description
64AAB482F	MeasurLink 8 Floating License Option 10

MeasurLink 8 Floating License Option 10 adds the Floating Option to a new or an existing installation. Must already have a minimum of 10 seats to add this option.

Order No.	Description
64AAB483F	MeasurLink 8 Floating License Option 5

MeasurLink 8 Floating License Option 5 adds the Floating Option to a new or an existing installation. Must already have a minimum of 5 seats to add this option.

Note: Upgrade packages are also available. Please contact our sales department for details.

Input Tools

SERIES 264 — Digimatic Gage/PC Data Input Device

FEATURES

- The input tool allows you to connect any Mitutoyo gage, with SPC output, directly to your PC.
- An USB keyboard signal conversion input tool, IT-016U converts measurement data to keyboard signals and directly inputs them to cells in off-the-shelf spreadsheet software such as Excel.
- An RS-232C communication input tool, IT-007R is also available to input data through RS-232C communication.
- More accurate measurement is possible using an optional foot switch.



264-016

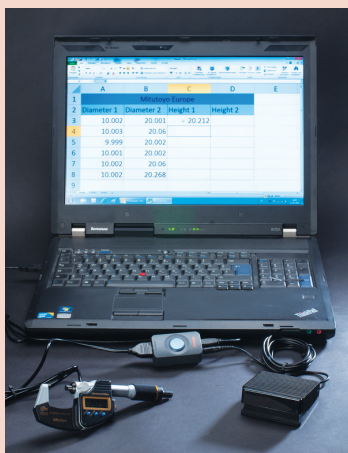


264-007

Optional Accessories

- 937179T: Foot switch
939039: Gage selector

SPC connecting cables refer to page A-19.

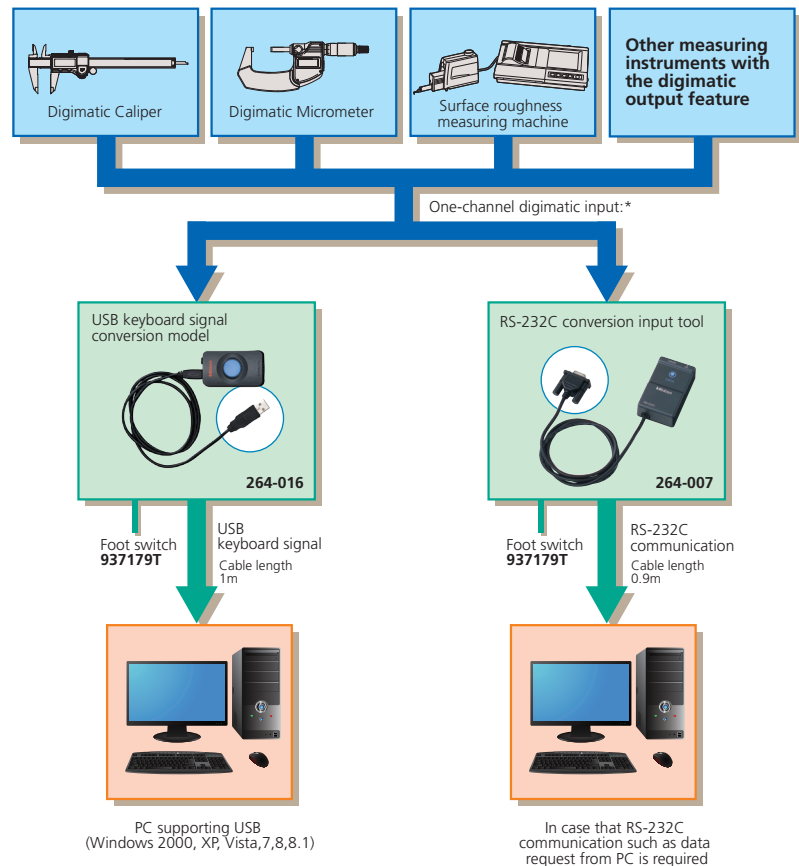


SPECIFICATIONS

Product Code No.	Input Tool for RS-232C 264-007	Input Tool for USB 264-016
Measuring Tools Required*1	Mitutoyo Digimatic measuring tools with SPC output	
PC Requirement	PC Compatible, (including laptops) with RS-232C Interface Connects to RS-232C port on CPU (D-sub 9-pin connector)	PC Compatible, (including laptops) with USB 2.0 or 1.1 port
Outside Dimensions HxWxD	2.8" x 1.7" x .9" (72 x 44 x 23.5 mm)	2.5" x 1.5" x .83" (64 x 38 x 21 mm)
Mass	3.2oz. (91g)(including cable and connector)	2.0oz (56g)

*1: Connecting cable (optional accessory) is required for a connection to a digimatic measuring tool.

*2: Cannot be used for computers that use USB keyboard. When using a IBM Think Pad Series, a commercial keyboard adapter is required. When using AT style keyboard, adapter for conversion is required.



* When you use an optional gage selector 3, you can connect up to three measuring gages and select an input by switching them. When using 264-016, you can connect multiple input tools at the same time with an off-the-shelf USB hub. Simultaneous input, however, is not supported. For cables used to connect each measuring gage and input tool, refer to page A-15.

USB Input Tool Direct: USB-ITN

Our USB Input Tool Direct has been streamlined into a range of dedicated models for each type of measuring instrument.

MeasurLink® ENABLED

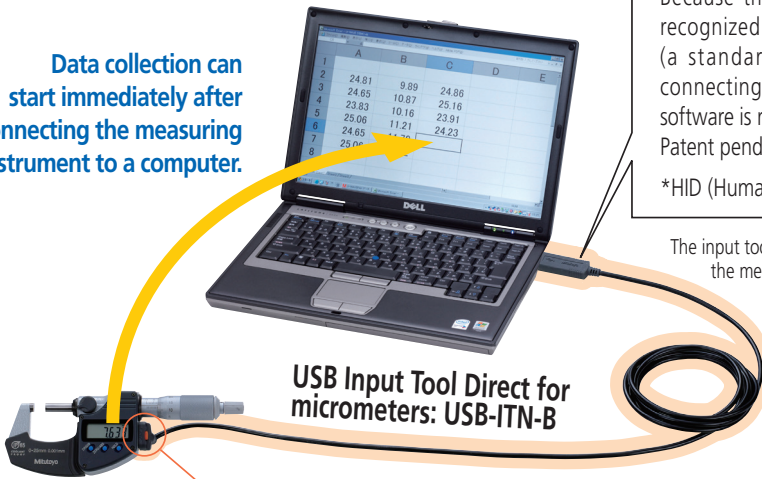
Data Management Software by Mitutoyo

Data collection can start immediately after connecting the measuring instrument to a computer.

Because the input tool is automatically recognized as an *HID keyboard device (a standard Windows driver) just by connecting it to a USB port, no special software is required.
Patent pending (Japan)

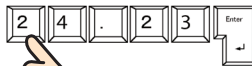
*HID (Human Interface Device)

The input tool directly connects the measuring instrument to a USB port on a computer.



USB Input Tool Direct for micrometers: USB-ITN-B

The values displayed on the measuring instrument can be sent to the computer just by pressing the data switch.



This is the same result as that of typing numbers using the keyboard and then pressing Enter.

Note on using a foot switch with USB-ITN

The USB-ITPAK and USB-FSW options are required (see below).

If not using optional software the IT-016U input tool can be used with a foot switch.

Although measurement data can be simply loaded directly into an Excel spreadsheet by connecting the instrument and input tool to a computer, using the optional USB-ITPAK software enables time-saving operations and procedures that significantly improve reliability and efficiency.

Measurement data collection software: USB-ITPAK® 2.0 Order No. 06AEN846

This setup and data collection software is used to input data from one or more measuring instruments (connected by way of USB-ITN) to any Excel sheet. Supports U-Wave. (This software package cannot be used with IT-016U.)

USB-ITPAK 2.0



USB dongle

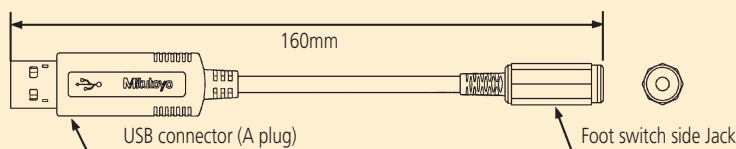


Software use requires USB dongle.

Major features

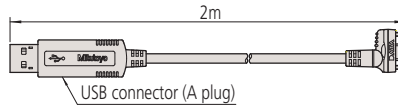
- Excel input settings: The input destination (a workbook, sheet, or cell), cell-fill direction (right or down), cell-fill interval, and other settings can be specified.
- Measurement method selection: Any of the following three methods can be selected: Sequential measurement, batch measurement, or individual measurement.
- Data input control: Data can be requested, canceled, or skipped by using mouse buttons, function keys, or foot switch.
- Character string input by the USB foot switch adapter, USB-FSW: Any previously specified character string can be input using the foot switch. Examples: *pass* or *fail*
- Number of units that can be connected (total number for both USB-ITN and USB-FSW): Up to 20 units for Windows Vista, Windows 7 and Windows 8/8.1, and up to 100 units for Windows 2000 or Windows XP. However, the above numbers might be less depending on the system configuration.
- Data importation time: About 0.2 to 0.3 seconds per unit. However, this value differs depending on the connected measuring instruments and measurement environment.
- Driver software: The VCP (virtual COM port) drivers for USB-ITN and USB-FSW are individually recognized using a built-in COM number. • Patent pending (Japan)

Optional:
USB-FSW
06ADV384



Major specifications of USB Input Tool Direct

- Output specifications: USB 2.0 or 1.1
- Communication speed: 12 Mbps (full speed)
- Power supply: USB bus power
- Mass: 59 g
- USB 2.0 certification obtained
- Complies with the EMC Directive
- Illustration (Example: **USB-ITN-A**)



Note: It is recommended to use a commercially available USB hub that has USB certification.

USB-ITPAK usage environment

Supported operating systems*	Windows 2000 SP4, Windows XP SP2 or later, Windows Vista, Windows 7 and Windows 8
Supported Excel versions	Excel 2000, 2002, 2003, and 2007
Hard disk	At least 20 MB of free space (required for installation)
CD-ROM drive	Required for installation
USB ports	At least two ports (for the USB dongle and USB-ITN)
Resolution	At least 800 x 600 pixels, and at least 256 displayable colors

- * 64-bit operating systems are not supported.
- The natural language selected in USB-ITPAK must be the same as that used in the operating system.

Codes for the main measuring instruments classified according to the USB Input Tool Direct code, part number, and plug type

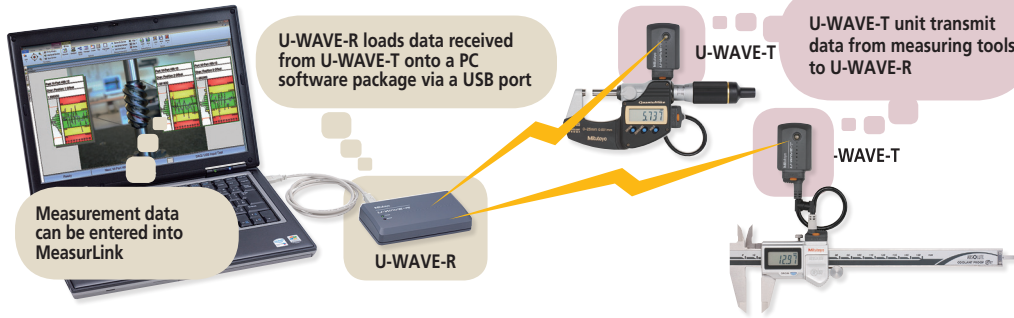
Determine the plug type suitable for your measuring instrument (one of the seven types from **A** to **G**) in the following table, and then select the corresponding USB Input Tool Direct.

Model	USB-ITN-A	USB-ITN-B	USB-ITN-C	USB-ITN-D	USB-ITN-E	USB-ITN-F	USB-ITN-G	
Order No.	06ADV380A	06ADV380B	06ADV380C	06ADV380D	06ADV380E	06ADV380F	06ADV380G	
Whether the existence of a data switch affects usability	Incorporates a data switch, so the tool is usable regardless of whether or not the measuring instrument has a switch.			Does not incorporate a data switch, so an instrument fitted with a switch is required in order to use the instrument alone. (However, the tool can be used with USB-ITPAK.)				
Cable type	A Water-proof with switch	B Water-proof with switch	C With switch	D 10-pin plain	E 6-pin round	F Straight type	G Water-proof straight type	
Illustration of the plug that connects to the measuring instrument								
Socket type on the measuring instrument								
Codes of major compatible measuring instruments	[Digimatic Caliper / Super Caliper] -500 series CD67-S_PM CD-PMX/PM/GM -550/551 series CDC-P_PMX CDN-P_PMX [Digimatic Carbon Fiber Caliper] -552 series CFC-G/GL/GC/GU [Digimatic Depth Gage] -571 series VDS-PMX [Digimatic Scale Unit] -572 series SD-G [Digimatic Exclusive Caliper] -573 series NTD-PMX/PM			Measuring instrument models that incorporate a data switch				
		[Digimatic Micrometer, QuantuMike] -293 series MDC-MJ/MJB/MJT MDE-MJ [Tubular Inside Micrometer] -337 series IMZ-MJ -339 series IMJ-MJ [Digimatic Micrometer Head] -350 series MHN-MB/MJB/MJNB [Digimatic Exclusive Micrometer] (The end of the mark is -MJ/MJB/M/MB/PM/PMB) [Digimatic Holtest] -468 series HTD-R	[Digimatic Micrometer Head] -164 series MHD-MB [Digimatic Caliper] -500 series CD-CX/C/S_C - 550/ 551 CDC-C/CX, CDN-C/CX [Digimatic Depth Gage] -571 series VDS-DCX/DC [Digimatic Scale Unit] -572 series SD-D/SDV-D [Digimatic Exclusive Caliper] -573 series The end of the mark is -CX/C	[Surface Roughness Tester] -178 series SJ-201/210/301/ 400/500 [Coating Thickness Gage] -179 series DGE-745/755 [Linear Height] -518 series QMH-S [Reference Gage] -515 series HMD-C [Digimatic Indicator] -543 series ID-H [Laser Scan Micrometer] -544 series LSM-9506/6100/ 6200/6900 [μ-checker] Digital μ-checker (Using the foot switch)	[Digimatic Micrometer] -121 series BD -164 series MHD-M -227 series CLM -293 series MDQ-M MDC-M [Tubular Inside Micrometer] -337 series IMZ-M [Tubular Inside Micrometer] -339 series IMJ-M [Digimatic Holtest] -468 series HTD [Reference Gage] -515 series HME-DM [Borematic] -568 series SBM-C [Hardness Testing Machines] -810 series HM-100/200 HV-100/HH-411 HR-500	[Digimatic Height Gage] -192/570/574 series HDM-A/AX, HD-A/AX HDS-H_C/C HDF-N [Digimatic Caliper] -500/550/551 series CD/CDC/CDN [Digimatic Bore Gage] -511 series CG-D [Digimatic Indicator] -543 series ID-C_X/_RB/_GB -339 series [Digimatic Depth Gage/ Digimatic Thickness Gage] -547 series Digimatic model (ID-CX) [Digimatic Carbon Fiber Caliper] -552 series CFC-P/_L/_C/_U [Digimatic Scale Unit] -572 series SD-E, SDV-E SD-F, SDV-F [Portable Hardness Testing Instruments] -811 series HH-300	[Digimatic Indicator] -543 series ID-N ID-B	
				Measuring instrument models that do not have a data switch				
				[Digimatic Indicator] -543 series ID-F [Linear Gage/Counter] -542 series EF-PRH/ZR, EH-P/Z/S/D EB-P/Z/D EC-D [Litematic] -318 series VL-A/AS/AH	No corresponding models	[Digimatic Indicator] -543 series ID-C/S/C_A [Digimatic Depth Gage/ Digimatic Thickness Gage] -547 series Digimatic model (ID-C) -575 series ID-U	No corresponding models	

U-WAVE

Measurement Data Wireless Communication System

MeasurLink® ENABLED
Data Management Software by Mitutoyo



The **U-WAVE** system enables easy wireless data communication from a measuring tool to a PC using the digimatic protocol. Measurement efficiency is improved by eliminating the long and cumbersome data cables. The user-friendly interface allows data to be loaded into any software product that accepts keyboard input, such as Excel* or Notepad.

1 U-WAVE-R · Registered Design (Japan)

Major Specifications of U-WAVE-R

Model Order No.	U-WAVE-R 02AZD810D*
Power supply	USB bus power system
Number of U-WAVE-R units that can be connected to one PC	Up to 16
Number of U-WAVE-T units that can be connected	Up to 100
External dimensions	5.51" x 3.15" x 1.24" (140 x 80 x 31.6mm)
Mass	.29 lbs (130g)



*Detailed information on conformity standards of wireless communication specification is given below.

2 U-WAVE-T · Registered Design (Japan)

U-WAVE-T sends measurement data to U-WAVE-R.

Actual size



Standard accessory: screwdriver

Major specifications of U-WAVE-T

Model Order No.	U-WAVE-T (IP67 model) 02AZD730D*	U-WAVE-T (Buzzer) 02AZD880D*
Protection Rating	IP67	-
Data reception indication	LEDs	LEDs and Buzzer
Power supply	Lithium battery CR2032★1	
Battery life	Approx. 400,000 transmissions	
External dimensions	1.73" x 1.17" x .73" (44 x 29.6 x 18.5 mm)	
Mass	.05 lbs (23g)	

*Detailed information on conformity standards of wireless communication specification is given below.

■ Installation Bracket Kit

Order No. 02AZE200



500 Series Caliper



293 Series Micrometer



543 Series Indicator

Specifications of wireless communication

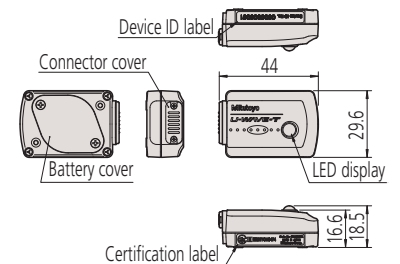
Conformity standards	European conformity standards* EN 50371:2002 EN 300 440-1 V1.3.1 EN 300 440-2 V1.1.2 EN 301 489-01 V1.6.1 EN 301 489-03 V1.4.1	Wireless standards	Conform to IEEE802.15.4
	U.S.A. conformity standards 47 CFR Part 15.247:(Subpart :C) 47 CFR Part 15:(Subpart :B)	Wireless communication distance	Approx. 60ft (within visible range)
	Canada conformity standards RSS-210 (Issue 7) RSS-Gen (Issue 2) ICES 003 (Issue 4)	Wireless communication speed	250 kbps
		Transmission output	1 mW (0 dBm) or less
		Modulation method	DS-SS (direct sequence spread spectrum) Resistant to interfering signal or noise.
		Communication frequency	2.4 GHz band (ISM band: universal frequency)
		Used band	15 channels (2.405 to 2.475GHz at intervals of 5MHz) The noise search function can avoid interference with other communication devices.

Note: In accordance with wireless regulations the use of this product is permitted in Japan, Europe (a total of 32 countries including 27 EU members, 4 EFTA members and Turkey), U.S.A. and Canada. This product must not be used in other countries or areas.
: This product is not compatible with the conventional Mu-WAVE, for which communication specifications are different.
* Japan conformity standards: ARIB STD-T66

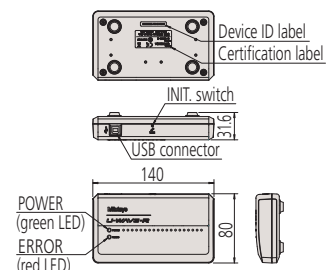
■ Dimensions of Each Part

Unit: mm

U-WAVE-T



U-WAVE-R



U-WAVE

Measurement Data Wireless Communication System

List of U-WAVE-T Connecting Cables

Select one from cables **A** to **G**, referring to the part number of connecting cable for wired connection in your measuring tool catalog or manual. If you are unsure which cable is appropriate, check the cable connectors, the shapes of terminal on the measuring tool side, or the codes of compatible measuring tool for cables **A** to **G** below.

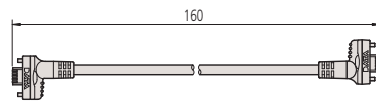
It is not possible to connect to EF and EH counters.

When connected with U-WAVE-T Select one of the USB input tool direct from table below to fit the connector (A to G) and also select either standard type (fig.1) or foot switch type (fig.2) dependent on usage.

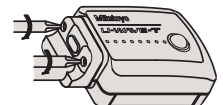
Note: Not connectable to these Mitutoyo products: Litematic VL, Linear Gage Counter EF/EH, Surf test SJ-500.

From seven types of cables (**A** to **G**), select one compatible with your measuring tool.

Measuring tool



U-WAVE-T



Fasten the connector to **U-WAVE-T** with two screws.



Fig.1 Standard type connecting cable

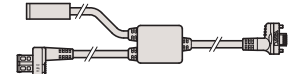


Fig.2 Connecting cable for foot switch

Reference Order No. of connecting cable	1m	05CZA624	05CZA662	959149	936937	937387	905338	21EAA194
	2m	05CZA625	05CZA663	959150	965014	965013	905409	21EAA190

For standard	Order No.	02AZD790A	02AZD790B	02AZD790C	02AZD790D	02AZD790E	02AZD790F	02AZD790G
For foot switch	Order No.	02AZE140A	02AZE140B	02AZE140C	02AZE140D	02AZE140E	02AZE140F	02AZE140G



Cable type	A Water-proof model with output button	B Water-proof model with output button	C With data-out button type	D 10-pin plain type	E 6-pin round	F Plain type straight	G Plain type straight water-proof model
Connector shape on the measuring tool side							
Socket shape on the measuring tool							
Codes of major compatible measuring tools and instruments	[Digimatic Caliper] CD67-S_PM CD-PMX CD-PM/GM CDC-P_PMX CDN-P_PMX CFC-G/GL/GC/GU [Digimatic Caliper] NTD-PMX [Digimatic Depth Gage] VDS-PMX [Digital Scale and DRO Systems] SD-G	[Digimatic Micrometer] MDE-MJ MDC-MJ/MJT [Digimatic Micrometer] The code suffix is -MJ. BLM-M OMV-M OMP-M PDM-M IMP-M VM-M [Digimatic Micrometer Heads] MHN-M/MJ/MJN [Digimatic Holtest] HTD-R [Digimatic Depth Gage] DMC-M	[Digimatic Caliper] CD-CX/-C CD-S_C CDC-CX/C CDN-CX/C [Digimatic Caliper] NTD-CX/C [Digimatic Depth Gage] VDS-DCX [Digital Scale and DRO Systems] SD-D, SDV-D	[Digimatic Indicator] ID-H/F [Linear Height] QMH-S [Linear Gage/Counter] EB,EC-D [μ-checker] Digital μ-checker [Laser Scan Micrometer] LSM-9506 [Reference Gage] HDM-C [Coating Thickness Gage] DGE-745/755 [Form Measurement] SJ-201/301/401	[Digimatic Micrometer] MDQ-M MDC-M CLM1-QM/DK PDM-QM PMU-DM BD-M [Digimatic Holtest] HTD [Reference Gage] HDM-DM [Hardness Testing Machines] HM-100/200 HV-100 HR-500 HH-411	[Digimatic Caliper] CD, CFC-P/-L/-C/-U [Digimatic Height Gages] HD-AX, HDM-AX HDS-H_C/-C HDM-A HDF-N [Digimatic Indicator] ID-C/_RB/_A/_GB ID-S/U [Digimatic Depth Gage] Digimatic model (ID-C) [Digital Scale and DRO Systems] SD-E, SDV-E SD-F, SDV-F [Portable Hardness Testing Instruments] HH-300	[Digimatic Indicator] ID-N ID-B

Note on Wireless Communication Environment

Although the communication range for **U-WAVE** is approximately 60 ft. line-of-sight, performance may be affected by obstacles or environmental factors.

Cautions

• Safety caution:

Do not use this device near medical equipment that might malfunction due to radio interference.

• Caution on radio law:

This device is certified as a 2.4 GHz band wide-band low-power data communication system based on the radio regulations in Japan, Europe, U.S.A. and Canada. It is prohibited by law to disassemble or modify this device or peel off the certification label from it.

Item	Contents
Concrete wall	Communication is not possible in a completely enclosed room.
Metal partition	Communication speed may drop or communication may be interrupted.
Wireless LAN, communication device such as ZigBee Bluetooth, and microwave oven	Communication speed may drop or communication may be interrupted. Maintain the set frequency and installation distance if at all possible.
Medical instrument	Do not use this product near a medical instrument such as a laser knife or electronic scale.

Multiplexers – MIG-8USB, MIG-4USB

SERIES 982 — Digimatic/RS-232C Interface Unit

FEATURES

- A measurement data transfer device, multiplexer MIG-8USB and MIG-4USB converts digimatic output measurement data to RS-232C or USB-HID and outputs it to an external device such as PC.
- Up to eight/four measuring instruments with the digimatic output feature can be connected.
- Units can be daisy-chained to meet any size needs.
- MIG-4USB includes toggle switch for each input.

MIG-8USB



64AAB386
Front view



64AAB386
Back view

SPECIFICATIONS

Model No.	MIG-8USB	MIG-4USB
Order No.	64AAB386	64AAB387
Gage Capacity	8	4
Dimension (mm) W x D x H	146 x 150 x 45	146 x 150 x 70
Mass (g)	540	710

MeasurLink[®] ENABLED
Data Management Software by Mitutoyo

Technical Data

Data output: Via RS-232C interface / USB

Default Configuration

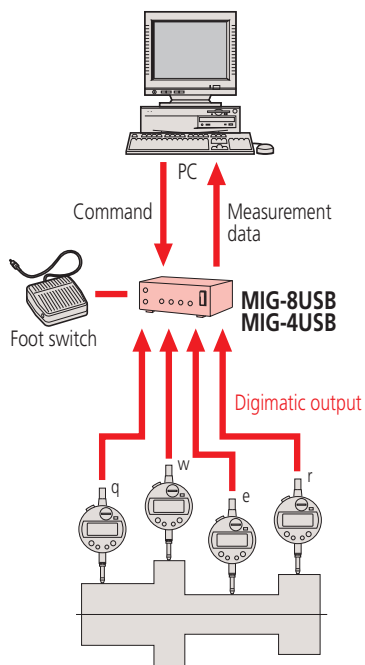
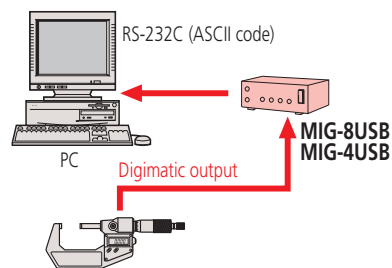
Data length: 8 bits
Start bit: 1 bit
Stop bit: 1 bit
Parity check: None
Baud rate: 4800

Standard Accessory

06AEG302JA: AC Adapter
RS232C: Cable (1.5m / 5ft)
USB Cable

Optional Accessories

937179T: Foot switch

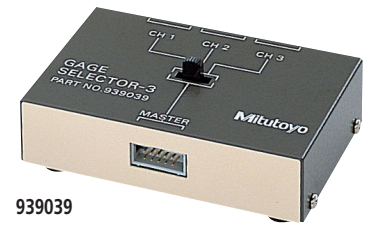


Gage Selector 3

3-channel Switching Box for Data Transmission

FEATURES

- Three digimatic gages can be connected.
- You can specify the gage which outputs the data with the channel switch.



939039

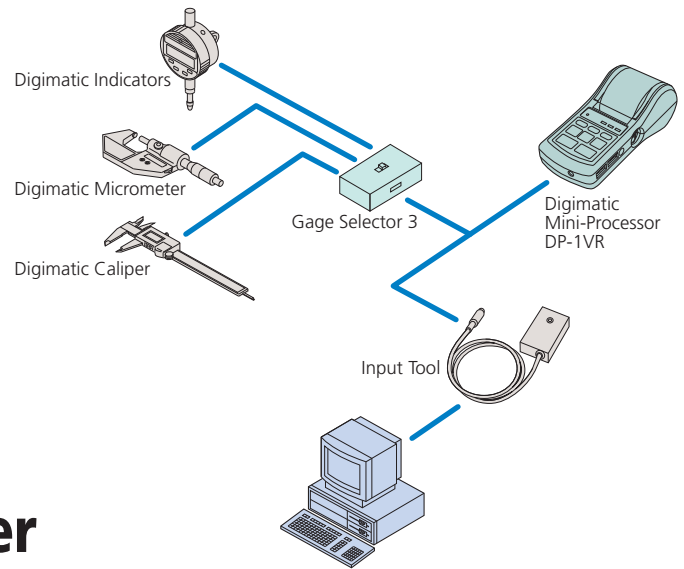
Technical Data

Connection: Up to three gages
 Signal: Digimatic code format
 Connection: Bidirectional
 External dimensions (W x D x H): 100 x 70 x 33mm

SPECIFICATIONS

Order No.	Description
939039:	Gage Selector 3

Examples of Connections



EC Counter

SERIES 542 — Assembly-type Display Unit

FEATURES

- Compact panel mounting type and DIN size. It can be easily incorporated into each system.



542-007A

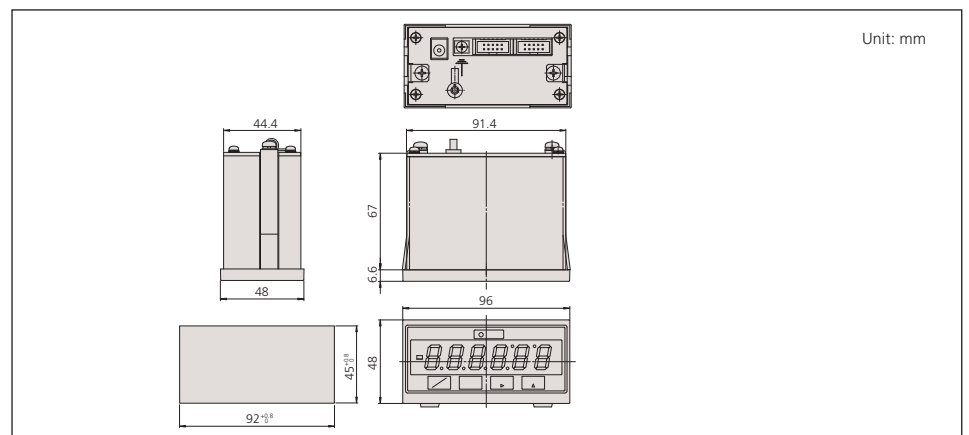
Technical Data

Applicable gage: LGD, LGS, All SPC output gages
 Resolution: .00005"/.0001"/0.001mm,
 .0005"/.001"/0.01mm
 No. of gage input: 1
 Display: 6-digit LED and a negative [-] sign
 Function: Preset
 Go-no-go judgment
 Output (open-collector): 3-step limit signal, Normal signal
 External control: Preset, Data hold
 Power supply: Via AC adaptor
 Dimensions (W x D x H): 96 x 48 x 84.6mm
 Mass: 50g

SPECIFICATIONS

Order No.	Description
542-007A	EC Counter

DIMENSIONS



Standard Accessory

06AEG302JA: AC Adapter

DP-1VR

SERIES 264 — Digimatic Mini-Processor

FEATURES

- This is a palm-sized printer used to print measurement data from the digimatic gage or to perform statistical analysis.
- This printer offers excellent functionality. You can use it not only to print measurement data, perform a variety of statistical analyses, and draw a histogram or D chart but also to perform complicated operations for X-R control chart.

- Equipped with RS-232C output and go/no-go judgment output as standard functions, this processor ensures high reliability as an advanced quality inspection machine.
- The line thermal printer enables fast and quiet printing.

SPECIFICATIONS

Order No.	Description
264-504-5A	DP - 1VR



Technical Data

Printing method: Thermal line printer
 Printing dot: 384dot (8dot/mm)
 Printing speed: 6.5mm/s (using AC adapter)
 Printing paper: 48mm
 Printing line: Approx. 6500 lines for large characters
 Approx. 12000 lines for normal characters
 Processing capacity: 9999 data (mode 1/2/3)
 100000 data (mode 0)
 Printing data: Measurement data, go/no-go judgment, No. of data, Max/min value, Range, Average, Standard deviation, No. of defective, Fraction defective, Process capability index, Histogram, D-chart, Control chart generation for X-bar and control limit data, date and time
 Output function: Output the measuring data (RS232C) or go/no-go judgment
 Input timer: 0.25s, 1s, 5s, 30s, 1min, 30min, 60min
 Power: AC adapter 6V
 Electric battery: LR6 (alkaline), Ni-Mh (AA size)
 Battery life: 10 years (clock battery), 10000 lines (1600mA 1time/5 sec. using the nickel hydrofluoric battery)
 Dimensions (W x D x H): 94 x 201 x 75.2mm
 Mass: 390g

Standard Accessory

06AEG302JA: AC Adapter

Optional Accessories

09EAA084*: RS-232C changing cable (1m, 9pin)

965516*: GO/±NG judgment cable

937179T: Foot switch

09EAA082: (10 rolls)

*It is impossible to use the both RS-232C cable and GO/±NG judgment cable at the same time.



Mitutoyo

* DP-1VR *

* MODE 0 *

DATE 2002/ 2/27
TIME 10:47

NEW LIMIT DATA

1	33.10	mm
2	33.27	mm
3	32.05	mm
4	33.50	mm
5	35.56	mm
6	36.79	mm
7	37.97	mm
8	36.67	mm
9	37.47	mm
10	35.16	mm
11	35.16	mm
12	34.48	mm
13	33.98	mm
14	31.92	mm
15	31.4	mm
16	32.40	mm
17	32.68	mm
18	32.75	mm
19	32.91	mm
20		

Mode 0:
Record the measurement data and tolerance judgment.

Mitutoyo

* DP-1VR *

* MODE 1 *

DATE 2002/ 2/27
TIME 10:43

LIMIT DATA 1

LSL	26.44	mm
USL	27.00	mm
TOL	0.56	mm

* RESULT *

NAME:	10	
MAX	27.02	mm
MIN	26.42	mm
R	0.60	mm
σ		
-NG	2	1
CPK	30.000	%
Cpk	0.529	
Cpk	0.283	

* HISTOGRAM *

LSL	26.44	mm
USL	27.00	mm
TOL	0.56	mm

DIV= 10

A	26.4400	mm
B	26.4950	mm
C	26.5520	mm
D	26.6079	mm
E	26.6639	mm
F	26.7199	mm
G	26.7759	mm
H	26.8319	mm
I	26.8879	mm
J	26.9439	mm
	27.0000	mm

Mode 1:
Record the measurement data, statistical analysis and histogram.

Mitutoyo

* DP-1VR *

* MODE 2 *

DATE 2002/ 2/27
TIME 10:44

LIMIT MODE

LIMIT DATA 1

NO LIMIT DATA

LIMIT1 26.66 mm

27.44 mm

NEW LIMIT DATA

LSL	27.41	mm
USL	27.51	mm
TOL	0.10	mm

L C U

27.41		
27.31		
27.51		
27.38		
27.07		
27.09		
27.14		
27.14		
27.17		
27.35		
27.35		
27.42		
27.47		
27.49		
27.49		

Mode 2:
A "D-chart" can be used to describe measurement data displacement visually. It's also possible to record the measurement data, statistical analysis and histogram at the same time.

Mitutoyo

* DP-1VR *

* MODE 3 *

DATE 2002/ 2/27
TIME 10:45

SUB GR. NO. 1

1	27.54	mm
2	28.30	mm

Average

SUB GR. NO. 2

1	28.23	mm
2	28.07	mm
3	28.66	mm
4	29.20	mm
5	29.59	mm
6	31	mm
7	78	mm

Range

SUB GR. NO. 29.2343 mm

DATE 2002/ 2/27
TIME 10:45

PART NO.: 2.71 mm

CONTROL LIMIT

DATE 2002/ 2/27
TIME 10:45

NO. OF SUB GR. 2

SAMPLE SIZE 7

X-UCL	28.5129	mm
X-LCL	28.3069	mm
R-UCL	27.7189	mm
R-LCL	1.8950	mm
X-UCL	3.6460	mm
R-LCL	0.1440	mm

Mode 3:
Automatically record the various calculation results to make a X-R control chart.

Mitutoyo

* DP-1VR *

* MODE 0 *

DATE 2002/ 2/27
TIME 10:49

1	32.91	mm
2	32.91	mm
3	33.21	mm
4	33.97	mm
5	34.04	mm
6	34.04	mm
7	35.22	mm
8	32.60	mm
9	32.92	mm
10	33.12	mm
11	33.86	mm
12	33.59	mm


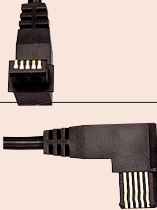





* The user can select large character format (excluding mode 2).

Mode 1:
Record the measurement data, statistical analysis and histogram.

Mode 2:
A "D-chart" can be used to describe measurement data displacement visually. It's also possible to record the measurement data, statistical analysis and histogram at the same time.

SPC Connecting Cables

- These cables are used to output measurement data from the digimatic gage with the output feature to the digimatic mini processor, digimatic display unit, multiplexer or other device.
- Cables of one or two meters are available.
- Note that the shape of connector differs depending on the model.

Input plug to Data Processor		
Order No.		Applicable gages
Straight type 905338 : 1m (40") 905409 : 2m (80")		ALL CALIPERS WITHOUT ABSOLUTE ENCODER Height Gage 570-2XX, 192-6XX, 192-67X Indicators 575-XXX, 543-6XX, 543-2XX, 543-4XX Depth Gages 547-21X, 547-25X, 571-2XX Scale Unit 572-XXX Thickness Gages 547-3XX, 547-4XX
Back type 905689 : 1m (40") 905690 : 2m (80")		
Right type 905691 : 1m (40") 905692 : 2m (80")		
Left type 905693 : 1m (40") 905694 : 2m (80")		
With data out switch type 959149 : 1m (40") 959150 : 2m (80") 04AZB512 : 1m (40") L-Type 04AZB513 : 2m (80") L-Type		ALL DIGIMATIC CALIPERS WITH ABSOLUTE ENCODER Height Gage 570-2XX Depth Gages 571-2XX Scale Unit 572-XXX Micrometers over 12"/300mm
With data out switch type 05CZA624 : 1m (40") 05CZA625 : 2m (80")		Coolant-Proof Caliper 500-68X, 500-76X, 500-78X. Coolant-Proof Digimatic scale units 572-61X.
With data out switch type 05CZA662 : 1m (40") 05CZA663 : 2m (80")		Digimatic Micrometer IP65
6 pins type 937387 : 1m (40") 965013 : 2m (80")		ALL MICROMETERS (not for IP65 mics) Indicators 543-11X, 543-13X, 543-14X, 543-18X, 543-17X Holtest 468-2XX, 468-9XX Micrometer Head 164-162, 164-172, 350-71X, 329-71X Boremetrics 568-XXX Others Mikematic, Quickmike Bench Mike 121-XXX
10 pins type 936937 : 1m (40") 965014 : 2m (80")		Indicators 543-5XX MU-Checkers 519-4XX, 519-621A MU-Gages 179-204, 179-205, 179-206 Display 542-022-5A, 542-032-5A, 542-036-5A Display 572-011A, 572-031A Linear Height 518-3XX Litematic 318-2XX Heightmatic 57X SERIES. Digi Derm 179-7XX Hardness Tester (Micro Hardness Type)
Flat straight type 21EAA194 : SPC cable (40" / 1m) 21EAA190 : SPC cable (80" / 2m)		ID-N/D-B coolant proof digimatic Indicators

Measuring System Implementation

The following introduces system implementation principles showing how measurement results from various Mitutoyo measuring instruments are recorded and used for quality control purposes.

Implementation Step 1

- Recording and storing measurement results**
 - Eliminating writing by hand**

Prints out measurement data easily, providing the statistical calculation function.

Digimatic Mini-Processor DP-1VR (A-16)
 - To input data to a PC**

A keyboard signal conversion type Input tool can input measurement data directly into spreadsheet software such as Excel.

Input tool series (A-10) **Multiplexers** (A-14)

1ch → Input tool → Keyboard → PC
 4ch → Multiplexer → RS-232C → PC

RS-232C conversion type unit requires separate communication software.
 - To perform wireless communication**

U-WAVE (A-12)

USB → PC

Implementation Step 2

- Using dedicated inspection and quality control software**
 - Setup for statistical process control**

A form is created easily with Excel.

MeasurLink Real-Time (A-4)
 - Performing statistical process control**

Displays in real time GO/NG judgment, process capability, control chart, etc.

MeasurLink Real-Time (A-4)

Implementation Step 3

- Networking quality control data gathered from various locations**
 - Centralizing and analyzing measurement results**

Centralizes the inspection results.

The control department can monitor the results from measurement rooms and the shop floor, perform statistical analysis of cumulative data, and issue data forms.

Displays in real time GO/NG judgment, Cpk, control chart, etc.

MeasurLink (A-2)

B

Small Tool Instruments Micrometers Micrometers Heads



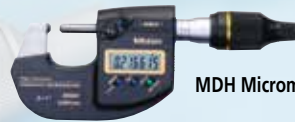
Micrometers



Micrometer Heads



MDC Micrometer



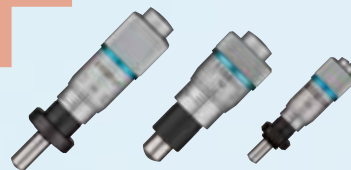
MDH Micrometer



QuantuMike



Digimatic Outside
Micrometer



Micrometer Heads
fine spindle feed

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Coolant-proof Micrometer

SERIES 293 — with Dust/Water Protection Conforming to IP65 Level

FEATURES

- IP65 protection level, enabling use in environments exposed to cutting oil, etc*.
*Anti-corrosion treatment is required after use.
- Measurement data output function is available with a water-resistant connection cable.
- Auto power ON/OFF function.
- A nonslip surface with raised dots is employed for the frame cover and surface panel to achieve stable handheld measurement.
- Certificate of inspection* is included. (2" /50mm or less range models)**
*It is not the type used to obtain calibration certificates.
** except 293-349-30
- With a standard bar except for 0-1" /0-25mm model.
- Supplied in fitted case. Plastic case up to 6" /150mm, wooden box over 6" /150mm.



293-330-30



293-252-30



Oil-resistant materials are used in all plastic components.



Measurement data output function is available with a water-resistant connection cable.



Employed nonslip surface with raised dots



Mitutoyo		CERTIFICATE OF INSPECTION / 検査成績書	
1. Item / 品名	Digital Micrometer	Inspected Value / 検査値	0.20mm
Model Name / 型番	293-330	Manufacturer / 製造元	Mitutoyo
Lot No. / ロット番号	293-330	Date / 日付	2023/03/01
2. Name of Inspector / 検査員氏名	Y. Y. Y.	Standard Temperature / 標準温度	20 °C
3. Name of Customer / 顧客氏名	Y. Y. Y.	Inspected by / 検査員	Y. Y. Y.
4. Name of Inspected Part / 検査対象品名	Y. Y. Y.	Inspected by / 検査員	Y. Y. Y.
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Certificate of inspection

Technical Data

- Accuracy: Refer to the list of specifications.
 Resolution: .00005" / 0.001mm or 0.001mm (up to 4" models)
 .0001" / 0.001mm (over 4" models)
 Flatness: .000012" / 0.3µm
 Parallelism: .00004" / 1µm for models up to 2" / 50mm
 .00008" / 2µm for models up to 4" / 100mm
 .00012" / 3µm for models up to 7" / 175mm
 .00016" / 4µm for models up to 11" / 275mm
 .0002" / 5µm for models over 12" / 300mm
- Measuring faces: Carbide tipped
 Display: LCD
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 2.4 years under normal use
 Dust/Water protection level: IP65

Function

- Origin-set, Zero / ABS, Hold, Auto power on/off,
 Data output (output models),
 inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

- 05CZA662:** SPC cable with data switch (40" / 1m)
05CZA663: SPC cable with data switch (80" / 2m)



SPC cable with data switch

SPECIFICATIONS

Metric With ratchet stop

Range	Resolution	Order No.	Accuracy
0 - 25mm	0.001mm	293-230-30 / 293-240-30*	±1µm
25 - 50mm	0.001mm	293-231-30 / 293-241-30*	±1µm
50 - 75mm	0.001mm	293-232-30 / 293-242-30*	±1µm
75 - 100mm	0.001mm	293-233-30 / 293-243-30*	±2µm
100 - 125mm	0.001mm	293-250-30	±2µm
125 - 150mm	0.001mm	293-251-30	±2µm
150 - 175mm	0.001mm	293-252-30	±3µm
175 - 200mm	0.001mm	293-253-30	±3µm
200 - 225mm	0.001mm	293-254-30	±3µm
225 - 250mm	0.001mm	293-255-30	±4µm
250 - 275mm	0.001mm	293-256-30	±4µm
275 - 300mm	0.001mm	293-257-30	±4µm

*without SPC data output

Metric With ratchet thimble

Range	Resolution	Order No.	Accuracy
0 - 25mm	0.001mm	293-234-30 / 293-244-30*	±1µm
25 - 50mm	0.001mm	293-235-30 / 293-245-30*	±1µm
50 - 75mm	0.001mm	293-236-30 / 293-246-30*	±1µm
75 - 100mm	0.001mm	293-237-30 / 293-247-30*	±2µm

*without SPC data output

Metric Micrometer Set

Range	Order No.	Included in set
0-50mm (2pcs. Set)	293-966-30	293-230-30, 293-231-30, 25mm CERA block, plastic case
0-75mm (3pcs. Set)	293-962-30	293-230-30, 293-231-30, 293-232-30, 2 standard bars, plastic case
0-100mm (4pcs. Set)	293-963-30	293-230-30, 293-231-30, 293-232-30, 293-233-30, 3 standard bars, wooden box

Inch/Metric With ratchet stop

Range	Resolution	Order No.	Accuracy
0 - 1" / 0 - 25.4mm	.00005"/0.001mm	293-330-30 / 293-340-30*	±.00005"
1" - 2" / 25.4 - 50.8mm	.00005"/0.001mm	293-331-30 / 293-341-30*	±.00005"
2" - 3" / 50.8 - 76.2mm	.00005"/0.001mm	293-332-30 / 293-342-30*	±.00005"
3" - 4" / 76.2 - 101.6mm	.00005"/0.001mm	293-333-30 / 293-343-30*	±.0001"
4" - 5" / 101.6 - 127.0mm	.0001"/0.001mm	293-350-30	±.0001"
5" - 6" / 127.0 - 152.4mm	.0001"/0.001mm	293-351-30	±.0001"
6" - 7" / 152.4 - 177.8mm	.0001"/0.001mm	293-352-30	±.00015"
7" - 8" / 177.8 - 203.2mm	.0001"/0.001mm	293-353-30	±.00015"
8" - 9" / 203.2 - 228.6mm	.0001"/0.001mm	293-354-30	±.00015"
9" - 10" / 228.6 - 254.0mm	.0001"/0.001mm	293-355-30	±.0002"
10" - 11" / 254.0 - 279.4mm	.0001"/0.001mm	293-356-30	±.0002"
11" - 12" / 279.4 - 304.8mm	.0001"/0.001mm	293-357-30	±.0002"

*without SPC data output

Inch/Metric With ratchet thimble

Range	Resolution	Order No.	Accuracy
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	293-334-30 / 293-344-30*	±.00005"
0 - 1" / 0 - 25.4mm	.0001" / 0.001mm	293-349-30*	±.0001"
1" - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	293-345-30*	±.00005"
2" - 3" / 50.8 - 76.2mm	.00005" / 0.001mm	293-346-30*	±.00005"
3" - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	293-347-30*	±.0001"

*without SPC data output

Inch/Metric With friction thimble

Range	Resolution	Order No.	Accuracy
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	293-335-30 / 293-348-30*	±.00005"
1" - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	293-336-30	±.00005"

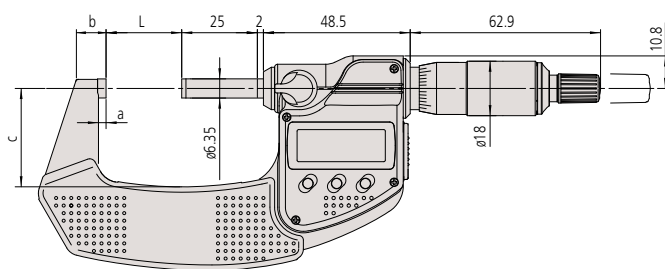
*without SPC data output

Inch/Metric Micrometer Set .00005" / 0.001mm graduation model

Range	Order No.	Included in set
0 - 3" / 0 - 76.2mm (3 pcs. set)	293-960-30	293-330-30, 293-331-30, 293-332-30, 2 standard bars, plastic case
0 - 4" / 0 - 101.6mm (4 pcs. set)	293-961-30	293-330-30, 293-331-30, 293-332-30, 293-333-30, 3 standard bars, wooden box

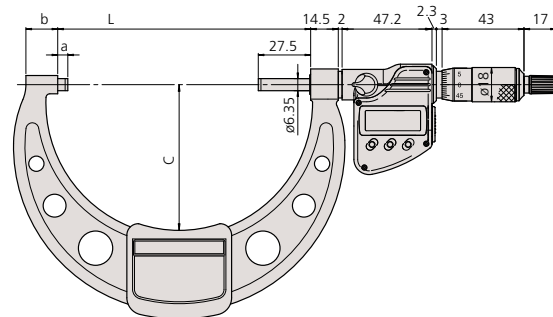
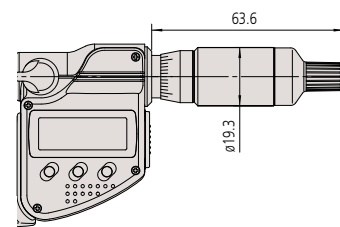
DIMENSIONS AND MASS

Ratchet-stop type (up to 100mm/4")



Ratchet-thimble type and friction-thimble type

Unit: mm



Ratchet stop type (over 100mm/4" to 300mm/12")

Range (Metric / Inch)	L	a	b	c	Mass (g)
0 - 25mm / 0-1"	0	2.5	9	(25)	270
25 - 50mm / 1-2"	25	2.5	9.8	(32.5)	330
50 - 75mm / 2-3"	50	2.5	12.6	(47)	470
75 - 100mm / 3-4"	75	2.5	14	(60)	625
100 - 125mm / 4-5"	132.8	5.3	16.7	(76.5)	600
125 - 150mm / 5-6"	158.2	5.7	18.8	(91)	740
150 - 175mm / 6-7"	183.6	6.1	19.1	(103.1)	800
175 - 200mm / 7-8"	208.8	6.3	18.2	(115.3)	970
200 - 225mm / 8-9"	234.2	6.7	16.8	(126.8)	1100
225 - 250mm / 9-10"	258	5.5	18	(139.8)	1270
250 - 275mm / 10-11"	284	18	28	(152.3)	1340
275 - 300mm / 11-12"	309	18	28	(166)	1540

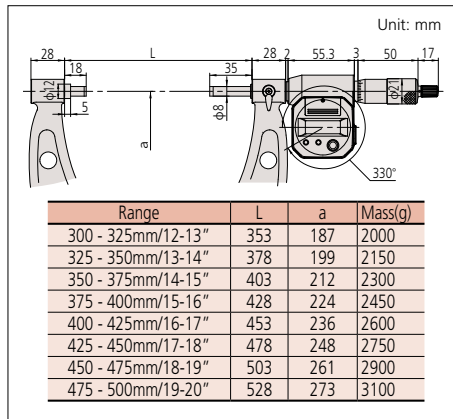
Digimatic Micrometer

SERIES 293



293-582

DIMENSIONS



SPECIFICATIONS

Metric With ratchet stop			
Range	Resolution	Order No.	Accuracy
300 - 325mm	0.001mm	293-582	±6μm
325 - 350mm	0.001mm	293-583	±6μm
350 - 375mm	0.001mm	293-584	±6μm
375 - 400mm	0.001mm	293-585	±7μm
400 - 425mm	0.001mm	293-586	±7μm
425 - 450mm	0.001mm	293-587	±7μm
450 - 475mm	0.001mm	293-588	±8μm
475 - 500mm	0.001mm	293-589	±8μm

Inch/Metric With ratchet stop			
Range	Resolution	Order No.	Accuracy
12" - 13" / 304.8 - 330.2mm	.0001" / 0.001mm	293-782	±.0003"
13" - 14" / 330.2 - 355.6mm	.0001" / 0.001mm	293-783	±.0003"
14" - 15" / 355.6 - 381.0mm	.0001" / 0.001mm	293-784	±.0003"
15" - 16" / 381.0 - 406.4mm	.0001" / 0.001mm	293-785	±.00035"
16" - 17" / 406.4 - 431.8mm	.0001" / 0.001mm	293-786	±.00035"
17" - 18" / 431.8 - 457.2mm	.0001" / 0.001mm	293-787	±.00035"
18" - 19" / 457.2 - 482.6mm	.0001" / 0.001mm	293-788	±.0004"
19" - 20" / 482.6 - 508.0mm	.0001" / 0.001mm	293-789	±.0004"

Technical Data

Accuracy: Refer to the list of specifications.
 Resolution: .0001"/0.001mm or 0.001mm
 Flatness: .000024" / 0.6μm
 Parallelism: .0002"/5μm for models up to 15"/375mm
 .00024"/6μm for models up to 19"/475mm
 .00028"/7μm for models over 20"/500mm
 Measuring faces: Carbide tipped
 Display: LCD
 Battery: SR44 (2 pcs.), **938882**
 Battery life: Approx. 1.8 years under normal use

Function

Preset, Zero-setting, Power ON/OFF, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

959149: SPC cable (40"/1m) Straight type
959150: SPC cable (80"/2m) Straight type
04AZB512: SPC cable L-type (40"/1m)
04AZB513: SPC cable L-type (80"/2m)



Digimatic Micrometer

SERIES 293 MDC-Lite

FEATURES

- Provided only with zero set and in/mm (inch/metric models only) keys.
- A ratchet stop or friction thimble for a constant measuring force.
- Measurement readout with large characters on the LCD.
- No spindle clamp. No data output.
- Supplied in fitted plastic case.



293-831-30



SPECIFICATIONS

Metric With ratchet stop			
Range	Resolution	Order No.	Accuracy
0 - 25mm	0.001mm	293-821-30	±2μm

Inch/Metric With ratchet stop			
Range	Resolution	Order No.	Accuracy
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	293-831-30	±.0001"

Inch/Metric With friction thimble			
Range	Resolution	Order No.	Accuracy
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	293-832-30	±.0001"

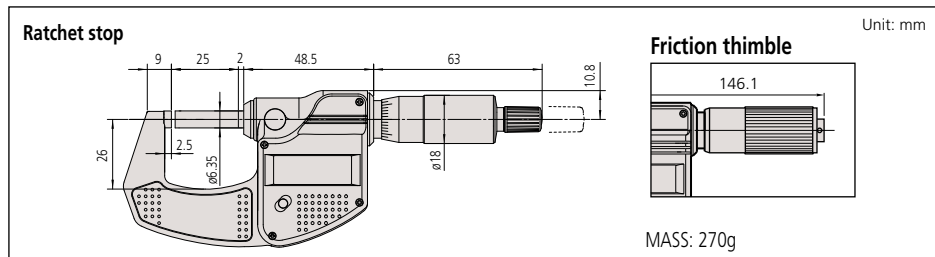
Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .00005"/0.001mm or 0.001mm
 Flatness: .000012" / 0.3μm
 Parallelism: .00008" / 2μm
 Measuring faces: Carbide tipped
 Display: LCD
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 2.4 years under normal use

Function

Origin-set, Automatic power on/off, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

DIMENSIONS AND MASS



MDH Micrometer

SERIES 293 — High-Accuracy Sub-Micron Digimatic Micrometer

Technical Data

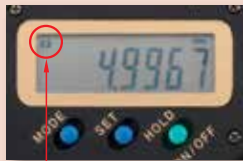
Flatness: 0.3µm/0.00012"
 Parallelism: 0.6µm/0.00024
 Measuring force: 7 to 9N
 Power supply: Lithium battery 05SAA217 (CR2032) x 1
 Battery life: Approx. two years when used under normal conditions

Functions

Preset (ABS measurement system)
 Zero-setting (INC measurement system)
 Hold, Resolution switching, Function lock, On/off, Auto power off, Measurement data output, Error alarm

Optional Accessories

05CZA662: SPC cable with data switch (1m/40")
 05CZA663: SPC cable with data switch (2m/80")



Function lock

Heat shield



FEATURES

- Enabling .000005"/0.1µm resolution measurement, this micrometer is ideal for customers who need to make highly accurate measurements with a handheld tool.
- A highly rigid frame and high-performance constant-force mechanism* enable more stable measurements, while the clicks emitted while the workpiece is being measured assure the operator that measurement is proceeding normally.
- Body heat transferred to the instrument is reduced by a (removable) heat shield, minimizing the error caused by thermal expansion of the frame when performing handheld measurements.
- The ABS (absolute) rotary sensor also eliminates the need to perform origin setting each time the power is turned on, letting you start measuring right away. With no possibility of overspeed errors, the High-Accuracy Digimatic Micrometer also delivers a high level of reliability.

* Patent pending in Japan, the United States of America, the European Union and China.



SPECIFICATIONS

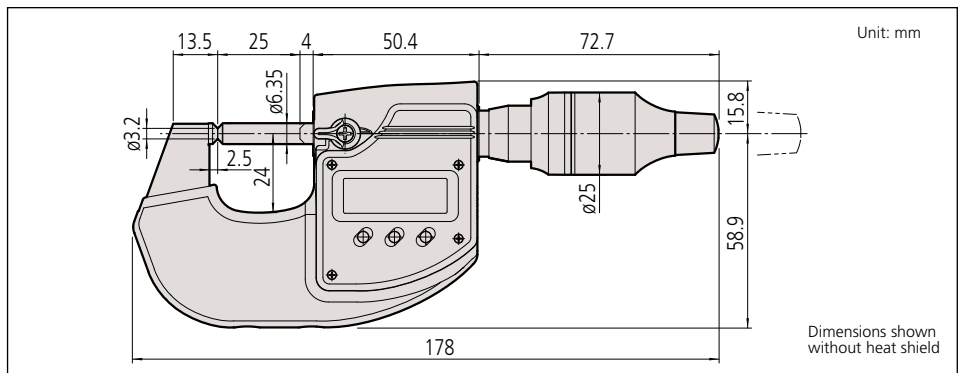
Metric

Order No.	Range	Resolution	Accuracy	Measuring surface	Mass
293-100	0 - 25mm	0.0001mm/0.0005mm (switchable)	±0.5µm	ø3.2mm	400g (440g w/Heat shield)

Inch/Metric

Order No.	Range	Resolution	Accuracy	Measuring surface	Mass
293-130	0 - 1" / 0 - 25.4mm	.000005"/.00002" / 0.0001mm/0.0005mm (switchable)	±.00002"	ø3.2mm	400g (440g w/Heat shield)

DIMENSIONS



QuantuMike

SERIES 293 — Coolant-proof Micrometer

FEATURES

- Faster measurement with 2mm per revolution instead of the standard 0.5mm.
- A patented ratchet thimble mechanism helps ensure repeatability.
- A function lock helps prevent error.
- IP-65 protection level.
- Certificate of inspection provided.
- With a standard bar except for 0-25mm/0-1" model.
- Supplied in fitted plastic case.



293-180



293-142

SPECIFICATIONS

Metric			
Range	Resolution	Order No.	Accuracy
0-25mm	0.001mm	293-140	1µm
0-25mm	0.001mm	293-145*	1µm
25-50mm	0.001mm	293-141	1µm
25-50mm	0.001mm	293-146*	1µm
50-75mm	0.001mm	293-142	2µm
50-75mm	0.001mm	293-147*	2µm
75-100mm	0.001mm	293-143	2µm
75-100mm	0.001mm	293-148*	2µm

* without SPC data output

Inch/Metric			
Range	Resolution	Order No.	Accuracy
0-1"/0 - 25.4mm	.00005"/0.001mm	293-180	.00005"
0-1"/0 - 25.4mm	.00005"/0.001mm	293-185*	.00005"
1-2"/25.4 - 50.8mm	.00005"/0.001mm	293-181	.00005"
1-2"/25.4 - 50.8mm	.00005"/0.001mm	293-186*	.00005"
2-3"/50.8 - 76.2mm	.00005"/0.001mm	293-182	.0001"
2-3"/50.8 - 76.2mm	.00005"/0.001mm	293-187*	.0001"
3-4"/76.2 - 101.6mm	.00005"/0.001mm	293-183	.0001"
3-4"/76.2 - 101.6mm	.00005"/0.001mm	293-188*	.0001"

* without SPC data output

DIMENSIONS AND MASS

Unit: mm

Range	L	a	b	Mass(g)
0-25mm/0-1"	0	9	25	265
25-50mm/1-2"	25	9.8	32	325
50-75mm/2-3"	50	12.6	47	465
75-100mm/3-4"	75	14	60	620

Model=25-50mm/1-2"



Certificate of inspection

Technical Data

- Accuracy: Refer to the list of specifications
- Resolution: 0.001mm or .00005"/0.001mm
- Flatness: 0.3µm/.000012"
- Parallelism: 1µm/.00004" for models up to 50mm/2"
2µm/.00008" for models up to 100mm/4"
- Measuring force: 7-12N
- Measuring faces: Carbide tipped
- Display: LCD
- Battery: SR44 (1 pc.), 938882
- Battery life: Approx. 1.2 years under normal use
Dust/Water protection level: IP65

Function

- Origin-set, Zero / ABS, Hold, Function lock, Auto power on/off, Data output (output models), inch/mm conversion (on inch/metric models only)
- Alarm: Low voltage, Counting value composition error

Optional Accessories

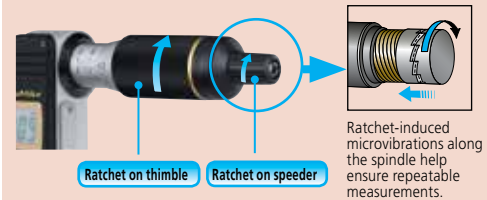
- 05CZA662: SPC cable with data switch (1m/40")
- 05CZA663: SPC cable with data switch (2m/80")



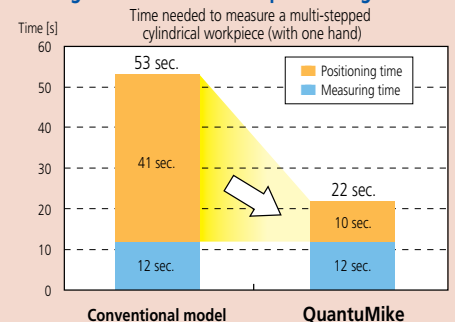
SPC cable with data switch

516-529-26 Inspection Gage Block Set
Rectangular Steel Gage Block
10 pc. blocks and 1 pc. optical parallel

516-319-26 Inspection Gage Block Set
Rectangular Cera Gage Block
10 pc. blocks and 1 pc. optical parallel



Significant reduction in positioning time





ABSOLUTE Digimatic Micrometers

SERIES 227 — with Adjustable Measuring Force

Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .00005"/0.001mm or 0.001mm
 Flatness: .000012" / 0.3µm
 Parallelism: .00008" / 2µm
 Accuracy of selected measuring force:
 ± (0.1+selected measuring force/10)N
 for 0.5-2.5N models
 ± (0.4+selected measuring force/10)N
 for 2-10N models

Measuring faces: Carbide tipped
 Display: LCD
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 3 years under normal use
 (1 year for .6 - 1.2" / 15-30mm, .4 - .8" /
 10-20mm, .8-1.2" / 20-30mm range model)

Function

Origin, Hold / Data, ON/OFF, Zero / ABS,
 inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

937387: SPC cable (40" / 1m)
965013: SPC cable (80" / 2m)



FEATURES

- Constant and low measuring force mechanism in the thimble.
- Adjustable measuring force* accommodates various types of work materials.
 *0.5-2.5N or 2-10N
- The measurement-value hold function automatically retains the data at a specified measuring force, ensuring accuracy.
- Non-rotating spindle and the new ratchet friction thimble.
- Speedy spindle feed by .4"/rev and 10mm/rev for inch/metric model.
- With absolute linear scale.
- With SPC data output.
- With a standard bar to set the origin point (except for 0-15mm, 0-10mm, 0-.6", and 0-.4" models).
- Supplied in fitted plastic case.



227-201

SPECIFICATIONS

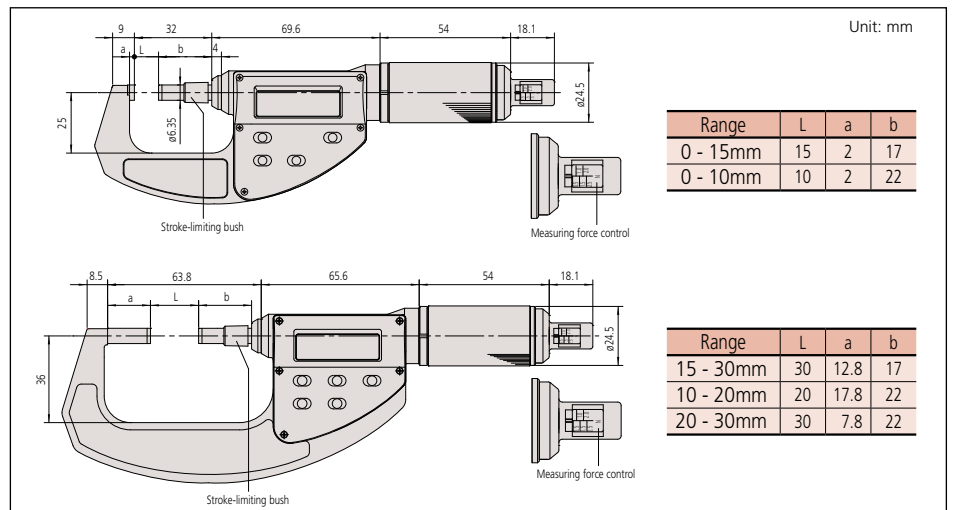
Metric

Order No.	Range	Resolution	Accuracy	Measuring Force	Mass(g)
227-201	0-15mm	0.001mm	±2µm	0.5-2.5 (0.5, 1.0, 1.5, 2, 2.5) N	300
227-203	15-30mm	0.001mm	±2µm	0.5-2.5 (0.5, 1.0, 1.5, 2, 2.5) N	380
227-205	0-10mm	0.001mm	±2µm	2-10 (2, 4, 6, 8, 10) N	340
227-206	10-20mm	0.001mm	±2µm	2-10 (2, 4, 6, 8, 10) N	425
227-207	20-30mm	0.001mm	±2µm	2-10 (2, 4, 6, 8, 10) N	415

Inch/Metric

Order No.	Range	Resolution	Accuracy	Measuring Force	Mass(g)
227-211	0-.6"	.00005"/0.001mm	±.0001"	0.5-2.5 (0.5, 1.0, 1.5, 2, 2.5) N	300
227-213	.6-1.2"	.00005"/0.001mm	±.0001"	0.5-2.5 (0.5, 1.0, 1.5, 2, 2.5) N	380
227-215	0-.4"	.00005"/0.001mm	±.0001"	2-10 (2, 4, 6, 8, 10) N	340
227-216	.4-.8"	.00005"/0.001mm	±.0001"	2-10 (2, 4, 6, 8, 10) N	425
227-217	.8-1.2"	.00005"/0.001mm	±.0001"	2-10 (2, 4, 6, 8, 10) N	415

DIMENSIONS AND MASS



Quickmike

SERIES 293 — IP-54 ABSOLUTE Digimatic Micrometers

The Quickmike provides a speedy spindle feed of 10mm / .4" per thimble rotation as compared to the conventional micrometer with 0.5mm / .025" per rotation. Its wide 30mm / 1.2" measuring range allows various workpieces with different shapes to be measured quickly.

FEATURES

- Non-rotating spindle and the new ratchet friction thimble.
- Speedy spindle feed by 10mm/rev and .4"/rev for inch/metric models.
- With absolute linear scale.
- IP54 dust/water protection (when not connected with data output cable).
- With SPC data output.
- With a standard bar to set the origin point (for models with a range over 30mm / 1.2").
- Supplied in fitted plastic case.



293-676



293-677



293-678



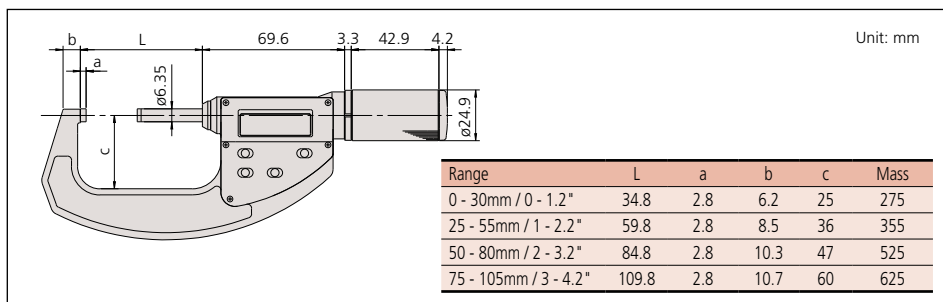
293-679

SPECIFICATIONS

Metric			
Range	Resolution	Order No.	Accuracy
0 - 30mm	0.001mm	293-666	±2µm
25 - 55mm	0.001mm	293-667	±2µm
50 - 80mm	0.001mm	293-668	±3µm
75 - 105mm	0.001mm	293-669	±3µm

Inch/Metric			
Range	Resolution	Order No.	Accuracy
0 - 1.2" / 0 - 30.48mm	.00005" / 0.001mm	293-676	±.0001"
1" - 2.2" / 25.4 - 55.88mm	.00005" / 0.001mm	293-677	±.0001"
2" - 3.2" / 50.8 - 81.28mm	.00005" / 0.001mm	293-678	±.00015"
3" - 4.2" / 76.2 - 106.68mm	.00005" / 0.001mm	293-679	±.00015"

DIMENSIONS AND MASS

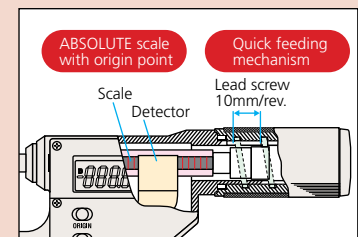


Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.001mm or .00005"/0.001mm
 Flatness: 0.3µm / .000012"
 Parallelism: 2µm / .00008" for models up to 80mm / 3.2"
 3µm / .00012" for models up to 105mm / 4.2"
 Measuring force: 5-10N
 Measuring faces: Carbide tipped
 Display: LCD
 Battery: SR44 (1 pc.), 938882
 Battery life: Approx. 3 years under normal use
 (1 year for models over 30mm / 1.2")
 Dust/Water protection level: IP54

Function

Origin, Hold / Data, ON/OFF, Zero / ABS, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error



Optional Accessories

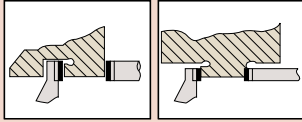
- 937387: SPC cable (1m / 40")
- 965013: SPC cable (2m / 80")

Outside Micrometers

SERIES 101

Technical Data

Graduation: .0001"
 Flatness: .000024"
 Parallelism: .00008" for models up to 3"
 .00012" for models over 3"
 Measuring faces: Carbide tipped



FEATURES

- Satin chrome-finished frame, tapered (on the anvil side) for hard-to-reach places.
- With a standard bar except for 0 - 1" models.
- Supplied in fitted plastic case.



101-113



101-114

SPECIFICATIONS

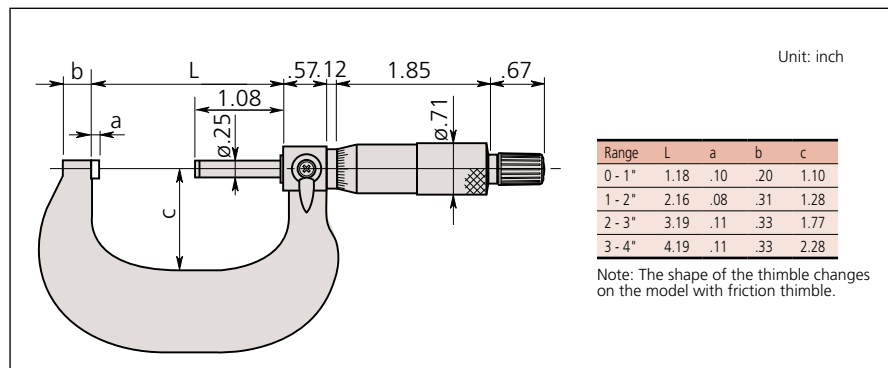
Inch		With friction thimble		
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.0001"	101-117*	±.0001"	180
1 - 2"	.0001"	101-118*	±.0001"	245

*.0001" reading is obtained with vernier.

Inch		With ratchet stop		
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.0001"	101-113*	±.0001"	180
1 - 2"	.0001"	101-114*	±.0001"	245
2 - 3"	.0001"	101-119*	±.0001"	410
3 - 4"	.0001"	101-120*	±.00015"	550

*.0001" reading is obtained with vernier.

DIMENSIONS

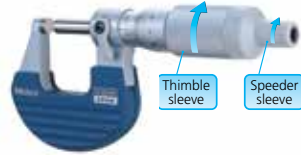


Ratchet Thimble Micrometer

SERIES 101, 102 — New smoother action ratchet thimble

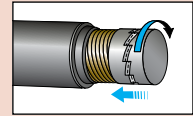
FEATURES

- Ratchet function works both from the thimble and the speeder, allowing easy one-handed operation.
- Clearly audible ratchet operation for reassurance that measurement is being performed at constant, preset force.
- Provided with a Certificate of Inspection.
- With a standard bar except for 0 - 25mm and 0 - 1" models.
- Supplied in fitted plastic case.

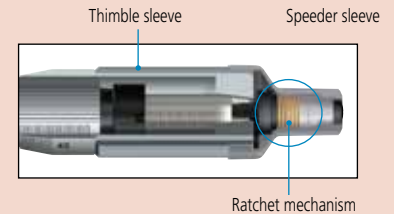


Technical Data

Graduation: 0.01mm, 0.001mm, .001" or .0001"
 Flatness: 0.6µm / .000024"
 Parallelism: 2µm / .00008"
 Measuring faces: Carbide tipped
 Measuring force: 5-10N



Rotating the thimble/speeder when the workpiece is between the anvil and spindle causes the ratchet mechanism to tap the spindle and apply a constant measuring force to the workpiece.



SPECIFICATIONS

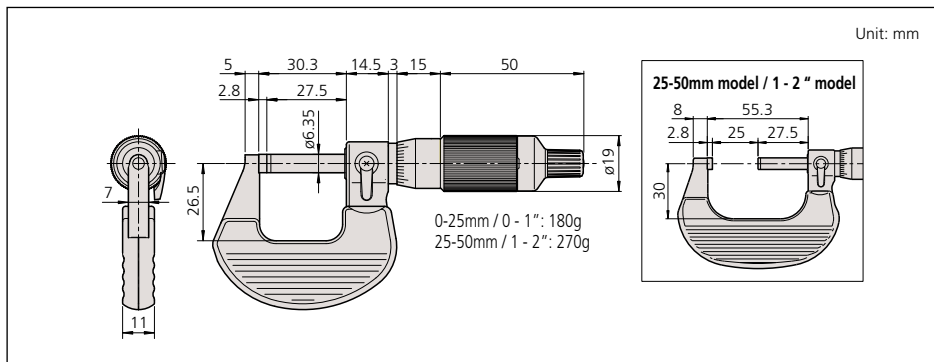
Metric			
Range	Graduation	Order No.	Accuracy
0 - 25mm	0.01mm	102-701	±2µm
0 - 25mm	0.001mm	102-707*	±2µm
25 - 50mm	0.01mm	102-702	±2µm
25 - 50mm	0.001mm	102-708*	±2µm

*0.001mm reading is obtained with vernier.

Inch			
Range	Graduation	Order No.	Accuracy
0 - 1"	.001"	101-711	±.0001"
	.0001"	101-717*	±.0001"
	.0001"	102-717*	±.0001"
1 - 2"	.0001"	102-718*	±.0001"

*.0001" reading is obtained with vernier.

DIMENSIONS AND MASS





Outside Micrometers

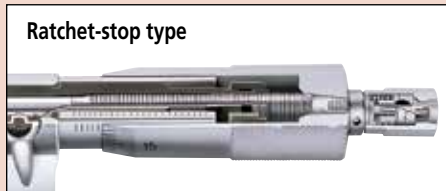
SERIES 102

FEATURES

- Heat-insulated frame, tapered (on the anvil side) for hard-to-reach places.
- With a standard bar except for 0 - 25mm model.
- A ratchet stop for a constant measuring force.
- Supplied in a fitted plastic case.

Technical Data

Graduation: 0.01mm
 Flatness: 0.3 μ m
 Parallelism: 1 μ m for 25mm model
 3 μ m for models up to 100mm
 Measuring faces: Carbide tipped



Ratchet-stop type



102-301

SPECIFICATIONS

Metric — With ratchet stop			
Range	Graduation	Order No.	Accuracy
0 - 25mm	0.01mm	102-301	$\pm 2\mu$ m
25 - 50mm	0.01mm	102-302	$\pm 2\mu$ m
50 - 75mm	0.01mm	102-303	$\pm 2\mu$ m
75 - 100mm	0.01mm	102-304	$\pm 3\mu$ m

Metric — Micrometer set 0.01mm Graduation model		
Range	Order No.	Included in set
0 - 100mm (4 pcs/set)	102-911-40	<ul style="list-style-type: none"> • 102-301 • 102-302 • 102-303 • 102-304 • 3 micrometer standards

DIMENSIONS AND MASS

Unit: mm

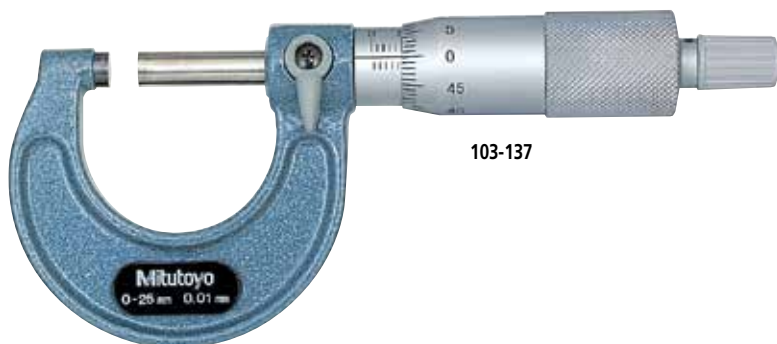
Range	L	a	b	c	d	Mass (g)
0 - 25mm	30.3	2.8	5	26	6.35	180
25 - 50mm	55.3	2.8	8	32	6.35	270
50 - 75mm	80.3	2.8	9	45	6.35	375
75 - 100mm	105.3	2.8	10	58	6.35	490

Outside Micrometers

SERIES 103

FEATURES

- Hammertone, baked-enamel-finished frame.
- Ratchet stop for exact repetitive readings.
- With a standard bar except for 0-25mm model.



103-137



Technical Data

Graduation: 0.01mm, 0.001mm
 Flatness: 0.6 μm for models up to 300mm/12"
 1 μm for models over 300mm/12"
 Parallelism: (2+R/100)μm, R=max. range (mm)
 Measuring faces: Carbide tipped

SPECIFICATIONS

Metric With ratchet stop

Range	Order No.	Accuracy	Mass (g)
0 - 25mm	103-137	±2μm	175
	103-129*	±2μm	175
25 - 50mm	103-138	±2μm	215
	103-130*	±2μm	215
50 - 75mm	103-139-10	±2μm	315
75 - 100mm	103-140-10	±3μm	375
100 - 125mm	103-141-10	±3μm	515
125 - 150mm	103-142-10	±3μm	665
150 - 175mm	103-143-10	±4μm	720
175 - 200mm	103-144-10	±4μm	920
200 - 225mm	103-145-10	±4μm	1080
225 - 250mm	103-146-10	±5μm	1255
250 - 275mm	103-147-10	±5μm	1405
275 - 300mm	103-148-10	±5μm	1565
300 - 325mm	103-149	±6μm	1985
325 - 350mm	103-150	±6μm	2155
350 - 375mm	103-151	±6μm	2305
375 - 400mm	103-152	±7μm	2455
400 - 425mm	103-153	±7μm	2715
425 - 450mm	103-154	±7μm	2965
450 - 475mm	103-155	±8μm	3215
475 - 500mm	103-156	±8μm	3450

(Models with a range up to 1000mm are available.)

*0.001mm reading is obtained with vernier.

DIMENSIONS AND MASS

Up to 300mm / 12"

Range	L	a	b	c
0 - 25mm / 0 - 1"	30.3	2.8	9	28
25 - 50mm / 1 - 2"	55.3	2.8	10	38
50 - 75mm / 2 - 3"	80.3	2.8	12	49
75 - 100mm / 3 - 4"	105.3	2.8	14	60
100 - 125mm / 4 - 5"	132.8	5.3	17	79
125 - 150mm / 5 - 6"	158.2	5.7	19	94
150 - 175mm / 6 - 7"	183.6	6.1	20	106
175 - 200mm / 7 - 8"	208.8	6.3	19	118
200 - 225mm / 8 - 9"	234.2	6.7	18	130
225 - 250mm / 9 - 10"	258	5.5	18	143
250 - 275mm / 10 - 11"	284	6.5	18	156
275 - 300mm / 11 - 12"	309	6.5	18	169

Over 300mm / 12"

Range	L	a	b	c
300 - 325mm / 12-13"	353	18	28	187
325 - 350mm / 13-14"	378	18	28	199
350 - 375mm / 14-15"	403	18	28	212
375 - 400mm / 15-16"	428	18	28	224
400 - 425mm / 16-17"	453	18	28	236
425 - 450mm / 17-18"	478	18	28	248
450 - 475mm / 18-19"	503	18	28	261
475 - 500mm / 19-20"	528	18	28	273

Metric Micrometer set

Range	Order No.	Included in set	Mass (g)
0 - 75mm (3 pc. set)	103-927-10	103-137, 103-138, 103-139-10, 2 micrometer standards	750
0 - 150mm (6 pc. set)	103-913-50	103-137, 103-138, 103-139-10, 103-140-10, 103-141-10, 103-142-10, 5 micrometer standards	2260
150 - 300mm (6 pc. set)	103-915-10	103-143-10, 103-144-10, 103-145-10, 103-146-10, 103-147-10, 103-148-10, 6 micrometer standards	7695
0 - 300mm (12 pc. set)	103-914-50	All micrometers of 103-913-50 and 103-915-10 in one set, 11 micrometer standards	9300



Outside Micrometers

SERIES 103— Inch Models

FEATURES

- Hammertone, baked-enamel-finished frame.
- Ratchet stop or friction thimble for exact repetitive readings.
- With a standard bar except for 0-1" model.



Technical Data (Inch Model)

Accuracy: Refer to the list of specifications

Graduation: .001" or .0001"

Flatness: .000024" for models up to 12"
.00004" for models over 12"

Parallelism: [.00008 + .00004 (L/4)]" L= max range (inch)

Measuring faces: Carbide tipped

SPECIFICATIONS

Inch _____ With ratchet stop

Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.001"	103-177	±.0001"	175
1 - 2"	.001"	103-178	±.0001"	215
2 - 3"	.001"	103-179	±.0001"	315
3 - 4"	.001"	103-180	±.00015"	375
4 - 5"	.001"	103-181	±.00015"	515
5 - 6"	.001"	103-182	±.00015"	665
6 - 7"	.001"	103-183	±.0002"	720
7 - 8"	.001"	103-184	±.0002"	920
8 - 9"	.001"	103-185	±.0002"	1080
9 - 10"	.001"	103-186	±.00025"	1255
10 - 11"	.001"	103-187	±.00025"	1405
11 - 12"	.001"	103-188	±.00025"	1565
12 - 13"	.001"	103-189	±.0003"	1985
13 - 14"	.001"	103-190	±.0003"	2155
14 - 15"	.001"	103-191	±.0003"	2305
15 - 16"	.001"	103-192	±.00035"	2455
16 - 17"	.001"	103-193	±.00035"	2715
17 - 18"	.001"	103-194	±.00035"	2965
18 - 19"	.001"	103-195	±.0004"	3215
19 - 20"	.001"	103-196	±.0004"	3450
20 - 21"	.001"	103-197	±.0004"	4060
21 - 22"	.001"	103-198	±.00045"	4080
22 - 23"	.001"	103-199	±.00045"	4500
23 - 24"	.001"	103-200	±.00045"	4525
24 - 25"	.001"	103-201	±.0005	4915
25 - 26"	.001"	103-202	±.0005"	4930
26 - 27"	.001"	103-203	±.0005"	5200
27 - 28"	.001"	103-204	±.00055"	5215
28 - 29"	.001"	103-205	±.00055"	5835
29 - 30"	.001"	103-206	±.00055"	5860
30 - 31"	.001"	103-207	±.0006"	6385
31 - 32"	.001"	103-208	±.0006"	6410
32 - 33"	.001"	103-209	±.0006"	6925
33 - 34"	.001"	103-210	±.00065"	6940
34 - 35"	.001"	103-211	±.00065"	7565
35 - 36"	.001"	103-212	±.00065"	7590
36 - 37"	.001"	103-213	±.0007"	8215
37 - 38"	.001"	103-214	±.0007"	8240
38 - 39"	.001"	103-215	±.0007"	8860
39 - 40"	.001"	103-216	±.00075"	8880

Inch _____ With friction thimble

Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.0001"	103-135*	±.0001"	175
1 - 2"	.0001"	103-136*	±.0001"	215

* .0001" Reading is obtained with vernier

Inch _____ With ratchet stop

Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.0001"	103-131*	±.0001"	175
1 - 2"	.0001"	103-132*	±.0001"	215
2 - 3"	.0001"	103-217*	±.0001"	315
3 - 4"	.0001"	103-218*	±.00015"	375
4 - 5"	.0001"	103-219*	±.00015"	515
5 - 6"	.0001"	103-220*	±.00015"	665
6 - 7"	.0001"	103-221*	±.0002"	720
7 - 8"	.0001"	103-222*	±.0002"	920
8 - 9"	.0001"	103-223*	±.0002"	1080
9 - 10"	.0001"	103-224*	±.00025"	1255
10 - 11"	.0001"	103-225*	±.00025"	1405
11 - 12"	.0001"	103-226*	±.00025"	1565

* .0001" Reading is obtained with vernier

Inch _____ With Tapered Frame and Ratchet Stop

Range	Graduation	Order No.	Accuracy	Mass (g)
0-1"	.001"	103-259	±.0001"	175
0-1"	.0001"	103-260*	±.0001"	175
1-2"	.0001"	103-262*	±.0001"	215

* .0001" Reading is obtained with vernier

Outside Micrometers

SERIES 103 — Inch model set

Inch		Micrometer Set .001" Graduation Model	
Range	Order No.	Included in set	Mass (g)
0 - 3" (3pcs./set)	103-929	103-177, 103-178, 103-179, 2 Micrometer Standards	750
0 - 4" (4pcs./set)	103-930	103-177, 103-178, 103-179, 103-180, 3 Micrometer Standards	1600
0 - 6" (6pcs./set)	103-904-10	103-177, 103-178, 103-179, 103-180, 103-181, 103-182, 5 Micrometer Standards	2200
0 - 12" (12pcs./set)	103-905-10	103-177, 103-178, 103-179, 103-180, 103-181, 103-182, 103-183, 103-184, 103-185, 103-186, 103-187, 103-188, 11 Micrometer Standards	9000
6 - 12" (6pcs./set)	103-906	103-183, 103-184, 103-185, 103-186, 103-187, 103-188, 6 Micrometer Standards	7695



103-905-10

Inch		Micrometer Set .0001" Graduation Model	
Range	Order No.	Included in set	Mass (g)
0 - 3" (3pcs./set)	103-922	103-135, 103-136, 103-217, 2pcs. Micrometer Standards	705
0 - 4" (4pcs./set)	103-931	103-135, 103-136, 103-217, 103-218, 3pcs. Micrometer Standards	1600
0 - 6" (6pcs./set)	103-907-40	103-135, 103-136, 103-217, 103-218, 103-219, 103-220, 5 Micrometer Standards	2200
0 - 12" (12pcs./set)	103-908-40	103-135, 103-136, 103-217, 103-218, 103-219, 103-220, 103-221, 103-222, 103-223, 103-224, 103-225, 103-226, 11pcs. Micrometer Standards	9000
6 - 12" (6pcs./set)	103-909	103-221, 103-222, 103-223, 103-224, 103-225, 103-226, 6pcs. Micrometer Standards	6945



103-904-10



Outside Micrometers

SERIES 340, 104 — with Interchangeable Anvils, Inch model

FEATURES

- IP65 water/dust protection (Series 340*).
*Models with a range up to 12" / 300mm.
- Wide measuring range with interchangeable anvils.
- With a ratchet stop for constant force.
- Supplied with zero-setting standards bar for each range.
- With SPC output (Series 340).
- Supplied in fitted wooden case.

Technical Data

Accuracy: $\pm[.00016" + .00004 (L/3)] L = \text{Max Range (Inch)}$
 Resolution*: .0001"/0.001mm
 (340-351-30: .00005"/0.001mm)
 Graduation**: .001" (104-165: is .0001")
 Flatness: .000024" for models up to 12"
 .00004" for models over 12"
 Parallelism: .00008" for models up to 3"
 .00012" for models up to 6"
 $\pm[.00008" + .00004 (L/4)] L = \text{Max range (inch)}$
 Measuring faces: Carbide tipped (spindle only)
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years (1.8 years for models over 300mm) years under normal use
 Dust/Water protection level*: IP65 (up to 12" / 300mm)
 *Digital models **Analog models

Function of Digital Model

Zero / ABS, Data hold, Preset, Data output,
 inch/mm conversion (on inch/metric models only)
 Function Lock, 2 Presets
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

- 05CZA662:** SPC cable with data switch (40" / 1m)
 - 05CZA663:** SPC cable with data switch (80" / 2m)
 - 959149:** SPC cable Straight type (40"/1m)*
 - 959150:** SPC cable Straight type (80"/2m)*
 - 04AZB512:** SPC cable L-type (40"/1m)*
 - 04AZB513:** SPC cable L-type (80"/2m)*
- * models over 300mm



SPECIFICATIONS

Inch/Metric		Digital model		
Range	Resolution	Order No.	Mass (kg)	Remarks
0-6" / 0-152.4mm	.00005" / 0.001mm	340-351-30	0.96	with 6 anvils & 5 standards
6-12" / 152.4 - 304.8mm	.0001" / 0.001mm	340-352-30	1.88	with 6 anvils & 6 standards
12-18" / 304.8 - 457.2mm	.0001" / 0.001mm	340-720	4.75	with 6 anvils & 6 standards
18-24" / 457.2 - 609.6mm	.0001" / 0.001mm	340-721	6.62	with 6 anvils & 6 standards
24-30" / 609.6 - 762.0mm	.0001" / 0.001mm	340-722	10.06	with 6 anvils & 6 standards
30-36" / 762.0 - 914.4mm	.0001" / 0.001mm	340-723	11.98	with 6 anvils & 6 standards

Inch				
Range	Graduation	Order No.	Mass(kg)	Remarks
0-2"	.0001"	104-165*	0.32	with 1" anvil & 1 standard
0-6"	.001"	104-137	1.35	with 6 anvils & 5 standards
6-12"	.001"	104-138	2.65	with 6 anvils & 6 standards
12-16"	.001"	104-152	3.31	with 4 anvils & 4 standards
12-18"	.001"	104-201	4.69	with 6 anvils & 6 standards
16-20"	.001"	104-153	4.81	with 4 anvils & 4 standards
18-24"	.001"	104-202	6.51	with 6 anvils & 6 standards
20-24"	.001"	104-154	6.35	with 4 anvils & 4 standards
24-28"	.001"	104-155	7.72	with 4 anvils & 4 standards
24-30"	.001"	104-203	9.95	with 6 anvils & 6 standards
28-32"	.001"	104-156	9.08	with 4 anvils & 4 standards
30-36"	.001"	104-204	11.87	with 6 anvils & 6 standards
32-36"	.001"	104-157	10.41	with 4 anvils & 4 standards
36-40"	.001"	104-158	11.78	with 4 anvils & 4 standards
36-42"	.001"	104-205	13.68	with 6 anvils & 6 standards

*.0001" reading is obtained with vernier.

Outside Micrometers

SERIES 340, 104 — with Interchangeable Anvils, Metric Model



FEATURES

- IP65 water/dust protection (Series 340*).
*Models with a range up to 300mm.
- Wide measuring range with interchangeable anvils.
- With a ratchet stop for constant force.
- Supplied with zero-setting standards bar for each range.
- With SPC output (Series 340).
- Supplied in fitted wooden case.

Digital model



340-251-30



104-136A

SPECIFICATIONS

Metric Digital model

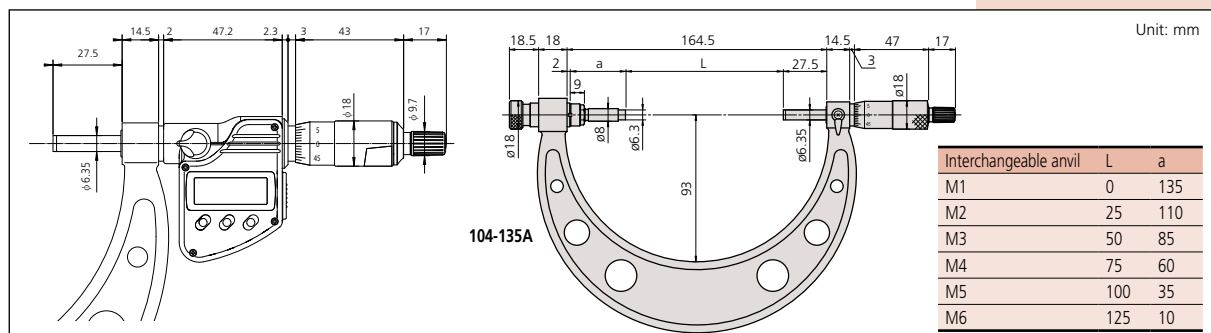
Range	Resolution	Order No.	Mass (kg)	Remarks
0 - 150mm	0.001mm	340-251-30	0.96	with 6 anvils & 5 standards
150 - 300mm	0.001mm	340-252-30	1.88	with 6 anvils & 6 standards
300 - 400mm	0.001mm	340-520	3.31	with 4 anvils & 4 standards
400 - 500mm	0.001mm	340-521	4.81	with 4 anvils & 4 standards
500 - 600mm	0.001mm	340-522	6.35	with 4 anvils & 4 standards
600 - 700mm	0.001mm	340-523	7.72	with 4 anvils & 4 standards
700 - 800mm	0.001mm	340-524	9.08	with 4 anvils & 4 standards
800 - 900mm	0.001mm	340-525	10.41	with 4 anvils & 4 standards
900 - 1000mm	0.001mm	340-526	11.78	with 4 anvils & 4 standards

Metric

Range	Graduation	Order No.	Mass (kg)	Remarks
0 - 50mm	0.01mm	104-171*	0.32	with 2 anvils & 1 standard
0 - 100mm	0.01mm	104-139A	0.79	with 4 anvils & 3 standards
0 - 150mm	0.01mm	104-135A	1.35	with 6 anvils & 5 standards
50 - 150mm	0.01mm	104-161A	1.35	with 4 anvils & 4 standards
100 - 200mm	0.01mm	104-140A	1.38	with 4 anvils & 4 standards
150 - 300mm	0.01mm	104-136A	2.65	with 6 anvils & 6 standards
200 - 300mm	0.01mm	104-141A	2.22	with 4 anvils & 4 standards
300 - 400mm	0.01mm	104-142A	3.31	with 4 anvils & 4 standards
400 - 500mm	0.01mm	104-143A	4.81	with 4 anvils & 4 standards
500 - 600mm	0.01mm	104-144A	6.35	with 4 anvils & 4 standards
600 - 700mm	0.01mm	104-145A	7.72	with 4 anvils & 4 standards
700 - 800mm	0.01mm	104-146A	9.08	with 4 anvils & 4 standards
800 - 900mm	0.01mm	104-147A	10.41	with 4 anvils & 4 standards
900 - 1000mm	0.01mm	104-148A	11.78	with 4 anvils & 4 standards

*The frame is in a heat-insulated cover.

DIMENSIONS



Technical Data

Accuracy: $\pm(4+R/75)\mu\text{m}$, R=max. range (mm)
 Resolution*: 0.001mm
 Graduation***: 0.01mm
 Flatness: 0.6 μm for models up to 300mm
 1 μm for models over 300mm
 Parallelism: 2 μm for models up to 75mm
 3 μm for models up to 150mm
 (2+R/100) μm for models over 150mm, R=max. range (mm)
 Measuring faces: Carbide tipped (spindle only)
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years (1.8 years for models over 300mm) years under normal use
 Dust/Water protection level*: IP65 (up to 300mm)
 *Digital models **Analog models

Function of Digital Model

Zero / ABS, Data hold, Preset, Data output, inch/mm conversion (on inch/metric models only)
 Function Lock, 2 Presets
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

- 05CZA662**: SPC cable with data switch (40" / 1m)
 - 05CZA663**: SPC cable with data switch (80" / 2m)
 - 959149**: SPC cable Straight type (40"/1m)*
 - 959150**: SPC cable Straight type (80"/2m)*
 - 04AZB512**: SPC cable L-type (40"/1m)*
 - 04AZB513**: SPC cable L-type (80"/2m)*
- * models over 300mm

Outside Micrometers

SERIES 105 — with Extension Anvil Collars

Technical Data

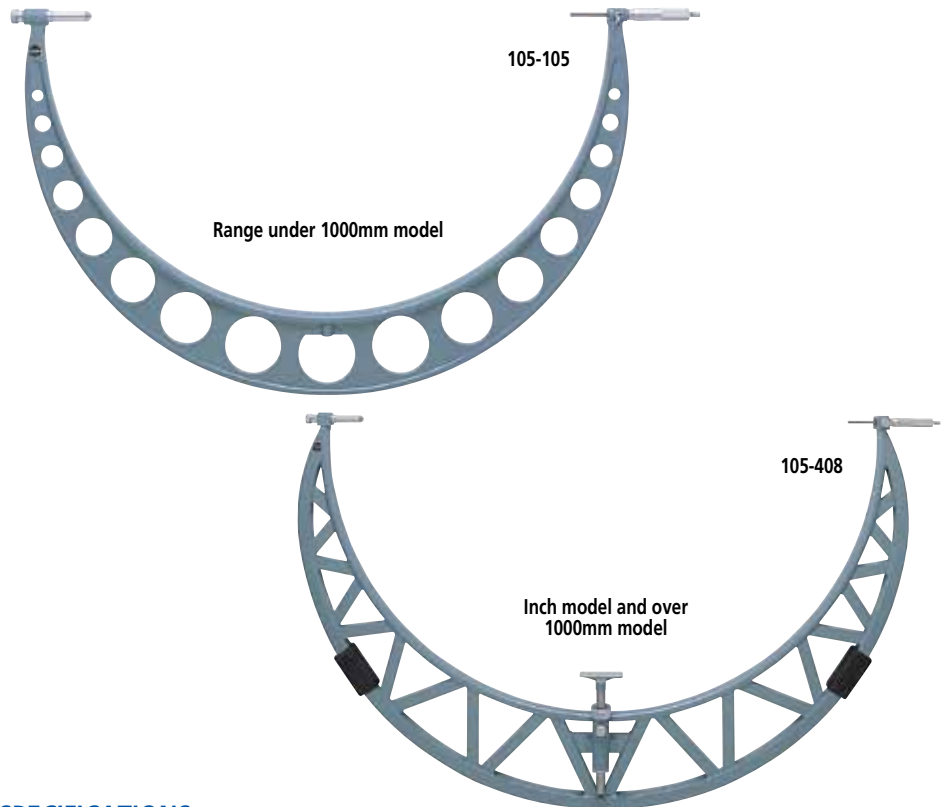
Accuracy: $\pm(6+R/75)\mu\text{m}$, R=max. range (mm)
 Graduation: .001" / 0.01mm
 Flatness: .000052" / 1.3 μm
 Parallelism: [.00016" + .00004 (L/4)"] L=max. range (inch)
 (2+R/100) μm , R=max. range (mm)
 Measuring faces: Carbide tipped

Extension anvil collar



FEATURES

- Wide measuring range with extension anvil collars.
- 50mm spindle stroke.
- With ratchet stop for constant force.
- Supplied with zero-setting standards bar for each range.
- Square and round pipes are combined for light weight and rigid frame (for models over 1000mm range).
- Workpiece stopper (for models over 1000mm range).
- Supplied in a fitted wooden case.



SPECIFICATIONS

Metric			
Range	Order No.	Extension collars	Mass (kg)
500 - 600mm	105-103	50mm	5.53
600 - 700mm	105-104	50mm	6.35
700 - 800mm	105-105	50mm	7.17
800 - 900mm	105-106	50mm	7.99
900 - 1000mm	105-107	50mm	8.81
1000 - 1100mm	105-408	50mm	6.37
1100 - 1200mm	105-409	50mm	7.08
1000 - 1200mm	105-418	50mm, 100mm	13.77
1200 - 1300mm	105-410	50mm	7.79
1300 - 1400mm	105-411	50mm	8.50
1200 - 1400mm	105-419	50mm, 100mm	15.77
1400 - 1500mm	105-412	50mm	9.21
1500 - 1600mm	105-413	50mm	10.17
1400 - 1600mm	105-420	50mm, 100mm	17.91
1600 - 1700mm	105-414	50mm	11.13
1700 - 1800mm	105-415	50mm	12.09
1600 - 1800mm	105-421	50mm, 100mm	20.80
1800 - 1900mm	105-416	50mm	13.05
1900 - 2000mm	105-417	50mm	14.01
1800 - 2000mm	105-422	50mm, 100mm	22.76

Inch			
Range	Order No.	Extension collars	Mass (kg)
40 - 44"	105-428	2"	10.0
44 - 48"	105-429	2"	10.9
48 - 52"	105-430	2"	11.4
52 - 56"	105-431	2"	11.9
56 - 60"	105-432	2"	12.6
60 - 64"	105-433	2"	13.2
64 - 68"	105-434	2"	14.1
68 - 72"	105-435	2"	14.9
72 - 76"	105-436	2"	15.8
76 - 80"	105-437	2"	16.7

Outside Micrometers

SERIES 406 — Non-Rotating Spindle Type



FEATURES

- With a standard bar except for 0 - 1" / 0 - 25mm model.
- With SPC output.
- Supplied in a fitted plastic case.
- Non-slip grip finish



406-350-30

SPECIFICATIONS

Metric		Digital model with ratchet stop	
Range	Resolution	Order No.	Accuracy
0 - 25mm	0.001mm	406-250-30	±3µm
25 - 50mm	0.001mm	406-251-30	±3µm
50 - 75mm	0.001mm	406-252-30	±3µm
75 - 100mm	0.001mm	406-253-30	±4µm

Inch/Metric		Digital model with ratchet stop	
Range	Resolution	Order No.	Accuracy
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	406-350-30	±.00015"
1 - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	406-351-30	±.00015"
2 - 3" / 50.8 - 72.6mm	.00005" / 0.001mm	406-352-30	±.00015"
3 - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	406-353-30	±.0002"

Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .00005" / 0.001mm or 0.001mm
 Flatness: 0.3µm / .000012"
 Parallelism: .00012" / 3µm for models up to 3" / 75mm
 .00016" / 4µm for 4" / 100mm models
 Measuring faces: Carbide tipped
 Display: LCD
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 2.4 years under normal use

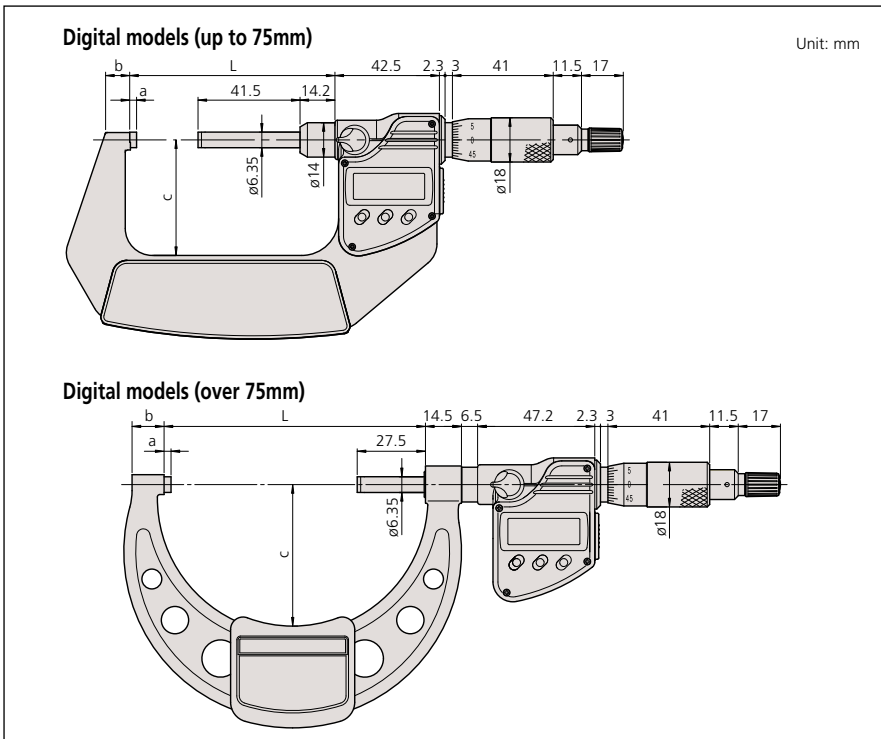
Function of Digital Model

Origin-set, Zero / ABS, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Function lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

- 05CZA662**: SPC cable with data switch (40" / 1m)
- 05CZA663**: SPC cable with data switch (80" / 2m)

DIMENSIONS AND MASS



Outside Micrometers

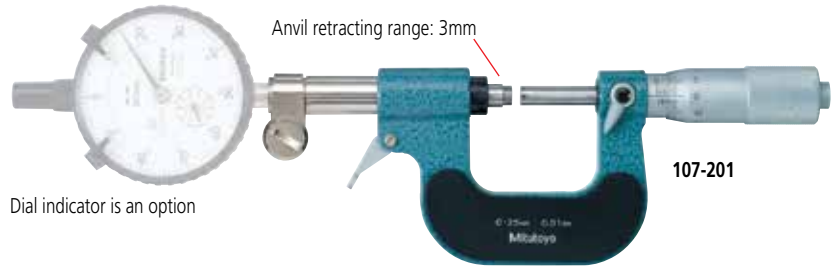
SERIES 107

FEATURES

- Uses dial indicator for direct go/no-go judgment for mass-produced parts.
- Anvil retracting trigger for quick measurement.
- With a standard bar except for 0 - 25mm models.
- Supplied in fitted plastic case.

Technical Data

Graduation: 0.01mm (thimble)
 Flatness: 0.6 μ m
 Parallelism: (2+R/100) μ m, R=max. range (mm)
 Measuring faces: Carbide tipped



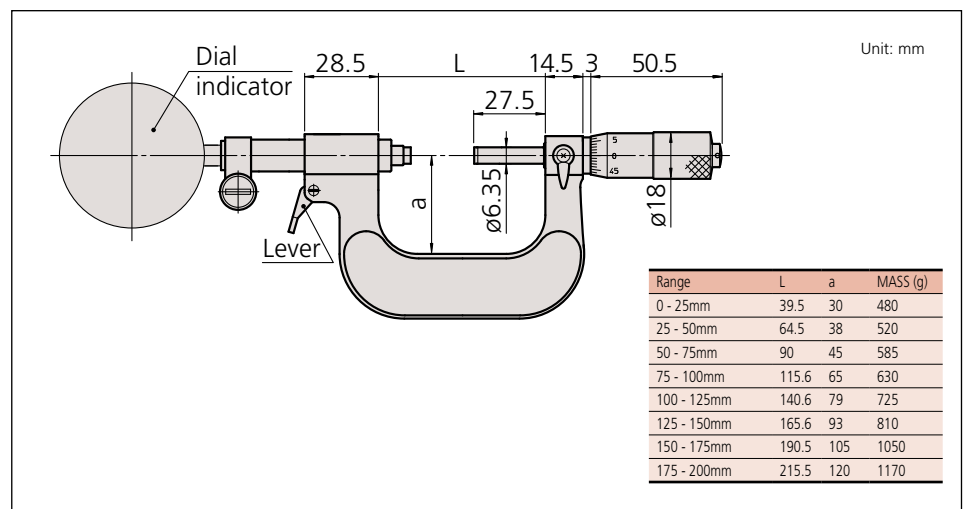
Dial indicator is an option

SPECIFICATIONS

Metric

Range	Graduation	Order No.	Accuracy
0 - 25mm	0.01mm	107-201	$\pm 2\mu$ m
25 - 50mm	0.01mm	107-202	$\pm 2\mu$ m
50 - 75mm	0.01mm	107-203	$\pm 2\mu$ m
75 - 100mm	0.01mm	107-204	$\pm 3\mu$ m
100 - 125mm	0.01mm	107-205	$\pm 3\mu$ m
125 - 150mm	0.01mm	107-206	$\pm 3\mu$ m
150 - 175mm	0.01mm	107-207	$\pm 4\mu$ m
175 - 200mm	0.01mm	107-208	$\pm 4\mu$ m

DIMENSIONS AND MASS



Spline Micrometers

SERIES 331, 111



FEATURES

- IP65 water/dust protection (Series 331).
- The anvil and spindle have a small diameter for measuring splined shafts, slots, and keyways.
- Non-slip grip finish (digital models)
- With ratchet stop for constant force.
- With SPC output (Series 331).
- With a standard bar except 0-1" and 0-25mm model.
- Supplied in fitted plastic case.



SPECIFICATIONS

Metric		Digital model			
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.001mm	331-251-30	±2µm	Type A	330
		331-261-30	±2µm	Type B	330
25 - 50mm	0.001mm	331-252-30	±2µm	Type A	470
		331-262-30	±2µm	Type B	470
50 - 75mm	0.001mm	331-253-30	±2µm	Type A	625
		331-263-30	±2µm	Type B	625
75 - 100mm	0.001mm	331-254-30	±3µm	Type A	565
		331-264-30	±3µm	Type B	565

Metric					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.01mm	111-115	±3µm	Type A	205
		111-215	±3µm	Type B	205
25 - 50mm	0.01mm	111-116	±3µm	Type A	305
		111-117	±3µm	Type A	370
50 - 75mm	0.01mm	111-118	±4µm	Type A	500
		111-119	±4µm	Type A	655
125 - 150mm	0.01mm	111-120	±4µm	Type A	710
		111-121	±5µm	Type A	900
175 - 200mm	0.01mm	111-122	±5µm	Type A	1040

Inch/Metric		Digital model			
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	331-351-30	±.0001"	Type A	330
		331-361-30	±.0001"	Type B	330
1 - 2" / 25.4-50.8mm	.00005" / 0.001mm	331-352-30	±.0001"	Type A	470
		331-362-30	±.0001"	Type B	470
2 - 3" / 50.8-76.2mm	.00005" / 0.001mm	331-353-30	±.0001"	Type A	625
		331-363-30	±.0001"	Type B	625
3 - 4" / 76.2-101.6mm	.00005" / 0.001mm	331-354-30	±.00015"	Type A	565
		331-364-30	±.00015"	Type B	565

Inch					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 1"	.0001"	111-166*	±.00015"	Type A	205

*.0001" reading is obtained with vernier.

Technical Data

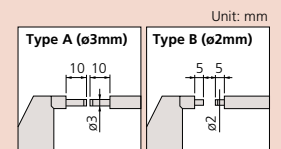
Accuracy: Refer to the list of specifications
 Resolution*: .00005"/0.001mm or 0.001mm
 Graduation***: .0001" or 0.01mm, .001"
 Flatness: .000012" / 0.3µm
 Parallelism: (2+R/100)µm, R=max. range (mm) [0.00008" + .00004" (L/4")]
 L = max. range (inch)
 Measuring faces: Carbide tipped
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 Dust/Water protection level*: IP65
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Function lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA662: SPC cable with data switch (40" / 1m)
05CZA663: SPC cable with data switch (80" / 2m)



DIMENSIONS

Models up to 75mm

Digital model

Models over 75mm

Digital model

Range	L	a	b	c
0 - 25mm	58.2 (55.3)	17.5 (17.8)	7.3 (10)	32 (38)
25 - 50mm	83.2 (80.3)	17.5 (17.8)	10.1 (12)	47 (49)
50 - 75mm	108.2 (105.3)	20.3 (17.8)	11.5 (14)	60 (60)
75 - 100mm	132.8 (132.8)	20.3 (20.3)	16.7 (17)	76.5 (79)



Point Micrometers

SERIES 342, 142, 112

Technical Data

Accuracy: Refer to the list of specifications.
 Resolution*: .00005" / 0.001mm or 0.001mm
 Graduation***: .001" or 0.01mm
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 Dust/Water protection level*: IP65
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero / ABS, Data hold,
 inch/mm conversion (on inch/metric models only)
 Function lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA662: SPC cable with data switch (40" / 1m)
05CZA663: SPC cable with data switch (80" / 2m)

FEATURES

- IP65 water/dust protection (Series 342).
- Pointed spindle and anvil for measuring the web thickness of drills, small grooves, keyways, and other hard-to-reach dimensions.
- 15 degree and 30 degree measuring points are available.
- Non-slip grip finish (digital models).
- The measuring points have approximately 0.3mm / .012" radius.
- With ratchet stop for constant force.
- With SPC output (Series 342).
- With digit counter (Series 142).
- With a standard bar except 0 - 1" and 0 - 25mm model.
- Supplied in fitted plastic case.



342-351-30



112-201



Tip angle: 15° (R0.3mm)



Tip angle: 30° (R0.3mm)



SPECIFICATIONS

Metric		Digital model (with carbide tip)				
Range	Resolution	Order No.	Accuracy	Point	Mass (g)	
0 - 25mm	0.001mm	342-251-30	±2µm	15°	330	
		342-261-30	±2µm	30°	330	
25 - 50mm	0.001mm	342-252-30	±2µm	15°	470	
		342-262-30	±2µm	30°	470	
50 - 75mm	0.001mm	342-253-30	±2µm	15°	625	
		342-263-30	±2µm	30°	625	
75 - 100mm	0.001mm	342-254-30	±3µm	15°	565	
		342-264-30	±3µm	30°	565	

Inch/Metric		Digital model (with carbide tip)				
Range	Resolution	Order No.	Accuracy	Point	Mass (g)	
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	342-351-30	±.0001"	15°	330	
		342-361-30	±.0001"	30°	330	
1" - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	342-352-30	±.0001"	15°	470	
		342-362-30	±.0001"	30°	470	
2" - 3" / 50.8 - 76.2mm	.00005" / 0.001mm	342-353-30	±.0001"	15°	625	
		342-363-30	±.0001"	30°	625	
3" - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	342-354-30	±.00015"	15°	565	
		342-364-30	±.00015"	30°	565	

Metric		Mechanical Counter Model				
Range	Graduation	Order No.	Accuracy	Point	Mass (g)	
0 - 25mm	0.01mm	142-153*	±3µm	15°	260	
		142-201*	±3µm	30°	260	

Inch		Mechanical Counter Model				
Range	Graduation	Order No.	Accuracy	Point	Mass (g)	
0 - 1"	.001"	142-177*	±.00015"	15°	260	
		142-225*	±.00015"	30°	260	

*The points don't have carbide tips.

*The points don't have carbide tips.

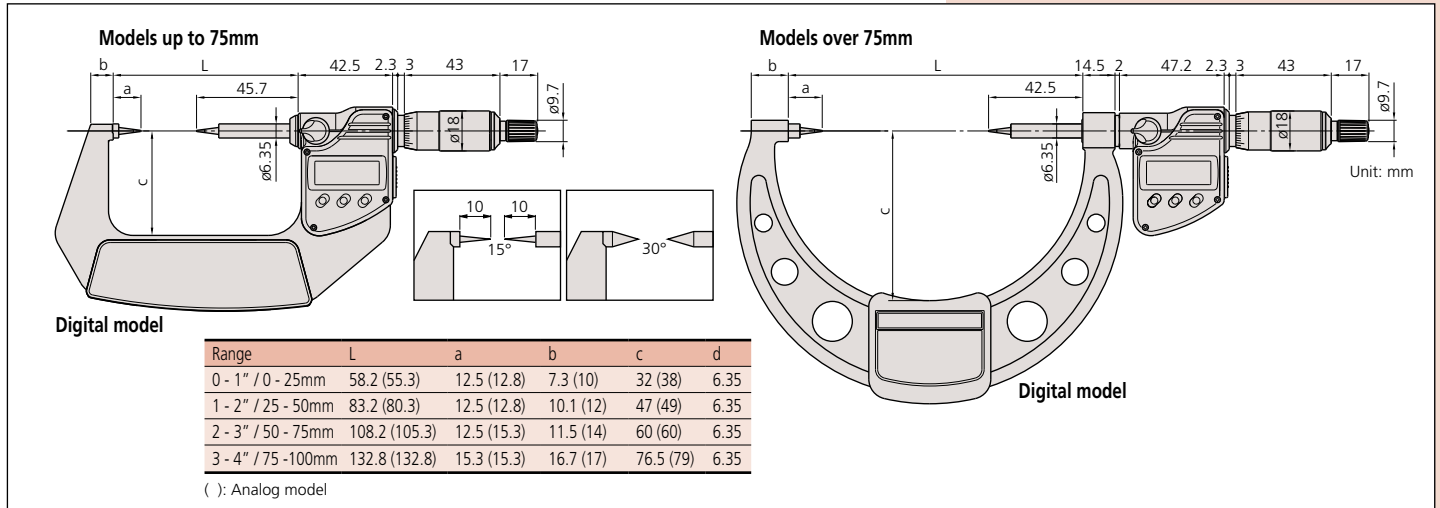
Metric						
Range	Graduation	Order No.	Accuracy	Point	Mass (g)	
0 - 25mm	0.01mm	112-165	±3µm	15°	205	
		112-153*	±3µm	15°	205	
		112-213	±3µm	30°	205	
		112-201*	±3µm	30°	205	
25 - 50mm	0.01mm	112-166	±3µm	15°	305	
		112-154*	±3µm	15°	305	
		112-214	±3µm	30°	305	
		112-202*	±3µm	30°	305	
50 - 75mm	0.01mm	112-167	±3µm	15°	370	
		112-155*	±3µm	15°	370	
		112-215	±3µm	30°	370	
		112-203*	±3µm	30°	370	
75 - 100mm	0.01mm	112-168	±4µm	15°	500	
		112-156*	±4µm	15°	500	
		112-216	±4µm	30°	500	
		112-204*	±4µm	30°	500	

Inch						
Range	Graduation	Order No.	Accuracy	Point	Mass (g)	
0 - 1"	.001"	112-189	±.00015"	15°	205	
		112-177*	±.00015"	15°	205	
		112-237	±.00015"	30°	205	
		112-225*	±.00015"	30°	205	
1 - 2"	.001"	112-190	±.00015"	15°	305	
		112-178*	±.00015"	15°	305	
		112-238	±.00015"	30°	305	
		112-226*	±.00015"	30°	305	
2 - 3"	.001"	112-191	±.00015"	15°	370	

*The points don't have carbide tips.

*The points don't have carbide tips.

DIMENSIONS



Crimp Height Micrometers

SERIES 342, 142, 112 — Point Spindle and Blade Anvil

FEATURES

- IP54/65 water/dust protection (Series 342).
- Measures the height of crimp contacts.
- With ratchet stop for constant force.
- Non-slip grip finish (digital models)
- With SPC output (Series 342).
- With digit counter (Series 142).
- Supplied in fitted plastic case.



SPECIFICATIONS

Metric Digital model					
Range	Resolution	Order No.	Accuracy	Mass (g)	
0 - 20mm	0.001mm	342-271-30	±3µm	270	

Metric Quickmike type					
Range	Resolution	Order No.	Accuracy	Mass (g)	
0 - 15mm	0.001mm	342-451	±3µm	275	

Metric Mechanical counter model					
Range	Graduation	Order No.	Accuracy	Mass (g)	
0 - 25mm	0.01mm	142-402	±3µm	200	
0 - 25mm	0.001mm	142-403*	±3µm	200	

Inch/Metric Digital model					
Range	Resolution	Order No.	Accuracy	Mass (g)	
0 - 0.8" / 0 - 20mm	.00005" / 0.001mm	342-371-30	±0.0015"	270	

Metric					
Range	Graduation	Order No.	Accuracy	Mass (g)	
0 - 25mm	0.01mm	112-401	±3µm	165	

* 0.001mm reading is obtained with vernier.



Technical Data

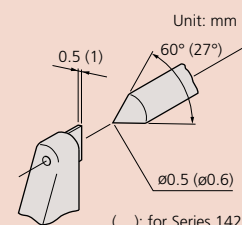
Accuracy: Refer to the list of specifications
 Resolution*: .00005" / 0.001mm or 0.001mm
 Graduation**: 0.01mm
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 (3 years: Quickmike type)
 Dust/Water protection level*: IP65 / IP54
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero / ABS (342-271 342-371), Data hold, Data output,
 inch/mm conversion (on inch/metric models only)
 Function lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

- 05CZA662**: SPC cable with data switch (40" / 1m)
- 05CZA663**: SPC cable with data switch (80" / 2m)
- 937387**: SPC cable for Quickmike type (40" / 1m)
- 965013**: SPC cable for Quickmike type (80" / 2m)



() : for Series 142



V-Anvil Micrometers

SERIES 314, 114 — 3 Flutes and 5 Flutes

FEATURES

- Measures the outside diameter of cutting tools (such as taps, reamers, end mills) with an odd number of flutes.
- With ratchet stop for constant force.
- Supplied with setting standard.
- Non-slip grip finish (digital models).
- V-anvils with a centerline groove are available. They are useful for measuring pitch diameters of taps which have a small diameter by using single-wire method.
- With SPC output (Series 314).
- Supplied in fitted plastic case.

Technical Data

Accuracy: Refer to the list of specifications
 Resolution*: .00005" / 0.001mm or 0.001mm
 Graduation**: .001" or .0001", 0.01mm
 Flatness (spindle/anvil):
 Analog model: .000024" / 0.6μm, .00005" / 1.3μm
 Digital Model: .000012" / 0.3μm, .00004" / 1μm
 Spindle face: Carbide tipped
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 *Digital models **Analog models

Function of Digital Model

Zero / ABS, Data hold, Data output, Preset, inch/mm conversion (on inch/metric models only)
 Function lock, 2 Presets
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA662: SPC cable with data switch (40" / 1m)
05CZA663: SPC cable with data switch (80" / 2m)



314-351-30



114-121

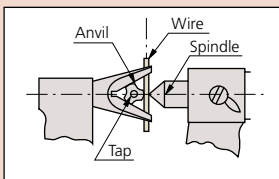


114-202



114-204

Pitch Diameter Measurement of Tap by Single-wire Method Inch/Metric



SPECIFICATIONS

Metric Digital model for 3 flutes cutting head

Range	Resolution	Order No.	Accuracy	Remarks	Setting Standard	Mass (g)
1 - 15mm	0.001mm	314-251-30	±4μm	w/Groove	ø5mm	275
		314-261-30	±4μm	—	ø5mm	275
10 - 25mm	0.001mm	314-252-30	±4μm	w/Groove	ø10mm	410
		314-262-30	±4μm	—	ø10mm	410
25 - 40mm	0.001mm	314-253-30	±5μm	—	ø25mm	465

Inch/Metric Digital model for 3 flutes cutting head

Range	Resolution	Order No.	Accuracy	Remarks	Setting Standard	Mass (g)
.05 - .6" / 1.27 - 15.24mm	.00005" / 0.001mm	314-351-30	±.0002"	w/Groove	ø.2"	275
		314-361-30	±.0002"	—	ø.2"	275
.4" - 1" / 10.16 - 25.4mm	.00005" / 0.001mm	314-352-30	±.0002"	w/Groove	ø.4"	410
		314-362-30	±.0002"	—	ø.4"	410
1" - 1.6" / 25.4 - 40.64mm	.00005" / 0.001mm	314-353-30	±.00025"	—	ø 1"	465

SPECIFICATIONS

Metric For 3 flutes cutting head

Range	Graduation	Order No.	Accuracy	Setting Standard	Remarks	Mass (g)
1 - 15mm	0.01mm	114-101	±4μm	ø5mm	w/Groove	120
		114-161	±4μm	ø5mm	—	120
10 - 25mm	0.01mm	114-102	±4μm	ø10mm	w/Groove	280
		114-162	±4μm	ø10mm	—	280
2.3 - 25mm	0.01mm	114-204*	±4μm	ø5mm	—	290
25 - 40mm	0.01mm	114-103	±5μm	ø25mm	—	400
40 - 55mm	0.01mm	114-104	±6μm	ø40mm	—	465
55 - 70mm	0.01mm	114-105	±6μm	ø55mm	—	675
70 - 85mm	0.01mm	114-106	±7μm	ø70mm	—	910

*Carbide-tipped anvil

Metric For 5 flutes cutting head

Range	Graduation	Order No.	Accuracy	Setting Standard	Remarks	Mass (g)
5 - 25mm	0.01mm	114-121	±4μm	ø5mm	w/Groove	255
		114-165	±4μm	ø5mm	—	255
2.3 - 25mm	0.01mm	114-137*	±4μm	ø5mm	—	220
25 - 45mm	0.01mm	114-122	±5μm	ø25mm	—	400
45 - 65mm	0.01mm	114-123	±6μm	ø55mm	—	540
65 - 85mm	0.01mm	114-124	±7μm	ø70mm	—	760

*Carbide-tipped anvil

Inch For 3 flutes cutting head

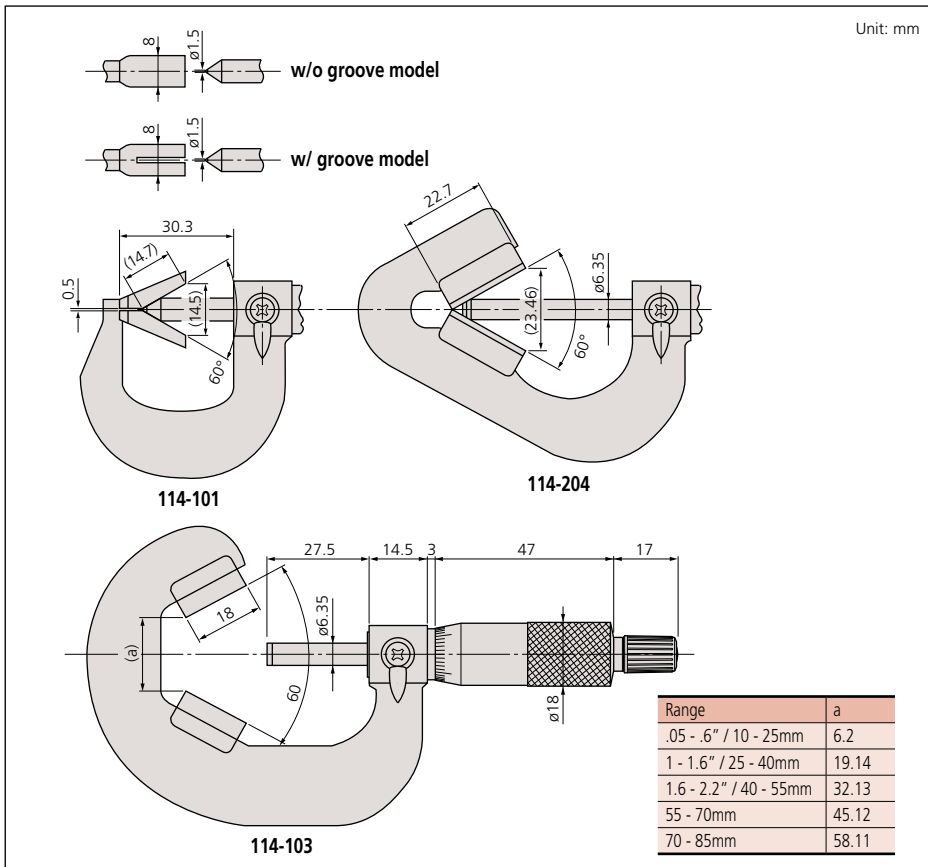
Range	Graduation	Order No.	Accuracy	Setting Standard	Mass (g)
.05 - .6"	.001"	114-163	±.0002"	ø.2"	120
.09 - 1"	.0001"	114-202*	±.0002"	ø.2"	280
1 - 1.6"	.001"	114-113	±.00025"	ø1"	400
1.6 - 2.2"	.001"	114-114	±.0003"	ø1.6"	465

*Carbide-tipped anvil and .0001" reading is obtained with vernier.

Inch For 5 flutes cutting head

Range	Graduation	Order No.	Accuracy	Setting Standard	Mass (g)
.09 - 1"	.0001"	114-135	±.0002"	ø.2"	255

DIMENSIONS



Limit Micrometers

SERIES 113

FEATURES

- Can be used as a go/no-go gage by setting the upper and lower limits.
- Provided with a standard bar for 25mm - 50mm model.
- Supplied in fitted plastic case.



Technical Data

Graduation: 0.01mm
 Flatness: 0.6 μ m
 Parallelism: (3+R/100) μ m, R=max. range (mm)
 Measuring faces: Carbide tipped



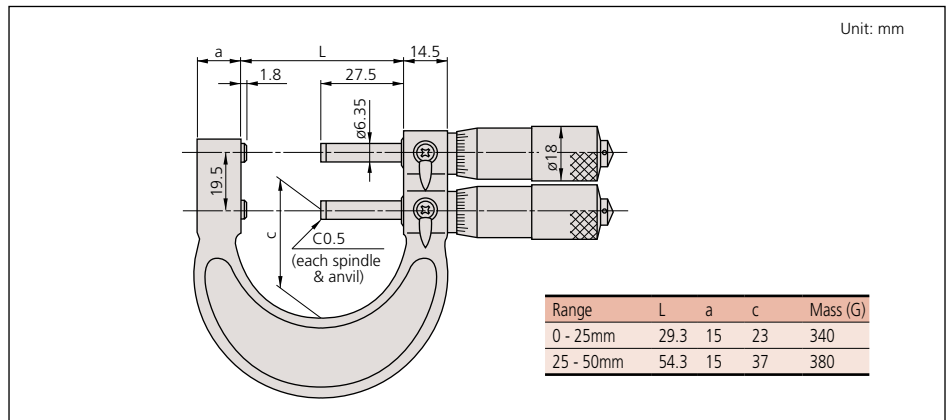
113-102

SPECIFICATIONS

Metric

Range	Graduation	Order No.	Accuracy
0 - 25mm	0.01mm	113-102	$\pm 3\mu$ m
25 - 50mm	0.01mm	113-103	$\pm 3\mu$ m

DIMENSIONS AND MASS



Pana Micrometers

SERIES 116 — Interchangeable Anvil Type

FEATURES

- Non-rotating spindle with optional seven interchangeable anvils (flat, spline, spherical, point, knife-edge, disk and blade) for a wide range of applications.
- Interchangeable anvils (pair) are optional.
- With a standard bar except 0-1" and 0 - 25 mm model.
- V-anvils and conical spindle tips (matching pair) for screw thread measurement are also available.
- With ratchet stop for constant force.



116-101



116-105

Shown with optional anvils

SPECIFICATIONS

Metric			
Range	Graduation	Order No.	Accuracy
0 - 25mm	0.01mm	116-101	±4μm
25 - 50mm	0.01mm	116-102	±4μm

Inch			
Range	Graduation	Order No.	Accuracy
0 - 1"	.001"	116-105	±.0002"
1" - 2"	.001"	116-106	±.0002"

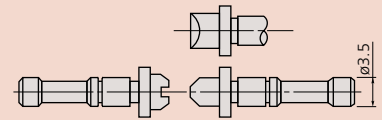
Technical Data

Graduation: .001" or 0.01mm
Spindle feed error: .00012" / 3μm

Optional Accessories

Interchangeable V-anvil and conical spindle tip set:
For Metric/Unified screw

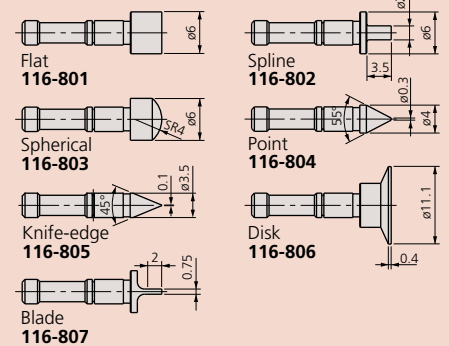
Order No.	Assortment of anvils and tips
116-830	0.4 - 0.5mm/64 - 48TPI (116-831) 0.6 - 0.9mm/44 - 28TPI (116-832) 1 - 1.75mm/24 - 14TPI (116-833) 2 - 3mm/13 - 9TPI (116-834) 3.5 - 5mm/8 - 5TPI (116-835) 5.5 - 7mm/4.5 - 3.5TPI (116-836)



116-830

Interchangeable anvils set

Order No.	Assortment of anvils
116-800	Flat anvils (116-801) Spline anvils (116-802) Spherical anvils (116-803) Point anvils (116-804) Knife-edge anvils (116-805) Disk anvils (116-806) Blade anvils (116-807)





Spherical Face Micrometers

SERIES 395, 295, 115

Technical Data

Accuracy: Refer to the list of specifications
 Flatness: .000024" / 0.6µm
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 Dust/Water protection level*: IP65
 *Digital models **Analog models

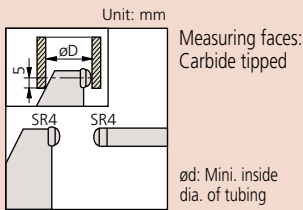
Function of Digital Model

Origin-set, Zero / ABS, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Function lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA662: SPC cable with data switch (40" / 1m)
05CZA663: SPC cable with data switch (80" / 2m)

Spherical anvil-spindle type



FEATURES

- IP65 water/dust protection (Series 395).
- Designed to measure the wall thickness of various tubing.
- With ratchet stop for constant force.
- With SPC output (Series 395).
- Non-slip grip finish (digital models).
- With digit counter (Series 295).
- With a standard bar except 0 -1" and 0 - 25mm model.
- Supplied in fitted plastic case.



115-153



395-371-30



SPECIFICATIONS

Metric Digital model with spherical anvil					
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.001mm	395-251-30 ^{S-F}	±2µm	D: 15mm	270
		395-271-30 ^{S-S}	±2µm	D: 15mm	270
25 - 50mm	0.001mm	395-252-30 ^{S-F}	±2µm	D: 15mm	330
		395-272-30 ^{S-S}	±2µm	D: 15mm	330
50 - 75mm	0.001mm	395-253-30 ^{S-F}	±2µm	D: 19mm	470
		395-273-30 ^{S-S}	±2µm	D: 19mm	470
75 - 100mm	0.001mm	395-254-30 ^{S-F}	±3µm	D: 20mm	625
		395-274-30 ^{S-S}	±3µm	D: 20mm	625

S-F: Spherical anvil and flat spindle
 S-S: Spherical anvil and spherical spindle

Metric Mechanical counter model with spherical anvil					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.01mm	295-115 ^{S-F}	±3µm	D: 10mm	220
		295-215 ^{S-S}	±3µm	D: 10mm	220

S-F: Spherical anvil and flat spindle
 S-S: Spherical anvil and spherical spindle

Metric With spherical anvil					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.01mm	115-115 ^{S-F}	±3µm	D: 10mm	180
		115-215 ^{S-S}	±3µm	D: 10mm	180
25 - 50mm	0.01mm	115-116 ^{S-F}	±3µm	D: 11mm	240
		115-216 ^{S-S}	±3µm	D: 11mm	240
50 - 75mm	0.01mm	115-117 ^{S-F}	±3µm	D: 17mm	315
		115-217 ^{S-S}	±3µm	D: 17mm	315
75 - 100mm	0.01mm	115-118 ^{S-F}	±4µm	D: 18mm	375
		115-218 ^{S-S}	±4µm	D: 18mm	375

S-F: Spherical anvil and flat spindle
 S-S: Spherical anvil and spherical spindle

Inch/Metric Digital model with spherical anvil					
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	395-351-30 ^{S-F}	±.0001"	D: .59"	270
		395-371-30 ^{S-S}	±.0001"	D: .59"	270
1" - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	395-352-30 ^{S-F}	±.0001"	D: .59"	330
		395-372-30 ^{S-S}	±.0001"	D: .59"	330
2" - 3" / 50.8 - 76.2mm	.00005" / 0.001mm	395-353-30 ^{S-F}	±.0001"	D: .75"	470
		395-373-30 ^{S-S}	±.0001"	D: .75"	470
3" - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	395-354-30 ^{S-F}	±.00015"	D: .79"	625
		395-374-30 ^{S-S}	±.00015"	D: .79"	625

S-F: Spherical anvil and flat spindle
 S-S: Spherical anvil and spherical spindle

Inch Mechanical counter model with spherical anvil					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 1"	.0001"	295-153 ^{S-F*}	±.00015"	D: .40"	220
		295-253 ^{S-S*}	±.00015"	D: .40"	220

S-F: Spherical anvil and flat spindle
 S-S: Spherical anvil and spherical spindle
 *.0001" reading is obtained with vernier.

Inch With spherical anvil					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 1"	.0001"	115-153 ^{S-F*}	±.00015"	D: .40"	180
0 - 1"	.0001"	115-253 ^{S-S*}	±.00015"	D: .40"	180
1 - 2"	.001"	115-242 ^{S-S}	±.00015"	D: .44"	240
2 - 3"	.001"	115-243 ^{S-S}	±.00015"	D: .67"	315

S-F: Spherical anvil and flat spindle
 S-S: Spherical anvil and spherical spindle
 *.0001" reading is obtained with vernier.

Tube Micrometers

SERIES 395, 295, 115— Spherical and Cylindrical Anvils



FEATURES

- IP65 water/dust protection (Series 395).
- Designed to measure the wall thickness of various tubing.
- The Tube Micrometers have two combinations of measuring faces (carbide-tipped): spherical-flat type.
- With ratchet stop for constant force.
- With SPC output (Series 395).
- With digit counter (Series 295).
- With a standard bar except 0 - 1" and 0 - 25mm model.
- Supplied in fitted plastic case.
- Non-slip grip finish (digital models).

Technical Data

Accuracy: Refer to the list of specifications.
 Flatness: .000024" / 0.6µm
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 Dust/Water protection level*: IP65
 *Digital models

Function of Digital Model

Origin-set, Zero / ABS, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Function lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA662: SPC cable with data switch (40" / 1m)
05CZA663: SPC cable with data switch (80" / 2m)

Pin Anvil Type



395-261-30



Type A

Type B



Type C

Type D

SPECIFICATIONS

Metric — Digital model with cylindrical anvil					
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.001mm	395-261-30	±3µm	Type A	270
		395-262-30	±3µm	Type B	270
		395-263-30	±3µm	Type C	310
		395-264-30	±3µm	Type D	310

Inch/Metric — Digital model with cylindrical anvil					
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	395-362-30	±.00015"	Type B	270
		395-363-30	±.00015"	Type C	310
		395-364-30	±.00015"	Type D	310

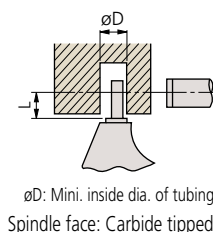
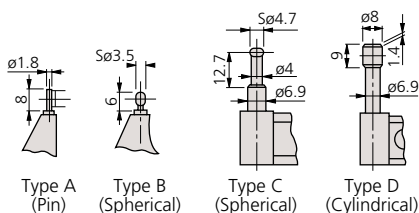
Metric — Mechanical counter model					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.01mm	295-302	±3µm	Type A	210

Inch — Mechanical counter model					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 1"	.0001"	295-313	±.00015"	Type C	210
		295-314	±.00015"	Type D	210

Metric — With cylindrical anvil					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.01mm	115-302	±3µm	Type A	180
		115-308	±3µm	Type B	180
		115-315	±3µm	Type C	180
		115-316	±3µm	Type D	180
25 - 50mm	0.01mm	115-303	±3µm	Type A	240
		115-309	±3µm	Type B	240

Inch — With cylindrical anvil					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 1"	.0001"	115-305	±.00015"	Type A	180
		115-313*	±.00015"	Type C	180
		115-314*	±.00015"	Type D	180

*.0001" reading is obtained with vernier.



Anvil	D	L
Type A	2	4
Type B	3.6	4
Type C	4.8	12
Type D	8.2	22



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Technical Data

Accuracy: Refer to the list of specifications.
 Resolution*: .00005"/0.001mm or 0.001mm
 Graduation***: .0001" or 0.01mm
 Spindle face: Carbide tipped
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 Dust/Water protection level*: IP65
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero / ABS, Data hold, Data output,
 inch/mm conversion (on inch/metric models only)
 Function Lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories

- 05CZA662:** SPC cable with data switch (40" / 1m)*
- 05CZA663:** SPC cable with data switch (80" / 2m)*
- 201218:** V-anvil
- 950758:** Disc. anvil for 1" / 25m models

*Only for digital models.

Applications



Using flat anvil (201216)



With the disc. anvil (950758) Shown above, the Uni-Mike is used as a height micrometer.

"Uni-Mike"

SERIES 317, 117 — Interchangeable Anvil Type

FEATURES

- IP65 water/dust protection (Series 317).
- Measures tubing thickness, shoulder-edge distance, rivet head height, etc. with interchangeable anvils (flat anvil, rod anvil, V-anvil).
- Supplied with Flat Anvil (**201216**) and Rod Anvil: .118"/ø3mm dia. rod anvil (**201217**) for 0-1"/0-25mm models, .197"/ø5mm (**201379**) for 1-2" / 25-50mm model.
- With special Disk Anvils. The Uni-Mike is used as a height micrometer. The disks have a lapped, mirror surface.
- With a standard bar except 0-1" and 0-25mm model.
- Supplied in fitted plastic case.
- Non-slip grip finish (digital models)



317-351-30



117-107

SPECIFICATIONS

Metric Digital model with ratchet stop

Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 25mm	0.001mm	317-251-30	±4µm	335
25 - 50mm	0.001mm	317-252-30	±4µm	360

Excluding quantizing error

Inch/Metric Digital model with friction thimble

Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	317-351-30	±.0002"	340
1 - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	317-352-30	±.0002"	365

Excluding quantizing error

Metric With ratchet stop

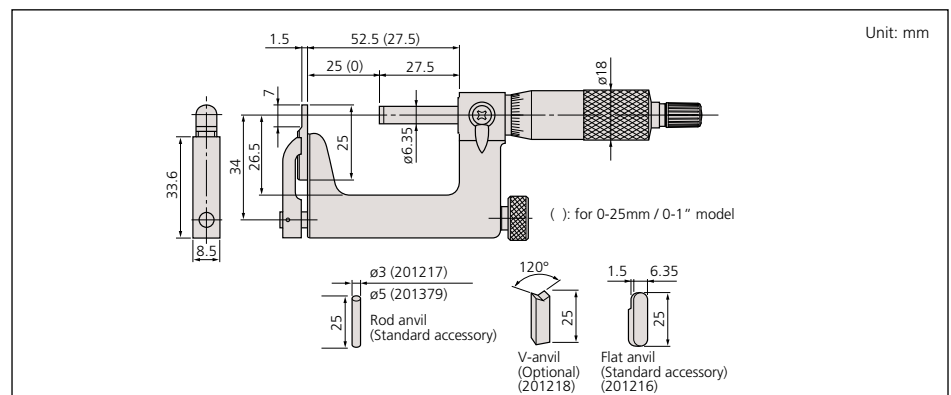
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 25mm	0.01mm	117-101	±4µm	255
25 - 50mm	0.01mm	117-102	±4µm	320

Inch With friction thimble

Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.0001"	117-107*	±.0002"	255
1 - 2"	.0001"	117-108*	±.0002"	320

*.0001" reading is obtained with vernier.

DIMENSIONS



Sheet Metal Micrometers

SERIES 389, 119, 118

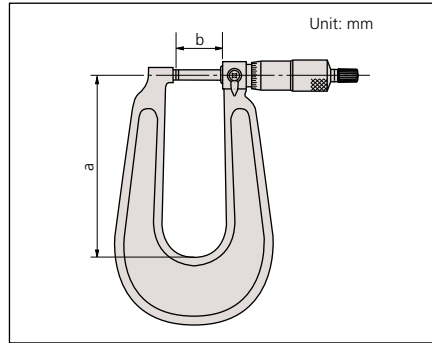


FEATURES

- Measures thickness of sheet metal, paper, plastic and rubber parts.
- With ratchet stop for constant force.
- With a standard bar except for 0 - 1" / 0 - 25mm model.
- IP65 water/dust protection (Series 389*).
- Supplied in fitted plastic case.
- Non-slip grip finish (digital models).



DIMENSIONS



SPECIFICATIONS

Metric		Digital model			
Range	Resolution	Order No.	Accuracy	a/b	
0 - 25mm	0.001mm	389-251-30	±4µm	160/27.5mm	
0 - 25mm	0.001mm	389-261-30^{S-F}	±4µm	160/27.5mm	
0 - 25mm	0.001mm	389-271-30^{S-S}	±4µm	160/27.5mm	
0 - 25mm	0.001mm	389-514	±5µm	330/35mm	
25 - 50mm	0.001mm	389-252-30	±4µm	165/27.5mm	
25 - 50mm	0.001mm	389-262-30^{S-F}	±4µm	165/27.5mm	
25 - 50mm	0.001mm	389-272-30^{S-S}	±4µm	165/27.5mm	

S-F: Spherical anvil and flat spindle
S-S: Spherical anvil and spherical spindle

Inch/Metric		Digital model			
Range	Resolution	Order No.	Accuracy	a/b	
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	389-351-30	±.0002"	6.3"/1.08"	
		389-361-30^{S-F}	±.0002"	6.3"/1.08"	
		389-371-30^{S-S}	±.0002"	6.3"/1.08"	
		389-714	±.00025"	13"/1.38"	
1 - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	389-352-30	±.0002"	6.5"/1.08"	
		389-362-30^{S-F}	±.0002"	6.5"/1.08"	
		389-372-30^{S-S}	±.0002"	6.5"/1.08"	

S-F: Spherical anvil and flat spindle
S-S: Spherical anvil and spherical spindle

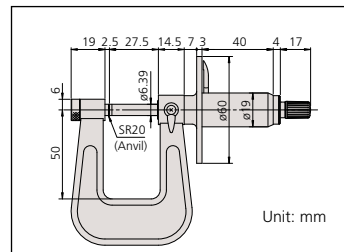
Metric		Dial reading model			
Range	Graduation	Order No.	Accuracy	a/b	
0 - 25mm	0.01mm	118-101	±4µm	110/27.5mm	
0 - 25mm	0.01mm	118-102	±4µm	160/27.5mm	
0 - 25mm	0.01mm	118-114^{S-F}	±4µm	160/27.5mm	
0 - 25mm	0.01mm	118-118^{S-S}	±4µm	160/27.5mm	
0 - 25mm	0.01mm	118-103	±5µm	330/35mm	
25 - 50mm	0.01mm	118-110	±4µm	165/27.5mm	

S-F: Spherical anvil and flat spindle
S-S: Spherical anvil and spherical spindle

Inch		Dial reading model			
Range	Graduation	Order No.	Accuracy	a/b	
0 - 1"	.0001"	118-129	±.0002"	6.3"/1.08"	
		118-116^{S-F}	±.0002"	6.3"/1.08"	
		118-120^{S-S}	±.0002"	6.3"/1.08"	
		118-107	±.00025"	13"/1.38"	
1" - 2"	.001"	118-112	±.0002"	6.5"/1.08"	

S-F: Spherical anvil and flat spindle
S-S: Spherical anvil and spherical spindle
*.0001" reading is obtained with vernier.

DIMENSIONS AND MASS



Metric Dial reading model

Range	Graduation	Order No.	Accuracy	Throat
0 - 25mm	0.01mm	119-202^{S-F}	±4µm	50mm

S-F: Spherical anvil and flat spindle



Technical Data

Accuracy: Refer to the list of specifications
Resolution*: .00005"/0.001mm or 0.001mm
Graduation**: 0.01mm, .001" or .0001"
Flatness: .000024" / 0.6µm for models with 6" / 150mm throat
.00004" / 1µm for models with 12" / 300mm throat
Parallelism: .00012" / 3µm
Measuring faces: Carbide tipped
Display*: LCD
Battery*: SR44 [1 pc. (2 pcs.: **389-514** and **389-714**), **938882**]
Battery life*: Approx. 2.4 years under normal use (1.8 years: **389-514** and **389-714**)
Dust/Water protection level*: IP65
*Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Data hold, Data output, inch/mm conversion (on inch/metric models only)
Function lock
Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

- 05CZA662**: SPC cable with data switch (40" / 1m)
- 05CZA663**: SPC cable with data switch (80" / 2m)
- 04AZB512**: SPC cable for **389-514/389-714** (40" / 1m)
- 04AZB513**: SPC cable for **389-514/389-714** (80" / 2m)

Anvil-Spindle Combinations



Standard, Flat-Flat



Spherical-Flat (S-F)



Spherical-Spherical (S-S)

The Series 119 is provided with a dial for making easy and quick readings.



Technical Data

Accuracy: Refer to the list of specifications
 Resolution*: .00005"/0.001mm or 0.001mm
 Graduation**: .0001" or 0.01mm
 Parallelism: .00012" / 3µm for models up to 3" / 75mm
 (3+R/100)µm for models over 75mm,
 R=max. range (mm) .00016" for 4" models
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 *Digital models **Analog models

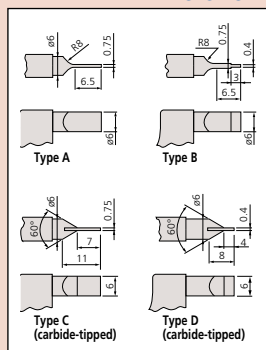
Function of Digital Model

Origin-set, Zero / ABS, Data hold, Data output,
 inch/mm conversion (on inch/metric models only)
 Function lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA662: SPC cable with data switch (1m / 40")
05CZA663: SPC cable with data switch (2m / 80")
937387: SPC cable for Quickmike type (1m / 40")
965013: SPC cable for Quickmike type (2m / 80")

TYPE AND DIMENSIONS



Blade Micrometers

SERIES 422,122 — Non-Rotating Spindle Type

FEATURES

- The anvil and the spindle have a blade for measuring the groove diameter of shafts, keyways and other hard-to-reach areas.
- With ratchet stop for constant force.
- Non-slip grip finish (digital models).
- Speedy spindle feed of .4"/10mm /rev. (Quickmike type).
- With a standard bar except 0 - 1" and 0 -25mm model.
- Supplied in fitted plastic case.

Quickmike type



422-421



422-330-30



122-125



ABSOLUTE
 Analog System Powered by MITSUBISHI

SPECIFICATIONS

Metric Digital model					
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.001mm	422-230-30	±3µm	Type A	365
		422-260-30	±3µm	Type B	365
		422-270-30	±3µm	Type C	365
		422-271-30	±3µm	Type D	365
25 - 50mm	0.001mm	422-231-30	±3µm	Type A	565
		422-261-30	±3µm	Type B	565
50 - 75mm	0.001mm	422-232-30	±3µm	Type A	465
75 - 100mm	0.001mm	422-233-30	±4µm	Type A	580

Metric Quickmike type				
Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 30mm	0.001mm	422-411	±3µm	350
25 - 55mm	0.001mm	422-412	±3µm	490

Metric					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.01mm	122-101	±3µm	Type A	260
		122-111	±3µm	Type B	260
		122-161	±3µm	Type C	275
		122-141	±3µm	Type D	275
25 - 50mm	0.01mm	122-102	±3µm	Type A	300
		122-112	±3µm	Type B	300
		122-162	±3µm	Type C	315
		122-142	±3µm	Type D	315
50 - 75mm	0.01mm	122-103	±3µm	Type A	360
75 - 100mm	0.01mm	122-104	±4µm	Type A	525
100 - 125mm	0.01mm	122-105	±4µm	Type A	670
125 - 150mm	0.01mm	122-106	±4µm	Type A	775
150 - 175mm	0.01mm	122-107	±5µm	Type A	950
175 - 200mm	0.01mm	122-108	±5µm	Type A	1140

Inch/Metric Digital model					
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	422-330-30	±.00015"	Type A	365
		422-360-30	±.00015"	Type B	365
		422-370-30	±.00015"	Type C	365
		422-371-30	±.00015"	Type D	365
1 - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	422-331-30	±.00015"	Type A	565
		422-361-30	±.00015"	Type B	565
2 - 3" / 50.8 - 76.2mm	.00005" / 0.001mm	422-332-30	±.00015"	Type A	465
3 - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	422-333-30	±.0002"	Type A	580

Inch/Metric Quickmike type					
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 1.2" / 0 - 30.48mm	.00005" / 0.001mm	422-421	±.00015"	Type A	350
1 - 2.2" / 25.4 - 55.88mm	.00005" / 0.001mm	422-422	±.00015"	Type A	490

Inch					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 1"	.0001"	122-125	±.00015"	Type A	260
		122-135	±.00015"	Type B	260
		122-151	±.00015"	Type D	275
1 - 2"	.0001"	122-126	±.00015"	Type A	300
2 - 3"	.0001"	122-127	±.00015"	Type A	360
3 - 4"	.0001"	122-128	±.0002"	Type A	525

Disk Micrometers

SERIES 323, 223, 123 - Rotating Spindle



FEATURES

- Diameter of measuring disk: .787" / 20mm.
- .028" / 0.7mm (1mm: models over 100mm) edge thickness to enter narrow recesses.
- With ratchet stop for constant force.
- Non-slip grip finish (digital models).
- With a standard bar except for 0 - 1" / 0 - 25mm model.
- With SPC output (Series 323).
- The Series 223 is provided with a mechanical digit counter for quick reading of measurements.
- Supplied in fitted plastic case. (Over 100mm models supplied wooden cases).



123-125



323-350-30



123-103



223-125

SPECIFICATIONS

Metric Digital model

Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 25mm	0.001mm	323-250-30	±4µm	290
25 - 50mm	0.001mm	323-251-30	±4µm	355
50 - 75mm	0.001mm	323-252-30	±6µm	555
75 - 100mm	0.001mm	323-253-30	±6µm	610

Metric Mechanical counter model

Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 25mm	0.01mm	223-101	±4µm	260
25 - 50mm	0.01mm	223-102	±4µm	290

Metric

Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 25mm	0.01mm	123-101	±4µm	200
		123-113*	±4µm	230
		123-113*	±4µm	230
25 - 50mm	0.01mm	123-102	±4µm	250
		123-114*	±4µm	270
50 - 75mm	0.01mm	123-103	±6µm	300
		123-115*	±6µm	320
75 - 100mm	0.01mm	123-104	±6µm	375
		123-116*	±6µm	390
		123-116*	±6µm	390
100 - 125mm	0.01mm	123-105	±7µm	520
125 - 150mm	0.01mm	123-106	±7µm	570
150 - 175mm	0.01mm	123-107	±8µm	730
175 - 200mm	0.01mm	123-108	±8µm	890
200 - 225mm	0.01mm	123-109	±8µm	1000
225 - 250mm	0.01mm	123-110	±9µm	1200
250 - 275mm	0.01mm	123-111	±9µm	1410
275 - 300mm	0.01mm	123-112	±9µm	1680

*The measuring disks have carbide tips.
Note: The disk diameter of models over 100mm is 30mm.

Inch/Metric Digital model

Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	323-350-30	±.0002"	290
1 - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	323-351-30	±.0002"	355
2 - 3" / 50 - 76.2mm	.00005" / 0.001mm	323-352-30	±.0003"	555
3 - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	323-353-30	±.0003"	610

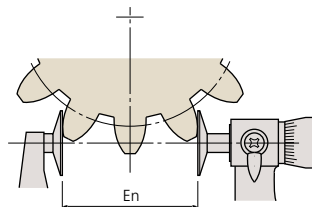
Inch Mechanical counter model

Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.001"	223-125	±.0002"	260

Inch

Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.001"	123-125	±.0002"	200
1 - 2"	.001"	123-126	±.0002"	250
2 - 3"	.001"	123-127	±.0003"	300
3 - 4"	.001"	123-128	±.0003"	375

Root tangent length of gear (En)



Note: Root tangent length measurement is not available for some types of gears.

Technical Data

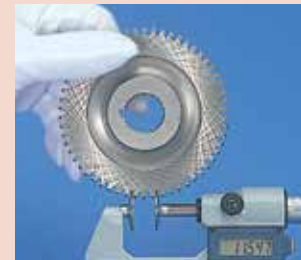
Accuracy: Refer to the list of specifications
Resolution*: .00005" / 0.001mm or 0.001mm
Graduation**: .001" or 0.01mm
Flatness: .00004" / 1µm for models up to 4" / 100mm
.000063" / 1.6µm for models over 4" / 100mm
Parallelism: .00016" / 4µm for models up to 2" / 50mm
.00024" for models up to 4"
(4+R/50)µm for models up to 100mm
(5+R/75)µm for models over 100mm, R=max. range (mm)
Measurable module: 0.5-6 (0.7-11: models over 100mm)
Display*: LCD
Battery*: SR44 (1 pc.), 938882
Battery life*: Approx. 2.4 years under normal use
*Digital models **Analog models

Function of Digital Model

Origin-set, Zero / ABS, Data hold, Data output, inch/mm conversion (on inch/metric models only)
Function lock
Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

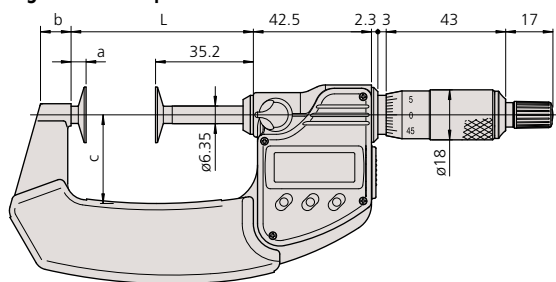
- 05CZA662: SPC cable with data switch (40" / 1m)
- 05CZA663: SPC cable with data switch (80" / 2m)



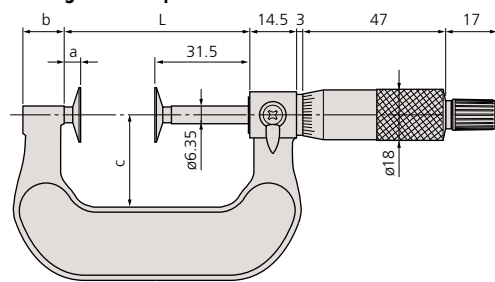
DIMENSIONS

Unit: mm

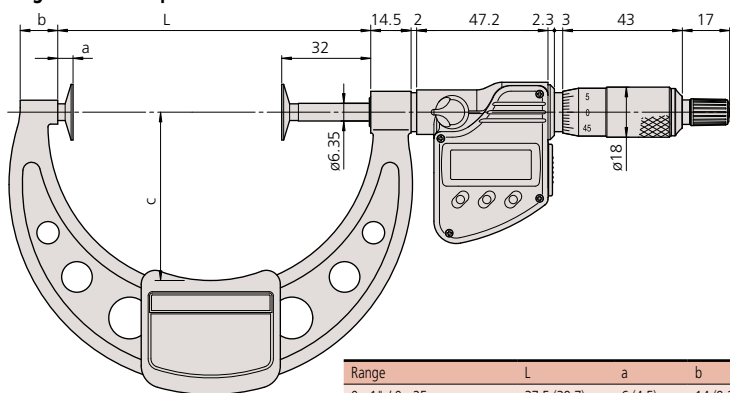
Digital models up to 75mm



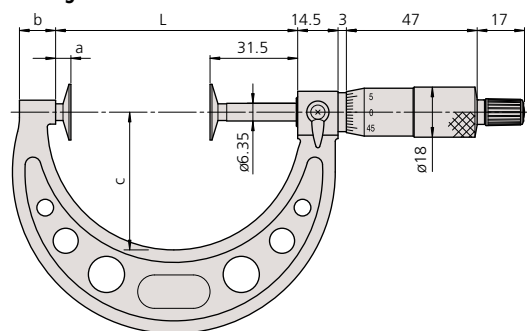
Analog models up to 50mm



Digital models up to 75mm

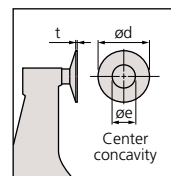


Analog over 50mm



Range	L	a	b	c	ød	øe	t
0 - 1" / 0 - 25mm	37.5 (39.7)	6 (4.5)	14 (9.2)	25 (25.4)	20	8 (9.8)	0.7
1 - 2" / 25 - 50mm	62.5 (65.6)	6 (5.4)	14 (11)	32 (31.9)	20	8 (9.8)	0.7
2 - 3" / 50 - 75mm	87 (90.7)	5.5 (5.5)	11 (12.2)	49 (50)	20	8 (9.8)	0.7
3 - 4" / 75 - 100mm	112 (112.5)	5.5 (5.5)	11 (13.5)	63 (60.5)	20	8 (9.8)	0.7
4 - 5" / 100 - 125mm	137.5	6	12	79	30	12	1
5 - 6" / 125 - 150mm	162.5	6	15	94	30	12	1
6 - 7" / 150 - 175mm	187.5	6	16	106	30	12	1
7 - 8" / 175 - 200mm	212.5	6	15	118	30	12	1
8 - 9" / 200 - 225mm	237.5	6	14	130	30	12	1
9 - 10" / 225 - 250mm	262.5	6	14	143	30	12	1
10 - 11" / 250 - 275mm	287.5	6	15	156	30	12	1
11 - 12" / 275 - 300mm	312.5	6	15	169	30	12	1

Data in () applies to those with carbide tipped disks.

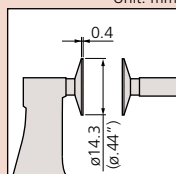


Technical Data

Graduation: .001" or 0.01mm
 Flatness: .00004" / 1µm
 Parallelism: .00012" / 3µm
 Measuring Force: 8.02 ±0.8N
 53.9KPa ±4.9 KPa



Unit: mm



() : Inch model

Paper Thickness Micrometers

SERIES 169 — Non-Rotating Spindle Type Designed for Paper Thickness Measurement

FEATURES

- Non-rotating spindle.
- With ratchet stop for constant force.
- Supplied in fitted plastic case.

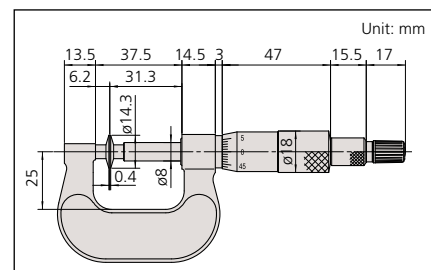


169-101

SPECIFICATIONS

Metric				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 25mm	0.01mm	169-101	±4µm	230g

DIMENSIONS



Unit: mm

Inch				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.001"	169-103	±.0002"	230g

Disk Micrometers

SERIES 369, 227, 169 — Non-Rotating Spindle Type



FEATURES

- The Disk Micrometer is designed to easily measure root tangent length of spur gears and helical gears.
- Non-rotating spindle eliminates torque on workpiece.
- With standard bar except 0 - 15mm, 0 - .6" 0 - 25mm, 0 - 1", 0 - 30mm & 0 - 1.2" model.
- Speedy spindle feed of 10mm/rev. (Quickmike type).
- Diameter of measuring disk: .787" / 20mm
- With ratchet stop for constant force.
- With SPC output (Series 369).
- Supplied in fitted plastic case.
- Non-slip grip finish (digital models).



369-350-30



Quickmike type
369-421

Quickmike type with adjustable measuring force



227-221



169-201



Technical Data

Accuracy: Refer to the list of specifications
 Resolution*: .00005" / 0.001mm or 0.001mm
 Graduation**: .001" or 0.01mm
 Flatness: .00004" / 1µm
 Parallelism: 4µm / .00016" for models up to 2" / 50mm
 6µm / .00024" for models over 2" / 50mm
 Measurable module: 0.5-6
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 (1 year: Quickmike type, 3 years: Quickmike type with fine-loading)
 Series 227: Refer to page B-6 for more information.
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero / ABS, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Function lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

- 05CZA662**: SPC cable with data switch (40" / 1m)
- 05CZA663**: SPC cable with data switch (80" / 2m)
- 937387**: SPC cable for Quickmike type (40" / 1m)
- 965013**: SPC cable for Quickmike type (80" / 2m)

SPECIFICATIONS

Metric		Digital model	
Range	Resolution	Order No.	Accuracy
0 - 25mm	0.001mm	369-250-30	±4µm
25 - 50mm	0.001mm	369-251-30	±4µm
50 - 75mm	0.001mm	369-252-30	±6µm
75 - 100mm	0.001mm	369-253-30	±6µm

Inch/Metric		Digital model	
Range	Resolution	Order No.	Accuracy
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	369-350-30	±.0002"
1 - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	369-351-30	±.0002"
2 - 3" / 50.8 - 76.2mm	.00005" / 0.001mm	369-352-30	±.0003"
3 - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	369-353-30	±.0003"

Metric		Quickmike type	
Range	Resolution	Order No.	Accuracy
0 - 30mm	0.001mm	369-411	±4µm
25 - 55mm	0.001mm	369-412	±4µm

Inch/Metric		Quickmike type	
Range	Resolution	Order No.	Accuracy
0 - 1.2" / 0 - 30.48mm	.00005" / 0.001mm	369-421	±.0002"
1 - 2.2" / 25.4 - 55.88mm	.00005" / 0.001mm	369-422	±.0002"

Metric		Quickmike type with adjustable measuring force		
Range	Resolution	Order No.	Accuracy	Measuring force
0 - 10mm	0.001mm	227-223	±4µm	2N - 10N
0 - 15mm	0.001mm	227-221	±4µm	0.5N - 2.5N

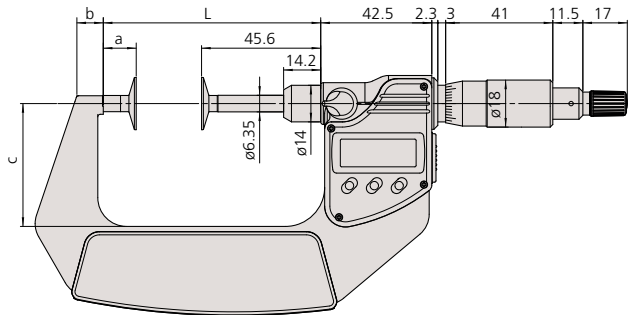
Metric			
Range	Graduation	Order No.	Accuracy
0 - 25mm	0.01mm	169-201	±4µm
25 - 50mm	0.01mm	169-202	±4µm
50 - 75mm	0.01mm	169-205	±6µm
75 - 100mm	0.01mm	169-207	±6µm

Inch			
Range	Graduation	Order No.	Accuracy
0 - 1"	.001"	169-203	±.0002"
1 - 2"	.001"	169-204	±.0002"
2 - 3"	.001"	169-206	±.0003"
3 - 4"	.001"	169-208	±.0003"

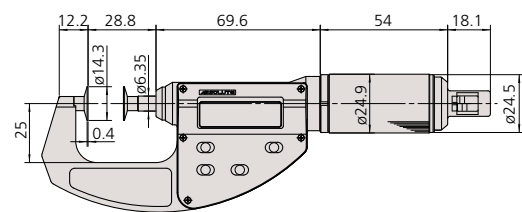
DIMENSIONS AND MASS

Unit: mm

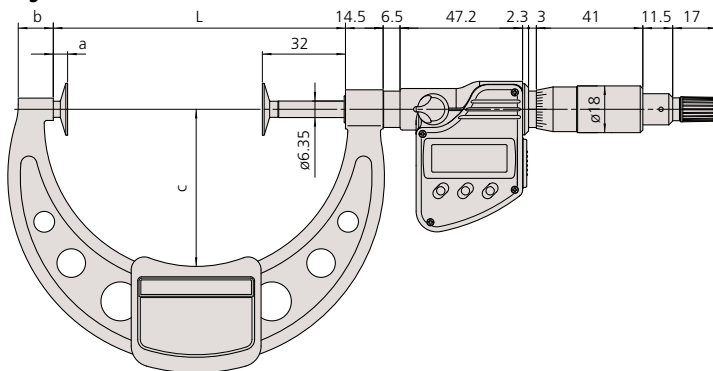
Digital models up to 75mm



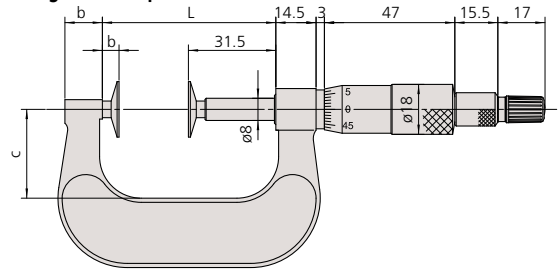
Adjustable measuring force type



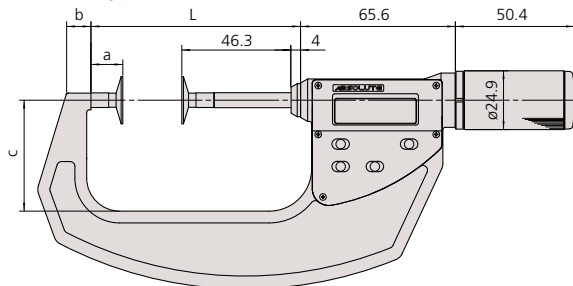
Digital models over 75mm



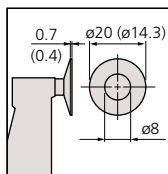
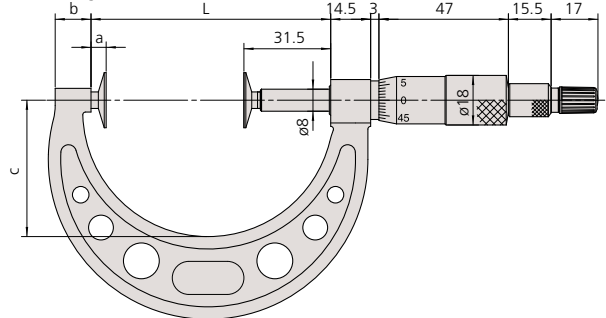
Analog models up to 50mm



Quickmike type



Analog models over 50mm



(): Adjustable measuring force type

Digital model

Range	L	a	b	c	Mass (g)
0 - 25mm / 0 - 1"	58.5	12.9	7	32	340
25 - 50mm / 1 - 2"	83.5	12.9	9.8	47	480
50 - 75mm / 2 - 3"	108.5	12.9	11.2	60	635
75 - 100mm / 3 - 4"	112.5	5.5	13.5	60.5	475
0 - 30mm* / 0 - 1.2"	63.8	13.5	8.5	36	360
25 - 55mm* / 1 - 2.2"	88.8	13.5	10.3	47	490

*Quickmike type

Analog model

Range	L	a	b	c	Mass (g)
0 - 25mm / 0 - 1"	37.5	6	13.5	25	230
25 - 50mm / 1 - 2"	62.5	6	13.5	32	280
50 - 75mm / 2 - 3"	87	5.5	13	49.5	315
75 - 100mm / 3 - 4"	112	5.5	13	63.5	400

Gear Tooth Micrometers

SERIES 324, 124 — Interchangeable Ball Anvil-Spindle Tip Type



FEATURES

- IP65 water/dust protection (Series 324).
- Measures over-pin diameter of gears with precision steel (carbide) ball-tipped measuring faces.
- With a standard bar except 0 - 25mm and 0 - 1" model
- Non-slip grip finish (digital models)
- Interchangeable ball anvil-spindle tips for various gear modules (0.5 - 5.25) are optional.
- With Ratchet Stop for constant force.
- With SPC output (Series 324).
- Supplied in fitted plastic case (Models over 150mm have wooden case).



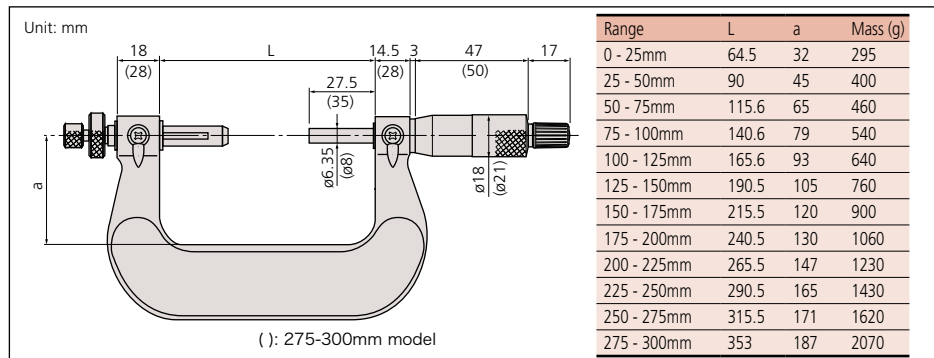
SPECIFICATIONS

Metric		Digital model		
Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 25mm	0.001mm	324-251-30	±4µm	400
25 - 50mm	0.001mm	324-252-30	±4µm	490
50 - 75mm	0.001mm	324-253-30	±4µm	530
75 - 100mm	0.001mm	324-254-30	±5µm	600

Inch/Metric		Digital model		
Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 1" / 0 - 25mm	.00005" / 0.001mm	324-351-30	±.0002"	400
1 - 2" / 25 - 50mm	.00005" / 0.001mm	324-352-30	±.0002"	490
2 - 3" / 50 - 75mm	.00005" / 0.001mm	324-353-30	±.0002"	530
3 - 4" / 75 - 100mm	.00005" / 0.001mm	324-354-30	±.00025"	600

Metric				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 25mm	0.01mm	124-173	±4µm	295
25 - 50mm	0.01mm	124-174	±4µm	400
50 - 75mm	0.01mm	124-175	±4µm	460
75 - 100mm	0.01mm	124-176	±5µm	540
100 - 125mm	0.01mm	124-177	±5µm	640
125 - 150mm	0.01mm	124-178	±5µm	760
150 - 175mm	0.01mm	124-179	±6µm	900
175 - 200mm	0.01mm	124-180	±6µm	1060
200 - 225mm	0.01mm	124-181	±6µm	1230
225 - 250mm	0.01mm	124-182	±7µm	1430
250 - 275mm	0.01mm	124-183	±7µm	1620
275 - 300mm	0.01mm	124-195	±7µm	2070

DIMENSIONS AND MASS



Technical Data

Accuracy: Refer to the list of specifications
 Resolution*: 0.001mm or .00005"/0.001mm
 Graduation**: 0.01mm
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 Dust/Water protection level*: IP65
 *Digital models **Analog models

Function of Digital Model

Zero / ABS, Data hold, Data output, Preset, inch/mm conversion (on inch/metric models only) Function Lock, 2 Presets
 Alarm: Low voltage, Counting value composition error

Optional Accessories

05CZA662: SPC cable with data switch (1m / 40")*
05CZA663: SPC cable with data switch (2m / 80")*
 *Only for digital models



Interchangeable ball anvil-spindle tip set:

Diameter of ball anvil	Order No.	Gear module	Diametral pitch
0.8mm	124-801*	0.5 - 0.55	50
1mm	124-802*	0.6 - 0.65	45
1.191mm (3/64")	124-803*	0.7 - 0.8	35 - 30
1.5mm	124-804*	0.9 - 1	28 - 26
1.588mm (1/16")	124-804*	0.9 - 1	28 - 26
2mm	124-805*	1.25	22
2.381mm (3/32")	124-806	1.5	17
2.5mm	124-822	1.5	17
3mm	124-807	1.75	15
3.175mm (1/8")	124-808	—	14
3.5mm	124-823	2	13
3.969mm (5/32")	124-809	2	13
4mm	124-810	2.25	11
4.5mm	124-824	2.5	10
4.763mm (3/16")	124-811	2.5	10
5mm	124-812	2.75	9
5.556mm (7/32")	124-813	3.0 - 3.25	8
6mm	124-814	3.5	7
6.35mm (1/4")	124-815	3.75	7
7mm	124-816	4.0	6.5
7.144mm (9/32")	124-817	4.25	6
7.938mm (5/16")	124-818	4.5	5.5
8mm	124-819	4.75	5.5
8.731mm (11/32")	124-820	5.0 - 5.25	5

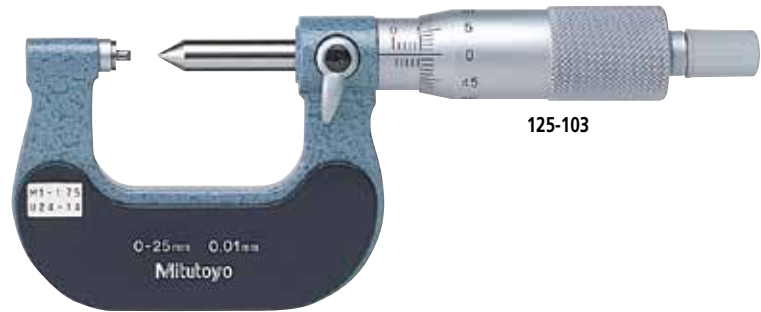
*Carbide-tipped type

Screw Thread Micrometers

SERIES 125

FEATURES

- Provided with a 60 degree V-anvil and conical spindle for easily measuring pitch diameters of metric or unified screw threads.
- With ratchet stop for constant force.
- With a standard bar for zero point adjustment except 0 - 25mm model.
- Supplied in fitted plastic case.



Technical Data

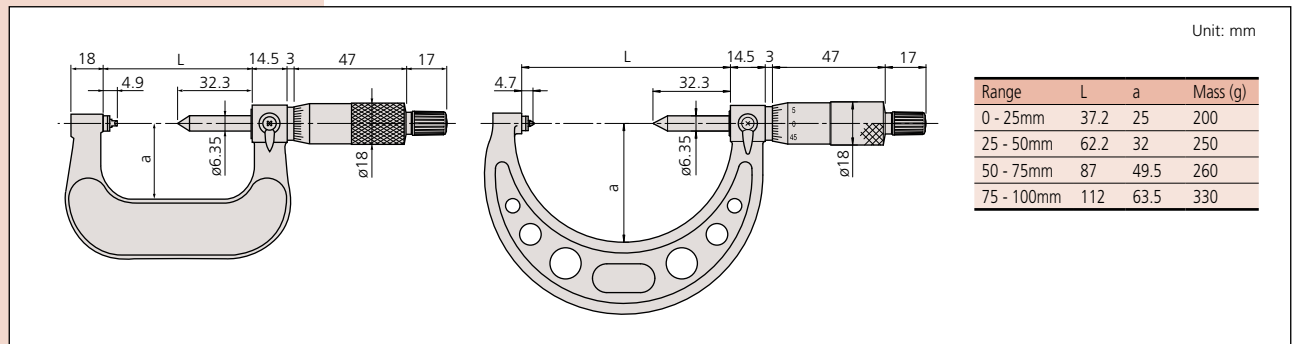
Accuracy: $\pm(2+R/75)\mu\text{m}$, R=max. range (mm)
 Graduation: 0.01mm
 Spindle feed error: 3 μm



SPECIFICATIONS

Metric			
Range	Graduation	Order No.	Screw to be measured (Metric/Unified)
0 - 25mm	0.01mm	125-101	0.4 - 0.5mm/64 - 48TPI
		125-102	0.6 - 0.9mm/44 - 28TPI
		125-103	1 - 1.75mm/24 - 14TPI
		125-104	2 - 3mm/13 - 9TPI
		125-105	3.5 - 5mm/8 - 5TPI
25 - 50mm	0.01mm	125-106	0.4 - 0.5mm/64 - 48TPI
		125-107	0.6 - 0.9mm/44 - 28TPI
		125-108	1 - 1.75mm/24 - 14TPI
		125-109	2 - 3mm/13 - 9TPI
		125-110	3.5 - 5mm/8 - 5TPI
50 - 75mm	0.01mm	125-111	0.6 - 0.9mm/44 - 28TPI
		125-112	1 - 1.75mm/24 - 14TPI
		125-113	2 - 3mm/13 - 9TPI
		125-114	3.5 - 5mm/8 - 5TPI
		125-115	5.5 - 7mm/4.5 - 3.5TPI
75 - 100mm	0.01mm	125-116	0.6 - 0.9mm/44 - 28TPI
		125-117	1 - 1.75mm/24 - 14TPI
		125-118	2 - 3mm/13 - 9TPI
		125-119	3.5 - 5mm/8 - 5TPI
		125-120	5.5 - 7mm/4.5 - 3.5TPI

DIMENSIONS AND MASS



Screw Thread Micrometers

SERIES 326, 126 — Interchangeable Anvil-Spindle Tip Type



FEATURES

- IP65 water/dust protection (Series 326).
- 60 degree or 55 degree V-anvil and conical spindle (interchangeable) are optional, which are made of high-grade steel, hardened and precision ground.
- With ratchet stop for constant force.
- With SPC output (Series 326).
- With a standard bar except 0 - 25mm and 0 - 1" model.
- Supplied in fitted plastic case.
- Non-slip grip finish (digital models).



126-125
Shown with optional anvils



326-351-30
IP65

SPECIFICATIONS

Metric		Digital model		
Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 25mm	0.001mm	326-251-30	±4µm	350
25 - 50mm	0.001mm	326-252-30	±4µm	380
50 - 75mm	0.001mm	326-253-30	±4µm	470
75 - 100mm	0.001mm	326-254-30	±5µm	510

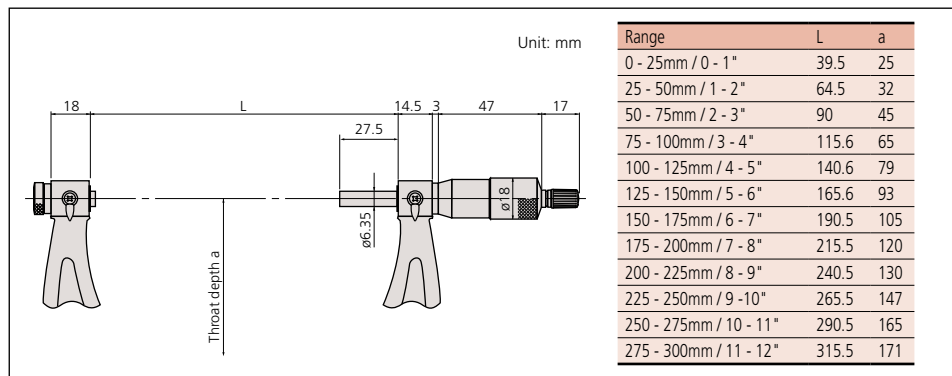
Inch/Metric		Digital model		
Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	326-351-30	±.0002"	350
1 - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	326-352-30	±.0002"	380
2 - 3" / 50.8 - 76.2mm	.00005" / 0.001mm	326-353-30	±.0002"	470
3 - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	326-354-30	±.00025"	510

Metric				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 25mm	0.01mm	126-125	±4µm	240
25 - 50mm	0.01mm	126-126	±4µm	290
50 - 75mm	0.01mm	126-127	±4µm	390
75 - 100mm	0.01mm	126-128	±5µm	450
100 - 125mm	0.01mm	126-129	±5µm	530
125 - 150mm	0.01mm	126-130	±5µm	620
150 - 175mm	0.01mm	126-131	±6µm	730
175 - 200mm	0.01mm	126-132	±6µm	860
200 - 225mm	0.01mm	126-133	±6µm	1,030
225 - 250mm	0.01mm	126-134	±7µm	1,200
250 - 275mm	0.01mm	126-135	±7µm	1,370
275 - 300mm	0.01mm	126-136	±7µm	1,540

Inch				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.001"	126-137	±.0002"	240
1 - 2"	.001"	126-138	±.0002"	290
2 - 3"	.001"	126-139	±.0002"	390
3 - 4"	.001"	126-140	±.00025"	450
4 - 5"	.001"	126-141	±.00025"	530
5 - 6"	.001"	126-142	±.00025"	620
6 - 7"	.001"	126-143	±.0003"	730

Inch With anvil set (126 - 800)				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.001"	126-901	±.0002"	240
1 - 2"	.001"	126-902	±.0002"	290
2 - 3"	.001"	126-903	±.0002"	390
3 - 4"	.001"	126-904	±.00025"	450
4 - 5"	.001"	126-905	±.00025"	530
5 - 6"	.001"	126-906	±.00025"	620

DIMENSIONS



Technical Data

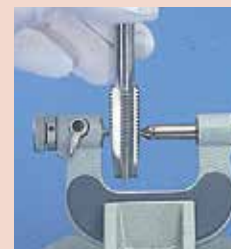
Resolution*: 0.001mm or .00005"/0.001mm
 Graduation**: 0.01mm or .001"
 Spindle feed error: 3µm / .00012"
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 Dust/Water protection level*: IP65
 *Digital models **Analog models

Function of Digital Model

Zero / ABS, Data hold, Data output, 2 Presets, Function Lock.
 inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

05CZA662: SPC cable with data switch (1m / 40")*
05CZA663: SPC cable with data switch (2m / 80")*
 *Only for digital models
 (See page B-51.): Standard for screw thread micrometer



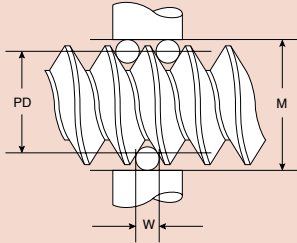
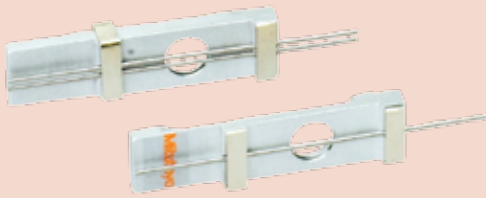
Anvil-spindle tip set:

Applications	Set Order No.	Tip Information		
		Threads Per Inch	Pitch (mm)	Individual Order No.
Metric Screw, Unified screw (60° threads)	126-800	64-48 (M1)	0.4-0.5	126-801
		44-28 (M2)	0.6-0.9	126-802
		24-14 (M3)	1-1.75	126-803
		13-9 (M4)	2-3	126-804
		8-5 (M5)	3.5-5	126-805
		4.5-3.5 (M6)	5.5-7	126-806
Whitworth Screw (55° threads)	126-810	60-48	-	126-811
		48-40	-	126-812
		40-32	-	126-813
		32-24	-	126-814
		24-18	-	126-815
		18-14	-	126-816
		14-10	-	126-817
		10-7	-	126-818
		7-4.5	-	126-819
		4.5-3.5	-	126-820

Features: 60 degree or 55 degree V-anvil and conical spindle (interchangeable) are optional, which are made of high-grade special steel, hardened and precision ground.
 Storage box included.

3-Wire Thread Measuring System

Individual Holder and Wire Set



- PD = Pitch Diameter
- M = Measurement over wires
- W = Wire diameter
- C = Constant
- C = .86603 x Pitch (inches) -3W
- P.D. = M-C
- W = .57735 x P

Applications

- Measure set of thread plug gages and working thread plug gages.
- Monitor the wear on working thread plug gages.
- Monitor and control pitch diameter variation during thread fabrication.
- Reduce measurement time to a fraction of the time normally taken using the traditional three wire method.
- Use in conjunction with go/no-go thread ring gages to control thread size to the most demanding specifications.
- Determine out of roundness and taper that may exist in threaded parts.
- Applications for preplating and post plating thread measurement.

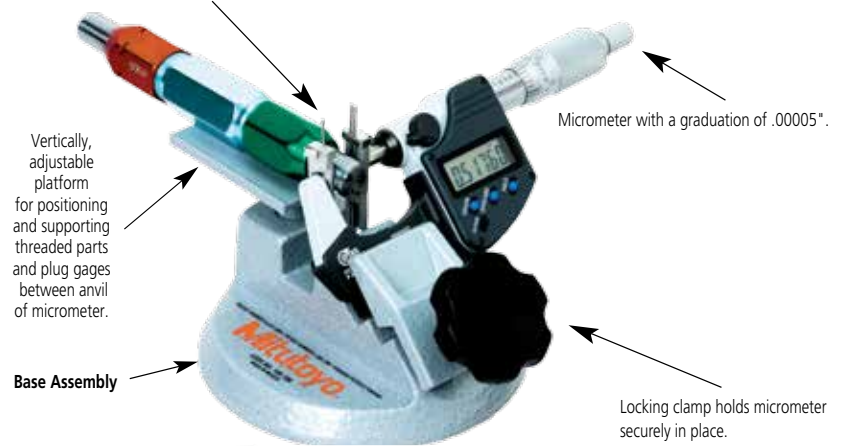
Tolerance of Wires:

- Diameter +/- .000010"
- Roundness +/- .000010"
- Surface finish 2 micro inches AA, lapped.
- Hardness HRC 59-64
- Certification of accuracy included.
- Traceable to NIST.
- Meets or exceeds all ANSI and ISO specs.

FEATURES

- Fast and accurate method of thread measuring available for use with micrometer

Wire holders and 3 thread measuring wires assembled for each thread pitch.



INCH STANDARD HOLDERS AND WIRES SETS

Order No. ^{1,2}	Threads Per Inch	Thread Measuring Wire Diameter
64AAA201	120	.00481
64AAA202	100	.00577
64AAA203	95	.00601
64AAA204	90	.00642
64AAA205	80	.00722
64AAA206	72	.00802
64AAA207	64	.00902
64AAA208	56	.01031
64AAA209	50	.01155
64AAA210	48	.01203
64AAA211	44	.01312
64AAA212	40	.01443
64AAA213	36	.01604
64AAA214	32	.01804
64AAA215	30	.01925
64AAA216	28	.02062
64AAA217	27	.02138
64AAA218	26	.02221
64AAA219	24	.02406
64AAA220	22	.02624
64AAA221	20	.02887
64AAA222	18	.03208
64AAA223	16	.03608
64AAA224	14	.04124
64AAA225	13	.04441
64AAA226	12	.04811
64AAA227	11.5	.05020
64AAA228	11	.05249
64AAA229	10	.05774
64AAA230	9	.06415
64AAA231	8	.07217
64AAA232	7.5	.07698
64AAA233	7	.08248
64AAA234	6	.09623
64AAA235	5.5	.10497
64AAA236	5	.11547

¹ For 6.35mm Spindle Diameter holder only, add "H" suffix to Order No. (i.e. 64AAA201H)

² For 8mm Spindle Diameter holder only, add "H8" suffix to Order No. (i.e. 64AAA201H8)

Compatible with micrometers with 0.25" anvils & spindles.

Stand Assembly
Order No. 156-106

METRIC HOLDERS AND WIRES SETS

Order No. ¹	Pitch	mm Diameter	Inch Diameter
64AAA251	.2mm	.1155	.00455
64AAA252	.225mm	.1299	.00511
64AAA253	.25mm	.1443	.00568
64AAA254	.30mm	.1732	.00682
64AAA255	.35mm	.2021	.00796
64AAA256	.40mm	.2309	.00909
64AAA257	.45mm	.2598	.01023
64AAA258	.50mm	.2887	.01137
64AAA259	.55mm	.3175	.01250
64AAA260	.60mm	.3464	.01364
64AAA261	.70mm	.4041	.01591
64AAA262	.75mm	.4330	.01705
64AAA263	.80mm	.4619	.01818
64AAA264	.85mm	.4907	.01932
64AAA265	.90mm	.5196	.02046
64AAA266	1.00mm	.5774	.02273
64AAA267	1.25mm	.7217	.02841
64AAA268	1.50mm	.8660	.03410
64AAA269	1.75mm	1.0104	.03978
64AAA270	2.00mm	1.1547	.04546
64AAA271	2.50mm	1.4434	.05683
64AAA272	3.00mm	1.7321	.06819
64AAA273	3.50mm	2.0207	.07956
64AAA274	4.00mm	2.3094	.09092

¹ For 6.35mm Spindle Diameter holder only, add "H" suffix to Order No. (i.e. 64AAA201H)

Can Seam Micrometers

SERIES 147

FEATURES

- Measures the width, height, and depth of can seams.
- Three types of micrometers are available for: steel cans, aluminum cans and sprayer cans.
- Supplied in fitted carton.



147-103

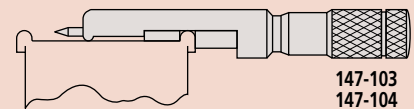
SPECIFICATIONS

Metric			
Range	Graduation	Order No.	Remarks
0 - 13mm	0.01mm	147-103	for steel cans
		147-105	for aluminum cans
		147-202	for sprayer cans

Inch			
Range	Graduation	Order No.	Remarks
0 - .5"	.001"	147-104	for steel cans
		147-106	for aluminum cans
		147-201	for sprayer cans

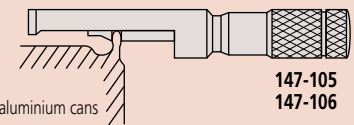
Technical Data

Accuracy: $\pm 0.0012"$ / $\pm 3\mu\text{m}$
 Graduation: .001" / 0.01mm



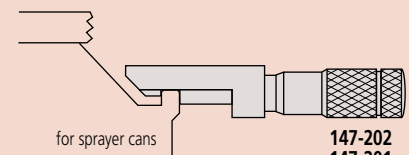
for cans
(for depth measurements up to 5mm)

147-103
147-104



for aluminium cans

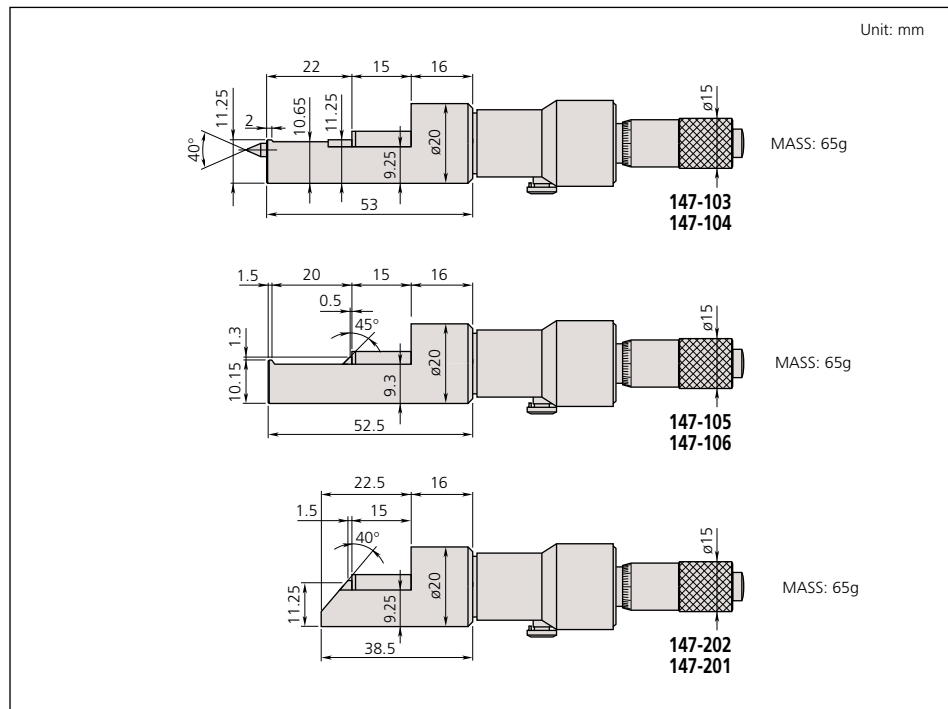
147-105
147-106



for sprayer cans

147-202
147-201

DIMENSIONS AND MASS

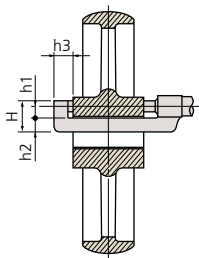


Hub Micrometers

SERIES 147

Technical Data

Accuracy: Refer to the list of specifications
 Graduation: 0.01mm / .001"
 Flatness: 0.6µm / .000024"
 Parallelism: (2+R/100)µm, R=max. range (mm)
 [.00008" + .00004" (L/4)]", L = Max. range (inch)
 Measuring faces: Carbide tipped



Unit: mm

Range	h1	h2	h3	H	Mass (g)
0 - 1" / 0 - 25mm	6	8.5	13.5	17.5	135
1 - 2" / 25 - 50mm	6.5	11	14	20.5	150
3 - 4" / 50 - 75mm	6.5	11	13	20.5	170
4 - 5" / 75 - 100mm	6.5	11	13	20.5	185

FEATURES

- Measures hub thickness and shoulders inside a bore.
- With ratchet stop for constant force.
- With a standard bar except for 0 - 1" / 0 - 25mm model.
- Supplied in fitted plastic case.



147-301



147-351

SPECIFICATIONS

Metric			
Range	Graduation	Order No.	Accuracy
0 - 25mm	0.01mm	147-301	±2µm
25 - 50mm	0.01mm	147-302	±2µm
50 - 75mm	0.01mm	147-303	±2µm
75 - 100mm	0.01mm	147-304	±3µm

Inch			
Range	Graduation	Order No.	Accuracy
0 - 1"	.001"	147-351	±.0001"
1 - 2"	.001"	147-352	±.0001"
2 - 3"	.001"	147-353	±.0001"
3 - 4"	.001"	147-354	±.00015"

Wire Micrometers

SERIES 147

FEATURES

- Designed for measuring wire thickness.
- Also used to measure the diameter of a small ball.
- Supplied in fitted plastic case.



147-402



147-401

SPECIFICATIONS

Metric				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 10mm	0.01mm	147-401	±3µm	65

Inch				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - .4"	.0001"	147-402*	±.00015"	65

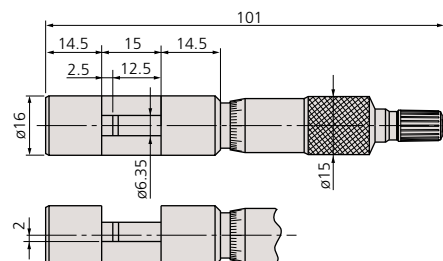
*.0001" reading is obtained with vernier.

Technical Data

Graduation: .0001" or 0.01mm
 Flatness: .000024" / 0.6µm
 Parallelism: .00005" / 1.3µm
 Measuring faces: Carbide tipped



DIMENSIONS AND MASS



Unit: mm
 MASS = 65g

Digital Outside Micrometers

SERIES 193

FEATURES

- Mechanical digit counter with 0.01mm or .001" reading for quick and error-free reading.
- With a standard bar except for 0-25mm / 0 - 1" model.
- Supplied in fitted plastic case.



193-211

SPECIFICATIONS

Metric _____ With ratchet stop

Range	Graduation	Order No.	Accuracy
0 - 25mm	0.01mm	193-101	±2μm
	0.001mm	193-111*	±2μm
25 - 50mm	0.01mm	193-102	±2μm
	0.001mm	193-112*	±2μm
50 - 75mm	0.01mm	193-103	±2μm
	0.001mm	193-113*	±2μm
75 - 100mm	0.01mm	193-104	±3μm
	0.001mm	193-114*	±3μm

*0.001mm reading is obtained with vernier.

Metric _____ Micrometer sets

Range	Order No.	Included in set
0 - 75mm (3 pcs./set)	193-901	• 193-101, 193-102, 193-103 • 2 micrometer standards
0 - 75mm (3 pcs./set)	193-915	• 193-111, 193-112, 193-113, • 2 micrometer standards
0 - 100mm (4 pcs./set)	193-902	• 193-101, 193-102, 193-103, 193-104 • 3 micrometer standards
0 - 100mm (4 pcs./set)	193-916	• 193-111, 193-112, 193-113, 193-114 • 3 micrometer standards

Inch _____ With friction thimble

Range	Graduation	Order No.	Accuracy
0 - 1"	.0001"	193-211*	±.0001"
1 - 2"	.0001"	193-212*	±.0001"

*.0001" reading is obtained with vernier.

Inch _____ With ratchet stop

Range	Graduation	Order No.	Accuracy
2 - 3"	.0001"	193-213*	±.0001"
3 - 4"	.0001"	193-214*	±.00015"

*.0001" reading is obtained with vernier.

Inch _____ Micrometer sets

Range	Order No.	Included in set
0 - 3" (3 pcs./set)	193-923	• 193-211, 193-212, 193-213 • 2 micrometer standards

Technical Data

Counter reading: 0.01mm or .001"
 Graduation: 0.01mm, 0.001mm, .001" or .0001"
 Flatness: 0.6μm / .000024"
 Parallelism: (2+R/100)μm, R=max. range (mm)
 [.00008" + .00004" (L/4)]", L= max. range (inch)
 Measuring faces: Carbide tipped



193-916

DIMENSIONS AND MASS

Models up to 100mm / 4"

Unit: mm

Range	L	a	b	c	Mass (g)
0 - 25mm / 0 - 1"	30	2.5	5	26	224
25 - 50mm / 1 - 2"	55	2.5	8	32	275
50 - 75mm / 2 - 3"	80	2.5	9	45	379
75 - 100mm / 3 - 4"	105	2.5	9	57	489

Note: The shape of the thimble changes on the model with friction thimble.

Indicating Micrometers

SERIES 510

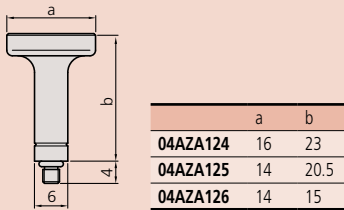
Technical Data

Spindle feed error: $3\mu\text{m} / .00012''$
 Dial indication accuracy: $1\mu\text{m} / .00004''$
 Dispersion of indication: $0.4\mu\text{m} / .00002''$
 Graduation: 0.001mm or $.0001''$
 Dial reading: 0.001mm or $.00005''$
 Flatness: $0.3\mu\text{m} / .000012''$
 Parallelism: $0.6\mu\text{m} / .000024''$ for models up to $50\text{mm} / 2''$
 $1\mu\text{m} / .00004''$ for models over $50\text{mm} / 2''$
 Measuring force: 5 - 10N (500 - 1000gf)
 Measuring faces: Carbide tipped

Optional Accessories

- 04AZA124:** $\phi 16\text{mm} / \phi .63''$ workpiece stopper (not available for $25\text{mm} / 1''$ model)
- 04AZA125:** $\phi 14\text{mm} / \phi .55''$ workpiece stopper
- 04AZA126:** $\phi 14\text{mm} / \phi .55''$ workpiece stopper

Unit: mm



DIMENSIONS AND MASS

Unit: mm

Range	L	d	Mass (g)
0 - 25mm / 0 - 1"	31.5	25	520
25 - 50mm / 1 - 2"	56.5	38	670
50 - 75mm / 2 - 3"	81.5	50	820
75 - 100mm / 3 - 4"	106.5	63	970

Technical Data

Flatness: $0.3\mu\text{m} / .000012''$
 Parallelism: $0.6\mu\text{m} / .000024''$ for models up to $50\text{mm} / 2''$
 $1\mu\text{m} / .00004''$ for models over $50\text{mm} / 2''$
 Measuring force: 5 - 10N (500 - 1000gf)
 Measuring faces: Carbide tipped

DIMENSIONS AND MASS

Unit: mm

Range	d	L	Mass (g)
0 - 25mm / 0 - 1"	25	31	710
25 - 50mm / 1 - 2"	35	56	810
50 - 75mm / 2 - 3"	47.5	81	920
75 - 100mm / 3 - 4"	60	106	1050

FEATURES

- Retractable anvil with indicator for three-wire measurements of pitch diameter of precision screws and parallelism measurements.
- With a standard bar except for 0 - 25mm / 0 - 1" model.
- IP protection level: 54
- Supplied in fitted plastic case.



SPECIFICATIONS

Metric			
Range	Graduation	Order No.	Indicating range
0 - 25mm	0.001mm	510-121* 510-141	$\pm 0.060\text{mm}$
25 - 50mm	0.001mm	510-122	$\pm 0.060\text{mm}$
50 - 75mm	0.001mm	510-123	$\pm 0.060\text{mm}$
75 - 100mm	0.001mm	510-124	$\pm 0.060\text{mm}$

*Retractable anvil button on the right side.

Inch			
Range	Graduation	Order No.	Indicating range
0 - 1"	.00005"	510-131* 510-151	$\pm .0023''$
1 - 2"	.00005"	510-132	$\pm .0023''$
2 - 3"	.00005"	510-133	$\pm .0023''$
3 - 4"	.00005"	510-134	$\pm .0023''$

*Retractable anvil button on the right side.

Snap Meters

SERIES 523

FEATURES

- Various types of indicators, LVDTs and linear gages can be selected according to the measurement applications.
- Supplied in fitted plastic case.

Indicator is optional.



SPECIFICATIONS

Metric			Gage stem dia 8mm
Range	Order No.	Anvil movement	
0 - 25mm	523-141	2mm	
25 - 50mm	523-142	2mm	
50 - 75mm	523-143	2mm	
75 - 100mm	523-144	2mm	

Inch			Gage stem dia 3/8"
Range	Order No.	Anvil movement	
0 - 1"	523-151	.078"	
1 - 2"	523-152	.078"	
2 - 3"	523-153	.078"	
3 - 4"	523-154	.078"	

Dial Snap Meters

SERIES 523

FEATURES

- Direct go/no-go judgment for mass-produced parts.
- Spindle diameter: .425" / 10.8mm
- IP protection level: 54
- Supplied in fitted plastic case.



523-131

SPECIFICATIONS

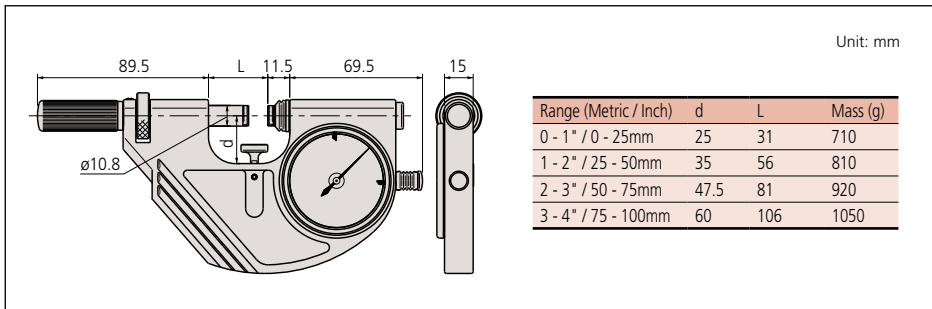
Metric

Range	Graduation	Order No.	Indicating range
0 - 25mm	0.001mm	523-121	±0.060mm
25 - 50mm	0.001mm	523-122	±0.060mm
50 - 75mm	0.001mm	523-123	±0.060mm
75 - 100mm	0.001mm	523-124	±0.060mm

Inch

Range	Graduation	Order No.	Indicating range
0 - 1"	.00005"	523-131	±.0023"
1 - 2"	.00005"	523-132	±.0023"
2 - 3"	.00005"	523-133	±.0023"
3 - 4"	.00005"	523-134	±.0023"

DIMENSIONS AND MASS



Technical Data

Dial indication accuracy: .00005" / 1µm

Indication repeatability: .00002" / 0.4µm

Dial reading: .00005" or 0.001mm

Flatness: .000012" / 0.3µm

Parallelism: .000024" / 0.6µm for models up to 2" / 50mm

.00004" / 1µm for models over 2" / 50mm

Measuring force: 5 - 10N (500 - 1000gf)

Measuring faces: Carbide tipped

Caliper-type Micrometers

SERIES 343, 143

Technical Data

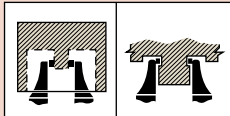
Accuracy: Refer to the list of specifications.
 Resolution*: 0.001mm or .00005"/0.001mm
 Graduation**: 0.01mm / .001"
 Flatness: 0.3 μ m / .000012"
 Parallelism: (3+R/75) μ m, R=max. range (mm)
 [.00012" + .00004" (L/8)]"
 L = Max. range (inch)
 Measuring faces: Carbide tipped
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Data hold, Data output,
 inch/mm conversion (on inch/metric models only)
 Function lock
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA662: SPC cable with data switch (1m / 40")
05CZA663: SPC cable with data switch (2m / 80")



FEATURES

- With ratchet stop for constant force.
- With SPC output (Series 343).
- With a standard bar except 0 - 25mm and 0 - 1" model.
- Supplied in fitted plastic case.
- Non-slip grip finish (digital models).



143-121



343-250-30

SPECIFICATIONS

Metric		Digital model		
Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 25mm	0.001mm	343-250-30	$\pm 5\mu$ m	630
25 - 50mm	0.001mm	343-251-30	$\pm 6\mu$ m	650
50 - 75mm	0.001mm	343-252-30	$\pm 7\mu$ m	1040
75 - 100mm	0.001mm	343-253-30	$\pm 8\mu$ m	1090

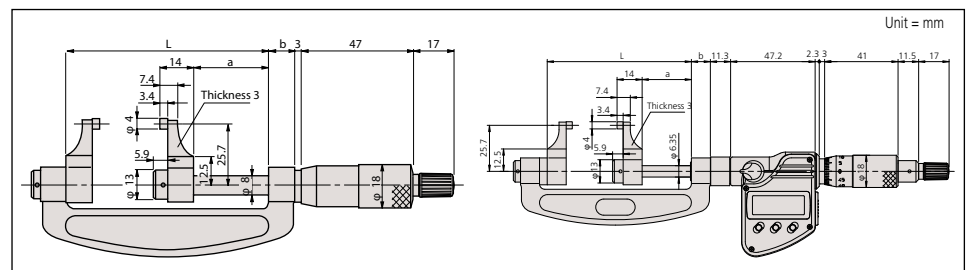
Inch / Metric		Digital model		
Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	343-350-30	$\pm .00025"$	630
1 - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	343-351-30	$\pm .0003"$	650
2 - 3" / 50.8 - 76.2mm	.00005" / 0.001mm	343-352-30	$\pm .00035"$	1040
3 - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	343-353-30	$\pm .0004"$	1090

Metric				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 25mm	0.01mm	143-101	$\pm 5\mu$ m	210
25 - 50mm	0.01mm	143-102	$\pm 6\mu$ m	230
50 - 75mm	0.01mm	143-103	$\pm 7\mu$ m	280
75 - 100mm	0.01mm	143-104	$\pm 8\mu$ m	330

Models with a range up to 300mm are available.

Inch				
Range	Graduation	Order No.	Accuracy	Mass (g)
0 - 1"	.001"	143-121	$\pm .00025"$	210
1 - 2"	.001"	143-122	$\pm .0003"$	230
2 - 3"	.001"	143-123	$\pm .00035"$	280

DIMENSIONS



Groove Micrometers

SERIES 146

FEATURES

- Flanged spindle for measuring width, depth and location of grooves inside/outside bores, and tubes.
- Provided with two types of graduations for inside and outside measurements.
- Non-rotating spindle type has two-directional ratchet stop. (Measuring force: 0.7 - 1.2N)



SPECIFICATIONS

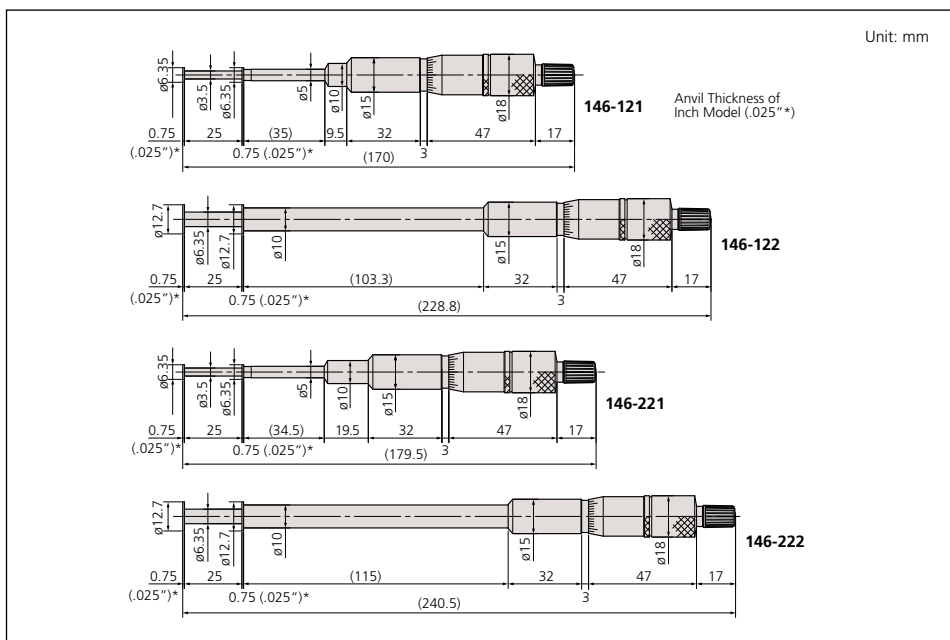
Metric Rotating spindle type					
Range Outside	Range Inside	Graduation	Order No.	Flange	Mass (g)
0 - 25mm	1.6 - 26.5mm	0.01mm	146-121	ø6.35mm	135
			146-122	ø12.7mm	185
25 - 50mm	26.5 - 51.5mm	0.01mm	146-123	ø12.7mm	175
50 - 75mm	51.5 - 76.5mm	0.01mm	146-124	ø12.7mm	165
75 - 100mm	76.5 - 101.5mm	0.01mm	146-125	ø12.7mm	160

Inch Rotating spindle type					
Range Outside	Range Inside	Graduation	Order No.	Flange	Mass (g)
0 - 1"	.055" - 1.05"	.001"	146-131	ø.25"	135
			146-132	ø.5"	185
1" - 2"	1.05" - 2.05"	.001"	146-133	ø.5"	175
2" - 3"	2.05" - 3.05"	.001"	146-134	ø.5"	165
3" - 4"	3.05" - 4.05"	.001"	146-135	ø.5"	160

Metric Non-rotating spindle type					
Range Outside	Range Inside	Graduation	Order No.	Flange	Mass (g)
0 - 25mm	1.6 - 26.5mm	0.01mm	146-221	ø6.35mm	135
			146-222	ø12.7mm	185
25 - 50mm	26.5 - 51.5mm	0.01mm	146-223	ø12.7mm	175
50 - 75mm	51.5 - 76.5mm	0.01mm	146-224	ø12.7mm	165
75 - 100mm	76.5 - 101.5mm	0.01mm	146-225	ø12.7mm	160

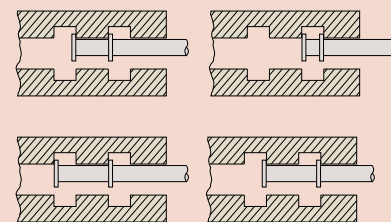
Inch Non-rotating spindle type					
Range Outside	Range Inside	Graduation	Order No.	Flange	Mass (g)
0 - 1"	.055" - 1.05"	.001"	146-231	ø.25"	135
			146-232	ø.5"	185
1" - 2"	1.05" - 2.05"	.001"	146-233	ø.5"	175
2" - 3"	2.05" - 3.05"	.001"	146-234	ø.5"	165
3" - 4"	3.05" - 4.05"	.001"	146-235	ø.5"	160

DIMENSIONS



Technical Data

Accuracy: $\pm .0004"$ / $\pm 10\mu\text{m}$
 Parallelism: $.0004"$ / $10\mu\text{m}$



Small Hole Gage Set

SERIES 154

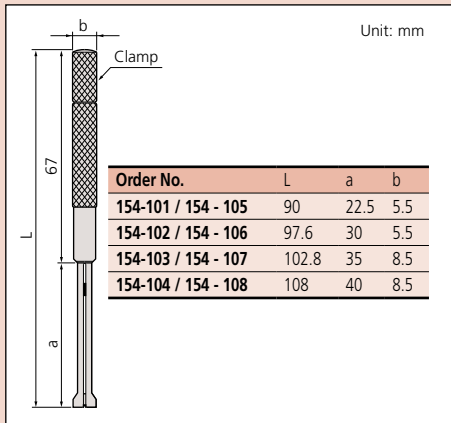
FEATURES

- Used with an outside micrometer for measuring inside diameter of bores.
- 4 sizes of gages are supplied in a fitted pouch.
- Extra long for gaging deep and shallow holes, slots and similar workpieces.
- Gaging surface is fully hardened to ensure long tool life.



154-901

DIMENSIONS



SPECIFICATIONS

Metric		
Total range	Set Order No.	Assortment of gages
ø3 - 13mm (4-gage set)	154-902	ø3 - 5mm gage (154-101)
		ø5 - 7.5mm gage (154-102)
		ø7.5 - 10mm gage (154-103)
		ø10 - 13mm gage (154-104)

Inch		
Total range	Set Order No.	Assortment of gages
.125" - .5" DIA. (4-gage set)	154-901	.125" - .2" DIA. gage (154-105)
		.2" - .3" DIA. gage (154-106)
		.3" - .4" DIA. gage (154-107)
		.4" - .5" DIA. gage (154-108)

Telescoping Gage Set

SERIES 155

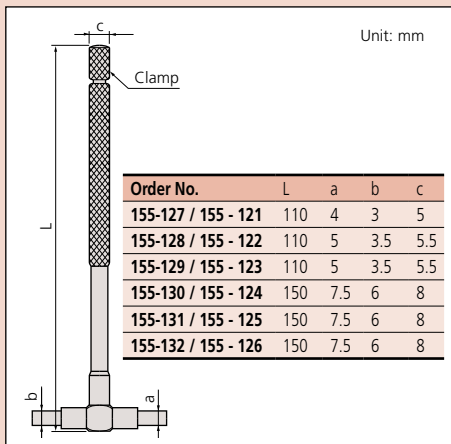
FEATURES

- Spring-loaded plunger expands within the bore (or groove), allowing determination of the internal diameter (or groove width).
- With a knurled clamp.
- Supplied in a fitted pouch.



155-903

DIMENSIONS



SPECIFICATIONS

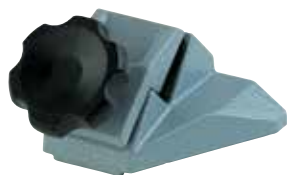
Metric		
Total range	Set Order No.	Included in set
8 - 150mm (6-gage set)	155-905	8 - 12.7mm gage (155-127)
		12.7 - 19mm gage (155-128)
		19 - 32mm gage (155-129)
		32 - 54mm gage (155-130)
		54 - 90mm gage (155-131)
		90 - 150mm gage (155-132)

Inch		
Total range	Set Order No.	Included in set
.313 - 6" (6-gage set)	155-903	.313" - .5" gage (155-121)
		.5" - .75" gage (155-122)
		.75" - 1.25" gage (155-123)
		1.25" - 2.125" gage (155-124)
		2.125" - 3.5" gage (155-125)
		3.5" - 6" gage (155-126)
.50 - 6" (5-gage set)	155-904	155-122, 155-123, 155-124, 155-125, 155-126
.315 - 2.125" (4-gage set)	155-907	155-121, 155-122, 155-123, 155-124

Micrometer Stands

SERIES 156

These stands are designed to allow bench-top use with hand micrometers or other gages.



156-105-10



156-106



156-101-10



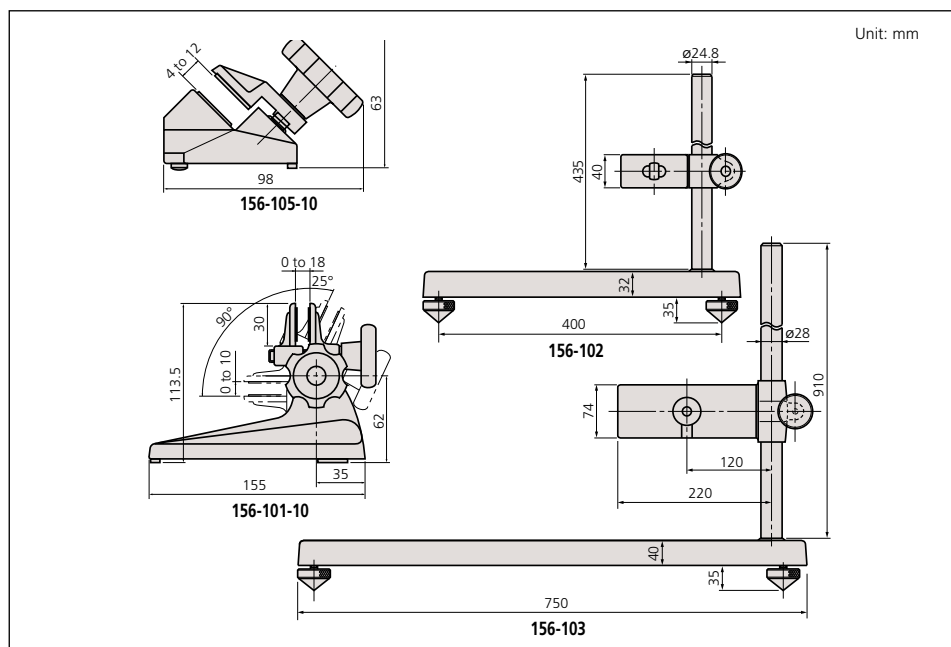
156-102

SPECIFICATIONS

Micrometer ranges	Order No.	Remarks
0-1" / 0-25mm, 1-2" / 25-50mm	156-105-10	Fixed angle type
Up to 4" / 100mm	156-101-10	Adjustable angle type
5-12" / 125-300mm	156-102	Vertical type
12-40" / 300-1000mm	156-103	Vertical type
0-1" / 0-25mm 1-2" / 25-50mm	156-106	Fixed angle with platform



DIMENSIONS



Color Ratchet & Color Speeder

Color ratchet



SPECIFICATIONS

Order No.	Color
985056	Black
985061	Red
985081	Blue
985071	Yellow
985076	Green
985066	Brown
04GZA241*	Gray
04GZA239**	Gray
04GZA243***	Gray

*for Series 293 digital model
 ** up to 300mm / 12"
 *** over 300mm / 12"

Color Speeder for Ratchet Thimble Micrometer



SPECIFICATIONS

Order No.	Color
04GAA899	Black
04GAA900	Red
04GAA901	Yellow
04GAA902	Green
04GAA903	Blue
04AAB208	Gray

Technical Data

Tip length: metric type: 10mm $\pm 5\mu\text{m}$
 inch type: .5" $\pm .0002$ "

Spindle Dia: ¹.250" / 6.35mm
¹Spindle diameter for 101469
 (.250" ball) is .315" / 8mm



To measure odd workpieces, several convenient anvil attachments are prepared by Mitutoyo. Among them the most often used one is the ball attachment.

The ball attachments are hardened steel balls with .200" and .250" diameters which are placed on the .250" and .315" diameter anvils, respectively, by rubber caps. With these attachments, regular micrometers can measure cylindrical wall thickness, but, .200" or .250" must be subtracted from the readings.

Other attachments shown here are either .500" or 10mm in length. The added amount must be subtracted from the reading.

Spindle Attachment Tip

Ball	Spline	Comparator	Blade	Knife-edge	Disk
101468 (.200" ball dia.) 101469 (.250" ball dia.)	208062* 208098	208063* 208099	208064* 208100	208065* 208101	208066* 208102

DIMENSIONS

Order No.	Dimension
208098 208062*	
208099 208063*	
208100 208064*	

Order No.	Dimension
208101 208065*	
208102 208066*	

* metric type

Micrometer Oil

207000 (30ml)



Mitutoyo

Optical Parallels

SERIES 157

FEATURES

- Designed to inspect parallelism and flatness of measuring faces of micrometers.
- Each set consists of 4 thicknesses.
- Supplied in fitted wooden case.



SPECIFICATIONS

Metric		
Range of micrometer to be checked	Order No.	Assortment of parallels (Thickness of parallel)
0-25mm	157-903	12.00mm (157-101)
		12.12mm (157-102)
		12.25mm (157-103)
		12.37mm (157-104)
25-50mm	157-904	25.00mm (157-105)
		25.12mm (157-106)
		25.25mm (157-107)
		25.37mm (157-108)

Inch		
Range of micrometer to be checked	Order No.	Assortment of parallels (Thickness of parallel)
0-1"	157-901	.5000" (157-109)
		.5062" (157-110)
		.5125" (157-111)
		.5187" (157-112)
1-2"	157-902	1.0000" (157-113)
		1.0062" (157-114)
		1.0125" (157-115)
		1.0187" (157-116)

Optical Flats

SERIES 158

FEATURES

- Used for inspecting the flatness of micrometer's or gage block's measuring faces with high accuracy.
- Supplied in fitted wooden case.



SPECIFICATIONS

Metric		
Flatness	Order No.	Diameter/Thickness
0.2µm	158-117	45mm/12mm
	158-119	60mm/15mm
0.1µm	158-118	45mm/12mm
	158-120	60mm/15mm

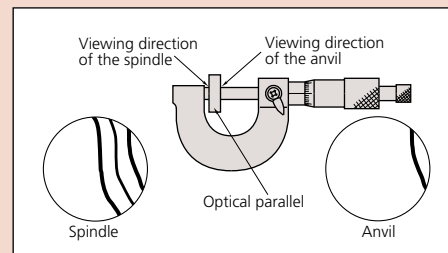
Inch		
Flatness	Order No.	Diameter/Thickness
.000004"	158-122	1.8"/.5"
	158-124	2.4"/.6"

Technical Data

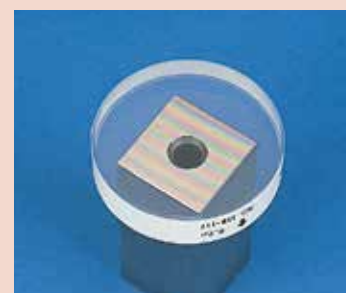
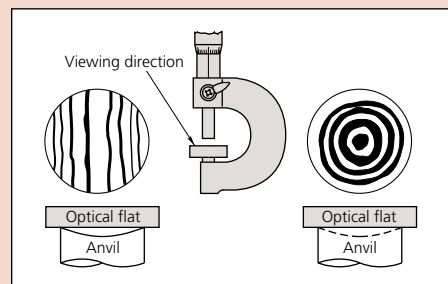
Flatness: .000004" / 0.1µm
 Parallelism: .000008" / 0.2µm
 Diameter: 1.18" / 30mm

Parallelism check between measuring faces by means of interference fringe produced by an optical parallel.

The parallelism between the measuring faces can be determined as follows—place the optical parallel to the anvil and observe the number of interference fringes produced on the spindle side under the measuring force of the micrometers.
 The parallelism is about 1µm (0.32µm x 3 = 0.96µm). Fringe on the anvil side must not be more than one.



Flatness check of measuring faces using interference fringe pattern produced by an optical flat.



Technical Data

Flatness: 0.3µm / .000012"
 Parallelism: 2µm / .00008"



Micrometer Standards

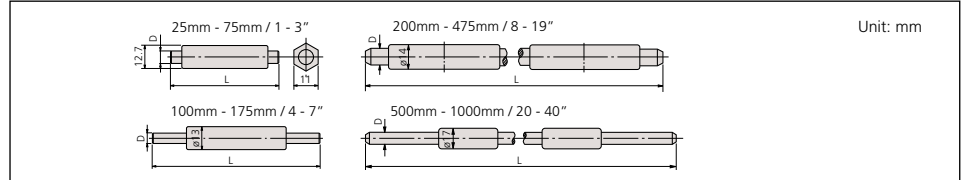
SERIES 167

FEATURES

- Used for the zero point setting of outside micrometers.
- Flat and lapped measuring faces.
- Heat insulating handle to prevent expansion due to body temperature.
- Supplied in fitted carton up to 500mm / 20" and wooden case for over 525mm / 21" length.



DIMENSION



SPECIFICATIONS

Metric			
Length (L)	Order No.	Diameter (D)	Accuracy
25mm	167-101	6.35mm	±1.5µm
50mm	167-102	6.35mm	±2.0µm
75mm	167-103	6.35mm	±2.5µm
100mm	167-104	7.9mm	±3µm
125mm	167-105	7.9mm	±3.5µm
150mm	167-106	7.9mm	±4µm
175mm	167-107	7.9mm	±4.5µm
200mm	167-108	9.4mm	±5.0µm
225mm	167-109	9.4mm	±5.5µm
250mm	167-110	9.4mm	±6.0µm
275mm	167-111	9.4mm	±6.5µm
300mm	167-112	9.4mm	±7µm
325mm	167-113	9.4mm	±7.5µm
350mm	167-114	9.4mm	±8µm
375mm	167-115	9.4mm	±8.5µm
400mm	167-116	9.4mm	±9µm
425mm	167-117	9.4mm	±9.5µm
450mm	167-118	9.4mm	±1.0µm
475mm	167-119	9.4mm	±10.5µm
500mm	167-120	11.9mm	±11µm
525mm	167-121	11.9mm	±11.5µm
550mm	167-122	11.9mm	±12µm
575mm	167-123	11.9mm	±12.5µm
600mm	167-124	11.9mm	±13µm
625mm	167-125	11.9mm	±13.5µm
650mm	167-126	11.9mm	±14µm
675mm	167-127	11.9mm	±14.5µm
700mm	167-128	11.9mm	±15µm
725mm	167-129	11.9mm	±15.5µm
750mm	167-130	11.9mm	±16µm
775mm	167-131	11.9mm	±16.5µm
800mm	167-132	11.9mm	±17µm
825mm	167-133	11.9mm	±17.5µm
850mm	167-134	11.9mm	±18µm
875mm	167-135	11.9mm	±18.5µm
900mm	167-136	11.9mm	±19µm
925mm	167-137	11.9mm	±19.5µm
950mm	167-138	11.9mm	±20µm
975mm	167-139	11.9mm	±20.5µm
1000mm	167-140	11.9mm	±21µm

Inch			
Length (L)	Order No.	Diameter (D)	Accuracy
1"	167-141	.25"	±.00005"
2"	167-142	.25"	±.0001"
3"	167-143	.25"	±.0001"
4"	167-144	.31"	±.0001"
5"	167-145	.31"	±.00015"
6"	167-146	.31"	±.00015"
7"	167-147	.31"	±.00015"
8"	167-148	.37"	±.00015"
9"	167-149	.37"	±.0002"
10"	167-150	.37"	±.0002"
11"	167-151	.37"	±.0002"
12"	167-152	.37"	±.00025"
13"	167-153	.37"	±.00025"
14"	167-154	.37"	±.00025"
15"	167-155	.37"	±.00025"
16"	167-156	.37"	±.00025"
17"	167-157	.37"	±.00025"
18"	167-158	.37"	±.00025"
19"	167-159	.37"	±.0003"
20"	167-160	.47"	±.0003"
21"	167-161	.47"	±.0003"
22"	167-162	.47"	±.0003"
23"	167-163	.47"	±.0003"
24"	167-164	.47"	±.0003"
25"	167-165	.47"	±.00035"
26"	167-166	.47"	±.00035"
27"	167-167	.47"	±.00035"
28"	167-168	.47"	±.00035"
29"	167-169	.47"	±.00035"
30"	167-170	.47"	±.00035"
31"	167-171	.47"	±.00035"
32"	167-172	.47"	±.00035"
33"	167-173	.47"	±.00035"
34"	167-174	.47"	±.00035"
35"	167-175	.47"	±.00035"
36"	167-176	.47"	±.00035"
37"	167-177	.47"	±.0004"
38"	167-178	.47"	±.0004"
39"	167-179	.47"	±.0004"
40"	167-180	.47"	±.0004"

Inch			
Length (L)	Order No.	Diameter (D)	Accuracy
41"	167-405	.47"	.0004"
42"	167-406	.47"	.0004"
43"	167-407	.47"	.0004"
44"	167-408	.47"	.0004"
45"	167-409	.47"	.0004"
46"	167-410	.47"	.0004"
47"	167-411	.47"	.0004"
48"	167-412	.47"	.0004"
49"	167-413	.47"	.0004"
50"	167-414	.47"	.0004"
51"	167-415	.47"	.0004"
52"	167-416	.47"	.0004"
53"	167-417	.47"	.0004"
54"	167-418	.47"	.0004"
55"	167-419	.47"	.0004"
56"	167-420	.47"	.0004"
57"	167-421	.47"	.0004"
58"	167-422	.47"	.0004"
59"	167-423	.47"	.0004"
60"	167-424	.47"	.0004"
61"	167-425	.47"	.0004"
62"	167-426	.47"	.0004"
63"	167-427	.47"	.0004"
64"	167-428	.47"	.0004"
65"	167-429	.47"	.0004"
66"	167-430	.47"	.0004"
67"	167-431	.47"	.0004"
68"	167-432	.47"	.0004"
69"	167-433	.47"	.0004"
70"	167-434	.47"	.0004"
71"	167-435	.47"	.0004"
72"	167-436	.47"	.0004"
73"	167-437	.47"	.0004"
74"	167-438	.47"	.0004"
75"	167-439	.47"	.0004"
76"	167-440	.47"	.0004"
77"	167-441	.47"	.0004"
78"	167-442	.47"	.0004"
79"	167-443	.47"	.0004"

Micrometer Standards Set

Inch		
Order No.	Size	Remarks
167-912*	1"-5"	5 pcs. Set (167-141, 142, 143, 144, 145)
167-913*	1"-11"	11 pcs. Set (167-141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151)

Metric		
Order No.	Size	Remarks
167-902*	25-125mm	5 pcs. Set (167-101, 102, 103, 104, 105)
167-903*	25-275mm	11 pcs. Set (167-101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111)

*Supplied with fitted carrying case

Standards for Screw Thread Micrometers

SERIES 167 — 60 degree and 55 degree

FEATURES

- Specially designed for the zero point setting of screw thread micrometers.
- Supplied in fitted carton.



167-264 (60°)



167-262 (60°)

SPECIFICATIONS

Metric			
Length	Order No.	Thread angle	Accuracy
25mm	167-261	60°	±4µm
	167-272	55°	±4µm
50mm	167-262	60°	±5µm
	167-273	55°	±5µm
75mm	167-263	60°	±6µm
	167-274	55°	±6µm
100mm	167-264	60°	±7µm
	167-275	55°	±7µm
125mm	167-265	60°	±8µm
	167-276		±8µm
150mm	167-266	60°	±9µm
	167-277		±9µm
175mm	167-267	60°	±10µm
	167-278		±10µm
200mm	167-268	60°	±11µm
	167-279		±11µm
225mm	167-269	60°	±12µm
	167-280		±12µm
250mm	167-270	60°	±13µm
	167-281		±13µm
275mm	167-271	60°	±14µm
	167-282		±14µm

Inch			
Length	Order No.	Thread angle	Accuracy
1"	167-294	60°	±.00015"
	167-283	55°	±.00015"
2"	167-295	60°	±.0002"
	167-284	55°	±.0002"
3"	167-296	60°	±.00025"
	167-285	55°	±.00025"
4"	167-297	60°	±.0003"
	167-286	55°	±.0003"
5"	167-298	60°	±.00035"
	167-287	55°	±.00035"
6"	167-299	60°	±.0004"
	167-288	55°	±.0004"

Technical Data

Thread angle: 55° or 60°
Angle Accuracy: ±2°

Standards for V-Anvil Micrometers

SERIES 167

FEATURES

- Specially designed for the zero point setting of V-anvil micrometers.
- Supplied in fitted carton.



167-329

SPECIFICATIONS

Metric			
Diameter	Order No.	Type	Accuracy
5mm	167-327	Plug	±2µm
10mm	167-328	Plug	±2µm
25mm	167-329	Plug	±2µm
40mm	167-330	Ring	±3µm
55mm	167-331	Ring	±3µm
70mm	167-332	Ring	±3µm
85mm	167-333	Ring	±3µm

Inch			
Diameter	Order No.	Type	Accuracy
.2"	167-337	Plug	±.0001"
.4"	167-338	Plug	±.0001"
1"	167-339	Plug	±.0001"
1.6"	167-340	Ring	±.00015"
2.2"	167-341	Ring	±.00015"
2.8"	167-342	Ring	±.00015"
3.4"	167-343	Ring	±.00015"

Tool Kits

The Digimatic Tool Kits include Mitutoyo's highly popular 0-1" / 0-25mm Digimatic Micrometer (choose ratchet or friction type) and 0-6" / 0-150mm Digimatic Caliper with Absolute Encoder. The case is made of handsome, solid mahogany and has space for gage batteries. The micrometer spanner is a supplied accessory.

Order No. 64PKA068A (Inch Tool Kit)	
Item No.	Description
103-135	Outside Micrometer (Friction Thimble Type) (Range: 0-1", Graduation: .0001")
505-742	Dial Caliper (Range: 0-6", Dial Graduation: .001")
182-204	6" Full-Flexible Rule (3R)
64PPP932	Mahogany Case



64PKA068A

Order No. 64PKA069A (Inch Tool Kit)	
Item No.	Description
103-135	Outside Micrometer (Friction Thimble Type) (Range: 0-1", Graduation: .0001")
182-202	6" Full-Flexible Rule (16R)
513-518T	Test Indicator Set (Range: .04", Graduation: .001")
505-742	675 Dial Caliper (Range: 0-6", Dial Graduation: .001")
050501	Mahogany Case



64PKA069A

The basic measuring instruments recommended for vocational students and machinist apprentices are supplied in this kit.

Order No. 64PKA070A (Inch Tool Kit)	
Item No.	Description
101-117	Outside Micrometer (Friction Thimble Type) (Range: 0-1", Graduation: .0001")
129-132	Depth Micrometer (with 6 pcs rods) (Range: 0-6", Graduation: .001")
182-202	Full-Flexible Rule (16R)
505-742	Dial Caliper (Range: 0-6", Graduation: .001")
050503	Mahogany Case



64PKA070A

For operations where depth measurements are a primary concern, this kit is ideal for measuring depths to 6", in addition to providing the tools for regular precision measurements.

Order No. 64PKA071B (Inch Tool Kit)	
Item No.	Description
103-922	Outside Micrometer Set (3 pcs) (Range: 0-3", Graduation: .0001")
141-208	Inside Micrometer (with 6 pcs rods)
180-905B	Combination Set (4R)
182-202	Full-Flexible Rule (16R)
513-518T	Test Indicator Set (Range: .04", Graduation: .001")
505-742	Dial Caliper (Range: 0-6", Dial Graduation: .001")
2416S	Dial Indicator (Range: 1.0", Graduation: .001")
7010S	Magnetic Stand
050504	Mahogany Case



64PKA071B

Most every routine inspection assignment can be completed with the eight high-quality Mitutoyo precision measuring instruments provided in this deluxe kit.

Tool Kits



64PKA080B

Order No. 64PKA080B (Inch Tool Kit)	
Item No.	Description
182-102	6" Steel Rule (16R)
103-177	Micrometer (Ratchet Thimble) (Range 0-1", Graduation .001")
505-740	Dial Caliper (Range: 0-6", Dial Graduation: .001")
64PPP932	Mahogany Case



64PKA073B

Order No. 64PKA073B (Tool Kit Lite)	
Item No.	Description
182-102	6" Steel Rule (16R)
700-113-10	0 - 6" / 0 - 150mm MyCal Lite (Resolution: .001" / 0.1mm)
293-831-30	0 - 1" / 0 - 25.4mm MDC Lite (Ratchet Stop) (Resolution: .00005" / 0.001mm)
64PPP932	Mahogany Case



64PKA076B

Order No. 64PKA076B (Digimatic Tool Kit)	
Item No.	Description
293-340-30	Digimatic Micrometer (Ratchet Stop Type) (Range: 0 - 1" / 0 - 25.4mm, LCD Resolution: .00005" / 0.001mm)
500-196-30	Digimatic Caliper with Absolute Encoder (Range: 0 - 6" / 0 - 150mm, LCD Resolution: .0005" / 0.001mm)
64PPP932	Mahogany Case

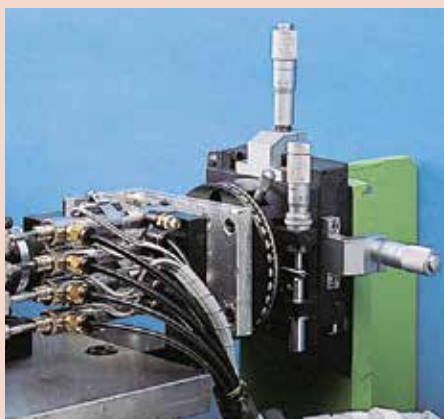
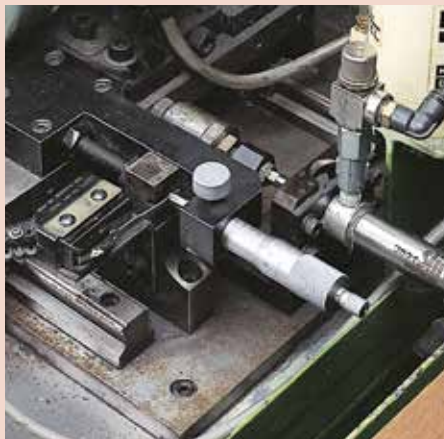
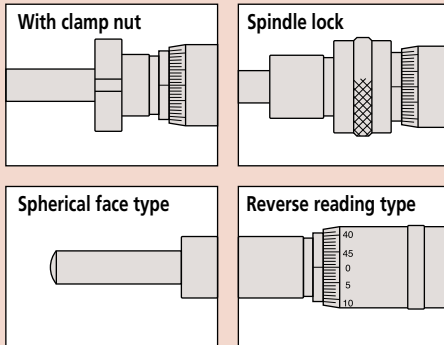


64PKA077B

Order No. 64PKA077B (Digimatic Tool Kit)	
Item No.	Description
293-348-30	Digimatic Micrometer (Friction Thimble Type) (Range: 0 - 1" / 0 - 25.4mm, LCD Resolution: .00005" / 0.001mm)
500-196-30	Digimatic Caliper with Absolute Encoder (Range: 0 - 6" / 0 - 150mm, LCD Resolution: .0005" / 0.001mm)
64PPP932	Mahogany Case

Micrometer Head Selection Guide

Variety of Specifications



The table below provides an outline of Mitutoyo micrometer heads for each series so you can locate the pages to refer to select the micrometer head most appropriate to your specific application. When selecting consider the following points:

- Dimensions
- Graduation/resolution and accuracy
- With or without spindle lock
- With or without clamping nut
- Normal or reverse reading
- With or without ratchet stop

SELECTION TABLE

Range	Series	Remarks	Page
0 - 1mm	110	Differential screw translator (extra-fine feeding) type	B-69
0 - 2.5mm	110	Differential screw translator (extra-fine feeding) type	B-69
0 - 5mm	148	Ultra-small type	B-60
0 - 6.5mm	148	Fine spindle feeding of 0.1mm/rev.	B-58
	148	Fine spindle feeding of 0.25mm/rev.	B-59
	148	Small type	B-60
	148	Large thimble diameter for easy reading	B-61
0 - 10mm	152	Fine-feeding type	B-68
0 - 13mm	148	Common type in small size	B-62
	148	Spindle feeding of 0.25mm/rev.	B-59
	148	Zero-adjustable thimble type	B-63
	148	Large thimble diameter for easy reading	B-61
	110	Differential screw translator (extra-fine feeding) type	B-69
0 - 15mm	149	with carbide-tipped spindle type	B-64
	153	Non-rotating spindle type	B-67
	152	Quick spindle feeding of 1mm/rev.	B-68
0 - 25mm	350	Compact digital type	B-57
	150	Common type in middle size	B-65
	153	Non-rotating spindle type	B-67
	153	Fine graduation type	B-71
	151	Heavy-duty type (ø8mm spindle)	B-66
	152	Quick spindle feeding of 1mm/rev.	B-68
	152	Fine feeding type	B-68
	152	for XY-stage	B-70
	250	with digit counter type	B-73
0 - 50mm	164	Digital type	B-56
	151	Heavy-duty type (ø8mm spindle)	B-66
	152	Quick spindle feeding of 1mm/rev.	B-68
	152	Fine-feeding type	B-68
	197	Non-rotating spindle and large thimble	B-71

Digimatic Micrometer Heads

SERIES 164

FEATURES

- The display can be rotated up to 330° for easy reading in any position.
- Non-rotating spindle imparts no torque on the workpiece.



164-164

SPECIFICATIONS

Metric				Inch/Metric			
Range	Order No.	Accuracy	Mass (g)	Range	Order No.	Accuracy	Mass (g)
0 - 50mm	164-163	±3µm	490	0 - 2" / 0 - 50.8mm	164-164	±.00015"	490

Technical Data

Accuracy: Refer to the list of specifications.

Resolution: 0.001mm or .00005"/0.001mm

Display: LCD

Battery: SR44 (2 pcs.), **938882**

Battery life: 1.8 years

Function

Zero-setting, Data hold, Data output, Preset, inch/mm conversion (on inch/metric models only)

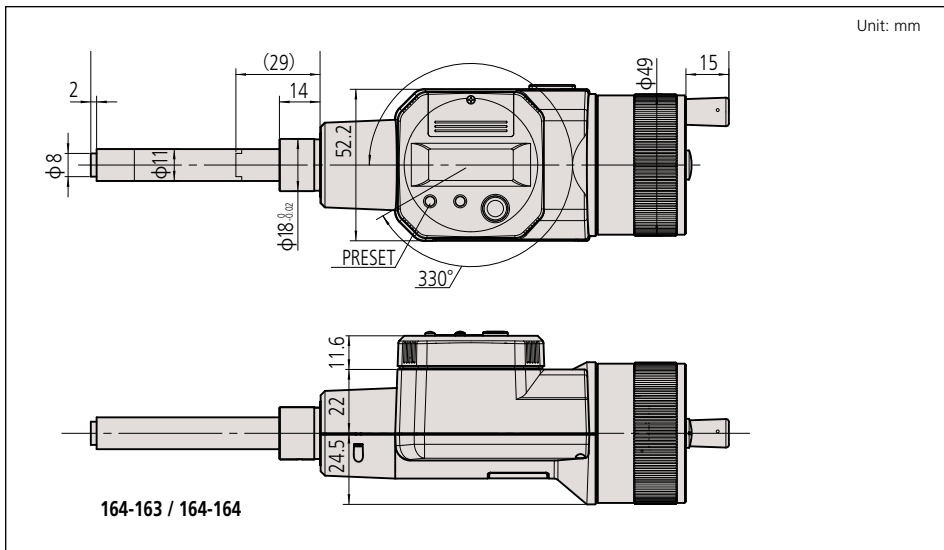
Alarm: Low voltage, Counting value composition error

Optional Accessories

959149: SPC cable (1m / 40")

959150: SPC cable (2m / 80")

DIMENSIONS





Digimatic Micrometer Heads

SERIES 350

FEATURES

- Equipped with digital display and output.
- 350 series IP65 models: the Digimatic output port enables inclusion in a statistical process control or networked measurement system.

Measuring force: 5 - 10N

Non-rotating device

350-261-30, 350-361-30

The non-rotating device provides no radial torsion on the workpiece surface so that workpiece wear and deformation are minimized.



Technical Data

Accuracy* ±2µm Metric model
±.0001" Inch / Metric model

Resolution: 0.001mm or .00005"/0.001mm

Display: LCD

Battery: SR44 (1 pc) 938882

Battery life: Approx. 2.4 years under normal use

Dust/Water protection level: IP65

350-281-30, 350-282-30, 350-283-30, 350-284-30, 350-261-30
350-381-30, 350-382-30, 350-383-30, 350-384-30, 350-361-30

Function

Preset, inch/mm conversion (on inch/metric models only)

Function Lock, 2 Presets

Alarm: Low voltage, Counting value composition error

Optional Accessories

05CZA662: SPC cable with data switch (1m / 40")

05CZA663: SPC cable with data switch (2m / 80")



350-251-30



350-281-30

SPECIFICATIONS

Metric

Range	Order No.	Stem	Spindle face	Stem dia.	Remarks
0 - 25mm	350-251-30	Plain	Flat (carbide tip)	10mm	
0 - 25mm	350-252-30	w/ clamp nut	Flat (carbide tip)	10mm	
0 - 25mm	350-253-30	Plain	Spherical (SR4)	10mm	
0 - 25mm	350-254-30	w/ clamp nut	Spherical (SR4)	10mm	
0 - 25mm	350-281-30	Plain	Flat (carbide tip)	12mm	IP65
0 - 25mm	350-282-30	w/ clamp nut	Flat (carbide tip)	12mm	IP65
0 - 25mm	350-283-30	Plain	Spherical (SR4)	12mm	IP65
0 - 25mm	350-284-30	w/ clamp nut	Spherical (SR4)	12mm	IP65
0 - 25mm	350-261-30*	Plain	Flat	12mm	IP65

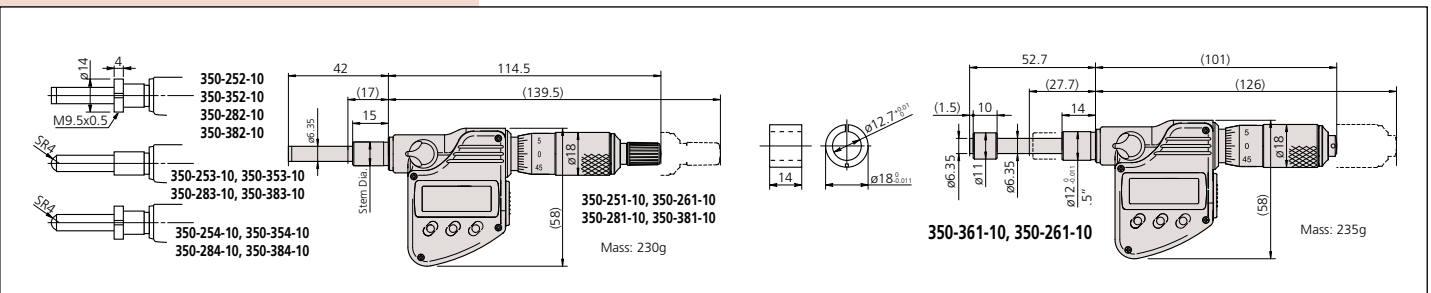
*with non-rotating device and 18mm stem bushing.

Inch/Metric

Range	Order No.	Stem	Spindle face	Stem dia.	Remarks
0 - 1" / 0-25.4mm	350-351-30	Plain	Flat (carbide tip)	.375"	
0 - 1" / 0-25.4mm	350-352-30	w/ clamp nut	Flat (carbide tip)	.375"	
0 - 1" / 0-25.4mm	350-353-30	Plain	Spherical (SR4)	.375"	
0 - 1" / 0-25.4mm	350-354-30	w/ clamp nut	Spherical (SR4)	.375"	
0 - 1" / 0-25.4mm	350-381-30	Plain	Flat (carbide tip)	.5"	IP65
0 - 1" / 0-25.4mm	350-382-30	w/ clamp nut	Flat (carbide tip)	.5"	IP65
0 - 1" / 0-25.4mm	350-383-30	Plain	Spherical (SR4)	.5"	IP65
0 - 1" / 0-25.4mm	350-384-30	w/ clamp nut	Spherical (SR4)	.5"	IP65
0 - 1" / 0-25.4mm	350-361-30*	Plain	Flat	.5"	IP65

*with non-rotating device and 18mm stem bushing.

DIMENSIONS AND MASS

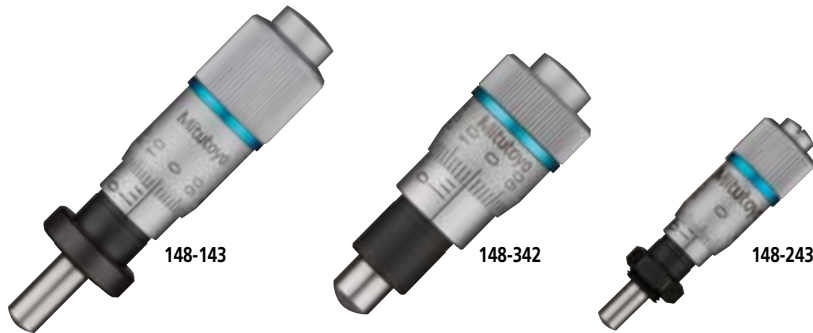


Micrometer Heads

SERIES 148 — Fine Spindle Feeding of 0.1mm/rev

FEATURES

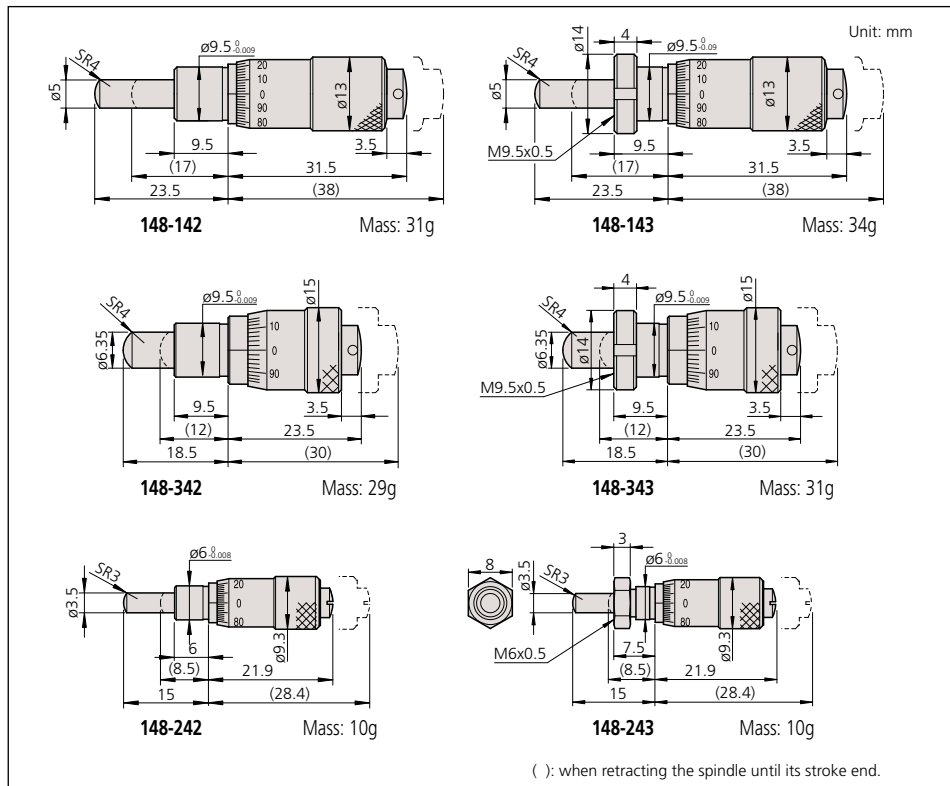
- Fine spindle feeding of just 0.1mm/rev for extra-fine adjustment and positioning.
- External dimensions are compatible with conventional 0.5mm pitch heads.



SPECIFICATIONS

Metric						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 6.5mm	148-142	±2μm	9.5mm	Plain	Spherical (SR4)	—
0 - 6.5mm	148-143	±2μm	9.5mm	w/clamp nut	Spherical (SR4)	—
0 - 6.5mm	148-342	±2μm	9.5mm	Plain	Spherical (SR4)	Thicker & shorter thimble
0 - 6.5mm	148-343	±2μm	9.5mm	w/clamp nut	Spherical (SR4)	Thicker & shorter thimble
0 - 6.5mm	148-242	±5μm	6mm	Plain	Spherical (SR3)	Small thimble diameter
0 - 6.5mm	148-243	±5μm	6mm	w/clamp nut	Spherical (SR3)	Small thimble diameter

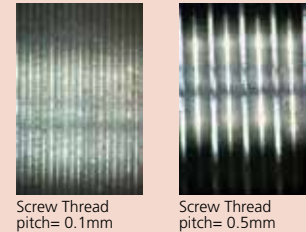
DIMENSIONS AND MASS



Technical Data

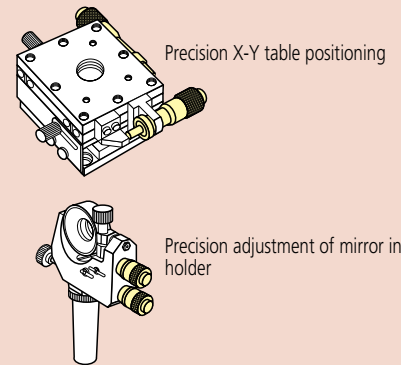
Graduations: 0.002mm
 Spindle pitch: 0.1mm
 Spindle face: Spherical of SKS3 (more than HRC60), lapped surface
 Scale surface: Hard-chrome plating
 Fixture thickness for clamp nut: 6mm (148-243: 4mm)

Spindle pitch

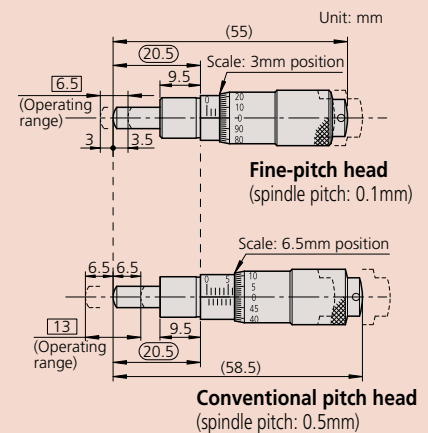


Applications

Semiconductor wafer positioning machinery and optical component alignment units, etc.



Comparison of mounting dimensions between a standard fine-pitch head and a standard conventional pitch head at the mid-range travel position.



While the fine-pitch micrometer head has a measuring range of 6.5mm, the conventional head has a larger range of 13mm. When replacing a conventional head, the fine-pitch type can use the common range in the middle of the spindle travel. The standard and compact types of fine-pitch head are completely interchangeable.

Micrometer Heads

SERIES 148 — Fine Spindle Feeding of 0.25 mm / rev

Technical Data

Graduations: 0.01mm
 Spindle pitch: 0.25mm
 Spindle face: Spherical of SKS3 (more than HRC60), lapped surface
 Scale surface: Hard-chrome plating
 Fixture thickness for clamp nut: 6mm

FEATURES

- Fine spindle feeding of just 0.25mm/rev for fine adjustment and positioning.



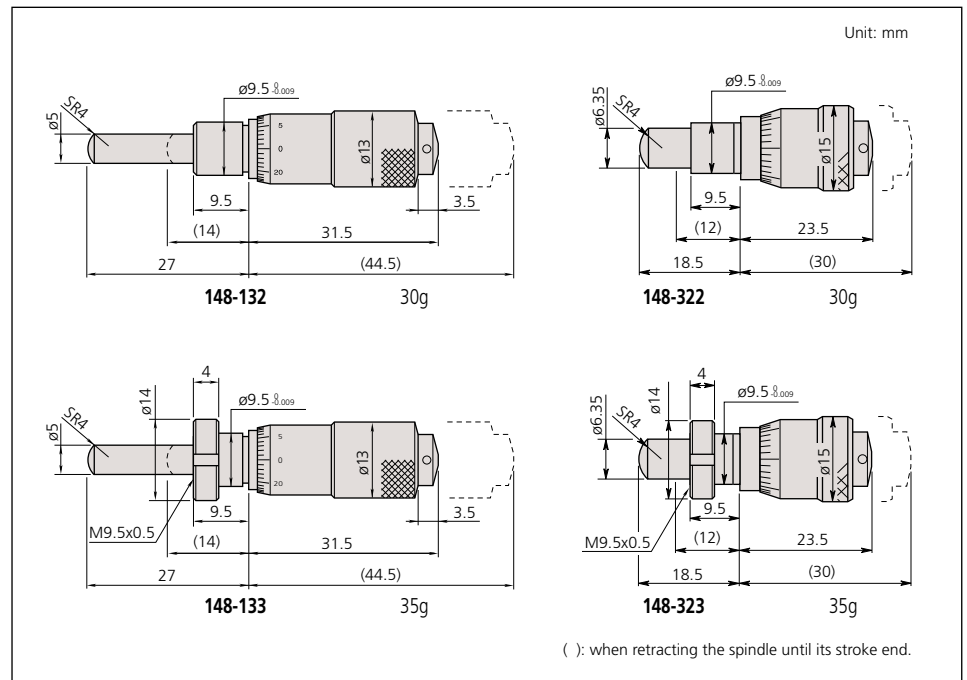
148-132

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face
0 - 13mm	148-132	2μm	9.5mm	Plain	Spherical (SR4)
0 - 13mm	148-133	2μm	9.5mm	w/clamp nut	Spherical (SR4)
0 - 6.5mm	148-322	2μm	9.5mm	Plain	Spherical (SR4)
0 - 6.5mm	148-323	2μm	9.5mm	w/ clamp nut	Spherical (SR4)

DIMENSIONS AND MASS



Micrometer Heads

SERIES 148 — Ultra-Small/Small Type

FEATURES

- Miniature micrometer heads for ease of incorporating into machines.



SPECIFICATIONS

Metric						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 5mm	148-215	±5µm	3.5mm	Plain	Spherical (SR1.5)	—
0 - 5mm	148-216	±5µm	3.5mm	w/clamp nut	Spherical (SR1.5)	—
0 - 6.5mm	148-201	±5µm	6mm	Plain	Flat	—
0 - 6.5mm	148-203	±5µm	6mm	w/clamp nut	Flat	—
0 - 6.5mm	148-205	±5µm	6mm	Plain	Spherical (SR3)	—
0 - 6.5mm	148-207	±5µm	6mm	w/clamp nut	Spherical (SR3)	—
6.5 - 0 mm	148-209	±5µm	6mm	Plain	Flat	Reverse reading
6.5 - 0 mm	148-211	±5µm	6mm	w/ clamp nut	Flat	Reverse reading

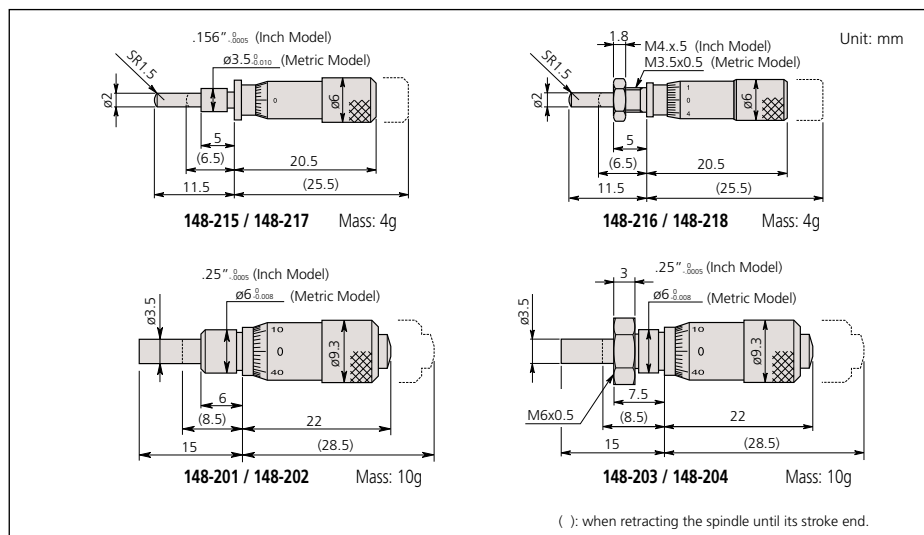
Inch						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - .2"	148-217	±5µm	.156"	Plain	Spherical (SR1.5)	—
0 - .2"	148-218	±5µm	.156"	w/clamp nut	Spherical (SR1.5)	—
0 - .25"	148-202	±5µm	.25"	Plain	Flat	—
0 - .25"	148-204	±5µm	.25"	w/clamp nut	Flat	—
0 - .25"	148-206	±5µm	.25"	Plain	Spherical (SR3)	—
0 - .25"	148-208	±5µm	.25"	w/clamp nut	Spherical (SR3)	—
.25 - 0"	148-210	±5µm	.25"	Plain	Flat	Reverse reading
.25 - 0"	148-212	±5µm	.25"	w/ clamp nut	Flat	Reverse reading

Technical Data

Graduations: 0.02mm (148-215, 148-216), 0.01mm or .001"
 Spindle pitch: 0.5mm
 Spindle face: Flat or spherical of SKS3 (more than HRC60), lapped surface
 Scale surface: Hard-chrome plating
 Fixture thickness for clamp nut: 3mm (148-216, 148-218), 4mm



DIMENSIONS AND MASS



Micrometer Heads

SERIES 148 — Large Thimble Diameter for Easy Reading

FEATURES

- Easy reading due to the large thimble diameter. (Three types of thimble diameters can be selected.)

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Thimble Dia.
0 - 6.5mm	148-301	±2μm	9.5mm	Plain	Flat	15mm
0 - 6.5mm	148-302	±2μm	9.5mm	w/clamp nut	Flat	15mm
0 - 6.5mm	148-303	±2μm	9.5mm	Plain	Flat	20mm
0 - 6.5mm	148-304	±2μm	9.5mm	w/clamp nut	Flat	20mm
0 - 6.5mm	148-305	±2μm	9.5mm	Plain	Flat	29mm
0 - 6.5mm	148-306	±2μm	9.5mm	w/clamp nut	Flat	29mm
0 - 13mm	148-307	±2μm	9.5mm	Plain	Flat	15mm
0 - 13mm	148-308	±2μm	9.5mm	w/clamp nut	Flat	15mm
0 - 13mm	148-309	±2μm	9.5mm	Plain	Flat	20mm
0 - 13mm	148-310	±2μm	9.5mm	w/clamp nut	Flat	20mm
0 - 13mm	148-311	±2μm	9.5mm	Plain	Flat	29mm
0 - 13mm	148-312	±2μm	9.5mm	w/ clamp nut	Flat	29mm

Inch

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Thimble Dia.
0 - .25"	148-351	±.0001"	.375"	Plain	Flat	.59"
0 - .25"	148-352	±.0001"	.375"	w/clamp nut	Flat	.59"
0 - .25"	148-353	±.0001"	.375"	Plain	Flat	.79"
0 - .25"	148-354	±.0001"	.375"	w/clamp nut	Flat	.79"
0 - .25"	148-355	±.0001"	.375"	Plain	Flat	1.14"
0 - .25"	148-356	±.0001"	.375"	w/clamp nut	Flat	1.14"
0 - .5"	148-357	±.0001"	.375"	Plain	Flat	.59"
0 - .5"	148-358	±.0001"	.375"	w/clamp nut	Flat	.59"
0 - .5"	148-359	±.0001"	.375"	Plain	Flat	.79"
0 - .5"	148-360	±.0001"	.375"	w/clamp nut	Flat	.79"
0 - .5"	148-361	±.0001"	.375"	Plain	Flat	1.14"
0 - .5"	148-362	±.0001"	.375"	w/ clamp nut	Flat	1.14"



148-301



148-303

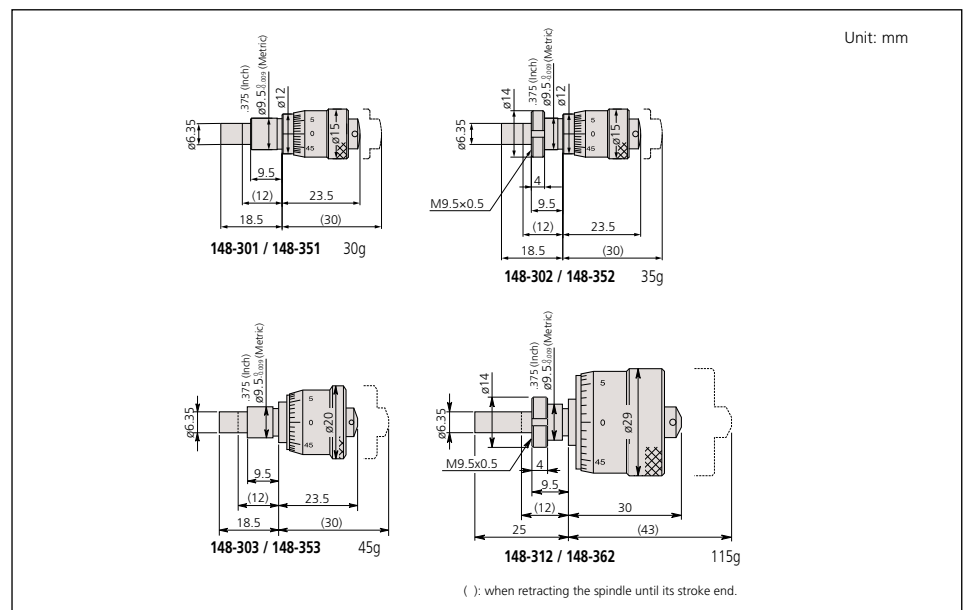


148-305

Technical Data

Graduations: 0.01mm or .001"
 Spindle pitch: 0.5mm or .025"
 Spindle face: Flat of SKS3 (more than HRC60),
 lapped surface
 Scale surface: Hard-chrome plating
 Fixture thickness for clamp nut: 6mm

DIMENSIONS AND MASS



Micrometer Heads

SERIES 148 — Common Type in Small Size

SPECIFICATIONS

Metric						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 13mm	148-104	±2μm	9.5mm	Plain	Flat	—
0 - 13mm	148-103	±2μm	9.5mm	w/clamp nut	Flat	—
0 - 13mm	148-121	±2μm	9.5mm	Plain*	Flat	—
0 - 13mm	148-120	±2μm	9.5mm	w/clamp nut*	Flat	—
0 - 13mm	148-801	±2μm	9.5mm	Plain	Spherical (SR4)	—
0 - 13mm	148-802	±2μm	9.5mm	w/clamp nut	Spherical (SR4)	—
0 - 13mm	148-803	±2μm	9.5mm	Plain*	Spherical (SR4)	—
0 - 13mm	148-804	±2μm	9.5mm	w/clamp nut*	Spherical (SR4)	—
13mm - 0	148-821	±2μm	9.5mm	Plain	Flat	Reverse reading
13mm - 0	148-822	±2μm	9.5mm	w/clamp nut	Flat	Reverse reading
13mm - 0	148-823	±2μm	9.5mm	Plain*	Flat	Reverse reading
13mm - 0	148-824	±2μm	9.5mm	w/ clamp nut*	Flat	Reverse reading

*with spindle lock

Inch						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - .5"	148-112	±.0001"	.375"	Plain	Flat	—
0 - .5"	148-111	±.0001"	.375"	w/clamp nut	Flat	—
0 - .5"	148-123	±.0001"	.375"	Plain*	Flat	—
0 - .5"	148-122	±.0001"	.375"	w/clamp nut*	Flat	—
0 - .5"	148-811	±.0001"	.375"	Plain	Spherical (SR4)	—
0 - .5"	148-812	±.0001"	.375"	w/clamp nut	Spherical (SR4)	—
0 - .5"	148-813	±.0001"	.375"	Plain*	Spherical (SR4)	—
0 - .5"	148-814	±.0001"	.375"	w/clamp nut*	Spherical (SR4)	—
.5" - 0	148-831	±.0001"	.375"	Plain	Flat	Reverse reading
.5" - 0	148-832	±.0001"	.375"	w/clamp nut	Flat	Reverse reading
.5" - 0	148-833	±.0001"	.375"	Plain*	Flat	Reverse reading
.5" - 0	148-834	±.0001"	.375"	w/ clamp nut*	Flat	Reverse reading

*with spindle lock



148-103



148-104

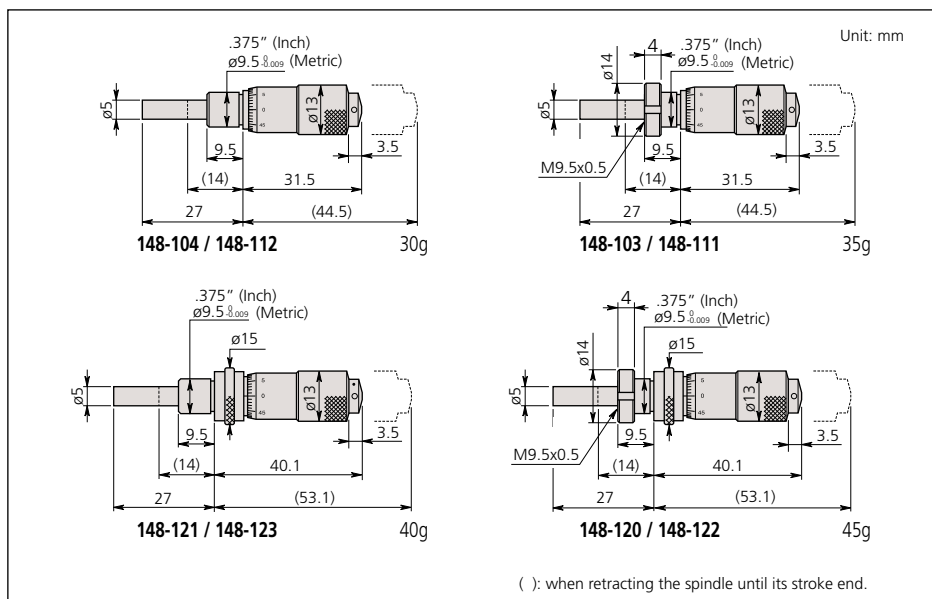


148-121



148-120

DIMENSIONS AND MASS



Technical Data

Graduations: 0.01mm or .001"

Spindle pitch: 0.5mm

Spindle face: Flat or spherical of SKS3 (more than HR60), lapped surface

Scale surface: Hard-chrome plating

Fixture thickness for clamp nut: 6mm

Micrometer Heads

SERIES 148 — Common Type in Small Size with Zero-Adjustable Thimble

FEATURES

- The thimble can be set to zero at any position by loosening the set screw.

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 13mm	148-503	±2μm	9.5mm	Plain	Flat	—
0 - 13mm	148-513	±2μm	9.5mm	Plain	Flat	Stainless steel throughout
0 - 13mm	148-508	±2μm	9.5mm	w/clamp nut	Flat	—
0 - 13mm	148-506	±2μm	9.5mm	Plain*	Flat	—
0 - 13mm	148-504	±2μm	9.5mm	w/clamp nut*	Flat	—
0 - 13mm	148-853	±2μm	9.5mm	Plain	Spherical (SR4)	—
0 - 13mm	148-854	±2μm	9.5mm	w/clamp nut*	Spherical (SR4)	—
13mm - 0	148-863	±2μm	9.5mm	Plain	Flat	Reverse reading
13mm - 0	148-864	±2μm	9.5mm	w/ clamp nut*	Flat	Reverse reading

*with spindle lock

Inch

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - .5"	148-501	±.0001"	.375"	Plain	Flat	—
0 - .5"	148-511	±.0001"	.375"	Plain	Flat	Stainless steel throughout
0 - .5"	148-507	±.0001"	.375"	w/clamp nut	Flat	—
0 - .5"	148-505	±.0001"	.375"	Plain*	Flat	—
0 - .5"	148-502	±.0001"	.375"	w/clamp nut*	Flat	—
0 - .5"	148-851	±.0001"	.375"	Plain	Spherical (SR4)	—
0 - .5"	148-852	±.0001"	.375"	w/clamp nut*	Spherical (SR4)	—
.5" - 0	148-861	±.0001"	.375"	Plain	Flat	Reverse reading
.5" - 0	148-862	±.0001"	.375"	w/ clamp nut*	Flat	Reverse reading

*with spindle lock



148-503



148-504

Technical Data

Graduations: 0.01mm or .001"

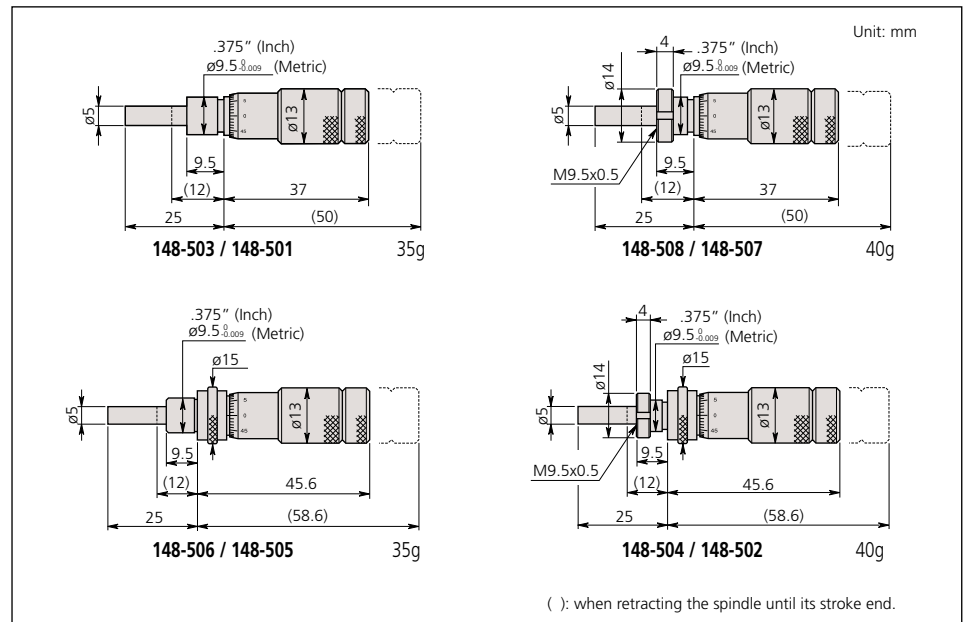
Spindle pitch: 0.5mm

Spindle face: Flat or spherical of SKS3 (more than HRC60), lapped surface

Scale surface: Hard-chrome plating

Fixture thickness for clamp nut: 6mm

DIMENSIONS AND MASS



Micrometer Heads

SERIES 149 — Common Type in Small Size with Carbide-tipped Spindle

FEATURES

- Carbide-tipped measuring face.

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 15mm	149-132	±2μm	9.5mm	Plain	Flat (carbide tip)	—
0 - 15mm	149-131	±2μm	9.5mm	w/clamp nut	Flat (carbide tip)	—
0 - 15mm	149-183	±2μm	9.5mm	Plain*	Flat (carbide tip)	With spindle lock
0 - 15mm	149-184	±2μm	9.5mm	w/clamp nut*	Flat (carbide tip)	With spindle lock
0 - 15mm	149-801	±2μm	9.5mm	Plain	Spherical (SR4)	—
0 - 15mm	149-802	±2μm	9.5mm	w/clamp nut	Spherical (SR4)	—
15mm - 0	149-821	±2μm	9.5mm	Plain	Flat (carbide tip)	Reverse reading
15mm - 0	149-822	±2μm	9.5mm	w/ clamp nut	Flat (carbide tip)	Reverse reading

*with spindle lock.

Inch

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - .5"	149-148	±.0001"	.375"	Plain	Flat (carbide tip)	—
0 - .5"	149-147	±.0001"	.375"	w/clamp nut	Flat (carbide tip)	—
0 - .5"	149-185	±.0001"	.375"	Plain*	Flat (carbide tip)	With spindle lock
0 - .5"	149-182	±.0001"	.375"	w/clamp nut*	Flat (carbide tip)	With spindle lock
0 - .5"	149-811	±.0001"	.375"	Plain	Spherical (SR4)	—
0 - .5"	149-812	±.0001"	.375"	w/clamp nut	Spherical (SR4)	—
.5" - 0	149-831	±.0001"	.375"	Plain	Flat (carbide tip)	Reverse reading
.5" - 0	149-832	±.0001"	.375"	w/ clamp nut	Flat (carbide tip)	Reverse reading

*with spindle lock.

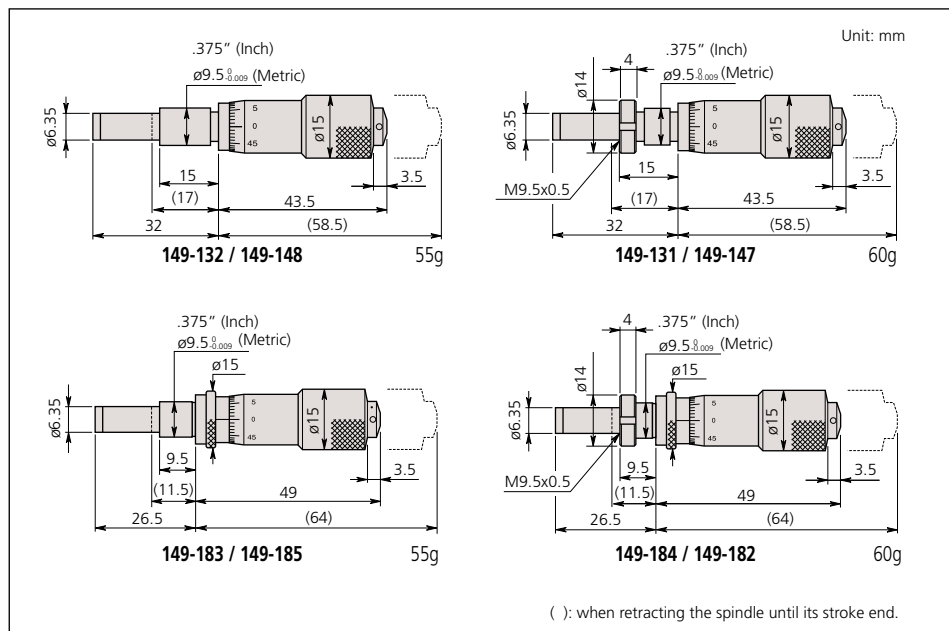


149-132



149-184

DIMENSIONS AND MASS



Technical Data

Graduations: 0.01mm or .001"

Spindle pitch: 0.5mm

Spindle face: Flat with carbide tip (more than HRA90) or spherical, lapped surface

Scale surface: Hard-chrome plating

Fixture thickness for clamp nut: 6mm

(149-131, 149-147: 11.5mm)

Micrometer Heads

SERIES 150 — Common Type in Middle Size

FEATURES

- Ratchet stop for constant force.
- Long spindle type is available for a variety of applications.
- Carbide-tipped measuring face.

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 25mm	150-192	±2μm	10mm	Plain	Flat (carbide tip)	—
0 - 25mm	150-191	±2μm	10mm	w/clamp nut	Flat (carbide tip)	—
0 - 25mm	150-209	±2μm	10mm	Plain*	Flat (carbide tip)	—
0 - 25mm	150-210	±2μm	10mm	w/clamp nut*	Flat (carbide tip)	—
0 - 25mm	150-801	±2μm	10mm	Plain	Spherical (SR4)	—
0 - 25mm	150-802	±2μm	10mm	w/clamp nut	Spherical (SR4)	—
0 - 25mm	150-821	±2μm	10mm	Plain	Flat (carbide tip)	Reverse reading
0 - 25mm	150-822	±2μm	10mm	w/clamp nut	Flat (carbide tip)	Reverse reading
0 - 25mm	150-190	±2μm	10mm	Plain	Flat (carbide tip)	w/ vernier (0.001mm)
0 - 25mm	150-189	±2μm	10mm	w/clamp nut	Flat (carbide tip)	w/ vernier (0.001mm)
0 - 25mm	150-196	±2μm	10mm	Plain*	Flat (carbide tip)	w/ vernier (.0001mm)
0 - 25mm	150-195	±2μm	10mm	w/clamp nut*	Flat (carbide tip)	w/ vernier (.0001mm)
0 - 25mm	150-211	±2μm	10mm	Plain*	Flat (carbide tip)	w/o ratchet stop
0 - 25mm	150-212	±2μm	10mm	w/clamp nut*	Flat (carbide tip)	w/o ratchet stop
0 - 25mm	150-219	±2μm	10mm	Plain	Flat	Long spindle
0 - 25mm	150-220	±2μm	10mm	w/ clamp nut	Flat	Long spindle

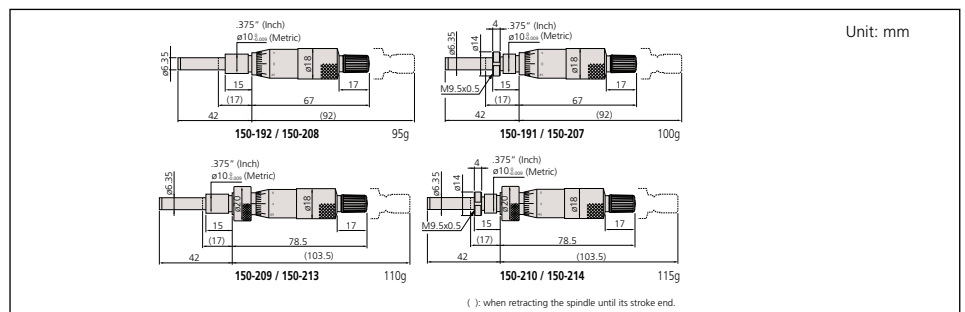
*with spindle lock

Inch

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 1"	150-208	±.0001"	.375"	Plain	Flat (carbide tip)	—
0 - 1"	150-198	±.0001"	.375"	Plain	Flat (carbide tip)	w/o ratchet stop
0 - 1"	150-207	±.0001"	.375"	w/clamp nut	Flat (carbide tip)	—
0 - 1"	150-197	±.0001"	.375"	w/clamp nut	Flat (carbide tip)	w/o ratchet stop
0 - 1"	150-213	±.0001"	.375"	Plain*	Flat (carbide tip)	—
0 - 1"	150-214	±.0001"	.375"	w/clamp nut*	Flat (carbide tip)	—
0 - 1"	150-811	±.0001"	.375"	Plain	Spherical (SR4)	—
0 - 1"	150-812	±.0001"	.375"	w/clamp nut	Spherical (SR4)	—
0 - 1"	150-831	±.0001"	.375"	Plain	Flat (carbide tip)	Reverse reading
0 - 1"	150-832	±.0001"	.375"	w/clamp nut	Flat (carbide tip)	Reverse reading
0 - 1"	150-206	±.0001"	.375"	Plain	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	150-205	±.0001"	.375"	w/clamp nut	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	150-215	±.0001"	.375"	Plain*	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	150-216	±.0001"	.375"	w/clamp nut*	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	150-217	±.0001"	.375"	Plain*	Flat (carbide tip)	w/o ratchet stop
0 - 1"	150-218	±.0001"	.375"	w/clamp nut*	Flat (carbide tip)	w/o ratchet stop
0 - 1"	150-221	±.0001"	.375"	Plain	Flat	Long spindle
0 - 1"	150-222	±.0001"	.375"	w/ clamp nut	Flat	Long spindle

*with spindle lock

DIMENSIONS AND MASS



150-801



150-191

Technical Data

Graduations: 0.01mm, 0.001mm, .001" or .0001"
 Spindle pitch: 0.5mm
 Spindle face: Flat with carbide tip* (more than HRA90) or spherical, lapped surface
 *Long spindle type: SKS3 (more than HRC60)
 Scale surface: Hard-chrome plating
 Fixture thickness for clamp nut: 11.5mm

Micrometer Heads

SERIES 151 — Common Type in Middle Size with 8mm Diameter Spindle

FEATURES

- 8mm diameter spindle for heavy-duty use.
- Ratchet stop for constant force.
- Carbide-tipped measuring face.

SPECIFICATIONS

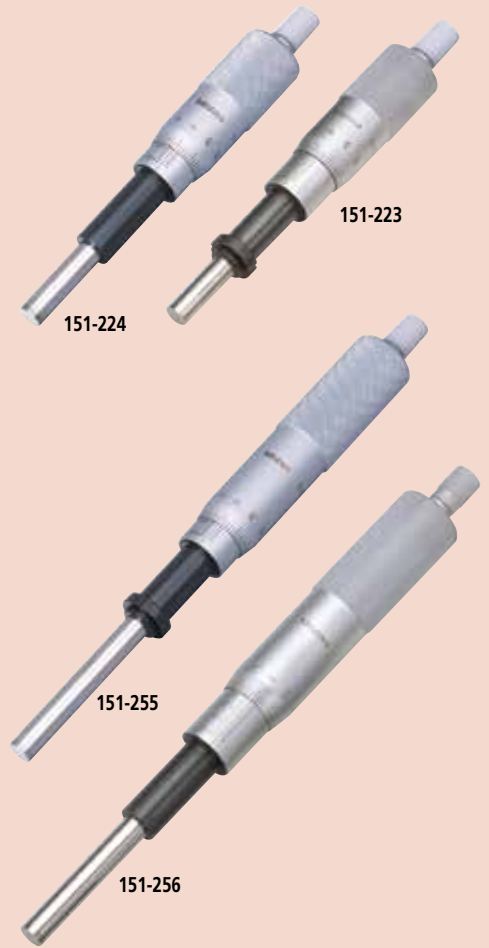
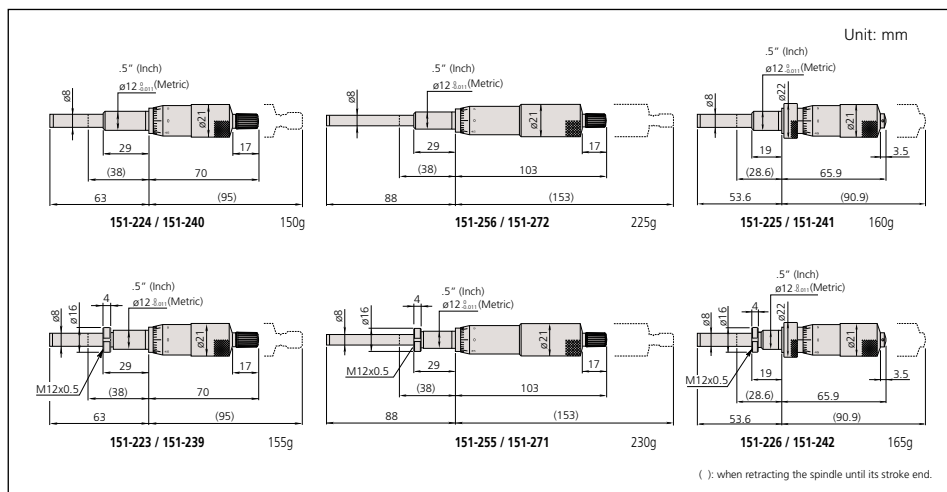
Metric						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 25mm	151-224	±2µm	12mm	Plain	Flat (carbide tip)	—
0 - 25mm	151-223	±2µm	12mm	w/clamp nut	Flat (carbide tip)	—
0 - 25mm	151-214	±2µm	12mm	Plain*	Flat (carbide tip)	—
0 - 25mm	151-213	±2µm	12mm	w/clamp nut*	Flat (carbide tip)	—
0 - 25mm	151-222	±2µm	12mm	Plain	Flat (carbide tip)	w/ vernier (0.001mm)
0 - 25mm	151-221	±2µm	12mm	w/clamp nut	Flat (carbide tip)	w/ vernier (0.001mm)
0 - 25mm	151-212	±2µm	12mm	Plain*	Flat (carbide tip)	w/ vernier (0.001mm)
0 - 25mm	151-211	±2µm	12mm	w/clamp nut*	Flat (carbide tip)	w/ vernier (0.001mm)
0 - 25mm	151-227	±2µm	12mm	Plain	Flat (carbide tip)	w/o ratchet stop
0 - 25mm	151-228	±2µm	12mm	w/clamp nut	Flat (carbide tip)	w/o ratchet stop
0 - 25mm	151-225	±2µm	12mm	Plain*	Flat (carbide tip)	w/o ratchet stop
0 - 25mm	151-226	±2µm	12mm	w/clamp nut*	Flat (carbide tip)	w/o ratchet stop
0 - 50mm	151-256	±4µm	12mm	Plain	Flat (carbide tip)	—
0 - 50mm	151-255	±4µm	12mm	w/clamp nut	Flat (carbide tip)	—
0 - 50mm	151-260	±4µm	12mm	Plain	Flat (carbide tip)	w/o ratchet stop
0 - 50mm	151-259	±4µm	12mm	w/ clamp nut	Flat (carbide tip)	w/o ratchet stop

*with spindle lock

Inch						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 1"	151-240	±.0001"	.5"	Plain	Flat (carbide tip)	—
0 - 1"	151-239	±.0001"	.5"	w/clamp nut	Flat (carbide tip)	—
0 - 1"	151-238	±.0001"	.5"	Plain	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	151-237	±.0001"	.5"	w/clamp nut	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	151-243**	±.0001"	.5"	Plain*	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	151-244**	±.0001"	.5"	w/clamp nut*	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	151-241	±.0001"	.5"	Plain*	Flat (carbide tip)	w/o ratchet stop
0 - 1"	151-242	±.0001"	.5"	w/clamp nut*	Flat (carbide tip)	w/o ratchet stop
0 - 2"	151-272	±.0002"	.5"	Plain	Flat (carbide tip)	—
0 - 2"	151-271	±.0002"	.5"	w/clamp nut	Flat (carbide tip)	—

*with spindle lock **with ratchet stop

DIMENSIONS AND MASS



Technical Data

Graduations: 0.01mm, 0.001mm, .001" or .0001"
 Spindle pitch: 0.5mm
 Spindle face: Flat with carbide tip (more than HRA90), lapped surface
 Scale surface: Hard-chrome plating
 Fixture thickness for clamp nut: 25.5mm

Micrometer Heads

SERIES 153 — Non-rotating Spindle Type

FEATURES

- Carbide-tipped measuring face.
- Non-rotating spindle.

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 15mm	153-101	±3μm	9.5mm	Plain	Flat (carbide tip)	w/ vernier (0.001mm)
0 - 25mm	153-201*	±3μm	12mm	Plain	Flat (carbide tip)	—
0 - 25mm	153-202*	±3μm	12mm	Plain	Flat (carbide tip)	w/ vernier (0.001mm)
0 - 25mm	153-203	±3μm	12mm	Plain	Flat (carbide tip)	—
0 - 25mm	153-204	±3μm	12mm	Plain	Flat (carbide tip)	w/ vernier (0.001mm)

*with ratchet stop

Inch

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - .5"	153-108	±.00015"	.375"	Plain	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	153-205*	±.00015"	.5"	Plain	Flat (carbide tip)	—
0 - 1"	153-206*	±.00015"	.5"	Plain	Flat (carbide tip)	w/ vernier (.0001")
0 - 1"	153-207	±.00015"	.5"	Plain	Flat (carbide tip)	—
0 - 1"	153-208	±.00015"	.5"	Plain	Flat (carbide tip)	w/ vernier (.0001")

*with ratchet stop



Technical Data

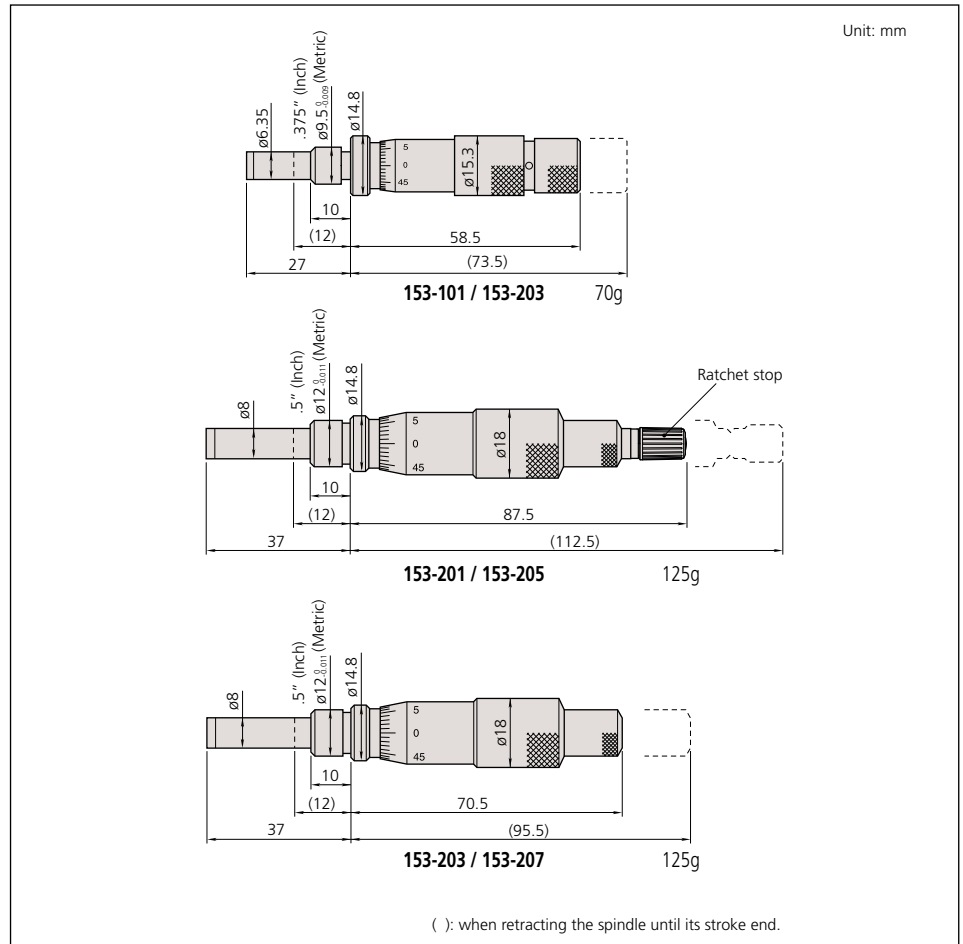
Graduations: 0.01mm, 0.001mm, .001" or .0001"

Spindle pitch: 0.5mm

Spindle face: Flat with carbide tip (more than HRA90), lapped surface

Scale surface: Hard-chrome plating

DIMENSIONS AND MASS



Micrometer Heads

SERIES 152 — Quick Spindle Feeding of 1mm/rev.

FEATURES

- Quick spindle feeding of 1mm/rev.
- Carbide-tipped measuring face.



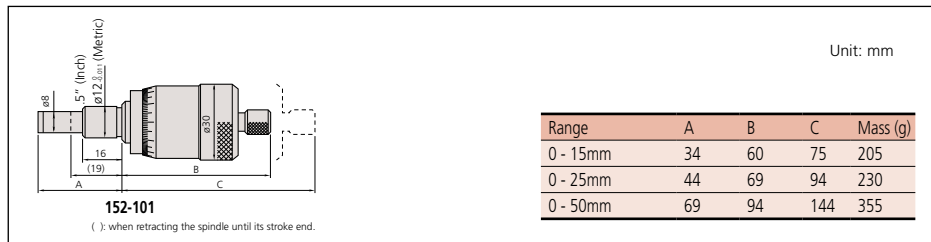
152-102

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 15mm	152-101	±2μm	12mm	Plain	Flat (carbide tip)	—
0 - 25mm	152-102	±2μm	12mm	Plain	Flat (carbide tip)	—
0 - 50mm	152-103	±4μm	12mm	Plain	Flat (carbide tip)	—

DIMENSIONS AND MASS



Micrometer Heads

SERIES 152 — Large Thimble Type for Fine Feeding

FEATURES

- The large diameter thimble for fine adjustment and positioning.
- Carbide-tipped measuring face.

SPECIFICATIONS

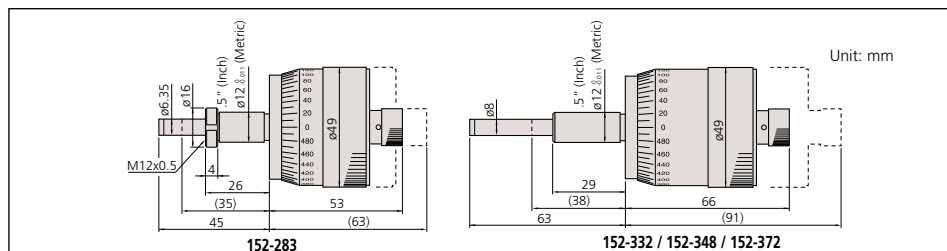
Metric

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 10mm	152-283	±2μm	12mm	w/clamp nut	Flat (carbide tip)	—
0 - 25mm	152-332	±2μm	12mm	Plain	Flat (carbide tip)	—
0 - 25mm	152-348	±2μm	12mm	Plain	Flat (carbide tip)	Bidirectional graduation
0 - 50mm	152-380	±4μm	12mm	Plain	Flat (carbide tip)	Bidirectional graduation

Inch

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 1"	152-372	±.0001"	.5"	Plain	Flat (carbide tip)	Bidirectional graduation
0 - 2"	152-388	±.0002"	.5"	Plain	Flat (carbide tip)	Bidirectional graduation

DIMENSIONS AND MASS



Technical Data

Graduations: 0.01mm

Spindle pitch: 1mm

Spindle face: Flat with carbide tip (more than HRA90), lapped surface

Scale surface: Hard-chrome plating



152-283

Technical Data

Graduations: 0.002mm or .0001"

Spindle pitch: 1mm

Spindle face: Flat with carbide tip (more than HRA90), lapped surface

Scale surface: White anodized aluminum

Fixture thickness for clamp nut: 22.5mm

Micrometer Heads

SERIES 110 — Differential Screw Translator (Extra-Fine Feeding) Type

FEATURES

- Differential movements of spindle threads and units allow fine spindle feeding (0.05mm/rev*), resulting in high-resolution measurements.

*110-502, 110-504: 0.025mm/rev / .001"/rev (fine feeding)

- Carbide-tipped measuring face.
- Non-rotating spindle.

SPECIFICATIONS

Metric

Range	Order No.	Graduation	Accuracy*	Stem dia.	Stem	Spindle face
0 - 1mm	110-105	0.001mm	±3 / ±1.5µm	12mm	w/clamp nut	Flat (carbide tip)
0 - 1mm	110-106	0.0001mm	±3 / ±1.5µm	12mm	w/clamp nut	Flat (carbide tip)
0 - 1mm	110-107	0.001mm	±3 / ±1.5µm	12mm	w/clamp nut	Flat (carbide tip)
0 - 1mm	110-108	0.0001mm	±3 / ±1.5µm	12mm	w/clamp nut	Flat (carbide tip)
0 - 2.5mm	110-101	0.001mm	±3 / ±1.5µm	12mm	w/clamp nut	Spherical (SR8)
0 - 2.5mm	110-102	0.0001mm	±3 / ±1.5µm	12mm	w/clamp nut	Spherical (SR8)
0 - 13mm	110-502*	0.0005mm 0.01mm	±3 / ±1.5µm	9.5mm	w/clamp nut	Spherical (SR3)

* Narrow range (within 1 rev.): 0.2mm

Inch

Range	Order No.	Graduation	Accuracy*	Stem dia.	Stem	Spindle face
0 - .02"	110-115	.00005"	±.00015" / ±.00006"	.5"	w/clamp nut	Flat (carbide tip)
0 - .02"	110-116	.000005"	±.00015" / ±.00006"	.5"	w/clamp nut	Flat (carbide tip)
0 - .02"	110-117	.00005"	±.00015" / ±.00006"	.5"	w/clamp nut	Flat (carbide tip)
0 - .02"	110-118	.000005"	±.00015" / ±.00006"	.5"	w/clamp nut	Flat (carbide tip)
0 - .05"	110-111	.00005"	±.0002" / ±.00006"	.5"	w/clamp nut	Spherical (SR8)
0 - .05"	110-112	.000005"	±.0002" / ±.00006"	.5"	w/clamp nut	Spherical (SR8)
0 - .5"	110-504*	.00002" .001"	±.00015" / ±.00006"	.375"	w/clamp nut	Spherical (SR3)

* Narrow range (within 1 rev.): .006"

Technical Data

Graduations: 0.001mm, 0.0005mm, 0.0001mm, .00005" or .00002", .000005"

Spindle pitch: 0.05mm or 0.025mm

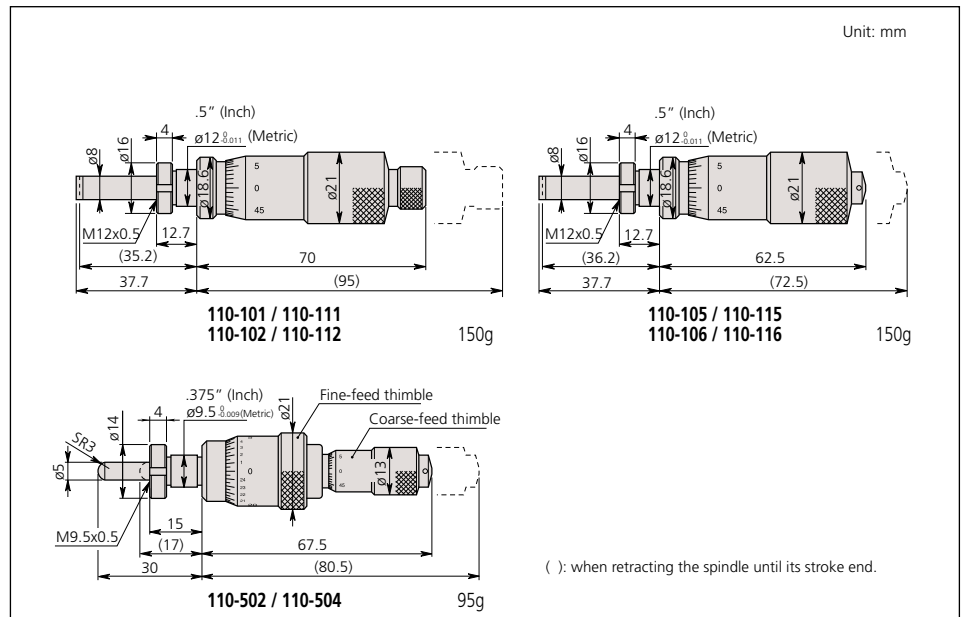
Spindle face: Flat with carbide tip (more than HRA90) or spherical, lapped surface

Scale surface: Hard-chrome plating

Fixture thickness for clamp nut: 9.5mm (11.5mm*)

*110-502, 110-504

DIMENSIONS AND MASS



Micrometer Heads

SERIES 152 — for XY-Stage

FEATURES

152-390, 152-389, 152-391, 152-392

- Non-rotating device is attached to the spindle tip.
- Floating thimble allows easy zero setting at any spindle position.
- Bidirectional graduation for easy reading in both directions.

152-401, 152-402

- Adjustable spindle can be moved with the thimble and held at any position, allowing easy zero-setting.

SPECIFICATIONS

Metric						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 25mm	152-390	$\pm 2\mu\text{m}$	18mm	Plain	Flat (hardened) with non-rotating device	for X-axis, bidirectional grad.
0 - 25mm	152-389	$\pm 2\mu\text{m}$	18mm	Plain	Flat (hardened) with non-rotating device	for Y-axis, bidirectional grad.
0 - 25mm	152-402*	$\pm 2\mu\text{m}$	18mm	Plain	Spherical with carbide tip (SR10)	for X-axis, with vernier
0 - 25mm	152-401*	$\pm 2\mu\text{m}$	18mm	Plain	Spherical with carbide tip (SR10)	for Y-axis, with vernier

*0.001mm reading is obtained with vernier

Inch

Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 1"	152-392	$\pm .0001"$.709"	Plain	Flat (hardened) with non-rotating device	for X-axis, Bidirectional grad.
0 - 1"	152-391	$\pm .0001"$.709"	Plain	Flat (hardened) with non-rotating device	for Y-axis, Bidirectional grad.



152-390

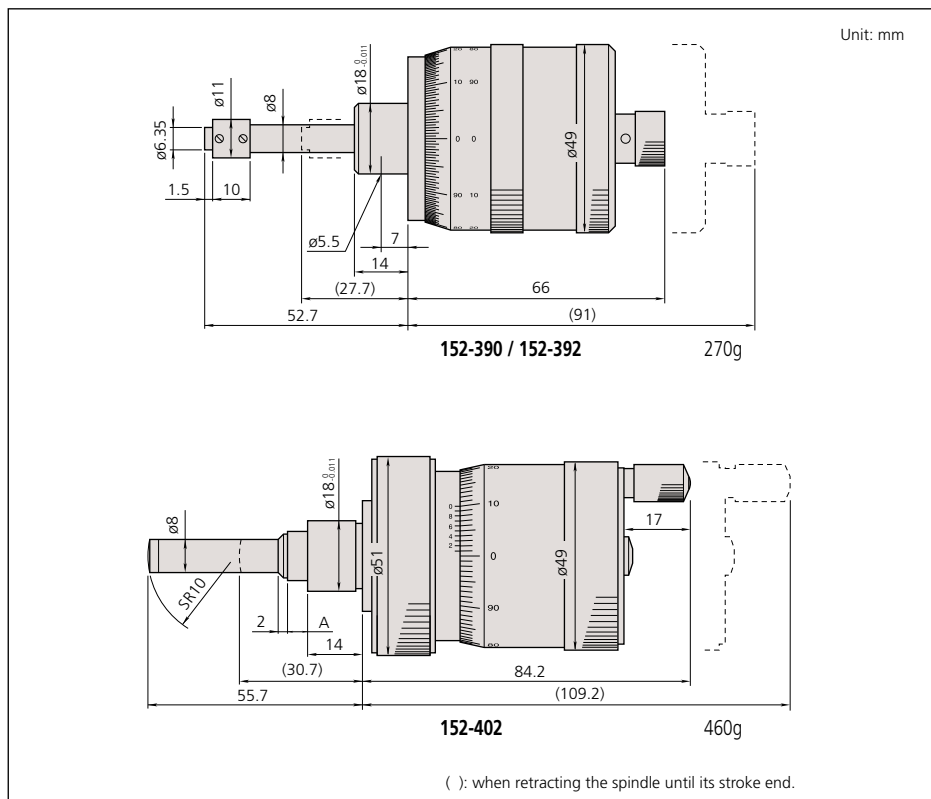
Technical Data

Graduations: 0.005mm, 0.001mm*
*vernier reading

Spindle pitch: 1mm

Spindle face: Flat (hardened) or spherical with carbide tip (more than HRA90), lapped surface
Scale surface: White anodized aluminum

DIMENSIONS AND MASS



Micrometer Heads

SERIES 197 — Non-rotating Spindle and Large Thimble



197-101

Technical Data

Graduations: 0.005mm or .0002"
 Spindle pitch: 1mm
 Spindle face: Flat with carbide tip (more than HRA90), lapped surface
 Scale surface: White anodized aluminum

FEATURES

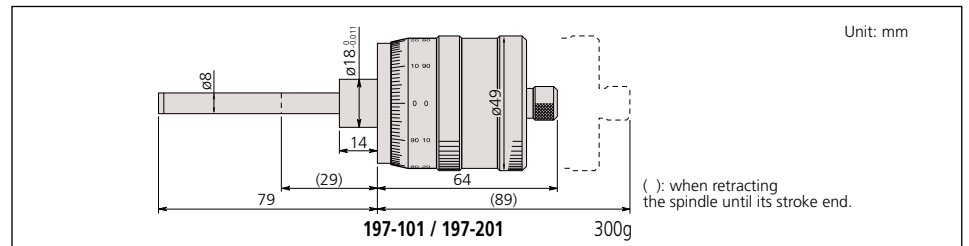
- Large thimble micrometer head with non-rotating spindle.
- Floating thimble allows easy zero setting at any spindle position.
- Bidirectional graduation for easy reading in both directions.
- Dual-spindle mechanism for quick feeding of 1mm/rev.
- Carbide-tipped measuring face.

SPECIFICATIONS

Metric						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 50mm	197-101	±5µm	18mm	Plain	Flat (carbide tip)	Bidirectional graduation

Inch						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 2"	197-201	±.0002"	.709"	Plain	Flat (carbide tip)	Bidirectional graduation

DIMENSION AND MASS



153-301

Technical Data

Graduations: 0.0005mm or .00001"
 Spindle pitch: 0.5mm
 Spindle face: Flat with carbide tip (more than HRA90), lapped surface
 Scale surface: White anodized aluminum

Micrometer Heads

SERIES 153 — Fine Graduation and High Accuracy

FEATURES

- Fine graduation and high-resolution model.
- Large thimble micrometer head with non-rotating spindle.
- Bidirectional graduation for easy reading in both directions.
- Carbide-tipped measuring face.

SPECIFICATIONS

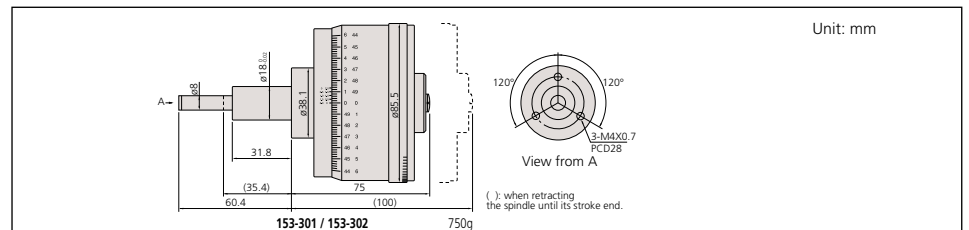
Metric						
Range	Order No.	Accuracy*	Stem dia.	Stem	Spindle face	Remarks
0 - 25mm	153-301	±1 / ±0.5µm	18mm	Plain	Flat (carbide tip)	Bidirectional graduation

*Wide range / narrow range

Inch						
Range	Order No.	Accuracy*	Stem dia.	Stem	Spindle face	Remarks
0 - 1"	153-302	±.00004" / ±.00002"	.709"	Plain	Flat (carbide tip)	Bidirectional graduation

*Wide range / narrow range

DIMENSIONS AND MASS



Micrometer Heads

SERIES 250 — with Digit Counter

FEATURES

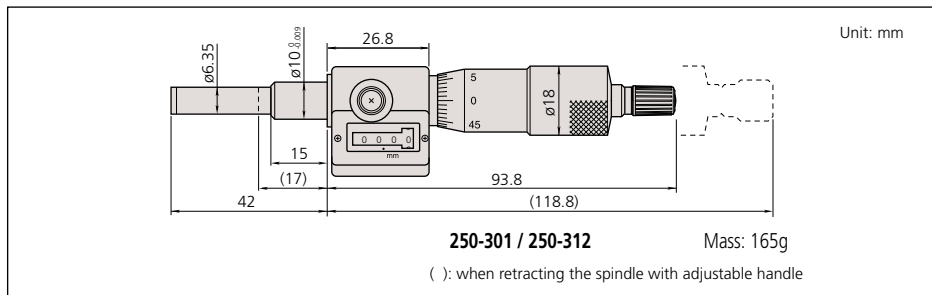
- Digit counter for easy reading of spindle movement.
- Carbide-tipped measuring face.
- Ratchet stop for constant force.

SPECIFICATIONS

Metric						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 25mm	250-301	±2µm	10mm	Plain	Flat (carbide tip)	—

Inch						
Range	Order No.	Accuracy	Stem dia.	Stem	Spindle face	Remarks
0 - 1"	250-312	±.0001"	.375"	Plain	Flat (carbide tip)	w / vernier (.0001")

DIMENSIONS AND MASS



250-301

Technical Data

Graduations: 0.01mm or .0001"
 Spindle pitch: 0.5mm
 Spindle face: Flat with carbide tip (more than HRA90), lapped surface
 Scale surface: Hard-chrome plating

Micro Jack

SERIES 7

FEATURES

- Used for accurate leveling of machines, surface plates and other precision instruments.
- Easy adjustment under heavy load.

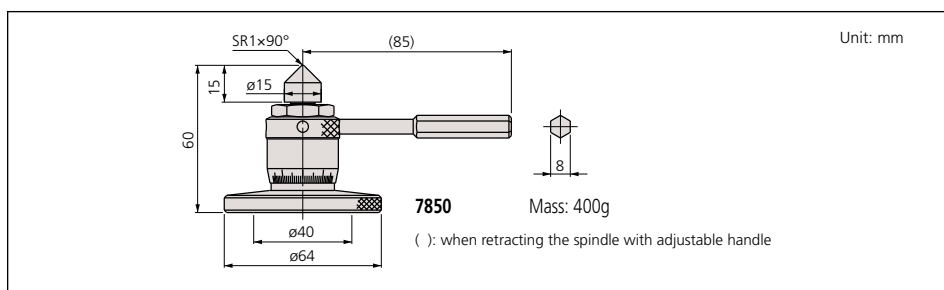


7850

SPECIFICATIONS

Metric				
Range	Order No.	Graduation	Max. Load	Remarks
60 - 75mm	7850	0.01mm	400kg	adjustable handle

DIMENSIONS AND MASS



Technical Data

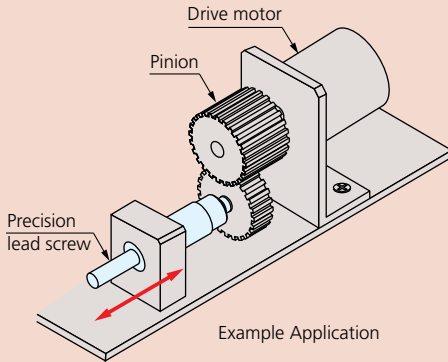
Graduations: 0.01mm



Precision Lead Screw

Technical Data

- Durability: 100,000 cycles are guaranteed (use condition: 4 kg load; 2 kg for AS-6.5 and BS-6.5)
- Main applications
 - Precision feed stages
 - Fine adjustment of optical elements (mirrors, prisms)
 - Fiber optic centering devices
 - Various assembly and adjustment jigs



FEATURES

- Mitutoyo manufactures simple and economical precision lead screws for precise positioning mechanisms and fine-feed mechanisms, in addition to the conventional micrometer heads.
- Mitutoyo also manufactures screws with special specifications, such as 0.25 mm pitch, as well as those with the standard 0.5 mm feed pitch and with dimensions and forms that meet customer's requirements.



SPECIFICATIONS

Order No.	Model	Stroke (mm)	Feed pitch (mm)	Feed accuracy (μm)	Stem diameter (mm)	Tip diameter (mm)	Tail diameter (mm)	Screw nominal diameter	Sleeve diameter (mm)	Measuring face	Mass	Others
04AZA160	AS-6.5	6.5	0.5	±5	ø6 ⁰ _{-0.008}	ø3.5	ø3 ⁰ _{-0.01}	M4.5 x 0.5	ø7	Hardened	10g	<ul style="list-style-type: none"> • AS type: Flat spindle tip without nut • BS type: Spherical spindle tip with nut
04AZA161	BS-6.5										11g	
04AZA162	AS-13	13		±2	ø9.5 ⁰ _{-0.009}	ø5	ø5 ⁰ _{-0.012}	M7.35 x 0.5	ø10.5	Carbide	27g	
04AZA163	BS-13										30g	
04AZA164	AS-25	25		ø10 ⁰ _{-0.009}	ø6.35	ø6 ⁰ _{-0.015}	ø6	M7.35 x 0.5	ø12	Carbide	61g	
04AZA165	BS-25										64g	

DIMENSIONS

Unit: mm

Type A: Straight type

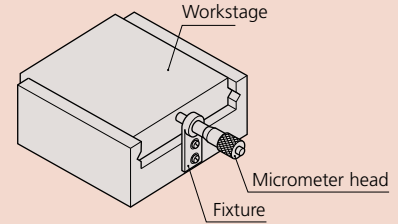
Type B: Stem with nut

Order No.	L	L1	L2	L3	L4	L5
04AZA160	39	15	14.5	9	6	—
04AZA161	39	15	14.5	7.5	6	3
04AZA162	57.5	25	21.5	15.5	8	—
04AZA163	57.5	25	21.5	15.5	8	4
04AZA164	98.5	42	39.5	27	10	—
04AZA165	98.5	42	39.5	27	10	4

Fixtures for Micrometer Heads

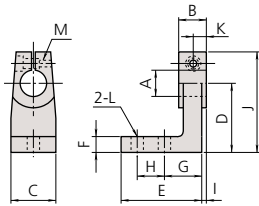
FEATURES

- The act of fabricating brackets to mount micrometer heads for each particular application can be laborious and costly. Mitutoyo offers various types of fixtures for micrometer heads to meet a range of applications. These fixtures are made of nickel-plated cast iron.
- There are two types of fixtures for micrometer heads--with or without clamping nut on the stem.

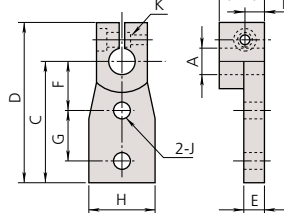


DIMENSIONS: Fixtures for plain-stem type micrometer heads

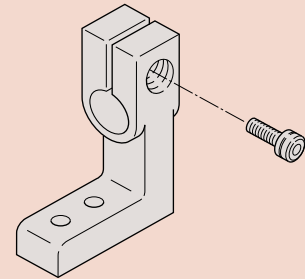
Unit: mm



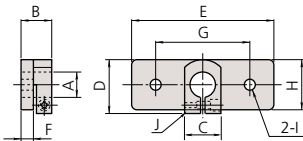
Order No.	303560	303569	303579
A	ø9.5	ø9.5	ø10
B	9	14.5	14.5
C	14.5	19.5	19.5
D	20	30	30
E	23	35	35
F	5	7	7
G	11	16	16
H	8	12	12
I	1.5	3.25	3.25
J	32.5	42.5	42.5
K	4.5	7.25	7.25
L	ø3.4	ø4.5	ø4.5
M	M3x0.5	M3x0.5	M3x0.5



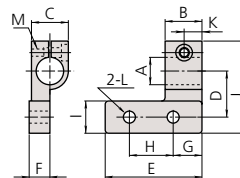
Order No.	303564	303573	303583
A	ø9.5	ø9.5	ø10
B	9	14.5	14.5
C	30	40	40
D	42.5	52.5	52.5
E	4	6	6
F	15	18	18
G	10	15	15
H	15	20	20
I	4.5	7.25	7.25
J	ø3.4	ø4.5	ø4.5
K	M3x0.5	M3x0.5	M3x0.5



Note: Supplied with a socket head screw (M3x0.5x12mm) for the fixtures to be used with a micrometer head without clamp nut (plain stem type micrometer head).



Order No.	303562	303571	303581
A	ø9.5	ø9.5	ø10
B	9	14.5	14.5
C	15	15	15
D	20	22.5	22.5
E	40	60	60
F	3	5	5
G	30	40	40
H	15	20	20
I	ø3.4	ø4.5	ø4.5
J	M3x0.5	M3x0.5	M3x0.5

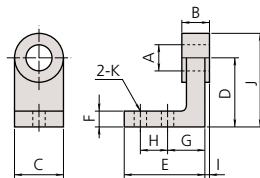


Order No.	303566	303575	303585
A	ø9.5	ø9.5	ø10
B	9	14.5	14.5
C	15	15	15
D	15	20	20
E	25	40	40
F	8.5	8.5	8.5
G	7.5	10	10
H	10	20	20
I	10	15	15
J	32.5	40	40
K	4.5	7.25	7.25
L	ø3.4	ø4.5	ø4.5
M	M3x0.5	M3x0.5	M3x0.5

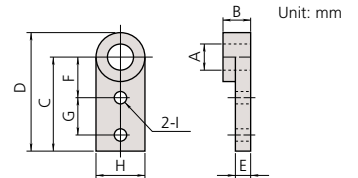
Fixtures for Micrometer Heads



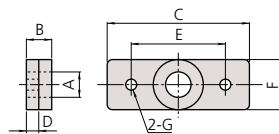
DIMENSIONS: Fixtures for micrometer heads with clamp nut



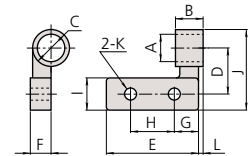
Order No.	303559	303568	303578
A	ø9.5	ø9.5	ø10
B	6	11.5	11.5
C	14.5	19.5	19.5
D	20	30	30
E	24	35	35
F	5	7	7
G	11	16	16
H	8	12	12
I	0.5	1.75	1.75
J	27.5	40	40
K	ø3.4	ø4.5	ø4.5



Order No.	303563	303572	303582
A	ø9.5	ø9.5	ø10
B	6	11.5	11.5
C	30	40	40
D	37.5	50	50
E	4.5	6.5	6.5
F	15	18	18
G	10	15	15
H	15	20	20
I	ø3.4	ø4.5	ø4.5

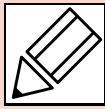


Order No.	303561	303570	303580
A	ø9.5	ø9.5	ø10
B	6	11.5	11.5
C	40	60	60
D	3.5	5.5	5.5
E	30	40	40
F	15	20	20
G	ø3.4	ø4.5	ø4.5



Order No.	303565	303574	303584
A	ø9.5	ø9.5	ø10
B	6	11.5	11.5
C	ø15	ø15	ø15
D	15	20	20
E	25	40	40
F	8.5	8.5	8.5
G	7.5	10	10
H	10	20	20
I	10	15	15
J	27.5	35	35
K	ø3.4	ø4.5	ø4.5
L	0.75	1.25	1.25

Quick Guide to Precision Measuring Instruments



Micrometer Heads

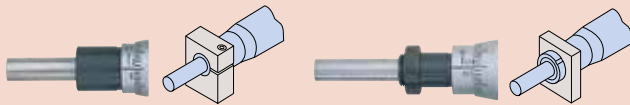
Key Factors in Selection

Key factors in selecting a micrometer head are the measuring range, spindle face, stem, graduations, thimble diameter, etc.

Stem

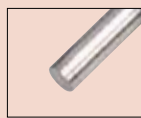
Plain stem

Stem locknut type

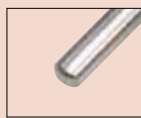


- The stem used to mount a micrometer head is classified as a "plain type" or "clamp nut type" as illustrated above. The stem diameter is manufactured to a nominal Metric or Imperial size with an h6 tolerance.
- The clamp nut stem allows fast and secure clamping of the micrometer head. The plain stem has the advantage of wider application and slight positional adjustment in the axial direction on final installation, although it does require a split-fixture clamping arrangement or adhesive fixing.
- General-purpose mounting fixtures are available as optional accessories.

Measuring Face



Flat face



Spherical face



Anti-rotation device

- A flat measuring face is often specified where a micrometer head is used in measurement applications.
- When a micrometer head is used as a feed device, a spherical face can minimize errors due to misalignment (Figure A). Alternatively, a flat face on the spindle can bear against a sphere, such as a carbide ball (Figure B).
- A non-rotating spindle type micrometer head or one fitted with an anti-rotation device on the spindle (Figure C) can be used if a twisting action on the workpiece must be avoided.
- If a micrometer head is used as a stop then a flat face both on the spindle and the face it contacts provides durability.

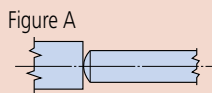


Figure A

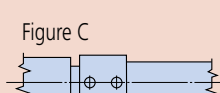


Figure C

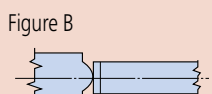
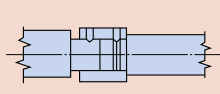


Figure B



Non-Rotating Spindle

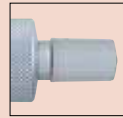
- A non-rotating spindle type head does not exert a twisting action on a workpiece, which may be an important factor in some applications.

Spindle Thread Pitch

- The standard type head has 0.5mm pitch.
- 1mm-pitch type: quicker to set than standard type and avoids the possibility of a 0.5mm reading error. Excellent load-bearing characteristics due to larger screw thread.
- 0.25mm or 0.1mm-pitch type
This type is the best for fine-feed or fine-positioning applications.

Constant-force Device

- A micrometer head fitted with a constant-force device (ratchet or friction thimble) is recommended for measurement applications.
- If using a micrometer head as a stop, or where saving space is a priority, a head without a ratchet is probably the best choice.



Micrometer head with constant-force device



Micrometer head without constant-force device (no ratchet)

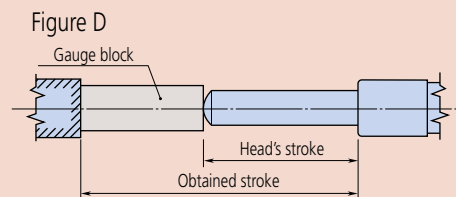
Spindle Lock

- If a micrometer head is used as a stop it is desirable to use a head fitted with a spindle lock so that the setting will not change even under repeated shock loading.



Measuring Range (Stroke)

- When choosing a measuring range for a micrometer head, allow an adequate margin in consideration of the expected measurement stroke. Six stroke ranges, 5 to 50mm, are available for standard micrometer heads.
- Even if an expected stroke is small, such as 2mm to 3mm, it will be cost effective to choose a 25mm-stroke model as long as there is enough space for installation.
- If a long stroke of over 50mm is required, the concurrent use of a gauge block can extend the effective measuring range. (Figure D)



- In this guide, the range (or stroke end) of the thimble is indicated by a dashed line. For stroke ends, consider the thimble as moving to the position indicated by the line when designing the jig.

Ultra-fine Feed Applications

- Dedicated micrometer heads are available for manipulator applications, etc., which require ultra-fine feed or adjustment of spindle.

C

Small Tool Instruments Inside Measurement



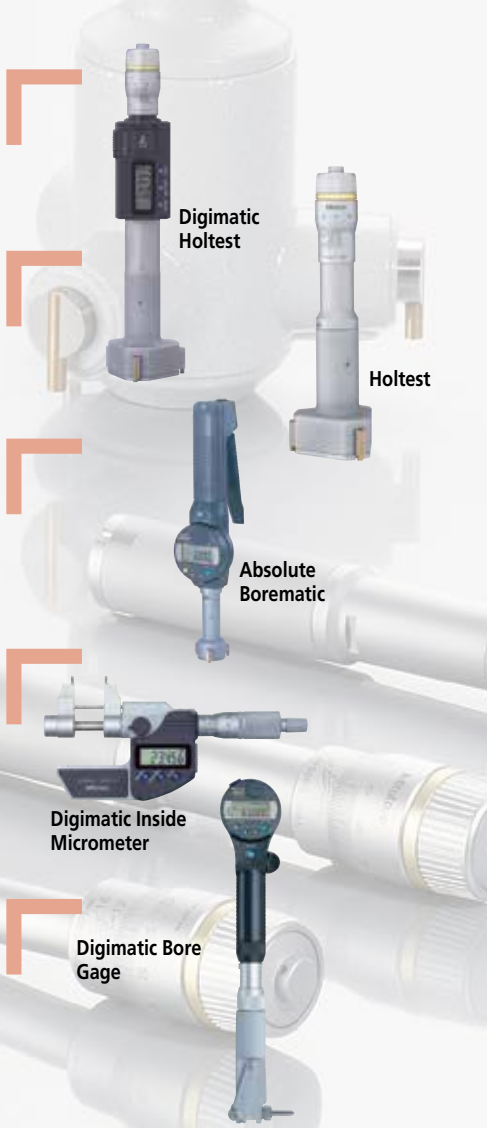
Holtest ABSOLUTE Borematic



Inside Micrometers



Bore Gages



Digimatic Holtest

Holtest

Absolute Borematic

Digimatic Inside Micrometer

Digimatic Bore Gage

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Digimatic Holtest

SERIES 468 — Three-Point Internal Micrometers

FEATURES

- TiN-coated measuring contact points provide excellent durability and impact resistance and allow the instrument to measure to the bottom of a blind hole (up to 100mm / 4" models).
- Large LCD readout.
- Functions available: Presetting, Zero/ABS, Auto power On/Off, Data hold, Data output, Error alarm, Battery replacement alarm.
- With Ratchet Stop for constant force.
- Measure deep holes by attaching an extension rod (optional).
- Setting rings for origin point setting are optional.
- Supplied in fitted plastic case up to 100mm / 4". Over 100mm / 4" supplied in wooden case.



468-261



468-263



468-274



TiN-coated contact points (" -10" suffix models only)

DIMENSIONS AND MASS

Range	L	Mass (g)
6 - 8mm / .275 - .35"	59	400
8 - 10mm / .35 - .425"	59	400
10 - 12mm / .425 - .5"	59	400
12 - 16mm / .5 - .65"	84	430
16 - 20mm / .65 - .8"	84	430
20 - 25mm / .8 - 1"	93	500
25 - 30mm / 1 - 1.2"	93	510
30 - 40mm / 1.2 - 1.6"	103.8	510
40 - 50mm / 1.6 - 2"	103.8	530
50 - 63mm / 2 - 2.5"	105.4	650
62 - 75mm / 2.5 - 3.0"	105.4	660
75 - 88mm / 3.0 - 3.5"	105.4	990
87 - 100mm / 3.5 - 4.0"	105.4	1000
100 - 125mm / 4 - 5"	151.4	970
125 - 150mm / 5 - 6"	151.4	1060
150 - 175mm / 6 - 7"	151.4	1150
175 - 200mm / 7 - 8"	151.4	1240
200 - 225mm / 8 - 9"	151.4	1330
225 - 250mm / 9 - 10"	151.4	1420
250 - 275mm / 10 - 11"	151.4	1510
275 - 300mm / 11 - 12"	151.4	1600

Unit: mm

Measuring a Blind Hole

The measuring contact points held in the jaws permit measuring the diameter of a blind hole to the bottom. (up to 100mm / 4" models)

Range	a	b	c
6 - 12mm / .275 - .5"	2	—	2.5
12 - 20mm / .5 - .8"	0.3	5.6	3.5
20 - 30mm / .8 - 1.2"	0.3	8.3	5.2
30 - 50mm / 1.2 - 2"	0.3	13	10
50 - 100mm / 2 - 4"	0.3	17	14
100 - 300mm / 4 - 12"	12.4	21	13.8



Technical Data

Accuracy: Refer to the list of specifications.
 Resolution: 0.001mm or .00005"/0.001mm (over 4 - 5" models: .0001"/0.001mm)
 Contact point: TiN coating
 Measuring method: Three-point method
 Display: LCD
 Battery: SR44 (2 pcs.), **938882**
 Battery life: Approx. 1.2 years under normal use

Function

Zero/ABS, Auto Power On/Off, Data hold, Data output, Preset, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

- 05CZA662:** SPC cable (1m / 40")
- 05CZA663:** SPC cable (2m / 80")
- 04AZB157:** Mounting plate for stand
- 156-101-10:** Stand
- 952322:** Extension rod 100mm / 3.94"
For range 6-12mm / .275 - .5" models
- 952621:** Extension rod 150mm / 5.9"
For range 12-20mm / .5" - .8" models
- 952622:** Extension rod 150mm / 5.9"
For range 20-50mm / .8" - 2" models
- 952623:** Extension rod 150mm / 5.9"
For range 50-300mm / 2" - 12" models



04AZB157

SPECIFICATIONS

Metric with TiN-coated contact points

Range	Accuracy	Order Code	
		Individual	Main Body Assembly
6-8	±2μm	468-161	04AZB106
8-10		468-162	
10-12		468-163	
12-16		468-164	
16-20		468-165	
20-25	±3μm	468-166	04AZB108
25-30		468-167	
30-40		468-168	
40-50		468-169	
50-63		468-170	
62-75	±5μm	468-171	04AZB109
75-88		468-172	
87-100		468-173	
100-125		468-174	
125-150		468-175	
150-175	±5μm	468-176	04AZB110
175-200		468-177	
200-225		468-178	
225-250		468-179	
250-275		468-180	
275-300		468-181	

Inch/Metric with TiN-coated contact points

Range	Accuracy	Order Code	
		Individual	Main Body Assembly
.275-.35"/6.925-8.89mm	±.0001"	468-261	04AZB111
.35-.425"/8.89-10.795mm		468-262	
.425-.5"/10.795-12.7mm		468-263	
.5-.65"/12.7-16.51mm		468-264	
.65-.8"/16.51-20.32mm		468-265	
.8-1"/20.32-25.4mm	±.00015"	468-266	04AZB112
1-1.2"/25.4-30.48mm		468-267	
1.2-1.6"/30.48-40.64mm		468-268	
1.6-2"/40.64-50.8mm		468-269	
2-2.5"/50.8-63.5mm		468-270	
2.5-3"/63.5-76.2mm	±.00025"	468-271	04AZB114
3-3.5"/76.2-88.9mm		468-272	
3.5-4"/88.9-101.6mm		468-273	
4-5"/101.6-127mm		468-274	
5-6"/127-152.4mm		468-275	
6-7"/152.4-177.8mm	±.00025"	468-276	04AZB115
7-8"/177.8-203.2mm		468-277	
8-9"/203.2-228.6mm		468-278	
9-10"/228.6-254mm		468-279	
10-11"/254-279.4mm		468-280	
11-12"/279.4-304.8mm		468-281	



468-986

Complete Unit Set

Each set includes complete gages (display units and measuring heads for each size).

Metric with TiN-coated contact points

Range	Order No.	Individual range	Setting rings included	Remarks
6 - 12mm	468-981	6-8, 8-10, 10-12mm	ø8mm, ø10mm	—
12 - 25mm	468-982	12-16, 16-20, 20-25mm	ø16mm, ø20mm	—
25 - 50mm	468-983	25-30, 30-40, 40-50mm	ø30mm, ø40mm	—
50 - 75mm	468-984	50-63, 62-75mm	ø62mm	—
75 - 100mm	468-985	75-88, 87-100mm	ø87mm	—

Inch/Metric with TiN-coated contact points

Range	Order No.	Individual range	Setting rings included	Remarks
.275 - .5" / 6.925 - 12.7mm	468-986	.275-.35", .35-.425", .425-.5"	.35" DIA., .425" DIA.	—
.5 - 1" / 12.7 - 25.4mm	468-987	.5-.65", .65-.8", .8-1"	.65" DIA., .8" DIA.	—
1 - 2" / 25.4 - 50.8mm	468-988	1-1.2", 1.2-1.6", 1.6-2"	1.2" DIA., 1.6" DIA.	—
2 - 3" / 50.8 - 76.2mm	468-989	2-2.5", 2.5-3"	2.5" DIA.	—
3 - 4" / 76.2 - 101.6mm	468-990	3-3.5", 3.5-4"	3.5" DIA.	—



468-978

Interchangeable Head Set

Each set includes one display unit with interchangeable measuring heads of the sizes specified.

Metric with TiN-coated contact points

Range	Order No.	Individual range	Setting rings included	Remarks
6 - 12mm	468-971	6-8, 8-10, 10-12mm	ø8mm, ø10mm	with extension rod
12 - 20mm	468-972	12-16, 16-20mm	ø16mm.	with extension rod
20 - 50mm	468-973	20-25, 25-30, 30-40, 40-50mm	ø25mm, ø40mm	with extension rod
50 - 100mm	468-974	50-63, 62-75, 75-88, 87-100mm	ø62mm, ø87mm	with extension rod
100 - 200mm	468-975	100-125, 125-150, 150-175, 175-200mm	ø125mm, ø175mm	with extension rod

Inch/Metric with TiN-coated contact points

Range	Order No.	Individual range	Setting rings included	Remarks
.275 - .5" / 6.925 - 12.7mm	468-976	.275-.35", .35-.425", .425-.5"	.35" DIA., .425" DIA.	with extension rod
.5 - .8" / 12.7 - 20.32mm	468-977	.5-.65", .65-.8"	.65" DIA.	with extension rod
.8 - 2" / 20.32 - 50.8mm	468-978	.8-1", 1-1.2", 1.2-1.6", 1.6-2"	1" DIA., 1.6" DIA.	with extension rod
2 - 4" / 50.8 - 101.6mm	468-979	2-2.5", 2.5-3", 3-3.5", 3.5-4"	2.5" DIA., 3.5" DIA.	with extension rod
4 - 8" / 101.6 - 203.2mm	468-980	4-5", 5-6", 6-7", 7-8"	5" DIA., 7" DIA.	with extension rod

Holtest

SERIES 368 — Three-Point/Two-Point Internal Micrometers

These Holtests are versatile, self-centering three-point internal micrometers for the accurate and efficient direct-measurement of internal diameters. Three anvils, evenly spaced at 120° apart, contact the internal wall surfaces and find true alignment with the axis of the bore for accurate ID measurement.



368-268

368-174

FEATURES

- TiN-coated measuring contact points (over 6mm / .275" range models) provide excellent durability and impact resistance and allow the instrument to measure to the bottom of a blind hole (up to 100mm / 4" models).
- Highly durable because of carbide-tipped contact points (anvils up to 12mm / .5" models).
- Measure deep holes using an extension rod (optional) which is available on models over 6mm (.275") measuring range.
- With Ratchet Stop for constant force.
- Setting rings for zero point adjustment are optional.
- Supplied in fitted plastic case up to 100mm / 4". Over 100mm / 4" supplied in wooden case.



368-001

Two-point contact type



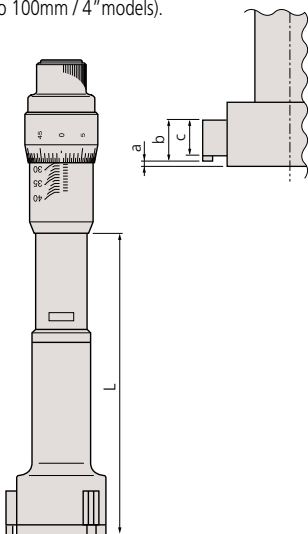
TiN-coated contact points (excluding models up to 12mm/.5")

DIMENSIONS

Measuring a Blind Hole

The measuring contact points held in the jaws permit measuring the diameter of a blind hole right down to the bottom (up to 100mm / 4" models).

Unit: mm



Range	L	Mass (g)	Range	L	Mass (g)
2 - 2.5mm / .08 - .1"	12	88	40 - 50mm / 1.6 - 2"	102	330
2.5 - 3mm / .1 - .12"	12	88	50 - 63mm / 2 - 2.5"	105	440
3 - 4mm / .12 - .16"	22	91	62 - 75mm / 2.5 - 3"	105	450
4 - 5mm / .16 - .2"	22	91	75 - 88mm / 3 - 3.5"	105	490
5 - 6mm / .2 - .24"	22	91	87 - 100mm / 3.5 - 4"	105	500
6 - 8mm / .275 - .35"	59	57	100 - 125mm / 4 - 5"	161	1050
8 - 10mm / .35 - .425"	59	58	125 - 150mm / 5 - 6"	161	1120
10 - 12mm / .425 - .5"	59	59	150 - 175mm / 6 - 7"	161	1190
12 - 16mm / .5 - .65"	82	140	175 - 200mm / 7 - 8"	161	1260
16 - 20mm / .65 - .8"	82	145	200 - 225mm / 8 - 9"	161	1420
20 - 25mm / .8 - 1"	94	250	225 - 250mm / 9 - 10"	161	1580
25 - 30mm / 1 - 1.2"	94	270	250 - 275mm / 10 - 11"	161	1600
30 - 40mm / 1.2 - 1.6"	102	290	275 - 300mm / 11 - 12"	161	1690

Range	a	b	c
2 - 6mm / .08 - .275"	—	—	2
6 - 12mm / .275 - .5"	2	—	2.5
12 - 20mm / .5 - .8"	0.3	5.6	3.5
20 - 30mm / .8 - 1.2"	0.3	8.3	5.2
30 - 50mm / 1.2 - 2"	0.3	13	10
50 - 100mm / 2 - 4"	0.3	17	14
100 - 300mm / 4 - 12"	12.4	21	13.8



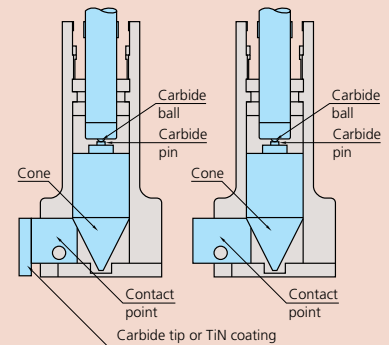
Technical Data

Graduation: 0.001mm, 0.005mm*, .0001" or .0002"*
(*over 12mm or .5" models)

Range	Measuring method	Contact-point material
2-6mm/.08-.28"	Two-point method	Carbide
6-300mm/.275-12"	Three-point method	TiN coating (1700-2000HV)

Optional Accessories

- 952322:** Extension rod 100mm / 3.94"
For range 6-12mm / .275-.5" models
- 952621:** Extension rod 150mm / 5.9"
For range 12-20mm / .5" - .8" models
- 952622:** Extension rod 150mm / 5.9"
For range 20-50mm / .8" - 2" models
- 952623:** Extension rod 150mm / 5.9"
For range 50-300mm / 2"-12" models



Using the optional extension rod



SPECIFICATIONS

Metric Individual with TiN-coated contact points

Range	Order No.	Accuracy
2 - 2.5mm	368-001	±2μm
2.5 - 3mm	368-002	±2μm
3 - 4mm	368-003	±2μm
4 - 5mm	368-004	±2μm
5 - 6mm	368-005	±2μm
6 - 8mm	368-161	±2μm
8 - 10mm	368-162	±2μm
10 - 12mm	368-163	±2μm
12 - 16mm	368-164	±2μm
16 - 20mm	368-165	±2μm
20 - 25mm	368-166	±3μm
25 - 30mm	368-167	±3μm
30 - 40mm	368-168	±3μm
40 - 50mm	368-169	±3μm
50 - 63mm	368-170	±3μm
62 - 75mm	368-171	±3μm
75 - 88mm	368-172	±3μm
87 - 100mm	368-173	±3μm
100 - 125mm	368-174	±5μm
125 - 150mm	368-175	±5μm
150 - 175mm	368-176	±5μm
175 - 200mm	368-177	±5μm
200 - 225mm	368-178	±5μm
225 - 250mm	368-179	±5μm
250 - 275mm	368-180	±5μm
275 - 300mm	368-181	±5μm

Inch Individual with TiN-coated contact points

Range	Order No.	Accuracy
.08 - .1"	368-021	±.0001"
.1 - .12"	368-022	±.0001"
.12 - .16"	368-023	±.0001"
.16 - .2"	368-024	±.0001"
.2 - .24"	368-025	±.0001"
.24 - .28"	368-026	±.0001"
.275 - .35"	368-261	±.0001"
.35 - .425"	368-262	±.0001"
.425 - .5"	368-263	±.0001"
.5 - .65"	368-264	±.0001"
.65 - .8"	368-265	±.0001"
.8 - 1"	368-266	±.00015"
1 - 1.2"	368-267	±.00015"
1.2 - 1.6"	368-268	±.00015"
1.6 - 2"	368-269	±.00015"
2 - 2.5"	368-270	±.00015"
2.5 - 3"	368-271	±.00015"
3 - 3.5"	368-272	±.00015"
3.5 - 4"	368-273	±.00015"
4 - 5"	368-274	±.00025"
5 - 6"	368-275	±.00025"
6 - 7"	368-276	±.00025"
7 - 8"	368-277	±.00025"
8 - 9"	368-278	±.00025"
9 - 10"	368-279	±.00025"
10 - 11"	368-280	±.00025"
11 - 12"	368-281	±.00025"

Complete Unit Set

Each set includes complete gages (micrometer head units and measuring heads for each size).

Metric with TiN-coated contact points

Range	Order No.	Individual range	Setting rings included	Remarks
2 - 3mm	368-906	2-2.5, 2.5-3mm	ø2.5mm	—
3 - 6mm	368-907	3-4, 4-5, 5-6mm	ø4mm, ø5mm	—
6 - 12mm	368-911	6-8, 8-10, 10-12mm	ø8mm, ø10mm	with extension rod
12 - 20mm	368-912	12-16, 16-20mm	ø16mm	with extension rod
20 - 50mm	368-913	20-25, 25-30, 30-40, 40-50mm	ø25mm, ø40mm	with extension rod
50 - 100mm	368-914	50-63, 62-75, 75-88, 87-100mm	ø62mm, ø87mm	with extension rod
100 - 200mm	368-915	100-125, 125-150, 150-175, 175-200mm	ø125mm, ø175mm	with extension rod

Inch with TiN-coated contact points

Range	Order No.	Individual range	Setting rings included	Remarks
.08" - .12"	368-926	.08-.1", .1-.12"	.1" DIA.	—
.12" - .28"	368-927	.12-.16", .16-.2", .2-.24", .24-.28"	.16" DIA., .24" DIA.	—
.275" - .5"	368-916	.275-.35", .35-.425", .425-.5"	.35" DIA., .5" DIA.	with extension rod
.5" - .8"	368-917	.5-.65", .65-.8"	.65" DIA.	with extension rod
.8" - 2"	368-918	.8-1", 1-1.2", 1.2-1.6", 1.6-2"	1" DIA., 1.6" DIA.	with extension rod
2" - 4"	368-919	2-2.5", 2.5-3", 3-3.5", 3.5-4"	2.5" DIA., 3.5" DIA.	with extension rod
4" - 8"	368-920	4-5", 5-6", 6-7", 7-8"	5" DIA., 7" DIA.	with extension rod

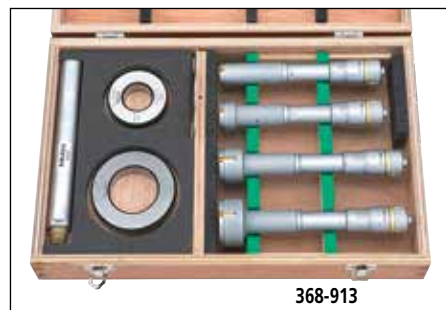
*.0001" graduation



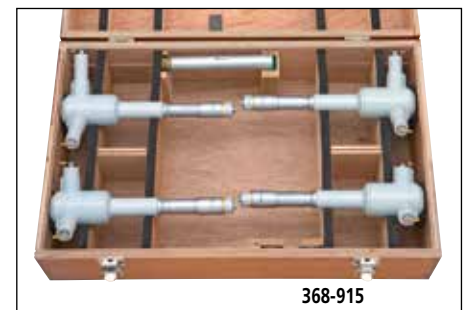
368-906



368-911



368-913



368-915

Holtest (Type II)

SERIES 368 — Three-Point Internal Micrometers

FEATURES

- The Holtests (type II) have three contact points made of alloy steel.
- Measurement can be taken closer to the bottom of the blind bore (up to 100mm / 4" models).
- Measure deep holes using an extension rod (optional).
- With Ratchet Stop for constant force.
- Setting rings for origin point settings are optional.
- Supplied in fitted plastic case up to 100mm / 4". Over 100mm / 4" supplied in wooden case.



368-869



368-770



368-774

DIMENSIONS AND MASS

Range	L	Mass (g)
12 - 16mm / .5 - .65"	82	150
16 - 20mm / .65 - .8"	82	150
20 - 25mm / .8 - 1"	94	260
25 - 30mm / 1 - 1.2"	94	280
30 - 40mm / 1.2 - 1.6"	102	290
40 - 50mm / 1.6 - 2"	102	330
50 - 63mm / 2 - 2.5"	105	440
62 - 75mm / 2.5 - 3"	105	450
75 - 88mm / 3 - 3.5"	105	560
87 - 100mm / 3.5 - 4"	105	570
100 - 125mm / 4 - 5"	161	1020
125 - 150mm / 5 - 6"	161	1110
150 - 175mm / 6 - 7"	161	1200
175 - 200mm / 7 - 8"	161	1300
200 - 225mm / 8 - 9"	161	1420
225 - 250mm / 9 - 10"	161	1540
250 - 275mm / 10 - 11"	161	1690
275 - 300mm / 11 - 12"	161	1860

Unit: mm

Measuring a Blind Hole

The measuring contact points held in the jaws permit measuring the diameter of a blind hole right down to the bottom (up to 100mm / 4" models).

Range	a	b
12 - 20mm / .5 - .8"	2.6	3.5
20 - 30mm / .8 - .12"	3.4	5.2
30 - 50mm / 1.2 - 2"	3.4	10
50 - 100mm / 2 - 4"	3.4	14
100 - 300mm / 4 - 12"	19.6	13.8



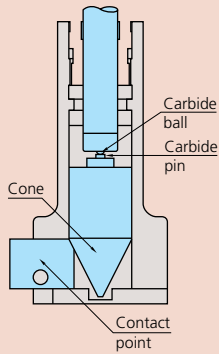
Technical Data

Graduation: 0.005mm or .0002"
 Measuring method: Three-point method
 Contact point: Hardened steel (over HRC 60)

Optional Accessories

- 952621:** Extension rod 150mm / 5.9"
For range 12-20mm / .5 - .8" models
- 952622:** Extension rod 150mm / 5.9"
For range 20-50mm / .8 - 2" models
- 952623:** Extension rod 150mm / 5.9"
For range 50-300mm / 2 - 12" models

SPECIFICATIONS



HT (Type II)

Head Assy Order No.	Measuring Range	HT (type II) Order No.
04AZA839	12 - 16mm	368-764
04AZA840	16 - 20mm	368-765
04AZA848	20 - 25mm	368-766
04AZA849	25 - 30mm	368-767
04AZA857	30 - 40mm	368-768
04AZA858	40 - 50mm	368-769
04AZA870	50 - 63mm	368-770
04AZA871	62 - 75mm	368-771
04AZA872	75 - 88mm	368-772
04AZA873	87 - 100mm	368-773
04AZA895	100 - 125mm	368-774
04AZA896	125 - 150mm	368-775
04AZA897	150 - 175mm	368-776
04AZA898	175 - 200mm	368-777
04AZA899	200 - 225mm	368-778
04AZA900	225 - 250mm	368-779
04AZA901	250 - 275mm	368-780
04AZA902	275 - 300mm	368-781
04AZA841	.5 - .65"	368-864
04AZA842	.65 - .8"	368-865
04AZA850	.8 - 1"	368-866
04AZA851	1 - 1.2"	368-867
04AZA859	1.2 - 1.6"	368-868
04AZA860	1.6 - 2"	368-869
04AZA874	2 - 2.5"	368-870
04AZA875	2.5 - 3"	368-871
04AZA876	3 - 3.5"	368-872
04AZA877	3.5 - 4"	368-873
04AZA903	4 - 5"	368-874
04AZA904	5 - 6"	368-875
04AZA905	6 - 7"	368-876
04AZA906	7 - 8"	368-877
04AZA907	8 - 9"	368-878
04AZA908	9 - 10"	368-879
04AZA909	10 - 11"	368-880
04AZA910	11 - 12"	368-881

Metric Individual		
Range	Order No.	Accuracy
12 - 16mm	368-764	±2µm
16 - 20mm	368-765	±2µm
20 - 25mm	368-766	±3µm
25 - 30mm	368-767	±3µm
30 - 40mm	368-768	±3µm
40 - 50mm	368-769	±3µm
50 - 63mm	368-770	±3µm
62 - 75mm	368-771	±3µm
75 - 88mm	368-772	±3µm
87 - 100mm	368-773	±3µm
100 - 125mm	368-774	±5µm
125 - 150mm	368-775	±5µm
150 - 175mm	368-776	±5µm
175 - 200mm	368-777	±5µm
200 - 225mm	368-778	±5µm
225 - 250mm	368-779	±5µm
250 - 275mm	368-780	±5µm
275 - 300mm	368-781	±5µm

Inch Individual		
Range	Order No.	Accuracy
.5 - .65"	368-864	±.0001"
.65 - .8"	368-865	±.0001"
.8 - 1"	368-866	±.00015"
1 - 1.2"	368-867	±.00015"
1.2 - 1.6"	368-868	±.00015"
1.6 - 2"	368-869	±.00015"
2 - 2.5"	368-870	±.00015"
2.5 - 3"	368-871	±.00015"
3 - 3.5"	368-872	±.00015"
3.5 - 4"	368-873	±.00015"
4 - 5"	368-874	±.00025"
5 - 6"	368-875	±.00025"
6 - 7"	368-876	±.00025"
7 - 8"	368-877	±.00025"
8 - 9"	368-878	±.00025"
9 - 10"	368-879	±.00025"
10 - 11"	368-880	±.00025"
11 - 12"	368-881	±.00025"

Complete Unit Set

Each set includes complete gages (micrometer head units and measuring heads for each size).

Metric				
Range	Order No.	Individual range	Setting rings included	Remarks
12 - 20mm	368-991	12-16, 16-20mm	ø16mm	with extension rod
20 - 50mm	368-992	20-25, 25-30, 30-40, 40-50mm	ø25mm, ø40mm	with extension rod
50 - 100mm	368-993	50-63, 62-75, 75-88, 87-100mm	ø62mm, ø87mm	with extension rod
100 - 200mm	368-994	100-125, 125-150, 150-175, 175-200mm	ø125mm, ø175mm	with extension rod

Inch				
Range	Order No.	Individual range	Setting rings included	Remarks
.5" - .8"	368-995	.5-.65", .65-.8"	.65" DIA.	with extension rod
.8" - 2"	368-996	.8-1", 1-1.2", 1.2-1.6", 1.6-2"	1" DIA., 1.6" DIA.	with extension rod
2" - 4"	368-997	2-2.5", 2.5-3", 3-3.5", 3.5-4"	2.5" DIA., 3.5" DIA.	with extension rod
4" - 8"	368-998	4-5", 5-6", 6-7", 7-8"	5" DIA., 7" DIA.	with extension rod



Borematic

SERIES 568 — ABSOLUTE Digimatic Snap Bore Gages

The Borematic enables the operator to take measurements more accurately and quicker than ever before. Once the origin point is set with the ORIGIN button, the Borematic retains the setting for the entire battery life, therefore, no longer repeated origin setting (presetting) is necessary.

FEATURES

- TiN-coated measuring contact points provide excellent durability and impact resistance and allow the instrument to measure to the bottom of a blind hole.
- Large LCD digits of 8.5mm height for easy reading.
- 330-degree rotatable display unit for easy reading at any angle.
- Go/no-go judgment function.
- The ABSOLUTE linear encoder eliminates over-speed errors.
- With SPC data output.
- Setting rings for origin point setting are optional.
- Measure deep holes by attaching an optional extension rod.
- Measurement can be taken closer to the bottom of a blind bore.
- Supplied in fitted wooden case.



TiN-coated contact points (" -10" suffix models only)

SPECIFICATIONS

Metric	Individual		
Range	Order No.	Accuracy	Mass (g)
6 - 8mm	568-361	±5µm	480
8 - 10mm	568-362	±5µm	485
10 - 12mm	568-363	±5µm	485
12 - 16mm	568-364	±5µm	475
16 - 20mm	568-365	±5µm	480
20 - 25mm	568-366	±6µm	540
25 - 30mm	568-367	±6µm	555
30 - 40mm	568-368	±6µm	565
40 - 50mm	568-369	±6µm	610
50 - 63mm	568-370	±6µm	730
62 - 75mm	568-371	±6µm	740
75 - 88mm	568-372	±6µm	790
87 - 100mm	568-373	±6µm	800
100 - 113mm	568-374	±6µm	900
112 - 125mm	568-375	±6µm	910

Inch/Metric			
Range	Order No.	Accuracy	Mass (g)
.275 - .350" / 6.985 - 8.89mm	568-461	±.00025"	480
.350 - .425" / 8.89 - 10.795mm	568-462	±.00025"	485
.425 - .5" / 10.795 - 12.7mm	568-463	±.00025"	485
.50 - .65" / 12.7 - 16.51mm	568-464	±.00025"	475
.65 - .80" / 16.51 - 20.32mm	568-465	±.00025"	480
.8 - 1.0" / 20.32 - 25.4mm	568-466	±.0003"	540
1.0 - 1.2" / 25.4 - 30.48mm	568-467	±.0003"	555
1.2 - 1.6" / 30.48 - 40.64mm	568-468	±.0003"	565
1.6 - 2.0" / 40.64 - 50.8mm	568-469	±.0003"	610
2.0 - 2.5" / 50.8 - 63.5mm	568-470	±.0003"	730
2.5 - 3.0" / 63.5 - 76.2mm	568-471	±.0003"	740
3.0 - 3.5" / 76.2 - 88.9mm	568-472	±.0003"	790
3.5 - 4.0" / 88.9 - 101.6mm	568-473	±.0003"	800
4.0 - 4.5" / 101.6 - 114.3mm	568-474	±.0003"	900
4.5 - 5.0" / 114.3 - 127mm	568-475	±.0003"	910



Technical Data

Accuracy: Refer to the list of specifications.

Resolution: 0.001mm or .00005"/0.001mm

Contact point: Carbide or TiN coating*
(*over 12mm/.5" models)

Measuring method: Three-point method

Display: LCD

Battery: SR44 (1 pc.) (938882)

Battery life: Approx. 7,000 hours

Functions

Zero/ABS, presetting, go/no-go judgment, power on/off, inch/mm conversion (on inch/metric models only), SPC data output, data hold

Optional Accessories

905338: SPC cable (1m / 40")

905409: SPC cable (2m / 80")

952322: Extension rod 100mm / 3.94"
For range 6-12mm / .275-.5" models

952621: Extension rod 150mm / 5.9"
For range 12-20mm / .5" - .8" models

952622: Extension rod 150mm / 5.9"
For range 20-50mm / .8" - 2" models

952623: Extension rod 150mm / 5.9"
For range 50-300mm / 2" - 12" models

----: Setting ring (See page C-29.)



Complete Unit Set

Each set includes complete gage display units and measuring heads for each size and extension rod.

Metric

Range	Set Order No.	Individual Order No.	Setting rings included
6 - 12mm	568-955	568-361, 568-362 568-363	177-125 (ø8mm) 177-126 (ø10mm)
12 - 25mm	568-956	568-364, 568-365 568-366	177-177 (ø16mm) 177-286 (ø20mm)
25 - 50mm	568-957	568-367, 568-368 568-369	177-139 (ø25mm) 177-290 (ø40mm)
50 - 75mm	568-958	568-370 568-371	177-314 (ø62mm)
75 - 100mm	568-959	568-372 568-373	177-318 (ø87mm)

Inch/Metric

Range	Set Order No.	Individual Order No.	Setting rings included
.275" - .5" / 6.985 - 12.7mm	568-965	568-461, 568-462 568-463	177-179 (.35" DIA.) 177-283 (.425" DIA.)
.5" - 1" / 12.7 - 25.4mm	568-966	568-464, 568-465 568-466	177-182 (.65" DIA.) 177-287 (.8" DIA.)
1" - 2" / 25.4 - 50.8mm	568-967	568-467, 568-468 568-469	177-289 (1.2" DIA.) 177-291 (1.6" DIA.)
2" - 3" / 50.8 - 76.2mm	568-968	568-470 568-471	177-315 (2.5" DIA.)
3" - 4" / 76.2 - 101.6mm	568-969	568-472 568-473	177-319 (3.5" DIA.)

Interchangeable Head Set

Each set includes one display unit with interchangeable measuring heads of the sizes specified and extension rod.

Metric

Range	Set Order No.	Display Unit	Adaptor Supplied	Individual Head No.	Setting rings included
6 - 12mm	568-924	568-014	954595	04AZB136 04AZB137 04AZB138	177-125 (ø8mm) 177-126 (ø10mm)
12 - 25mm	568-925	568-014	216556 216557	04AZA719 04AZA720 04AZA728	177-177 (ø16mm) 177-286 (ø20mm)
25 - 50mm	568-926	568-014	216557	04AZA729 04AZA737 04AZA738	177-288 (ø30mm) 177-290 (ø40mm)
50 - 100mm	568-927	568-014	216558	04AZA750, 04AZA751, 04AZA752 04AZA753	177-314 (ø62mm) 177-318 (ø87mm)

Inch/Metric

Range	Set Order No.	Display Unit	Adaptor Supplied	Individual Head No.	Setting rings included
.275" - .5" / 6.985 - 12.7mm	568-928	568-015	954595	04AZB139 04AZB140 04AZB141	177-179 (.35" DIA.) 177-283 (.425" DIA.)
.5" - 1" / 12.7 - 25.4mm	568-929	568-015	216556 216557	04AZA721 04AZA722 04AZA730	177-182 (.65" DIA.) 177-287 (.8" DIA.)
1" - 2" / 25.4 - 50.8mm	568-930	568-015	216557	04AZA731 04AZA739 04AZA740	177-289 (1.2" DIA.) 177-291 (1.6" DIA.)
2" - 4" / 50.8 - 101.6mm	568-936	568-015	216558	04AZA754 04AZA755 04AZA756 04AZA757	177-315 (2.5" DIA.) 177-319 (3.5" DIA.)

Interchangeable Contact Head Set



568-924

Complete Unit Set



568-959

DIMENSIONS

Measuring a Blind Hole

The measuring pins held in the jaws permit measuring the diameter of a blind hole right down to the bottom.

Unit: mm

Range	L	a	b	c
6 - 12mm / .275 - .5"	83	2	—	2.5
12 - 20mm / .5 - .8"	53	0.3	5.6	3.5
20 - 30mm / .8 - 1.2"	59	0.3	8.3	5.2
30 - 50mm / 1.2 - 2"	67	0.3	13	10
50 - 125mm / 2 - 5"	75	0.3	17	14

() : 50-125mm model

Holtest/Digimatic Holtest/Borematic

SERIES 368, 468, 568 Replacement Head Assembly List

TiN-coated measuring contact head assembly

Head Assy Order No.	Measuring Range	HT(Type I)		HTD		SBM		Adaptor*
		Order No.	Model	Order No.	Model	Order No.	Model	
04AZB136	6 - 8mm	368-161	HT-8R	468-161	HTD-8R	568-361	SBM-8C	954595
04AZB137	8 - 10mm	368-162	HT-10R	468-162	HTD-10R	568-362	SBM-10C	
04AZB138	10 - 12mm	368-163	HT-12R	468-163	HTD-12R	568-363	SBM-12C	
04AZA719	12 - 16mm	368-164	HT-16R	468-164	HTD-16R	568-364	SBM-16C	216556
04AZA720	16 - 20mm	368-165	HT-20R	468-165	HTD-20R	568-365	SBM-20C	
04AZA728	20 - 25mm	368-166	HT-25R	468-166	HTD-25R	568-366	SBM-25C	216557
04AZA729	25 - 30mm	368-167	HT-30R	468-167	HTD-30R	568-367	SBM-30C	
04AZA737	30 - 40mm	368-168	HT-40R	468-168	HTD-40R	568-368	SBM-40C	
04AZA738	40 - 50mm	368-169	HT-50R	468-169	HTD-50R	568-369	SBM-50C	
04AZA750	50 - 63mm	368-170	HT-63R	468-170	HTD-63R	568-370	SBM-63C	
04AZA751	62 - 75mm	368-171	HT-75R	468-171	HTD-75R	568-371	SBM-75C	216558
04AZA752	75 - 88mm	368-172	HT-88R	468-172	HTD-88R	568-372	SBM-88C	
04AZA753	87 - 100mm	368-173	HT-100R	468-173	HTD-100R	568-373	SBM-100C	
04AZA775	100 - 125mm	368-174	HT-125R	468-174	HTD-125R	—	—	—
04AZA776	125 - 150mm	368-175	HT-150R	468-175	HTD-150R	—	—	—
04AZA777	150 - 175mm	368-176	HT-175R	468-176	HTD-175R	—	—	—
04AZA778	175 - 200mm	368-177	HT-200R	468-177	HTD-200R	—	—	—
04AZA779	200 - 225mm	368-178	HT-225R	468-178	HTD-225R	—	—	—
04AZA780	225 - 250mm	368-179	HT-250R	468-179	HTD-250R	—	—	—
04AZA781	250 - 275mm	368-180	HT-275R	468-180	HTD-275R	—	—	—
04AZA782	275 - 300mm	368-181	HT-300R	468-181	HTD-300R	—	—	—
04AZB139	.275 - .35"	368-261	HT-.35"R	468-261	HTD-.35"R	568-461	SBM-.35"C	954595
04AZB140	.35 - .425"	368-262	HT-.425"R	468-262	HTD-.425"R	568-462	SBM-.425"C	
04AZB141	.425 - .5"	368-263	HT-.5"R	468-263	HTD-.5"R	568-463	SBM-.5"C	
04AZA721	.5 - .65"	368-264	HT-.65"R	468-264	HTD-.65"R	568-464	SBM-.65"C	216556
04AZA722	.65 - .8"	368-265	HT-.8"R	468-265	HTD-.8"R	568-465	SBM-.8"C	
04AZA730	.8 - 1"	368-266	HT-1"R	468-266	HTD-1"R	568-466	SBM-1"C	216557
04AZA731	1 - 1.2"	368-267	HT-1.2"R	468-267	HTD-1.2"R	568-467	SBM-1.2"C	
04AZA739	1.2 - 1.6"	368-268	HT-1.6"R	468-268	HTD-1.6"R	568-468	SBM-1.6"C	
04AZA740	1.6 - 2"	368-269	HT-2"R	468-269	HTD-2"R	568-469	SBM-2"C	
04AZA754	2 - 2.5"	368-270	HT-2.5"R	468-270	HTD-2.5"R	568-470	SBM-2.5"C	
04AZA755	2.5 - 3"	368-271	HT-3"R	468-271	HTD-3"R	568-471	SBM-3"C	216558
04AZA756	3 - 3.5"	368-272	HT-3.5"R	468-272	HTD-3.5"R	568-472	SBM-3.5"C	
04AZA757	3.5 - 4"	368-273	HT-4"R	468-273	HTD-4"R	568-473	SBM-4"C	
04AZA783	4 - 5"	368-274	HT-5"R	468-274	HTD-5"R	—	—	—
04AZA784	5 - 6"	368-275	HT-6"R	468-275	HTD-6"R	—	—	—
04AZA785	6 - 7"	368-276	HT-7"R	468-276	HTD-7"R	—	—	—
04AZA786	7 - 8"	368-277	HT-8"R	468-277	HTD-8"R	—	—	—
04AZA787	8 - 9"	368-278	HT-9"R	468-278	HTD-9"R	—	—	—
04AZA788	9 - 10"	368-279	HT-10"R	468-279	HTD-10"R	—	—	—
04AZA789	10 - 11"	368-280	HT-11"R	468-280	HTD-11"R	—	—	—
04AZA790	11 - 12"	368-281	HT-12"R	468-281	HTD-12"R	—	—	—
04AZA941	100 - 113mm	—	—	—	—	568-374	SBM-113C	216558
04AZA942	112 - 125mm	—	—	—	—	568-375	SBM-125C	
04AZA943	4 - 4.5"	—	—	—	—	568-474	SBM-4.5"C	
04AZA944	4.5 - 5"	—	—	—	—	568-475	SBM-5"C	

* Adaptors are required to connect borematic head assemblies and borematic main body units. Sets and complete units include the correct adaptors for the included heads, while individual heads (purchased separately) do not.

Adaptors are not required for Vernier/Digimatic Holtests.

Separately purchased head assemblies are not covered by the guaranteed accuracy for holtests (368/468 series).

Tubular Inside Micrometers

SERIES 133 — Single-Rod Type

FEATURES

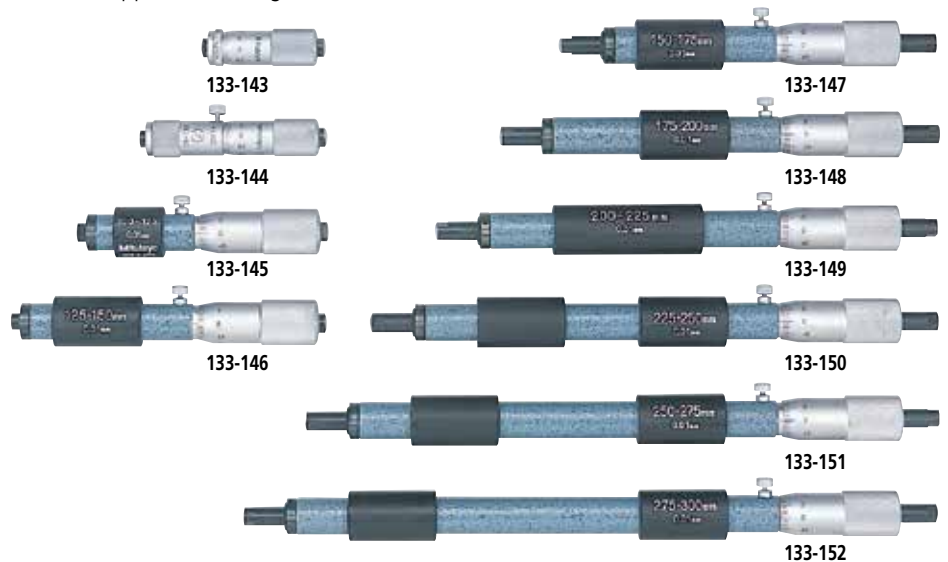
- With locking clamp.
- Zero point can be readjusted by rotating the micrometer head sleeve. A key wrench is supplied.
- Clear, crisp graduations on the satin-chrome finished micrometer head.
- Carbide-tipped measuring faces.
- Supplied in fitted plastic case. Over 200mm / 8" supplied in wooden case.

Technical Data

Accuracy: Refer to the list of specifications.
Graduation: 0.01mm or .001"

Optional Accessories

---- : Setting ring (See page C-29.)



SPECIFICATIONS

Metric Individual		
Range	Order No.	Accuracy
50 - 75mm	133-143	±3µm
75 - 100mm	133-144	±4µm
100 - 125mm	133-145	±5µm
125 - 150mm	133-146	±5µm
150 - 175mm	133-147	±5µm
175 - 200mm	133-148	±5µm
200 - 225mm	133-149	±5µm
225 - 250mm	133-150	±6µm
250 - 275mm	133-151	±6µm
275 - 300mm	133-152	±6µm
300 - 325mm	133-153	±7µm
325 - 350mm	133-154	±7µm
350 - 375mm	133-155	±7µm
375 - 400mm	133-156	±8µm
400 - 425mm	133-157	±8µm
425 - 450mm	133-158	±8µm
450 - 475mm	133-159	±9µm
475 - 500mm	133-160	±9µm
500 - 525mm	133-161	±9µm
525 - 550mm	133-162	±10µm
550 - 575mm	133-163	±10µm
575 - 600mm	133-164	±10µm
600 - 625mm	133-165	±11µm
625 - 650mm	133-166	±11µm
650 - 675mm	133-167	±11µm
675 - 700mm	133-168	±12µm

Metric Individual		
Range	Order No.	Accuracy
700 - 725mm	133-169	±12µm
725 - 750mm	133-170	±12µm
750 - 775mm	133-171	±13µm
775 - 800mm	133-172	±13µm
800 - 825mm	133-173	±13µm
825 - 850mm	133-174	±14µm
850 - 875mm	133-175	±14µm
875 - 900mm	133-176	±14µm
900 - 925mm	133-177	±15µm
925 - 950mm	133-178	±15µm
950 - 975mm	133-179	±15µm
975 - 1000mm	133-180	±16µm

Inch Individual		
Range	Order No.	Accuracy
2" - 3"	133-223	±.00015"
3" - 4"	133-224	±.0002"
4" - 5"	133-225	±.00025"
5" - 6"	133-226	±.00025"
6" - 7"	133-227	±.00025"
7" - 8"	133-228	±.00025"
8" - 9"	133-229	±.00025"
9" - 10"	133-230	±.0003"
10" - 11"	133-231	±.0003"
11" - 12"	133-232	±.0003"

Tubular Inside Micrometers

SERIES 133



133-902

Metric Micrometer set		
Range	Order No.	Included in set
50 - 150mm (4 pcs. set)	133-901	<ul style="list-style-type: none"> • 133-143, 133-144, 133-145, 133-146 • with fitted case
50 - 300mm (10 pcs. set)	133-902	<ul style="list-style-type: none"> • 133-143, 133-144, 133-145, 133-146, 133-147, 133-148, 133-149, 133-150, 133-151, 133-152 • with fitted case

Inch Micrometer set		
Range	Order No.	Included in set
2" - 6" (4 pcs. set)	133-903	<ul style="list-style-type: none"> • 133-223, 133-224, 133-225, 133-226 • with fitted case
2" - 12" (10 pcs. set)	133-904	<ul style="list-style-type: none"> • 133-223, 133-224, 133-225, 133-226, 133-227, 133-228, 133-229, 133-230, 133-231, 133-232 • with fitted case

DIMENSIONS

Unit: mm

Order No.	L	a	b
133-145 / 133-225	100	5	3
133-146 / 133-226	125	5	3
133-147 / 133-227	150	18	15
133-148 / 133-228	175	18	15
133-149 / 133-229	200	18	15
133-180 / 133-232	975	18	15

Inside Micrometers

SERIES 141 — Interchangeable-Rod Type

FEATURES

- Wide range of ID measurements with interchangeable rods.
- Each interchangeable rod is marked with its measuring range.
- The sizes of interchangeable rods can be adjusted with spacing collars.
- Both micrometer head and furnished rods are satin-chrome finished throughout.
- Supplied in fitted plastic case. Over 1000mm / 40" supplied in wooden case.

Technical Data

Metric Model

Accuracy: $\pm(6+L/50)\mu\text{m}$
 L=Maximum measuring length (mm)
 Fraction rounded up

Inch Model

Accuracy: $\pm\{.00024+ (.00004 \times R/2)\}''$
 R=Maximum measuring length (inch)
 Fraction rounded up

Graduation: 0.01mm or .001"

Optional Accessories

---- : Setting ring (See page C-29.)

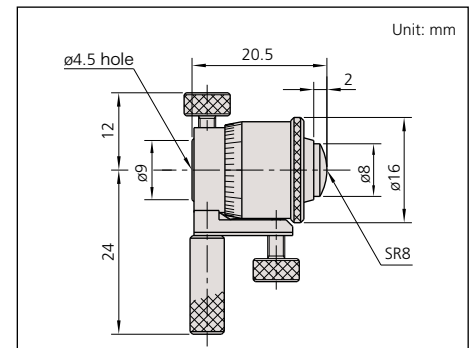


141-233



When using the extension rod

DIMENSIONS



SPECIFICATIONS

Metric			
Range	Order No.	Travel of micrometer head	Remarks
25 - 32mm	141-001 / 141-003*	7mm	Micrometer Head only
25 - 50mm	141-101 / 141-103*	7mm	with 2 rods
50 - 63mm	141-025 / 141-027*	13mm	Micrometer Head only
50 - 200mm	141-205 / 141-211*	13mm	with 3 rods
50 - 300mm	141-206 / 141-212*	13mm	with 5 rods
200 - 225mm	141-009 / 141-011*	25mm	Micrometer Head only
200 - 500mm	141-117	25mm	with 3 rods
200 - 1000mm	141-118	25mm	with 8 rods

*with carbide-tipped face

Inch

Range	Order No.	Travel of micrometer head	Remarks
1" - 1.25"	141-002 / 141-004*	.25"	Micrometer Head only
1" - 2"	141-102 / 141-104*	.25"	with 2 rods
2" - 2.5"	141-026 / 141-028*	.5"	Micrometer Head only
2" - 8"	141-208 / 141-214*	.5"	with 3 rods
2" - 12"	141-233 / 141-215*	.5"	with 5 rods
8" - 9"	141-010 / 141-012*	1"	Micrometer Head only
8" - 20"	141-121	1"	with 3 rods
8" - 40"	141-122	1"	with 8 rods

*with carbide-tipped face

Tubular Inside Micrometers

SERIES 139 — Extension-Pipe Type

FEATURES

- Wide range of ID measurements by combining extension pipes and anvils with the micrometer head.
- Supplied in fitted wooden case, except 500 mm / 20" which comes in plastic case.



Metric Extension-pipe type

Range	Order No.	Travel of micrometer head	Extension pipes
100 - 125mm	139-001	25mm	Micrometer Head only
100 - 500mm	139-173	25mm	25mm, 50mm, 100mm, 200mm
100 - 900mm	139-174	25mm	25mm, 50mm, 100mm, 200mm, 400mm
100 - 1300mm	139-175	25mm	25mm, 50mm, 100mm, 200mm, 400mm (2 pcs.)
100 - 1700mm	139-176	25mm	25mm, 50mm, 100mm, 200mm, 400mm (3 pcs.)
100 - 2100mm	139-177	25mm	25mm, 50mm, 100mm, 200mm, 400mm (4 pcs.)

Inch Extension-pipe type

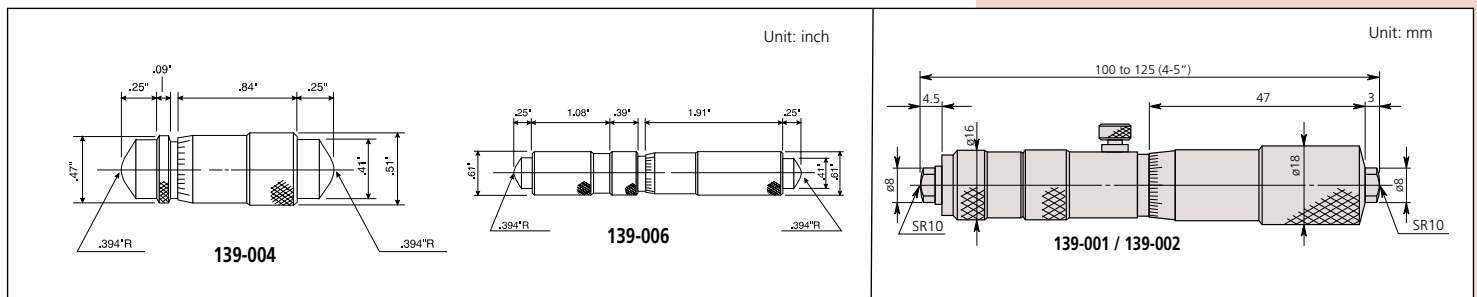
Range	Order No.	Travel of micrometer head	Extension pipes
4" - 5"	139-002	1"	Micrometer Head only
4" - 20"	139-178	1"	1", 2", 4", 8"
4" - 36"	139-179	1"	1", 2", 4", 8", 16"
4" - 52"	139-180	1"	1", 2", 4", 8", 16" (2 pcs.)
4" - 68"	139-181	1"	1", 2", 4", 8", 16" (3 pcs.)
4" - 84"	139-182	1"	1", 2", 4", 8", 16" (4 pcs.)



Inch Extension-pipe type

Range	Order No.	Travel of micrometer head	Extension pipes	Remarks
1.5 - 2"	139-004	.5"	Micrometer Head only	—
4 - 5"	139-006	1"	Micrometer Head only	—
1.5 - 12"	139-201	.5"	.5", 1", 2", 2.5", 3", 3.5", 4", 6"	Includes 139-004
4 - 40"	139-202	1"	1", 2", 3", 6", 9", 12", 14", 16", 17", 19"	Includes 139-006

DIMENSIONS



Technical Data

Metric Model

Accuracy:

- Series 139: $\pm(3+n+L/50)\mu\text{m}$
L=Maximum measuring length (mm)
n=number of rods
Fraction rounded up

Inch Model

Accuracy:

- Series 139: $\pm(.00015+.00005n+.00005R*/2)''$
R=Maximum measuring length (inch)
n=number of rods
Fraction rounded up

Graduation: 0.01mm or .001"

Measurement error of micrometer head: $\pm 3\mu\text{m}$

Optional Accessories

-----: Setting ring (See page C-29.)

Tubular Inside Micrometers

SERIES 140 — Extension-Pipe Type

Technical Data

Metric Model

Accuracy: $\pm(3+n+L/50)\mu\text{m}$
 n=Number of rod,
 L=Maximum measuring length (mm),
 Fraction rounded up

Inch Model

Accuracy: $\pm(.00015+.00005n+.00005R*/2)''$
 n=Number of rod
 R=Maximum measuring length (inch)
 Fraction rounded up

Graduation: 0.01mm or .001"

Optional Accessories

----- : Setting ring (See page C-29.)

FEATURES

- Wide range of ID measurements by combining extension rods (pipes) and anvils with the micrometer head.
- The Series 140 use highly durable/ large-diameter extension pipes.
- Supplied in fitted wooden case.

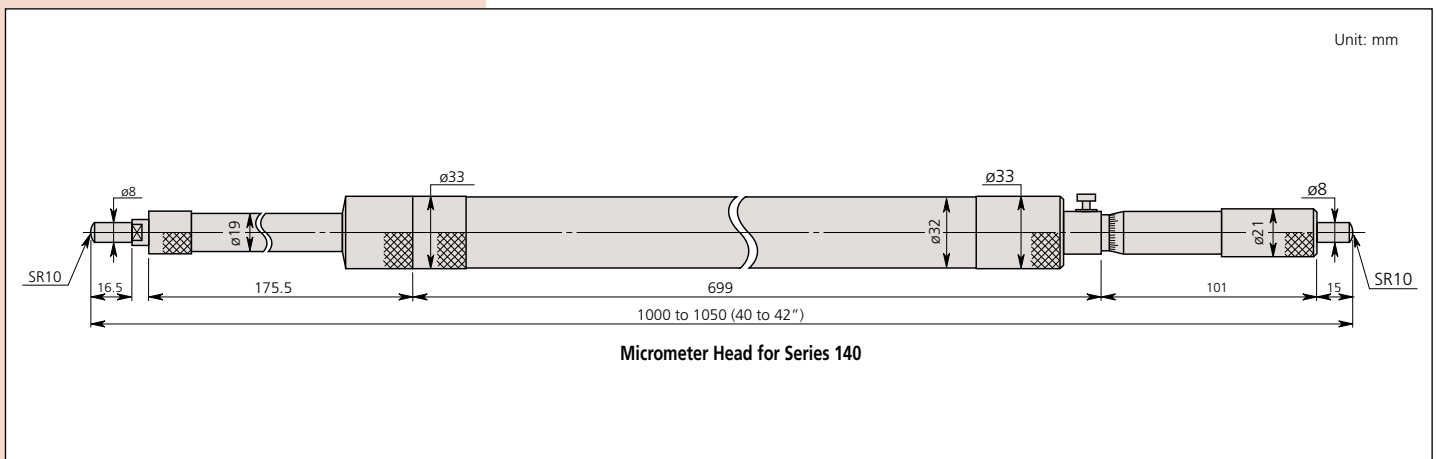
Metric — Extension-pipe type

Range	Order No.	Travel of micrometer head	Extension pipes
1000 - 2000mm	140-157	50mm	50mm, 100mm (2 pcs.), 200mm, 500mm
1000 - 3000mm	140-158	50mm	50mm, 100mm (2 pcs.), 200mm, 500mm, 1000mm
1000 - 4000mm	140-159	50mm	50mm, 100mm (2 pcs.), 200mm, 500mm, 1000mm (2 pcs.)
1000 - 5000mm	140-160	50mm	50mm, 100mm (2 pcs.), 200mm, 500mm, 1000mm (3 pcs.)

Inch — Extension-pipe type

Range	Order No.	Travel of micrometer head	Extension pipes
40" - 80"	140-161	2"	2", 4" (2 pcs.), 8", 20"
40" - 120"	140-162	2"	2", 4" (2 pcs.), 8", 20", 40"
40" - 160"	140-163	2"	2", 4" (2 pcs.), 8", 20", 40" (2 pcs.)
40" - 200"	140-164	2"	2", 4" (2 pcs.), 8", 20", 40" (3 pcs.)

DIMENSIONS



Inside Micrometers

SERIES 345, 145 — Caliper Type

FEATURES

- Caliper-type jaws are made of high-grade, tool steel.
- Locking clamp for positive locking of spindle.
- Non-slip grip finish (digital models)
- Satin-chrome finished.
- A special holder is available to be used with Mitutoyo micrometer stand.
- Supplied in fitted plastic case. Over 175mm / 4" supplied in wooden case.



SPECIFICATIONS

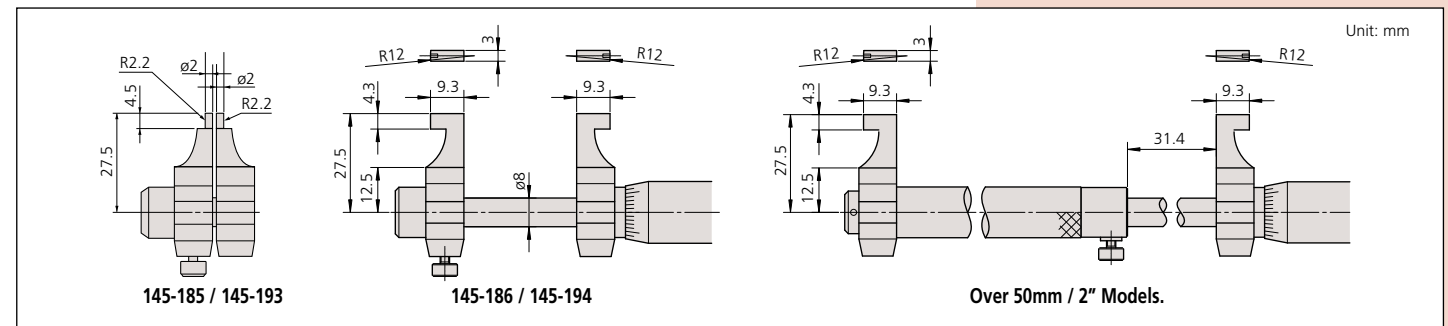
Metric		
Range	Order No.	Accuracy
5 - 30mm	345-250-30	±5µm
25 - 50mm	345-251-30	±6µm

Metric		
Range	Order No.	Accuracy
5 - 30mm	145-185	±5µm
25 - 50mm	145-186	±6µm
50 - 75mm	145-187	±7µm
75 - 100mm	145-188	±8µm
100 - 125mm	145-189	±9µm
125 - 150mm	145-190	±9µm
150 - 175mm	145-191	±10µm
175 - 200mm	145-192	±10µm
200 - 225mm	145-217	±11µm
225 - 250mm	145-218	±11µm
250 - 275mm	145-219	±12µm
275 - 300mm	145-220	±12µm

Inch/Metric Digital model		
Range	Order No.	Accuracy
.2 - 1.2" / 5-30mm	345-350-30	±.00025"
1 - 2" / 25-50mm	345-351-30	±.0003"

Inch		
Range	Order No.	Accuracy
.2 - 1.2"	145-193	±.00025"
1 - 2"	145-194	±.0003"
2 - 3"	145-195	±.00035"
3 - 4"	145-196	±.0004"

DIMENSIONS



Technical Data

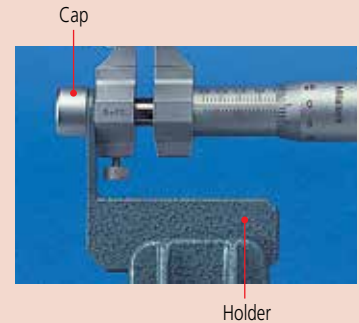
Accuracy: Refer to the list of specifications.
(excluding quantizing error for digital models)
Resolution*: 0.01mm or .00005"/0.001mm
Graduation**: 0.01mm or .001"
Measuring faces: Carbide tipped
Display*: LCD
Battery*: SR44 (1 pc.), 938882
Battery life*: Approx. 2.4 years under normal use
*Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Data hold, Data output, inch/mm conversion (inch/mm models)
Function Lock, 2 Presets
Alarm: Low voltage, Counting value composition error

Optional Accessories

- 05CZA662: SPC cable with data switch 1m / 40"
- 05CZA663: SPC cable with data switch 2m / 80"
- : Setting ring (See page C-29.)
- 300401: Cap for stand holder
- 300400: Stand holder



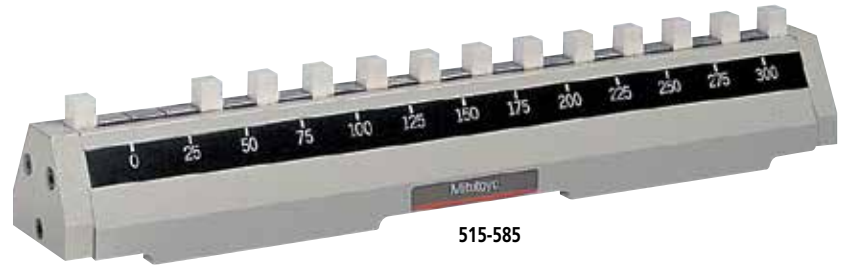


Inside Micro Checker

SERIES 515

FEATURES

- The Inside Micro Checker is designed to efficiently check the zero point of a tubular inside micrometer.
- Each measuring block is made of zirconia-based ceramic and is free from deterioration and dimensional changes over time.



515-585



Standard accessory

Technical Data

Block pitch accuracy: $\pm(1+L/150)\mu\text{m}$
 L= Length to check (mm)

Standard Accessories

- 611671-02:** Auxiliary Block (10mm)
- 940286:** Clamping element with V-rest
- 602195:** Spacer (for $\varnothing 8\text{mm}$ measuring anvil)

Optional Accessories

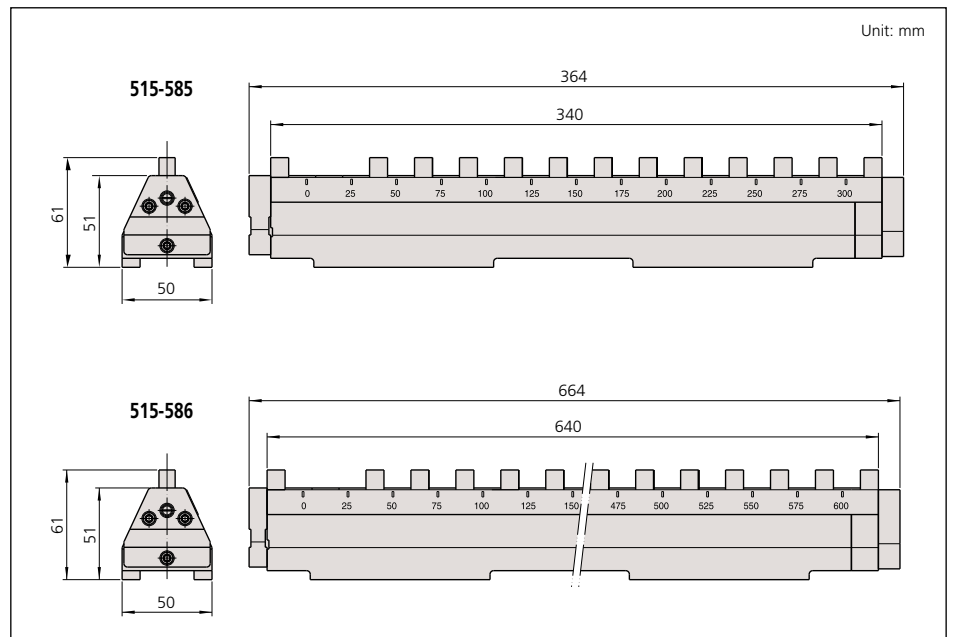
- 602160:** Wooden case for 300mm Inside Micro Checker
- 602163:** Wooden case for 600mm Inside Micro Checker



SPECIFICATIONS

Range	Order No.	Length to check
300mm	515-585	25, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300mm
600mm	515-586	25, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300, 325, 350, 375, 400, 425, 450, 475, 500, 525, 550, 575, 600mm

DIMENSIONS



Bore Gages

SERIES 511 — for Small Holes

FEATURES

- Interchangeable anvils are made of alloy steel.
- The dial indicator is fully protected by a rugged cover.

SPECIFICATIONS

Metric Gage Stem \varnothing 8mm

Measuring Range	Order No. Without Dial Gage	Order No. With 2046SB Graduation 0.01mm	Order No. With 2109SB-10 Graduation 0.001mm	Number of Anvils	Number of Spacers
6 - 10mm	511-209*	511-211	511-210	9	1
10 - 18.5mm	511-201*	511-204	511-203	9	1

*Does not come with Dial Gage Protector Cover (21DZA000)

Inch Gage Stem Dia .375"

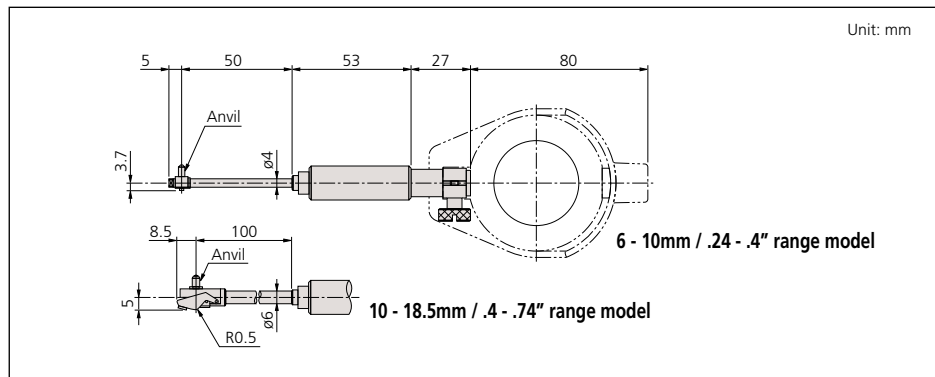
Measuring Range	Order No. Without Dial Gage	Order No. With 2922SB Graduation .0005"	Order No. With 2923SB-10 Graduation .0001"	Number of Anvils	Number of Spacers
.24 - .4"	511-214*	511-213	511-212	9	1
.4 - .74"	511-205*	511-207	511-206	9	1

*Does not come with Dial Gage Protector Cover (21DZA000)



511-204

DIMENSIONS



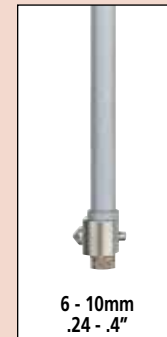
Technical Data

Accuracy: $5\mu\text{m} / .0002''$

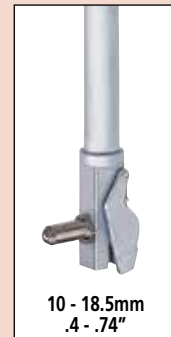
Indication stability: $2\mu\text{m} / .00008''$

Graduation: 0.01mm, 0.001mm, .0005" or .0001"

Measuring Heads



6 - 10mm
.24 - .4"



10 - 18.5mm
.4 - .74"

Optional Accessories

21DZA000: Dial Gage Protector Cover

-----: Setting ring (See page C-29.)

Bore Gages

SERIES 511—Standard Type

Mitutoyo offers a complete selection of bore gages, all of them with interchangeable anvils and necessary accessories to perform close tolerance ID measurements.

FEATURES

- Carbide-tipped contact points for durability.
- The dial indicator is fully protected by a rugged cover.
- Optional extension rods can be attached for measuring deep holes.



511-743

SPECIFICATIONS

Inch Gage Stem \varnothing 3/8"

Measuring Range	Order No. Without Indicator	Order No. With 2922SB Graduation .0005"	Order No. With 2923SB-10 Graduation .0001"	Number of Anvils	Number of Spacers
.7 - 1.4"	511-731*	511-741	511-751	9	2
1.4 - 2.5"	511-732*	511-742	511-752	6	4
2.0 - 6.0"	511-733*	511-743	511-753	11 (2" sub anvil)	4
4.0 - 6.5"	511-734*	511-744	511-754	13	4
6.5 - 10"	511-735*	511-745	511-755	6	7
10 - 16"	511-736*	511-746	511-756	5 (3" sub anvil)	7
.7 - 6"	—	511-931	511-932	26 (2" sub anvil)	10

*Does not come with Dial Gage Protector Cover (21DZA000)

Metric Gage Stem \varnothing 8mm

Measuring Range	Order No. Without Indicator	Order No. With 2046SB Graduation 0.01mm	Order No. With 2109SB-10 Graduation 0.001mm	Number of Anvils	Number of Spacers
18 - 35mm	511-701*	511-711	511-721	9	2
35 - 60mm	511-702*	511-712	511-722	6	4
50 - 150mm	511-703*	511-713	511-723	11 (50mm Sub Anvil)	4
100 - 160mm	511-704*	511-714	511-724	13	4
160 - 250mm	511-705*	511-715	511-725	6	7
250 - 400mm	511-706*	511-716	511-726	5 (75mm Sub Anvil)	7
18 - 150mm	—	511-921 (3 pc set)	511-922 (3 pc set)	26 (50mm Sub Anvil)	10

*Does not come with Dial Gage Protector Cover (21DZA000)

Technical Data

Accuracy: $2\mu\text{m} / .00008"$

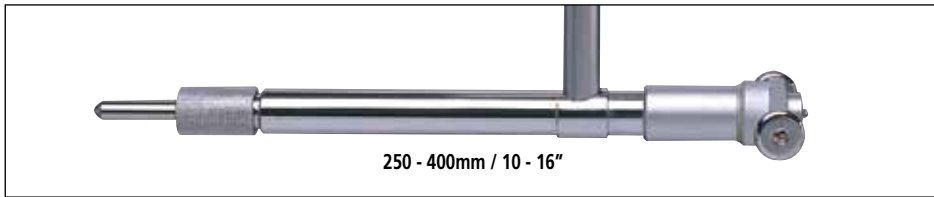
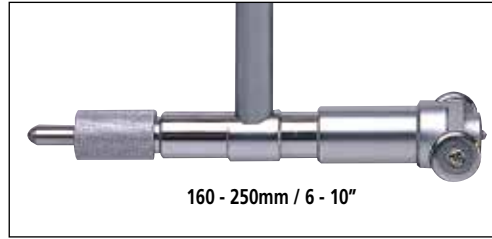
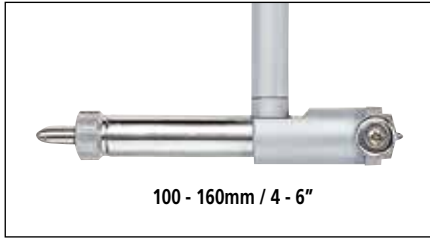
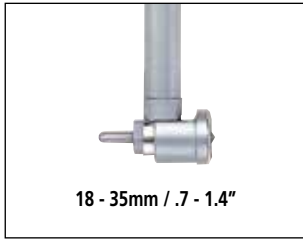
Indication stability: $1\mu\text{m} / .00004"$

Graduation: 0.01mm, 0.001mm, .0005" or .0001"

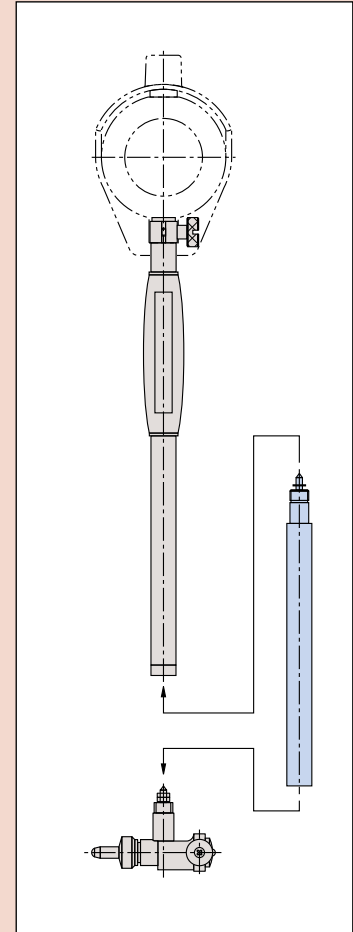
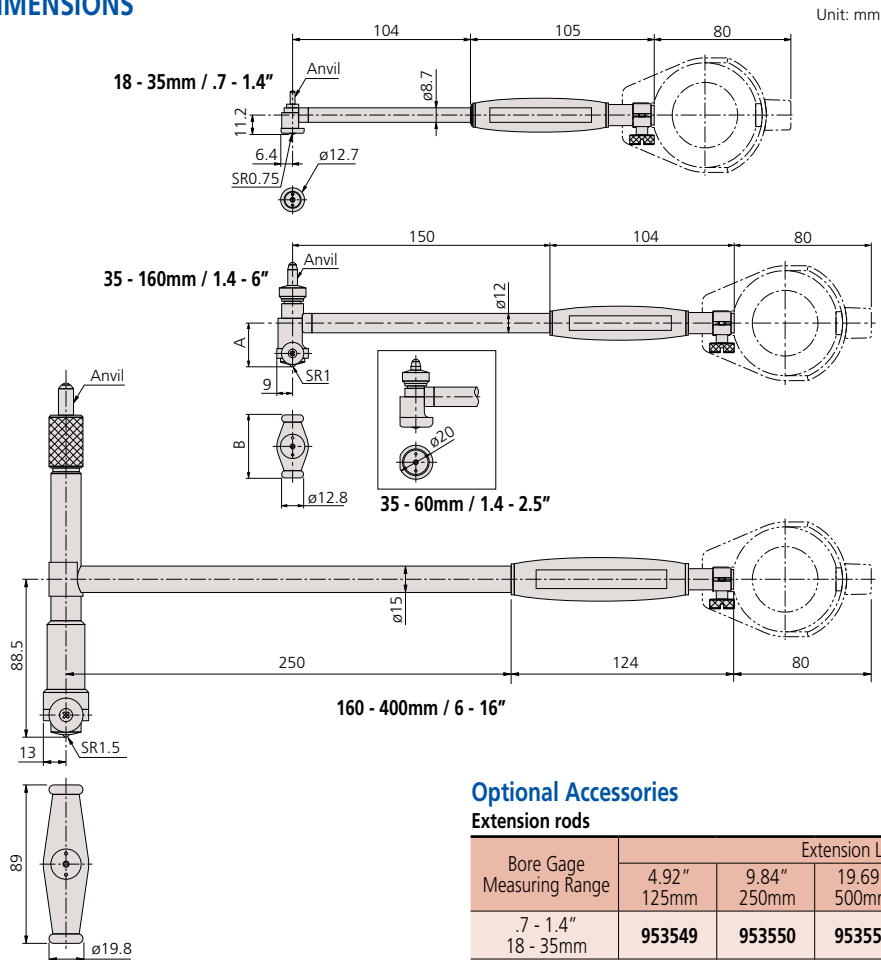


511-712

Contact Point



DIMENSIONS



Setting ring (See page C-29.)

Optional Accessories

Extension rods

Bore Gage Measuring Range	Extension Length					Rod Diameter	Spanner
	4.92" 125mm	9.84" 250mm	19.69" 500mm	29.53" 750mm	39.37" 1000mm		
.7 - 1.4" 18 - 35mm	953549	953550	953551	-	-	.34" 8.7mm	102148
1.4 - 6.5" 35 - 160mm	953552	953553	953554	953555	953556	.47" 12mm	212556
6.5 - 16" 160 - 400mm	953557	952361	953558	953559	953560	.59" 15mm	212556

Note: Above list is used for 511-1XX series; not available for 511-2XX Series.

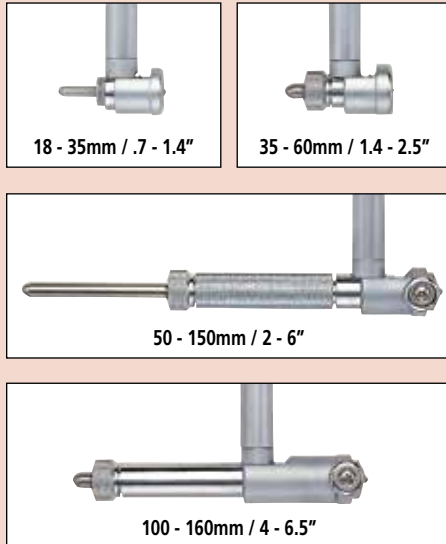


511-786

Technical Data

Accuracy: $2\mu\text{m} / .00008''$
 Indication stability: $1\mu\text{m} / .00004''$
 Graduation: 0.01mm, 0.001mm, .0005" or .0001"

Contact Point



Optional Accessories

---- : Setting ring (See page C-29.)

Bore Gages

SERIES 511 — Short-Leg Type

FEATURES

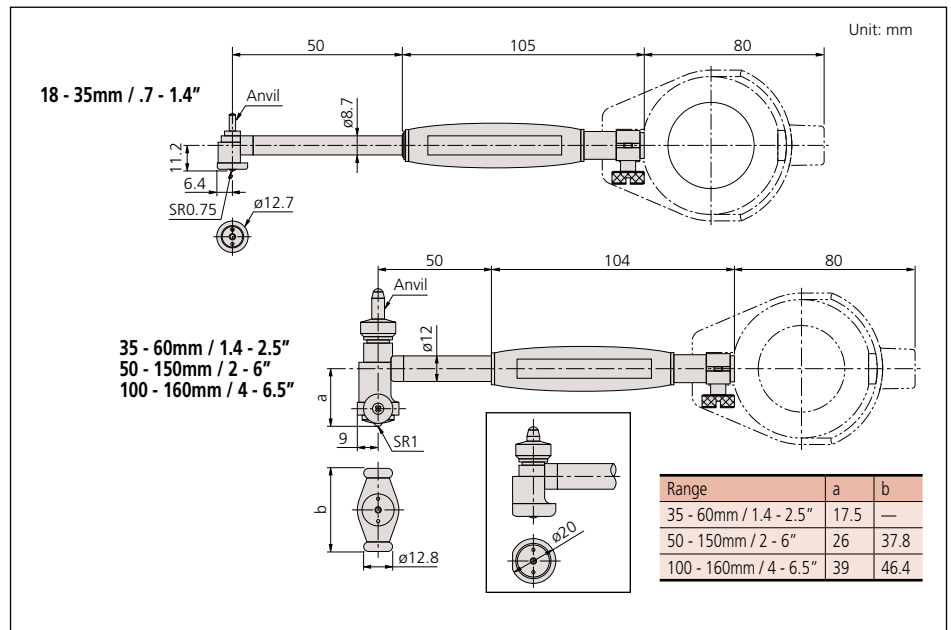
- Compact and lightweight because of the short length below the grip.
- Carbide-tipped contact point for durability.

SPECIFICATIONS

Inch		Gage Stem $\varnothing 3/8''$		
Measuring Range	Order No. With 2922SB Graduation .0005"	Order No. With 2923SB-10 Graduation .0001"	Number of Anvils	Number of Spacers
.7 - 1.4"	511-786	511-791	9	2
1.4 - 2.5"	511-787	511-792	6	4
2.0 - 6.0"	511-788	511-793	11 (2" sub anvil)	4
4.0 - 6.5"	511-789	511-794	13	4

Metric		Gage Stem $\varnothing 8\text{mm}$		
Measuring Range	Order No. With 2046SB Graduation 0.01mm	Order No. With 2109SB-10 Graduation 0.001mm	Number of Anvils	Number of Spacers
18 - 35mm	511-766	511-771	9	2
35 - 60mm	511-767	511-772	6	4
50 - 150mm	511-768	511-773	11 (50mm Sub Anvil)	4
100 - 160mm	511-769	511-774	13	4

DIMENSIONS



Bore Gages

SERIES 511 — for Blind Holes

FEATURES

- Measure ID at position close to the bottom of blind holes.
- Carbide-contact point ensures high durability and wear resistance.
- Grip is large and hollow to reduce effect of body heat on high-accuracy measurements.



511-426

SPECIFICATIONS

Metric Gage Stem \varnothing 8mm

Measuring Range	Order No. Without Dial Gage	Order No. With 2046SB Graduation 0.01mm	Order No. With 2109SB-10 Graduation 0.001mm	Number of Anvils	Number of Spacers
15 - 35mm	511-415*	511-425	511-435	11 10mm Sub-Anvil	1
35 - 60mm	511-416*	511-426	511-436	6	4
50 - 150mm	511-417*	511-427	511-437	11 50mm Sub-Anvil	4

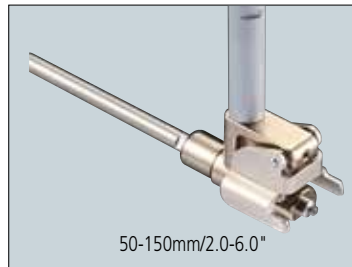
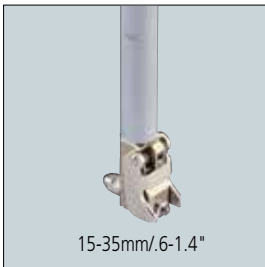
*Does not come with Dial Gage Protector Cover (21DZA000)

Inch Gage Stem Dia. .375"

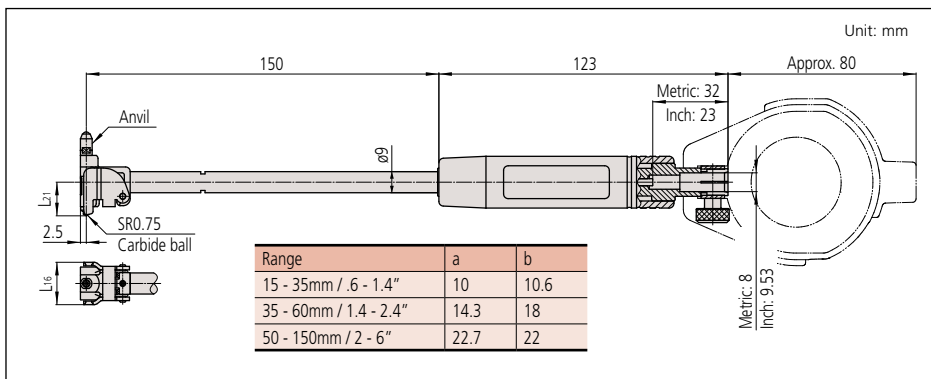
Measuring Range	Order No. Without Dial Gage	Order No. With 2922SB Graduation .0005"	Order No. With 2923SB-10 Graduation .0001"	Number of Anvils	Number of Spacers
.6 - 1.4"	511-418*	511-428	511-438	11 .4" Sub-Anvil	1
1.4 - 2.4"	511-419*	511-429	511-439	6	4
2 - 6"	511-420*	511-430	511-440	11 2" Sub-Anvil	4

*Does not come with Dial Gage Protector Cover (21DZA000)

Contact Points

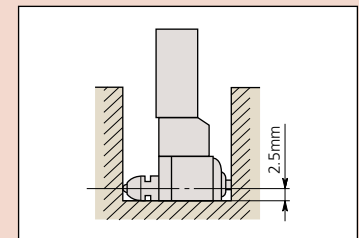


DIMENSIONS



Technical Data

Accuracy: 4 μ m/.00016"
 Indication stability: 1 μ m/.0004"
 Graduation: 0.01mm, 0.001mm, .0005" or .0001"



Optional Accessories

-----: Setting ring (See page C-29.)



511-843

Technical Data

Accuracy: $2\mu\text{m} / .00008''$
 Indication stability: $1\mu\text{m} / .00004''$
 Graduation: $0.01\text{mm}, 0.001\text{mm}, .0005''$ or $.0001''$

Bore Gages

SERIES 511 — with Micrometer Head

FEATURES

- Interchangeable anvil is attached to a micrometer head for accurate dimensional setting.
- Wide measuring range with sub-anvils.
- Carbide ball contact point for durability.
- Extension rods (optional) can be attached for measuring deep holes.
- Optional setting rings offer the best method of zero-setting bore gages.

SPECIFICATIONS

Inch		Gage Stem $\varnothing 3/8''$			
Measuring Range	Order No. Without Indicator	Order No. With 2922SB Graduation $.0005''$	Order No. With 2923SB-10 Graduation $.0001''$	Mic Head Travel	Sub Anvil
2.4 - 4.0"	511-833*	511-843	511-853	.4"	.4", .8"
4.0 - 6.4"	511-834*	511-844	511-854	.5"	.4", .8", .8"
6.0 - 10"	511-835*	511-845	511-855	.5"	.4", .8", .8", 2"
10 - 16"	511-836*	511-846	511-856	1"	1", 2", 2"
16 - 24"	511-837*	511-847	511-857	2"	2", 4"
24 - 32"	511-838*	511-848	511-858	2"	2", 4"

*Does not come with Dial Gage Protector Cover (21DZA000)

Metric		Gage Stem $\varnothing 8\text{mm}$			
Measuring Range	Order No. Without Indicator	Order No. With 2046SB Graduation 0.01mm	Order No. With 2109SB-10 Graduation 0.001mm	Mic Head Travel	Sub Anvil
60 - 100mm	511-803*	511-813	511-823	10mm	10mm, 20mm
100 - 160mm	511-804*	511-814	511-824	13mm	10mm, 20mm, 20mm
150 - 250mm	511-805*	511-815	511-825	13mm	10mm, 20mm, 20mm, 50mm
250 - 400mm	511-806*	511-816	511-826	25mm	25mm, 50mm, 50mm
400 - 600mm	511-807*	511-817	511-827	50mm	50mm, 100mm
600 - 800mm	511-808*	511-818	511-828	50mm	50mm, 100mm

*Does not come with Dial Gage Protector Cover (21DZA000)

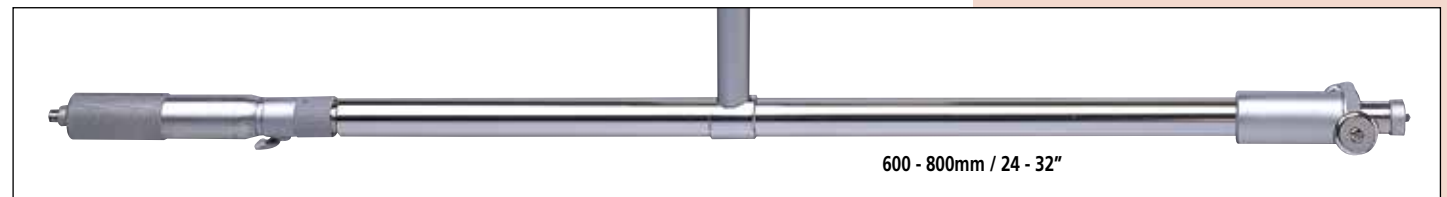
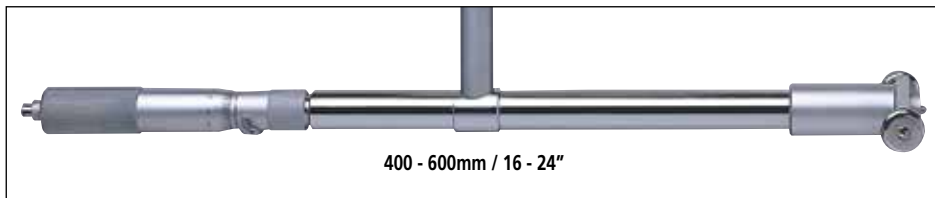
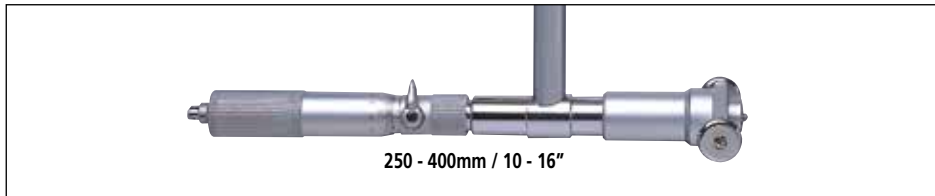
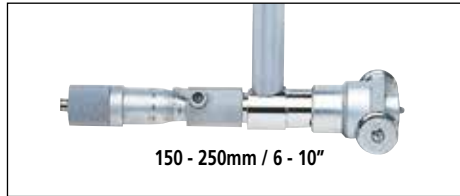
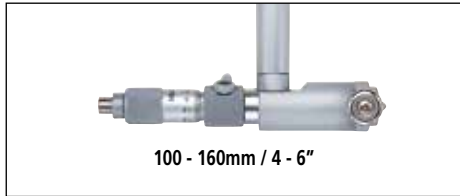
Optional Accessories

Extension rods

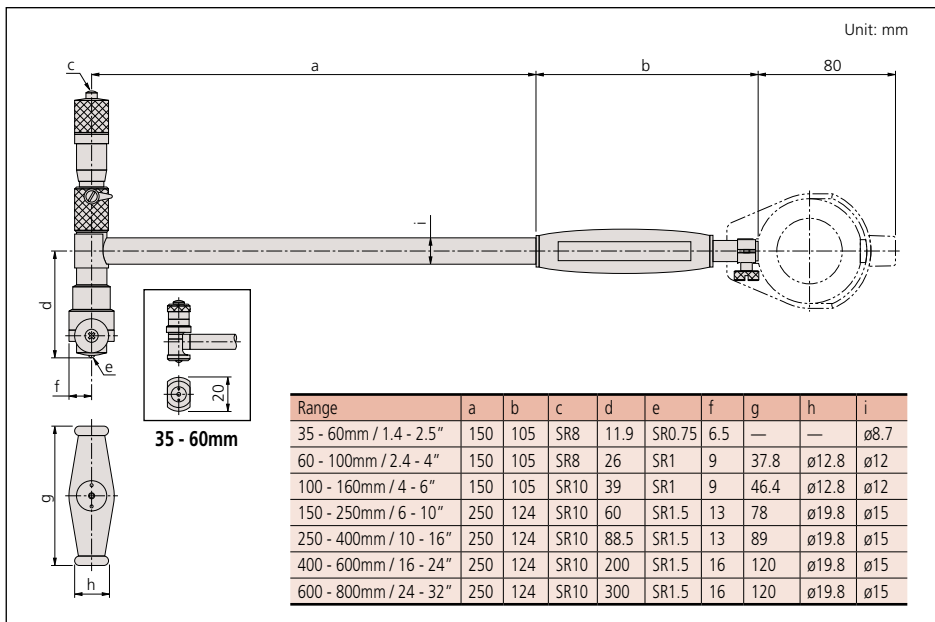
Bore Gage Measuring Range	Extension Length					Rod Diameter	Spanner
	4.92" 125mm	9.84" 250mm	19.69" 500mm	29.53" 750mm	39.37" 1000mm		
2.4-6.4" 60 - 160mm	953552	953553	953554	953555	953556	.47" 12mm	212556
6.0 - 32.0" 150-800mm	953557	952361	953558	953559	953560	.59" 15mm	212556

Note: Not available for 511-2XX Series.

Contact Point



DIMENSIONS





SPC

ABSOLUTE
Absolute System Patented by MITUTOYO

Technical Data

Accuracy: Wide Range: 0.003mm / .00012"
Resolution: .00005" / 0.001mm
Display: LCD
Battery: SR44 (1 pc.) (938882)
Battery life: Approx. 9 months for normal use
Dust/Water protection level: Conforming to IP53

Functions

Origin-set, Zero-Setting, Presetting, Power on/off, inch/mm conversion (inch/mm type only), Data output, go/no-go tolerance judgment
Alarm: Low battery voltage, scale contamination, over-flow error, tolerance limit setting error

Optional Accessories

- 21DZA089: Extension rod 250 mm (10")
- 21DZA081: Extension rod 500 mm (20")
- 516-118-10: Origin setup metric rectangular gage block set
- 516-119-10: Origin setup metric square gage block set
- 516-120-26: GB calibration kit for series 511 bore gage. (9 pcs GB and plain jaw, 160mm holder)
- 905338: SPC cable (40" / 1m)
- 905409: SPC cable (80" / 2m)
- : Setting ring (See page C-29.)



Origin setup gage block set

Example: using four extension rods.

ABSOLUTE Digimatic Bore Gage

SERIES 511

This ABSOLUTE Digimatic bore gage is exclusively designed for ID measurement.



511-521

FEATURES

- The minimum value holding function provides the easy detection of hole diameter.

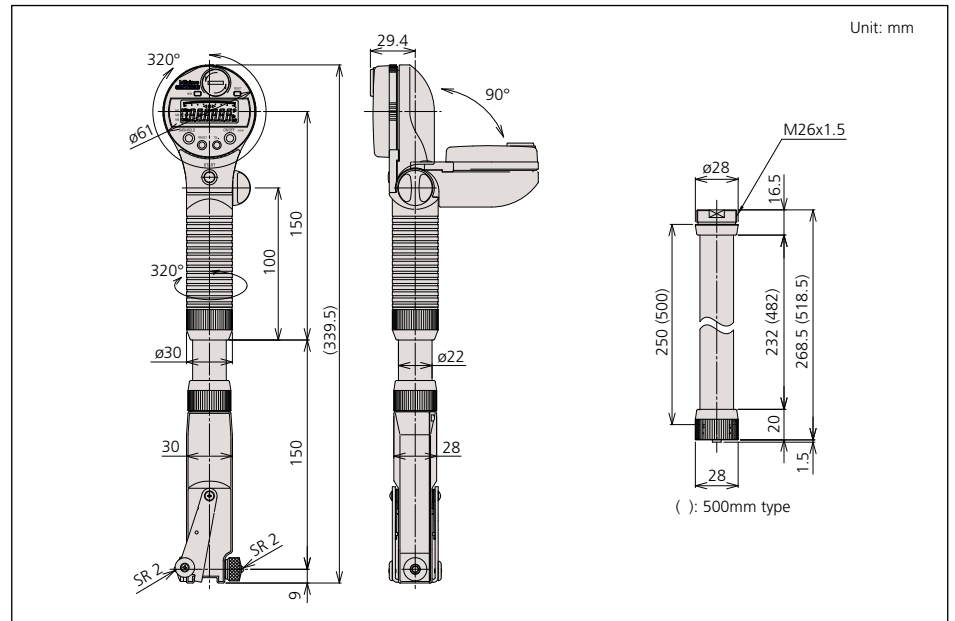


- Up to three sets of master value and upper/lower tolerance value can be memorized.
- An analog bar indicator is integrated to enhance the intuition in reading.
- Go/no-go judgment is performed by setting the upper and lower tolerances.
- Up to four rods (250mm or 500mm) can be used.

SPECIFICATIONS

Inch/Metric		
Range	Order No.	Probe depth
1.8 - 4" / 45 - 100mm	511-521	6" (152.4mm)
4 - 6.5" / 100 - 160mm	511-522	6" (152.4mm)

DIMENSIONS AND MASS



MASS: 500g

Bore Gages

SERIES 526 — for Extra Small Holes

These bore gages measure diameters of small holes. The radial displacement of split-ball contact is converted to axial displacement of measuring rod, which is shown on the dial indicator.

FEATURES

- Optional stand (215-120-10) is available for efficient measurement of multiple small holes.

SPECIFICATIONS

Metric Gage Stem \varnothing 8mm

Measuring Range	Order No. Without Dial Gage	Order No. With 2046SB Graduation 0.01mm	Order No. With 2019SB-10 Graduation 0.001mm	Number of Anvils	Number of Needles	Probe depth (D)	Setting Rings
0.95 - 1.55mm	526-170*	526-173	526-172	5	1	11.5mm	5
1.5 - 4mm	526-160*	526-163	526-162	9	2	17.5, 22.5mm	9
3.7 - 7.3mm	526-150*	526-153	526-152	7	1	32mm	7
7 - 10mm	526-101*	526-126	526-124	6	1	56mm	
10 - 18mm	526-102*	526-127	526-125	8	1	62mm	

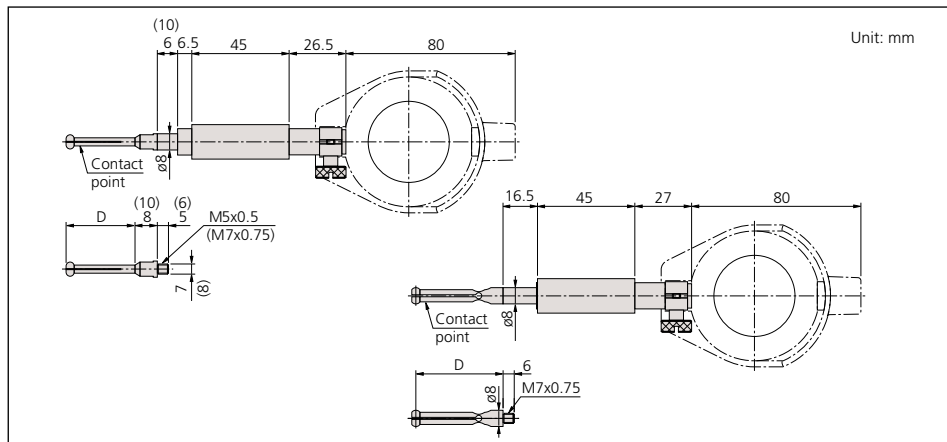
*Does not come with Dial Gage Protector (21DZA000)

Inch Gage Stem Dia .375"

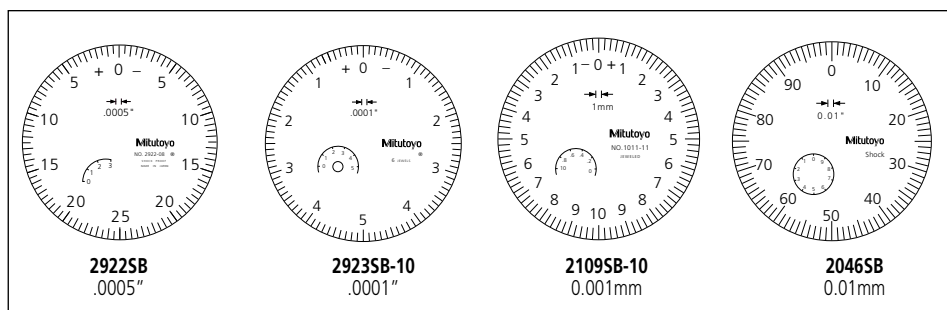
Measuring Range	Order No. Without Dial Gage	Order No. With 2922SB Graduation .0005"	Order No. With 2923SB-10 Graduation .0001"	Number of Anvils	Number of Needles	Probe depth (D)	Setting Rings
.037 - .061"	526-175*	—	526-176	5	1	.45"	5
.06 - .157"	526-165*	—	526-166	9	2	.68", .89"	9
.145 - .29"	526-155*	—	526-156	7	1	1.26"	7
.3 - .4"	526-103*	526-119	526-122	6	1	2.2"	
.4 - .7"	526-104*	526-120	526-123	8	1	2.4"	

*Does not come with Dial Gage Protector (21DZA000)

DIMENSIONS



DIAL FACES



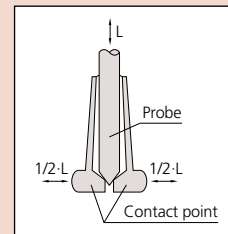
526-172

526-127

Technical Data

Accuracy: $4\mu\text{m} / .00016''$
 Indication stability: $2\mu\text{m} / .00008''$
 Graduation: 0.01mm, 0.001mm, .0005" or .00001"

Contact Point



Optional Accessory

215-120-10: Bore gage stand



----- : Setting ring (See page C-29.)



515-590

Bore Gage Zero Checker

SERIES 515

The Bore Gage Zero Checker allows easy zero adjustment of dial bore gages with ranges of 18mm (.7") through 400mm (16") using gage blocks.

SPECIFICATIONS

Order No.	Applicable range
515-590	18 - 400mm (.7" - 16")



Setting Rings

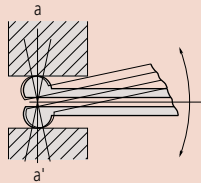
SERIES 177 — Accessories for Inside Micrometers, Holtest and Dial Bore Gages

FEATURES

- Used for quick and accurate setting of dial bore gages, Holtest and inside micrometers.
- If a setting ring of an optimal size is prepared, it can be used for calibration.

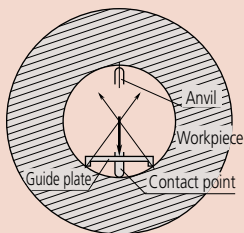
How to read the indicated value

Series 526



The 526 series has a gage head with high curvature. Alignment with the diameter (a-a') is achieved by rotating the gage head in the direction indicated by the arrow, and the reading is the maximum value read from the dial indicator.

Series 511

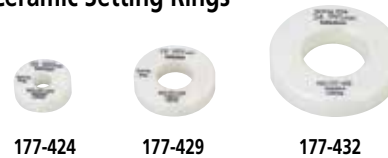


The 511 series provides a guide plate to align the setting ring diameter with the measurement axis of the bore gage.

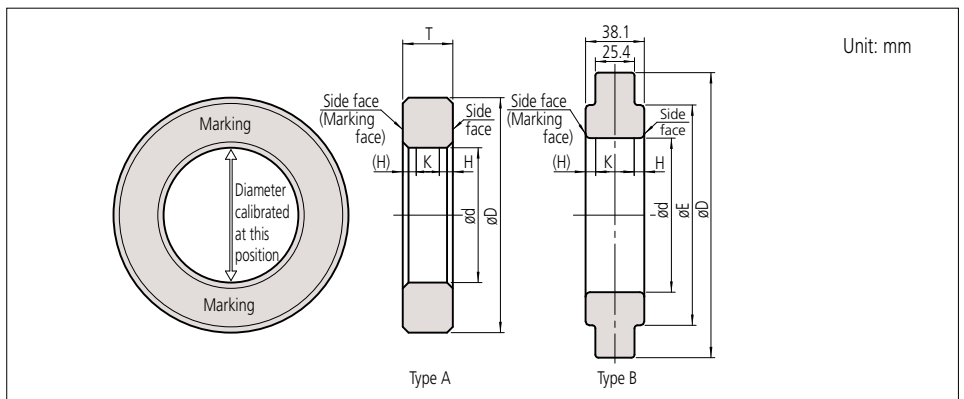
Steel Setting Rings



Ceramic Setting Rings



DIMENSIONS



SPECIFICATIONS

Steel Setting Rings

Metric										
Order No.	Nominal size ød	Dimensions (mm)			Type	Accuracy				
		øD	øE	T		Tolerance between the nominal size and the actual diameter (µm)	Uncertainty of marked diameter value (µm)*1	Roundness/Cylindricity (µm)*2	Distance from the side face H (mm)	Size of warranted calibration surface K (mm)
177-220	1mm	20	—	4	A	±10	±1.5	1	1.6	0.8
177-222	1.1mm	20	—	4	A	±10	±1.5	1	1.6	0.8
177-225	1.2mm	20	—	4	A	±10	±1.5	1	1.6	0.8
177-227	1.3mm	20	—	4	A	±10	±1.5	1	1.6	0.8
177-230	1.4mm	20	—	4	A	±10	±1.5	1	1.6	0.8
177-236	1.75mm	25	—	5	A	±10	±1.5	1	1.6	1.8
177-239	2mm	25	—	5	A	±10	±1.5	1	1.6	1.8
177-242	2.25mm	25	—	5	A	±10	±1.5	1	1.6	1.8
177-208	2.5mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-246	2.75mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-248	3mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-250	3.25mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-252	3.5mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-255	3.75mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-204	4mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-257	4.5mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-205	5mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-263	5.5mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-267	6mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-271	6.5mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-275	7mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-125	8mm	32	—	10	A	±10	±1.5	1	2.0	6.0
177-279	9mm	32	—	10	A	±10	±1.5	1	2.0	6.0
177-126	10mm	32	—	10	A	±10	±1.5	1	2.0	6.0
177-284	12mm	32	—	10	A	±10	±1.5	1	2.0	6.0
177-132	14mm	38	—	10	A	±10	±1.5	1	2.0	6.0

Order No.	Nominal size ød	Dimensions (mm)			Type	Accuracy				
		øD	øE	T		Tolerance between the nominal size and the actual diameter (µm)	Uncertainty of marked diameter value (µm)*1	Roundness/Cylindricity (µm)*2	Distance from the side face H (mm)	Size of warranted calibration surface K (mm)
177-177	16mm	45	—	10	A	±10	±1.5	1	2.0	6.0
177-133	17mm	45	—	10	A	±10	±1.5	1	2.0	6.0
177-285	18mm	45	—	10	A	±10	±1.5	1	2.0	6.0
177-286	20mm	45	—	10	A	±10	±1.5	1	2.0	6.0
177-139	25mm	53	—	15	A	±10	±1.5	1	3.2	8.6
177-288	30mm	71	—	15	A	±10	±1.5	1	3.2	8.6
177-140	35mm	71	—	15	A	±10	±1.5	1	3.2	8.6
177-290	40mm	71	—	15	A	±10	±1.5	1	3.2	8.6
177-178	45mm	85	—	15	A	±10	±1.5	1	3.7	7.6
177-146	50mm	85	—	20	A	±20	±1.5	1	3.7	12.6
177-292	60mm	112	—	20	A	±20	±1.5	1	3.7	12.6
177-314	62mm	112	—	20	A	±20	±1.5	1.5	3.7	12.6
177-147	70mm	112	—	20	A	±20	±1.5	1.5	3.7	12.6
177-316	75mm	125	—	25	A	±20	±1.5	1.5	4.2	16.6
177-294	80mm	125	—	25	A	±20	±1.5	1.5	4.2	16.6
177-318	87mm	140	—	25	A	±20	±1.5	1.5	4.2	16.6
177-148	90mm	140	—	25	A	±20	±1.5	1.5	4.2	16.6
177-296	100mm	160	—	25	A	±20	±1.5	2	4.2	16.6
177-298	125mm	210	168		B	±20	±2.5	2	5.3	27.5
177-300	150mm	235	187		B	±20	±2.5	2	5.3	27.5
177-302	175mm	260	215		B	±20	±2.5	2.5	5.3	27.5
177-304	200mm	311	244		B	±20	±2.5	2.5	5.3	27.5
177-306	225mm	337	264		B	±20	±2.5	2.5	5.3	27.5
177-308	250mm	362	290		B	±20	±2.5	3	5.3	27.5
177-310	275mm	413	321		B	±20	±2.5	3	5.3	27.5
177-312	300mm	438	340		B	±20	±2.5	3	5.3	27.5

Inch										
Order No.	Nominal size ød	Dimensions (mm)			Type	Accuracy				
		øD	øE	T		Tolerance between the nominal size and the actual diameter (inch)	Uncertainty of marked diameter value (inch)*1	Roundness/Cylindricity (inch)*2	Distance from the side face H (mm)	Size of warranted calibration surface K (mm)
177-209	.1"	25	—	7	A	±.0004"	±.00006"	.00004"	1.5	4.0
177-206	.16"	25	—	7	A	±.0004"	±.00006"	.00004"	1.5	4.0
177-207	.24"	25	—	7	A	±.0004"	±.00006"	.00004"	1.5	4.0
177-281	.275"	25	—	7	A	±.0004"	±.00006"	.00004"	1.8	3.4
177-179	.35"	32	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-283	.425"	32	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-180	.5"	32	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-181	.6"	38	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-182	.65"	45	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-183	.7"	45	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-287	.8"	45	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-184	1"	53	—	15	A	±.0004"	±.00006"	.00004"	3.0	9.0
177-289	1.2"	71	—	15	A	±.0004"	±.00006"	.00004"	3.0	9.0
177-185	1.4"	71	—	15	A	±.0004"	±.00006"	.00004"	3.0	9.0
177-291	1.6"	71	—	15	A	±.0004"	±.00006"	.00004"	3.0	9.0
177-186	1.8"	85	—	15	A	±.0004"	±.00006"	.00004"	3.5	8.0

Order No.	Nominal size ød	Dimensions (mm)			Type	Accuracy				
		øD	øE	T		Tolerance between the nominal size and the actual diameter (inch)	Uncertainty of marked diameter value (inch)*1	Roundness/Cylindricity (inch)*2	Distance from the side face H (mm)	Size of warranted calibration surface K (mm)
177-187	2"	85	—	20	A	±.0008"	±.00006"	.00004"	3.5	13.0
177-293	2.4"	112	—	20	A	±.0008"	±.00006"	.00004"	3.5	13.0
177-315	2.5"	112	—	20	A	±.0008"	±.00006"	.00006"	4.0	12.0
177-188	2.8"	112	—	20	A	±.0008"	±.00006"	.00006"	4.0	12.0
177-317	3"	125	—	25	A	±.0008"	±.00006"	.00006"	4.0	17.0
177-295	3.2"	125	—	25	A	±.0008"	±.00006"	.00006"	4.0	17.0
177-319	3.5"	140	—	25	A	±.0008"	±.00006"	.00006"	4.0	17.0
177-189	3.6"	140	—	25	A	±.0008"	±.00006"	.00006"	4.0	17.0
177-297	4"	160	—	25	A	±.0008"	±.00006"	.00008"	4.0	17.0
177-299	5"	210	168		B	±.0008"	±.00010"	.00008"	5.0	28.1
177-301	6"	235	187		B	±.0008"	±.00010"	.00008"	5.0	28.1
177-303	7"	260	215		B	±.0008"	±.00010"	.00010"	5.0	28.1
177-305	8"	311	244		B	±.0008"	±.00010"	.00010"	5.0	28.1
177-307	9"	337	264		B	±.0008"	±.00010"	.00010"	5.0	28.1
177-309	10"	362	290		B	±.0008"	±.00010"	.00012"	5.0	28.1
177-311	11"	413	321		B	±.0008"	±.00010"	.00012"	5.0	28.1
177-313	12"	438	340		B	±.0008"	±.00010"	.00012"	5.0	28.1

Cera Setting Rings

Metric										
Order No.	Nominal size ød	Dimensions (mm)			Type	Accuracy				
		øD	øE	T		Tolerance between the nominal size and the actual diameter (µm)	Uncertainty of marked diameter value (µm)*1	Roundness/Cylindricity (µm)*2	Distance from the side face H (mm)	Size of warranted calibration surface K (mm)
177-418	4mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-420	6mm	25	—	7	A	±10	±1.5	1	1.7	3.6
177-423	8mm	32	—	10	A	±10	±1.5	1	2.0	6.0
177-424	10mm	32	—	10	A	±10	±1.5	1	2.0	6.0
177-425	12mm	32	—	10	A	±10	±1.5	1	2.0	6.0
177-427	16mm	45	—	10	A	±10	±1.5	1	2.0	6.0
177-429	20mm	45	—	10	A	±10	±1.5	1	2.0	6.0
177-430	25mm	53	—	15	A	±10	±1.5	1	3.2	8.6
177-431	30mm	71	—	15	A	±10	±1.5	1	3.2	8.6
177-432	35mm	71	—	15	A	±10	±1.5	1	3.2	8.6
177-433	40mm	71	—	15	A	±10	±1.5	1	3.2	8.6
177-434	45mm	85	—	15	A	±10	±1.5	1	3.2	8.6

Inch										
Order No.	Nominal size ød	Dimensions (mm)			Type	Accuracy				
		øD	øE	T		Tolerance between the nominal size and the actual diameter (inch)	Uncertainty of marked diameter value (inch)*1	Roundness/Cylindricity (inch)*2	Distance from the side face H (mm)	Size of warranted calibration surface K (mm)
177-518	.16"	25	—	7	A	±.0004"	±.00006"	.00004"	1.5	4.0
177-520	.24"	25	—	7	A	±.0004"	±.00006"	.00004"	1.5	4.0
177-522	.275"	25	—	7	A	±.0004"	±.00006"	.00004"	1.5	4.0
177-523	.35"	32	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-524	.425"	32	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-525	.5"	32	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-527	.65"	45	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-529	.8"	45	—	10	A	±.0004"	±.00006"	.00004"	1.8	6.4
177-530	1"	53	—	15	A	±.0004"	±.00006"	.00004"	3.0	9.0
177-531	1.2"	71	—	15	A	±.0004"	±.00006"	.00004"	3.0	9.0
177-532	1.4"	71	—	15	A	±.0004"	±.00006"	.00004"	3.0	9.0
177-533	1.6"	71	—	15	A	±.0004"	±.00006"	.00004"	3.0	9.0
177-534	1.8"	85	—	15	A	±.0004"	±.00006"	.00004"	3.0	8.0

*1 Actual diameter is marked in 0.001 mm increments.

*2 Cylindricity is defined as per JIS B 0621 definitions and designations of geometrical deviations, Section 4.4 "Cylindricity." Cylindricity is measured using three cross-sections between the top and bottom face of a ring, namely, close to the face near each side and the center.

D

Small Tool Instruments Calipers Height Gages Depth Gages



Digimatic Caliper



Digimatic Height Gages



Linear Height



Depth Gages



ABSOLUTE Digimatic Caliper



ABSOLUTE Coolant-Proof Caliper



Super Caliper



ABSOLUTE Digimatic Offset Caliper



Digimatic Height Gage

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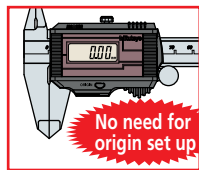
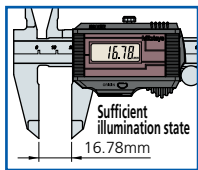
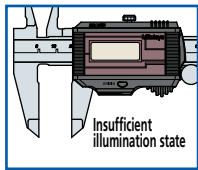
Super Caliper--Solar Powered

SERIES 500 — No battery or origin reset needed for IP67 Digital Caliper



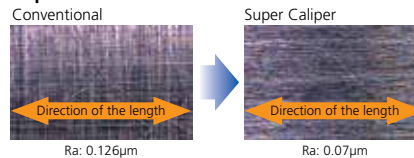
FEATURES

- With no annoying origin restoration necessary, a measurement can be started at any time and without restrictions on operating speed.



- This unique* eco-friendly solar-powered Super Caliper requires no battery.
*According to Mitutoyo investigation in January, 2005
- The impact resistance of the display unit has been increased for improved usability in workshop conditions.
- IP67 protection ensures waterproof reliability.
- This Super Caliper uses components that do not contain harmful substances and is compatible with RoHS Directives.
- Supplied in fitted plastic case.

Improvement in surface finish of beam



500-784

SPECIFICATIONS

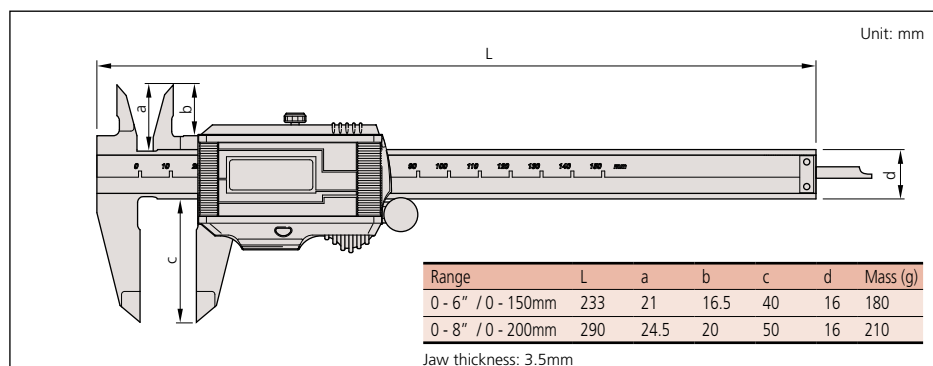
Metric			
Range	Order No.	Accuracy	Resolution
0 - 150mm	500-776	±0.02mm	0.01mm
0 - 150mm	500-774*	±0.02mm	0.01mm
0 - 200mm	500-777	±0.02mm	0.01mm
0 - 200mm	500-775*	±0.02mm	0.01mm

*Without SPC data output

Inch/Metric			
Range	Order No.	Accuracy	Resolution
0 - 6" / 0 - 150mm	500-786	±.001"	.0005" / 0.01mm
0 - 6" / 0 - 150mm	500-784*	±.001"	.0005" / 0.01mm
0 - 8" / 0 - 200mm	500-787	±.001"	.0005" / 0.01mm
0 - 8" / 0 - 200mm	500-785*	±.001"	.0005" / 0.01mm

*Without SPC data output

DIMENSIONS AND MASS



Range	L	a	b	c	d	Mass (g)
0 - 6" / 0 - 150mm	233	21	16.5	40	16	180
0 - 8" / 0 - 200mm	290	24.5	20	50	16	210

Jaw thickness: 3.5mm



Technical Data

- Accuracy: Refer to the list of specifications
- Resolution: .0005" / 0.01mm or 0.01mm
- Repeatability: .0005" / 0.01mm
- Display: LCD
- Length standard: ABSOLUTE electromagnetic induction linear encoder
- Max. response speed: Unlimited
- Battery: Solar cell*
- Dust/Water protection level: IP67
- *Can be used continuously above 60 lux ambient illumination.

Function

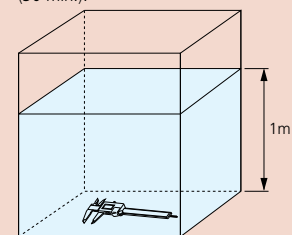
- Origin-set, inch/mm conversion (on inch/metric models only)
- Alarm: Counting value composition error

Optional Accessories

- 05CZA624:** SPC cable with data switch (40" / 1m)
- 05CZA625:** SPC cable with data switch (80" / 2m)

IP67 protection level

- Level 6: Dust-tight
No ingress of dust.
- Level 7: Protected against the effects of temporary immersion in water.
Ingress of water in quantities causing harmful effects shall not be possible when the enclosure is temporarily immersed 1 meter in water under standardized conditions of pressure and time (30 min.).



About the charge function (Super Caliper)

The minimum illumination required in the uncharged state is 60 lux. As shown in the table, JIS Z 9110 Artificial Illumination Intensity Standard, this Super Caliper can be used without problems in a normal work environment.

The charge function allows the operator to use this Super Caliper without interrupting work even if the ambient illumination is temporarily insufficient.

- In the fully charged state, this Super Caliper can operate for approximately an hour in an environment of 50lux illumination (less than the minimum necessary illumination intensity).
- The time necessary for full charge differs, depending on the charging conditions. If this Super Caliper is left unused in an illumination of 500 lux (usual for manufacturing environments), it takes approximately one hour to reach full charge.

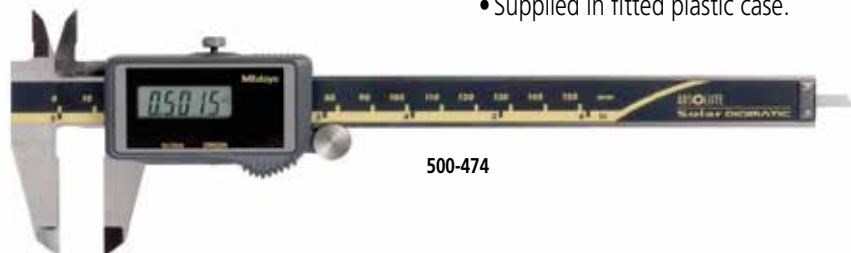
ABSOLUTE Super Caliper

SERIES 500 — No battery or origin reset needed

Mitutoyo's Absolute Solar Digimatic Caliper retains its origin point for the entire life of the caliper, even the display turns off. At 60 Lux and higher, the ABSOLUTE solar caliper is turned on ready to start measurement.

FEATURES

- No more repeated zero setting caused by low-light intensity.
- Hard-coated solar panel for increased durability.
- No fear for overspeed errors.
- With thumb roller.
- Supplied in fitted plastic case.



500-474

Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005"/0.01mm or 0.01mm
 Repeatability: .0005" / 0.01mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed: Unlimited
 Battery: Solar cell*
 *Can be used continuously above 60 lux ambient illumination.

Function

Origin-set, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Counting value composition error

Optional Accessories

- 959143:** Data hold unit (SPC output model only)
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Resolution	Remarks
0 - 100mm	500-443	±0.02mm	0.01mm	ø1.9mm round depth bar
0 - 100mm	500-453*	±0.02mm	0.01mm	ø1.9mm round depth bar
0 - 150mm	500-444	±0.02mm	0.01mm	
0 - 150mm	500-454*	±0.02mm	0.01mm	
0 - 200mm	500-445	±0.02mm	0.01mm	
0 - 200mm	500-455*	±0.02mm	0.01mm	

*without SPC data output

Inch/Metric

Range	Order No.	Accuracy	Resolution	Remarks
0 - 4" / 0 - 100mm	500-463	±.001"	.0005" / 0.01mm	.075" round depth bar
0 - 4" / 0 - 100mm	500-473*	±.001"	.0005" / 0.01mm	.075" round depth bar
0 - 6" / 0 - 150mm	500-464	±.001"	.0005" / 0.01mm	
0 - 6" / 0 - 150mm	500-474*	±.001"	.0005" / 0.01mm	
0 - 8" / 0 - 200mm	500-465	±.001"	.0005" / 0.01mm	
0 - 8" / 0 - 200mm	500-475*	±.001"	.0005" / 0.01mm	

*without SPC data output

DIMENSIONS AND MASS

Unit: mm

Range	L	a	b	c	Mass (g)
0 - 4" / 0 - 100mm	182	40	21	16.5	125
0 - 6" / 0 - 150mm	233	40	21	16.5	150
0 - 8" / 0 - 200mm	290	50	24.5	20	180

ABSOLUTE Coolant-Proof Caliper

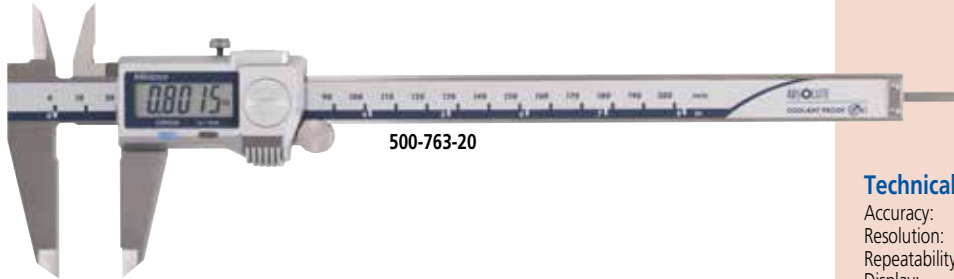
SERIES 500 — with Dust/Water Protection Conforming to IP67 Level

FEATURES

- Can be used in workshop conditions exposed to coolant, water, dust or oil.
- Easy to use - no need to wipe or clean the scale.
- Advanced design.
- Character height increased from 7.4mm to 9.0mm for improved readability.
- Redesigned battery cover eliminates the need for a screwdriver.
- Incorporates absolute measurement system.
- Automatic power-on/off.
- Data output function.
- With thumb roller.
- Supplied in fitted plastic case.



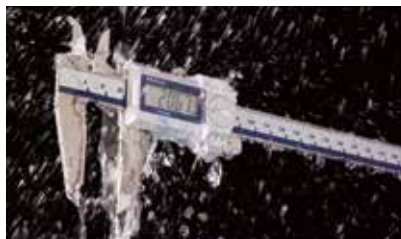
500-752-20



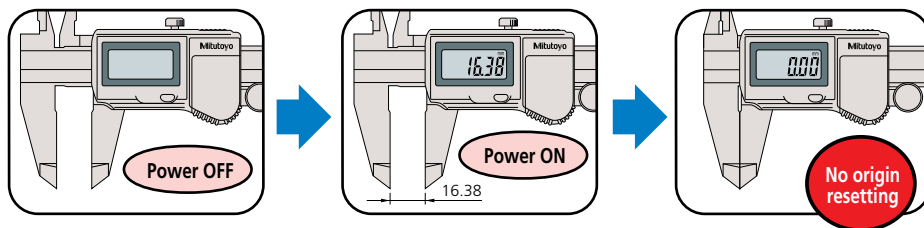
500-763-20

COOLANT PROOF™ IP67

COOLANT PROOF is the universal term of Mitutoyo Digimatic Small Tool Instruments that are free from measurement error and physical deterioration due to routine exposure to water, cutting oil or coolant. This high performance is achieved by using encoders that are inherently immune to contamination, where exposure is inevitable, combined with comprehensive sealing techniques and extremely oil-resistant materials to guarantee a long working life under normal operating conditions.



Built-in ABS (absolute) scale means that these calipers are ready to use immediately after power-on without origin resetting. It's as easy as vernier caliper measurements.



Certificate of inspection

CERTIFICATE OF INSPECTION / CERTIFICAT DE CONTROLE		Inspection result/Résultats			(GR)(P)
Product name/Désignation	Digimatic Caliper/Pied à coulisse Digimatic	Measuring length	Permissible values	Instrumental error/Erreur	Internal/Interne
Model No./Modèle	CD-15PB	Position de mesure	Erreur admissible	Erreur	Interne/Interne
Code No./Référence	500-752		+0.01	---	-0.01
Serial No./No. de série	0479911		-0.03	---	---
Measuring range/Capacité de mesure	0-150mm	0	0.00	0.00	0.01
Minimum indication/Résolution	0.01mm	50	0.20	-0.20	0.00
Standard Temperature	20°C	100	±0.02	-0.01	0.00
Temperature de Référence	20°C	150	---	-0.01	0.00
QC Manager/Responsable Qualité Contrôle	<i>g. g. g.</i>	200	---	---	---
		0	+0.0005	---	---
		1	-0.0015	---	---
		2	---	---	---
		3	---	---	---
		4	±0.0010	---	---
		5	---	---	---
		6	---	---	---
		7	---	---	---
		8	---	---	---
Inspection standard: Mitutoyo standard					
Based on: JIS B 7507:1995/ISO 6502:1995					
Traceable to: NMI/JANIST by JCSIR No.2003/JIST via 821058634.03.					
PTB via 3785-PTB 02-4340-PTB 03					
Overall Judgment: Passed / Passé Conformité: conforme					

Mitutoyo Corporation



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005"/0.01mm or 0.01mm
 Repeatability: .0005"/0.01mm
 Display: LCD
 Length standard: ABSOLUTE electromagnetic induction linear encoder
 Max. response speed: Unlimited
 Battery: SR44 (1 pc./2 pcs*), **938882**
 Battery life: Approx. 5 years under normal use (1 year: over 12" / 300mm models)
 Dust/Water protection level: IP67
 *0 - 300mm model

Function

Origin-set, Zero-setting, Automatic power on/off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

- 05CZA624:** SPC cable with data switch (40" / 1m)
- 05CZA625:** SPC cable with data switch (80" / 2m)



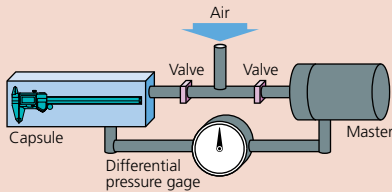
05CZA624



Measurement data output function is available with a water-resistant SPC cable.

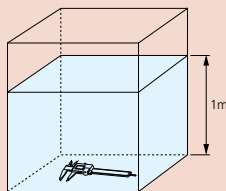
Air leakage detection system used for water-proof testing

Generally, air leakage tests are performed to evaluate water resistance. Testing begins by placing a measuring tool into the capsule. Next, air with equivalent pressure is supplied to the capsule and the master, then the valves are closed. If none of the air in the capsule seeps into the measuring tool, the capsule's air pressure will remain equal to that of the master, and the differential pressure gage will continue to point to the center. However, if some air seeps into the measuring tool, it will create an air pressure difference in the amount indicated by the differential pressure gage. Thus, detection of air pressure differences is used as a criterion for judging leakage. Every single unit of the ABS Coolant Proof calipers and Coolant Proof micrometer is tested this way for air leakage to help ensure product quality.



IP67 protection level

- Level 6: Dust-tight
No ingress of dust.
- Level 7: Protected against the effects of temporary immersion in water.
Ingress of water in quantities causing harmful effects shall not be possible when the enclosure is temporarily immersed 1 meter in water under standardized conditions of pressure and time (30 min.).



SPECIFICATIONS

Metric IP67 model

Range	Order No.	Accuracy	Resolution	Remarks
0-150mm	500-702-20*	+/-0.02mm	0.01mm	
0-150mm	500-712-20	+/-0.02mm	0.01mm	
0-150mm	500-719-20	+/-0.02mm	0.01mm	dia. 1.9mm rod depth bar
0-150mm	500-721-20	+/-0.02mm	0.01mm	carbide-tipped jaws for ID measurement
0-150mm	500-723-20	+/-0.02mm	0.01mm	carbide-tipped jaws for OD & ID measurement
0-200mm	500-703-20*	+/-0.02mm	0.01mm	
0-200mm	500-713-20	+/-0.02mm	0.01mm	
0-200mm	500-722-20	+/-0.02mm	0.01mm	carbide-tipped jaws for ID measurement
0-200mm	500-724-20	+/-0.02mm	0.01mm	carbide-tipped jaws for OD & ID measurement
0-300mm	500-704-10*	+/-0.03mm	0.01mm	
0-300mm	500-714-10	+/-0.03mm	0.01mm	

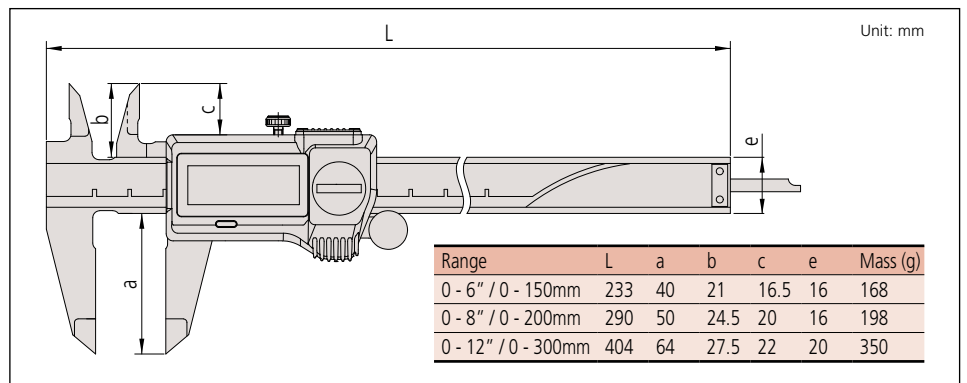
*without SPC data output

Inch/Metric IP67 model

Range	Order No.	Accuracy	Resolution	Remarks
0-6" / 0-150mm	500-752-20*	+/- .001"	.0005" / 0.01mm	
0-6" / 0-150mm	500-762-20	+/- .001"	.0005" / 0.01mm	
0-6" / 0-150mm	500-768-20*	+/- .001"	.0005" / 0.01mm	.075" rod depth bar
0-6" / 0-150mm	500-769-20	+/- .001"	.0005" / 0.01mm	.075" rod depth bar
0-6" / 0-150mm	500-731-20*	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD measurement
0-6" / 0-150mm	500-735-20	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD measurement
0-6" / 0-150mm	500-733-20*	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD & ID measurement
0-6" / 0-150mm	500-737-20	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD & ID measurement
0-8" / 0-200mm	500-753-20*	+/- .001"	.0005" / 0.01mm	
0-8" / 0-200mm	500-763-20	+/- .001"	.0005" / 0.01mm	
0-8" / 0-200mm	500-732-20*	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD measurement
0-8" / 0-200mm	500-736-20	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD measurement
0-8" / 0-200mm	500-734-20*	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD & ID measurement
0-8" / 0-200mm	500-738-20	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD & ID measurement
0-12" / 0-300mm	500-754-10*	+/- .0015"	.0005" / 0.01mm	
0-12" / 0-300mm	500-764-10	+/- .0015"	.0005" / 0.01mm	

*without SPC data output

DIMENSIONS AND MASS

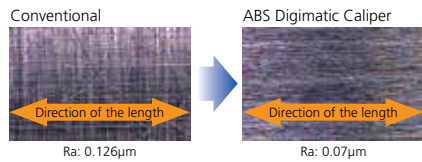


ABSOLUTE Digimatic Caliper

SERIES 500 — with Exclusive ABSOLUTE Encoder Technology

Mitutoyo's absolute Digimatic Caliper is the next generation of electronic calipers. It keeps track of its origin point once set. Whenever turned on, the large LCD displays the actual slider position ready to start measurement. No more repeated zero setting is necessary with the absolute encoder technology, as well as no more concern for overspeed errors.

High-quality guide surface finish for smooth slider movement.

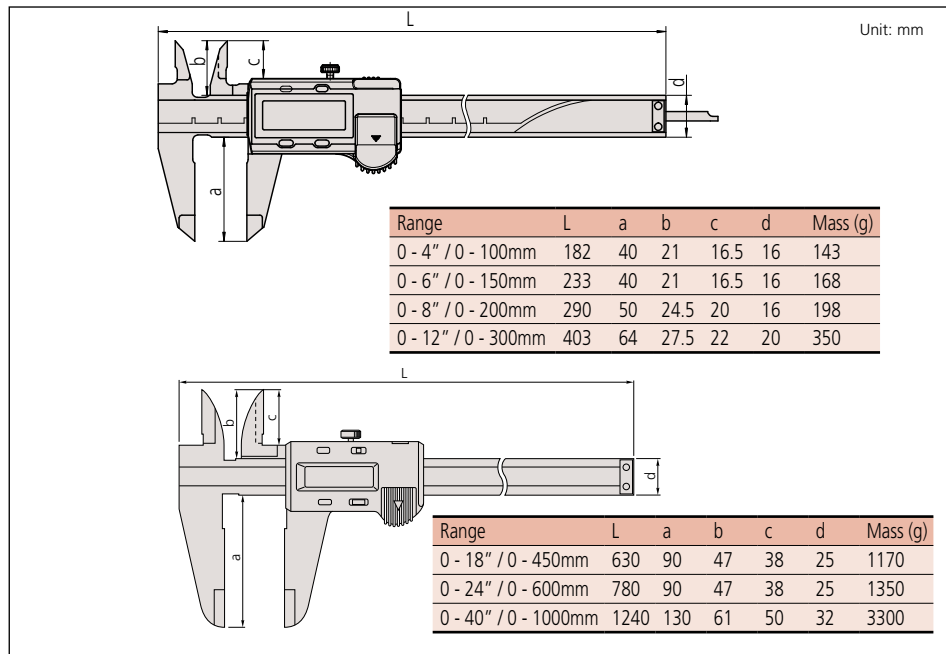


FEATURES

- Large and clear LCD readout.
- The ZERO/ABS key allows the display to be zero-set at any slider position along the scale for incremental comparison measurements. This switch also will allow return to the absolute (ABS) coordinate and display of the true position from the origin point (usually jaws-closed point).
- Data Hold Unit (959143) is optional.
- Carbide-tipped jaw-type calipers are also available.
- Thumb roller included only on calipers up to and including 12" or 300mm.
- Supplied in fitted plastic case. Except 40" / 1000mm supplied in wooden case.



DIMENSIONS AND MASS



The new Mitutoyo ABS Digimatic Caliper line with exclusive AOS sensor technology. The patented Advanced Onsite Sensor (AOS) offers improved measurement dependability by increasing resistance to harsh workshop conditions.

Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005"/0.01mm or 0.01mm
 Repeatability: .0005"/0.01mm
 Display: LCD
 Length standard:
 ABSOLUTE electromagnetic induction type linear encoder (200mm and smaller models)
 ABSOLUTE electrostatic capacitance type linear encoder (300mm and larger models)
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 3.5 years under normal use

Function

Origin-set, Zero-setting, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

- 959143:** Data hold unit
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)

959143



959149



500-506-10

500-502-10

500-501-10

500-500-10

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Resolution	Remarks
0 - 100mm	500-150-30	±0.02mm	0.01mm	ø1.9mm rod depth bar
0 - 150mm	500-151-30	±0.02mm	0.01mm	—
0 - 150mm	500-154-30	±0.02mm	0.01mm	Carbide-tipped jaws for OD measurement
0 - 150mm	500-155-30	±0.02mm	0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 150mm	500-158-30	±0.02mm	0.01mm	ø1.9mm rod depth bar
0 - 200mm	500-152-30	±0.02mm	0.01mm	—
0 - 200mm	500-156-30	±0.02mm	0.01mm	Carbide-tipped jaws for OD measurement
0 - 200mm	500-157-30	±0.02mm	0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 300mm	500-153	±0.03mm	0.01mm	—
0 - 450mm	500-500-10	±0.05mm	0.01mm	Without Thumb Roller
0 - 600mm	500-501-10	±0.05mm	0.01mm	Without Thumb Roller
0 - 1000mm	500-502-10	±0.07mm	0.01mm	Without Thumb Roller

Inch/Metric

Range	Order No.	Accuracy	Resolution	Remarks
0 - 4" / 0 - 100mm	500-170-30	±.001"	.0005" / 0.01mm	.075" rod depth bar
0 - 4" / 0 - 100mm	500-195-30*	±.001"	.0005" / 0.01mm	.075" rod depth bar
0 - 6" / 0 - 150mm	500-171-30	±.001"	.0005" / 0.01mm	—
0 - 6" / 0 - 150mm	500-174-30	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 6" / 0 - 150mm	500-175-30	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 6" / 0 - 150mm	500-178-30	±.001"	.0005" / 0.01mm	.075" rod depth bar
0 - 6" / 0 - 150mm	500-196-30*	±.001"	.0005" / 0.01mm	—
0 - 6" / 0 - 150mm	500-159-30*	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 6" / 0 - 150mm	500-160-30*	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 8" / 0 - 200mm	500-172-30	±.001"	.0005" / 0.01mm	—
0 - 8" / 0 - 200mm	500-176-30	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 8" / 0 - 200mm	500-177-30	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 8" / 0 - 200mm	500-197-30*	±.001"	.0005" / 0.01mm	—
0 - 8" / 0 - 200mm	500-163-30*	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 8" / 0 - 200mm	500-164-30*	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 12" / 0 - 300mm	500-173	±.0015"	.0005" / 0.01mm	—
0 - 12" / 0 - 300mm	500-167	±.0015"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 12" / 0 - 300mm	500-168	±.0015"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 12" / 0 - 300mm	500-193*	±.0015"	.0005" / 0.01mm	—
0 - 12" / 0 - 300mm	500-165*	±.0015"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 12" / 0 - 300mm	500-166*	±.0015"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 18" / 0 - 450mm	500-505-10	±.002"	.0005" / 0.01mm	Without Thumb Roller
0 - 24" / 0 - 600mm	500-506-10	±.002"	.0005" / 0.01mm	Without Thumb Roller
0 - 40" / 0 - 1000mm	500-507-10	±.003"	.0005" / 0.01mm	Without Thumb Roller

*without SPC data output

Dial Caliper

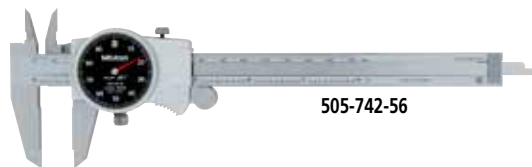
SERIES 505

FEATURES

- New designed dial movement for ultra-smooth sliding and high-shock protection.
- Improved finish on sliding surfaces for longevity.
- New face for improved readability.
- Removal of TiN coating on sliding surfaces without sacrificing wear life.
- Lock screw for dial bezel and for holding the sliding jaw position.
- Can measure OD, ID, depth and steps.
- Models available with carbide-tipped OD and ID jaws.
- Supplied in fitted plastic case.



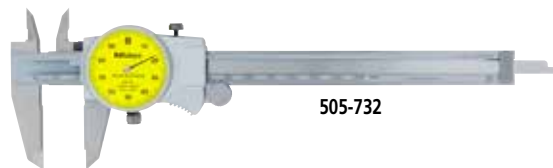
505-746



505-742-56



505-745



505-732



.100" per revolution



.200" per revolution



1mm per revolution



2mm per revolution

SPECIFICATIONS

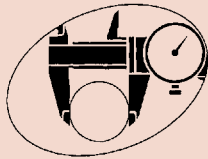
Metric 1mm Per One Revolution

Range	Order No.	Accuracy	Graduation	Remarks
0-150mm	505-732	+/-0.03mm	0.01mm	—
0-200mm	505-733	+/-0.03mm	0.01mm	—

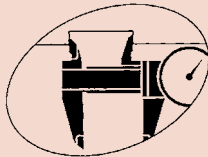
Metric 2mm Per One Revolution

Range	Order No.	Accuracy	Graduation	Remarks
0-150mm	505-730	+/-0.03mm	0.02mm	—
0-150mm	505-734	+/-0.03mm	0.02mm	Carbide-tipped jaws for OD measurement
0-150mm	505-735	+/-0.03mm	0.02mm	Carbide-tipped jaws for OD & ID measurement
0-200mm	505-731	+/-0.03mm	0.02mm	—
0-300mm	505-745	+/-0.04mm	0.02mm	—

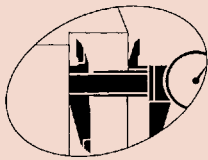
Measurement Applications



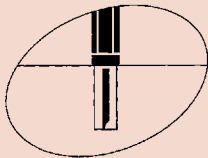
1. Outside measurement



2. Inside measurement



3. Step measurement



4. Depth measurement

SPECIFICATIONS

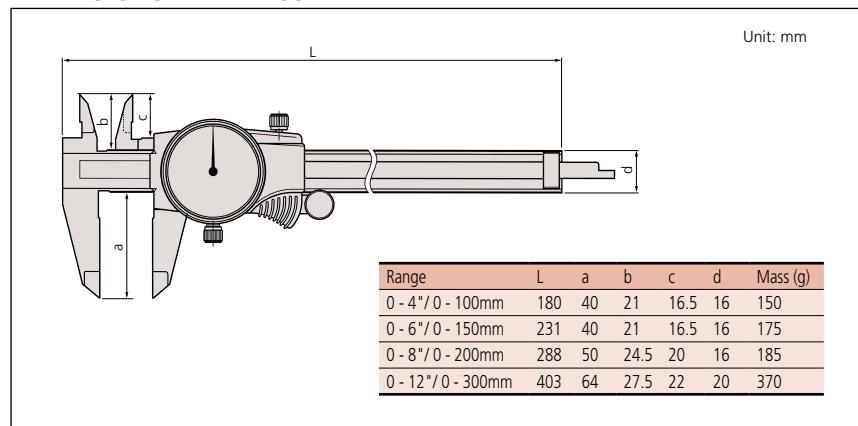
Inch .1" Per Revolution

Range	Order No.	Accuracy	Graduation	Remarks
0-6"	505-742	+/- .001"	.001"	-
0-6"	505-742-51	+/- .001"	.001"	Blue Dial Face
0-6"	505-742-52	+/- .001"	.001"	Purple Dial Face
0-6"	505-742-53	+/- .001"	.001"	Green Dial Face
0-6"	505-742-54	+/- .001"	.001"	Red Dial Face
0-6"	505-742-55	+/- .001"	.001"	Orange Dial Face
0-6"	505-742-56	+/- .001"	.001"	Black Dial Face
0-6"	505-736	+/- .001"	.001"	Carbide-tipped jaws for OD measurement
0-6"	505-738	+/- .001"	.001"	Carbide-tipped jaws for OD & ID measurement
0-8"	505-743	+/- .002"	.001"	-
0-8"	505-737	+/- .002"	.001"	Carbide-tipped jaws for OD measurement
0-8"	505-739	+/- .002"	.001"	Carbide-tipped jaws for OD & ID measurement
0-12"	505-746	+/- .002"	.001"	—
0-12"	505-747	+/- .002"	.001"	Carbide-tipped jaws for OD measurement
0-12"	505-748	+/- .002"	.001"	Carbide-tipped jaws for OD & ID

Inch .2" Per Revolution

Range	Order No.	Accuracy	Graduation	Remarks
0-6"	505-740	+/- .001"	.001"	—
0-6"	505-744	+/- .001"	.001"	Carbide-tipped jaws for OD measurement
0-8"	505-741	+/- .002"	.001"	—
0-12"	505-749	+/- .002"	.001"	—
0-12"	505-750	+/- .002"	.001"	Carbide-tipped jaws for OD measurement

DIMENSIONS AND MASS

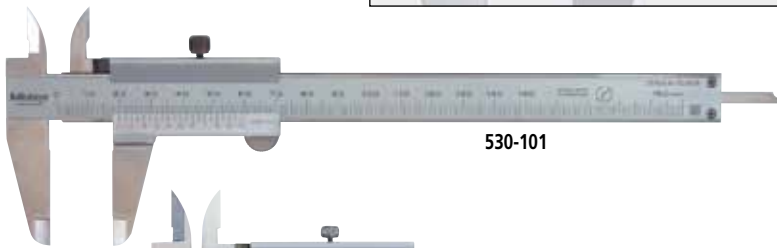
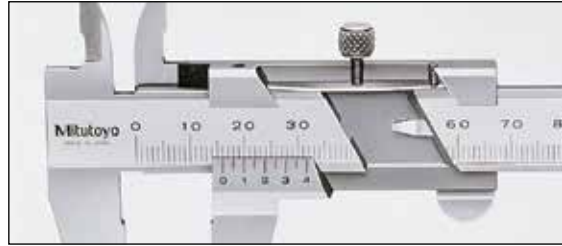
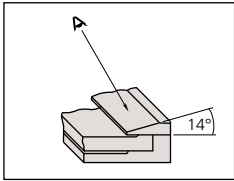


Vernier Caliper

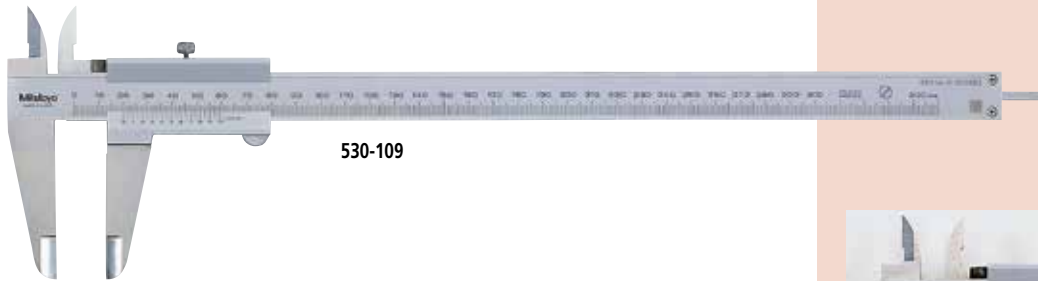
SERIES 530 — Standard Model

FEATURES

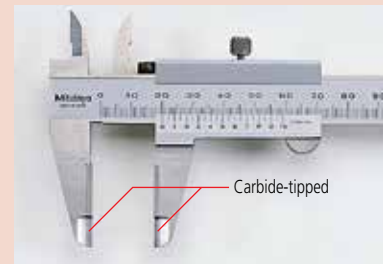
- Measures OD (outside diameter), ID (inside diameter), depth, and steps.
- The small vernier face angle (14°) provides easy reading.
- Dual reading scales on vernier. (metric/inch and inch models only).
- Lock screw for holding the sliding jaw position.
- Carbide-tipped jaw-type calipers are available.
- Supplied with vinyl holster in fitted carton. Except 24" / 600mm models are carton only. 40" / 1000mm supplied in wooden case.



530-101

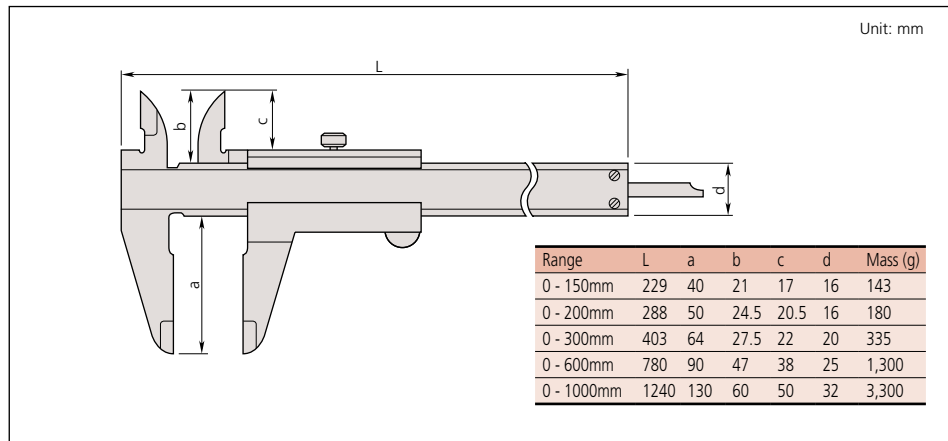


530-109



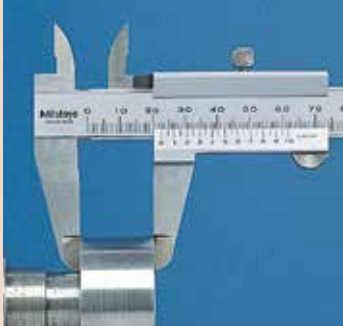
Carbide-tipped jaw type

DIMENSIONS AND MASS



Round depth bar type

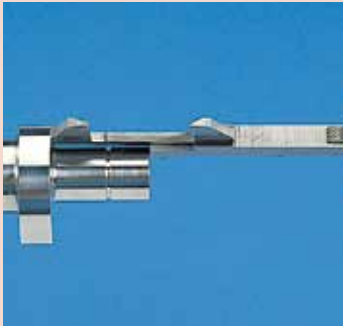
Measurement Applications



OD measurement



ID measurement



Step measurement



Depth measurement

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Graduation	Remarks
0 - 150mm	530-102	±0.05mm	0.05mm	∅ 1.9mm Depth bar
0 - 150mm	530-101	±0.05mm	0.05mm	—
0 - 150mm	530-320	±0.05mm	0.05mm	Carbide-tipped jaws for OD measurement
0 - 150mm	530-335	±0.05mm	0.05mm	Carbide-tipped jaws for OD & ID measurement
0 - 150mm	530-122*	±0.03mm	0.02mm	High-accuracy model
0 - 200mm	530-108	±0.05mm	0.05mm	—
0 - 200mm	530-321	±0.05mm	0.05mm	Carbide-tipped jaws for OD measurement
0 - 200mm	530-123*	±0.03mm	0.02mm	High-accuracy model
0 - 300mm	530-109	±0.08mm	0.05mm	—
0 - 300mm	530-322	±0.08mm	0.05mm	Carbide-tipped jaws for OD measurement
0 - 300mm	530-124*	±0.04mm	0.02mm	High-accuracy model: ±0.04mm
0 - 600mm	530-501**	±0.1mm	0.05mm	—
0 - 1000mm	530-502 **	±0.15mm	0.05mm	—

*Graduation: 0.02mm

**No depth measuring bar

Metric/Inch with metric/inch dual scale

Range	Order No.	Accuracy	Vernier Graduation		Remarks
			Lower Scale	Upper Scale	
0 - 150mm / 0 - 6"	530-104	±0.05mm	0.05mm	1/128"	—
0 - 150mm / 0 - 6"	530-316	±0.05mm	0.05mm	1/128"	—
0 - 150mm / 0 - 6"	530-312*	±0.03mm	0.02mm	.001"	High-accuracy model
0 - 200mm / 0 - 8"	530-114	±0.05mm	0.05mm	1/128"	—
0 - 200mm / 0 - 8"	530-118*	±0.03mm	0.02mm	.001"	High-accuracy model
0 - 300mm / 0 - 12"	530-115	±0.08mm	0.05mm	1/128"	—
0 - 300mm / 0 - 12"	530-119*	±0.04mm	0.02mm	.001"	High-accuracy model

*Graduation: 0.02mm

Inch with inch/inch dual scale

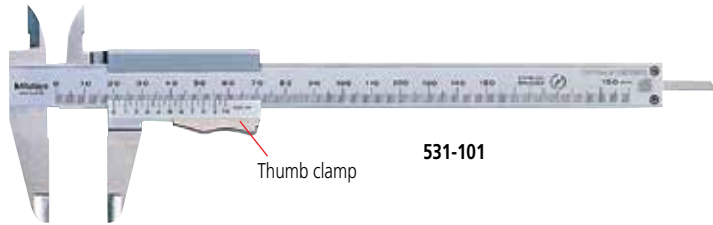
Range	Order No.	Accuracy	Vernier Graduation		Remarks
			Lower Scale	Upper Scale	
0 - 6"	530-105	±.0015"	.001"	1/128"	—
0 - 8"	530-116	±.0015"	.001"	1/128"	—

Vernier Caliper

SERIES 531 — with Thumb Clamp

FEATURES

- The slider moves only when the spring loaded thumb clamp is depressed.
- Can measure OD, ID, depth and steps
- Supplied with vinyl holster in fitted carton.



531-101

Thumb clamp

SPECIFICATIONS

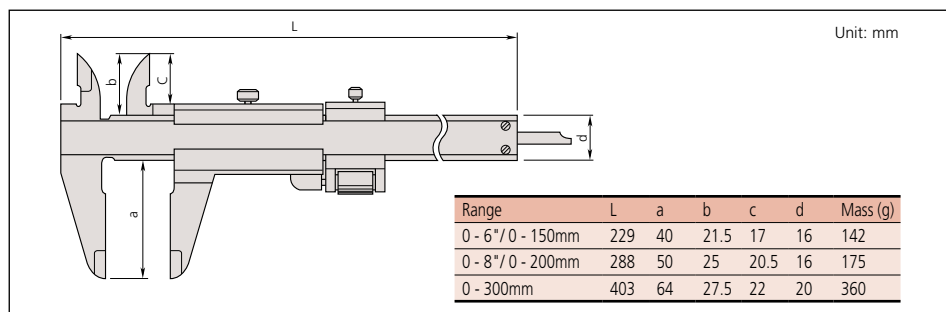
Metric

Range	Order No.	Accuracy	Graduation	Remarks
0 - 150mm	531-101	±0.05mm	0.05mm	—
0 - 200mm	531-102	±0.05mm	0.05mm	—
0 - 300mm	531-103	±0.08mm	0.05mm	—

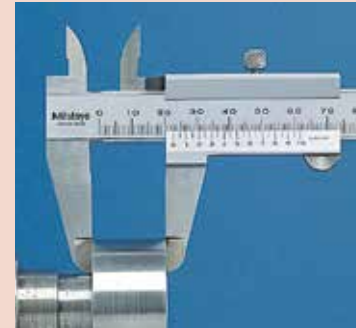
Metric/Inch with metric/inch dual scale

Range	Order No.	Accuracy	Graduation		Remarks
			Lower Scale	Upper Scale	
0 - 150mm / 0 - 6"	531-122	±0.05mm	0.05mm	1/128"	with inch/mm conversion label
0 - 150mm / 0 - 6"	531-128	±0.03mm	0.02mm	.001"	High-accuracy model
0 - 200mm / 0 - 8"	531-108	±0.05mm	0.05mm	1/128"	—
0 - 200mm / 0 - 8"	531-129	±0.03mm	0.02mm	.001"	High-accuracy model
0 - 300mm / 0 - 12"	531-109	±0.08mm	0.05mm	1/128"	—
0 - 300mm / 0 - 12"	531-112	±0.04mm	0.02mm	.001"	High-accuracy model

DIMENSIONS AND MASS



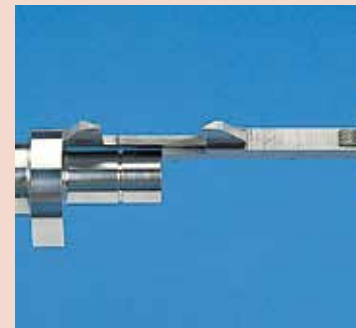
Measurement Applications



OD measurement



ID measurement



Step measurement

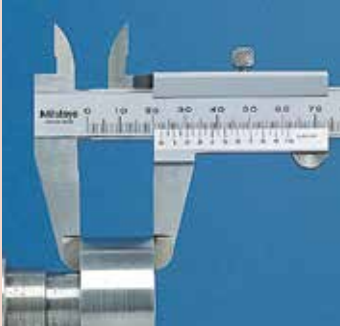


Depth measurement

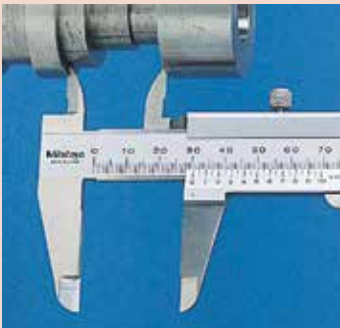
Vernier Caliper

SERIES 532 — with Fine Adjustment

Measurement Applications



OD measurement



ID measurement



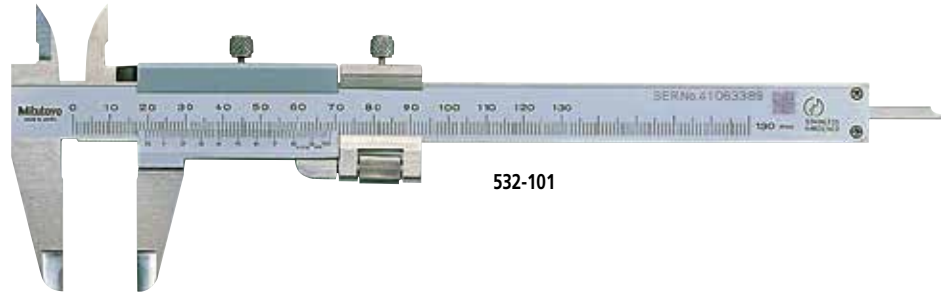
Step measurement



Depth measurement

FEATURES

- Provided with a fine-adjustment carriage to feed the slider finely.
- Can measure OD, ID, depth and steps.
- Supplied with vinyl holster in fitted carton.



532-101

SPECIFICATIONS

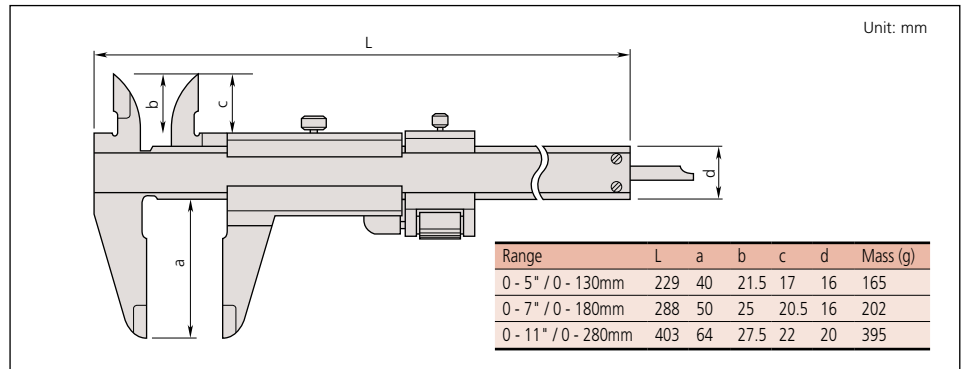
Metric

Range	Order No.	Accuracy	Graduation
0 - 130mm	532-101	±0.03mm	0.02mm
0 - 180mm	532-102	±0.03mm	0.02mm
0 - 280mm	532-103	±0.04mm	0.02mm

Metric/Inch with metric/inch dual scale

Range	Order No.	Accuracy	Graduation	
			Lower Scale	Upper Scale
0 - 130mm / 0 - 5"	532-119	±0.03mm	0.02mm	.001"
0 - 180mm / 0 - 7"	532-120	±0.03mm	0.02mm	.001"
0 - 280mm / 0 - 11"	532-121	±0.04mm	0.02mm	.001"

DIMENSIONS AND MASS



Vernier Caliper

SERIES 160 — with Nib Style Jaws and Fine Adjustment

FEATURES

- The jaws have round measuring faces for accurate ID measurement.
- With fine adjustment carriage to feed the slider.
- Inside and outside measurements can be directly read from the upper and lower slider graduations, respectively.
- Supplied with vinyl holster in fitted carton. Except 12" / 300mm, 18" / 450mm and 24" / 600mm are fitted carton only. Over 24" / 600mm supplied in wooden case.



SPECIFICATIONS

Metric with metric/metric dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm	160-127	±0.04mm	0.02mm	0.02mm	450
0 (20) - 450mm	160-128	±0.05mm	0.02mm	0.02mm	1,200
0 (20) - 600mm	160-101	±0.05mm	0.02mm	0.02mm	2,600
0 (20) - 1000mm	160-104	±0.07mm	0.02mm	0.02mm	3,500
0 (20) - 1500mm	160-110	±0.09mm	0.02mm	0.02mm	4,850
0 (20) - 2000mm	160-113	±0.12mm	0.02mm	0.02mm	10,200

*(): Minimum dimension in ID measurement

Metric/Inch with metric/inch dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm / 0 (.3") - 12"	160-150	±0.04mm	0.02mm	.001"	450
0 (20) - 450mm / 0 (.5") - 18"	160-151	±0.05mm	0.02mm	.001"	1,200
0 (20) - 600mm / 0 (.5") - 24"	160-153	±0.05mm	0.02mm	.001"	1,400
0 (20) - 1000mm / 0 (1") - 40"	160-155	±0.07mm	0.02mm	.001"	3,500
0 (20) - 1500mm / 0 (1") - 60"	160-157	±0.09mm	0.02mm	.001"	4,850
0 (20) - 2000mm / 0 (1") - 80"	160-159	±0.12mm	0.02mm	.001"	10,200

*(): Minimum dimension in ID measurement

Inch with inch/inch dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (.3") - 12"	160-124	±.0015"	.001"	.001"	450
0 (.5") - 18"	160-116	±.002"	.001"	.001"	1,200
0 (.5") - 24"	160-102	±.002"	.001"	.001"	1,400
0 (1") - 40"	160-105	±.003"	.001"	.001"	3,500
0 (1") - 60"	160-111	±.004"	.001"	.001"	4,850
0 (1") - 80"	160-114	±.005"	.001"	.001"	10,200

*(): Minimum dimension in ID measurement

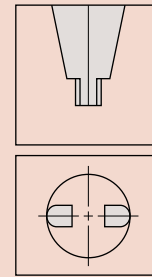
Inch/Metric with inch/metric dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (.3") - 12" / 0 (10) - 300mm	160-125	±.0015"	.001"	0.02mm	450
0 (.5") - 18" / 0 (20) - 450mm	160-119	±.002"	.001"	0.02mm	1,200
0 (.5") - 24" / 0 (20) - 600mm	160-103	±.002"	.001"	0.02mm	1,400
0 (1") - 40" / 0 (20) - 1000mm	160-106	±.003"	.001"	0.02mm	3,500
0 (1") - 60" / 0 (20) - 1500mm	160-112	±.004"	.001"	0.02mm	4,850
0 (1") - 80" / 0 (20) - 2000mm	160-115	±.005"	.001"	0.02mm	10,200

*(): Minimum dimension in ID measurement

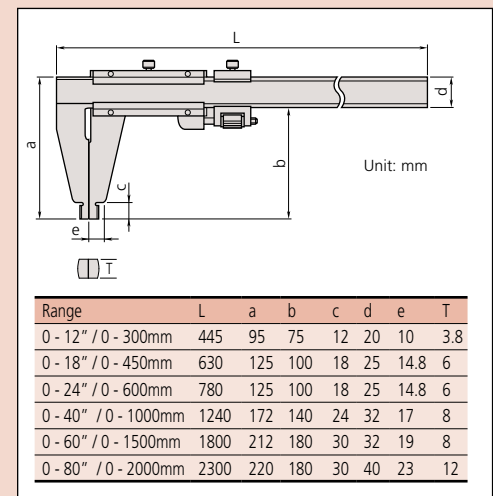
Technical Data

Accuracy: Refer to the list of specifications
Graduation: Refer to the list of specifications



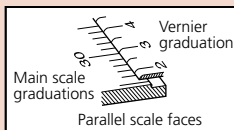
Round surface of jaws for accurate ID measurement.

DIMENSIONS





ABSOLUTE
Absolute System Patented by MITUTOYO



Technical Data

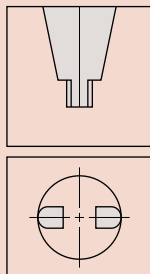
Accuracy: Refer to the list of specifications
 Display*: LCD
 Length standard*: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed*: Unlimited
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 3.5 years under normal use
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Data output,
 inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

- 959143:** Data hold unit
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)
- 05CZA624:** SPC cable with data switch (40" / 1m) for IP67 model
- 05CZA625:** SPC cable with data switch (80" / 2m) for IP67 model



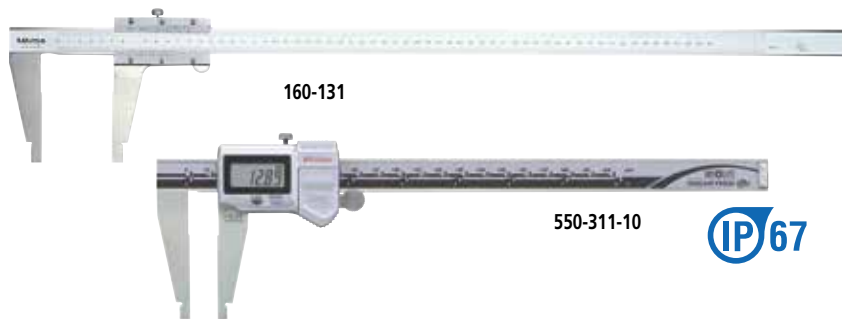
Round surface of jaws for accurate ID measurement.

ABSOLUTE Digimatic & Vernier Caliper

SERIES 550, 160 — with Nib-Style Jaws

FEATURES

- The rounded faces of the jaws are ideal for accurate ID (inside diameter) measurement.
- Inside and outside measurements can be directly read from the upper and lower slider graduations (Series 160).
- A fine-adjustment carriage type is available (Series 160).
- Parallax-free vernier scale type is available for easy and positive measurement (Series 160).
- With SPC output (Series 550).
- Supplied in fitted plastic case. Except 40" / 1000mm supplied in wooden case.



SPECIFICATIONS

Metric		Digital model			
Range*	Order No.	Accuracy	Resolution	Mass (g)	Remarks
0 (10) - 200mm	550-301-10	±0.03mm	0.01mm	180	IP67
0 (10) - 300mm	550-331-10	±0.03mm	0.01mm	380	w/ offset/preset function for easy ID measurement, IP67
0 (20) - 450mm	550-203-10**	±0.05mm	0.01mm	1,110	
0 (20) - 600mm	550-205-10**	±0.05mm	0.01mm	1,290	
0 (20) - 1000mm	550-207-10**	±0.07mm	0.01mm	3,350	

*(): Minimum dimension in ID measurement **Models are not IP67 rated

Inch/Metric		Digital model			
Range*	Order No.	Accuracy	Resolution	Mass (g)	Remarks
0 (.4") - 8" / 0 (10) - 200mm	550-311-10	±.001"	.0005" / 0.01mm	180	IP67
0 (.4") - 12" / 0 (10) - 300mm	550-341-10	±.0015"	.0005" / 0.01mm	380	w/ offset/preset function for easy ID measurement, IP67
0 (.5") - 18" / 0 (20) - 450mm	550-223-10**	±.002"	.0005" / 0.01mm	1,110	—
0 (.5") - 24" / 0 (20) - 600mm	550-225-10**	±.002"	.0005" / 0.01mm	1,290	—
0 (1") - 40" / 0 (20) - 1000mm	550-227-10**	±.003"	.0005" / 0.01mm	3,350	—

*(): Minimum dimension in ID measurement **Models are not IP67 rated

Metric		with metric/metric dual scale			
Range*	Order No.	Accuracy	Graduation	Mass (g)	Remarks
0 (20) - 450mm	160-130	±0.10mm	0.02mm	1,100	—
0 (20) - 600mm	160-131	±0.10mm	0.02mm	1,300	—
0 (20) - 1000mm	160-132	±0.15mm	0.02mm	3,350	—
0 (20) - 1500mm	160-133	±0.22mm	0.05mm	4,850	
0 (20) - 2000mm	160-134	±0.28mm	0.05mm	10,000	

*(): Minimum dimension in ID measurement

DIMENSIONS

Range	L	a	b	d	T
0 - 8" / 0 - 200mm	288 (290)	60	8	16	3
0 - 12" / 0 - 300mm	445	75	12	20	3.8
0 - 18" / 0 - 450mm	632	100	18	25	6
0 - 24" / 0 - 600mm	780	100	18	25	6
0 - 40" / 0 - 1000mm	1240	140	24	32	8
0 - 60" / 0 - 1500mm	1800	180	30	32	8
0 - 80" / 0 - 2000mm	2300	180	30	40	12

Long-Jaw Vernier Caliper

SERIES 534

FEATURES

- Long jaws for measuring hard-to-reach features.
- Fine adjustment for more accurate measurement (except 534-109 and 534-110)
- Supplied in fitted wooden case.



SPECIFICATIONS

Metric with metric/metric dual scale without fine adjustment

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm	534-109	±0.07mm	0.05mm	0.05mm	400
0 (20) - 500mm	534-110	±0.13mm	0.05mm	0.05mm	1,400

*(): Minimum dimension in ID measurement

Metric with metric/metric dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm	534-113	±0.04mm	0.02mm	0.02mm	460
0 (20) - 500mm	534-114	±0.06mm	0.02mm	0.02mm	1,500
0 (20) - 750mm	534-115	±0.08mm	0.02mm	0.02mm	2,900
0 (20) - 1000mm	534-116	±0.10mm	0.02mm	0.02mm	3,500

*(): Minimum dimension in ID measurement

Metric/Inch with metric/inch dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm / 0 (.3") - 12"	534-101	±0.07mm	0.05mm	1/128"	460
0 (10) - 300mm / 0 (.3") - 12"	534-105	±0.04mm	0.02mm	.001"	460
0 (20) - 500mm / 0 (.8") - 20"	534-102	±0.13mm	0.05mm	1/128"	1,500
0 (20) - 500mm / 0 (.8") - 20"	534-106	±0.06mm	0.02mm	.001"	1,500
0 (20) - 700mm / 0 (.8") - 30"	534-103	±0.16mm	0.05mm	1/128"	2,900
0 (20) - 700mm / 0 (.8") - 30"	534-107	±0.08mm	0.02mm	.001"	2,900
0 (20) - 1000mm / 0 (.8") - 40"	534-104	±0.20mm	0.05mm	1/128"	3,500
0 (20) - 1000mm / 0 (.8") - 40"	534-108	±0.10mm	0.02mm	.001"	3,500

*(): Minimum dimension in ID measurement

Inch with inch/inch dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (.3") - 12"	534-117	±.002"	.001"	.001"	400
0 (.8") - 20"	534-118	±.003"	.001"	.001"	1500
0 (.8") - 30"	534-119	±.004"	.001"	.001"	2900
0 (.8") - 40"	534-120	±.004"	.001"	.001"	3500

*(): Minimum dimension in ID measurement

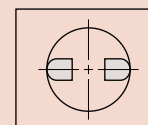
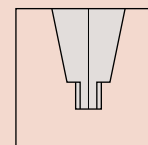
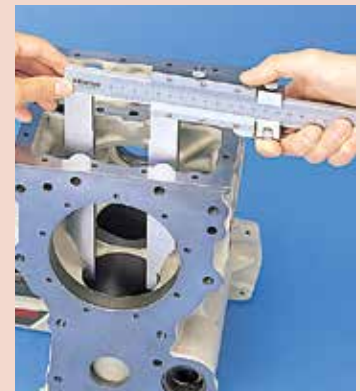
DIMENSIONS

Unit: mm

Range	L	a	b	c	d	e	T
0 - 12" / 0 - 300mm	445	110	90	12	20	7	3.8
0 - 20" / 0 - 500mm	682	225	200	18.5	25	12	6
0 - 30" / 0 - 750mm	995	232	200	18.5	32	12	8
0 - 40" / 0 - 1000mm	1230	232	200	18.5	32	12	8

Technical Data

Accuracy: Refer to the list of specifications
 Graduation: Refer to the list of specifications



Round surface of jaws for accurate CD measurement.



Technical Data

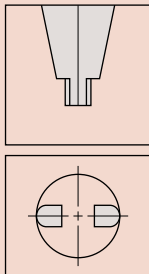
Accuracy: Refer to the list of specifications
 Resolution: 0.01mm or .0005"/0.01mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 3.5 years under normal use

Function of Digital Model

Origin-set, Zero-setting, Data output,
 inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA624: SPC cable with data switch (1m / 40") IP67
05CZA625: SPC cable with data switch (2m / 80") IP67



Round surface of jaws for accurate ID measurement.

ABSOLUTE Digimatic Caliper

SERIES 551 — with Nib Style and Standard Jaws

FEATURES

- The rounded faces of the jaws are ideal for accurate ID (inside diameter) measurement.
- With SPC output.
- Supplied in fitted plastic holster in carton. 18" / 450mm and larger supplied wooden case.



SPECIFICATIONS

Metric Digital model

Range*	Order No.	Accuracy	Resolution	Mass (g)	Remarks
0 (10) - 200mm	551-301-10	±0.03mm	0.01mm	180	IP67
0 (10) - 300mm	551-331-10	±0.04mm	0.01mm	380	with offset/preset function for easy ID measurement, IP67
0 (20) - 500mm	551-204-10**	±0.06mm	0.01mm	1,060	—
0 (20) - 750mm	551-206-10**	±0.06mm	0.01mm	1,410	—
0 (20) - 1000mm	551-207-10**	±0.07mm	0.01mm	3,430	—

*(): Minimum dimension in ID measurement ** Models are not IP67 rated

Inch/Metric Digital model

Range*	Order No.	Accuracy	Resolution	Mass (g)	Remarks
0 (.4") - 8" / 0 (10) - 200mm	551-311-10	±.001"	.0005" / 0.01mm	180	IP67
0 (.4") - 12" / 0 (10) - 300mm	551-341-10	±.002"	.0005" / 0.01mm	380	w/ offset/preset function for easy ID measurement, IP67
0 (.5") - 20" / 0 (20) - 500mm	551-224-10**	±.0025"	.0005" / 0.01mm	1,060	—
0 (.5") - 30" / 0 (20) - 750mm	551-226-10**	±.0025"	.0005" / 0.01mm	1,410	—
0 (1") - 40" / 0 (20) - 1000mm	551-227-10**	±.003"	.0005" / 0.01mm	3,430	—

*(): Minimum dimension in ID measurement ** Models are not IP67 rated

DIMENSIONS

Series 551 Unit: mm

Range	a	b	c	d	R	T
0 - 8" / 0 - 200mm	60	43	8	30	5	3
0 - 12" / 0 - 300mm	90	68	10	40.1	5	3.8
0 - 20" / 0 - 500mm	150	115	15	56	10	6
0 - 30" / 0 - 750mm	150	115	15	56	10	8
0 - 40" / 0 - 1000mm	150	115	20	56	10	8

Digimatic Carbon-Fiber Caliper

SERIES 552 — with Optional Jaw Attachments



FEATURES

- Lightweight Digimatic Calipers employ CFRP (Carbon-Fiber Reinforced Plastics) in the beam and jaws.
- Highly durable and easy to handle.
- The range of applications can be expanded by using the optional attachments.
- Direct readout of ID measurements from the LCD. (Offset value can be set easily by pressing the Offset key.)
- Preset function for setting a desired starting point.
- With SPC data output.
- Special model available with ceramic jaws which are suitable for measuring abrasive and magnetic products.
- Supplied in fitted wooden case.



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005"/0.01mm or 0.01mm
 Display: LCD
 Length standard: Electrostatic capacitance type linear encoder
 Max. response speed: unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 3,000 hours in continuous use



SPECIFICATIONS

Metric

Range*	Order No.	Accuracy	Resolution	Remarks
0(20)-450mm	552-302-10	+/-0.04mm	0.01mm	
0(20)-450mm	552-150-10	+/-0.06mm	0.01mm	long jaws 200mm
0(20)-450mm	552-155-10	+/-0.04mm	0.01mm	ceramic jaws
0(20)-600mm	552-303-10	+/-0.04mm	0.01mm	
0(20)-600mm	552-151-10	+/-0.06mm	0.01mm	long jaws 200mm
0(20)-600mm	552-156-10	+/-0.04mm	0.01mm	ceramic jaws
0(20)-1000mm	552-304-10	+/-0.05mm	0.01mm	
0(20)-1000mm	552-152-10	+/-0.07mm	0.01mm	long jaws 200mm
0(20)-1500mm	552-305-10	+/-0.09mm	0.01mm	
0(20)-1500mm	552-153-10	+/-0.11mm	0.01mm	long jaws 200mm
0(20)-2000mm	552-306-10	+/-0.12mm	0.01mm	
0(20)-2000mm	552-154-10	+/-0.14mm	0.01mm	long jaws 200mm

*(): Minimum dimension in ID measurement

Inch/Metric

Range*	Order No.	Accuracy	Resolution	Remarks
0(.5")-18"	552-312-10	+/- .002"	.0005"/0.01mm	
0(.5")-18"	552-160-10	+/- .0025"	.0005"/0.01mm	long jaws 7.9"
0(.5")-18"	552-165-10	+/- .002"	.0005"/0.01mm	ceramic jaws
0(.5")-24"	552-313-10	+/- .002"	.0005"/0.01mm	
0(.5")-24"	552-161-10	+/- .0025"	.0005"/0.01mm	long jaws 7.9"
0(.5")-24"	552-166-10	+/- .002"	.0005"/0.01mm	ceramic jaws
0(1")-40"	552-314-10	+/- .002"	.0005"/0.01mm	
0(1")-40"	552-162-10	+/- .003"	.0005"/0.01mm	long jaws 7.9"
0(1")-60"	552-315-10	+/- .004"	.0005"/0.01mm	
0(1")-60"	552-163-10	+/- .0045"	.0005"/0.01mm	long jaws 7.9"
0(1")-80"	552-316-10	+/- .005"	.0005"/0.01mm	
0(1")-80"	552-164-10	+/- .0055"	.0005"/0.01mm	long jaws 7.9"

*(): Minimum dimension in ID measurement

Function

Origin-set, Zero-setting, Presetting, Offsetting, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

05CZA624: SPC cable with data switch (40"/1m)
05CZA625: SPC cable with data switch (80"/2m)

- 914055:*** Centerline attachments (mm)
- 914056:*** Centerline attachments (inch)
- 914057:*** Pointed ID measuring attachments (mm)
- 914058:*** Pointed ID measuring attachments (inch)
- 914053:**** Attachment clamps (for models up to 24" / 600mm range)
- 914054:**** Attachment clamps (for models over 24" / 600mm range)

* Attachment clamps are required
 ** Attachment clamps and attachments are not available for long jaw type calipers

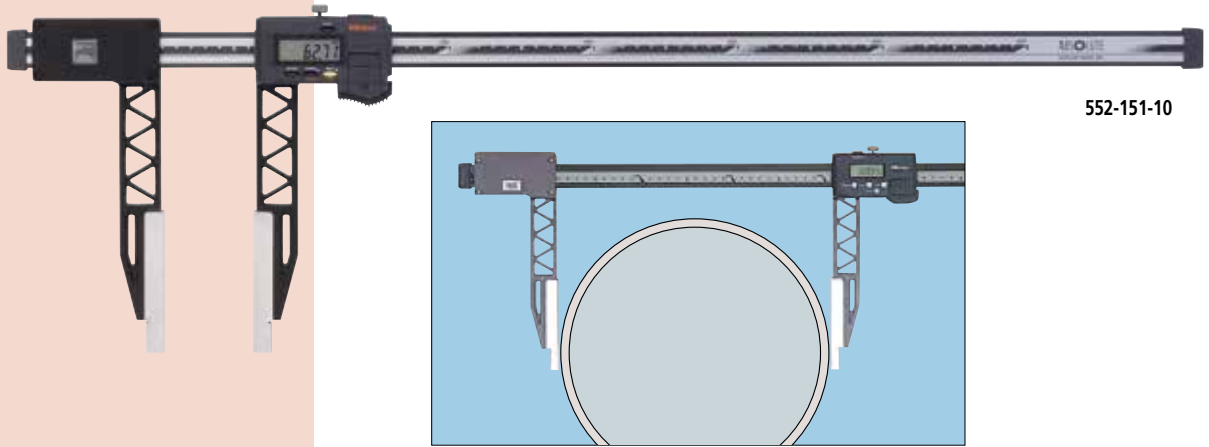


Centerline Attachments

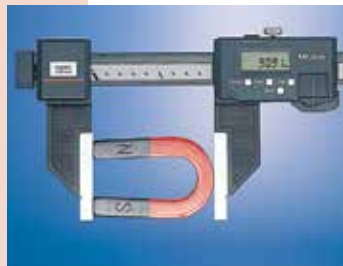
Pointed ID Measuring Attachments



Attachment Clamps



552-151-10



Ceramic jaws



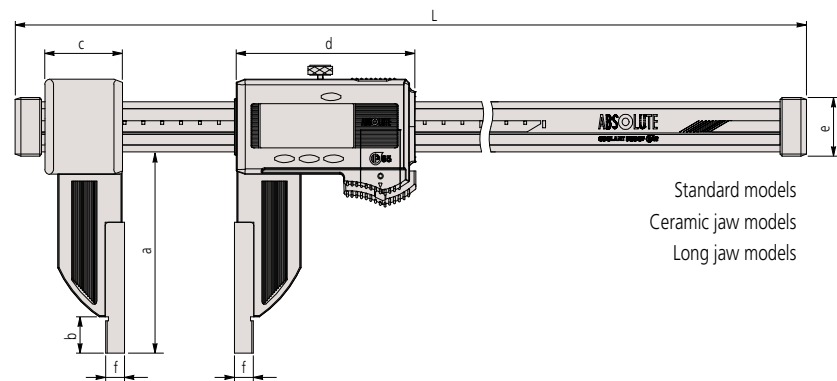
Centerline attachments



ID point attachments

DIMENSIONS AND MASS

Unit: mm



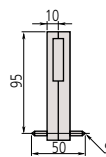
Standard models
Ceramic jaw models
Long jaw models

Standard models, Ceramic jaw models

Range	L	a	b	c	d	e	f	Mass (g)
0 - 18" / 0 - 450mm	640	100	18	41.2	91.8	25	10 (.25")	715
0 - 24" / 0 - 600mm	790	100	18	41.2	91.8	25	10 (.25")	790
0 - 40" / 0 - 1000mm	1230	150	24	62.8	113.8	32	10 (.5")	1,760
0 - 60" / 0 - 1500mm	1740	150	24	62.8	113.8	32	10 (.5")	2,160
0 - 80" / 0 - 2000mm	2250	150	24	62.8	113.8	32	10 (.5")	2,560

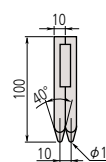
() : inch/mm models

Pointed ID Measuring Attachments



Unit: mm

Centerline Attachments



Long jaw models

Range	L	a	b	c	d	e	f	Mass (g)
0 - 18" / 0 - 450mm	680	200	24	89	91.8	25	10 (.25")	1,215
0 - 24" / 0 - 600mm	830	200	24	89	91.8	25	10 (.25")	1,290
0 - 40" / 0 - 1000mm	1280	200	24	110	113.8	32	10 (.5")	2,090
0 - 60" / 0 - 1500mm	1790	200	24	110	113.8	32	10 (.5")	2,490
0 - 80" / 0 - 2000mm	2300	200	24	110	113.8	32	10 (.5")	2,890

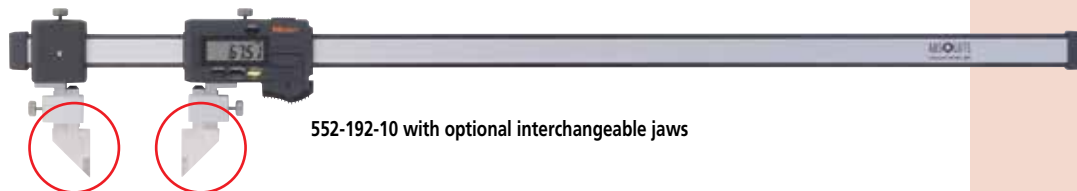
() : inch/mm models

ABSOLUTE Coolant-Proof Carbon-Fiber Caliper

SERIES 552 — with Interchangeable Jaws

FEATURES

- The range of applications can be expanded by using interchangeable jaws (optional).
- Quick and easy change of jaws due to the unique clamping mechanism. (A pair of clamping wheels is a standard accessory.)
- Provided with preset function for setting a desired starting point, which allows direct readout of offset measurements.
- SPC data output.



552-192-10 with optional interchangeable jaws

SPECIFICATIONS

Inch/Metric

Range	Order No.	Accuracy	Mass(g)
0 - 18" / 0 - 450mm	552-191-10	±.002"	650
0 - 24" / 0 - 600mm	552-192-10	±.002"	725
0 - 40" / 0 - 1000mm	552-193-10	±.002"	1480
0 - 60" / 0 - 1500mm	552-194-10	±.004"	1880
0 - 80" / 0 - 2000mm	552-195-10	±.005"	2280

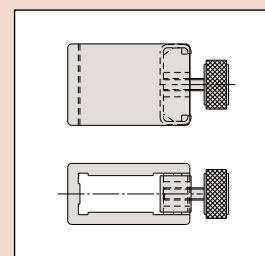
Interchangeable Jaws (Optional)

Standard type	Inside point type	Standard Type												
		<table border="1"> <thead> <tr> <th>Order No.</th> <th>Components</th> <th>a</th> <th>b</th> </tr> </thead> <tbody> <tr> <td>07CZA056</td> <td>Right (07CAA044), Left (07CAA045)</td> <td>28mm (1.1")</td> <td>30mm (1.2")</td> </tr> </tbody> </table>	Order No.	Components	a	b	07CZA056	Right (07CAA044), Left (07CAA045)	28mm (1.1")	30mm (1.2")				
Order No.	Components	a	b											
07CZA056	Right (07CAA044), Left (07CAA045)	28mm (1.1")	30mm (1.2")											
		<table border="1"> <thead> <tr> <th>Order No.</th> <th>Components</th> <th>a</th> <th>b</th> </tr> </thead> <tbody> <tr> <td>07CZA055</td> <td>Right (07CZA042), Left (07CZA043)</td> <td>8mm</td> <td>30mm</td> </tr> <tr> <td>07CZA061</td> <td>Right (07CZA042), Left (07CZA049)</td> <td>031"</td> <td>1.2"</td> </tr> </tbody> </table>	Order No.	Components	a	b	07CZA055	Right (07CZA042), Left (07CZA043)	8mm	30mm	07CZA061	Right (07CZA042), Left (07CZA049)	031"	1.2"
Order No.	Components	a	b											
07CZA055	Right (07CZA042), Left (07CZA043)	8mm	30mm											
07CZA061	Right (07CZA042), Left (07CZA049)	031"	1.2"											
		<table border="1"> <thead> <tr> <th>Order No.</th> <th>Components</th> <th>a</th> <th>b</th> </tr> </thead> <tbody> <tr> <td>07CZA044</td> <td></td> <td>3.5" / 90mm</td> <td>1.1" / 28mm</td> </tr> </tbody> </table>	Order No.	Components	a	b	07CZA044		3.5" / 90mm	1.1" / 28mm				
Order No.	Components	a	b											
07CZA044		3.5" / 90mm	1.1" / 28mm											
Unit: mm		<table border="1"> <thead> <tr> <th>Order No.</th> <th>Components</th> <th>a</th> <th>b</th> </tr> </thead> <tbody> <tr> <td>07CZA057</td> <td>07CZA039 x 2pcs.</td> <td>30mm</td> <td>30mm</td> </tr> <tr> <td>07CZA060</td> <td>07CZA047 x 2pcs.</td> <td>1.2"</td> <td>1.2"</td> </tr> </tbody> </table>	Order No.	Components	a	b	07CZA057	07CZA039 x 2pcs.	30mm	30mm	07CZA060	07CZA047 x 2pcs.	1.2"	1.2"
Order No.	Components	a	b											
07CZA057	07CZA039 x 2pcs.	30mm	30mm											
07CZA060	07CZA047 x 2pcs.	1.2"	1.2"											



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005"/0.01mm
 Display: LCD
 Scale type: ABSOLUTE electromagnetic linear encoder
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), 938882
 Battery life: Approx. 5,000 hours in continuous use
 Dust/Water protection level: IP66
 Standard accessory: Jaw clamps (2 pcs.), 05GZA033

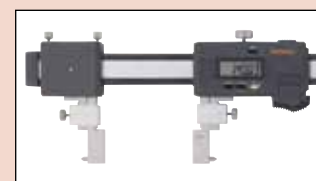


Functions

Origin-set, Zero-setting, Presetting, Offsetting, Data hold,
 Automatic power on/off, Data output, inch/mm conversion
 (inch/mm models)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

- 05CZA624: SPC cable with data switch (40" / 1m)
- 05CZA625: SPC cable with data switch (80" / 2m)





ABSOLUTE[®]

Absolute System Patented by MITUTOYO

ABSOLUTE Back-Jaw Centerline Caliper

SERIES 573 — Center-to-Center & Edge-to-Center Types

FEATURES

- Specially designed to measure the distance between two centers or the distance from an edge to center.
- Provided with jaws on the back of the slider, measurements can be read easily by upside down.
- Direct reading of pitch measurements is available due to the offset value setting function.
- With SPC data output.
- Supplied fitted in wooden case.

Technical Data

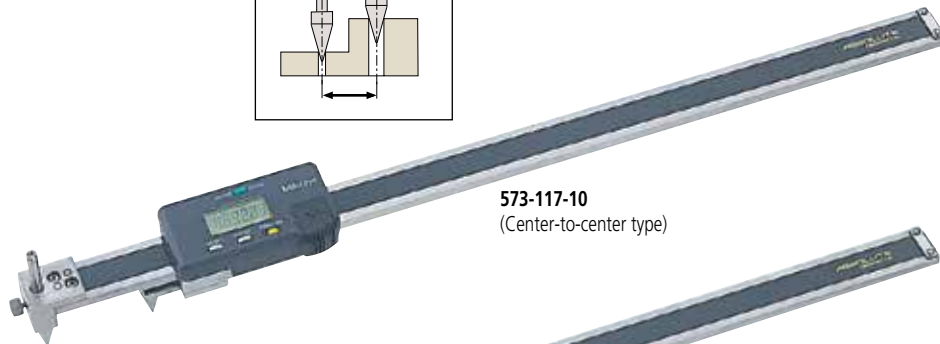
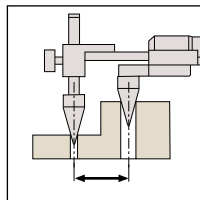
Accuracy: Refer to the list of specifications
 Resolution: 0.01mm
 Display: LCD
 Length standard*: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 3.5 years under normal use

Function

Origin-set, Zero-setting, Power On/Off, Data output
 Alarm: Low voltage, Counting value composition error

Optional Accessories

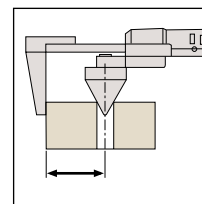
- 959143:** Data hold unit
959149: SPC cable with data switch (1m)
959150: SPC cable with data switch (2m)



573-117-10
(Center-to-center type)



573-119-10
(Edge-to-center type)



SPECIFICATIONS

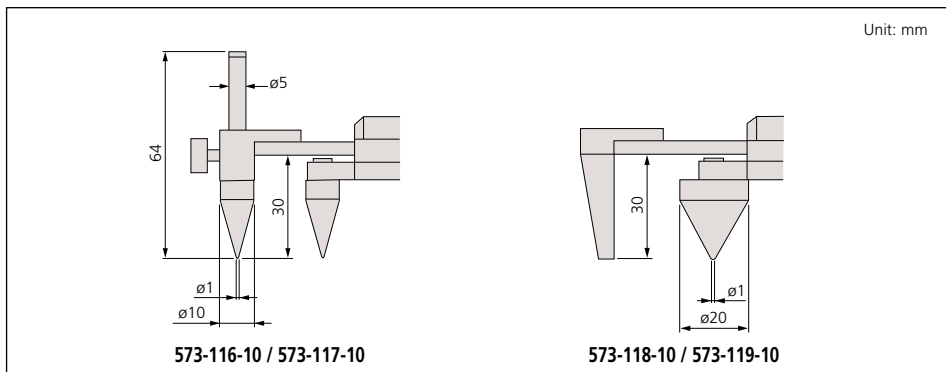
Metric Center-to-center distance type

Range	Order No.	Accuracy	Resolution	Mass (g)
10 - 200mm	573-116-10	±0.10mm	0.01mm	482
10 - 300mm	573-117-10	±0.15mm	0.01mm	578

Metric Edge-to-center distance type

Range	Order No.	Accuracy	Resolution	Mass (g)
10 - 200mm	573-118-10	±0.10mm	0.01mm	485
10 - 300mm	573-119-10	±0.15mm	0.01mm	581

DIMENSIONS



573-116-10 / 573-117-10

573-118-10 / 573-119-10

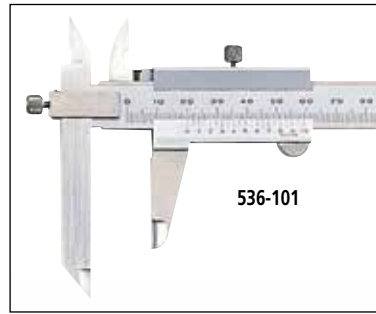
Offset Caliper

SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type



FEATURES

- Main scale jaw can slide up and down to facilitate measurement of stepped sections. (Hard-to-reach dimensions such as A, B, C can be accurately measured.)
- With depth bar.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



SPECIFICATIONS

Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 150mm	573-601	±0.02mm	0.01mm	168
0 - 200mm	573-602	±0.02mm	0.01mm	198
0 - 300mm	573-604	±0.03mm	0.01mm	350

Metric

Range	Order No.	Accuracy	Graduation	Mass (g)
0 - 150mm	536-101	±0.05mm	0.05mm	150
0 - 200mm	536-102	±0.05mm	0.05mm	200
0 - 300mm	536-103	±0.08mm	0.05mm	400

Inch/Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 6" / 0 - 150mm	573-701	±.001"	.0005" / 0.01mm	168
0 - 8" / 0 - 200mm	573-702	±.001"	.0005" / 0.01mm	198
0 - 12" / 0 - 300mm	573-704	±.0015"	.0005" / 0.01mm	350

DIMENSIONS

Vernier model

Digital model

Unit: mm

Range	a	b	c	d
0 - 6" / 0 - 150mm	95	10	40	30.4 (30)
0 - 8" / 0 - 200mm	95	10	50	40.4 (38.5)
0 - 12" / 0 - 300mm	135	15	64	51

() Digital Model



Technical Data

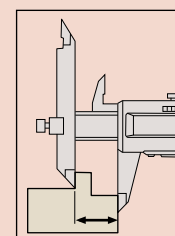
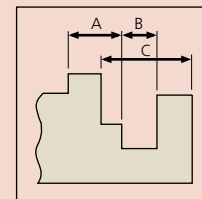
Accuracy: Refer to the list of specifications
 Resolution*: .0005"/0.01mm or 0.01mm
 Graduation**: 0.05mm
 Display*: LCD
 Length standard*: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed*: Unlimited
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 3.5 years under normal use
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

- 05CZA624**: SPC cable with data switch (40" / 1m)
- 05CZA625**: SPC cable with data switch (80" / 2m)





Technical Data

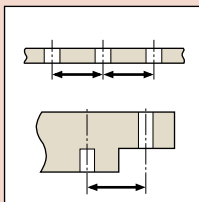
Accuracy: Refer to the list of specifications
 Resolution*: .0005"/0.01mm or 0.01mm
 Graduation**: 0.05mm
 Display*: LCD
 Length standard*: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed*: Unlimited
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 3.5 years under normal use
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA624: SPC cable with data switch (40" / 1m)
05CZA625: SPC cable with data switch (80" / 2m)



Offset Centerline Caliper

SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type

FEATURES

- Specially designed for center to center distance measurements on the same and offset planes.
- Can also measure from edge to center.
- Hole diameter should be in the range of 1.5mm - 10mm (.06" - .4").
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



573-605



536-105

SPECIFICATIONS

Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
10 - 150mm	573-605	±0.03mm	0.01mm	157
10 - 200mm	573-606	±0.03mm	0.01mm	177
10 - 300mm	573-608	±0.04mm	0.01mm	320

Inch/Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
.4 - 6" / 10 - 150mm	573-705	±.0015"	.0005" / 0.01mm	157
.4 - 8" / 10 - 200mm	573-706	±.0015"	.0005" / 0.01mm	177
.4 - 12" / 10 - 300mm	573-708	±.0015"	.0005" / 0.01mm	320

Metric

Range	Order No.	Accuracy	Graduation	Mass (g)
10 - 150mm	536-105	±0.05mm	0.05mm	140
10 - 200mm	536-106	±0.05mm	0.05mm	160
10 - 300mm	536-107	±0.08mm	0.05mm	320

DIMENSIONS

Unit: mm

Analog model

Range	W	t
10 - 150mm	75	3
10 - 200mm	75	3
10 - 300mm	100	3.8

Digital model

Range	W	t
10 - 160mm/.4 - 6.4"	75	3.5
10 - 210mm/.4 - 8.4"	75	3.5
10 - 310mm/.4 - 12.4"	100	3.8

Point Caliper

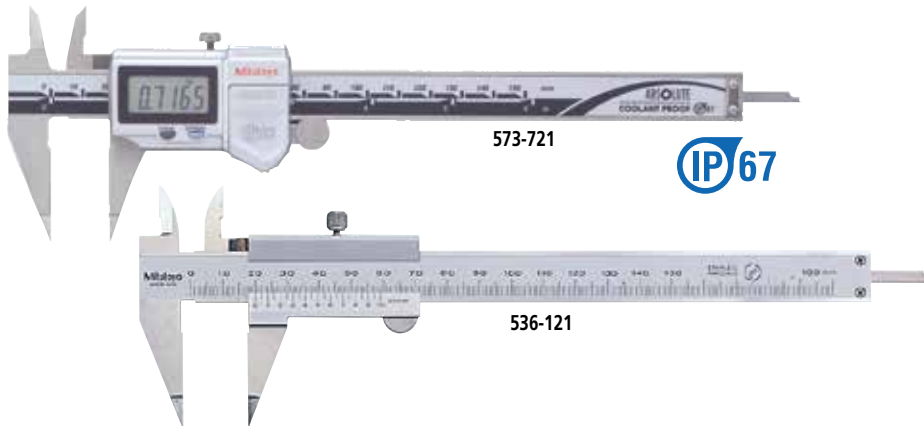
SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type



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ID: 2011207400

FEATURES

- Narrow tip jaws fit into very small grooves and tracks, making many previously difficult outside measurements far easier to obtain.
- With depth bar.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



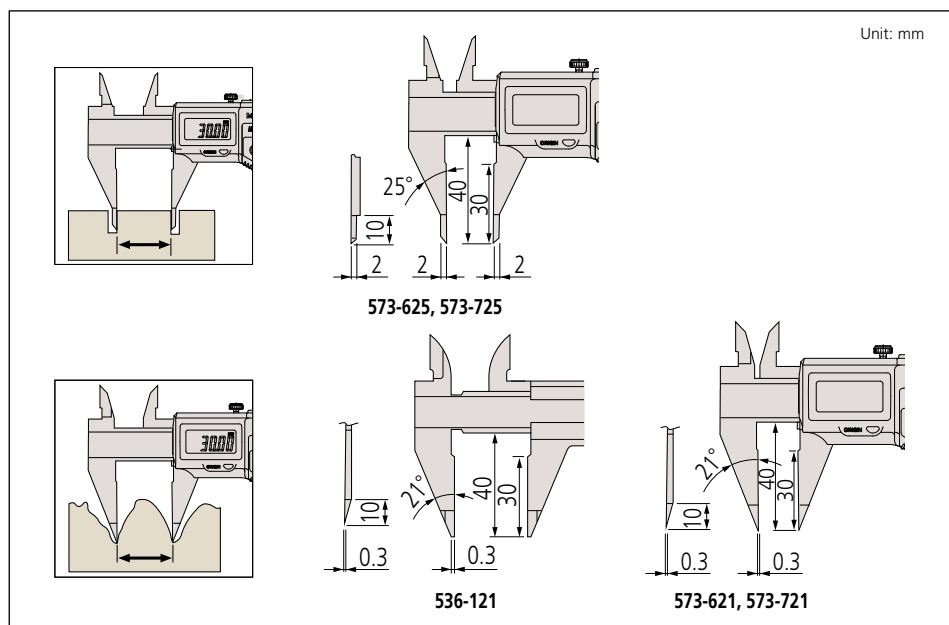
SPECIFICATIONS

Metric Digital model				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 150mm	573-621	±0.02mm	0.01mm	163
0 - 150mm	573-625	±0.02mm	0.01mm	163

Inch/Metric Digital model				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 6" / 0 - 150mm	573-721	±.001"	.0005" / 0.01mm	163
0 - 6" / 0 - 150mm	573-725	±.001"	.0005" / 0.01mm	163

Metric				
Range	Order No.	Accuracy	Graduation	Mass (g)
0 - 150mm	536-121	±0.05mm	0.05mm	150

DIMENSIONS



Technical Data

Accuracy: Refer to the list of specifications
 Resolution*: .0005"/0.01mm or 0.01mm
 Graduation**: 0.05mm
 Display*: LCD
 Length standard*: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed*: Unlimited
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 3.5 years under normal use
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA624: SPC cable with data switch (40" / 1m)
05CZA625: SPC cable with data switch (80" / 2m)





Technical Data

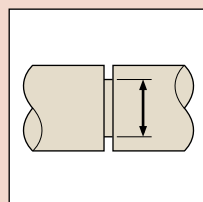
Accuracy: Refer to the list of specifications
 Resolution*: .0005" / 0.01mm or 0.01mm
 Graduation**: 0.05mm
 Display*: LCD
 Length standard*: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed*: Unlimited
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 3.5 years under normal use
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA624: SPC cable with data switch (40" / 1m)
05CZA625: SPC cable with data switch (80" / 2m)

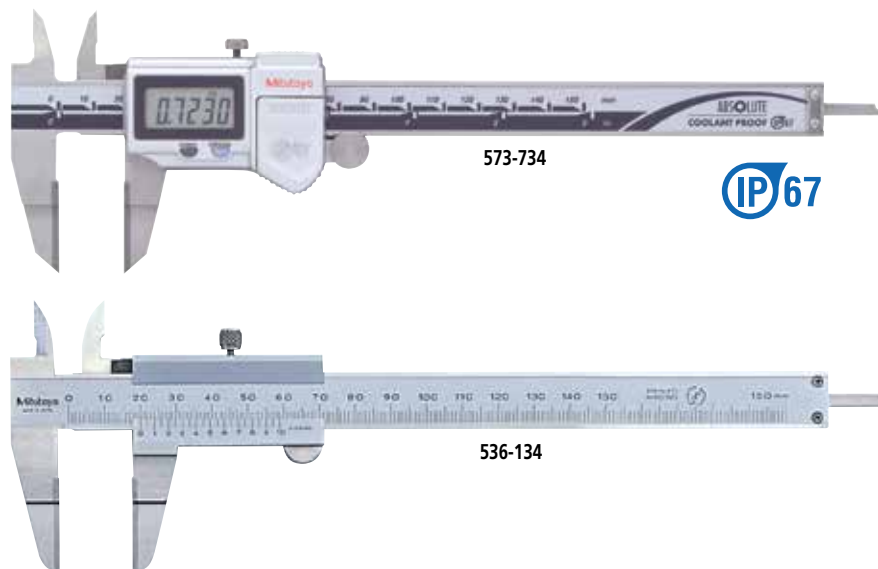


Blade-Type Caliper

SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type

FEATURES

- The thin-blade type jaws fit into very small grooves and making previously difficult outside measurements easier to obtain.
- The OD measuring faces are carbide-tipped.
- With depth bar.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



SPECIFICATIONS

Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 150mm	573-634	±0.02mm	0.01mm	168

Inch/Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 6" / 0 - 150mm	573-734	±.001"	.0005" / 0.01mm	168

Metric		Digital model		
Range	Order No.	Accuracy	Graduation	Mass (g)
0 - 150mm	536-134	±0.05mm	0.05mm	130
0 - 200mm	536-135	±0.05mm	0.05mm	160
0 - 300mm	536-136	±0.08mm	0.05mm	340

DIMENSIONS

Unit: mm

Range	D	d	e	t
0 - 6" / 0 - 150mm	40	20	0.75	3
0 - 200mm	50	25	0.75	3
0 - 300mm	64	30	1	3.8

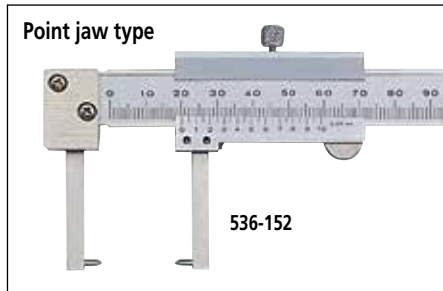
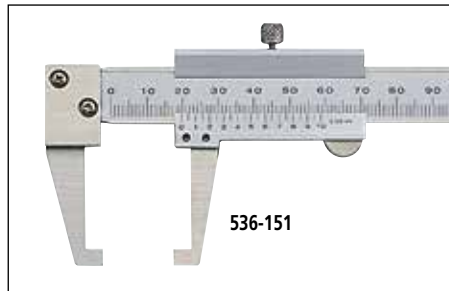
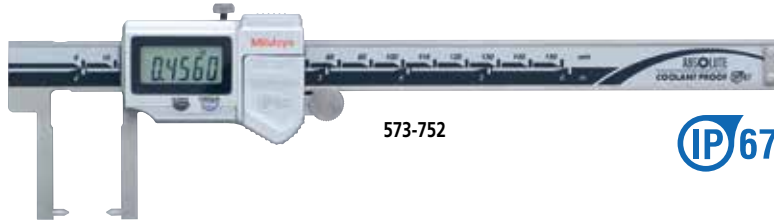
Neck Caliper

SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type



FEATURES

- Point-jaw type can measure wall thickness inside bores and recesses.
- Flat-jaw type can measure grooves and recesses.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



SPECIFICATIONS

Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 150mm	573-651	±0.03mm	0.01mm	157
0 - 150mm	573-652*	±0.03mm	0.01mm	157

*Point jaw type

Inch/Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 6" / 0 - 150mm	573-751	±.0015"	.0005" / 0.01mm	157
0 - 6" / 0 - 150mm	573-752*	±.0015"	.0005" / 0.01mm	157

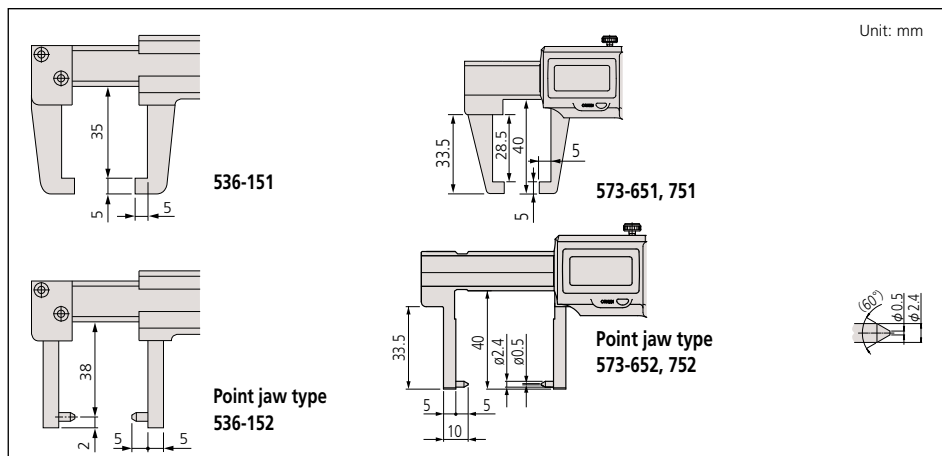
*Point jaw type

Metric

Range	Order No.	Accuracy	Graduation	Mass (g)
0 - 150mm	536-151	±0.05mm	0.05mm	140
0 - 150mm	536-152*	±0.05mm	0.05mm	140

*Point jaw type

DIMENSIONS



Technical Data

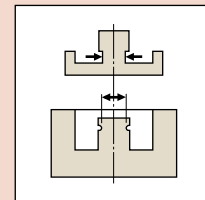
Accuracy: Refer to the list of specifications
 Resolution*: 0.01mm or .0005"/0.01mm
 Graduation**: 0.05mm
 Display*: LCD
 Length standard*: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed*: Unlimited
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 3.5 years under normal use
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

- 05CZA624**: SPC cable with data switch (1m / 40")
- 05CZA625**: SPC cable with data switch (2m / 80")





Technical Data

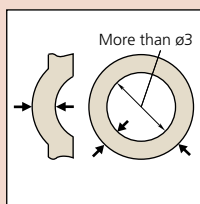
Accuracy: Refer to the list of specifications
 Display*: LCD
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed*: Unlimited
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 3.5 years under normal use
 *Digital models **Analog models

Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digital Model

05CZA624: SPC cable with data switch (40" / 1m)
05CZA625: SPC cable with data switch (80" / 2m)

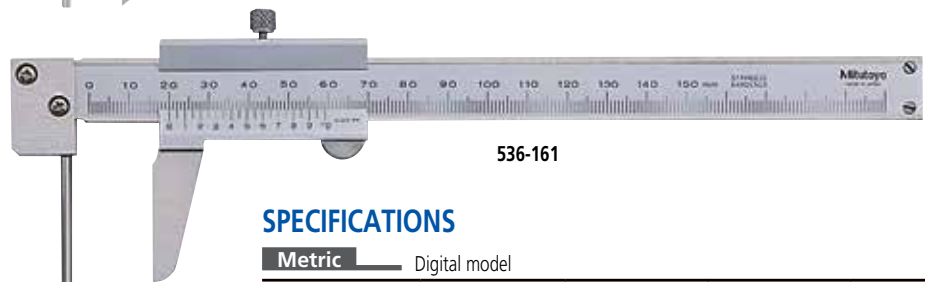


Tube Thickness Caliper

SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type

FEATURES

- The main scale jaw is a round bar that facilitates measurements of tube wall thickness.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



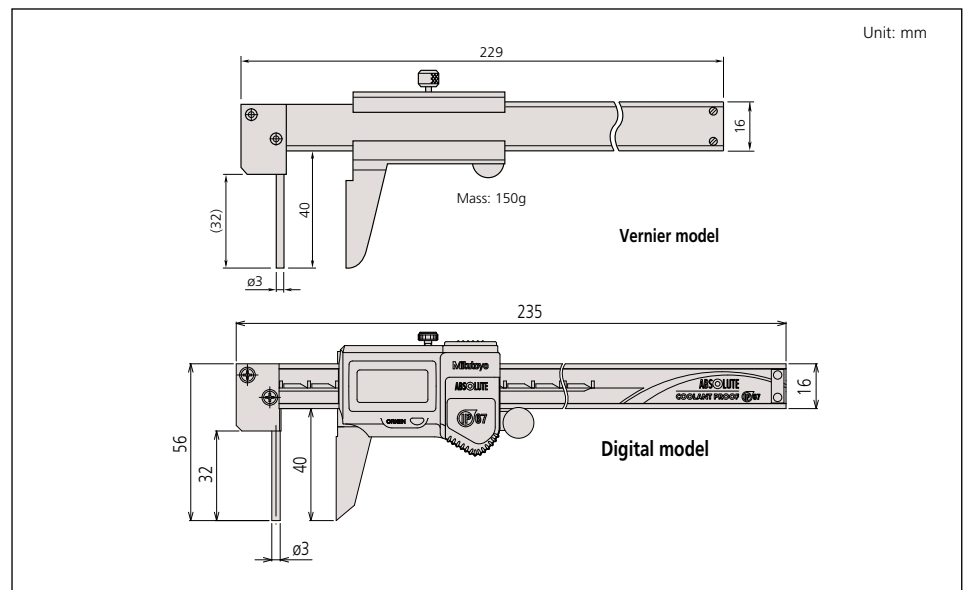
SPECIFICATIONS

Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass(g)
0 - 150mm	573-661	±0.05mm	0.01mm	167

Inch/Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass(g)
0 - 6" / 0 - 150mm	573-761	±.002"	.0005" / 0.01mm	167

Metric		Vernier model		
Range	Order No.	Accuracy	Graduation	Mass(g)
0 - 150mm	536-161	±0.05mm	0.05mm	150

DIMENSIONS AND MASS

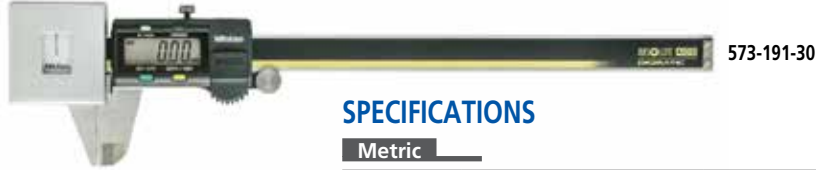


ABSOLUTE Low-Force Caliper

SERIES 573

FEATURES

- Due to their low measuring force, these calipers are ideal for elastic or resilient workpieces such as plastic parts and rubber parts that standard calipers cannot measure.
- With SPC data output.
- Supplied in fitted plastic case.

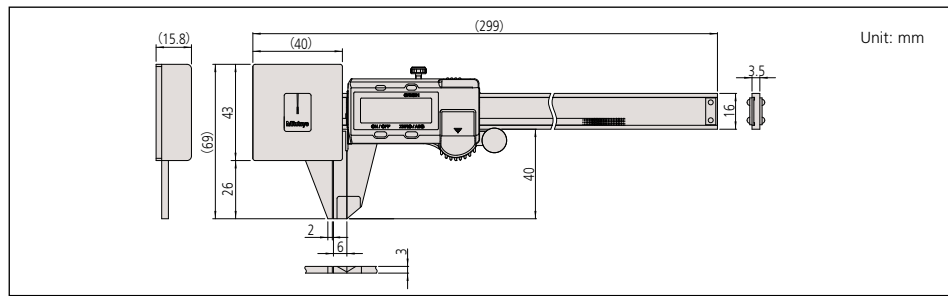


SPECIFICATIONS

Metric				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 180mm	573-191-30	±0.05mm	0.01mm	253

Inch/Metric				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 7" / 0 - 180mm	573-291-30	±.002"	.0005" / 0.01mm	253

DIMENSIONS AND MASS

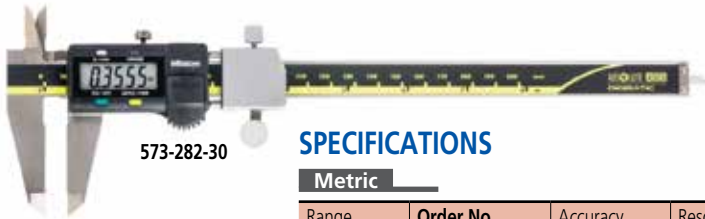


ABSOLUTE Snap Caliper

SERIES 573

FEATURES

- The ABSOLUTE Digimatic snap caliper features a spring-loaded mechanism to allow quick and efficient go/no-go inspection for mass production parts.
- With SPC data output.
- Supplied in fitted plastic case.

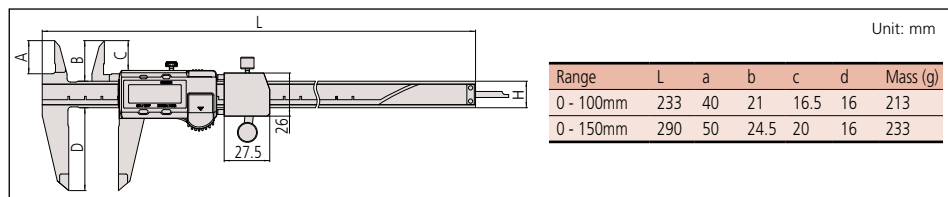


SPECIFICATIONS

Metric				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 100mm	573-181-30	±0.02mm	0.01mm	213
0 - 150mm	573-182-30	±0.02mm	0.01mm	233

Inch/Metric				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 4" / 0 - 100mm	573-281-30	±.001"	.0005" / 0.01mm	213
0 - 6" / 0 - 150mm	573-282-30	±.001"	.0005" / 0.01mm	233

DIMENSIONS AND MASS



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005"/0.01mm or 0.01mm
 Display: LCD
 Length standard: ABSOLUTE Electromagnetic Induction-type Linear Encoder
 Measuring force: 0.49N to 0.98N (50gf to 100gf)
 Jaw retraction: 0.3mm
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 3.5 years under normal use

Function

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

- 959143:** Data hold unit
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)



Measurement procedures



A consistently low measuring force can be guaranteed by only taking measurements when the pointer is between the two fiducial lines.



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005"/0.01mm or 0.01mm
 Repeatability: .0005" / 0.01mm
 Display: LCD
 Length standard: ABSOLUTE Electromagnetic Induction-type Linear Encoder
 Measuring force: 7N to 14N (700gf to 1400gf)
 Jaw retraction: 2mm
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 3.5 years under normal use

Function

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

- 959143:** Data hold unit
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)



Technical Data

Accuracy: Refer to the list of specifications
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 3.5 years under normal use

Function

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

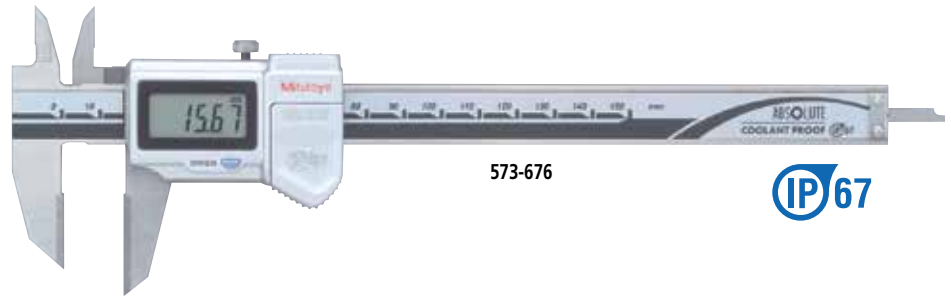
05CZA624: SPC cable with data switch (40" / 1m)
05CZA625: SPC cable with data switch (80" / 2m)

Scribing Caliper

SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type

FEATURES

- The carbide-tipped jaws facilitate fine scribing on workpiece.
- With depth bar.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.

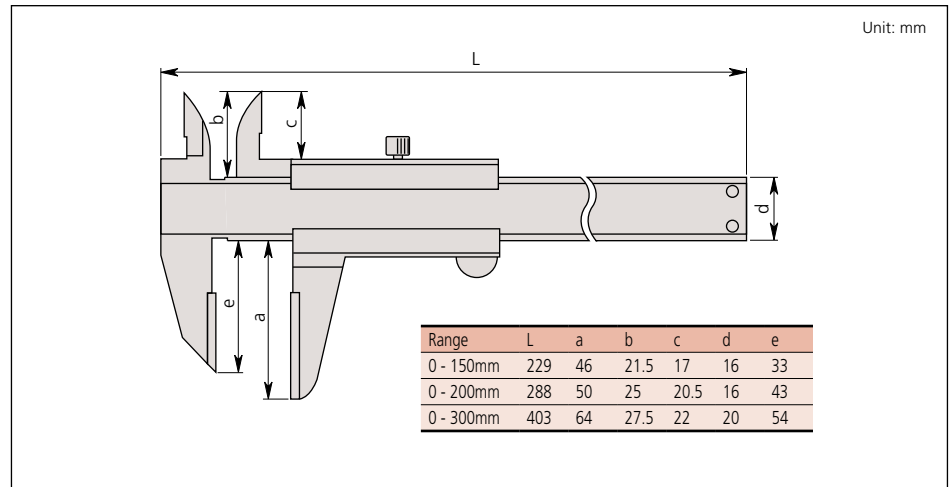


SPECIFICATIONS

Metric		Digital model			
Range	Order No.	Accuracy	Resolution	Mass (g)	
0 - 150mm	573-676	±0.02mm	0.01mm	166	
0 - 200mm	573-677	±0.02mm	0.01mm	196	
0 - 300mm	573-679	±0.03mm	0.01mm	345	

Metric		Vernier type			
Range	Order No.	Accuracy	Graduation	Mass (g)	
0 - 150mm	536-221	±0.05mm	0.05mm	150	
0 - 200mm	536-222	±0.05mm	0.05mm	180	
0 - 300mm	536-223	±0.08mm	0.05mm	355	

DIMENSIONS



ABSOLUTE Inside Caliper

SERIES 573, 536 — Knife-edge/Inside Groove/Point-Jaw Type



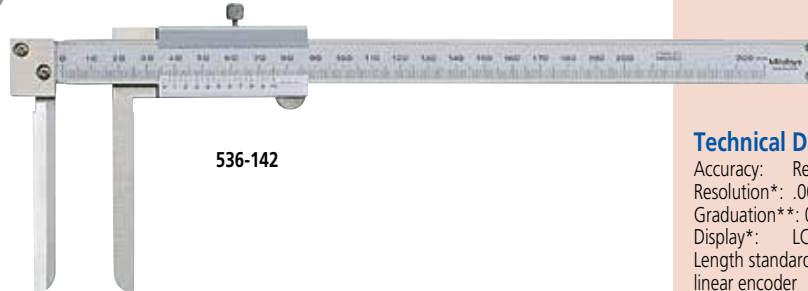
FEATURES

- Specially designed for inside measurements in hard-to-reach places.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case. 18" / 450mm and 24" / 600mm supplied in wooden case.

Knife-edge type



573-742



536-142

Inside-groove type



573-745

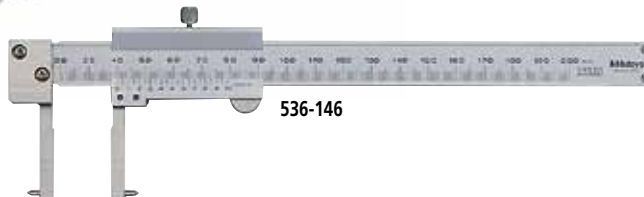


536-145

Point-jaw type



573-746



536-146

SPECIFICATIONS

Metric Digital model

Range	Order No.	Accuracy	Remarks	Mass (g)
10 - 200mm	573-642	±0.05mm	Knife-edge type, Measurable min. hole diameter: ø10mm	227
10 - 160mm	573-645	±0.05mm	Inside-groove type, Measurable min. hole diameter: ø10mm	147
20 - 170mm	573-646	±0.03mm	Point-jaw type, Measurable min. hole diameter: ø20mm	157

Inch/Metric Digital model

Range	Order No.	Accuracy	Remarks	Mass (g)
.4" - 8" / 10-200mm	573-742	±.002"	Knife-edge type, Measurable min. hole diameter: ø.4"	227
.4" - 6" / 10-150mm	573-745	±.002"	Inside-groove type, Measurable min. hole diameter: ø.4"	147
.8" - 6" / 20-150mm	573-746	±.0015"	Point-jaw type, Measurable min. hole diameter: ø.8"	157

Metric

Range	Order No.	Accuracy	Remarks	Mass (g)
10 - 200mm	536-142	±0.12mm	Knife-edge type, Measurable min. hole diameter: ø10mm	210
10 - 150mm	536-145	±0.05mm	Inside groove type, Measurable min. hole diameter: ø10mm	130
20 - 150mm	536-146	±0.05mm	Point jaw type, Measurable min. hole diameter: ø20mm	140
30 - 300mm	536-147	±0.08mm	Point jaw type, Measurable min. hole diameter: ø30mm	370
70 - 450mm	536-148	±0.10mm	Point jaw type, Measurable min. hole diameter: ø70mm	1,250
70 - 600mm	536-149	±0.12mm	Point jaw type, Measurable min. hole diameter: ø70mm	1,430



Technical Data

Accuracy: Refer to the list of specifications
 Resolution*: .0005"/0.01mm / 0.01mm
 Graduation**: 0.05mm
 Display*: LCD
 Length standard*: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed*: Unlimited
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 3.5 years under normal use
 *Digital models **Analog models

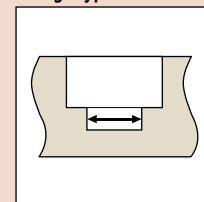
Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

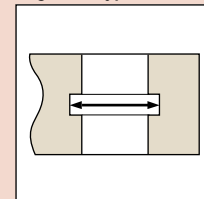
Optional Accessories for Digital Model

- 05CZA624**: SPC cable with data switch (40" / 1m)
- 05CZA625**: SPC cable with data switch (80" / 2m)

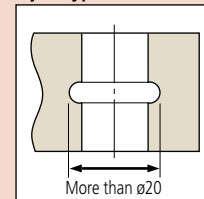
Knife-edge type



Inside groove type



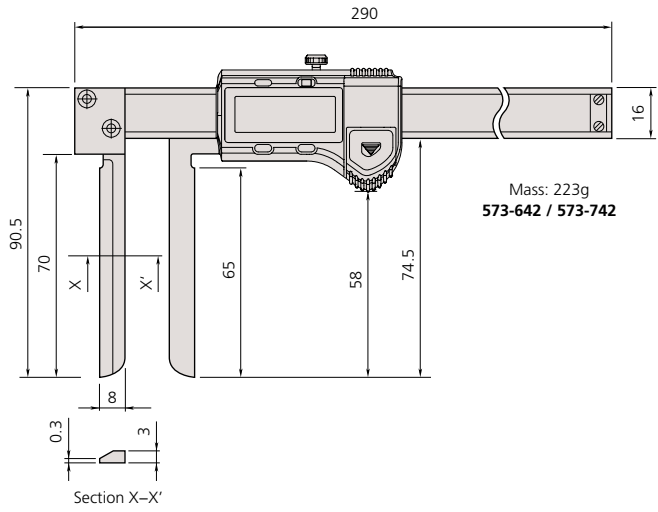
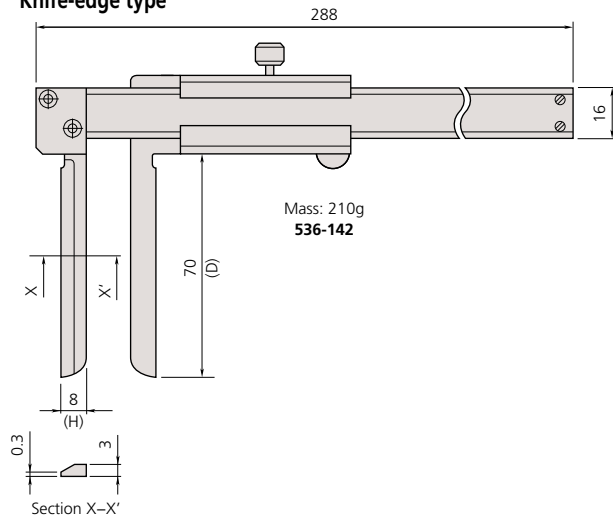
Point jaw type



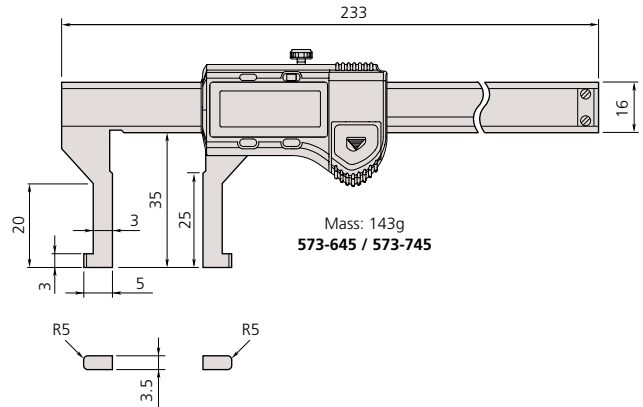
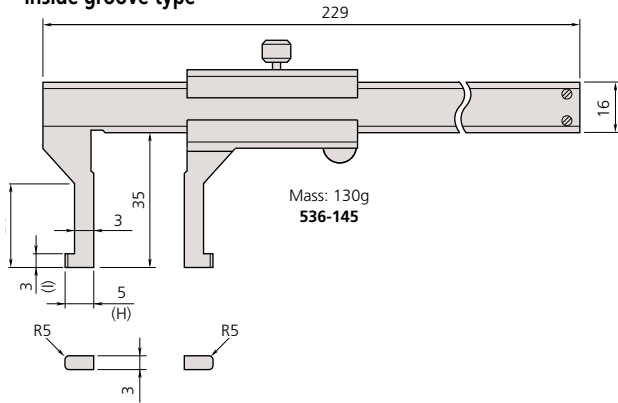
DIMENSIONS AND MASS

Unit: mm

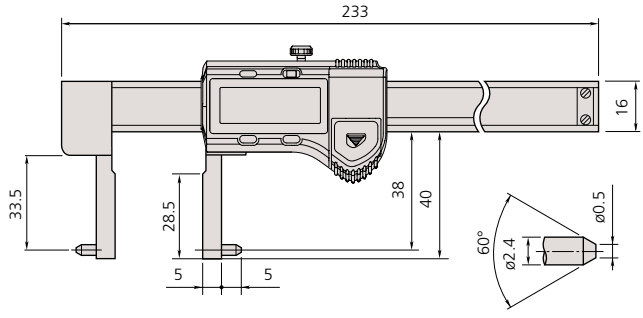
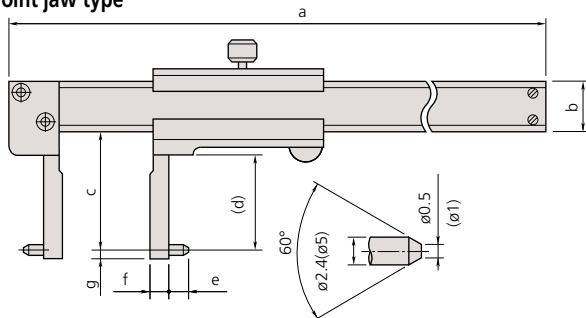
Knife-edge type



Inside groove type



Point jaw type



Mass: 153g
573-646 / 573-746

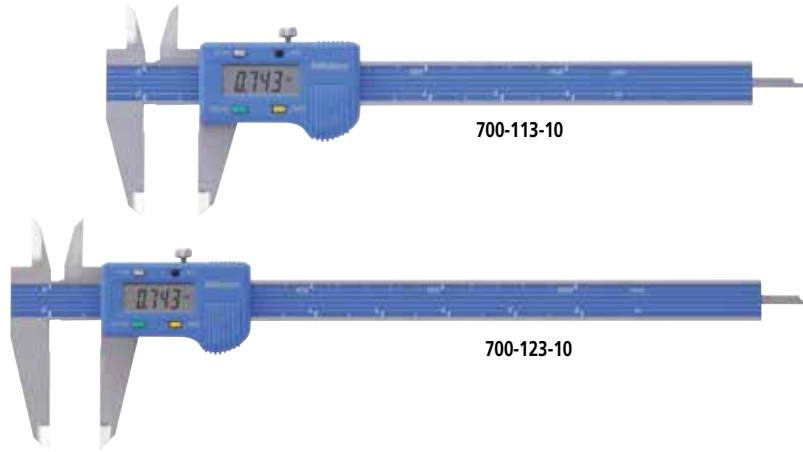
Order No.	Range	a	b	c	d	e	f	g	Mass (g)
536-146	150mm	229	16	38	31	5	5	2	140
536-147	300mm	403	20	98	89	5	10	2	370
536-148	450mm	610	25	145	136	10	25	5	1,250
536-149	600mm	750	25	145	136	10	25	5	1,430

MyCAL-Lite

SERIES 700 — Digital Caliper for DIY

FEATURES

- The MyCAL-Lite is an ideal measuring tool for the DIY market.
- The LCD screen allows error-free readout of measurements.
- With depth measuring bar.



Technical Data

Accuracy: Refer to the list of specifications
Resolution: .001" / 0.1mm
Display: LCD
Length standard: Electrostatic capacitance type linear encoder
Max. response speed: 1800mm/s
Battery: SR44 (1 pc.), **938882**
Battery life*: Approx. 2 years under normal use

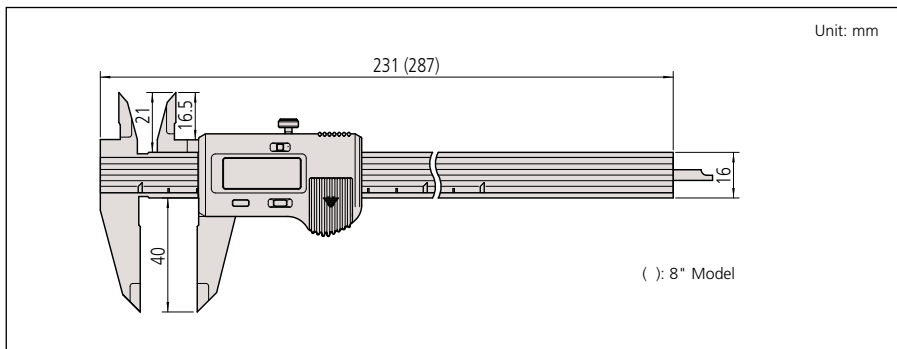
Function

Zero-setting, Power on/off
inch/mm conversion
Alarm: Low voltage, Counting value composition error

SPECIFICATIONS

Inch/Metric			
Range	Order No.	Accuracy	Mass (g)
0 - 6" / 0 - 150mm	700-113-10	±.005" / ±0.2mm	150
0 - 8" / 0 - 200mm	700-123-10	±.005" / ±0.2mm	170

DIMENSIONS

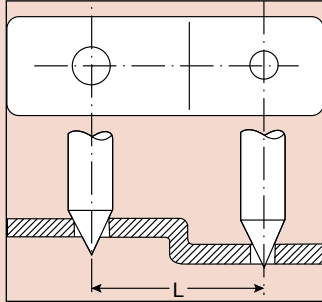


Center Line Gage

Optional Accessories for Caliper

FEATURES

Pairs of conical probes are specially designed for Digimatic, Dial and Vernier calipers to quickly measure centerline distances.



050001

Application for 4", 6" and 8" Vernier, Dial and Digimatic Calipers, requiring dimensions over .375".



050018

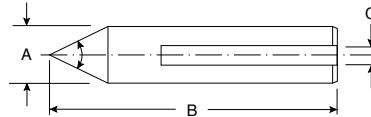
Application for 12" Vernier, Dial and Digimatic Calipers requiring dimensions over .5".

SPECIFICATIONS

Center Line Gage

Order No.	Description
050001	For 4, 6 and 8" Calipers
050018	For 12" Calipers

DIMENSIONS



	A	B	C
050001	.375"	2.187"	.141"
050018	.500"	2.75"	.154"

Depth Base Attachment

Optional Accessories for Caliper

FEATURES

- For 4", 6", 8", 12" / 100mm, 150mm, 200mm, 300mm, vernier, dial and digital calipers which have a depth measuring bar.

- Finely grounded base surface and secure locking clamp.



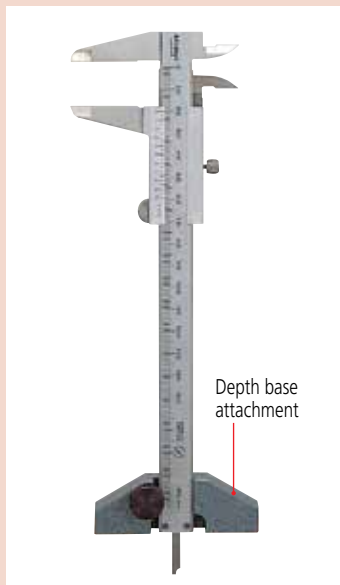
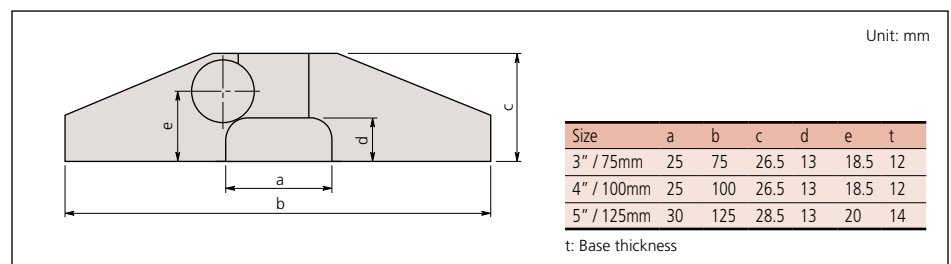
050084-10

SPECIFICATIONS

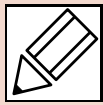
Inch/Metric

Size	Order No.	Remarks (applicable measuring range of caliper)
3" / 75mm	050083-10	4", 6", 8" / 100mm, 150mm, 200mm
4" / 100mm	050084-10	4", 6", 8" / 100mm, 150mm, 200mm
5" / 125mm	050085-10	12" / 300mm

DIMENSIONS



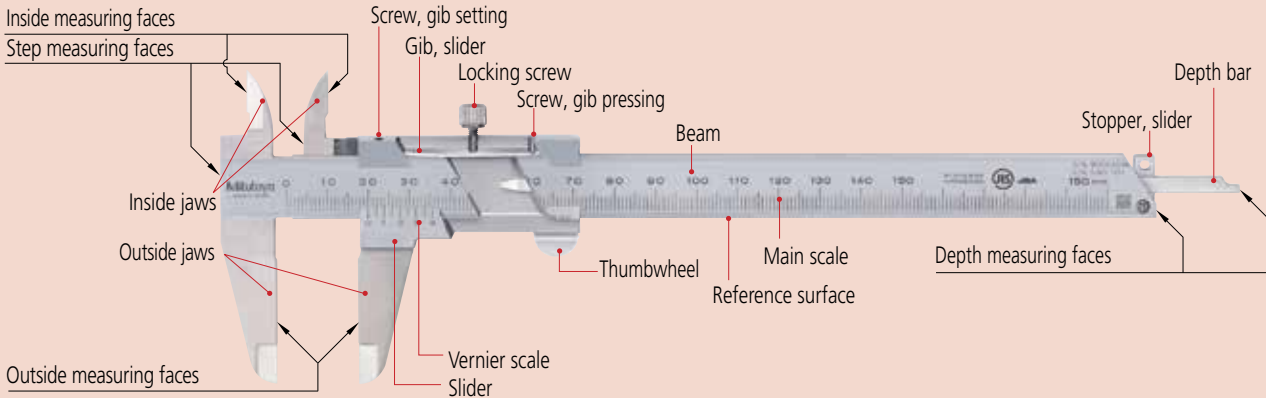
Quick Guide to Precision Measuring Instruments



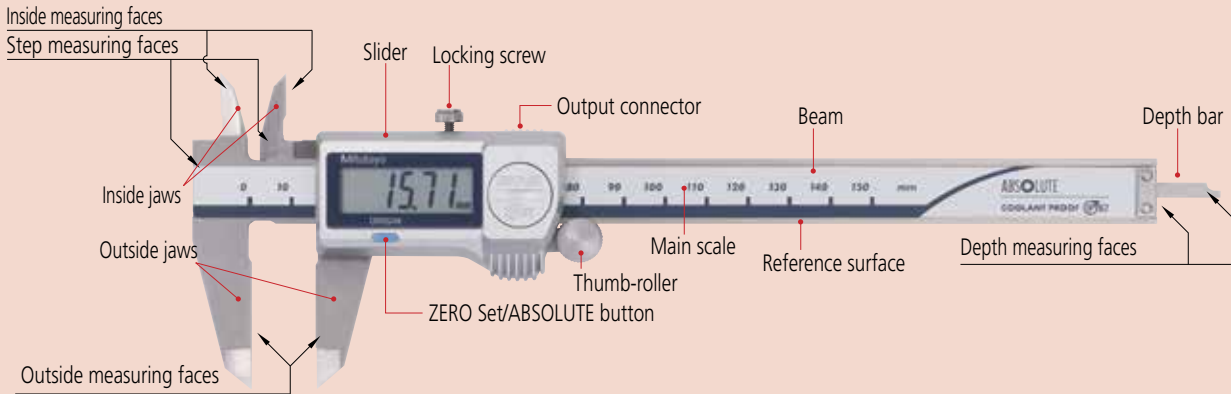
Calipers

Nomenclature

Vernier Caliper

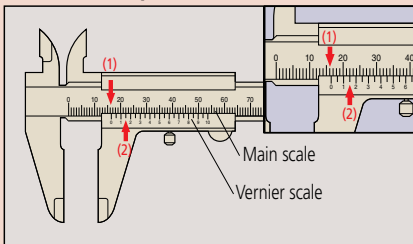


Absolute Digimatic Caliper



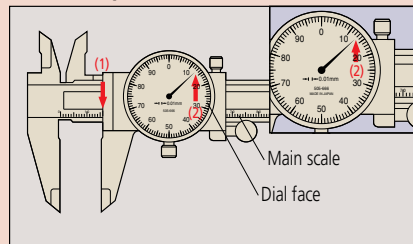
How to Read the Scale

Vernier Calipers



Graduation	0.05mm
(1) Main scale	16 mm
(2) Vernier	0.15 mm
Reading	16.15 mm

Dial Calipers



Graduation	0.01mm
(1) Main scale	16 mm
(2) Dial face	0.13 mm
Reading	16.13 mm

Note) Above left, 0.15 mm (2) is read at the position where a main scale graduation line corresponds with a vernier graduation line.

Measurement applications

1. Outside measurement
2. Inside measurement

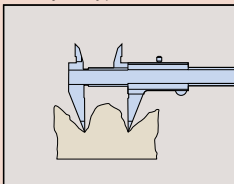


3. Step measurement
4. Depth measurement



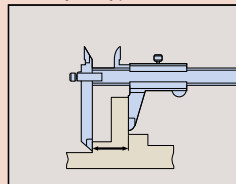
Special Purpose Caliper Applications

Point jaw type



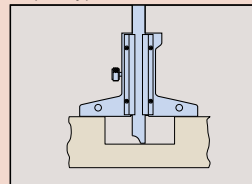
For uneven surface measurement

Offset jaw type



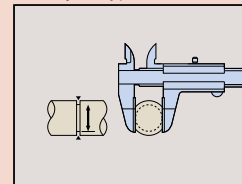
For stepped feature measurement

Depth type



For depth measurement

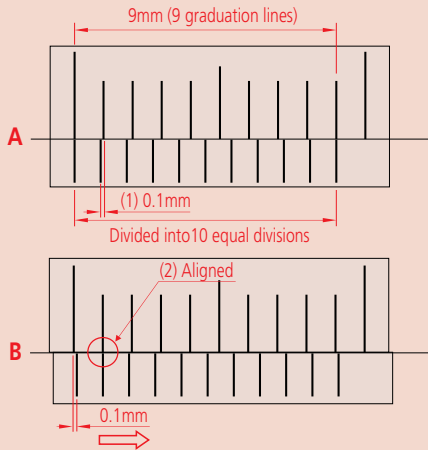
Blade jaw type



For diameter of narrow groove measurement

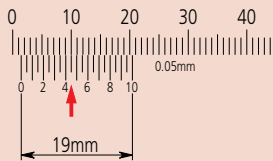
Vernier scale

This is a short auxiliary scale that enables accurate interpolation between the divisions of a longer scale without using mechanical magnification. The principle of operation is that each vernier scale division is slightly smaller than a main scale division, so that successive vernier graduations successively coincide with main scale graduations as one is moved relative to the other. Specifically, n divisions on a vernier scale are the same length as $n-1$ divisions on the main scale it works with, and n defines the division (or interpolation) ratio. Although n may be any number, in practice it is typically 10, 20, 25, etc., so that the division is a useful decimal fraction. The example below is for $n = 10$. The main scale is graduated in mm, and so the vernier scale is 9mm (10 divisions) long, the same as 9mm (9 divisions) on the main scale. This produces a difference in length of 0.1mm (1) as shown in figure A (the 1st vernier graduation is aligned with the first main scale graduation). If the vernier scale is slid 0.1mm to the right as shown in figure B, the 2nd graduation line on the vernier scale moves into alignment with the 2nd line on the main scale (2), and so enables easy reading of the 0.1mm displacement.



Some early calipers divided 19 divisions on the main scale by 20 vernier divisions to provide 0.05mm resolution. However, the closely spaced lines proved difficult to read and so, since the 1970s, a long vernier scale that uses 39 main scale divisions to spread the lines is generally used instead, as shown below.

19mm Vernier scale



Scale reading 1.45mm

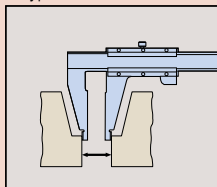
39mm vernier scale (long vernier scale)



Scale reading 30.35mm

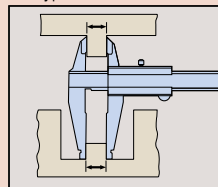
Calipers were made that gave an even finer resolution of 0.02mm. These required a 49-division vernier scale dividing 50 main scale divisions. However, they were difficult to read and are now hard to find since digital calipers with an easily read display and resolution of 0.01mm appeared.

C-type



Standard outside measurement
Inside measurement of a stepped hole
Measurement of a stepped part

CN-type

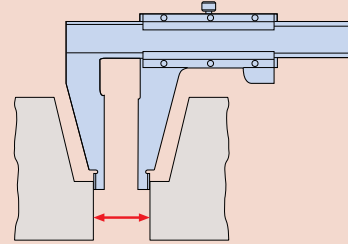


Standard outside measurement
Measurement of a stepped part

About Long Calipers

Steel rules are commonly used to roughly measure large workpieces, but if more accuracy is needed, then a long caliper is suitable for the job. A long caliper is convenient for its user friendliness but does require some care during use. In the first place it is important to realize there is no relationship between resolution and accuracy. For details, refer to the values in our catalog. Resolution is constant whereas the accuracy obtainable varies dramatically according to how the caliper is used.

The measuring method with this instrument is a concern since distortion of the main beam causes a large amount of the measurement error, so accuracy will vary greatly depending on the method used for supporting the caliper at the time. Also, be careful not to use too much measuring force when using the outside measuring faces as they are furthest away from the main beam so potential errors will be at a maximum here. This precaution is also necessary when using the tips of the outside measuring faces of a long-jaw caliper.



Small hole measurement with an M-type caliper

Structural error (d) occurs when you measure the internal diameter of a small hole.

ϕD : True internal diameter

ϕd : Measured diameter

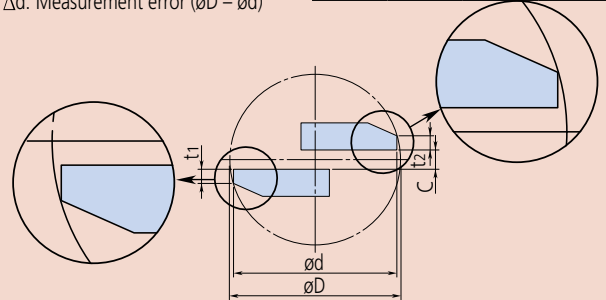
t , t_c : Thickness of the inside jaw

C : Distance between the inside jaws

Δd : Measurement error ($\phi D - \phi d$)

True internal diameter (ϕD : 5mm)
Unit: mm

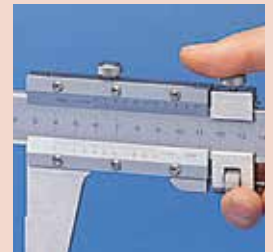
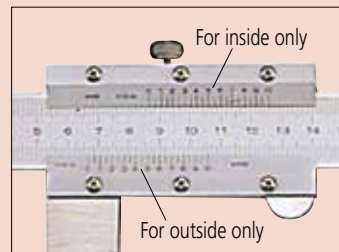
$t, t_c + C$	0.3	0.5	0.7
Δd	0.009	0.026	0.047



Inside Measurement with a CM-type Caliper

Because the inside measuring faces of a CM-type caliper are at the tips of the jaws, the measuring face parallelism is heavily affected by measuring force, and this becomes a large factor in the measurement accuracy attainable.

In contrast to an M-type caliper, a CM-type caliper cannot measure a very small hole diameter because it is limited to the size of the stepped jaws, although normally this is not an inconvenience as it would be unusual to have to measure a very small hole with this type of caliper. Of course, the radius of curvature on the inside measuring faces is always small enough to allow correct hole diameter measurements right down to the lowest limit (jaw closure). Mitutoyo CM-type calipers are provided with an extra scale on the slider for inside measurements so they can be read directly without the need for calculation, just as for an outside measurement. This useful feature eliminates the possibility of error that occurs when having to add the inside-jaw-thickness correction on a single-scale caliper.



Linear Height LH-600E

SERIES 518 — High-Performance 2D Measurement System

FEATURES

- Excellent accuracy of $(1.1+0.6L/600)\mu\text{m}$ with $0.1\mu\text{m}/0.5\mu\text{m}$ resolution/repeatability.
- Perpendicularity (frontal) of $5\mu\text{m}$ and straightness of $4\mu\text{m}$ are guaranteed.
- Pneumatic full/semi-floating system allows adjustment of air-cushion height.
- Basic statistical functions are provided and, additionally, RS-232C / USB data output provides the option of evaluating measurement data externally with SPC software on a PC.
- One-key operation for running a semi-automatic measurement.
- Data entry from a Digimatic tool.



Technical Data

Measuring range: 0 - 38" / 0 - 972mm
 Slider stroke: 24" / 600mm
 Resolution: .000001" / .00001" / .0001" / .001" or (switchable) 0.0001mm / 0.001mm / 0.01mm / 0.1mm / 0.0001" / 0.001" / 0.01" / 0.1mm
 Accuracy at 20°C: Refer to the list of specifications
 Floating method: Full / semi-floating with built-in air compressor
 Display: TFT LCD (color)

With power grip



518-351A-21



SPECIFICATIONS

Inch/Metric		518-351A-21	518-352A-21 w/power grip
Order No.		LH-600E	LH-600EG
Model		LH-600E	LH-600EG
Measuring Range (stroke)		0-38" (24") / 0-972mm(600mm)	
Resolution (selectable)		.000001" / .00001" / .0001" / .001" / 0.0001mm / 0.001mm / 0.01mm / 0.1mm	
Accuracy at 20°C	Measuring accuracy	$(43+L*)\mu\text{m}$ / $(1.1 + 0.6L**/600)\mu\text{m}$	
	Repeatability (2s)	Plane: .000015" / 0.4 μm Bore: .000035" / 0.9 μm	
	Perpendicularity	.0002" / 5 μm	
	Straightness	.0002" / 4 μm	
Drive Method		Motor Drive (5, 10, 15, 20, 25, 30, 40mm/s=7 steps) / manual	
Measuring Force		1N	
Balancing Method		Counter balance	
Main Unit Floating Method		Full/semi-floating with air	
Air Source		Built-in air compressor	
LCD		TFT LCD (color)	
Language for Display		English/German/French/Spanish/Italian/Japanese	
Number of Programs		50 (max.)	
Number of Datas		60,000 (max.) 1 program 30,000 (Max.)	
Power Supply		AC Adapter/Battery (Ni-MH)	
Power Consumption		43VA	
Operation Time		Approx. 5 hours	
Standard Accessories		$\phi 5$ Eccentric probe (12AAF634)	
		Probe diameter calibration block (12AAA715)	
		Battery (12AAF712)	
		AC adapter (357651), Power Cable (02ZAA010)	
		Clear Cover (223587)	
		Conveying handle (510434)	
Mass		24kg	24.5kg

L*=Measuring length (inch) L**=Measuring length (mm)



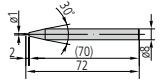
5.7" color LCD

Optional probes and calibration blocks

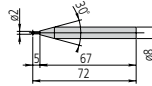
Optional Accessories

- 12AAF712:** Battery pack
- 12AAA797** Thermal printer (120V)
- 12AAA802** Thermal printing paper (10pcs.)
- 12AAA804** Cable for page printer** (2m)
- 12AAA807** RS-232C cable (80" / 2m)
- 12AAA808** RS-232C cable (160" / 4m)

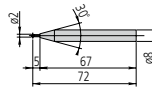
12AAF666
ø1 ball probe



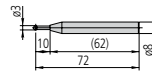
957261
ø2 ball probe



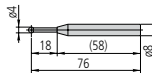
12AAF667
ø2 ruby ball probe



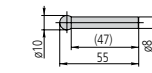
957262
ø3 ball probe



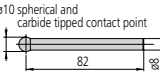
957263
ø4 ball probe



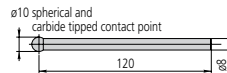
12AAB552
ø10 ball probe, L=55



12AAF668
ø10 ball probe, L=82



12AAF669
ø10 ball probe, L=120

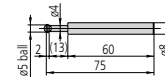


932361 Mu-checker lever head holder
CMM ball and disk hard probes are available.

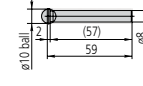
12AAA787 Block for calibrating probe diameter
(applicable to taper probe)

K650986 Styli Kit M3

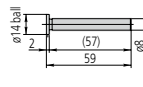
12AAF670
ø5 disk probe



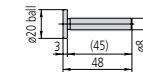
12AAF671
ø10 disk probe



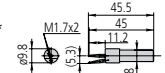
957264
ø14 disk probe



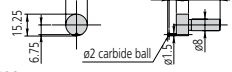
957265
ø20 disk probe



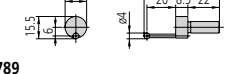
12AAF672
ø1 ball offset probe*
*test indicator stylus (103017)



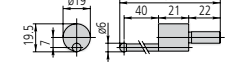
12AAF673
ø2 ball offset probe



12AAA788
ø4 ball offset probe



12AAA789
ø6 ball offset probe



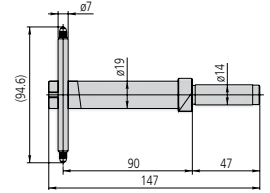
226117
M2 CMM stylus adapter



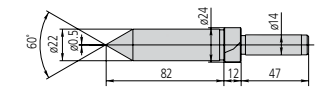
226118
M3 CMM stylus adapter



12AAC072 Depth probe

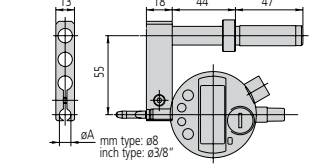


12AAC073 ø20 taper probe

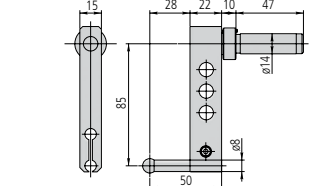


12AAA792 Dial indicator (ø8 stem) holder

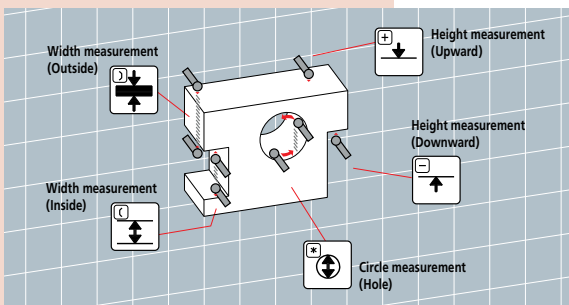
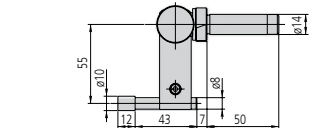
12AAA837 Dial indicator (ø3/8" stem) holder



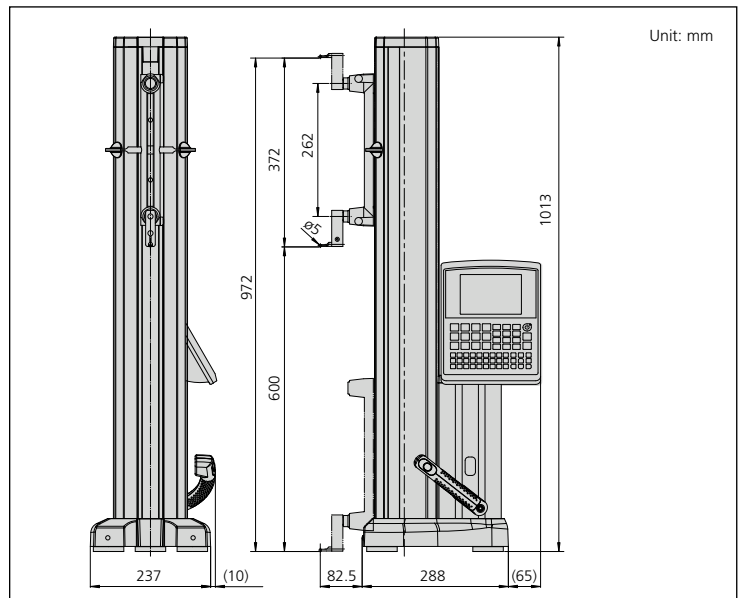
12AAA793 Probe extension holder (85mm/3.3")



12AAB136 ø10 cylindrical probe



DIMENSIONS AND MASS



QM-Height

SERIES 518 — High-Precision ABSOLUTE Digital Height Gage

FEATURES

- Newly developed high-accuracy and high-resolution ABSOLUTE linear encoder for position detection.
- Easy reference icon keys.
- Possible to measure inside/outside diameter via unique process (detect the circle apex and process by tracing measurement).
- Various types of optional probes are available.
- Large size LCD with back light.
- Go/no-go judgment is performed by setting the upper and lower tolerances. If a result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.
- Slider elevation knob (for travel) / wheel (for measurement).
- With SPC and USB output.



Technical Data

Measuring range*: 0 - 18.3" or 0 - 28.1"
0 - 465mm or 0 - 715mm
Slider stroke: 14" / 350mm or 24" / 600mm
Resolution: .00005" / .0001" / .0002" / 0.001 / 0.005mm or 0.001 / 0.005mm
Accuracy at 20°C: Refer to the list of specifications
Guiding method: Roller bearing
Drive method: Manual
Length standard: ABSOLUTE electromagnetic induction-type linear encoder
Measuring force: 1.5±0.5N
Display: LCD
Power supply: AC adapter (06AEG180JA) 120V battery (LR6x4)
Battery operation time: Refer to the list of specifications
* Maximum values are obtained with the probe at the highest position. Any change of the probe orientation requires the coordinate system be re-zeroed. With the probe in the highest position, minimum measurable height is 4.53"/115mm.

SPECIFICATIONS

Inch/Metric

Order No.	64PKA094A	64PKA095A	64PKA129A	64PKA130A
Model	QMH-14"A	QMH-24"A	QMH-14"B	QMH-24"B
Range	0 - 14" / 0-350mm	0 - 24" / 0-600mm	0 - 14" / 0-350mm	0 - 24" / 0-600mm
Resolution	0.001 / 0.0005mm / .00005" / .0001"			
Accuracy	Accuracy*1 ±(2.4+2.1L/600)µm L = Measuring length (mm)			
at 20°C	Repeatability*1 2σ ≤ 1.8µm			
Perpendicularity	7µm	12µm	7µm	12µm
Guiding method	Roller bearing			
Drive method	Manual operation			
Scale type	Electromagnetic induction-type ABSOLUTE linear encoder			
Measuring force	1.5±0.5(N)			
Data output	Digimatic output/USB			
Pneumatic floating system	NA		Included (for movement only)	
Power supply	AC adapter battery / (LR6 x 4) Standard accessory / Nickel metal hydride battery (x4)			
Battery life	Approx. 300 hours (Not using pneumatic floating system)			
	Approx. 80 hours (Using pneumatic floating system regularly)			
Standard accessories	Stepped probe (05H2A148) Probe diameter calibration block (12AAA715) LR6 Battery / AC Adapter (06AEG180JA) 120V			
Mass	55.16 lbs (25kg)	63.93 lbs (29kg)	57.32 lbs (26kg)	66.14 lbs (30kg)
Dimensions	41.85"x21.85x18.94" 1063(W)x555(D)x481(H)	51.02"x21.85x18.94" 1296(W)x555(D)x481(H)	41.85"x21.85x18.94" 1063(W)x555(D)x481(H)	51.02"x21.85x18.94" 1296(W)x555(D)x481(H)
Main Unit	518-231	518-233	518-235	518-237



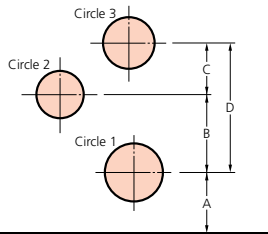
*1 Guaranteed when using the standard eccentric ø5 probe.

Optional Accessories

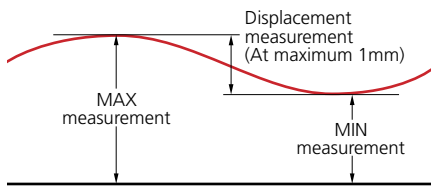
- 12AAC072:** Depth probe
- 12AAA792:** Dial indicator (ø8mm stem) holder
- 12AAA837:** Dial indicator (ø3/8" stem) holder
- 12AAA793:** Probe extension holder (3.3" / 85mm)
- 12AAF667:** ø2mm ruby ball probe
- 957261:** ø2mm ball probe
- 957262:** ø3mm ball probe
- 957263:** ø4mm ball probe
- 05HAA394:** ø5mm ball probe (for 05HZA148)
- 12AAB552:** ø10 mm ball probe, L=55mm
- 12AAF670:** ø5mm ball probe
- 12AAF671:** ø10mm ball probe
- 957264:** ø14mm disk probe
- 957265:** ø20mm disk probe
- 12AAA788:** ø4mm ball offset probe
- 05HAA394:** ø5mm ball offset probe
- 12AAA789:** ø6mm ball offset probe
- 05HZA173:** Scriber
- 264-504-5A:** DP-1VR
- 936937:** SPC cable (40" / 1m)
- 965014:** SPC cable (80" / 2m)

Circle pitch measurement

The length A, B, C and D can be determined by measuring circles 1 to 3 once each, using the memory of measuring data together with the calculation function. (A maximum of nine circle measurements can be saved.)



Maximum/minimum and displacement measurement



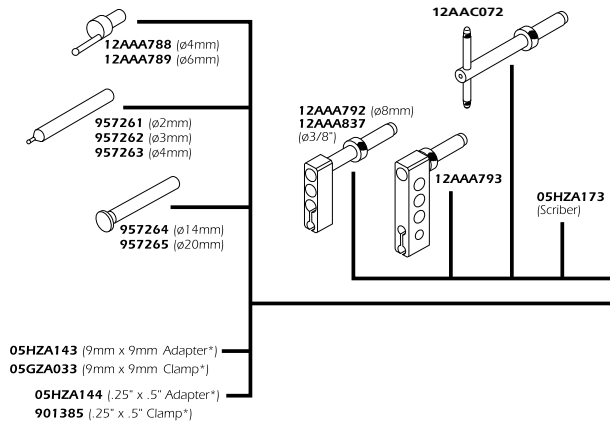
Inside diameter measurement



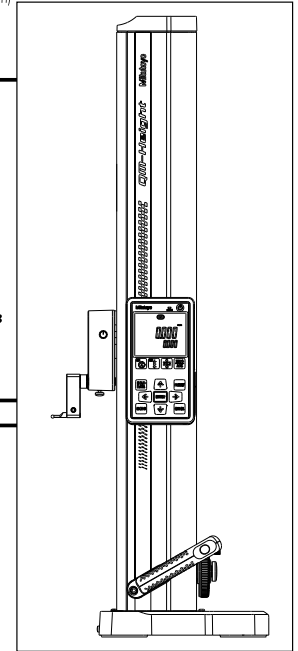
Digimatic mini processor DP-1VR



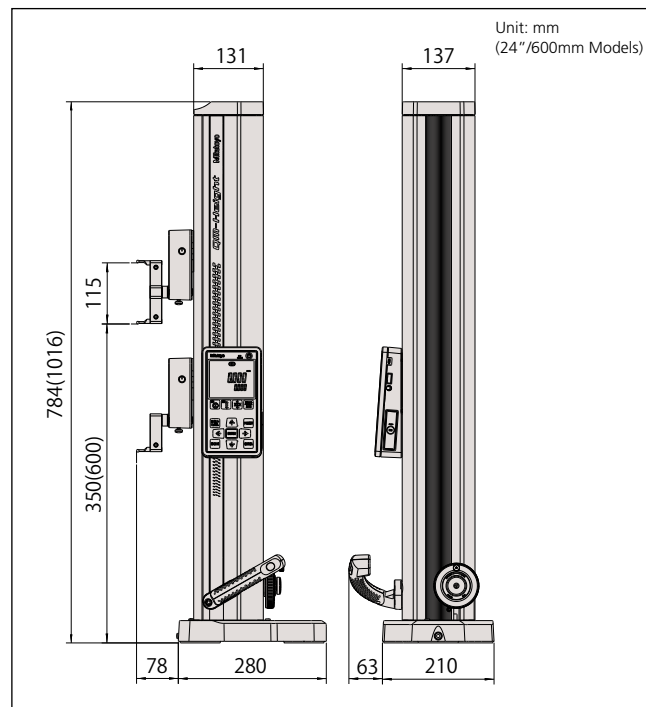
936937 (1m)
965014 (2m)



* Possible to use the scriber for Height Gage.



DIMENSIONS



Digimatic Height Gage

SERIES 192 — Multi-Function Type with SPC Data Output

FEATURES

- Highly versatile multi-function type.
- Carbide-tipped long scriber is provided.
- Rigid construction ensures repeatable measurement.
- Switchable resolution (.0002"/0.005mm or .0005"/0.01mm)
- Coarse/fine feed switching.
- Bi-directional touch-signal probe is an optional accessory. It can quickly and accurately measure steps, inside width and outside width.
- With SPC data output.
- Two preset reference heights.



192-670-10

SPECIFICATIONS

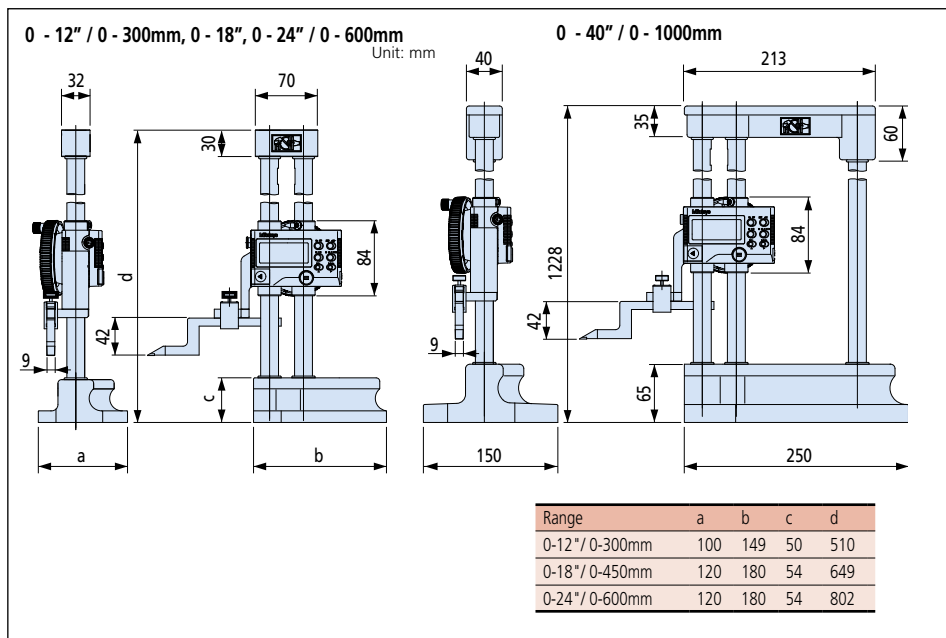
Inch/Metric

Range	Order No.	Accuracy	Resolution	Mass (kg)
0-12"/0-300mm	192-670-10	±001"	.0005"(0.01mm) [.0002"(0.005mm) Switchable]	5.7
0-18"/0-450mm	192-671-10	±0015"	.0005"(0.01mm) [.0002"(0.005mm) Switchable]	7.5
0-24"/0-600mm	192-672-10	±0015"	.0005"(0.01mm) [.0002"(0.005mm) Switchable]	8.3
0-40"/0-1000mm	192-673-10	±0025"	.0005"(0.01mm) [.0002"(0.005mm) Switchable]	15.7

Metric

Range	Order No.	Accuracy	Resolution	Mass (kg)
0-300mm	192-663-10	±0.02mm	Switchable between 0.01mm and 0.005mm	5.7
0-600mm	192-664-10	±0.04mm	Switchable between 0.01mm and 0.005mm	8.3
0-1000mm	192-665-10	±0.06mm	Switchable between 0.01mm and 0.005mm	15.7

DIMENSIONS



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.01+0.005mm or 0.0005"(0.01mm)
 [0.0002"(0.005mm) switchable]
 Display: LCD, 7-digits, character height 11mm
 Max. response speed: 500mm/s
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 2000 hours under normal use

Function

Zero-setting, ABS/INC switching, Two presets, Probe tip diameter compensation, +/- switching, Power ON/OFF, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Standard Scriber Provided

Metric models: Carbide-tipped scriber (**905200**) and scriber clamp (**05GZA033**)
 Inch/Metric models: Carbide-tipped scriber (**905201**) and scriber clamp (**901385**)

Optional Accessories

- 905338:** SPC cable (40" / 1m)
- 905409:** SPC cable (80" / 2m)
- 905691:** SPC cable (L-shape, 40" / 1m)
- 905692:** SPC cable (L-shape, 80" / 2m)
- 192-007:** Bi-directional touch-signal probe (metric)
- 192-008:** Bi-directional touch-signal probe (inch)
- 953638:** Holding bar for test indicator (length: 50mm)
- 900209:** Holding bar for test indicator (length: 100mm)
- 953639:** Holding bar for test indicator (length: 2")
- 900306:** Holding bar for test indicator (length: 4")
- 900321:** Swivel clamp used with holding bar (metric)
- 900322:** Swivel clamp used with holding bar (inch)



Shown with optional touch-signal probe



Digimatic Height Gage

SERIES 192 — Standard Type with SPC Data Output

Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005" (0.01mm) [.0002" (0.005mm)]
 or 0.01mm and 0.005mm
 Display: LCD, 7-digit, character height 11mm
 Max. response speed: 500mm/s
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 2000 hours under normal use

Function

Zero-setting, ABS/INC switching, Two presets, Probe tip diameter compensation, +/- switching, Power ON/OFF, Data hold, With Output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Standard Scriber Provided

Metric models: Carbide-tipped scriber (**07GZA000**) and scriber clamp (**05GZA033**)
 Inch/Metric models: Carbide-tipped scriber (**900258**) and scriber clamp (**901385**)

Optional Accessories

953638: Holding bar for test indicator (length: 50mm)
900209: Holding bar for test indicator (length: 100mm)
953639: Holding bar for test indicator (length: 2")
900306: Holding bar for test indicator (length: 4")
900321: Swivel clamp used with holding bar (metric)
900322: Swivel clamp used with holding bar (inch)
905338: SPC cable (CD type) 1m
905409: SPC cable (CD type) 2m
905691: CD/Connecting cable L-Type 1m RIG
905692: CD/Connecting cable L-Type 2m RIG

FEATURES

- Switchable resolution (.0002"/0.005mm or .0005"/0.01mm)
- Easy-to-use standard type.
- Carbide-tipped scriber is provided.
- Double-column structure ensures high measuring accuracy.
- Coarse/fine feed switching.
- Two preset reference heights.



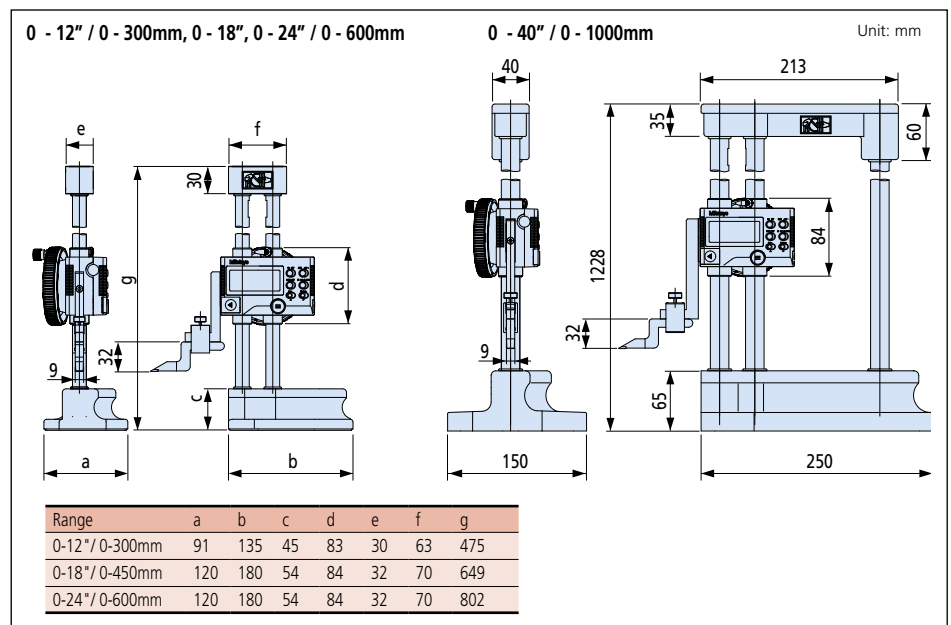
SPECIFICATIONS

Inch/Metric				
Range	Order No.	Accuracy	Resolution	Mass (kg)
0-12"/0-300mm	192-630-10	±001"	.0005" (0.01mm) [.0002" (0.005mm) Switchable]	4.7
0-18"/0-450mm	192-631-10	±002"	.0005" (0.01mm) [.0002" (0.005mm) Switchable]	7.5
0-24"/0-600mm	192-632-10	±002"	.0005" (0.01mm) [.0002" (0.005mm) Switchable]	8.3
0-40"/0-1000mm	192-633-10	±003"	.0005" (0.01mm) [.0002" (0.005mm) Switchable]	15.7

Metric				
Range	Order No.	Accuracy	Resolution	Mass (kg)
0-300mm	192-613-10	±0.02mm	Switchable between 0.01mm and 0.005mm	4.7
0-600mm	192-614-10	±0.05mm	Switchable between 0.01mm and 0.005mm	8.3
0-1000mm	192-615-10	±0.07mm	Switchable between 0.01mm and 0.005mm	15.7

192-630-10

DIMENSIONS



Dial Height Gage

SERIES 192 — with Digital Counter

FEATURES

- Easy and error-free reading with both up and down digital counters, as well as a dial.
- Provided with a feed wheel for easy coarse feeding.
- Carbide-tipped scriber is provided.
- The counters and dial can be re-zeroed at any scriber position.

SPECIFICATIONS

Metric

Range	Order No.	Accuracy	Graduation	Mass (kg)
0 - 300mm	192-130	±0.03mm	0.01mm	4.2
0 - 450mm	192-131	±0.05mm	0.01mm	9.2
0 - 600mm	192-132	±0.05mm	0.01mm	9.8
0 - 1000mm	192-133	±0.07mm	0.01mm	17.0

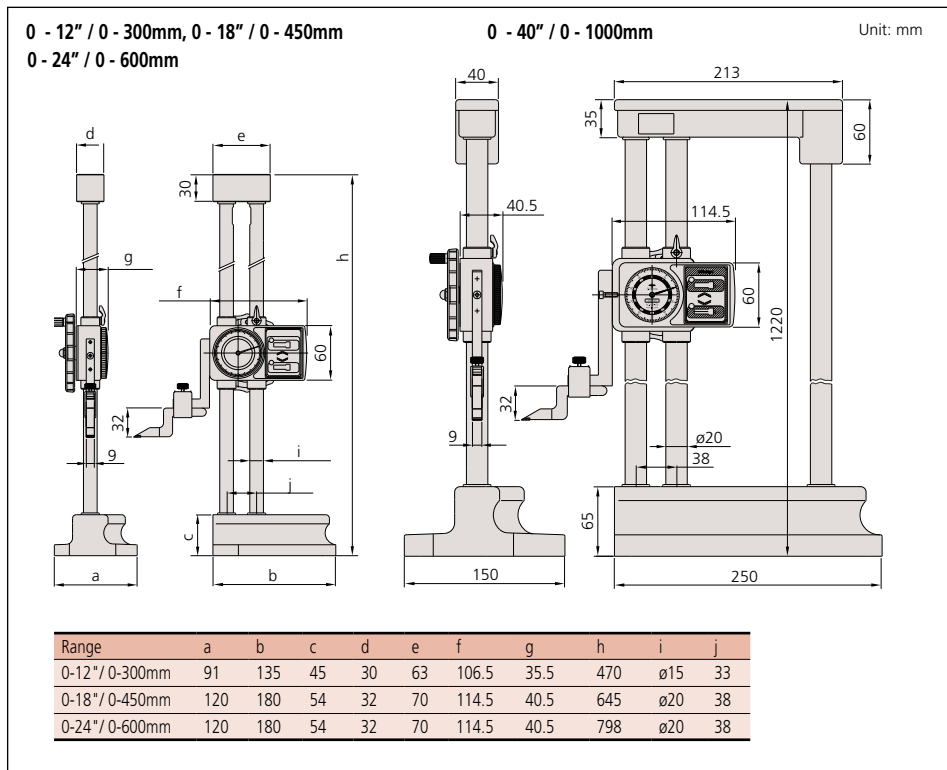
Inch

Range	Order No.	Accuracy	Graduation	Mass (kg)
0 - 12"	192-150	±.0015"	.001"	4.2
0 - 18"	192-151	±.002"	.001"	9.2
0 - 24"	192-152	±.002"	.001"	9.8
0 - 40"	192-153	±.003"	.001"	17.0



192-150

DIMENSIONS



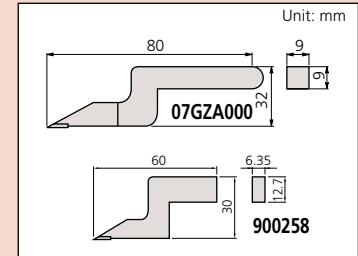
Technical Data

Dial reading: 0.01mm or .001"

Standard Scriber Provided

Metric models: Carbide-tipped scriber (**07GZA000**) and scriber clamp (**05GZA033**)
Inch/Metric models: Carbide-tipped scriber (**900258**) and scriber clamp (**901385**)

Dimension of scriber



Optional Accessories

- 953638:** Holding bar for test indicator (length: 50mm)
- 900209:** Holding bar for test indicator (length: 100mm)
- 953639:** Holding bar for test indicator (length: 2")
- 900306:** Holding bar for test indicator (length: 4")
- 900321:** Swivel clamp used with holding bar (metric)
- 900322:** Swivel clamp used with holding bar (inch)



Comfortable grip base



Easy and secure clamping



Easy and error-free reading



ABSOLUTE Digimatic Height Gage

SERIES 570 — with ABSOLUTE Linear Encoder

FEATURES

- Built-in ABSOLUTE linear encoder
This encoder eliminates the necessity of setting the reference point at every power-on. It has improved reliability because no over-speed error will occur.
- Fine-adjustment carriage for smooth movement.
- Carbide-tipped scriber is provided.
- With SPC data output.

Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005" / 0.01mm or 0.01mm
 Display: LCD, 6-digit
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 5000 hours under normal use

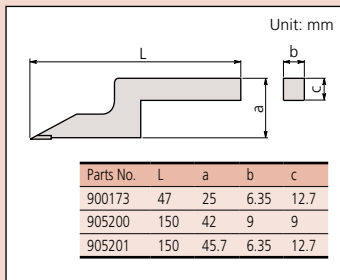
Function

Origin setting, ABS/INC switching, Presetting, +/- switching, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Standard Scriber Provided

Metric models: Carbide-tipped scriber (900173/905200*) and scriber clamp (901338/05GZA033*)
 *0 - 1000mm model
 Inch/Metric models: Carbide-tipped scriber (900173/905201*) and scriber clamp (901338/901385*)
 *0 - 40" model

Dimension of scriber



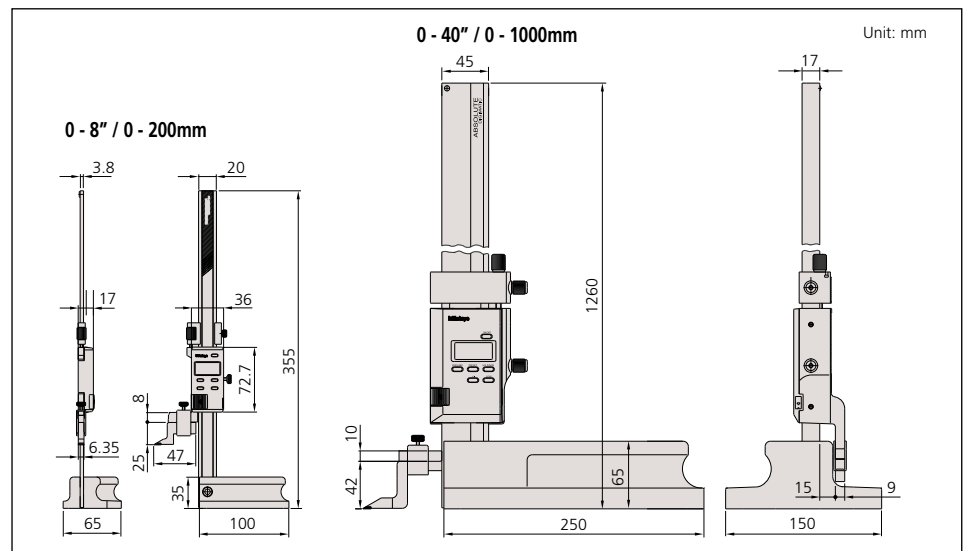
570-244

SPECIFICATIONS

Metric				
Range	Order No.	Accuracy	Resolution	Mass (kg)
0 - 200mm	570-227	±0.03mm	0.01mm	1.4
0 - 1000mm	570-230	±0.07mm	0.01mm	16.8

Inch/Metric				
Range	Order No.	Accuracy	Resolution	Mass(kg)
0 - 8" / 0 - 200mm	570-244	±.001"	.0005" / 0.01mm	1.4
0 - 40" / 0 - 1000mm	570-248	±.003"	.0005" / 0.01mm	16.8

DIMENSIONS



Optional Accessories

- 905338:** SPC cable (40" / 1m)
- 905409:** SPC cable (80" / 2m)
- 953638:** Holding bar for test indicator (length: 50mm)
- 953639:** Holding bar for test indicator (length: 2")
- 902053:** Swivel clamp used with holding bar (metric)
- 900322:** Swivel clamp used with holding bar (inch)

ABSOLUTE Digimatic Height Gage

SERIES 570 — with ABSOLUTE Linear Encoder



FEATURES

- Built-in ABSOLUTE linear encoder
This encoder eliminates the necessity of setting the reference point at every power-on. It has improved reliability because no over-speed error will occur.
- Rigid column structure ensures high measuring accuracy.
- With large, smooth slider-feed wheel.
- Carbide-tipped scriber is provided.
- With SPC data output.

Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .0005"/0.01mm or 0.01mm
 Display: LCD, 6-digit
 Length standard: ABSOLUTE electrostatic capacitance-type linear encoder
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 20000 hours under normal use

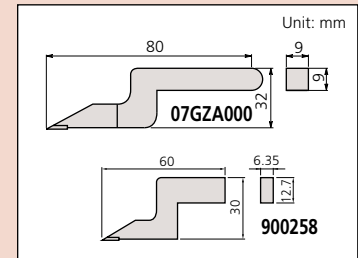
Function

Origin setting, ABS/INC switching, Power ON/OFF, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Standard Scriber Provided

Metric models: Carbide-tipped scriber (**07GZA000**), scriber clamp (**05GZA033**)
 Inch/Metric models: Carbide-tipped scriber (**900258**), scriber clamp (**901385**)

Dimension of scriber



Optional Accessories

- 905338:** SPC cable (40" / 1m)
- 905409:** SPC cable (80" / 2m)
- 953638:** Holding bar for test indicator (length: 50mm)
- 953639:** Holding bar for test indicator (length: 2")
- 902053:** Swivel clamp used with holding bar (metric)
- 900322:** Swivel clamp used with holding bar (inch)

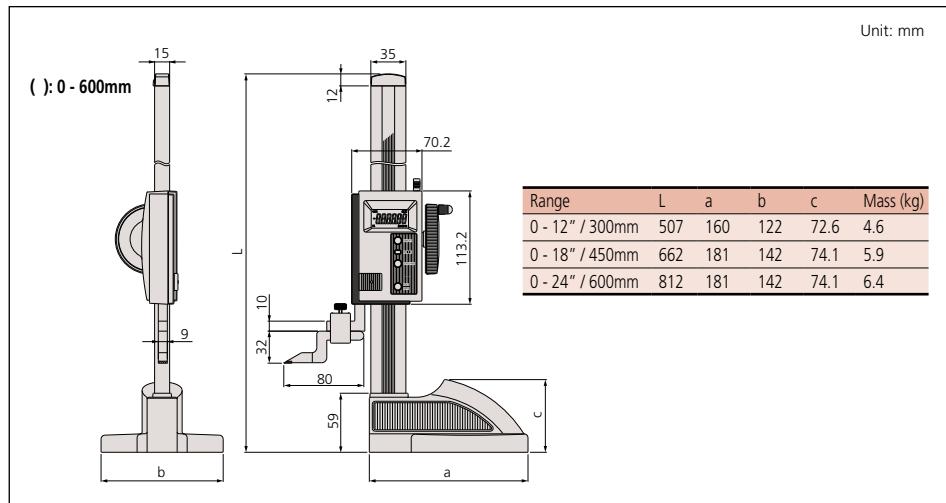


SPECIFICATIONS

Metric			
Range	Order No.	Accuracy	Resolution
0 - 300mm	570-302	±0.03mm	0.01mm
0 - 600mm	570-304	±0.05mm	0.01mm

Inch/Metric			
Range	Order No.	Accuracy	Resolution
0 - 12" / 0 - 300mm	570-312	±.0015"	.0005" / 0.01mm
0 - 18" / 0 - 450mm	570-313	±.002"	.0005" / 0.01mm
0 - 24" / 0 - 600mm	570-314	±.002"	.0005" / 0.01mm

DIMENSIONS AND MASS



Large, smooth slider-feed wheel



Large clamp lever



Comfortable grip base

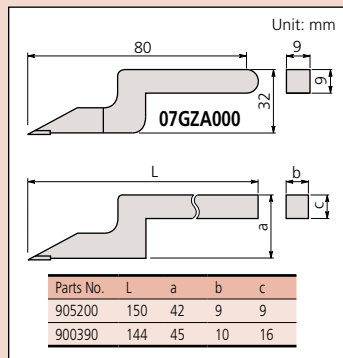
Technical Data

Main scale adjustment: 15mm or 25mm
Slider fine feed: 4mm, 6mm, 7mm or 20mm

Standard Scriber Provided

Up to 600mm: Carbide-tipped scriber (07GZA000) and scriber clamp (05GZA033)
0 - 1000mm: Carbide-tipped scriber (905200) and scriber clamp (05GZA033)
0 - 1500mm: Carbide-tipped scriber (900390) and scriber clamp (905008)

Dimension of scriber



Optional Accessories

07GZA003: Magnifier for 300, 450mm, 600mm models
07GZA015: Magnifier for 1000mm and 1500mm models
953638: Holding bar for test indicator (length: 50mm)
902053: Swivel clamp used with holding bar



Vernier Height Gage

SERIES 514 — Standard Height Gage with Adjustable Main Scale

FEATURES

- Zero reference point can be adjusted.
- Satin chrome-finished scales for glare-free reading.
- Extra-large base for rigidity.
- Optional magnifier for easier reading
- Carbide-tipped scriber is provided.



SPECIFICATIONS

Metric

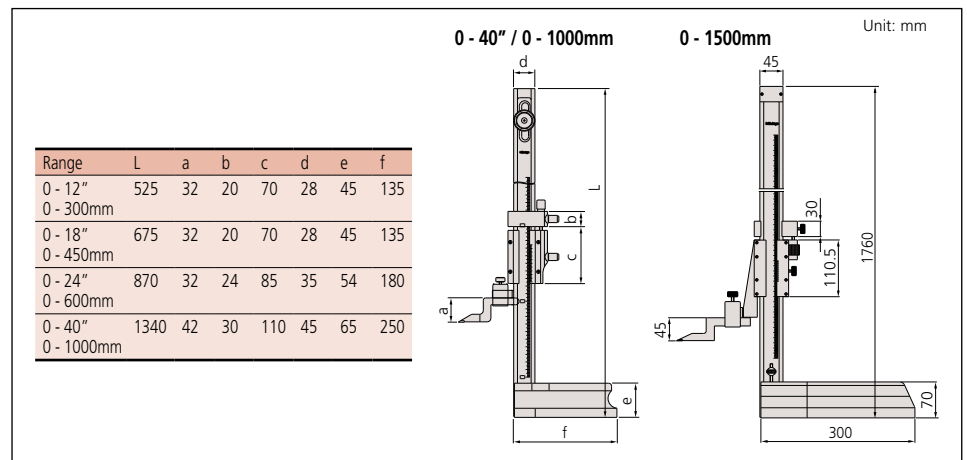
Range	Order No.	Accuracy	Graduation	Mass (kg)
0 - 300mm	514-102	±0.04mm	0.02mm	3.1
0 - 450mm	514-104	±0.05mm	0.02mm	3.4
0 - 600mm	514-106	±0.05mm	0.02mm	7.4
0 - 1000mm	514-108	±0.07mm	0.02mm	20.0
0 - 1500mm	514-170	±0.18mm	0.02mm	26.0

Inch/Metric

Inch model with inch/metric dual scale

Range	Order No.	Accuracy	Graduation	Mass (kg)
0 - 12" / 0 - 300mm	514-103	±.002"	.001" / 0.02mm	3.1
0 - 18" / 0 - 450mm	514-105	±.002"	.001" / 0.02mm	3.4
0 - 24" / 0 - 600mm	514-107	±.002"	.001" / 0.02mm	7.4
0 - 40" / 0 - 1000mm	514-109	±.003"	.001" / 0.02mm	20.0

DIMENSIONS



Vernier Height Gage

SERIES 506 — Light-Weight Height Gage

FEATURES

- The Light-Weight Height Gage is designed for scribing from a vertical base or for small parts.
- Satin chrome-finished scales for glare-free reading.
- Beam and slider are made of stainless steel.
- Carbide-tipped scriber is provided.



SPECIFICATIONS

Metric

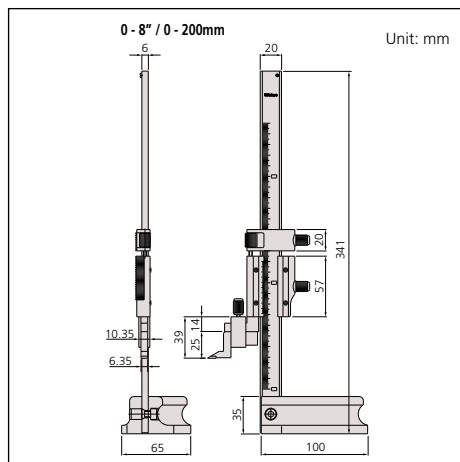
Range	Order No.	Accuracy	Graduation	Mass (kg)
0 - 200mm	506-207	±0.03mm	0.02mm	1.4

Inch/Metric

Inch model with inch/metric double scale

Range	Order No.	Accuracy	Graduation	Mass (kg)
0 - 8" / 0 - 200mm	506-208	±.001"	.001" / 0.02mm	1.4

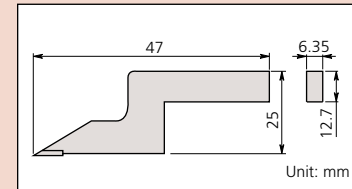
DIMENSIONS



Standard Scriber Provided

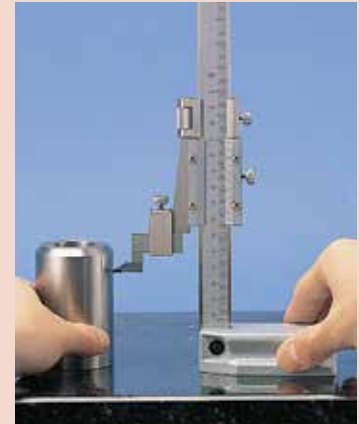
Carbide-tipped scriber (900173) and scriber clamp (901338)

Dimension of scriber



Optional Accessories

- 953639: Holding bar for test indicator (length: 2" / 50mm)
- 900322: Swivel clamp used with holding bar

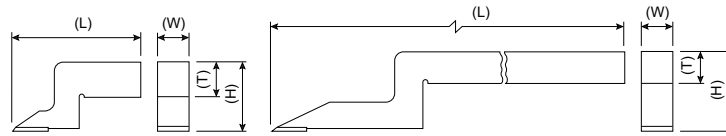


Carbide-Tipped Scriber

Optional Accessory for Height Gage

FEATURES

- Use the appropriate scriber and clamp for each height gage.



DIMENSIONS

Metric

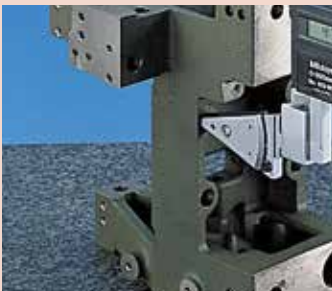
Scriber Order No.	Clamp Order No.	Scriber Dimensions (mm)			
		Length	Height	Width	Thickness
900167	05GZA033	143	23	9	9
07GZA000	07GZA002	80	32	9	9
905200	05GZA033	150	42	9	9
900390	905008	144	45	10	16

Inch

Scriber Order No.	Clamp Order No.	Scriber Dimensions (inch)			
		Length	Height	Width	Thickness
900258	901385	2.4	1.2	.25	.5
905201	901385	5.9	1.77	.25	.5
900172	901385	5.3	1.0	.25	.5
900173	901338	1.9	1.0	.25	.5

Optional Accessories

Optional Accessories for Height Gage



Center Master

- Allows quick measurement of center-to-center distance between holes.
- Measurable hole diameters: .040" to 1.50" / \varnothing 1 - \varnothing 38mm.

SPECIFICATIONS

Order No.	Remarks
951144	With metric-type holding bar (9x9mm cross-section)
900581	With inch-type holding bar (.25x.5" cross-section)



Depth Gage Attachment

- Attached to a height gage to measure groove and hole depth.
- Minimum hole diameter: 5.5mm
- Maximum distance from the bottom of the holding bar to the contact point: 2.95" (inch type), 80mm (metric type)
- Uses standard dial indicator points.

SPECIFICATIONS

Order No.	Remarks
900764	With metric-type holding bar (9x9mm cross-section)
900878	With inch-type holding bar (.25x.5" cross-section)



Contact Sensor

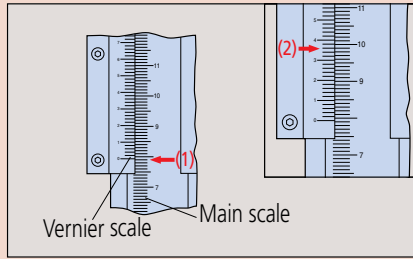
- The contact sensor eliminates errors caused by jacking-up the height gage while taking measurements. When the scriber of a height gage touches a conductive workpiece, an indicator will light up to indicate that measurement can be taken, which results in consistent height measurement.

SPECIFICATIONS

Order No.	Remarks
900872	Battery (2pcs. SR44, required) is not included

How to read

Vernier Height gage



Graduation	0.02mm
(1) Main scale	79 mm
(2) Vernier	0.36 mm
Reading	79.36 mm

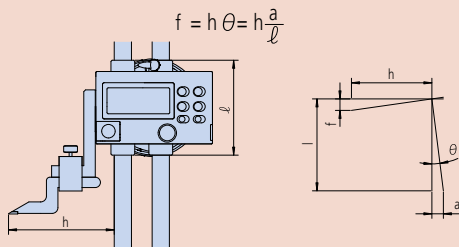
General notes on use of Height Gages

1. Potential causes of error

Like the caliper, the error factors involved include parallax effects, error caused by excessive measuring force due to the fact that a height gage does not conform to Abbe's Principle, and differential thermal expansion due to a temperature difference between the height gage and workpiece. There are also other error factors caused by the structure of the height gage. In particular, the error factors related to a warped reference edge and scriber installation described below should be studied before use.

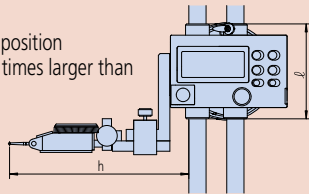
2. Reference edge (column) warping and scriber installation

Like the caliper, and as shown in the following figure, measurement errors result when using the height gage if the reference column, which guides the slider, becomes warped. This error can be represented by the same calculation formula for errors caused by nonconformance to Abbe's Principle.



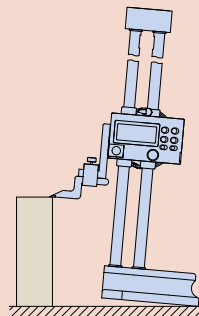
Installing the scriber (or a lever-type dial indicator) requires careful consideration because it affects the size of any error due to a warped reference column by increasing dimension h in the above formula. In other words, if an optional long scriber or lever-type dial indicator is used, the measurement error becomes larger.

Example: Effect of measuring point position
When h is 150 mm, the error is 1.5 times larger than when h is 100 mm.



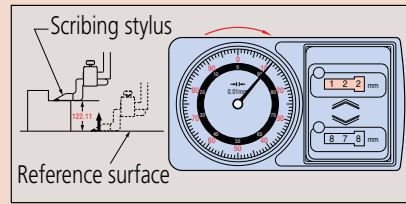
3. Lifting of the base from the reference surface

When setting the scriber height from a gauge block stack, or from a workpiece feature, the base may lift from the surface plate if excessive downwards force is used on the slider, and this results in measurement error. For accurate setting, move the slider slowly downwards while moving the scriber tip to and fro over the gauge block surface (or feature). The correct setting is when the scriber is just felt to lightly touch as it moves over the edge of the surface. It is also necessary to make sure that the surface plate and height gage base reference surface are free of dust or burrs before use.



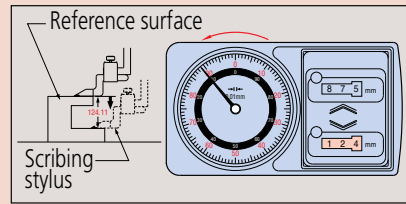
Mechanical Digit Height gage

Measuring upwards from a reference surface



Counter	122 mm
Dial	0.11 mm
Reading	122.11 mm

Measuring downwards from a reference surface



Counter	124 mm
Dial	0.11 mm
Reading	124.11 mm

4. Error due to inclination of the main scale (column)

According to JIS standards, the perpendicularity of the column reference edge to the base reference surface should be better than:

$$\left(0.01 + \frac{L}{1000}\right) \text{ mm} \quad L \text{ indicates the measuring length (unit: mm)}$$

This is not a very onerous specification. For example, the perpendicularity limit allowable is 0.61 mm when L is 600 mm. This is because this error factor has a small influence and does not change the inclination of the slider, unlike a warped column.

5. Relationship between accuracy and temperature

Height gages are made of several materials. Note that some combinations of workpiece material, room temperature, and workpiece temperature may affect measuring accuracy if this effect is not allowed for by performing a correction calculation.

6. The tip of a height gage scriber is very sharp and must be handled carefully if personal injury is to be avoided.

7. Do not damage a digital height gage scale by engraving an identification number or other information on it with an electric marker pen.

8. Carefully handle a height gage so as not to drop it or bump it against anything.

Notes on using the height gage

- Keep the column, which guides the slider, clean. If dust or dirt accumulates on it, sliding becomes difficult, leading to errors in setting and measuring.
- When scribing, securely lock the slider in position using the clamping arrangements provided. It is advisable to confirm the setting after clamping because the act of clamping on some height gages can alter the setting slightly. If this is so, allowance must be made when setting to allow for this effect.
- Parallelism between the scriber measuring face and the base reference surface should be 0.01 mm or better.
Remove any dust or burrs on the mounting surface when installing the scriber or lever-type dial indicator before measurement. Keep the scriber and other parts securely fixed in place during measurement.
- If the main scale of the height gage can be moved, move it as required to set the zero point, and securely tighten the fixing nuts.
- Errors due to parallax error are not negligible. When reading a value, always look straight at the graduations.
- Handling after use: Completely wipe away any water and oil. Lightly apply a thin coating of anti-corrosion oil and let dry before storage.
- Notes on storage:
Avoid direct sunlight, high temperatures, low temperatures, and high humidity during storage.
If a digital height gage will not be used for more than three months, remove the battery before storage.
If a protective cover is provided, use the cover during storage to prevent dust from adhering to the column.



CERA Caliper Checker

SERIES 515

FEATURES

- The CERA Caliper Checker is designed to inspect vernier, dial and Digimatic calipers. It is comprised of permanently wrung, high-grade CERA gage blocks in a protective casting.
- The CERA Caliper Checker also stands perpendicular to a surface for height gage inspection.
- The zirconia-based ceramic CERA measuring blocks are corrosion-resistant and dimensionally stable.



Technical Data

Block pitch accuracy: $\pm 0.005\text{mm}$ for range up to 300mm
 $\pm 0.002\text{''}$ for range up to 12''
 $\pm 0.007\text{mm}$ for range up to 600mm

Parallelism of blocks: 0.002mm for range up to 300mm
 0.004mm for range up to 600mm

Optional Accessories

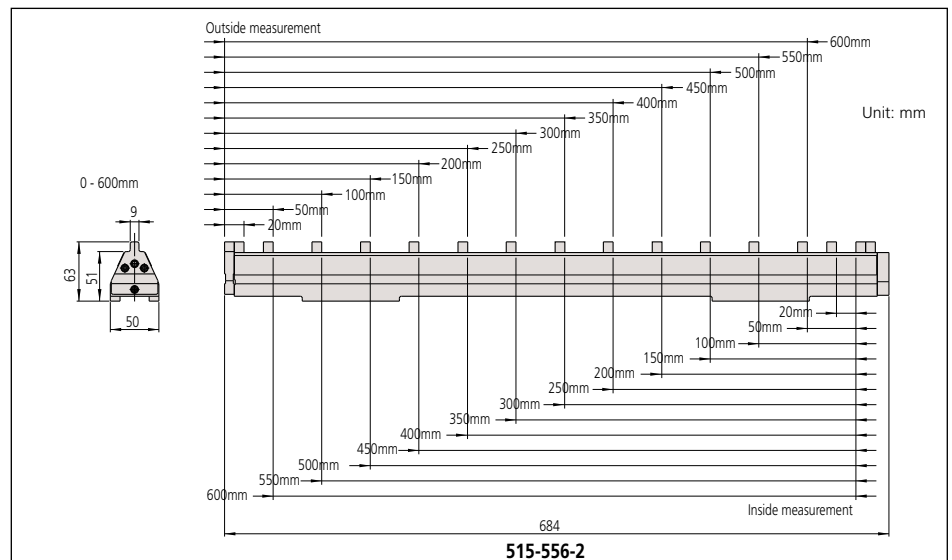
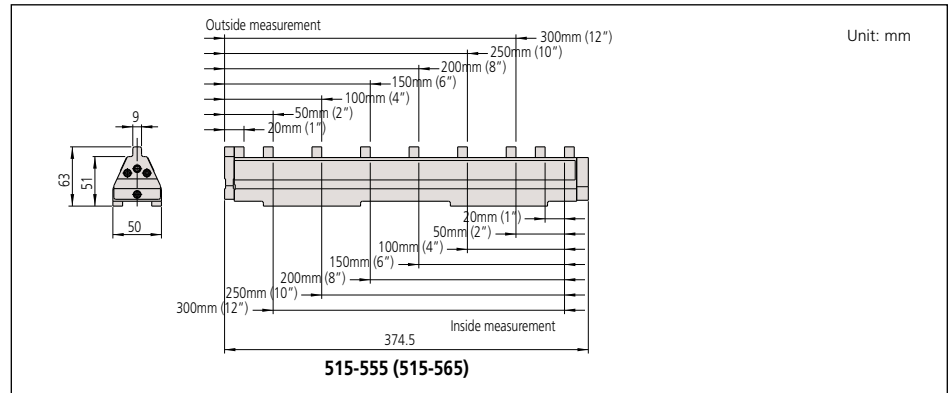
602162: Wooden case for 300mm model
602164: Wooden case for 600mm model

SPECIFICATIONS

Metric			
Range	Order No.	Remarks (length to check)	Mass (kg)
0 - 300mm	515-555	Outside measurement: 20, 50, 100, 150, 200, 250, 300mm Inside measurement: 20, 50, 100, 150, 200, 250, 300mm	4.0
0 - 600mm	515-556-2	Outside, Inside measurement: 20, 50, 100, 150, 200, 250, 300, 350, 400, 450, 500, 550, 600mm	8.5

Inch			
Range	Order No.	Remarks (length to check)	Mass (kg)
0 - 12''	515-565	Outside measurement: 1'', 2'', 4'', 6'', 8'', 10'', 12'' Inside measurement: 1'', 2'', 4'', 6'', 8'', 10'', 12''	4.0

DIMENSIONS



Used for caliper



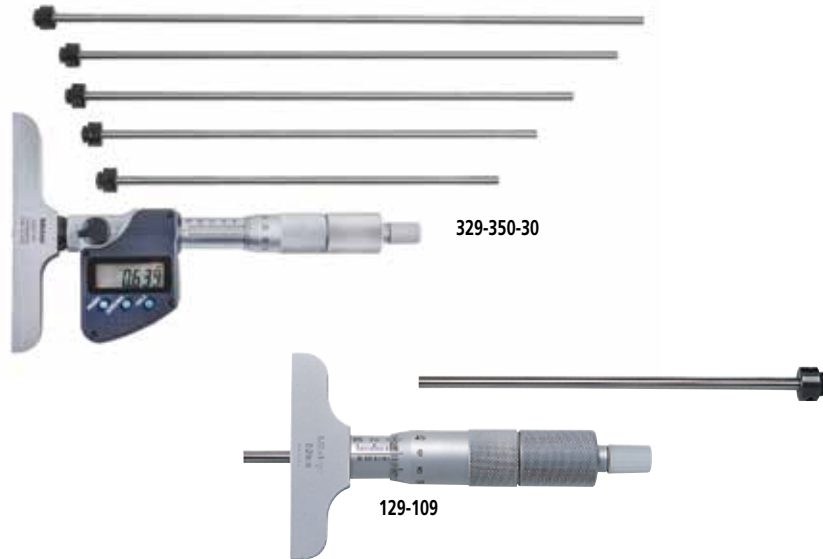
Used for height gage

Depth Micrometer

SERIES 329, 129 — Interchangeable Rod Type

FEATURES

- $\varnothing 4$ mm interchangeable rods, with lapped measuring end, provide a wide measuring range.
- The rod length can be adjusted in 1" or 25mm increments.
- With ratchet stop for constant force.
- With measuring rod clamp.
- With SPC output (Series 329).
- Supplied in fitted plastic case.



SPECIFICATIONS

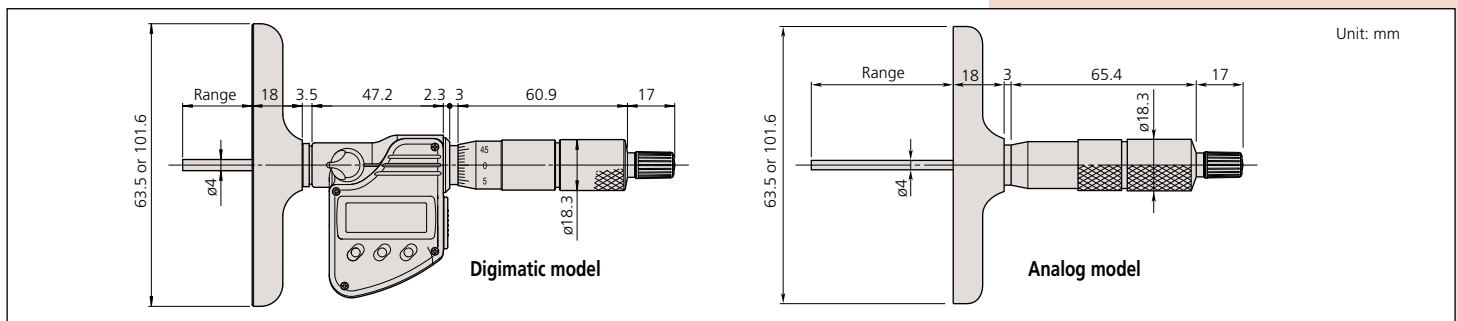
Metric Digimatic model			
Range	Order No.	Base Size	Rod Qty.
0 - 150mm	329-250-30	101.6x16mm	6 rods
0 - 300mm	329-251-30	101.6x16mm	12 rods

Metric			
Range	Order No.	Base Size	Rod Qty.
0 - 50mm	129-109	63.5x16mm	2 rods
0 - 100mm	129-111	63.5x16mm	4 rods
0 - 100mm	129-115	101.6x16mm	4 rods
0 - 150mm	129-112	63.5x16mm	6 rods
0 - 150mm	129-116	101.6x16mm	6 rods

Inch/Metric Digimatic model			
Range	Order No.	Base Size	Rod Qty.
0 - 6" / 0 - 152.4mm	329-350-30	4"x.63"	6 rods
0 - 12" / 0 - 304.8mm	329-351-30	4"x.63"	12 rods

Inch			
Range	Order No.	Base Size	Rod Qty.
0 - 4"	129-127	2.5"x.63"	4 rods
0 - 4"	129-131	4"x.63"	4 rods
0 - 6"	129-128	2.5"x.63"	6 rods
0 - 6"	129-132	4"x.63"	6 rods
0 - 12"	129-149	2.5"x.63"	12 rods
0 - 12"	129-150	4"x.63"	12 rods

DIMENSIONS



Technical Data

Accuracy: $\pm 0.0015"/3\mu\text{m}$ for micrometer head feed
 $\pm [0.0008 + (0.0004 \times R/3)]"$
 R = max. measuring length (inch)
 $\pm (2 + L/75)\mu\text{m}$ for interchangeable rod,
 L = Max. measuring length (mm)

Resolution*: $.00005"/0.001\text{mm}$ or 0.001mm
 Graduation**: $.001"$ or 0.01mm
 Flatness of reference surface (base):
 $.00005"/1.3\mu\text{m}$ for 2.5"/63.5mm wide base
 $.00008"/2\mu\text{m}$ for 4"/6mm wide base
 Flatness of measuring face (rod):
 $.000012"/0.3\mu\text{m}$
 Parallelism between reference face and measuring rod face:
 $[0.00016 + (0.00004 \times R/3)]"$
 R = max. measuring range (inch)
 $(4 + L/50)\mu\text{m}$
 L = Max. measuring length (mm)

Zero point error of rods:
 $\pm 0.0002"/4\mu\text{m}$ for 0-6"/0-150mm models
 $\pm 0.0003"/6\mu\text{m}$ for 0-12"/0-300mm models

Measuring rod diameter: $.157"/4\text{mm}$
 Display*: LCD
 Battery*: SR44 (1 pc.), **938882**
 Battery life*: Approx. 2.4 years under normal use
 *Digital models **Analog models

Function of Digimatic Model

Origin-set, Zero-setting, Data hold, Data output,
 inch/mm conversion (on inch/metric models only)
 Function Lock, 2 Presets
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digimatic Model

- 05CZA662**: SPC cable with data switch (40" / 1m)
- 05CZA663**: SPC cable with data switch (80" / 2m)



Depth Micrometer

SERIES 128

Technical Data

Accuracy: $\pm 3\mu\text{m}$ for micrometer head feed
 Graduation: .001" or 0.01mm
 Flatness of reference face: 1.3 μm for 63.5mm width base,
 2 μm for 101.6mm width base
 Flatness of measuring rod face: 0.3 μm
 Parallelism between reference face and measuring rod face:
 (4+L/50) μm , L=Max. measuring length (mm)
 Measuring rod diameter: 4mm



FEATURES

- $\varnothing 4\text{mm}$ measuring rod.
- With measuring rod clamp.
- Carbide-tipped measuring rod model is available.
- With ratchet stop for constant force.



SPECIFICATIONS

Metric		
Range	Order No.	Remarks (base)
0 - 25mm	128-101	63.5x16mm
0 - 25mm	128-103*	63.5x16mm
0 - 25mm	128-102	101.6x16mm
0 - 25mm	128-104*	101.6x16mm

Inch		
Range	Order No.	Remarks (base)
0 - 1"	128-105	2.5"x.63"
0 - 1"	128-106	4"x.63"

*with carbide-tipped measuring rod

Depth Micro Checker

SERIES 515

FEATURES

- The Depth Micro Checker is designed to efficiently check the zero point of a depth micrometer.

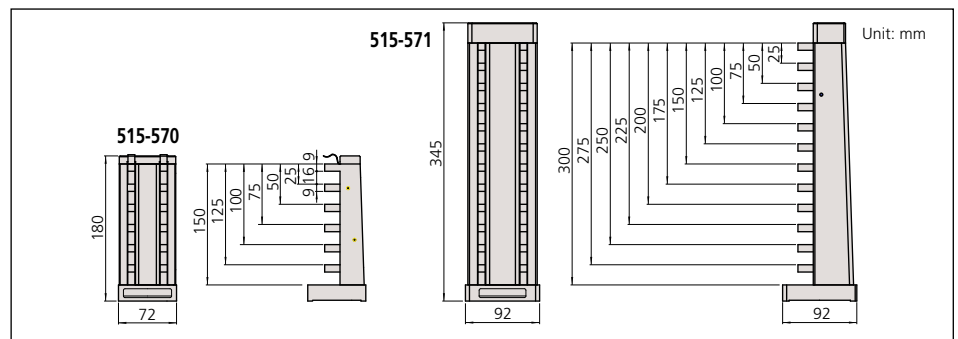


SPECIFICATIONS

Metric		
Range	Order No.	Remarks (length to check)
0 - 150mm	515-570	25, 50, 75, 100, 125, 150mm
0 - 300mm	515-571	25, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300mm

Inch		
Range	Order No.	Remarks (length to check)
0 - 6"	515-575	1", 2", 3", 4", 5", 6"

DIMENSIONS



Technical Data

Block pitch accuracy: $\pm(1+L/150)\mu\text{m}$,
 L=Length to check (mm)
 Anvil block accuracy: $\pm 0.5\mu\text{m}$



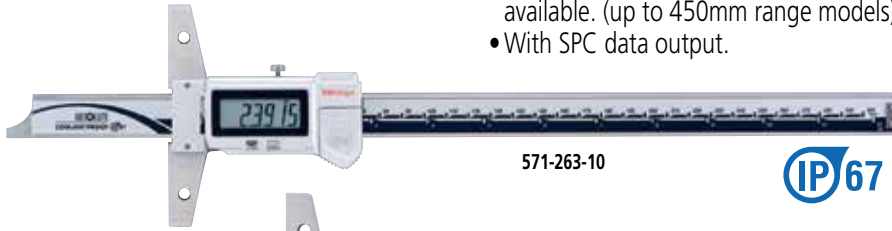
ABSOLUTE Digimatic Depth Gage

SERIES 571



FEATURES

- ABSOLUTE Digimatic Depth Gage can keep track of the origin point, once set, for the entire life of the battery.
- Base and measuring faces are hardened and micro-lapped.
- Optional wider extension base are available. (up to 450mm range models)
- With SPC data output.



571-263-10



571-201-30

SPECIFICATIONS

Metric				
Range	Order No.	Resolution	Accuracy	Mass(g)
0 - 150mm	571-201-30	0.01mm	±0.02mm	192
0 - 150mm	571-251-10*	0.01mm	±0.02mm	199
0 - 200mm	571-202-30	0.01mm	±0.02mm	212
0 - 200mm	571-252-10*	0.01mm	±0.02mm	219
0 - 300mm	571-203-20	0.01mm	±0.03mm	310
0 - 300mm	571-253-10*	0.01mm	±0.03mm	320
0 - 450mm	571-204-10	0.01mm	±0.05mm	1270
0 - 600mm	571-205-10	0.01mm	±0.05mm	1400
0 - 750mm	571-206-10	0.01mm	±0.06mm	1530
0 - 1000mm	571-207-10	0.01mm	±0.07mm	1760

*IP67 Coolant-Proof model

Inch/Metric				
Range	Order No.	Resolution	Accuracy	Mass(g)
0 - 6" / 0 - 150mm	571-211-30	.0005" / 0.01mm	±.001"	192
0 - 6" / 0 - 150mm	571-261-10*	.0005" / 0.01mm	±.001"	199
0 - 8" / 0 - 200mm	571-212-30	.0005" / 0.01mm	±.001"	212
0 - 8" / 0 - 200mm	571-262-10*	.0005" / 0.01mm	±.001"	219
0 - 12" / 0 - 300mm	571-213-10	.0005" / 0.01mm	±.0015"	310
0 - 12" / 0 - 300mm	571-263-10*	.0005" / 0.01mm	±.0015"	320
0 - 18" / 0 - 450mm	571-214-10	.0005" / 0.01mm	±.002"	1270
0 - 24" / 0 - 600mm	571-215-10	.0005" / 0.01mm	±.002"	1400
0 - 30" / 0 - 750mm	571-216-10	.0005" / 0.01mm	±.0025	1530
0 - 40" / 0 - 1000mm	571-217-10	.0005" / 0.01mm	±.0025	1760

*IP67 Coolant-Proof model



Technical Data

Resolution: .0005"/0.01mm or 0.01mm
 Repeatability: 0.01mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance (electromagnetic induction)* type linear encoder
 Max. response speed: Unlimited
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 20,000 hours (3 years)* under normal use
 Dust/Water protection level: IP67*
 *Coolant-Proof models

Function

Origin-set, Zero-setting, Automatic power on/off, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories

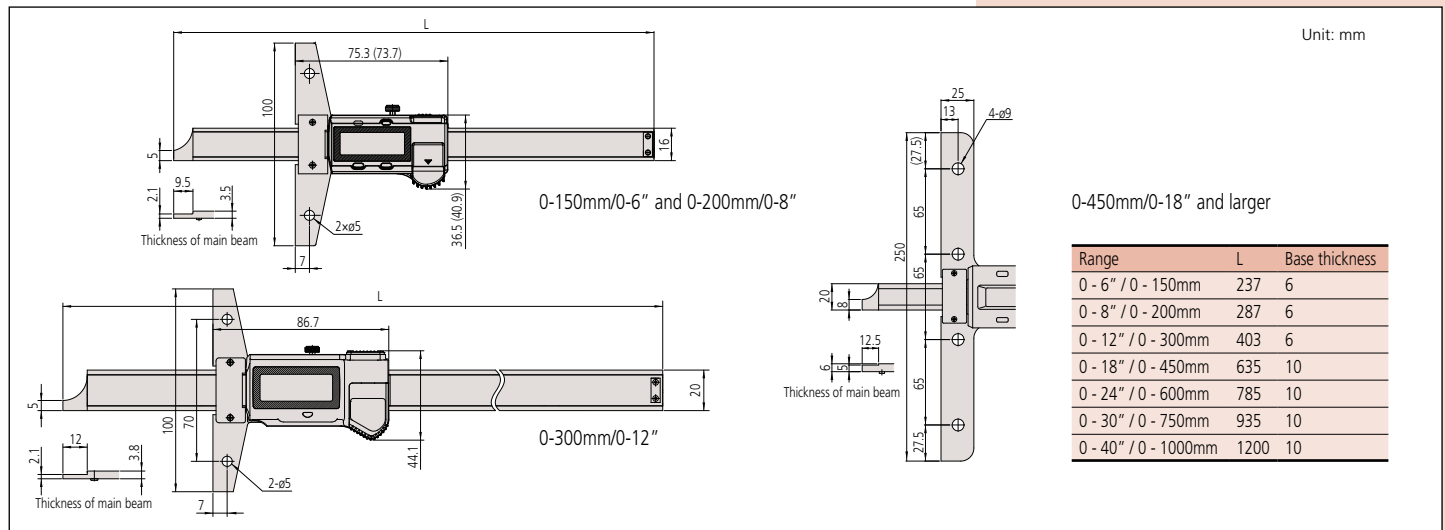
- 959143:** Data hold unit
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)
- 05CZA624:** SPC cable with data switch (40" / 1m)*
- 05CZA625:** SPC cable with data switch (80" / 2m)*
- Extension base (see page D-56.)

*For IP-67 models



Measurement data output function is available with a water-resistant SPC cable.

DIMENSIONS





ABSOLUTE®

Absolute System Patented by MITUTOYO

Technical Data

Accuracy: Refer to the list of specifications
Resolution: .0005"/0.01mm or 0.01mm
Display: LCD
Battery: SR44 (1 pc.), **938882**
Battery life: Approx. 2000 hours

Function

Origin-set, Zero-setting, Power ON/OFF,
inch/mm conversion (on inch/metric models only)
Alarm: Low voltage, Counting value composition error

Optional Accessories

959143: Data hold unit
959149: SPC cable with data switch (40" / 1m)
959150: SPC cable with data switch (80" / 2m)



ABSOLUTE®

Absolute System Patented by MITUTOYO

Technical Data

Resolution: .0005"/0.01mm or 0.01mm
Repeatability: .0005"/0.01mm
Display: LCD
Length standard: ABSOLUTE electromagnetic induction-type
linear encoder
Max. response speed: Unlimited
Battery: SR44 (1 pc.), **938882**
Battery life: Approx. 20,000 hours (3 years) under normal use
Dust/Water protection level: IP67

Function

Origin-set, Zero-setting, Automatic power on/off, Data
output, inch/mm conversion (on inch/metric models only)
Alarm: Low voltage, Counting value composition error

Optional Accessories

05CZA624: SPC cable with data switch (40" / 1m)
05CZA625: SPC cable with data switch (80" / 2m)
—: Extension base (see page D-56.)

05CZA624



Measurement data output
function is available with a
water-resistant SPC cable.

Tire Tread Depth Gage

SERIES 571

FEATURES

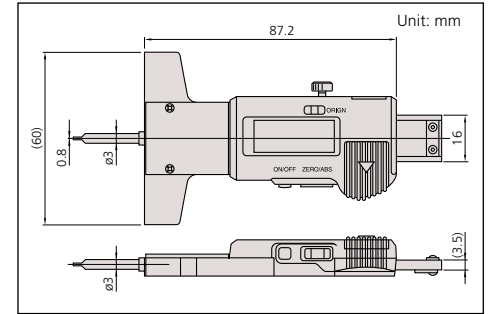
- ABSOLUTE Digimatic Tread Depth Gage can keep track of the origin point, once set, for the life of the battery.



571-100MOT-10

- Specially designed to measure tire tread depth.
- With SPC data output.

DIMENSIONS



SPECIFICATIONS

Metric

Range	Order No.	Resolution	Accuracy
0 - 25mm	571-100MOT-10	0.01mm	±0.02mm

Inch/Metric

Range	Order No.	Resolution	Accuracy
0 - 1" / 0 - 25mm	571-200MOT-10	.0005" / 0.01mm	±.0005"

ABSOLUTE Point-Type Digimatic Depth Gage

SERIES 571

FEATURES

- ABSOLUTE Digimatic Depth Gage can keep track of the origin point, once set, for the life of the battery.



571-311-10

- Base and measuring faces are hardened and micro-lapped.
- Optional wider extension base are available.
- With SPC data output.

SPECIFICATIONS

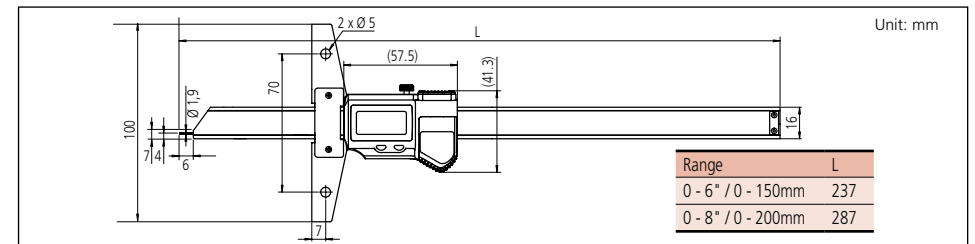
Metric

Range	Order No.	Resolution	Accuracy	Mass(g)
0-150mm	571-301-10	0.01mm	±0.02mm	207
0-200mm	571-302-10	0.01mm	±0.02mm	227

Inch/Metric

Range	Order No.	Resolution	Accuracy	Mass(g)
0-6" / 0-150mm	571-311-10	.0005" / 0.01mm	±.001" / ±0.02mm	207
0-8" / 0-200mm	571-312-10	.0005" / 0.01mm	±.001" / ±0.02mm	227

DIMENSIONS



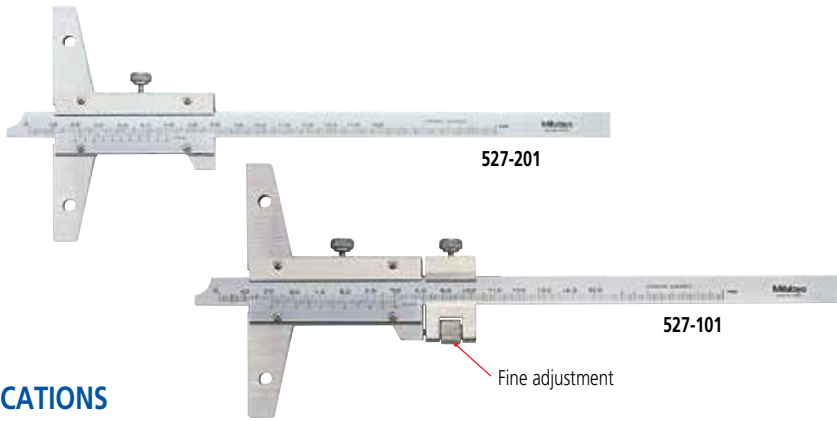
Range	L
0 - 6" / 0 - 150mm	237
0 - 8" / 0 - 200mm	287

Vernier Depth Gage

SERIES 527

FEATURES

- Made of hardened stainless steel.
- Base and measuring faces are hardened and micro-lapped.
- Optional wider extension base are available. (up to 450mm range models)



SPECIFICATIONS

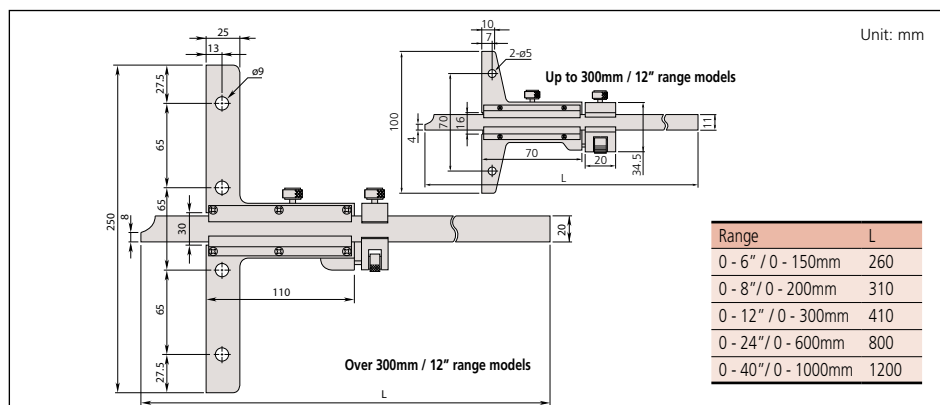
Metric

Range	Order No.	Vernier reading	Accuracy	Mass (g)	Remarks
0 - 150mm	527-201	0.05mm	±0.05mm	240	—
0 - 150mm	527-121	0.02mm	±0.03mm	215	—
0 - 150mm	527-101	0.02mm	±0.03mm	280	with fine adjustment
0 - 200mm	527-202	0.05mm	±0.05mm	260	—
0 - 200mm	527-122	0.02mm	±0.03mm	230	—
0 - 200mm	527-102	0.02mm	±0.03mm	300	with fine adjustment
0 - 300mm	527-203	0.05mm	±0.08mm	300	—
0 - 300mm	527-123	0.02mm	±0.04mm	265	—
0 - 300mm	527-103	0.02mm	±0.04mm	350	with fine adjustment
0 - 600mm	527-204	0.05mm	±0.10mm	1511	—
0 - 600mm	527-104	0.02mm	±0.05mm	1511	with fine adjustment
0 - 1000mm	527-205	0.05mm	±0.15mm	1880	—
0 - 1000mm	527-105	0.02mm	±0.07mm	1880	with fine adjustment

Inch

Range	Order No.	Vernier reading	Accuracy	Mass (g)	Remarks
0 - 6"	527-111	.001"	±.001"	280	with fine adjustment
0 - 8"	527-112	.001"	±.001"	300	with fine adjustment
0 - 12"	527-113	.001"	±.0015"	350	with fine adjustment
0 - 24"	527-114	.001"	±.002"	1511	with fine adjustment
0 - 40"	527-115	.001"	±.003"	1880	with fine adjustment

DIMENSIONS



Technical Data

Graduation: .001" or 0.05mm, 0.02mm

Optional Accessories

—: Extension base (see page D-56.)

Vernier Depth Gage

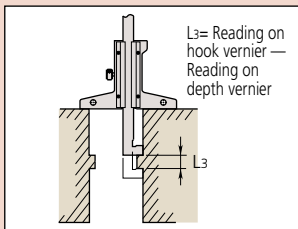
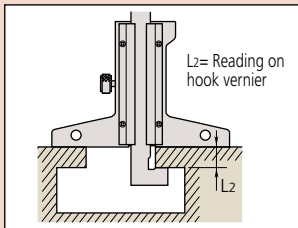
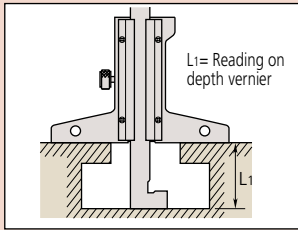
SERIES 527 — Hook-End Type

Technical Data

Graduation: 0.05mm or 0.02mm
Base size: 100x6.5mm (WxT)

Optional Accessory

—: Extension base (see page D-56.)



FEATURES

- The end of the main scale is hook-shaped to allow depth and thickness measurements of a projected portion or lip in a hole, in addition to standard depth measurement.
- Fine adjustment models are available.
- Optional wider extension bases are available.



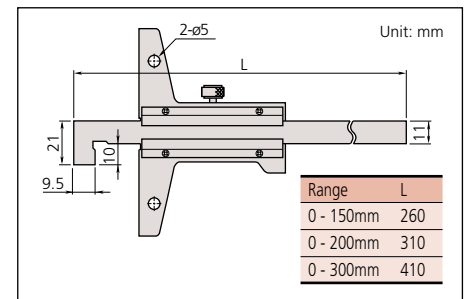
527-401

SPECIFICATIONS

Metric				
Range	Order No.	Vernier reading	Accuracy	Mass (g)
0 - 150mm	527-401	0.05mm	±0.05mm	240
0 - 200mm	527-402	0.05mm	±0.05mm	240
0 - 300mm	527-403	0.05mm	±0.08mm	270

Metric with fine adjustment				
Range	Order No.	Vernier reading	Accuracy	Mass (g)
0 - 150mm	527-411	0.02mm	±0.03mm	280
0 - 200mm	527-412	0.02mm	±0.03mm	300
0 - 300mm	527-413	0.02mm	±0.04mm	350

DIMENSIONS



ABSOLUTE Digimatic Depth Gage

SERIES 571 — Hook-End Type

FEATURES

- ABSOLUTE Digimatic Depth Gage can keep track of the origin point, once set, for the life of the battery.
- Base and measuring faces are hardened and micro-lapped.
- Optional wider extension bases are available.
- With SPC data output.

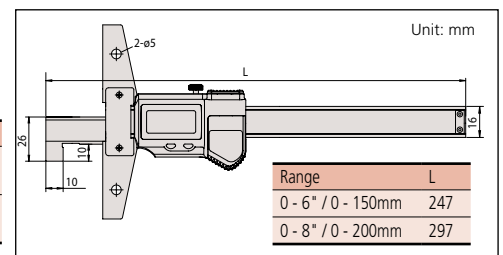


571-264-10

SPECIFICATIONS

Inch/Metric				
Range	Order No.	Resolution	Accuracy	Mass (g)
0 - 6" / 0 - 150mm	571-264-10	.0005" / 0.01mm	±.0015"	578
0 - 8" / 0 - 200mm	571-265-10	.0005" / 0.01mm	±.0015"	598

DIMENSIONS



Technical Data

Resolution: .0005"/0.01mm
Repeatability: .0005"/0.01mm
Display: LCD
Length standard: ABSOLUTE electrostatic capacitance (electromagnetic induction)* type linear encoder
Max. response speed: Unlimited
Battery: SR44 (1 pc.), 938882
Battery life: Approx. 20,000 hours (3 years)* under normal use
Dust/Water protection level: IP67

Function

Origin-set, Zero-setting, Automatic power on/off, Data output, inch/mm conversion (on inch/metric models only)
Alarm: Low voltage, Counting value composition error

Optional Accessories

05CZA624: SPC cable with data switch (40" / 1m)

05CZA625: SPC cable with data switch (80" / 2m)

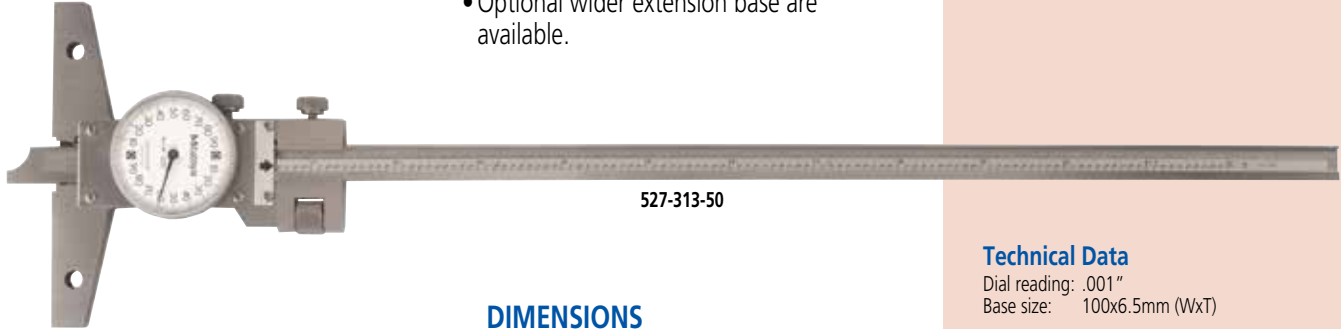
—: Extension base (see page D-56.)

Dial Depth Gage

SERIES 527 — With Fine Adjustment

FEATURES

- Easier and faster reading of dial.
- Made of hardened stainless steel.
- Base and measuring faces are hardened and micro-lapped.
- Optional wider extension base are available.

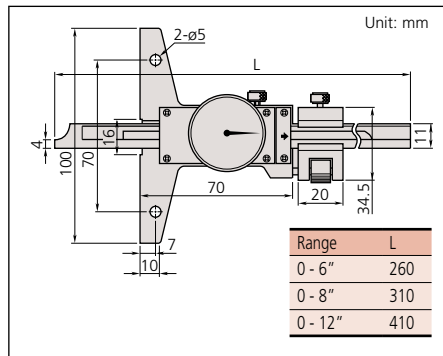


527-313-50

SPECIFICATIONS

Inch				
Range	Order No.	Dial reading	Accuracy	Mass (g)
0 - 6"	527-311-50	.001"	±.001"	280
0 - 8"	527-312-50	.001"	±.001"	300
0 - 12"	527-313-50	.001"	±.0015"	340

DIMENSIONS



Technical Data

Dial reading: .001"
Base size: 100x6.5mm (WxT)

Extension Bases

Optional Accessory for Depth Gage

FEATURES

- Attached to the base (reference face) plate of a depth gage to extend its span.
- These extension base cannot be attached to 0-24" and 0-40", 0-600mm, 0-1000mm, range models.



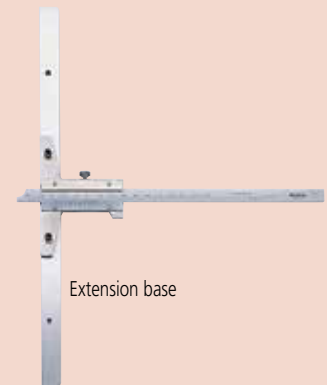
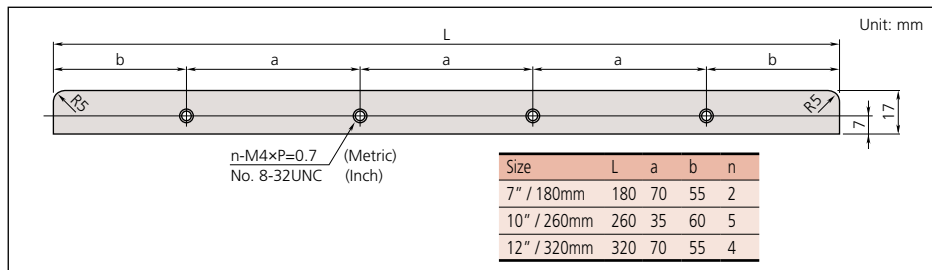
900372

SPECIFICATIONS

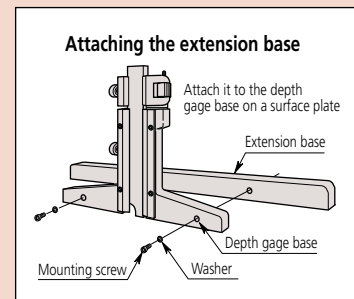
Metric			
Size	Order No.	Remarks (dimension a, b / n)	
180mm	900370	70mm, 55mm	2
260mm	900371	35mm, 60mm	5
320mm	900372	70mm, 55mm	4

Inch			
Size	Order No.	Remarks (dimension a, b / n)	
7"	900367	2.76", 2.17"	2
10"	900368	1.38", 2.36"	5
12"	900369	2.76", 2.17"	4

DIMENSIONS



Extension base





Technical Data

Accuracy: Refer to the list of specifications
 Resolution*: .0005"/0.01mm or 0.001mm, 0.01mm, .00005"/0.001mm
 Dial reading**: .001" or 0.01mm
 Flatness of base face: 5µm
 Contact point: Carbide-tipped ball point or needle point (7210, 7222)
 Measuring force: 1.4N, 1.5N (digital model), 2.5N (7213, 7214, 7217S, 7218S)
 Display*: LCD
 Battery*: SR44 (1 pc.), 938882
 Battery life*: Approx. 3.5 years under normal use
 *Digital models **Dial models

Technical Data of Dial Mode

Accuracy: Refer to the list of specifications
 Dial reading: .001" or 0.01mm
 Flatness of base face: 5µm or 2µm
 Contact point: Carbide-tipped ball point (needle point: 7210, 7222)
 Measuring force: 1.4N (2.5N: 7213, 7214, 7217S, 7218S)

Function of Digimatic Model

Origin-set, Zero-setting, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Optional Accessories for Digimatic Model

- 905338: SPC cable (40" / 1m)
- 905409: SPC cable (80" / 2m)
- 139167: .5" Extension Rod
- 301655: 1" Extension Rod
- 301657: 2" Extension Rod
- 301659: 4" Extension Rod
- 303611: 10mm Extension Rod
- 303612: 20mm Extension Rod
- 303613: 30mm Extension Rod
- 303614: 100mm Extension Rod

Base Only (3/8" dia. hole)

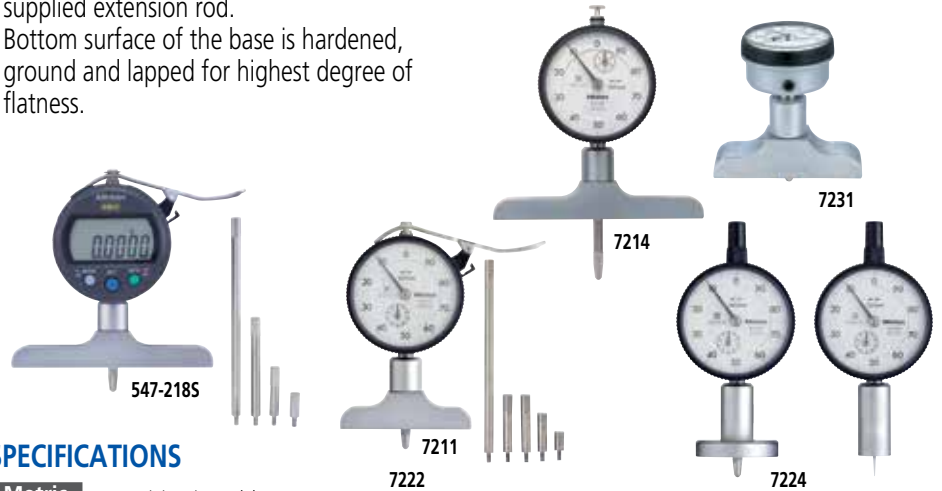
Part No.	length	remark
902164:	2.5"	7217S, 7237, 547-217S, 547-257S
902165:	4"	7218S, 7238, 547-218S, 547-258S

ABSOLUTE Digimatic/Dial Depth Gage

SERIES 547, 7

FEATURES

- ABSOLUTE Digimatic Depth Gage can keep track of the origin point, once set, for the life of the battery. (Series 547)
- Wide probing range is available with the supplied extension rod.
- Bottom surface of the base is hardened, ground and lapped for highest degree of flatness.
- Designed with a back-plunger type dial indicator for upward facing readings. (7231, 7237, 7238)
- With SPC data output. (Series 547)



SPECIFICATIONS

Metric Digimatic model							
Range	Order No.	Resolution	Stroke	Accuracy	Extension rod	Base (WxT)	Flatness
0 - 200mm	547-211	0.01mm	12mm	±0.02mm	5 pcs. (10, 20, 30, 30, 100mm)	63.5x16mm	5µm
0 - 200mm	547-212	0.01mm	12mm	±0.02mm	5 pcs. (10, 20, 30, 30, 100mm)	101.6x16mm	5µm
0 - 200mm	547-251	0.001mm	12mm	±0.005mm	5 pcs. (10, 20, 30, 30, 100mm)	63.5x16mm	2µm
0 - 200mm	547-252	0.001mm	12mm	±0.005mm	5 pcs. (10, 20, 30, 30, 100mm)	101.6x16mm	2µm

0.01mm graduation 0.001mm graduation

Inch/Metric Digimatic model							
Range	Order No.	Resolution	Stroke	Accuracy	Extension rod	Base (WxT)	Flatness
0 - 8" / 0-200mm	547-217S	.0005" / 0.01mm	.5"	±.001"	4 pcs. (.5", 1", 2", 4")	2.5"x.63"	.0002"
0 - 8" / 0-200mm	547-218S	.0005" / 0.01mm	.5"	±.001"	4 pcs. (.5", 1", 2", 4")	4"x.63"	.0002"
0 - 8" / 0-200mm	547-257S	.00005" / 0.001mm	.5"	±.0003"	4 pcs. (.5", 1", 2", 4")	2.5"x.63"	.00008"
0 - 8" / 0-200mm	547-258S	.00005" / 0.001mm	.5"	±.0003"	4 pcs. (.5", 1", 2", 4")	4"x.63"	.00008"

.005"/0.01mm graduation .00005"/0.001mm graduation

Metric Dial Type							
Range	Order No.	Graduation	Stroke	Accuracy	Extension rod	Base (WxT)	Flatness
0 - 10mm	7210*	0.01mm	10mm	±0.015mm	—	40x16mm,	5µm
0 - 200mm	7211	0.01mm	10mm	±0.015mm	5 pcs. (10, 20, 30, 30, 100mm)	63.5x16mm	5µm
0 - 200mm	7212	0.01mm	10mm	±0.015mm	5 pcs. (10, 20, 30, 30, 100mm)	101.6x16mm	5µm
0 - 210mm	7213	0.01mm	30mm	±0.03mm	3 pcs. (30, 60, 90mm)	63.5x16mm	5µm
0 - 210mm	7214	0.01mm	30mm	±0.03mm	3 pcs. (30, 60, 90mm)	101.6x16mm	5µm
0 - 200mm	7220	0.01mm	10mm	±0.015mm	5 pcs. (10, 20, 30, 30, 100mm)	100x18mm	5µm
0 - 200mm	7221	0.01mm	10mm	±0.015mm	5 pcs. (10, 20, 30, 30, 100mm)	150x18mm	5µm
0 - 10mm	7222*	0.01mm	10mm	±0.015mm	5 pcs. (10, 20, 30, 30, 100mm)	ø16mm	5µm
0 - 10mm	7223	0.01mm	10mm	±0.015mm	5 pcs. (10, 20, 30, 30, 100mm)	ø25mm	5µm
0 - 10mm	7224	0.01mm	10mm	±0.015mm	5 pcs. (10, 20, 30, 30, 100mm)	ø40mm	5µm
0 - 200mm	7231	0.01mm	5mm	±0.015mm	5 pcs. (10, 20, 30, 30, 100mm)	63.5x16mm	5µm

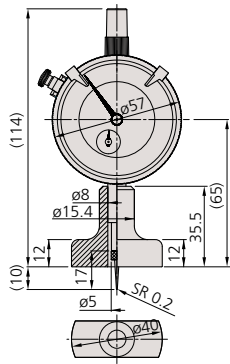
*with needle probe

Inch Dial Type							
Range	Order No.	Graduation	Stroke	Accuracy	Extension rod	Base (WxT)	Flatness
0 - 8"	7217S	.001"	1"	±.002"	4 pcs. (.5", 1", 2", 4")	2.5"x.63"	.0002"
0 - 8"	7218S	.001"	1"	±.002"	4 pcs. (.5", 1", 2", 4")	4"x.63"	.0002"
0 - 8"	7237T	.001"	.2"	±.002"	4 pcs. (.5", 1", 2", 4")	2.5"x.63"	.0002"
0 - 8"	7238T	.001"	.2"	±.002"	4 pcs. (.5", 1", 2", 4")	4"x.63"	.0002"

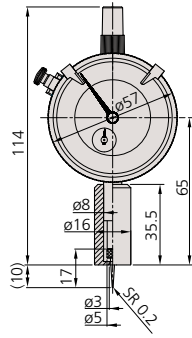


DIMENSIONS

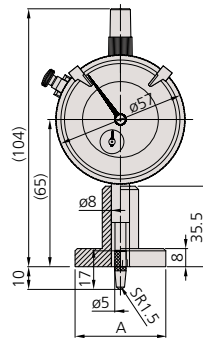
Unit: mm



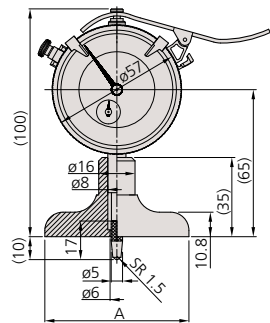
7210



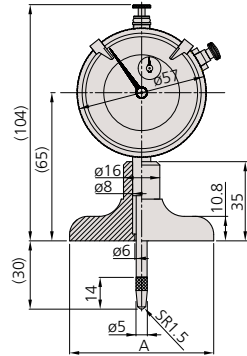
7222



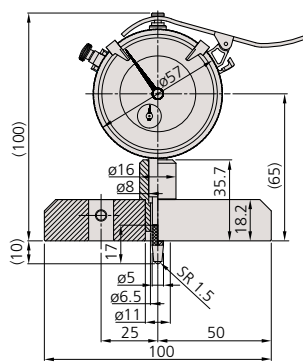
7223 A= \varnothing 25mm
7224 A= \varnothing 40mm



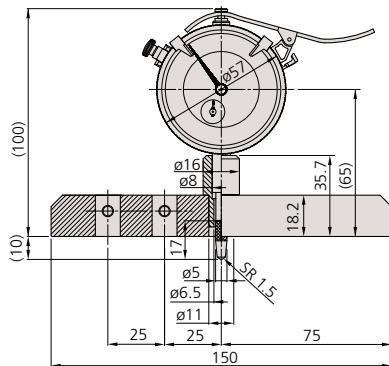
7211 A= 63.5mm
7212 A= 101.6mm



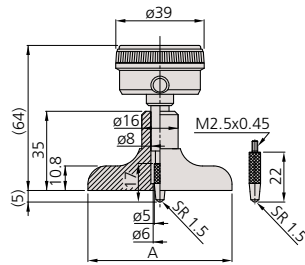
7213, 7217S A= 63.5mm
7214, 7218S A= 101.6mm



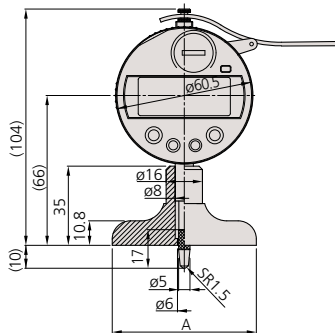
7220



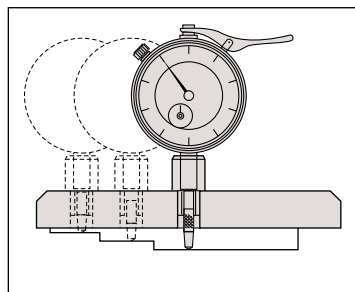
7221



7237T, 7231 A=63.5mm
7238T A=101.6mm



547-211, 547-251, 547-217S, 547-257S A= 63.5mm
547-212, 547-252, 547-218S, 547-258S A= 101.6mm



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E



Gage Blocks



Height Master



Reference Gages



Granite Surface Plates & Bench Comparator



CERA/Steel Combination Gage Block Sets



Step Master



ZERO CERA BLOCK



Ceramic Straight Master

Gage Block

SERIES 516

FEATURES

Precision gage blocks are the primary standards vital to dimensional quality control in the manufacture of parts. Mitutoyo offers

a complete selection of gage blocks available in a choice of rectangular or square, metric or inch and steel or CERA (ceramic) types.

Accuracy

Mitutoyo gage blocks guarantee such a high accuracy that users can use them without anxiety. Mitutoyo has established a traceability system for our measurement products, up to the Metrology Management Center of the National Institute of Advanced Industrial Science and Technology (AIST), and we have been certified by the Japanese government as an accredited laboratory.

Wringing

The lapping technique is one of Mitutoyo's specialties. Our advanced lapping technique, developed for more than a half century, allows us to achieve the best flatness and surface roughness needed for gage blocks.

Abrasion Resistance and Dimensional Stability

High-carbon, high-chrome steel is employed to sufficiently satisfy a variety of material characteristics required for gage blocks. A high degree of hardness, obtained by our heat treatment technology, as well as methodically repeated heat treatment, have successfully reduced deterioration change over time.

CERA Blocks

CERA blocks, made of ceramic materials with superior surface quality, were developed by Mitutoyo's ultra-precision machining techniques and solve problems commonly associated with steel gage blocks.

1. Corrosion-Resistant

Anti-corrosion treatment is not required when handled normally (i.e. with fingers), resulting in simple maintenance and storage.

2. No Burrs Caused by Dents, etc.

Since the CERA Block is very hard it will not scratch and is highly resistant to burrs. If a burr is formed, it can easily be removed with a ceramic deburring stone (Ceraston).

3. Abrasion Resistant

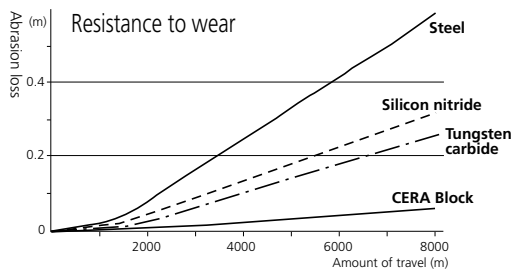
CERA Blocks have 10 times the abrasion resistance of steel gage blocks.

4. Dimensional Stability

CERA Blocks are free from dimensional change over time.

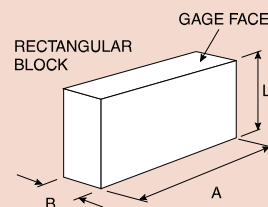
5. Marking

The black characters, indicating the nominal length, are inscribed by laser and are clearly visible against the white surface of the block.



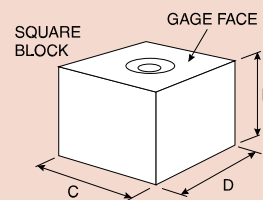
Selecting Gage Blocks

- Select gage blocks in accordance with the combination range required. If a large length is required, add a long block set.
- Select gage blocks in accordance with the minimum length step required. Add wear block sets if necessary.
- If a set containing a large number of gage blocks is selected, the number of combination gage blocks required for a length is reduced and the number of combinations is increased. The accuracy will be retained and damage will be reduced.
- The specific gage block set for micrometer inspection and caliper inspection is available.
- If using only one length repeatedly, it is a good idea to purchase discrete gage blocks.
- The 2mm-based gage blocks, which take the base of the minimum length step as 2mm, are easy to handle and will not warp, as compared to the 1mm-based gage blocks.



Rectangular Block

Gage Size	Face Width (A)	Face Depth (B)
Up to 2"	1.181"	.355"
Over .2" up to 40"	1.378"	.355"
Up to 10mm	30mm	9mm
Over 10mm up to 1000mm	35mm	9mm



Square Block

Gage Size	Face Width (C)	Face Depth (D)
Inch (up to 40")	.95"	.95"
Metric (up to 1000mm)	24.1mm	24.1mm

Grade and Application

Refer to the following table to select the gage block grade according to usage.

	Applications	Grade
Workshop use	• Mounting tools and cutters	AS-1 or AS-2
	• Manufacturing gages • Calibrating instruments	0 or AS-1
Inspection use	• Inspecting mechanical parts, tools, etc.	0 or AS-1
	• Checking the accuracy of gages • Calibrating instruments	00 or 0
Calibration use	• Checking the accuracy of gage blocks for workshop • Checking the accuracy of gage blocks for inspection • Checking the accuracy of instruments	K or 00
Reference use	• Checking the accuracy of gage blocks for calibration • For academic research	K

Grade AS-1:

These gage blocks are intended for shop-floor use to set and calibrate fixtures, as well as precision instruments.

Grade 0:

This grade is used within an inspection area to verify the accuracy of plug and snap gages, as well as for setting electronic measuring devices.

Grade 00:

These higher accuracy gages are intended for use within a controlled environment by skilled inspection staff. Mainly used as reference standards for setting high-precision measuring equipment and for the calibration of lower grade gage blocks.

Grade K:

Gage blocks of this accuracy are intended for use within a temperature-controlled inspection room or calibration laboratory. They should be used as masters with certificates against other gage blocks which are calibrated by comparison.

Combination of a Required Length

Multiple combinations of gage blocks can be used to make a required length. Care should be exercised in the following points.

1. Use as few gage blocks as possible to obtain the required length. (Select thick gage blocks whenever possible.)
2. Select gage blocks starting with the one that has the least significant digit required, and then work up to ones with more significant digits.
3. There are multiple combinations for the integer part of a length. To prevent wear as much as possible, do not always use the same gage blocks.

Example combination

Required length = 45.6785mm

For the 1mm-based gage block set (112 pcs.)

```

1.005
1.008
1.17
17.5
+ 25
-----
45.6785mm
    
```

For the 2mm-based gage block set (112 pcs.)

```

2.005
2.008
2.17
14.5
+ 25
-----
45.6785mm
    
```

6. Anti-magnetic Nature Keeps Away Steel Powders

7. High Wringing Force

An even, dense tissue can maintain a strong wringing force.



8. Material of CERA block

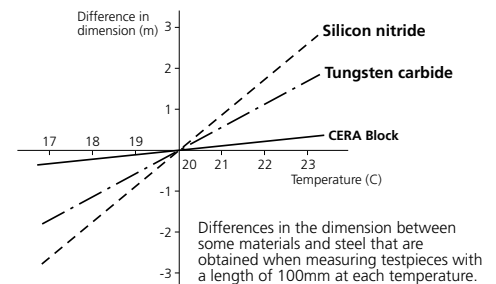
Property	Material	CERA Block (ZrO ₂)	Steel (Fe)	Carbide (WC-Co)	Silicon nitride (Si ₃ N ₄)
Hardness (HV)		1350	800	1650	1500
Coefficient of thermal expansion (10 ⁻⁶ /K)		9.3±0.5	10.8±0.5	5.5±1.0	2
Flexural strength by 3-point bending (MPa)		1270	1960	1960	580
Fracture toughness K1c (MPa•m ^{1/2})		7	120	12	6.5
Young's Modulus x104 (MPa)		20.6	20.6	61.8	28.4
Poisson's Ratio		0.3	0.3	0.2	0.3
Specific gravity		6.0	7.8	14.8	3.2
Thermal conductivity (W/m•k)		2.9	54.4	79.5	16.7

9. Closest Expansion Coefficient to Steel

The thermal expansion coefficient of a CERA Block is similar to that of a steel gage block.

10. Highly Resistant Against Drops and Other Shocks

The CERA block material is one of the toughest ceramics materials. It is extremely difficult to crack under normal use.



Features of Square Gage Blocks

1. Perfect wringing is possible using the center hole.

After wringing the square gage blocks, an optional tie rod can be inserted through the center hole to fix the blocks using a screw.

2. A height reference standard can easily be made.

A precision height reference standard can be made easily and inexpensively using accessories such as the plain jaw and block base.

3. A dedicated inspection jig can be easily made.

A dedicated inspection jig for periodic inspection of instruments can be made easily and inexpensively.

4. A wide measuring surface with cross section dimensions of [24.1 x 24.1mm / .95 x .95"] is available.

A square gage block can retain stable orientation both longitudinally and laterally. A wide range of application measurements can be made, including cutting tool positioning, angle measurement with a sine bar, taper measurement with a roller, and inspection of depth micrometers.



Long and Ultra-Thin Gage Blocks

Mitutoyo offers extra thin gage blocks from 0.10 mm to 0.99 mm (increments of 0.01 mm), as well as long gage blocks up to 1,000 mm as standard products.

Gage Block

SERIES 516

Accuracies of Mitutoyo Gage Blocks

All Mitutoyo gage blocks meet or exceed all known specifications. The flatness, parallelism and surface finish necessary to achieve the required accuracies are the same as or better than government requirements.

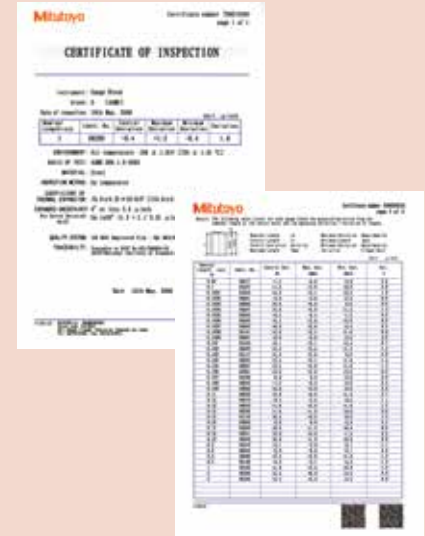
ASME (American Society of Mechanical Engineers) Deviations and Tolerance on Length for Metric and inch Gage Blocks: ASME B89.1.9-2002 (USA)

Nominal Length Range l _n in inches	Calibration Grade K		Grade 00		Grade 0		Grade AS-1		Grade AS-2	
	Limit Deviations of Length at any Point From Nominal Length ± l _e μin.	Tolerance for the Variation In Length t _v μin.	Limit Deviations of Length at any Point From Nominal Length ± l _e μin.	Tolerance for the Variation In Length t _v μin.	Limit Deviations of Length at any Point From Nominal Length ± l _e μin.	Tolerance for the Variation In Length t _v μin.	Limit Deviations of Length at any Point From Nominal Length ± l _e μin.	Tolerance for the Variation In Length t _v μin.	Limit Deviations of Length at any Point From Nominal Length ± l _e μin.	Tolerance for the Variation In Length t _v μin.
l _n ≤ .05	12	2	4	2	6	4	12	6	24	12
.05 l _n ≤ .4	10	2	3	2	5	4	8	6	18	12
.45 l _n ≤ 1	12	2	3	2	6	4	12	6	24	12
1 l _n ≤ 2	16	2	4	2	8	4	16	6	32	12
2 l _n ≤ 3	20	2	5	3	10	4	20	6	40	14
3 l _n ≤ 4	24	3	6	3	12	5	24	8	48	14
4 l _n ≤ 5	32	3	8	3	16	5	32	8	64	16
5 l _n ≤ 6	32	3	8	3	16	5	32	8	64	16
6 l _n ≤ 7	40	4	10	4	20	6	40	10	80	16
7 l _n ≤ 8	40	4	10	4	20	6	40	10	80	16
8 l _n ≤ 10	48	4	12	4	24	6	48	10	104	18
10 l _n ≤ 12	56	4	14	4	28	7	56	10	112	20
12 l _n ≤ 16	72	5	18	5	36	8	72	12	144	20
16 l _n ≤ 20	88	6	20	6	44	10	88	14	176	24
20 l _n ≤ 24	104	6	25	6	52	10	104	16	200	28
24 l _n ≤ 28	120	7	30	7	60	12	120	18	240	28
28 l _n ≤ 32	136	8	34	8	68	12	136	20	260	32
32 l _n ≤ 36	152	8	38	8	76	14	152	20	300	36
36 l _n ≤ 40	160	10	40	10	80	16	168	24	320	40

Nominal Length Range l _n in mm	Calibration Grade K		Grade 00		Grade 0		Grade AS-1		Grade AS-2	
	Limit Deviations of Length at any Point From Nominal Length ± l _e μm	Tolerance for the Variation In Length t _v μm	Limit Deviations of Length at any Point From Nominal Length ± l _e μm	Tolerance for the Variation In Length t _v μm	Limit Deviations of Length at any Point From Nominal Length ± l _e μm	Tolerance for the Variation In Length t _v μm	Limit Deviations of Length at any Point From Nominal Length ± l _e μm	Tolerance for the Variation In Length t _v μm	Limit Deviations of Length at any Point From Nominal Length ± l _e μm	Tolerance for the Variation In Length t _v μm
l _n ≤ 0.5	0.30	0.05	0.10	0.05	0.14	0.10	0.30	0.16	0.60	0.30
0.5 l _n ≤ 10	0.20	0.05	0.07	0.05	0.12	0.10	0.20	0.16	0.45	0.30
10 l _n ≤ 25	0.30	0.05	0.07	0.05	0.14	0.10	0.30	0.16	0.60	0.30
25 l _n ≤ 50	0.40	0.06	0.10	0.06	0.20	0.10	0.40	0.18	0.80	0.30
50 l _n ≤ 75	0.50	0.06	0.12	0.06	0.25	0.12	0.50	0.18	1.00	0.35
75 l _n ≤ 100	0.60	0.07	0.15	0.07	0.30	0.12	0.60	0.20	1.20	0.35
100 l _n ≤ 150	0.80	0.08	0.20	0.08	0.40	0.14	0.80	0.20	1.60	0.40
150 l _n ≤ 200	1.00	0.09	0.25	0.09	0.50	0.16	1.00	0.25	2.00	0.40
200 l _n ≤ 250	1.20	0.10	0.30	0.10	0.60	0.16	1.20	0.25	2.40	0.45
250 l _n ≤ 300	1.4	0.10	0.35	0.10	0.70	0.18	1.40	0.25	2.80	0.50
300 l _n ≤ 400	1.80	0.12	0.45	0.12	0.90	0.20	1.80	0.30	3.60	0.50
400 l _n ≤ 500	2.20	0.14	0.50	0.14	1.10	0.25	2.20	0.35	4.40	0.60
500 l _n ≤ 600	2.60	0.16	0.65	0.16	1.30	0.25	2.60	0.40	5.00	0.70
600 l _n ≤ 700	3.00	0.18	0.75	0.18	1.50	0.30	3.00	0.45	6.00	0.70
700 l _n ≤ 800	3.40	0.20	0.85	0.20	1.70	0.30	3.40	0.50	6.50	0.80
800 l _n ≤ 900	3.80	0.20	0.95	0.20	1.90	0.35	3.80	0.50	7.50	0.90
900 l _n ≤ 1000	4.20	0.25	1.00	0.25	2.00	0.40	4.20	0.60	8.00	1.00

Mitutoyo Gage Blocks and Inspection Certificates

A Certificate of Inspection is furnished with all Mitutoyo gage blocks with a serial number on the case and an identification number on each block. The deviation of each block is registered. For this inspection, each gage block is measured relative to the upper level master using a gage block comparator. Grade K gage blocks are manufactured by absolute measurement using an interferometer. The gage block set and discrete gage block are supplied with a Certificate of Calibration. The Certificate of Calibration specifies the deviation from the nominal length. (Comparative measurement, however, is performed for all square gage blocks.)



A Certificate of Accuracy, traceable to the NIST, is furnished with each gage block set and individual block.

Mitutoyo America Corporation Calibration Laboratory:

ISO 17025-2005 accredited calibration available
Calibration capability up to 1000mm/40" length
Low measurement uncertainty

Contact Information:

965 Corporate Blvd.
Aurora, Illinois 60502
Phone: (888) 648-8869 option 7
Fax: (630) 978-6477

Metric Rectangular Gage Block Set

SERIES 516 — 1mm Base Block Set



Steel 112-block set



Steel 103-block set



Steel 47-block set



CERA 112-block set



CERA 56-block set



CERA/Steel combination
47-block set

Provided with Inspection Certificate



SPECIFICATIONS

1mm Base Block Set

Blocks per set	Order No.		Grade	Blocks included in set		
	Steel	CERA		Size	Step	Qty.
112	516-531-56	516-541-56	K	1.0005		1
	516-937-26	516-337-26	00	1.001 - 1.009	0.001	9
	516-938-26	516-338-26	0	1.01 - 1.49	0.01	49
	516-939-26	516-339-26	AS-1	0.5 - 24.5	0.5	49
	516-940-26	516-340-26	AS-2	25 - 100	25	4
	516-533-56	516-542-56	K	1.005		1
103	516-941-26	516-341-26	00	1.01 - 1.49	0.01	49
	516-942-26	516-342-26	0	0.5 - 24.5	0.5	49
	516-943-26	516-343-26	AS-1	25 - 100	25	4
	516-944-26	516-344-26	AS-2			
	516-535-56	516-543-56	K	1.001 - 1.009	0.001	9
	516-945-26	516-345-26	00	1.01 - 1.49	0.01	49
87	516-946-26	516-346-26	0	0.5 - 9.5	0.5	19
	516-947-26	516-347-26	AS-1	10 - 100	10	10
	516-948-26	516-348-26	AS-2			
	516-536-56	516-544-56	K	0.5		1
	516-953-26	516-353-26	00	1.001 - 1.009	0.001	9
	516-954-26	516-354-26	0	1.01 - 1.09	0.01	9
56	516-955-26	516-355-26	AS-1	1.1 - 1.9	0.1	9
	516-956-26	516-356-26	AS-2	1 - 24	1	24
				25 - 100	25	4
	516-537-56	516-545-56	K	1.005		1
	516-957-26	516-357-26	00	1.01 - 1.09	0.01	9
	516-958-26	516-358-26	0	1.1 - 1.9	0.1	9
47	516-959-26	516-359-26	AS-1	1 - 24	1	24
	516-960-26	516-360-26	AS-2	25 - 100	25	4



Metric Rectangular Gage Block Set

SERIES 516 — Long Block Set, Wear Block Set



CERA 8-block set



Steel 8-block set

Provided with Inspection Certificate

SPECIFICATIONS

Long Block Set

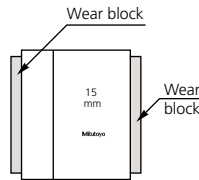
Blocks per set	Order No.		Grade	Blocks included in set		
	Steel	CERA		ASME	Size	Step
8	—	516-547-56	K	25-200	25	8
	—	516-164-26	00	—	—	—
	516-115-26	516-165-26	0	—	—	—
	516-116-26	516-166-26	AS-1	—	—	—
8	516-540-56	516-546-56	K	125 - 175	25	3
	516-701-26	516-731-26	00	200 - 250	50	2
	516-702-26	516-732-26	0	300 - 500	100	3
	516-703-26	516-733-26	AS-1	—	—	—
	—	—	—	—	—	—



CERA 2-block set



Carbide 2-block



SPECIFICATIONS

Wear Block Set

Blocks per set	Order No.		Grade	Blocks included in set	
	Carbide	CERA		ASME	Size
2	516-807-26	516-832-26	0	1	2
	516-806-26	516-833-26	AS-1	—	—
	—	—	—	—	—
2	516-803-26	516-830-26	0	2	2
	516-802-26	516-831-26	AS-1	—	—
	—	—	—	—	—

Inch Rectangular Gage Block Set

SERIES 516 — Inch Block Set, Thin Block Set, Long Block Set, Wear Block Set

SPECIFICATIONS

Inch Block Set

Blocks per set	Order No.			Grade	Blocks included in set		
	Steel	CERA	Steel/CERA		Size	Step	Qty.
81	516-549-56	516-557-56	—	K	.1001 – .1009	.0001	9
	516-901-26	516-301-26	—	00	.101 – .149	.001	49
	516-902-26	516-302-26	516-302-27**	0	.05 – .95	.05	19
	516-903-26	516-303-26	—	AS-1	1 - 4	1	4
	516-904-26	516-304-26	—	AS-2			
35	516-550-56	516-558-56	—	K	.10005		1
	516-913-26	516-313-26	—	00	.1001 – .1009	.0001	9
	516-914-26	516-314-26	—	0	.101 – .109	.001	9
	516-915-26	516-315-26	—	AS-1	.11 – .19	.01	9
	516-916-26	516-316-26	—	AS-2	.1 - .3	.1	3
					.5, 1, 2, 4		4

**CERA blocks are adopted for frequently-used blocks.
81-block set: All are CERA blocks, except 2", 3", and 4" are steel blocks

Provided with Inspection Certificate



SPECIFICATIONS

Thin Block Set

Blocks per set	Order No.		Grade	Blocks included in set		
	Steel	CERA		Size	Step	Qty.
28	516-551-56	—	K	.02005		1
	516-917-26	—	00	.0201 – .0209	.0001	9
	516-918-26	—	0	.021 – .029	.001	9
	516-919-26	—	AS-1	.01 – .09	.01	9
	516-920-26	—	AS-2			
10	516-926-26	—	0	.005 - .050	.005	10
	516-927-26	—	AS-1			

SPECIFICATIONS

Long Block Set

Blocks per set	Order No.		Grade	Blocks included in set		
	Steel	CERA		Size	Step	Qty.
8	516-126-26	516-176-26	0	1-8	1	8
	516-127-26	516-177-26	AS-1			
8	—	516-564-56	K	5 - 7	1	3
	—	516-741-26	00	8, 10, 12	2	3
	516-712-26	516-742-26	0	16, 20	4	2
	516-713-26	516-743-26	AS-1			

SPECIFICATIONS

Wear Block Set


Blocks per set	Order No.		Grade	Blocks included in set	
	Carbide	CERA		Size	Qty.
2	516-809-26	516-836-26	0	.05	2
	516-808-26	516-837-26	AS-1		
2	516-805-26	516-834-26	0	.1	2
	516-804-26	516-835-26	AS-1		


Micrometer Inspection Gage Block Sets


SERIES 516


- Gage blocks for inspecting a variety of micrometers.
- Can be measured in both vertical and horizontal posture.
- Parallelism is measured by attaching the optional parallel (optional accessory) to the gage block set.

SPECIFICATIONS

Metric  Micro Checker (holder only)	
Order No.	516-607
Applicable gage block set	516-106-26, 516-107-26, 516-156-26, 516-157-26
Applicable gage block size (mm)	2.5, 5.1, 7.7, 10.3, 12.9, 15, 17.6, 20.2, 22.8, 25

Inch/Metric  Micro Checker (holder only)	
Order No.	516-608
Applicable gage block set	516-921-26, 516-922-26, 516-923-26, 516-321-26, 516-322-26, 516-323-26
Applicable gage block size (inch)	.105, .210, .315, .420, .5, .605, .815, .920

Metric Block Set 				
Blocks per set	Order No.		Grade	Blocks included in set
	Steel	CERA		
10	516-103-26	516-152-26	0	1.00, 1.25, 1.50, 2, 3, 5, 10, 15, 20, 25mm
	516-101-26	516-153-26	AS-1	
10	516-106-26	516-156-26	0	2.5, 5.1, 7.7, 10.3, 12.9, 15, 17.6, 20.2, 22.8, 25mm • Optical parallel (t = 12mm)
	516-107-26	516-157-26	AS-1	

Inch Block Set 				
Blocks per set	Order No.		Grade	Blocks included in set
	Steel	CERA		
10	516-552-56	516-559-56	K	.105, .210, .315, .420, .500, .605, .710, .815, .920, 1" • Optical parallel (t = .5")
	516-921-26	516-321-26	00	
	516-922-26	516-322-26	0	
	516-923-26	516-323-26	AS-1	
10	516-529-26*	516-319-26*	0	.087, .189, .307, .409, .472, .598, .669, .772, .890, 1" • Optical parallel (t = .5")
9	516-554-56	516-561-56	K	.0625, .100, .125, .200, .250, .300, .500, 1, 2" • Optical parallel (t = .5")
	516-929-26	516-333-26	00	
	516-930-26	516-334-26	0	
	516-931-26	516-335-26	AS-1	
9	—	516-563-56	K	.0625, .100, .125, .200, .250, .300, .500, 1, 2"
	—	516-329-26	00	
	516-934-26	516-330-26	0	
	516-935-26	516-331-26	AS-1	

* For QuantuMike

Micro Checker



(Gage blocks are optional.)



Provided with Inspection Certificate



Bore Gage Calibration Kit

SERIES 516

SPECIFICATIONS

Blocks per set	Order No.		Grade	Blocks included in set
	Carbide			
9	516-120-26		0	.04", .08", .16", .2", .4", .8", 1", 2", 3" 619018 (plain jaw 2 pc. set) and 619004 (160mm holder)

Individual Metric Rectangular Gage Block

FEATURES

- If using only one length repeatedly, it is good practice to purchase discrete gage blocks.
- Each gage block is supplied with a Certificate of Inspection.
- Each Grade K gage block of ASME standard is specially supplied with a Certificate of Calibration, which certifies that the gage block was manufactured via interferometry.



Suffix Number for Selecting Standard and Certificate Provided

ASME	
Grade	Steel, CERA
K	-516**
00	-521*
0	-531*
AS-1	-541*
AS-2	-551*

* provided with Inspection Certificate

** provided with Calibration Certificate and Inspection Certificate

Example: 611821-521
0.1mm gage block in grade 00.

We make custom length gage blocks:
0.1-1000mm



Inspection Certificate

SPECIFICATIONS

Metric Block

Length (mm)	Order No.		Length (mm)	Order No.		Length (mm)	Order No.	
	Steel	CERA		Steel	CERA		Steel	CERA
0.1	611821	—	0.53	611894	—	0.96	611937	—
0.11	611860	—	0.54	611895	—	0.97	611938	—
0.12	611861	—	0.55	611896	—	0.98	611939	—
0.13	611862	—	0.56	611897	—	0.99	611940	—
0.14	611863	—	0.57	611898	—	0.991	611551	613551
0.15	611822	—	0.58	611899	—	0.992	611552	613552
0.16	611864	—	0.59	611900	—	0.993	611553	613553
0.17	611865	—	0.6	611901	—	0.994	611554	613554
0.18	611866	—	0.61	611902	—	0.995	611555	613555
0.19	611867	—	0.62	611903	—	0.996	611556	613556
0.2	611823	—	0.63	611904	—	0.997	611557	613557
0.21	611868	—	0.64	611905	—	0.998	611558	613558
0.22	611869	—	0.65	611906	—	0.999	611559	613559
0.23	611870	—	0.66	611907	—	1	611611	613611
0.24	611871	—	0.67	611908	—	1.0005	611520	613520
0.25	611824	—	0.68	611909	—	1.001	611521	613521
0.26	611872	—	0.69	611910	—	1.002	611522	613522
0.27	611873	—	0.7	611911	—	1.003	611523	613523
0.28	611874	—	0.71	611912	—	1.004	611524	613524
0.29	611875	—	0.72	611913	—	1.005	611525	613525
0.3	611825	—	0.73	611914	—	1.006	611526	613526
0.31	611876	—	0.74	611915	—	1.007	611527	613527
0.32	611877	—	0.75	611916	—	1.008	611528	613528
0.33	611878	—	0.76	611917	—	1.009	611529	613529
0.34	611879	—	0.77	611918	—	1.01	611561	613561
0.35	611826	—	0.78	611919	—	1.02	611562	613562
0.36	611880	—	0.79	611920	—	1.03	611563	613563
0.37	611881	—	0.8	611921	—	1.04	611564	613564
0.38	611882	—	0.81	611922	—	1.05	611565	613565
0.39	611883	—	0.82	611923	—	1.06	611566	613566
0.4	611827	—	0.83	611924	—	1.07	611567	613567
0.41	611884	—	0.84	611925	—	1.08	611568	613568
0.42	611885	—	0.85	611926	—	1.09	611569	613569
0.43	611886	—	0.86	611927	—	1.1	611570	613570
0.44	611887	—	0.87	611928	—	1.11	611571	613571
0.45	611828	—	0.88	611929	—	1.12	611572	613572
0.46	611888	—	0.89	611930	—	1.13	611573	613573
0.47	611889	—	0.9	611931	—	1.14	611574	613574
0.48	611890	—	0.91	611932	—	1.15	611575	613575
0.49	611891	—	0.92	611933	—	1.16	611576	613576
0.5	611506	613506	0.93	611934	—	1.17	611577	613577
0.51	611892	—	0.94	611935	—	1.18	611578	613578
0.52	611893	—	0.95	611936	—	1.19	611579	613579

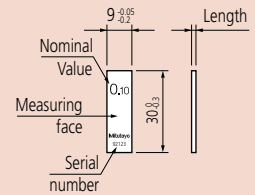
Length (mm)	Order No.		Length (mm)	Order No.		Length (mm)	Order No.	
	Steel	CERA		Steel	CERA		Steel	CERA
1.2	611580	613580	2.17	611717	—	13	611623	613623
1.21	611581	613581	2.18	611718	—	13.5	611653	613653
1.22	611582	613582	2.19	611719	—	14	611624	613624
1.23	611583	613583	2.2	611720	—	14.5	611654	613654
1.24	611584	613584	2.21	611721	—	15	611625	613625
1.25	611585	613585	2.22	611722	—	15.5	611655	613655
1.26	611586	613586	2.23	611723	—	16	611626	613626
1.27	611587	613587	2.24	611724	—	16.5	611656	613656
1.28	611588	613588	2.25	611725	—	17	611627	613627
1.29	611589	613589	2.26	611726	—	17.5	611657	613657
1.3	611590	613590	2.27	611727	—	17.6	611854	613854
1.31	611591	613591	2.28	611728	—	18	611628	613628
1.32	611592	613592	2.29	611729	—	18.5	611658	613658
1.33	611593	613593	2.3	611730	—	19	611629	613629
1.34	611594	613594	2.31	611731	—	19.5	611659	613659
1.35	611595	613595	2.32	611732	—	20	611672	613672
1.36	611596	613596	2.33	611733	—	20.2	611855	613855
1.37	611597	613597	2.34	611734	—	20.5	611660	613660
1.38	611598	613598	2.35	611735	—	21	611631	613631
1.39	611599	613599	2.36	611736	—	21.5	611661	613661
1.4	611600	613600	2.37	611737	—	22	611632	613632
1.41	611601	613601	2.38	611738	—	22.5	611662	613662
1.42	611602	613602	2.39	611739	—	22.8	611856	613856
1.43	611603	613603	2.4	611740	—	23	611633	613633
1.44	611604	613604	2.41	611741	—	23.5	611663	613663
1.45	611605	613605	2.42	611742	—	24	611634	613634
1.46	611606	613606	2.43	611743	—	24.5	611664	613664
1.47	611607	613607	2.44	611744	—	25	611635	613635
1.48	611608	613608	2.45	611745	—	25.25	611754	613754
1.49	611609	613609	2.46	611746	—	30	611673	613673
1.5	611641	613641	2.47	611747	—	35	611755	613755
1.6	611516	613516	2.48	611748	—	40	611674	613674
1.7	611517	613517	2.49	611749	—	41.3	611857	613857
1.8	611518	613518	2.5	611642	613642	45	611756	613756
1.9	611519	613519	2.6	611750	—	50	611675	613675
2	611612	613612	2.7	611751	—	60	611676	613676
2.0005	611690	—	2.8	611752	—	70	611677	613677
2.001	611691	—	2.9	611753	—	75	611801	613801
2.002	611692	—	3	611613	613613	80	611678	613678
2.003	611693	—	3.5	611643	613643	90	611679	613679
2.004	611694	—	4	611614	613614	100	611681	613681
2.005	611695	—	4.5	611644	613644	125	611802	613802
2.006	611696	—	5	611615	613615	131.4	611858	613858
2.007	611697	—	5.1	611850	613850	150	611803	613803
2.008	611698	—	5.5	611645	613645	175	611804	613804
2.009	611699	—	6	611616	613616	200	611682	613682
2.01	611701	—	6.5	611646	613646	250	611805	613805
2.02	611702	—	7	611617	613617	300	611683	613683
2.03	611703	—	7.5	611647	613647	400	611684	613684
2.04	611704	—	7.7	611851	613851	500	611685	613685
2.05	611705	—	8	611618	613618	600	611840	—
2.06	611706	—	8.5	611648	613648	700	611841	—
2.07	611707	—	9	611619	613619	750	611842	—
2.08	611708	—	9.5	611649	613649	800	611843	—
2.09	611709	—	10	611671	613671	900	611844	—
2.1	611710	—	10.3	611852	613852	1000	611845	—
2.11	611711	—	10.5	611650	613650			
2.12	611712	—	11	611621	613621			
2.13	611713	—	11.5	611651	613651			
2.14	611714	—	12	611622	613622			
2.15	611715	—	12.5	611652	613652			
2.16	611716	—	12.9	611853	613853			

Metric Wear Block	
Length (mm)	Order No.
	Tungsten carbide
1	612611
2	612612

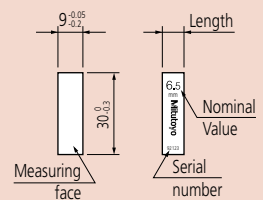
DIMENSIONS

Unit: mm

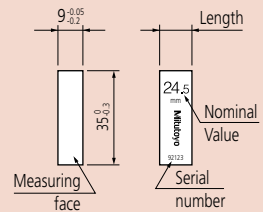
Nominal length:
0.1mm - 5.5mm



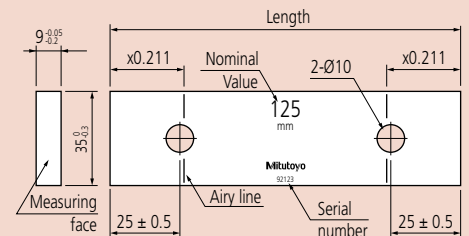
Nominal length:
6mm - 10mm



Nominal length:
10.3mm - 100mm



Nominal length 125mm - 1000mm



Suffix Number for Selecting Standard and Certificate Provided

ASME	Grade	Steel, CERA
	K	-516**
	00	-521*
	0	-531*
	AS-1	-541*
	AS-2	-551*

* provided with Inspection Certificate
 ** provided with Calibration Certificate and Inspection Certificate

Example: 611310-521
 .1" gage block in grade 00.

We make custom length gage blocks:
 .004 - 20"

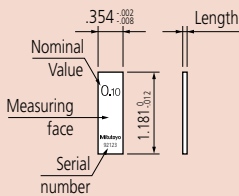


Inspection Certificate

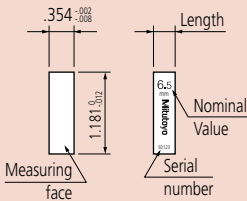
DIMENSIONS

Unit: Inch

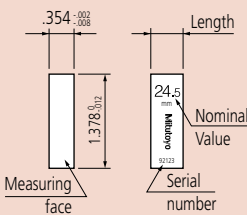
Nominal length:
 .004 - .25"



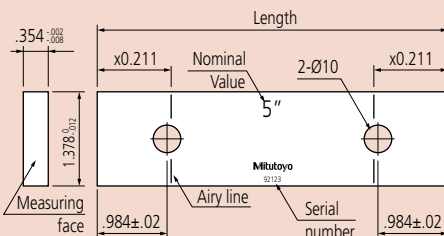
Nominal length:
 .3 - 4"



Nominal length:
 .45 - 4"



Nominal length 5 - 20"



Individual Inch Rectangular Gage Block

SPECIFICATIONS

Inch Block

Length (inch)	Order No.	
	Steel	CERA
.004	611304	—
.005	611305	—
.006	611306	—
.007	611307	—
.008	611308	—
.009	611309	—
.01	611310	—
.011	611311	—
.012	611312	—
.013	611313	—
.014	611314	—
.015	611315	—
.016	611316	—
.017	611317	—
.018	611318	—
.019	611319	—
.02	611320	—
.02005	611240	—
.0201	611231	—
.0202	611232	—
.0203	611233	—
.0204	611234	—
.0205	611235	—
.0206	611236	—
.0207	611237	—
.0208	611238	—
.0209	611239	—
.021	611321	—
.022	611322	—
.023	611323	—
.024	611324	—
.025	611325	—
.026	611326	—
.027	611327	—
.028	611328	—
.029	611329	—
.03	611330	—
.031	611331	—
.03125 (1/32)	611101	613103
.032	611332	—
.033	611333	—
.034	611334	—
.035	611335	—
.036	611336	—
.037	611337	—
.038	611338	—
.039	611339	—
.04	611340	—
.041	611341	—
.042	611342	—
.043	611343	—
.044	611344	—
.045	611345	—
.046	611346	—
.046875 (3/64)	611102	613104
.047	611347	—
.048	611348	—
.049	611349	—
.05	611105	613105

Length (inch)	Order No.	
	Steel	CERA
.06	611106	—
.0625	611303	613303
.07	611107	—
.078125 (5/64)	611103	613100
.08	611108	—
.09	611109	—
.09375 (3/32)	611104	613101
.1	611191	613191
.100025	611111	613110
.10005	611135	613135
.100075	611121	613111
.1001	611121	613121
.1002	611122	613122
.1003	611123	613123
.1004	611124	613124
.1005	611125	613125
.1006	611126	613126
.1007	611127	613127
.1008	611128	613128
.1009	611129	613129
.101	611141	613141
.102	611142	613142
.103	611143	613143
.104	611144	613144
.105	611145	613145
.106	611146	613146
.107	611147	613147
.108	611148	613148
.109	611149	613149
.109375 (7/64)	611110	613102
.11	611150	613150
.111	611151	613151
.112	611152	613152
.113	611153	613153
.114	611154	613154
.115	611155	613155
.116	611156	613156
.117	611157	613157
.118	611158	613158
.119	611159	613159
.12	611160	613160
.121	611161	613161
.122	611162	613162
.123	611163	613163
.124	611164	613164
.125	611165	613165
.126	611166	613166
.127	611167	613167
.128	611168	613168
.129	611169	613169
.13	611170	613170
.131	611171	613171
.132	611172	613172
.133	611173	613173
.134	611174	613174
.135	611175	613175
.136	611176	613176
.137	611177	613177
.138	611178	613178

Length (inch)	Order No.	
	Steel	CERA
.139	611179	613179
.14	611180	613180
.141	611181	613181
.142	611182	613182
.143	611183	613183
.144	611184	613184
.145	611185	613185
.146	611186	613186
.147	611187	613187
.148	611188	613188
.149	611189	613189
.15	611115	613115
.16	611116	613116
.17	611117	613117
.18	611118	613118
.19	611119	613119
.2	611192	613192
.21	611221	613221
.25	611212	613212
.3	611193	613193
.315	611209	613209
.35	611213	613213
.375 (3/8)	611113	613112
.4	611194	613194
.420	611210	613210
.45	611214	613214
.5	611195	613195
.55	611215	613215
.6	611196	613196
.605	611211	613211
.65	611216	613216
.7	611197	613197
.710	611220	613220
.75	611217	613217
.8	611198	613198
.815	611226	613226
.85	611218	613218
.9	611199	613199
.920	611227	613227
.95	611219	613219
1	611201	613201
2	611202	613202
3	611203	613203
4	611204	613204
5	611205	613205
6	611206	613206
7	611207	613207
8	611208	613208
10	611222	613222
12	611223	613223
16	611224	613224
20	611225	613225

Inch Wear Block

Length (inch)	Order No.
	Tungsten carbide
.05	612105
.1	612191

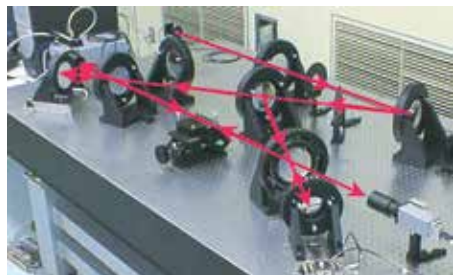


Rectangular Gage Block with CTE

Gage Blocks with Thermal Expansion Coefficient Data

FEATURES

- Mitutoyo offers top-level gage blocks (steel and ceramic) which are superior to K class blocks.
- Comes with a highly accurate thermal expansion coefficient measured with a high-accuracy double-faced interferometer (DFI).
- The high-accuracy gage block interferometer (GBI) guarantees high dimensional accuracy.
- Mitutoyo offers rectangular gage blocks, having nominal values from 100 to 500mm
Grade: K class in ASME
Uncertainty of thermal expansion coefficient: $0.035 \times 10^{-6}/K$ ($k = 2$)
Uncertainty of dimension measurement: 30nm ($k = 2$), for 100mm block



Double-faced interferometer (DFI)

SPECIFICATIONS

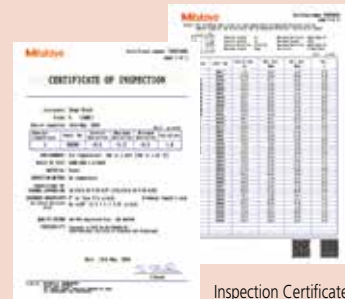
Metric Block with CTE		
Length (mm)	Order No. Steel	Order No. CERA
100	611681-51B	613681-51B
125	611802-51B	613802-51B
150	611803-51B	613803-51B
175	611804-51B	613804-51B
200	611682-51B	613682-51B
250	611805-51B	613805-51B
300	611683-51B	613683-51B
400	611684-51B	613684-51B
500	611685-51B	613685-51B

Inch Block with CTE		
Length (inch)	Order No. Steel	Order No. CERA
4	611204-51B	613204-51B
5	611205-51B	613205-51B
6	611206-51B	613206-51B
7	611207-51B	613207-51B
8	611208-51B	613208-51B
10	611222-51B	613222-51B
12	611223-51B	613223-51B
16	611224-51B	613224-51B
20	611225-51B	613225-51B

Suffix Number for Selecting Standard and Certificate Provided

ASME	
Grade K	-51B

-51B: provided with JCSS Calibration Certificate and Inspection Certificate



Inspection Certificate

ZERO CERA Blocks

- Thermal expansion in the temperature range $20 \pm 1^\circ C$ less than $1/500$ that of steel ($0 \pm 0.02 \times 10^{-6}/K(20^\circ C)$)
- Almost no secular change both in dimension and coefficient of thermal expansion
- Complementary ultra-low thermal expansion and high specific rigidity (Young's Modulus/specific gravity)



SPECIFICATIONS

Metric Blocks			
Order No.			Length (mm)
JIS/ISO/DIN	BS	ASME	
617673-016	617673-116	617673-516	30
617675-016	617675-116	617675-516	50
617681-016	617681-116	617681-516	100
617682-016	617682-116	617682-516	200
617683-016	617683-116	617683-516	300
617684-016	617684-116	617684-516	400
617685-016	617685-116	617685-516	500
617840-016	617840-116	617840-516	600
617841-016	617841-116	617841-516	700
617843-016	617843-116	617843-516	800
617844-016	617844-116	617844-516	900
617845-016	617845-116	617845-516	1000
516-771-60	516-771-61	516-771-66	Above set



Rectangular Gage Block Accessories

SERIES 516 – For Gage Blocks over 100mm

Specially designed for long gage blocks over 100mm, which have two holes on the body for coupling.



SPECIFICATIONS

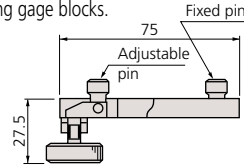
Accessories for gage blocks over 100mm

Order No. 516-605	Included in set
1 pc.	Holder A (619031)
1 pc.	Holder B (619032)
1 pc.	Holder C (619033)
1 pc.	Holder D (619034)
1 pc.	Holder E (619035)
3 pcs.	Adaptor (619036)
1 pc.	Holder base 35mm (619009)
2 pcs.	Half round jaw 12mm (619013)
1 pc.	Plain jaw (2 pc. set) (619018)
1 pc.	Scriber point (619019)

Note: These accessories can be used for inch rectangular gage blocks.

Holder A: 619031

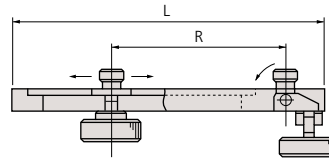
Used for coupling two long gage blocks.



Holder B and C:

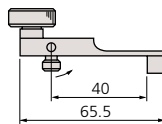
Used for coupling two long gage blocks together with other gage blocks up to 35mm (Holder B) or 140mm (Holder C). Also used for attaching jaws with two adaptors.

	Order No.	R (max.)	L
Holder B	619032	90mm	126mm
Holder C	619033	200mm	236mm



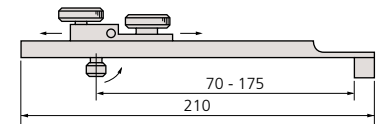
Holder D: 619034

Used for attaching to the holder base.



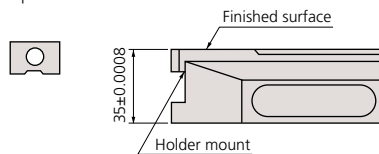
Holder E: 619035

Used for attaching to the holder base together with other gage blocks up to 125mm. Used for attaching jaws with one adaptor.

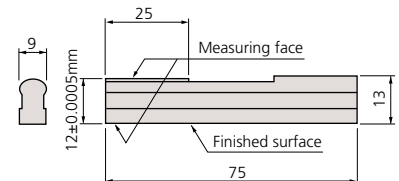


Holder base: 619009

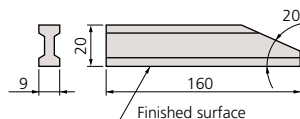
Adaptor: 619036



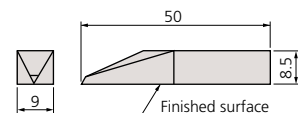
Half-round jaw: 619013



Plain jaw: 619018 (2 pc. set)



Scriber point: 619019



Rectangular Gage Block Accessories

SERIES 516

To expand the variety of rectangular gage block (steel and CERA) applications, Mitutoyo offers the gage block accessories set. By assembling the items in the set, you can easily and quickly build up a precision measuring instrument.



516-601

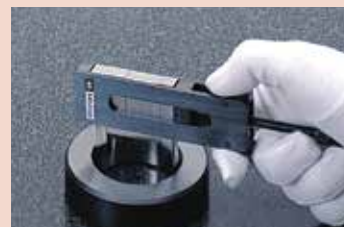


516-602

SPECIFICATIONS

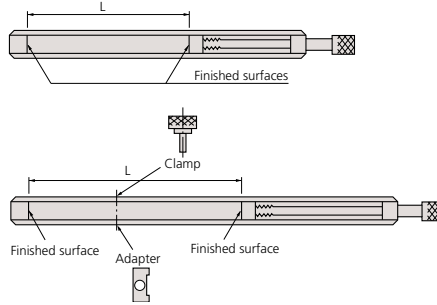
Assortment of Accessories

Order No.	Accessories	Metric Set Order No.		Accessory (s) included in a set
		516-601	516-602	
619002	Holder 60mm		•	1 pc.
619003	Holder 100mm	•	•	1 pc.
619004	Holder 160mm	•	•	1 pc.
619005	Holder 250mm	•	•	1 pc.
619009	Holder Base 35mm	•	•	1 pc.
619010	Half round jaw 2mm	•	•	2 pcs.
619011	Half round jaw 5mm	•	•	2 pcs.
619012	Half round jaw 8mm	•	•	2 pcs.
619013	Half round jaw 12mm	•	•	2 pcs.
619014	Half round jaw 20mm	•	•	2 pcs.
619018	Plain jaw (2 pc. set) 160mm	•		1 pc.
619019	Scriber point	•	•	1 pc.
619020	Center point	•	•	1 pc.
619021	Tram point	•	•	2 pcs.
619022	Triangular straightness edge 100mm	•	•	1 pc.
619023	Triangular straight edge 160mm	•		1 pc.
	Total Qty. in set	22 pcs.	14 pcs.	



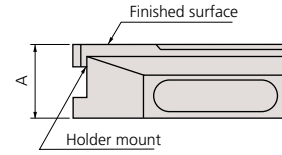
Rectangular Gage Block Accessories

Holder:
Used as a clamp if using plain jaws, scriber point, etc.



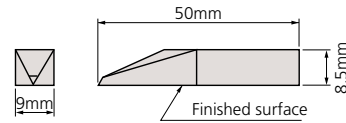
Order No.	L
619002	15 - 61mm
619003	4 - 106mm
619004	62 - 165mm
619005	153 - 256mm

Holder base 35mm: **619009**
Measures a height on the surface plate and scribes a workpiece if used with the holder.

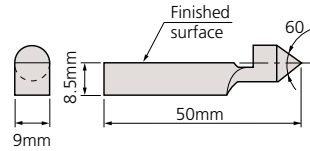


Order No.	A
619009	35±0.005mm

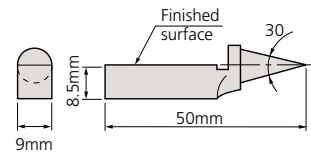
Scriber point: **619019**
Scribes a workpiece if used with the holder and holder base.



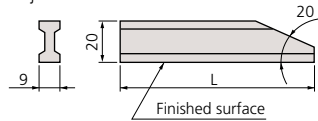
Center point: **619020**
Scribes a workpiece if used with the holder and holder base.



Tram point: **619021**
Inspects the scale of the height gage, etc., if used with the holder and holder base.



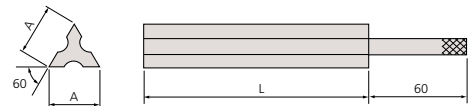
Plain jaw: **619018**
Measures an outside or inside diameter if used with a pair of jaws and the holder.



Order No.	L
619018*	160mm

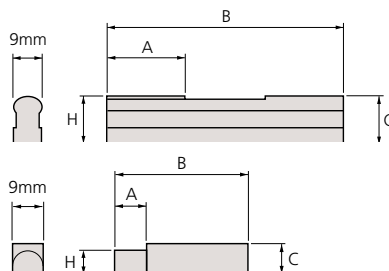
* 2 pc. set

Triangular straight edge: Measures parallelism.



Order No.	L
619022	100mm
619023	160mm

Half-round jaw:
Measures an outside or inside diameter if used with a pair of jaws and the holder.



Order No.	H	A	B	C
619010	2±0.0005mm	6mm	40mm	8mm
619011	5±0.0005mm	6mm	50mm	8mm
619012	8±0.0005mm	12mm	60mm	8mm
619013	12±0.0005mm	25mm	75mm	13mm
619014	20±0.0005mm	25mm	125mm	20.5mm

Metric Square Gage Block Set

SERIES 516 — Metric Block Set, Long Block Set, Wear Block Set

A square gage block can retain stable orientation both longitudinally and laterally. A wide range of application measurements can be made, including cutting tool positioning, angle measurement with a sine bar, taper measurement with a roller, and inspection of depth micrometers.



Steel 32-block set



Steel 76-block set



Steel 103-block set



Steel 112-block set

SPECIFICATIONS

Metric Block Set

Blocks per set	Order No.		Grade	Blocks included in set		
	Steel	CERA		Size	Step	Qty.
112	516-437-26	—	00	1.0005	—	1
	516-438-26	—	0	1.001 - 1.009	0.001	9
	516-439-26	—	AS-1	1.01 - 1.49	0.01	49
	516-440-26	—	AS-2	0.5 - 24.5	0.5	49
	—	—	—	25 - 100	25	4
103	516-441-26	—	00	1.005	—	1
	516-442-26	—	0	1.01 - 1.49	0.01	49
	516-443-26	—	AS-1	0.5 - 24.5	0.5	49
	516-444-26	—	AS-2	25 - 100	25	4
	—	—	—	—	—	—
76	516-449-26	—	00	1.005	—	1
	516-450-26	—	0	1.01 - 1.49	0.01	49
	516-451-26	—	AS-1	0.5 - 9.5	0.5	19
	516-452-26	—	AS-2	10 - 40	10	4
	—	—	—	50 - 100	25	3
47	516-457-26	—	00	1.005	—	1
	516-458-26	—	0	1.01 - 1.09	0.01	9
	516-459-26	—	AS-1	1.1 - 1.9	0.1	9
	516-460-26	—	AS-2	1 - 24	1	24
	—	—	—	25 - 100	25	4
32	516-465-26	—	00	1.005	—	1
	516-466-26	—	0	1.01 - 1.09	0.01	9
	516-467-26	—	AS-1	1.1 - 1.9	0.1	9
	516-468-26	—	AS-2	1 - 9	1	9
	—	—	—	10 - 30	10	3
	—	—	—	60	—	1

Metric Long Block Set

Blocks per set	Order No.		Grade	Blocks included in set		
	Steel	CERA		Size	Step	Qty.
8	516-751-26	—	00	125, 150, 175	25	3
	516-752-26	—	0	200, 250	50	2
	516-753-26	—	AS-1	300, 400, 500	100	3
	516-754-26	—	AS-2	—	—	—

Metric Wear Block Set

Blocks per set	Order No.		Grade	Blocks included in set		
	Carbide	CERA		Size	Step	Qty.
2	516-820-26	—	0	1	—	2
	516-821-26	—	AS-1	—	—	—

Provided with Inspection Certificate



Provided with Inspection Certificate

Inch Square Gage Block Set

SERIES 516 — Inch Block Set, Long Block Set, Wear Block Set



SPECIFICATIONS

Inch Block Set

Blocks per set	Order No.		Grade	Blocks included in set		
	Steel	CERA		Size	Step	Qty.
81	516-401-26	516-201-26	00	.1001 - .1009	.0001	9
	516-402-26	516-202-26	0	.101 - .149	.001	49
	516-403-26	516-203-26	AS-1	.05 - .95	.05	19
	516-404-26	516-204-26	AS-2	1 - 4	1	4
36	516-421-26	516-221-26	00	.05"		1
	516-422-26	516-222-26	0	.1001 - .1009	.0001	10
	516-423-26	516-223-26	AS-1	.101 - .109	.001	9
	516-424-26	516-224-26	AS-2	.11 - .19	.01	9
				.1 - .5	.1	5
1, 2, 4	1	3				
28	516-417-26	—	00	.02005"		1
	516-418-26	—	0	.0201 - .0209"	.0001	9
	516-419-26	—	AS-1	.021 - .029"	.001	9
	516-420-26	—	AS-2	.021 - .029"	.01	9
				.10 - .090"		



Steel 47-block set

Inch Long Block Set

Blocks per set	Order No.		Grade	Blocks included in set		
	Steel	CERA		Size	Step	Qty.
8	516-762-26	—	0	5 - 7	1	3
	516-763-26	—	AS-1	8, 10, 12	2	3
				16, 20	4	2



Steel 8-block set

Inch Wear Block Set

Blocks per set	Order No.		Grade	Blocks included in set		
	Carbide	CERA		Size	Step	Qty.
2	516-824-26	516-846-26	0	.05	—	2
	516-825-26	516-847-26	AS-1			
2	516-826-26	516-844-26	0	.1	—	2
	516-827-26	516-845-26	AS-1			



Carbide 2-block set

92 pcs. Gage Blocks with accessories set in wooden box

Blocks in set	Order No.	Grade	Blocks included in set			Individual No.	Description	Qty.	
			Size	Step	Qty.				
92	516-405-26	0	.0625	.0001	1	619052	Plain Jaw .500"	2	
			.078125		1	619051	Half round jaw .250"	2	
			.09375		1	619055	Holder base .500"	1	
			.100025		1	619057	Flat head screw 1 1/4"	2	
			.10005		1	619058	Flat head screw 5/8"	2	
			.100075		1	619056	Stud	2	
			.109375		1	619066	Knurled head screw	2	
			.1001 - .1009		9	619059	Slotted head nut	2	
			.101 - .149		.001	49	619062	Tie rod 3"	1
			.05 - .95		.05	4	619063	Tie rod 2 1/4"	1
			.16 - .19		.01	19	619064	Tie rod 1 1/2"	1
			1 - 4		1	4	619065	3/4"	1

Individual Metric Square Gage Block



SPECIFICATIONS

Metric Block

Length (mm)	Order No.		Length (mm)	Order No.		Length (mm)	Order No.	
	Steel	CERA		Steel	CERA		Steel	CERA
0.5	614506	—	1.33	614593	—	13	614623	—
1	614611	—	1.34	614594	—	13.5	614653	—
1.0005	614520	—	1.35	614595	—	14	614624	—
1.001	614521	—	1.36	614596	—	14.5	614654	—
1.002	614522	—	1.37	614597	—	15	614625	—
1.003	614523	—	1.38	614598	—	15.5	614655	—
1.004	614524	—	1.39	614599	—	16	614626	—
1.005	614525	—	1.4	614600	—	16.5	614656	—
1.006	614526	—	1.41	614601	—	17	614627	—
1.007	614527	—	1.42	614602	—	17.5	614657	—
1.008	614528	—	1.43	614603	—	18	614628	—
1.009	614529	—	1.44	614604	—	18.5	614658	—
1.01	614561	—	1.45	614605	—	19	614629	—
1.02	614562	—	1.46	614606	—	19.5	614659	—
1.03	614563	—	1.47	614607	—	20	614672	—
1.04	614564	—	1.48	614608	—	20.5	614660	—
1.05	614565	—	1.49	614609	—	21	614631	—
1.06	614566	—	1.5	614641	—	21.5	614661	—
1.07	614567	—	1.6	614516	—	22	614632	—
1.08	614568	—	1.7	614517	—	22.5	614662	—
1.09	614569	—	1.8	614518	—	23	614633	—
1.1	614570	—	1.9	614519	—	23.5	614663	—
1.11	614571	—	2	614612	—	24	614634	—
1.12	614572	—	2.5	614642	—	24.5	614664	—
1.13	614573	—	3	614613	—	25	614635	—
1.14	614574	—	3.5	614643	—	30	614673	—
1.15	614575	—	4	614614	—	40	614674	—
1.16	614576	—	4.5	614644	—	50	614675	—
1.17	614577	—	5	614615	—	60	614676	—
1.18	614578	—	5.5	614645	—	75	614801	—
1.19	614579	—	6	614616	—	100	614681	—
1.2	614580	—	6.5	614646	—	125	614802	—
1.21	614581	—	7	614617	—	150	614803	—
1.22	614582	—	7.5	614647	—	175	614804	—
1.23	614583	—	8	614618	—	200	614682	—
1.24	614584	—	8.5	614648	—	250	614805	—
1.25	614585	—	9	614619	—	300	614683	—
1.26	614586	—	9.5	614649	—	400	614684	—
1.27	614587	—	10	614671	—	500	614685	—
1.28	614588	—	10.5	614650	—			
1.29	614589	—	11	614621	—			
1.3	614590	—	11.5	614651	—			
1.31	614591	—	12	614622	—			
1.32	614592	—	12.5	614652	—			

Metric Wear Block

Length (mm)	Order No. Tungsten carbide
1	615611
2	615612

Suffix Number for Selecting Standard and Certificate Provided

ASME

Grade	Steel
K	—
00	-521*
0	-531*
AS-1	-541*
AS-2	-551*

* provided with Inspection Certificate

Example: 614611-521
1mm gage block in grade 00.

We make custom length gage blocks:
0.5 - 500mm.



Inspection Certificate

Individual Inch Square Gage Block

Suffix Number for Selecting Standard and Certificate Provided

ASME	
Grade	Steel, CERA
K	—
00	-521*
0	-531*
AS-1	-541*
AS-2	-551*

* provided with Inspection Certificate

Example: 614310-521
.01" gage block in grade 00.

We make custom length gage blocks:
.01 - 20"

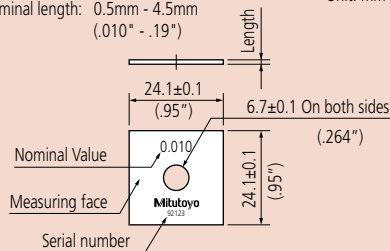


Inspection Certificate

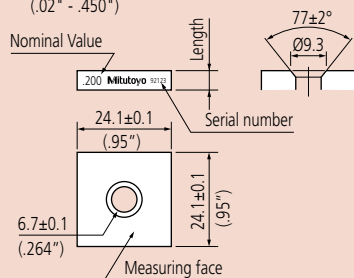
DIMENSIONS

Nominal length: 0.5mm - 4.5mm
(.010" - .19")

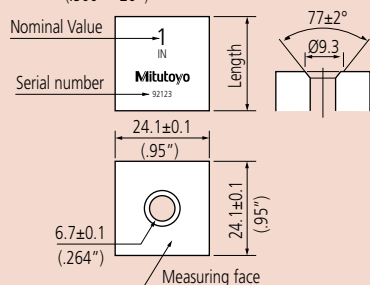
Unit: mm



Nominal length: 5mm - 14.5mm
(.02" - .450")



Nominal length: 15mm - 500mm
(.500" - 20")



SPECIFICATIONS

Inch Block

Length (inch)	Order No.		Length (inch)	Order No.		Length (inch)	Order No.	
	Steel	CERA		Steel	CERA		Steel	CERA
.01	614310	—	.106	614146	616146	.25	614212	616212
.02005	614240	—	.107	614147	616147	.3	614193	616193
.0201	614231	—	.108	614148	616148	.35	614213	616213
.0202	614232	—	.109	614149	616149	.375 (3/8)	614309	—
.0203	614233	—	.109375 (7/64)	614306	—	.4	614194	616194
.0204	614234	—	.11	614150	616150	.45	614214	616214
.0205	614235	—	.111	614151	616151	.5	614195	616195
.0206	614236	—	.112	614152	616152	.55	614215	616215
.0207	614237	—	.113	614153	616153	.6	614196	616196
.0208	614238	—	.114	614154	616154	.65	614216	616216
.0209	614239	—	.115	614155	616155	.7	614197	616197
.02	614320	—	.116	614156	616156	.75	614217	616217
.021	614321	—	.117	614157	616157	.8	614198	616198
.022	614322	—	.118	614158	616158	.85	614218	616218
.023	614323	—	.119	614159	616159	.9	614199	616199
.024	614324	—	.12	614160	616160	.95	614219	616219
.025	614325	—	.121	614161	616161	1	614201	616201
.026	614326	—	.122	614162	616162	2	614202	616202
.027	614327	—	.123	614163	616163	3	614203	616203
.028	614328	—	.124	614164	616164	4	614204	616204
.029	614329	—	.125	614165	616165	5	614205	—
.03	614330	—	.126	614166	616166	6	614206	—
.03125 (1/32)	614301	—	.127	614167	616167	7	614207	—
.04	614340	—	.128	614168	616168	8	614208	—
.046875 (3/64)	614302	—	.129	614169	616169	10	614222	—
.05	614105	616105	.13	614170	616170	12	614223	—
.06	614106	—	.131	614171	616171	16	614224	—
.0625	614303	616303	.132	614172	616172	20	614225	—
.07	614107	—	.133	614173	616173			
.078125 (5/64)	614304	—	.134	614174	616174			
.08	614108	—	.135	614175	616175			
.09	614109	—	.136	614176	616176			
.09375 (3/32)	614305	—	.137	614177	616177			
.1	614191	616191	.138	614178	616178			
.100025	614307	—	.139	614179	616179			
.10005	614135	616135	.14	614180	616180			
.100075	614308	—	.141	614181	616181			
.1001	614121	616121	.142	614182	616182			
.1002	614122	616122	.143	614183	616183			
.1003	614123	616123	.144	614184	616184			
.1004	614124	616124	.145	614185	616185			
.1005	614125	616125	.146	614186	616186			
.1006	614126	616126	.147	614187	616187			
.1007	614127	616127	.148	614188	616188			
.1008	614128	616128	.149	614189	616189			
.1009	614129	616129	.15	614115	616115			
.101	614141	616141	.16	614116	616116			
.102	614142	616142	.17	614117	616117			
.103	614143	616143	.18	614118	616118			
.104	614144	616144	.19	614119	616119			
.105	614145	616145	.2	614192	616192			

Inch Wear Block

Length (inch)	Order No. Tungsten carbide
.05	615105
.1	615191

Square Gage Block Accessories

SERIES 516

To expand the variety of square gage block applications, Mitutoyo offers the gage block accessories set. By assembling the items in the set, you can easily and quickly build up a precision measuring instrument.



516-611

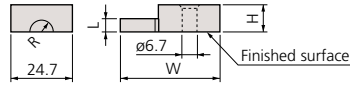
SPECIFICATIONS

Metric	
Order No. 516-611	Included in set
2 pcs.	Half round jaw 2mm (619070)
2 pcs.	Half round jaw 5mm (619071)
2 pcs.	Plain jaw (619072)
1 pc.	Center point (619073)
1 pc.	Scriber point (619054)
1 pc.	Block base (619074)
2 pcs.	Flat head screw 1-1/4" (619057)
2 pcs.	Flat head screw 5/8" (619058)
2 pcs.	Slotted head nut (619059)
2 pcs.	Adjustable tie rod 6" (619060)
2 pcs.	Adjustable tie rod 4-1/2" (619061)
1 pc.	Tie rod 3" (619062)
1 pc.	Tie rod 2-1/4" (619063)
1 pc.	Tie rod 1-1/2" (619064)
1 pc.	Tie rod 3/4" (619065)
2 pcs.	Stud (619056)
2 pcs.	Knurled head screw (619066)

Inch	
Order No. 516-612	Included in set
2 pcs.	Half round jaw .125" (619050)
2 pcs.	Half round jaw .25" (619051)
2 pcs.	Plain jaw (619052)
1 pc.	Center point (619053)
1 pc.	Scriber point (619054)
1 pc.	Block base (619055)
2 pcs.	Flat head screw 1-1/4" (619057)
2 pcs.	Flat head screw 5/8" (619058)
2 pcs.	Slotted head nut (619059)
2 pcs.	Adjustable tie rod 6" (619060)
2 pcs.	Adjustable tie rod 4-1/2" (619061)
1 pc.	Tie rod 3" (619062)
1 pc.	Tie rod 2-1/4" (619063)
1 pc.	Tie rod 1-1/2" (619064)
1 pc.	Tie rod 3/4" (619065)
2 pcs.	Stud (619056)
2 pcs.	Knurled head screw (619066)

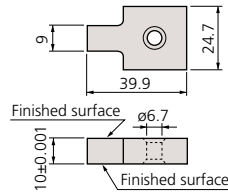


Half round jaw:
Used to measure an inside or outside diameter.

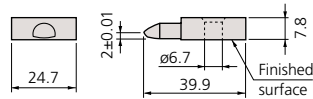


Order No.	R	L	W	H
619070	1.95mm	2mm	33.6mm	5.3mm
619071	4.95mm	5mm	39.9mm	10.3mm
619050	.123"	.125"	33.6mm	5.3mm
619051	.248"	.25"	39.9mm	10.3mm

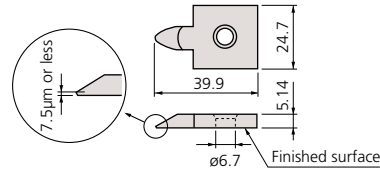
Plain jaw: 619072 (10mm), 619052 (.5")
Used to measure an inside or outside diameter.



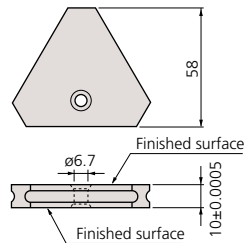
Center point: 619073 (2mm), 619053 (.1")
Used to scribe a workpiece.



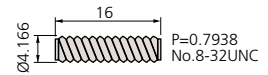
Scriber point: 619054
Used to scribe a workpiece.



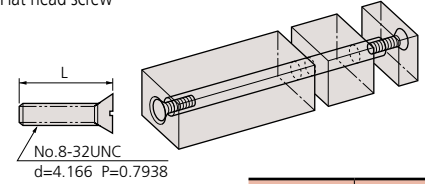
Base: 619074 (10mm), 619055 (.5")
Used as clamps by inserting them into the center hole of a square gage block.



Stud: 619056

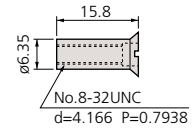


Flat head screw

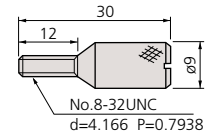


Order No.	L
619057	31.6mm
619058	15.8mm

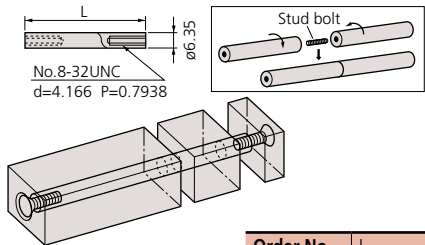
Slotted head nut: 619059



Knurled head screw: 619066

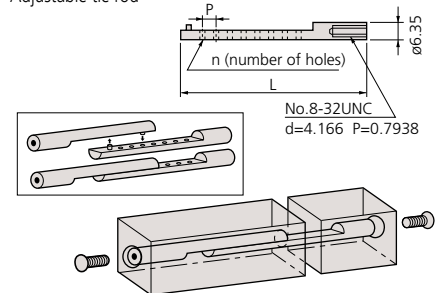


Tie rod



Order No.	L
619065	19mm
619064	38mm
619063	57mm
619062	76mm

Adjustable tie rod



Order No.	L	P	n
619060	124.5mm	6.35mm	14
619061	86.5mm	6.35mm	8

Ceraston

Accessory for Gage Blocks

FEATURES

- Alumina-ceramic grinding stone for removing burrs from hard materials such as ceramics that ordinary grinding stones cannot handle.
- Can be used both for steel gage blocks and CERA Blocks.



SPECIFICATIONS

Order No.	Dimensions (W x D x H)	Mass
601645	100 x 25 x 12mm	110g
601644	150 x 50 x 20mm	530g

Maintenance Kit for Gage Blocks

SERIES 516

FEATURES

- Includes all necessary maintenance tools for daily care and storage of gage blocks.
- Supplied in a fitted wooden case for portable use.



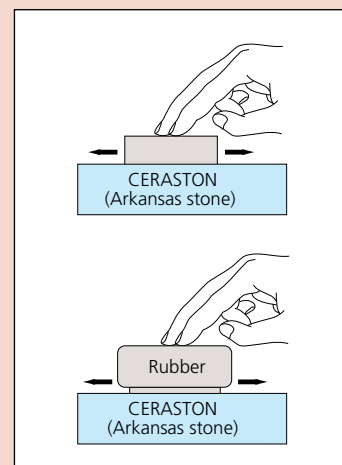
SPECIFICATIONS

Order No.	Assortment of tools and accessories
516-650E	Ceraston (601645): Used for removing burrs on the measuring surface.
	Optical flat (158-117): Used for checking whether burrs exist.
	Tweezers (600004): Used for handling thin gage blocks.
	Blower brush (600005): Used for blowing out dust on the measuring surface.
	Cleaning paper (600006): Used for wiping off rust preventive oil and contamination.
	Artificial leather mat (600007): Used as a gage block mat.
	Reagent bottle (600008): Bottle of wiping solution (100mL)
	Gloves



Removing burrs

- (1) Wipe any dust and oil films from the gage block and the Ceraston (or Arkansas stone) using a solvent.
- (2) Place the gage block on the Ceraston so that the measuring face that has burrs is on the abrasive surface of the stone. While applying light pressure, move the gage block to and fro about ten times (Fig. 1). Use a block rubber for thin gage blocks to apply even pressure (Fig. 2).
- (3) Check the measuring face for burrs with an optical flat. If the burrs have not been removed, repeat step (2). If burrs are too large, they may not be removed with a grinding stone. If so, discard the gage block.



Note: The abrasive surface of a Ceraston must be made flat by lapping it from time to time. After lapping the Ceraston, the lapping powder must be completely removed from the surface to prevent the surface of the gage block from being scratched. Mitutoyo does not carry the Arkansas stone.



Step Master

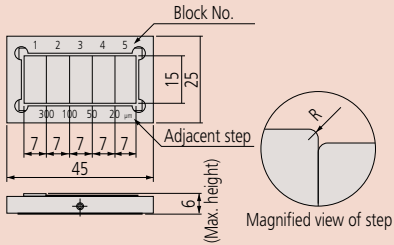
SERIES 516

FEATURES

Step master is a master gage used for the z-axis (vertical direction) calibration of optical instruments.

- Each adjacent step is measured down to 0.01μm by using an interferometer within ±0.20μm allowance.
- Steel and ceramic types are available.

Dimension



516-498
Ceramic type



516-199
Steel type



SPECIFICATIONS

Metric

Order No.	Step value between adjacent blocks				Remarks
	No. 1 - No. 2	No. 2 - No. 3	No. 3 - No. 4	No. 4 - No. 5	
516-198	10μm	5μm	2μm	1μm	Steel type
516-199	300μm	100μm	50μm	20μm	Steel type
516-498	10μm	5μm	2μm	1μm	Ceramic type
516-499	300μm	100μm	50μm	20μm	Ceramic type

Made-to-order Block & Reference

Available Dimension

Nominal size: .004 to 20" / 0.1 to 1000mm (steel)
.1 to 20" / 0.5 to 500mm (ceramic)

Nominal pitch: 0.0005mm (up to 100mm)
0.001mm (over 100mm)

Minimum section dimension:
Approx. .24 x .24" / 6 x 6mm

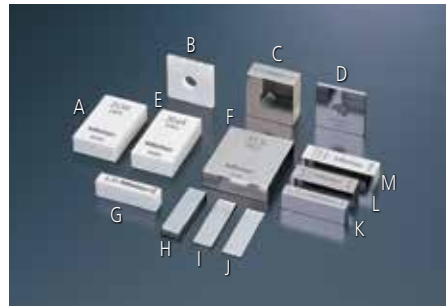
Maximum section dimension:
Approx. 5.5 x 5.5" / 140 x 140mm (steel)
Approx. 6.3" Dia. / ø160mm (steel, cylindrical)
Approx. 3.94 x 1.97" / 100 x 50mm (ceramic)
Approx. .24" Dia. / ø60mm (ceramic, cylindrical)

Accuracy: Gage Block Grade level

Special materials of low expansion glass and low expansion ceramic are available.

FEATURES

- Mitutoyo can provide gage blocks and reference gages to your size and design.



- A: Ceramic rectangular gage block (21.94mm)
- B: Ceramic square gage block (2.1005mm)
- C: Steel square gage block (10.72mm)
- D: Steel square gage block (2.2065mm)
- E: Ceramic rectangular gage block (20.64mm)
- F: Steel rectangular gage block (31.5mm)
- G: Ceramic rectangular gage block (6.34mm)
- H: Steel rectangular gage block (3.603mm)
- I: Steel rectangular gage block (1.1505mm)
- J: Steel rectangular gage block (0.555mm)
- K: Steel rectangular gage block (6.156mm)
- L: Steel rectangular gage block (9.694mm)
- M: Steel rectangular gage block (10.02mm)



- O: Steel long rectangular block (15 x 10 x 200mm)
- P: Ceramic square block (24.1 x 24.1 x 12.3mm)
- Q: Steel thin rectangular block (30 x 6 x 1.9mm)
- R: Steel square block (9 x 9 x 6mm)
- S: Steel thin rectangular block (30 x 6 x 2.1mm)
- T: Steel cylindrical block (ø13.08 x 12mm)



- U: Cylindrical reference block for depth micrometer (ø60 x 150mm)
- V: Ceramic reference plate (50 x 50 x 50mm, flatness 0.3μm)
- W: Ceramic stepped block (30 x 18 x 5mm, step: 0.15mm)

Gage Block Comparator GBCD-250

SERIES 565 — Manual Comparator with Dual Gage Heads

FEATURES

- Gage blocks between 0.1mm and 250mm easily can be compared with the standard gage block on the GBCD-250.
- The differential dual gaging heads assure the operator of a high-accuracy measurement with ease of use.

SPECIFICATIONS

Inch/Metric	
Model No.	GBCD-250
Order No.	565-150A
Range	0.1mm - 250mm / .004 - 10"
Resolution	0.000001mm(0.001μm)/.0000001in(.1μin)
Accuracy in narrow range (20°C)	$\pm(0.03+0.3L/1000)\mu\text{m}^*$ L = Gage block length (mm)
Measuring units	Laser Hologage (upper), Mu-checker (lower)
Operating condition	Temperature: 20°C \pm 1°C Humidity: 58%RH \pm 15%RH
Data output	Via SPC output port
Dimensions (W x D x H)	Main unit: 455 x 318 x 691mm Display unit: 345 x 397 x 187mm
Mass	Main unit: Approx. 50kg Display unit: Approx. 9kg

*95% confidence interval (not including the calibration error of the standard gage block).



Optional Accessories

- 962723: Gage head calibration kit
- 02ASD130: Square gage block holder kit
- 02ASF040: Heat protection shield
- 02ASQ953: GBPAK-M (Included Software)
- 937179T: Foot Switch
- 936937: Connecting cable

Gage Block Comparator GBCD-100A

SERIES 565 — Automatic-Type Comparator with Dual Gage Heads

SPECIFICATIONS

Model No.	GBCD-100A
Order No.	565-160A
Resolution	0.00001mm (0.01μm) / .000001"
Range	0.5mm - 100mm / .02 - 4"
Measuring unit	Differential (dual-head) type Mu-Checker
Accuracy in narrow range (20°C)	$\pm(0.03+0.3L/1000)\mu\text{m}^*$ L = Gage block length (mm)
Measuring force	Upper gage head: 1N (100gf) Lower gage head: 0.6N (60gf)
Air requirement	400kPa (4kgf/cm ²)
Operating condition	Temperature: 20°C \pm 1°C Humidity: 58%RH \pm 15%RH
Dimensions (W x D x H)	Main unit: 710 x 366 x 783mm Electronic unit: 160 x 410 x 382mm
Mass	Main unit: 120kg Electronic unit: 14kg

*95% confidence interval (not including the calibration error of the standard gage block).



The GBCD-100A Automatic Gage Block Comparator is an easy-to-operate dual-head gage block inspecting system. It automatically compares workpieces with a standard gage block and determines accuracies such as central length, maximum length, minimum length and parallelism through the operation of an optional personal computer.

Standard Accessories

GBPAK-A (software)

Optional Accessories

516-146-E1: Gage block set for GBCD calibration



Technical Data

Graduation: .00001" or 0.001mm
 Counter Resolution: .001" or 0.01mm
 Character Height: .16" / 4mm
 Micrometer Head
 Travel stroke: 1" or 20mm
 Pitch: .025"/rev or 0.5mm/rev
 Hysteresis: .00004" or 1µm
 Provided with inspection certificate.

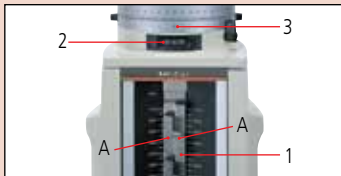
Standard Accessories

Reference Block: 11mm for 515-322
 Reference Block: .3" for 515-310, 515-311

Optional Accessories

515-112: Auxiliary block kit for bore gage (mm)
 515-119: Auxiliary block kit for bore gage (for 515-310)
 515-121: Auxiliary block kit for bore gage (for 515-311)
 ———: Riser block

Reading



Height A

1. Scale	280	mm
2. Counter	5.67	mm
3. Thimble	0.000	mm
		285.670 mm



Height Master

SERIES 515

FEATURES

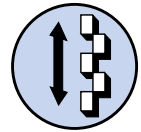
- Models with staggered arrangement of block stack have two measuring faces on the same level, one facing up and the other down (except for 515-310).
- Each height master is supplied with a gage block for zero-setting.
- Supplied in fitted wooden case.



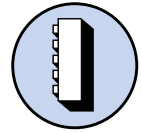
515-322



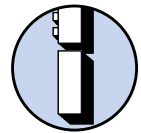
515-310



Staggered 20mm blocks (movable)



Vertical orientation



Riser block

SPECIFICATIONS

Metric

Range (H)	Order No.	Block step	Graduation	Block Pitch Accuracy	Parallelism of Block	Micrometer Head Accuracy	Mass (kg)
5 < H ≤ 310mm	515-322	20mm (staggered)	0.001mm	±1.5µm	1µm	±1µm	23

Inch

Range (H)	Order No.	Block step	Graduation	Block Pitch Accuracy	Parallelism of Block	Micrometer Head Accuracy	Mass (kg)
.2" < H ≤ 12.2"	515-310	.5" (straight)	.00001"	±.00005"	.00004"	±.00005"	23
.2" < H ≤ 12.2"	515-311	1" (staggered)	.00001"	±.00005"	.00004"	±.00005"	23

Digital Height Master

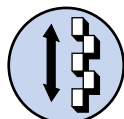
SERIES 515

FEATURES

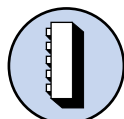
- Standard model with a digital display, featuring all essential specifications required for versatile height standard.
- With SPC output.
- Each height master is supplied with a gage block for zero setting.



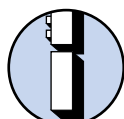
515-374



Staggered 20mm blocks (movable)



Vertical orientation



Riser block



Technical Data

Resolution (LCD): .0001" or 0.001mm
 Graduation: .0001" or 0.002mm
 Character Height .21" / 5.4mm

Micrometer Head

Travel Stroke: 1" or 20mm
 Pitch: .025"/rev or 0.5mm/rev
 Hysteresis: .0001" for all inch models
 0.002mm for 300mm models
 0.0025mm for 450 & 600mm models
 Battery: SR44 (2 pcs.), **938882**
 Battery life: Approx. 1.8 years under normal use

Function

Zero-setting, Presetting, ABS/INC switching, Data hold, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error

Standard Accessories

Reference Block: 11mm for Metric Height Master **611621-031**
 Reference Block: .6" for Inch Height Master **611196-531**
 Provided with inspection certificate.

Optional Accessories

- 515-111:** Auxiliary block kit for bore gage (mm)
- 515-120:** Auxiliary block kit for bore gage (inch)
- : Riser block (see page E-27.)
- 959149:** SPC cable (40" / 1m)
- 959150:** SPC cable (80" / 2m)
- 050019:** Fitted mahogany case for 12" / 300mm model
- 050059:** Fitted mahogany case for 18" / 450mm model
24" / 600mm model

SPECIFICATIONS

Metric

Range (H)	Order No.	Block step	Resolution	Block Pitch Accuracy	Parallelism	Micrometer Head Accuracy	Mass (kg)
10 < H ≤ 310mm	515-374	20mm (staggered)	0.001mm	±1.5µm	2µm	±2µm	9.5
10 < H ≤ 460mm	515-376	20mm (staggered)	0.001mm	±2.5µm	2.5µm	±2µm	13.6
10 < H ≤ 610mm	515-378	20mm (staggered)	0.001mm	±3.5µm	2.5µm	±2.5µm	16.0

Inch/Metric

Range (H)	Order No.	Block step	Resolution	Block Pitch Accuracy	Parallelism	Micrometer Head Accuracy	Mass (kg)
.5" < H ≤ 12"	515-375	1" (staggered)	.0001" / 0.001mm	±.0001"	.00005"	±.0001"	9.5
.5" < H ≤ 18"	515-377	1" (staggered)	.0001" / 0.001mm	±.0001"	.0001"	±.0001"	13.6
.5" < H ≤ 24"	515-379	1" (staggered)	.0001" / 0.001mm	±.0001"	.0001"	±.0001"	16.0

Riser Blocks

SERIES 515

FEATURES

- These riser blocks are specially designed for standard/digimatic height masters.



515-113

515-114

515-115

SPECIFICATIONS

Metric			
Height	Order No.	Accuracy of height	Mass (kg)
150mm	515-113	$\pm 0.6\mu\text{m}$	5.7
300mm	515-114	$\pm 1.0\mu\text{m}$	11.3
600mm	515-115	$\pm 2.0\mu\text{m}$	31

Inch			
Height	Order No.	Accuracy of height	Mass (kg)
6"	515-116	$\pm 20\mu\text{in}$	5.7
12"	515-117	$\pm 40\mu\text{in}$	11.3
24"	515-118	$\pm 80\mu\text{in}$	31

Auxiliary Block Kit

SERIES 515 — for Bore Gage

FEATURES

- Used for efficient zero-setting of dial bore gages and tubular inside micrometers (18 - 150mm) on a Height Master.

Bore gage zero-setting



515-112

SPECIFICATIONS

Metric	
Order No.	Applicable height master
515-110	Universal Height Master
515-111	Digimatic Height Master
515-112	Height Master

Inch	
Order No.	Applicable height master
515-119	Universal Height Master, Height Master (515-310)
515-120	Digimatic Height Master
515-121	Height Master (515-311)

Universal Height Master

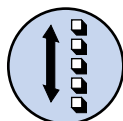
SERIES 515 — Use in Vertical and Horizontal Orientation

FEATURES

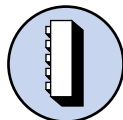
- The Universal Height Master is designed for both vertical and horizontal orientations, providing a wide range of applications, such as accuracy checking of machine tool table movements.
- Fitted wooden case supplied.



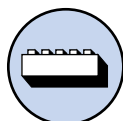
515-520



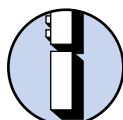
Single-row 10mm blocks (movable)



Vertical orientation



Horizontal orientation



Riser block

SPECIFICATIONS

Metric

Range (R)	Order No.	Block step	Graduation	Block Pitch Accuracy	Parallelism of Block	Micrometer Head Accuracy	Mass (kg)
$5 < R \leq 610\text{mm}$	515-520	10mm (straight)	0.001mm	$\pm 1.5\mu\text{m}$	$1.0\mu\text{m}$	$\pm 1.2\mu\text{m}$	42
$5 < R \leq 1010\text{mm}$	515-523	10mm (straight)	0.001mm	$\pm 3.5\mu\text{m}$	$2.5\mu\text{m}$	$\pm 1.5\mu\text{m}$	63.5

Inch

Range (R)	Order No.	Block step	Graduation	Block Pitch Accuracy	Parallelism of Block	Micrometer Head Accuracy	Mass (kg)
$.2" < R \leq 18.2"$	515-512	.5" (straight)	.00001"	$\pm .00005"$.00006"	$\pm .00004"$	42
$.2" < R \leq 24.2"$	515-510	.5" (straight)	.00001"	$\pm .0001"$.00006"	$\pm .00004"$	50
$.2" < R \leq 40.2"$	515-513	.5" (straight)	.00001"	$\pm .00015"$.00008"	$\pm .00006"$	63.5



Technical Data

Graduation: 0.001mm or .00001"
 Counter Resolution: .001" or 0.01mm
 Character Height: .16" / 4mm
 Block arrangement: Straight arrangement

Micrometer Head

Travel stroke: 1" or 20mm
 Pitch: .025"/rev or 0.5mm/rev
 Hysteresis: .00004" / 1.2μm up to 24.2" / 610mm
 .00006" / 1.5μm for 40.2" / 1010mm

Block pitch accuracy: $\pm 1.5\mu\text{m}$ ($0 < R \leq 310\text{mm}$)
 $\pm 2.5\mu\text{m}$ ($310 < R \leq 610\text{mm}$)
 $\pm 3.5\mu\text{m}$ ($610 < R \leq 1010\text{mm}$)

Parallelism of blocks: $1.0\mu\text{m}$ ($0 < R \leq 310\text{mm}$)
 $2.5\mu\text{m}$ ($310 < R \leq 1010\text{mm}$)

Provided with inspection certificate.

Optional Accessories

- 900574***: Supporting base for vertical operation
 Mass: 3kg
 (*supplied as a standard for **515-523** and **515-513**)
- 515-112**: Auxiliary block kit for bore gage (mm)
515-119: Auxiliary block kit for bore gage (inch)



Using in horizontal orientation



Supporting base



High-Accuracy Check Master HMC-H

SERIES 515

Technical Data

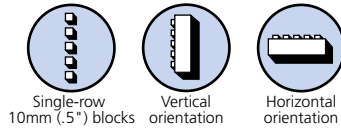
Measuring range (R): Refer to the list of specifications.
 Block pitch accuracy: $\pm 1.2\mu\text{m}$ ($0 < R \leq 310\text{mm}$)
 $\pm 1.8\mu\text{m}$ ($310 < R \leq 610\text{mm}$)
 $\pm 2.5\mu\text{m}$ ($610 < R \leq 1010\text{mm}$)
 $\pm 4.0\mu\text{m}$ ($1010 < R \leq 1510\text{mm}$)
 Parallelism of blocks: $1.0\mu\text{m}$ ($0 < R \leq 450\text{mm}$)
 $1.5\mu\text{m}$ ($450 < R \leq 1010\text{mm}$)
 $2.0\mu\text{m}$ ($1010 < R \leq 1510\text{mm}$)
 Provided with inspection certificate.

FEATURES

- Designed to check the accuracy of table movements of machine tools and calibrate CMMs. Permanently wrung stack of gage blocks is housed in a rigid frame.
- Can be used in either vertical and horizontal orientation.
- Fitted wooden case supplied.

Specifications for Ceramic Check Master:

- Each measuring block is made of zirconia-based ceramic that requires no anti-corrosion treatment for measuring faces.
- Free from deterioration and dimensional changes over time.



SPECIFICATIONS

Metric

Range (R)	Order No.		Pitch		Accuracy of block pitch for the range shown below as measured from the bottom block				Length	Parallelism	Mass (kg)
	Steel	Ceramic	P	P	up to 300mm	300-600mm	600-1000mm	1000-1500mm			
300mm	515-740	515-760	20mm	10mm	$\pm 1.2\mu\text{m}$	—	—	—	331mm	$1\mu\text{m}$	3.6
450mm	515-741	515-761	20mm	10mm	$\pm 1.2\mu\text{m}$	$\pm 1.8\mu\text{m}$	—	—	482mm	$1\mu\text{m}$	5.4
600mm	515-742	515-762	20mm	10mm	$\pm 1.2\mu\text{m}$	$\pm 1.8\mu\text{m}$	—	—	631mm	$1.5\mu\text{m}$	7.2
1000mm	515-743	515-763	20mm	10mm	$\pm 1.2\mu\text{m}$	$\pm 1.8\mu\text{m}$	$\pm 2.5\mu\text{m}$	—	1037mm	$1.5\mu\text{m}$	12.0
1500mm	515-744	515-764	20mm	10mm	$\pm 1.2\mu\text{m}$	$\pm 1.8\mu\text{m}$	$\pm 2.5\mu\text{m}$	$\pm 4.0\mu\text{m}$	1546mm	$2\mu\text{m}$	18.0

Inch

Range (R)	Order No.		Pitch		Accuracy of block pitch for the range shown below as measured from the bottom block				Length	Parallelism	Mass (kg)
	Steel	Ceramic	P	P	up to 12"	12-24"	24-40"	40-60"			
12"	515-730	515-750	1"	.5"	$\pm 50\mu\text{in}$	—	—	—	13.0"	$40\mu\text{in}$	3.4
18"	515-731	515-751	1"	.5"	$\pm 50\mu\text{in}$	$\pm 70\mu\text{in}$	—	—	19.0"	$40\mu\text{in}$	5.2
24"	515-732	515-752	1"	.5"	$\pm 50\mu\text{in}$	$\pm 70\mu\text{in}$	—	—	25.0"	$60\mu\text{in}$	6.9
40"	515-733	515-753	1"	.5"	$\pm 50\mu\text{in}$	$\pm 70\mu\text{in}$	$\pm 100\mu\text{in}$	—	41.0"	$60\mu\text{in}$	11.5
60"	515-734	515-754	1"	.5"	$\pm 50\mu\text{in}$	$\pm 70\mu\text{in}$	$\pm 100\mu\text{in}$	$\pm 158\mu\text{in}$	61.5"	$80\mu\text{in}$	17.3

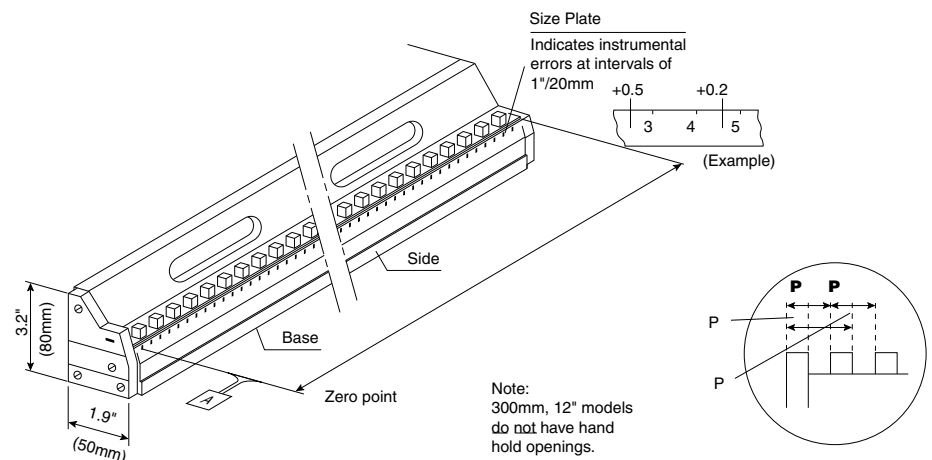
Optional Accessories

601167: Supporting base for vertical operation
 (*supplied as a standard for 515-523 and 515-513)

Dimensions: 14.2"(W) x 8.7"(D) x 8.3"(H)
 360mm(W) x 220mm(D) x 210mm(H)
 Mass: 3kg



Supporting base



CERA Straight Master SM-C

SERIES 311 — Straightness Measuring Instrument

FEATURES

CERA Straight master is a master gage used for the straightness inspection of each axis movement such as a CMM, machine tool, semiconductor-related equipment and form measuring machine.

- Made from Alumina-ceramic
- 50mm/2" pitch gradation scales
- Precision-lapped measuring surface
- Double-faced type is lapping the double face, which can be used for straightness in horizontal and vertical as a reference square.
- Lightweight
- Supplied with fitted wooden case.



SPECIFICATIONS

Metric		Inch		High-accuracy model		
Nominal length	Order No.*	Nominal length	Order No.*	Straightness	Size (L x H x W)	Mass
400mm	311-302-33	16"	311-322-33	0.3μm	440 x 35 x 50mm	1.8kg
700mm	311-305-33	28"	311-325-33	0.5μm	740 x 35 x 50mm	3kg
1000mm	311-307-33	40"	311-327-33	1.0μm	1040 x 45 x 80mm	8kg
1300mm	311-309-33	52"	311-329-33	1.5μm	1340 x 45 x 80mm	10kg

Metric		Inch		Ultra-high accuracy model		
Nominal length	Order No.*	Nominal length	Order No.*	Straightness	Size (L x H x W)	Mass
400mm	311-332-33	16"	311-342-33	0.2μm	440 x 35 x 50mm	1.8kg
700mm	311-335-33	28"	311-345-33	0.4μm	740 x 35 x 50mm	3kg
1000mm	311-337-33	40"	311-347-33	0.5μm	1040 x 45 x 80mm	8kg
1300mm	311-339-33	52"	311-349-33	0.7μm	1340 x 45 x 80mm	10kg

Double-faced type



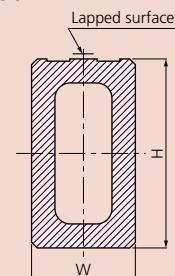
SPECIFICATIONS

Metric		Inch		Double-faced model		
Nominal length	Order No.*	Nominal length	Order No.*	Straightness	Size (L x H x W)	Mass
400mm	311-352-33	16"	311-362-33	0.3μm	440 x 45 x 80mm	3.2kg
700mm	311-355-33	28"	311-365-33	0.5μm	740 x 45 x 80mm	5.5kg
1000mm	311-357-33	40"	311-367-33	1.0μm	1040 x 45 x 80mm	8kg
1300mm	311-359-33	52"	311-369-33	1.5μm	1340 x 45 x 80mm	10kg

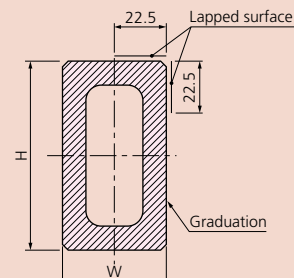
Technical Data

Provided with inspection certificate.

Cross section



Double-faced type



Square Master

SERIES 311 — Squareness / Straightness Measuring Instrument

Technical Data

Squareness: Refer to the list of specifications
 Straightness: Refer to the list of specifications
 Dial test indicator provided
 Range: 0.2mm
 Graduation: 0.002mm
 Accuracy: 3µm

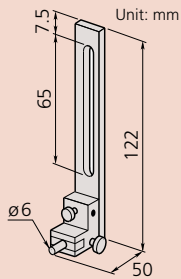
Optional Accessory

—: Riser blocks (see page E-27.)*
900571: Adjustable holder
900551: Extension holder
900565: Feeler**

*Not available for 450mm model.
 Adapter (902803**) is required for metric model.

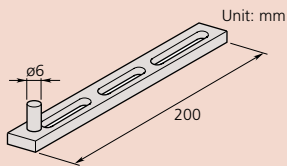
Adjustable holder

No.900571



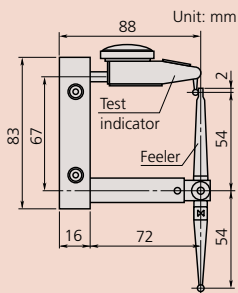
Extension holder

No.900551



Feeler

No.900565



FEATURES

- Squareness (perpendicularity) and straightness measurements can be performed accurately and efficiently by moving a lever.
- With a dial test indicator for reading displacements.
- Its own squareness is adjustable for high-accuracy measurement.



311-215



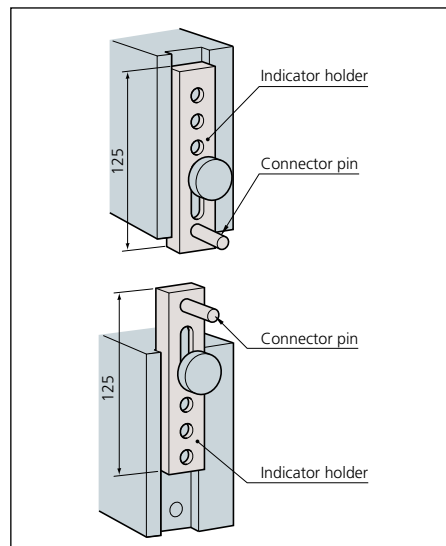
311-225



311-245

SPECIFICATIONS

Metric				
Vertical travel	Order No.	Squareness	Straightness	Mass (kg)
150mm	311-215	3µm	2µm	13.7
250mm	311-225	6µm	2.5µm	16.2
450mm	311-245	9µm	3.5µm	24

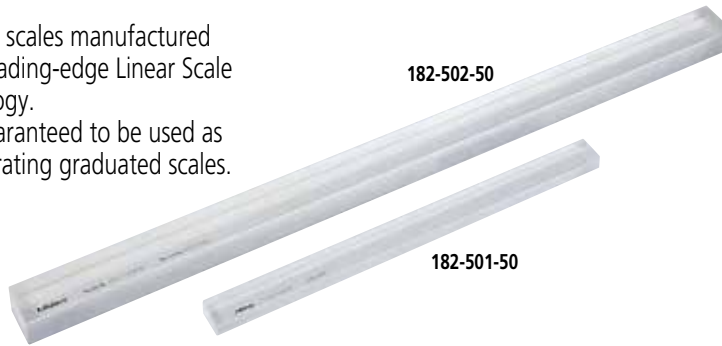


Standard Scales

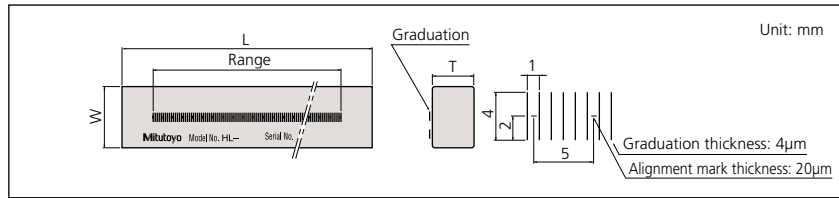
SERIES 182 — Made of Low-Expansion Glass

FEATURES

- High-precision glass scales manufactured under Mitutoyo's leading-edge Linear Scale production technology.
- High accuracy is guaranteed to be used as a standard for calibrating graduated scales.



DIMENSIONS



Technical Data

Accuracy (at 20°C): $(0.5+L/1000)\mu\text{m}$,
 L = Measured length (mm)
 Glass material: Low expansion glass
 Thermal expansion coefficient: $8 \times 10^{-6}/\text{K}$
 Graduation: 1mm
 Graduation thickness: 4µm
 Mass: 0.75kg (250mm), 1.8kg (500mm)

SPECIFICATIONS

Metric

Range	Order No.	L	W	T
250mm	182-501-50	280mm	20mm	10mm
250mm	182-501-60*	280mm	20mm	10mm
500mm	182-502-50	530mm	30mm	20mm
500mm	182-502-60*	530mm	30mm	20mm

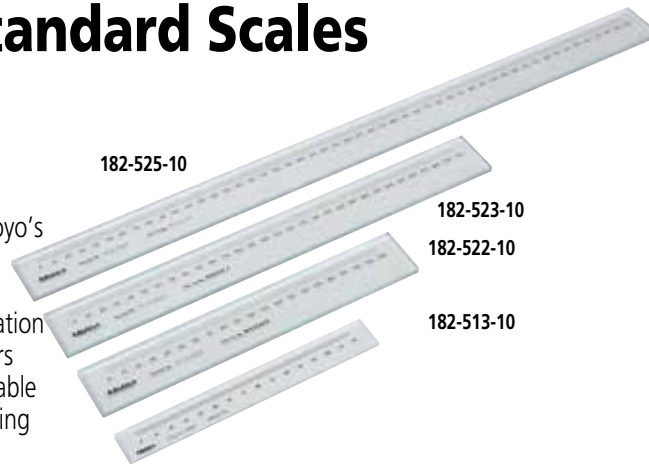
*with English JCSS certificate.

Working Standard Scales

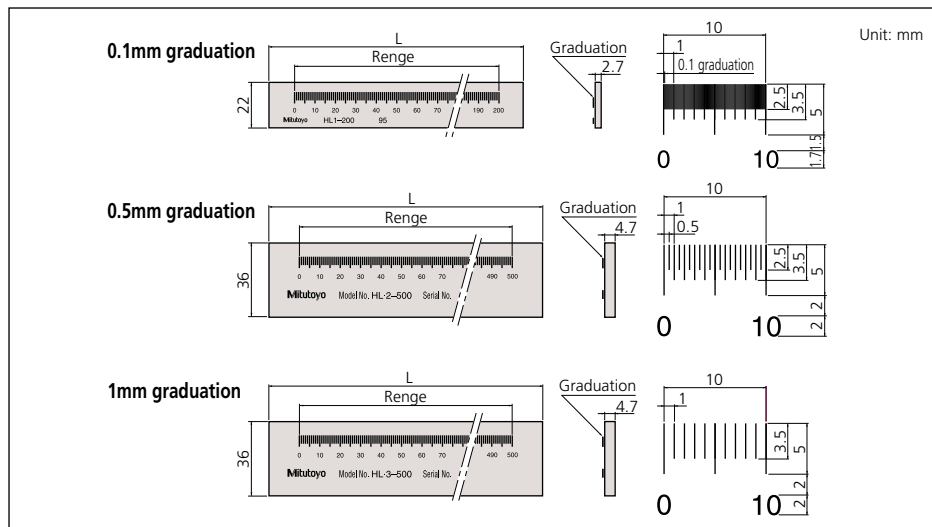
SERIES 182

FEATURES

- High-precision glass scales manufactured under Mitutoyo's leading-edge linear scale production technology.
- Ideal for checking magnification accuracy of profile projectors and microscopes, and the table feeding accuracy of measuring equipment.



DIMENSIONS



Technical Data

Accuracy (at 20°C): $(1.5+2L/1000)\mu\text{m}$,
 L = Measured length (mm)
 Glass material: Sodium glass
 Thermal expansion coefficient: $8.5 \times 10^{-6}/\text{K}$
 Graduation: 0.1mm (thickness: 20µm)
 0.5mm (thickness: 50µm)
 1mm (thickness: 100µm)

SPECIFICATIONS

Metric

Range	Order No.	Graduation	L	Mass
50mm	182-511-10	0.1mm	75mm	0.23kg
100mm	182-512-10	0.1mm	125mm	0.24kg
150mm	182-513-10	0.1mm	175mm	0.35kg
200mm	182-514-10	0.1mm	225mm	0.36kg
100mm	182-521-10	0.5mm	130mm	0.27kg
200mm	182-522-10	0.5mm	230mm	0.32kg
300mm	182-523-10	0.5mm	330mm	0.57kg
400mm	182-524-10	0.5mm	430mm	0.71kg
500mm	182-525-10	0.5mm	530mm	0.86kg
250mm	182-531-10	1mm	280mm	0.55kg
500mm	182-532-10	1mm	530mm	0.86kg
750mm	182-533-10	1mm	780mm	1.22kg
1000mm	182-534-10	1mm	1030mm	1.54kg

High-Precision Square

SERIES 311

FEATURES

The High-Precision Square gage is used for inspecting the travel straightness and axial perpendicularity of moving elements on equipment, such as machine tools, CMMs, form measuring machines and semiconductor-related equipment.

- Four precision-lapped reference surfaces.
- Better than 1 μ m/300mm straightness and perpendicularity.



311-111



311-112



311-113

SPECIFICATIONS

Metric

Order No.	Dimension (W x L x T)	Mass
311-111	90 x 110 x 25mm	1.5kg
311-112	160 x 210 x 25mm	5.0kg
311-113	260 x 310 x 30mm	14.0kg

* 311-113 is supplied with a removable handle.

Spring Dividers and Calipers

SERIES 950

FEATURES

- Spring Divider — Fully hardened and tempered joints, spring, washers and divider points.
- Outside Spring Caliper — Contact ends fully rounded to give accurate dimensions.
- Inside Spring Caliper — Ends fully rounded to give accurate contact with a workpiece.



Spring divider



Outside spring calipers



Inside spring calipers

SPECIFICATIONS

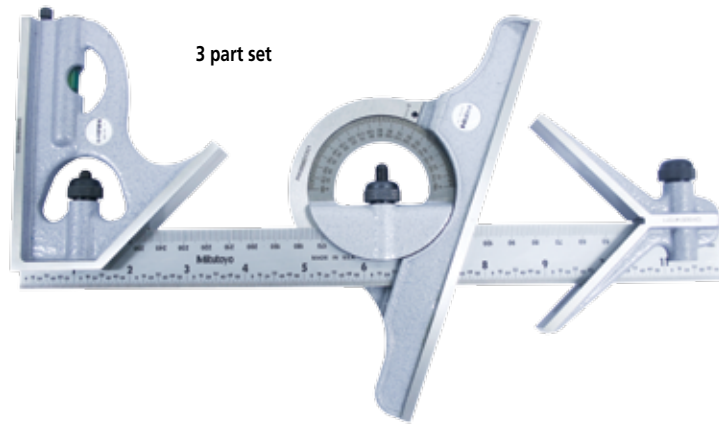
Range	Order No.		
	Spring divider	Outside spring calipers	Inside spring calipers
6" (150mm)	950-212	950-222	950-232
8" (200mm)	950-213	950-223	950-233

Combination Square Set

SERIES 180

FEATURES

- Measuring heads are attached to the graduated steel rule (blade), allowing versatile measurements on various types of workpieces.
- The measuring heads come hardened or cast iron-not hardened.
- Economy sets without a protractor head are available.



SPECIFICATIONS

Head Only _____ Hardened

Order No.	Description
180-102B	Square Head for 12"/300mm to 24"/600mm
180-202B	Center Head for 12"/300mm to 24"/600mm

Head Only _____ Cast iron-not hardened

Order No.	Description
180-112B	Square Head for 12"/300mm to 24"/600mm
180-212B	Center Head for 12"/300mm to 24"/600mm
180-301B	Protractor Head for 12"/300mm to 24"/600mm

Inch/Metric _____ Hardened Combination Square Sets

Set No.	Blade		Square Head	Center Head	Protractor Head	
	Size	Type				
180-903B	12"	4R	180-501B	180-102B	180-202B	-
180-905B	12"	4R	180-501B	180-102B	180-202B	180-301B*
180-906B	12"	16R	180-502B	180-102B	180-202B	180-301B*
180-907B	12"/300mm	E/M	180-503B	180-102B	180-202B	180-301B*
180-910B	300mm	Metric	180-505B	180-102B	180-202B	180-301B*

*Cast iron-not hardened

Inch/Metric _____ Cast iron-not hardened Combination Square Sets

Set No.	Blade		Square Head	Center Head	Protractor Head	
	Size	Type				
180-803B	12"	4R	180-501B	180-112B	180-212B	-
180-805B	12"	4R	180-501B	180-112B	180-212B	180-301B

Inch / Metric _____ Blades only

Order No.	Length	Graduations	Accuracy (length)
180-501B	12"	8, 16, 32, 64ths (4R)	+0.005" / -0.0035" (+0.13mm / -0.09mm)
180-502B	12"	32, 64, 50, 100ths (16R)	
180-503B	12" x 300mm	32, 64ths, 1, 0.5mm	
180-505B	300mm	1, .5, 1, 0.5mm	+0.006" / -0.0035" (+0.15mm / -0.09mm)
180-701B	18"	8, 16, 32, 64ths (4R)	
180-703B	18" x 450mm	32, 64ths, 1, 0.5mm	
180-601B	24"	8, 16, 32, 64ths (4R)	+0.007" / -0.0035" (+0.18mm / -0.09mm)
180-603B	24" x 600mm	32, 64ths, 1, 0.5mm	

Technical Data

- Square head: Used to set the rule at 90 degrees or 45 degrees to an edge of a workpiece.
- Center head: Used to locate centers of round workpieces.
- Protractor head: Used to set the rule at a desired angle to an edge of a workpiece. Also used for measuring angles.

Steel Rules

SERIES 182

FEATURES

- Clear graduations on satin-chrome finish.
- Stainless tempered.



182-125

SPECIFICATIONS

Wide Rigid Rules (thickness 3/64")

Order No.	Size	Graduations				Width	Accuracy (Length)
182-101	6"(4R)	1/8	1/16	1/32	1/64th	3/4"	+.004" / -.0035" (+0.1mm / -0.09mm)
182-102	6"(16R)	1/32	1/64	1/50	1/100th	3/4"	
182-103	6"(5R)	1/32	1/64	1/10	1/100th	3/4"	
182-104	6"(3R)	1/32	1/64	1/10	1/50th	3/4"	
182-105	6" x 150mm	1/32	1/64	1mm	0.5mm	3/4"	
182-106	6" x 150mm	1/50	1/100	1mm	0.5mm	3/4"	
182-107	6" x 150mm	1/10	1/100	1mm	0.5mm	3/4"	
182-108	6" x 150mm	1/10	1/50	1mm	0.5mm	3/4"	
182-111	150mm	1mm	0.5mm	1mm	0.5mm	19mm	
182-121	12"(4R)	1/8	1/16	1/32	1/64th	1"	
182-122	12"(16R)	1/32	1/64	1/50	1/100th	1"	
182-123	12"(5R)	1/32	1/64	1/10	1/100th	1"	
182-124	12"(3R)	1/32	1/64	1/10	1/50th	1"	
182-125	12" x 300mm	1/32	1/64	1mm	0.5mm	1"	
182-126	12" x 300mm	1/50	1/100	1mm	0.5mm	1"	
182-131	300mm	1mm	0.5mm	1mm	0.5mm	25mm	+.006" / -.035" (+0.15mm / -0.09mm)
182-241	18"(4R)	1/8	1/16	1/32	1/64	13/16"	
182-142	18"(16R)	1/32	1/64	1/50	1/100th	13/16"	
182-143	18"(5R)	1/32	1/64	1/10	1/100th	13/16"	
182-145	18" x 450mm	1/32	1/64	1mm	0.5mm	13/16"	
182-151	450mm	1mm	0.5mm	1mm	0.5mm	30mm	+.007" / -.0035" (+0.18mm / -0.09mm)
182-161	24"(4R)	1/8	1/16	1/32	1/64	13/16"	
182-162	24"(16R)	1/32	1/64	1/50	1/100th	13/16"	
182-163	24"(5R)	1/32	1/64	1/10	1/100th	13/16"	
182-165	24" x 600mm	1/32	1/64	1mm	0.5mm	13/16"	
182-171	600mm	1mm	0.5mm	1mm	0.5mm	30mm	

Steel Rules

SERIES 182

FEATURES

- Clear graduations on satin-chrome finish.
- Stainless tempered.



182-265

SPECIFICATIONS

Full-Flexible Rules (thickness 1/64")

182-223

Order No.	Size	Graduations				Width	Accuracy (Length)
182-201	6"(4R)	1/8	1/16	1/32	1/64th	1/2"	+.004" / -.0035" (+0.1mm / -0.09mm)
182-202	6"(16R)	1/32	1/64	1/50	1/100th	1/2"	
182-203	6"(5R)	1/32	1/64	1/10	1/100th	1/2"	
182-204	6"(3R)	1/32	1/64	1/10	1/50th	1/2"	
182-205	6" x 150mm	1/32	1/64	1mm	0.5mm	1/2"	
182-206	6" x 150mm	1/50	1/100	1mm	0.5mm	1/2"	
182-207	6" x 150mm	1/10	1/100	1mm	0.5mm	1/2"	
182-208	6" x 150mm	1/10	1/50	1mm	0.5mm	1/2"	
182-211	150mm	1mm	0.5mm	1mm	0.5mm	12mm	+.005" / -.0035" (+0.13mm / -0.09mm)
182-221	12"(4R)	1/8	1/16	1/32	1/64th	1/2"	
182-222	12"(16R)	1/32	1/64	1/50	1/100th	1/2"	
182-223	12"(5R)	1/32	1/64	1/10	1/100th	1/2"	
182-224	12"(3R)	1/32	1/64	1/10	1/50th	1/2"	
182-225	12" x 300mm	1/32	1/64	1mm	0.5mm	1/2"	
182-226	12" x 300mm	1/50	1/100	1mm	0.5mm	1/2"	
182-231	300mm	1mm	0.5mm	1mm	0.5mm	12mm	
182-141	18"(4R)	1/8	1/16	1/32	1/64	3/4"	+.006" / -.0035" (+0.15mm / -0.09mm)
182-242	18"(16R)	1/32	1/64	1/50	1/100th	3/4"	
182-243	18"(5R)	1/32	1/64	1/10	1/100th	3/4"	
182-245	18" x 450mm	1/32	1/64	1mm	0.5mm	3/4"	
182-251	450mm	1mm	0.5mm	1mm	0.5mm	18mm	
182-261	24"(4R)	1/8	1/16	1/32	1/64	3/4"	+.007" / -.0035" (+0.18mm / -0.09mm)
182-262	24"(16R)	1/32	1/64	1/50	1/100th	3/4"	
182-263	24"(5R)	1/32	1/64	1/10	1/100th	3/4"	
182-264	24"(3R)	1/32	1/64	1/10	1/50th	3/4"	
182-265	24" x 600mm	1/32	1/64	1mm	0.5mm	3/4"	
182-271	600mm	1mm	0.5mm	1mm	0.5mm	18mm	

Semi-Flexible Rules

SERIES 182

FEATURES

- Engraved on frontside only

SPECIFICATIONS



Order No.	Size	Graduations				Width	Accuracy (Length)
182-301	4" x 100mm	1/2mm	1mm	1/32	1/64	1/16th	5/8"
182-302	6" x 150mm	1/2mm	1mm	1/32	1/64	1/16th	5/8"
182-303	8" x 200mm	1/2mm	1mm	1/32	1/64	1/16th	5/8"
182-305	12" x 300mm	1/2mm	1mm	1/32	1/64	1/16th	5/8"
182-307	20" x 500mm	1/2mm	1mm	1/32	1/64	1/16th	5/8"
182-309	40" x 1000mm	1/2mm	1mm	1/32	1/64	1/16th	5/8"

Thickness Gages

SERIES 950, 184

FEATURES

- Each leaf is marked with its thickness.
- Each leaf is detachable.



184-303S

Technical Data

Accuracy of Leaves Thickness

Nominal Thickness

Metric

0.01mm to less than 0.06mm:	±0.003mm
0.06mm to less than 0.10mm:	±0.004mm
0.10mm to less than 0.35mm:	±0.005mm
0.35mm to less than 0.65mm:	±0.008mm
0.65mm to less than 3.0mm:	±0.01mm

.0015 to less than .007":	±.0002"
.007 to less than .015":	±.0003"
.015 to less than .025":	±.0004"
.026 to less than .030":	±.00045"
.031 to less than .040":	±.0005"
.041 to less than .075":	±.00055"
.076 to less than .100":	±.0006"
.101 to less than .200":	±.00065"
.200" and over :	±.00075"

Tolerance

SPECIFICATIONS

Inch

Range	Order No.	Type of Blade	Blade Length	Composition of leaves
.002" - .035" (26 leaves)	950-251	Straight 1/2" width	3"	.002 thru .018" by .001" step plus .022, .024, .025, .028, .030, .032, .035"
.0015" - .025" (26 leaves)	950-252	Tapered 1/4" width at tip	3"	.002 thru .025" by .001" step plus .0015, .0025"
.0015" - .200" (15 leaves)	950-254	Straight 1/2" width	3"	.0015, .002, .003, .004, .006, .008, .010, .012, .015, .020, .030, .040, .075, .100, .200"
.0015" - .200" (13 leaves)	950-255	Straight 1/2" width	4.5"	.0015, .002, .003, .004, .006, .008, .010, .020, .030, .040, .075, .100, .200"
.0015" - .015" (8 leaves)	950-256	Straight 1/2" width	6"	.0015, .002, .003, .004, .008, .010, .012, .015"

Metric

Range	Order No.	Type of Blade	Blade Length	Composition of leaves
0.05 - 1mm	184-313S	Straight 13mm width	100mm	28 leaves: 0.05 - 0.15mm by 0.01mm, 0.2 - 1mm by 0.05mm
	184-303S		150mm	28 leaves: 0.05 - 0.15mm by 0.01mm, 0.2 - 1mm by 0.05mm
0.05 - 1mm	184-304S	Straight 13mm width	150mm	20 leaves: 0.05 - 1mm by 0.05mm
	184-305S	Straight 13mm width	100mm	13 leaves: 0.05 - 0.3mm by 0.05mm, 0.4 - 1mm by 0.1mm
150mm			13 leaves: 0.05 - 0.3mm by 0.05mm, 0.4 - 1mm by 0.1mm	
0.05 - 0.8mm	184-306S	Straight 13mm width	100mm	10 leaves: 0.05 - 0.2mm by 0.05mm, 0.3 - 0.8mm by 0.1mm
	184-308S		150mm	10 leaves: 0.05 - 0.2mm by 0.05mm, 0.3 - 0.8mm by 0.1mm
0.03 - 0.5mm	184-307S	Straight 13mm width	100mm	13 leaves: 0.03 - 0.1mm by 0.01mm, 0.2 - 0.5mm by 0.1mm, 0.15mm
			150mm	13 leaves: 0.03 - 0.1mm by 0.01mm, 0.2 - 0.5mm by 0.1mm, 0.15mm

Wooden Box Part No.

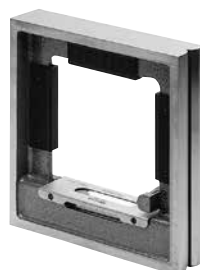
Part No.	Spare
073112	960-703
063413	960-611
	960-611
	960-613

Precision Levels

SERIES 960

FEATURES

- High-precision longitudinal and transverse vials make it possible to check or level surfaces.
- Supplied in wooden box.



960-703



960-611

SPECIFICATIONS

Metric

Order No.	Sensitivity	Accuracy	Dimensions (W x D x H)
960-703	0.02mm/m	±0.006mm	200 x 44 x 200mm

Inch

Order No.	Sensitivity	Accuracy	Dimensions		
			W	D	H
960-611	.0012"/12"	±.0006"	7.87"	1.73"	1.50"
960-612	.0006"/12"	±.0003"	7.87"	1.73"	1.50"
960-613	.00024"/12"	±.00017"	7.87"	1.73"	1.50"

Digital Universal Protractor

SERIES 187

FEATURES

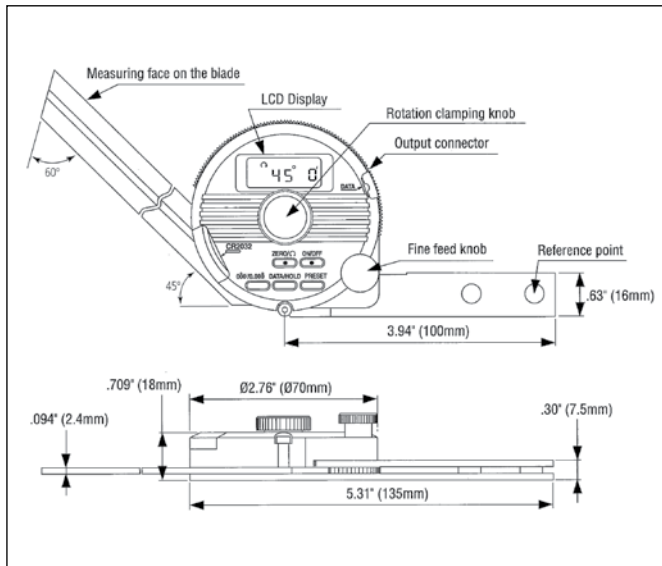
- Data output function make it easy to see the statistical data.
- Can be attached to height gages, gage holder (950750, metric)
- Setting preset value.
- Removable blade.



SPECIFICATIONS

Code No.	187-552
Model	BP-D300E
Blade	12" (187-103)
Display	LCD - 5 digit, (-) sign, character height 6.5mm
Measuring range	-360° ~ +360°
Resolution	1' (0.01°)
Accuracy	± 2' (±0.03°)
Repeatability	1' (0.01°)
Mass	1.45 lbs (659g)
Dust / Water protection level	IP40
Function	Zero, Direction select, Data output / Data hold, Preset, Switchable Seagesimal or Decimal Natation
Max. response speed	3 rps
Battery	Lithium battery (CR2032) 1 pc. (Part No. 05SAA217)
Battery life	2,000 hours
Alarm	Battery voltage low, Over speed error (Err)
Temperature	Operation temperature: 0 to 40°C Storage temperature: -10 to 60°C

DIMENSIONS



Technical Data

Range:	-360° to +360°
Tolerance:	±2' (±0.03°)
Repeatability:	1'
Resolution:	1' (0.01°)
Battery:	Lithium Battery
Battery life:	2,000 hours

Function

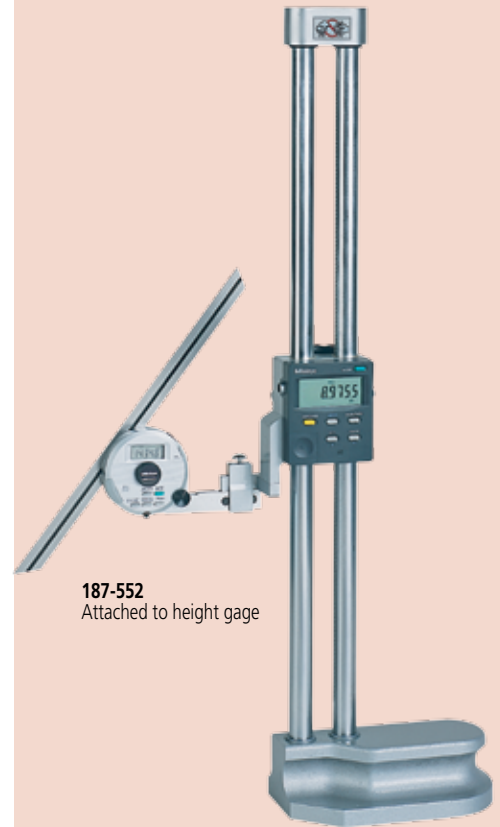
Presetting

Standard Accessories

- 12" Blade (Code No. 187-103)
- Battery (CR2032) (Part No. 05SAA217)
- Clamp box for Inch Height Gage (Part No. 950749)
- Plastic Case

Optional Accessories

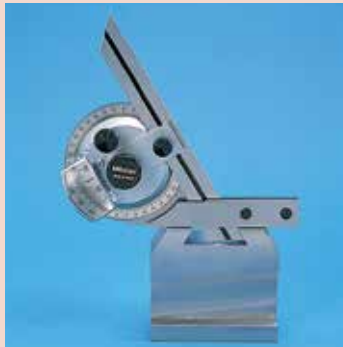
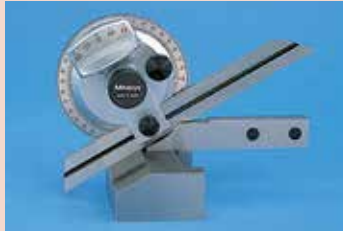
- 187-104** 6" blade
- 187-105** Acute angle attachment
- 950750** Clamp box for Metric Height Gage
- 905338** Connecting cable (40" / 1m)
- 905409** Connecting cable (80" / 2m)



187-552
Attached to height gage

Technical Data

Graduation:	5min. (0° - 90° - 0°)
Accuracy	
Vernier	±5'
Straightness	[.00016" + (.00005xL/2)]"
Parallelism	[.00016" + (.00005xL/2)]"
L = Length in inch	
Diameter:	2.56" / 70mm

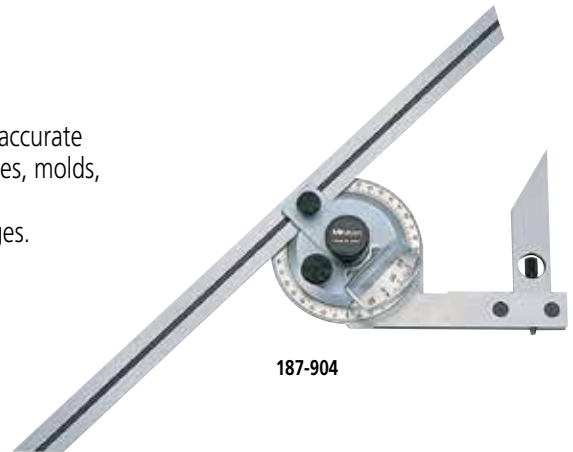


Universal Bevel Protractor

SERIES 187

FEATURES

- High-precision angle gage for accurate angle measurement of machines, molds, and jigs.
- Can be attached to height gages.



187-904

SPECIFICATIONS

Universal Bevel Protractors

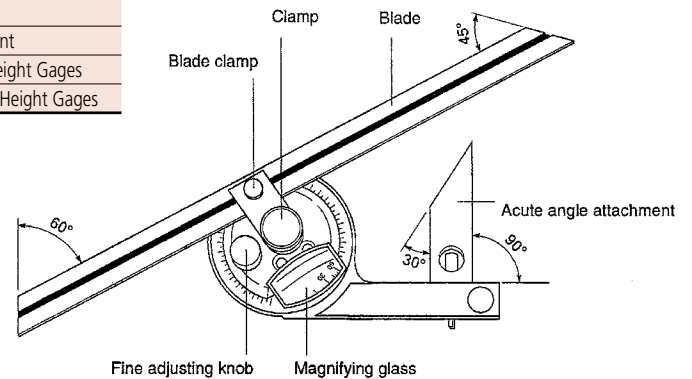
Graduation			
Order No.	Dial	Vernier	Remarks
187-904	1°	5 min	with 6" blade (187-104) and Clamp box for Inch Height Gages (950749)
187-906	1°	5min	with 12" blade (187-103) and Clamp box for Inch Height Gages (950749)

Universal Bevel Protractor

Accessories and Parts

Order No.	Remarks
187-103	12" Blade
187-104	6" Blade
187-105	Acute angle attachment
950749	Clamp box for Inch Height Gages
950750	Clamp box for Metric Height Gages

DIMENSIONS



Bevel Protractor

SERIES 187

FEATURES

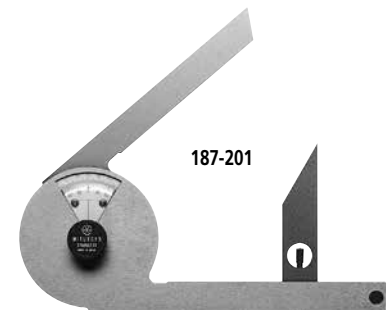
- Consists of three sheets of stainless steel, the middle one of which is made for angle measurements.

Technical Data

Graduation:	5 min. (0° - 90° - 0°)
Blade edge angle:	30° and 60°
Diameter:	2.56" / 70mm

SPECIFICATIONS

Order No.	Graduation	Remarks
187-201	1° / 5 min	Center black knob locks the blade position Protractor Graduation: 0°-90°, 90°-0°



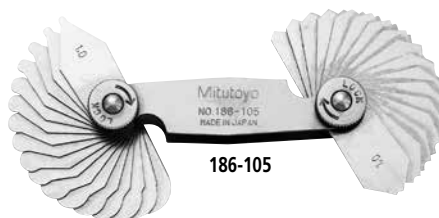
187-201

Radius Gages

SERIES 186

FEATURES

- Radius size is stamped on each gage.
- Both concave and convex radius gages become a pair.
- With a locking clamp.



186-105

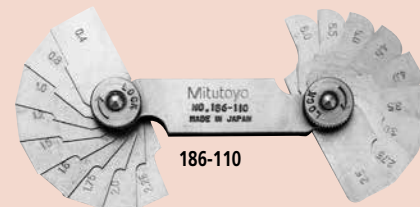
SPECIFICATIONS

Metric			
Range	Order No.	Composition of leaves	Remarks
0.4 - 6mm	186-110	18 leaves: 0.4, 0.8, 1, 1.2, 1.5, 1.6mm, 1.75 - 3mm by 0.25mm, 3.5 - 6mm by 0.5mm	90° arc
1 - 7mm	186-105	34 pairs: 1 - 3mm by 0.25mm 3.5 - 7mm by 0.5mm	180° arc
7.5 - 15mm	186-106	32 pairs: 7.5 - 15mm by 0.5mm	180° arc
15.5 - 25mm	186-107	15 pairs: 15.5 - 20mm by 0.5mm, 21 - 25mm by 1mm	180° arc

Inch			
Range	Order No.	Composition of leaves	Remarks
1/32" - 17/64"	186-103	16 leaves: 1/32" - 17/64" by 64ths	90° arc
1/32" - 1/4"	186-101	15 pairs: 1/32" - 1/4" by 64ths	180° arc
17/64" - 1/2"	186-102	16 pairs: 17/64" - 1/2" by 64ths	180° arc
9/32" - 33/64"	186-104	16 leaves: 9/32" - 33/64" by 64ths	90° arc

Technical Data

Accuracy: ±.002"



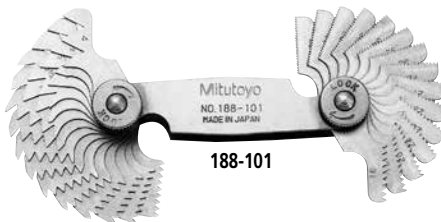
186-110

Pitch Gages

SERIES 188, 950

FEATURES

- Thread pitch size is stamped on each gage.
- Metric, Unified, and Whitworth screw pitch gages.



188-101

SPECIFICATIONS

Metric Screw Pitch Gages (60°)

Range	Order No.	Composition of leaves
0.25 - 2.5mm	188-153	28 leaves: 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 1.00, 1.10, 1.20, 1.25, 1.30, 1.40, 1.50, 1.60, 1.70, 1.75, 1.80, 1.90, 2.00, 2.50 mm
0.35 - 6mm	188-130	22 leaves: 0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6mm and 60° angle gage
0.4 - 7mm	188-122	21 leaves: 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm
0.4 - 7mm	188-121	18 leaves: 0.4, 0.5, 0.75, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm

Unified Screw Pitch Gages (60°)

Range	Order No.	Composition of leaves
4 - 42 TPI	188-111	30 leaves: 4, 4 1/2, 5, 5 1/2, 6, 7, 8, 9, 10, 11, 11 1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42 TPI
4 - 84 TPI	950-253	51 leaves: 4, 4 1/2, 5, 5 1/2, 6, 7, 8, 9, 10, 11, 11 1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60, 62, 64, 66, 68, 70, 72, 74, 76, 78, 80, 82, 84 TPI

Note: Metric and Unified Pitch Gage Set (188-151) is available. It consists of 188-122 (Metric) and 188-111 (Unified).

Metric and Unified Screw Pitch Gage Set (60°)

Range	Order No.	Composition of leaves
0.4 - 7mm / 4 - 42 TPI	188-151	51 leaves: Set of 188-122 and 188-111
0.5 - 6mm / 4 - 56 TPI	188-152	28 leaves: 4, 6, 8, 10, 11, 11-1/2, 12, 13, 16, 20, 28, 32, 40, 56 TPI 0.50, 0.75, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00, 3.50, 4.00, 4.50, 5.00, 6.00 mm

Whitworth Screw Pitch Gages (55°)

Range	Order No.	Composition of leaves
4 - 42 TPI	188-101	30 leaves: 4, 4 1/2, 5, 5 1/2, 6, 7, 8, 9, 10, 11, 11 1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42 TPI
4 - 60 TPI	188-102	28 leaves: 4, 4 1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 34, 36, 40, 48, 60 TPI

Technical Data

TPI	Metric	Accuracy	
		Pitch (mm)	Angular (minutes)
4-6	6.35-4.23	±0.05	±35
7-12	3.63-2.12	±0.05	±40
13-25	1.95-1.02	±0.05	±45
26-48	0.98-0.53	±0.05	±50
60	0.42	±0.05	±60

Radius Gages-Sets

SERIES 186

FEATURES

Radius Gages are recommended for checking or laying out concave or convex radii. An individual gage for each dimension makes it possible to verify radius or fillet dimensions easier, faster and more accurately in machining, layout, inspection and pattern-making work. The measuring surfaces are precisely finished with smooth, accurate edges. Radius gages are available separately or in six sets. Each radius gage has five measuring locations, and it is identified with its particular radius dimensions. The gages have a satin or dull-chrome finish.

The holding cases, provided to protect the sets of radius gages, have indexed pockets to facilitate the selection of the proper size gage. A 4" long holder is furnished with Set No. 186-901 to make it possible to check radii in confined or hard-to-reach locations.



186-901

SPECIFICATIONS

Metric

Order No.	No. of Leaves	Sizes	Remarks
186-902	26	0.5 - 13mm by 0.5mm	90° arc

Inch

Order No.	No. of Leaves	Sizes	Remarks
186-901	25	1/64"-17/64" by 64ths and 9/32"-1/2" by 32nds	Holder
186-903	17	1/64"-17/64" by 64ths	
186-904	8	9/32"-1/2" by 32nds	
186-905	8	9/16"-1" by 16ths	Holder
186-906	26	.010-.030" by .005" .040-.100" by .010" .120-.300" by .020" .350-.500" by .050"	Holder
186-907	10	.550-1" by .050"	

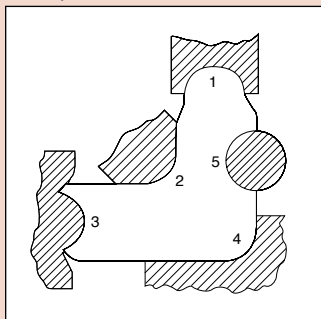
Decimal

Radius	Part No.	Radius	Part No.
.010"	211798	.240"	211816
.015"	211799	.260"	211817
.020"	211800	.280"	211818
.025"	211801	.300"	211819
.030"	211802	.350"	211820
.040"	211803	.400"	211821
.050"	211804	.450"	211822
.060"	211805	.500"	211823
.070"	211806	.550"	211824
.080"	211807	.600"	211825
.090"	211808	.650"	211826
.100"	211809	.700"	211827
.120"	211810	.750"	211828
.140"	211811	.800"	211829
.160"	211812	.850"	211830
.180"	211813	.900"	211831
.200"	211814	.950"	211832
.220"	211815	1.000"	211833

Fraction

Radius	Part No.	Radius	Part No.
1/64"	201441	5/16"	201459
1/32"	201442	11/32"	201460
3/64"	201443	3/8"	201461
1/16"	201444	13/32"	201462
5/64"	201445	7/16"	201463
3/32"	201446	15/32"	201464
7/64"	201447	1/2"	201465
1/8"	201448	9/16"	211790
9/64"	201449	5/8"	211791
5/32"	201450	11/16"	211792
11/64"	201451	3/4"	211793
3/16"	201452	13/16"	211794
13/64"	201453	7/8"	211795
7/32"	201454	15/16"	211796
15/64"	201455	1"	211797
1/4"	201456		
17/64"	201457		
9/32"	201458		

Accuracy: ±.0016" / 0.04mm



5 concave and convex radii per leaf.

Digital Protractor

SERIES 950

FEATURES

These digital protractors present inclination values on an easy-to-read LCD. The measurements are generated by an electronic gravity sensor and processed by the latest low-power electronic circuit technology.

- Full 360° range (90° x 4).
- Machined aluminum frame.
- Alternate reference (zero).
- Reading hold.
- Simple calibration requiring no special fixtures.
- Display remains upright to view at all angles. (950-317, Pro 360 Model).
- RS232C output. (950-318 Pro 3600 Model).
- Supplied in fitted carrying case.



Front View



950-317 Back View



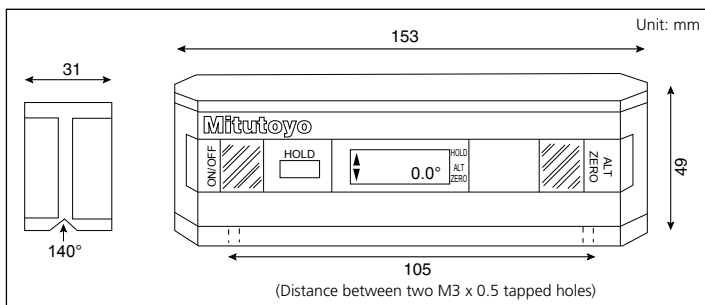
950-318 Back View

SPECIFICATIONS

Order No.	950-317	950-318
Model	Pro 360	Pro 3600
Range	360° (90°x4)	360° (90°x4)
Resolution	0.1°	0.01° (0° to 9.99°) 0.1° (10° to 90°)
Accuracy	±0.1° Level ±10°, Plumb ±10° ±0.2° Maximum error	±0.05° (0° to 10°) ±0.1° (80° to 90°) ±0.2° (10° to 80°)
Repeatability	±0.1°	±0.05°
Cross Axis Error	Minimal	Minimal
Battery Life	500 Hrs. Standard 9-Volt Battery	500 Hrs. Standard 9-Volt Battery
Temperature Operation	-5°C to 50°C (23° to 122°F) -20°C to 65°C (-4°F to 149°F)	-5°C to 50°C (23° to 122°F) -20°C to 65°C (-4°F to 149°F)
Storage		
Weight	289g (10.2oz.)	295g (10.4oz.)
Output	N/A	RS-232C Compatible
Standard Accessories	Plastic Case	Plastic Case

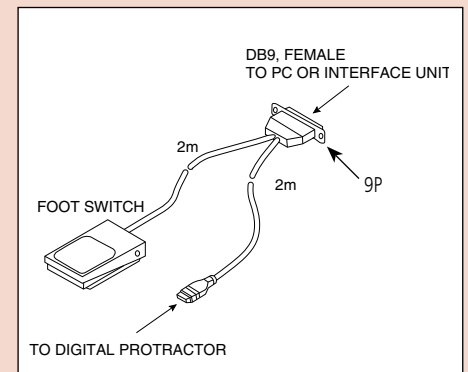
±Represents clockwise or counter-clockwise slope.

DIMENSIONS



Optional Accessories

50AAA983A RS-232C Output cable w/foot switch



50AAA983A RS-232C Output cable w/foot switch 10P-9P

Digital Hand Tachometers

SERIES 982

FEATURES

- New digital hand tachometers are compact and easy to handle.
- NIST certification is supplied with each digital hand tachometer.
- Model PH-200LC (982-552) has laser diode detection and a combination of contact and non-contact measurement.
- Supplied with plastic carrying case.

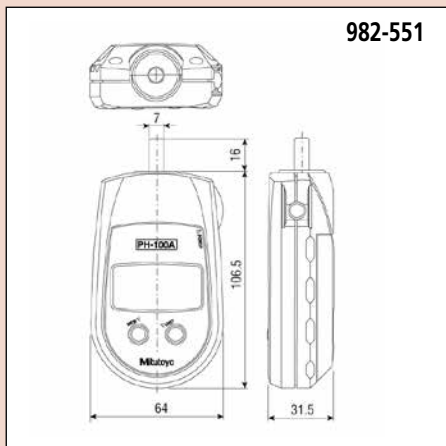


982-551

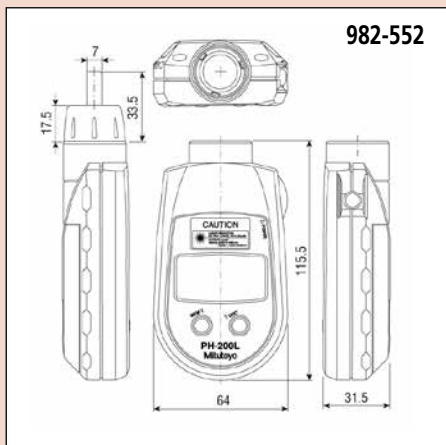


982-552

DIMENSIONS



982-551



982-552

SPECIFICATIONS

Order No.	982-551	982-552
Model No.	PH-100A	PH-200LC
Revolution per minute	1.0 – 25,000 rpm	—
Rotation speed	—	Non-contact: 6.0 – 99,999 rpm; Contact: 6.0 – 25,000 rpm
Measuring accuracy Revolution Surface, Speed, Length	1.0 – 599.9rpm: ± 1 rpm, 600.0 – 25,000 rpm: $\pm 0.006\%$ and ± 0.5 digit $\pm 0.4\%$ and 1 digit	6.0 – 599.9 rpm: ± 1 rpm, 600.0 – 99,999 rpm $\pm 0.006\%$ and ± 0.5 digit $\pm 0.4\%$ and ± 1 digit
Detection	Optical coupler, 20 pulses per revolution	Laser diode
Outside dimensions	4.83" L x 2.52" W x 1.24" H (122.5mm x 64mm x 31.5mm)	4.55" L x 2.52" W x 1.24" H Overall length with contact adapter: 149mm
Mass	170 g	160 g
Power	Battery: AA 3 pcs.	Battery: AA 3 pcs.

Optional Accessories for Digital Hand Tachometers

Order No.	Description	Dimension	Drawing
010049	Cone Adapter, Standard	D = 1/2"	
010051	Cone Adapter, 3/4"	D = 3/4"	
010052	Cone Adapter, 1-1/4"	D = 1-1/4" d = 1/2"	
010053	Funnel Adapter, Standard	D = 1/2"	
010054	Funnel Adapter, 3/4"	D = 3/4"	
010055	Measuring Wheel FPM (6" cir), Standard	D = 1.91"	
010056	Measuring Wheel FPM (12" cir)	D = 3.82"	
010057	Measuring Wheel YPM (0.1 yard cir)	D = 1.15"	
010058	Measuring Wheel MPM (0.1 meter cir)	D = 1.25"	
010059	Reflective Tabs 1/2" square (35 pcs)		
010060	Extension Shaft (3" length)		

Bench Center

SERIES 967

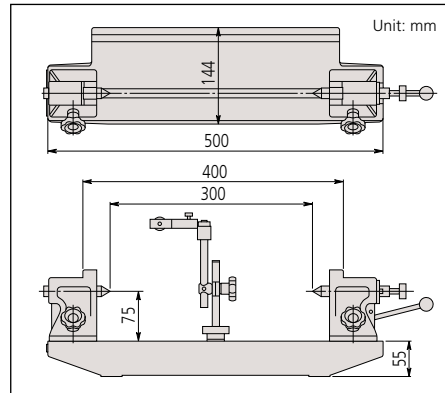
FEATURES

- Used with a dial test indicator (optional), the bench center provides precision measurement of concentricity verification on cylindrical workpieces.
- With an indicator clamp. (Holding stem diameter: 9.53mm / .375")

967-201-10



DIMENSIONS



Order No.	A	B	C	D	E	F	G	H
967-203-10	310	40	50	70	178	41	60	134.5
967-201-10	500	45	75	80	370	36	60	194.5
967-204-10	700	80	100	140	500	65	110	194.5
967-202-10	900	100	125	160	600	50	104	230

SPECIFICATIONS

Order No.	Center-to-Center	Workpiece Capacity Diameter	Max. Weight Hold	Parallelism of Centers	Flatness of Surface	Attachment Diameter	Mass (kg)
967-203-10	5.9" / 150mm	3.8"	17.5 lbs. (8kg)	.0002"	.0004"	Ø3/8"	7
967-201-10	11.8" / 300mm	5.8"	35 lbs. (16kg)	.0002"	.0006"	Ø3/8"	13
967-204-10	17.7" / 450mm	7.8"	44 lbs. (20kg)	.0002"	.0007"	Ø3/8"	60
967-202-10	23.6" / 600mm	9.8"	66 lbs. (30kg)	.00024"	.0008"	Ø3/8"	70

Granite Surface Plate Accessories

SERIES 517

These accessories are made from the same high-quality black granite as Mitutoyo surface plates, allowing flexibility in work holding and positioning.

SPECIFICATIONS

Angle Blocks _____ with or without inserts

Grade	Laboratory*			Master**		
	Size	4 Face		2 Face	4 Face	
2 Face		no inserts	w/ inserts		no inserts	w/ inserts
4 x 4 x 4"	517-767	517-761	517-773	517-867	517-861	517-873
6 x 6 x 6"	517-768	517-762	517-774	517-868	517-862	517-874

*Laboratory overall accuracy: .000025" per 6".

**Master overall accuracy: .000050" per 6".

Parallels

Grade	Pair Accuracy	Laboratory		Master		
		2 Face	4 Face	Accuracy	2 Face	4 Face
.75 x 1 x 6"	.00003"	517-755	517-750	.00006"	517-855	517-850
.75 x 1.5 x 9"	.00004"	517-756	517-751	.00008"	517-856	517-851
1 x 2 x 12"	.00006"	517-757	517-752	.0001"	517-857	517-852

V-Blocks

V-1 type have matching accuracy on "V" from the bottom face only. V-5 type have four face matching accuracy plus "V".

Grade	Laboratory*		Master**	
	V-1	V-5	V-1	V-5
2 x 2 x 2.5"	517-787	517-783	517-887	517-883
3 x 3 x 3"	517-788	517-784	517-888	517-884
6 x 6 x 6"	517-789	517-785	517-889	517-885

*Laboratory overall accuracy: .00005" per 6".

**Master overall accuracy: .0001" per 6"

Angle Blocks



517-862
(without inserts)

517-884 V-Blocks (matching pair)



517-852
Parallels
(in pairs)

Technical Data

Maximum workpiece dia.: 300mm
 Maximum workpiece height: 150mm
 Mass: 13kg
 Spindle Tip Material: Hardened Steel

Standard Accessories:

56AAK066 Indicator rod assembly
 967-201-10
 967-203-10

56AAK961R Indicator rod assembly
 967-202-10
 967-204-10

Optional Accessories:

56AAJ988 Special attachment for mounting 967-201-10 in vertical position.

56AAJ987 Special attachment for mounting 967-203-10 in vertical position.

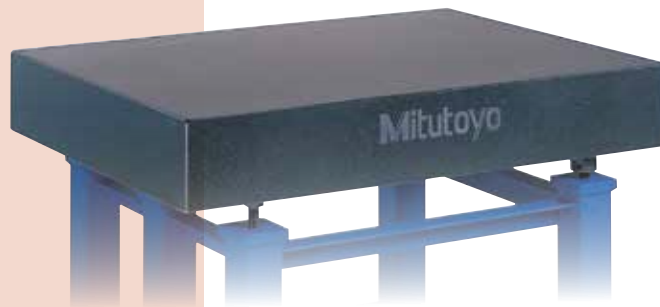
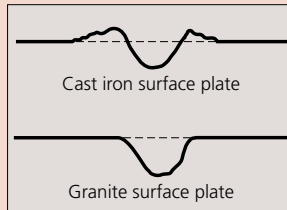
Black Granite Surface Plate

SERIES 517

FEATURES

- Natural granite seasoned for thousands of years is free from deterioration or dimensional change over time.
- Granite surface plate has many advantages over cast iron surface plates:
 - Twice as hard as cast iron.
 - Minimal changes in dimension due to temperature changes.
 - Free from wringing, so there is no interruption of work.
 - Free from burrs or protrusions because of the fine grain structure and insignificant

- stickiness; this ensures a high degree of flatness over a long service life and causes no damage to other parts or instruments.
- Trouble-free operation for use with magnetic materials.
- Long life and rust-free, resulting in low maintenance costs.
- Mitutoyo granite surface plates meet or exceed federal specification GGG-P-463c. Each surface plate is shipped with a Certificate of Accuracy which guarantees its accuracy and verifies its traceability to NIST.
- All plates from 48" x 108" and larger are machine base gray granite. Smaller plates are black granite.
- Surface plates, to size of specifications other than standard, available by special order.
- Surface plates, with the bolt screws, available by special order.
- All Mitutoyo surface plates shipped F.O.B. Escondido, CA.



SPECIFICATIONS

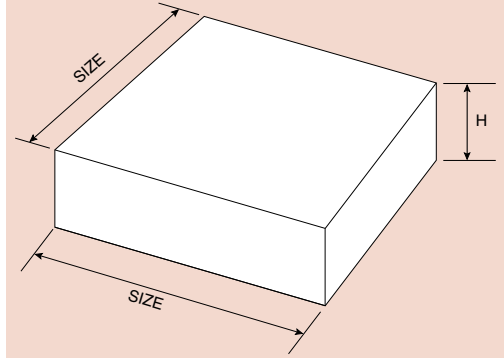
Inch 100 lbs.-Load / sq. ft. no ledge

Size	AA Laboratory Grade				A Inspection Grade				B Shop Grade			
	H	Acc.*	Order No.	Wt. (lbs)	H	Acc.*	Order No.	Wt. (lbs)	H	Acc.*	Order No.	Wt. (lbs)
8 x 12"	3"	50	517-700	30	2"	100	517-800	25	2"	200	517-900	25
9 x 12"	3"	50	517-701	40	3"	100	517-801	40	2"	200	517-901	30
12 x 12"	3"	50	517-702	50	3"	100	517-802	50	3"	200	517-902	50
12 x 18"	4"	50	517-703	100	4"	100	517-803	100	4"	200	517-903	100
18 x 18"	4"	50	517-704	150	4"	100	517-804	150	3"	200	517-904	100
18 x 24"	4"	65	517-705	200	4"	130	517-805	200	4"	260	517-905	200
24 x 24"	5"	70	517-706	310	4"	140	517-806	259	3"	280	517-906	200
24 x 30"	5"	75	517-707	400	5"	150	517-807	400	4"	300	517-907	300
24 x 36"	6"	85	517-708	600	5"	170	517-808	500	4"	340	517-908	400
24 x 48"	8"	150	517-709	1000	6"	300	517-809	800	5"	600	517-909	650
30 x 36"	6"	100	517-710	800	5"	200	517-810	600	5"	400	517-910	600
30 x 48"	8"	150	517-711	1300	6"	300	517-811	1000	6"	600	517-911	1000
30 x 60"	12"	200	517-712	1900	10"	500	517-812	1535	8"	1000	517-912	1150
36 x 36"	6"	100	517-713	900	5"	200	517-813	780	5"	400	517-913	700
36 x 48"	8"	150	517-714	1500	6"	300	517-814	1200	6"	600	517-914	1200
36 x 60"	12"	200	517-715	2850	10"	400	517-815	2350	8"	800	517-915	1900
36 x 72"	12"	250	517-716	3400	10"	500	517-816	2850	8"	1000	517-916	2300
48 x 48"	8"	200	517-717	2025	6"	400	517-817	1525	6"	800	517-917	1500
48 x 60"	12"	250	517-718	3800	10"	500	517-818	3150	8"	1000	517-918	2525
48 x 72"	12"	300	517-719	4500	10"	600	517-819	3800	8"	1200	517-919	3050
48 x 84"	14"	350	517-720	6150	12"	700	517-820	5325	10"	1400	517-920	4450
48 x 96"	14"	400	517-721	7000	12"	800	517-821	6050	10"	1600	517-921	5150
48 x 108"	14"	500	517-722	7900	12"	1000	517-822	6830	10"	2000	517-922	5700
48 x 120"	18"	700	517-723	11300	16"	1400	517-823	10160	14"	2800	517-923	8800
48 x 144"	18"	800	517-724	13500	16"	1600	517-824	12200	14"	3200	517-924	10500
60 x 60"	14"	250	517-725	5500	12"	500	517-825	4800	10"	1000	517-925	4000
60 x 72"	14"	350	517-726	6600	12"	700	517-826	5750	10"	1400	517-926	4900
60 x 96"	14"	500	517-727	8800	12"	1000	517-827	7600	10"	2000	517-927	6500
60 x 120"	16"	700	517-728	11050	14"	1400	517-828	11100	12"	2800	517-928	9800
60 x 144"	18"	900	517-729	16950	16"	1800	517-829	15100	14"	3600	517-929	14200
72 x 72"	14"	400	517-730	8000	12"	800	517-830	7000	10"	1600	517-930	5700
72 x 96"	16"	500	517-731	12025	14"	1000	517-831	10800	12"	2000	517-931	9200
72 x 120"	16"	700	517-732	15070	14"	1400	517-832	13400	12"	2800	517-932	11400
72 x 144"	18"	1000	517-733	20300	16"	2000	517-833	18100	14"	4000	517-933	15900

* Accuracies shown in microinches (µin)

Inch 50 lbs.-Load / sq. ft. no ledge

Size	AA Laboratory Grade				A Inspection Grade				B Shop Grade			
	H	Acc.	Order No.	Wt.	H	Acc.	Order No.	Wt.	H	Acc.	Order No.	Wt.
8 x 12"	2"	50	517-740	25	2"	100	517-840	25	2"	200	517-940	25
12 x 18"	3"	50	517-741	80	3"	100	517-841	80	2"	200	517-941	60
18 x 24"	4"	65	517-742	200	3"	130	517-842	165	2"	260	517-942	100
24 x 36"	5"	85	517-743	500	4"	170	517-843	400	3"	340	517-943	300
36 x 48"	6"	150	517-746	1200	5"	300	517-846	1000	4"	600	517-946	800



Steel Stands

Steel stands for supporting black granite surface plates, at working levels, are available either stationary or with casters. Sizes and weights are given below.



SPECIFICATIONS

Size	Stationary		With Casters	
	Order No.	Wt.	Order No.	Wt.
12 x 18"	517-950	42lbs	517-950-1	46lbs
18 x 18"	517-951	46lbs	517-951-1	50lbs
18 x 24"	517-952	50lbs	517-952-1	56lbs
24 x 24"	517-954	65lbs	517-954-1	69lbs
24 x 30"	517-955	70lbs	517-955-1	74lbs
24 x 36"	517-956	73lbs	517-956-1	77lbs
24 x 48"	517-957	90lbs	517-957-1	94lbs
30 x 36"	517-960	85lbs	517-960-1	89lbs
30 x 48"	517-961	95lbs	517-961-1	99lbs
30 x 60"	517-962	105lbs	517-962-1	109lbs
36 x 36"	517-963	95lbs	517-963-1	99lbs
36 x 48"	517-964	105lbs	517-964-1	109lbs
36 x 60"	517-965	160lbs	517-965-1	164lbs
36 x 72"	517-966	180lbs	517-966-1	184lbs
48 x 48"	517-967	190lbs	517-967-1	194lbs
48 x 60"	517-968	200lbs	517-968-1	204lbs
48 x 72"	517-969	205lbs	517-969-1	209lbs
48 x 84"	517-970	320lbs	517-970-1	324lbs
48 x 96"	517-971	335lbs	517-971-1	339lbs
48 x 108"	517-972	350lbs	517-972-1	354lbs
48 x 120"	517-973	365lbs	517-973-1	369lbs
48 x 144"	517-974	430lbs	517-974-1	434lbs
60 x 60"	517-975	245lbs		
60 x 72"	517-976	340lbs		
60 x 96"	517-977	375lbs		
60 x 120"	517-978	455lbs		
60 x 144"	517-979	480lbs		
72 x 72"	517-980	380lbs		
72 x 96"	517-981	465lbs		
72 x 120"	517-982	510lbs		
72 x 144"	517-983	530lbs		

48x72 and smaller include keepers to prevent the surface plate from being pushed off the stand.

Note: The total height of stand and granite plate is 36". If ordering only stand, stand height will be made according to a Grade A granite plate thickness.



Digimatic Indicators



Dial Indicators



Dial Test Indicators



Dial Indicator Applications and Stands



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ABSOLUTE Solar Digimatic Indicator ID-S

543 Series – With Simple Design

FEATURES

- Mitutoyo's unique ABSOLUTE sensor automatically restores the last origin position when the indicator is turned on. This allows quick-start operation, which is particularly useful in multipoint measurement.
- Measurement tool with a solar power source. Ready for use from 40 lux illumination.
- Similar in size to Series 2 dial indicators.
- SPC output provided.
- Two large buttons (three on inch/mm models) improve functionality.



543-502B
ID-S112ESB

543-500
ID-S112S

SPECIFICATIONS

Inch/Metric with 3/8" dia. Stem, #4-48UNF Thread

Order	Model	Range	Resolution	Accuracy	Stem Diameter	Measuring Force	Back Type
543-502	ID-S112ES	.5"/12.7mm	.00005"/0.001mm	.0001"/0.003mm	3/8" (ANSI/AGD)	1.5N or less	Lug Back
543-502B	ID-S112ESB	.5"/12.7mm	.00005"/0.001mm	.0001"/0.003mm	3/8" (ANSI/AGD)	1.5N or less	Flat Back
543-507	ID-S1012ES	.5"/12.7mm	.0005"/0.01mm	.001"/0.02mm	3/8" (ANSI/AGD)	1.5N or less	Lug Back
543-507B	ID-S1012ESB	.5"/12.7mm	.0005"/0.01mm	.001"/0.02mm	3/8" (ANSI/AGD)	1.5N or less	Flat Back

Metric with 8mm dia. Stem, M2.5x.45 Thread

Order	Model	Range	Resolution	Accuracy	Stem Diameter	Measuring Force	Back Type
543-500	ID-S112S	12.7mm	0.001mm	0.003mm	8mm (ISO)	1.5N or less	Lug Back
543-500B	ID-S112SB	12.7mm	0.001mm	0.003mm	8mm (ISO)	1.5N or less	Flat Back
543-505	ID-S1012S	12.7mm	0.01mm	0.02mm	8mm (ISO)	1.5N or less	Lug Back
543-505B	ID-S1012SB	12.7mm	0.01mm	0.02mm	8mm (ISO)	1.5N or less	Flat Back

Inch/Metric with 8mm dia. Stem, M2.5x.45 Thread

Order	Model	Range	Resolution	Accuracy	Stem Diameter	Measuring Force	Back Type
543-501	ID-S112MS	.5"/12.7mm	.00005"/0.001mm	.0001"/0.003mm	8mm (ISO)	1.5N or less	Lug Back
543-501B	ID-S112MSB	.5"/12.7mm	.00005"/0.001mm	.0001"/0.003mm	8mm (ISO)	1.5N or less	Flat Back
543-506	ID-S1012MS	.5"/12.7mm	.0005"/0.01mm	.001"/0.02mm	8mm (ISO)	1.5N or less	Lug Back
543-506B	ID-S1012MSB	.5"/12.7mm	.0005"/0.01mm	.001"/0.02mm	8mm (ISO)	1.5N or less	Flat Back

Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.01mm, 0.001mm, .00005"/0.001mm, or .0005"/0.01mm
 Display: LCD
 Length Standard: ABSOLUTE electrostatic capacitance-type linear encoder
 Max. Response Speed: Unlimited
 Measuring Force: Refer to the list of specifications
 Battery: Solar Battery*
 Dust/Water Protection Level: IP42
 *Can be used continuously above 40 lux

Function

Origin Set, Counting Direction Switching, in/mm conversion

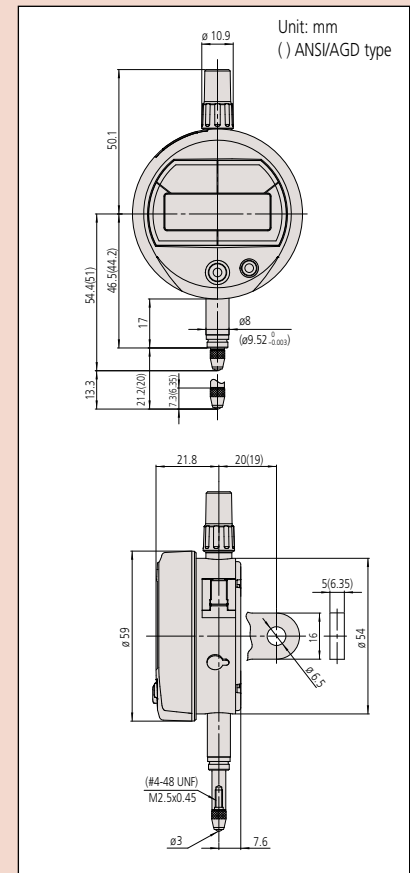
Optional Accessories

- 21EZA198 Lifting lever (mm)
- 21EZA199 Lifting lever (inch)
- 540774 Lifting cable
- 21EZA105 Lifting knob (mm)
- 21EZA150 Lifting knob (inch)
- 905338 SPC cable (1m)
- 905409 SPC cable (2m)
- : Backs (See page F-33.)
- : Contact points (See page F-34.)

About the charge function:

Reserve capacity allows a fully charged ID-S Solar to be used for about 3.5 hours under light conditions below the minimum level. The charging time differs depending on the environment, but it usually takes about 1.5 hours for a fully discharged ID-S Solar to fully recharge under light conditions of 500 lux.

DIMENSIONS





ABSOLUTE
Absolute System Patented by MITUTOYO



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.01mm, 0.001mm, .0005"/0.01mm, .0001"/0.001mm or .00005"/0.001mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance-type linear encoder
 Max. response speed: Unlimited
 Measuring force: Refer to the list of specifications
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 20,000 hours under normal use
 Dust/Water protection level: IP42 (IP53: **543-794B**, **543-795B**, **543-796B**)
 Inspection certificate is included.

Function

Origin-set, Zeroset, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error, Over-flow error

Optional Accessories

- 905338:** SPC cable (40" / 1m)
- 905409:** SPC cable (80" / 2m)
- 21EZA198:** Spindle lifting lever (ISO/JIS type)
- 21EZA199:** Spindle lifting lever (ANSI/AGD type)
- 540774:** Spindle lifting cable (stroke: .4" / 10mm)
- 21EZA105** Lifting knob (mm)
- 21EZA150** Lifting knob (inch)
- 125317:** Spare rubber boot (for dust-proof type)
- : Backs (See page F-33.)
- : Contact points (See page F-34.)

ABSOLUTE Digimatic Indicator ID-S

SERIES 543 — with Simple Design

FEATURES

- After the initial zero-setting with the Origin button, the repeated absolute positioning is no longer necessary over entire battery life.
- Similar in size to standard Series 2 dial indicators.
- SPC data output.
- Unlimited response speed eliminates over-speed errors



543-782B



543-792B

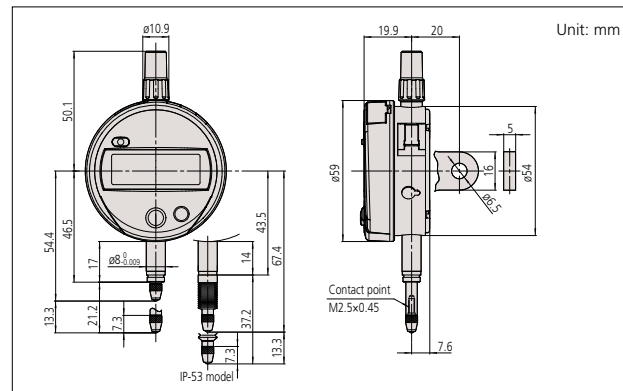
SPECIFICATIONS

Inch/Metric		Stem dia. 3/8", #4-48 UNF Thread		ISO/JIS type	ANSI/AGD type		
Resolution	Range	Order No.		Model	Accuracy	Measuring force	Remarks
		w/ lug back	w/ flat-back				
.00005"/0.001mm	.5" / 12.7mm	543-792	543-792B	ID-S112EX	±.0001"	1.5N or less	—
.00005"/0.001mm	.5" / 12.7mm	543-796	543-796B	ID-S112PEX	±.0001"	2.5N	Dust-proof
.0001"/0.001mm	.5" / 12.7mm	543-793	543-793B	ID-S112TX	±.0001"	1.5N or less	—
.0005"/0.01mm	.5" / 12.7mm	543-783	543-783B	ID-S1012EX	±.0010"	1.5N or less	—

Inch/Metric		Stem ø 8mm, M2.5 x 0.45 Thread					
Resolution	Range	Order No.		Model	Accuracy	Measuring force	Remarks
		w/ lug back	w/ flat-back				
.00005"/0.001mm	.5" / 12.7mm	543-791	543-791B	ID-S112MX	±.0001"	1.5N or less	—
.00005"/0.001mm	.5" / 12.7mm	543-795	543-795B	ID-S112PMX	±.0001"	2.5N or less	Dust-proof
.0005"/0.01mm	.5" / 12.7mm	543-782	543-782B	ID-S1012MX	±.0008"	1.5N or less	—

Metric		Stem ø 8mm, M2.5 x 0.45 Thread					
Resolution	Range	Order No.		Model	Accuracy	Measuring force	Remarks
		w/ lug back	w/ flat-back				
0.001mm	12.7mm	543-790	543-790B	ID-S112X	0.003mm	1.5N or less	—
0.001mm	12.7mm	543-794	543-794B	ID-S112PX	0.003mm	2.5N or less	Dust-proof
0.01mm	12.7mm	543-781	543-781B	ID-S1012X	0.02mm	1.5N or less	—

DIMENSIONS



- Note 1: Dimensions of the inch (ANSI/AGD Type) dial indicator partly differ from those of the metric (ISO/JIS Type) indicator.
- Note 2: Inch (ANSI/AGD Type) dial indicators are provided with a stem of 3/8" dia. and #4-48UNF thread mount for the contact point.



ABSOLUTE Digimatic Indicator ID-U

SERIES 575 — With Slim and Simple Design

FEATURES

- Slim digital indicator with low price.
- Large LCD and simple key operation.
- After the initial origin setting, the ID-U no longer needs absolute positioning over entire battery life; the origin is remembered even after power-off.
- Ideal for installation into measuring devices because of compact design and long battery life.
- Employing the ABSOLUTE linear encoder, the ID-U always displays the spindle "Absolute Position" from the origin at power-on. Also unlimited response speed eliminates over-speed errors.
- Flat back type only has no option for backs.
- SPC data output.



SPECIFICATIONS

Inch/Metric Stem dia. 3/8", #4-48 UNF Thread ISO/JIS type ANSI/AGD type

Resolution	Range	Order No.	Model	Accuracy	Measuring force
.0005"/0.01mm	1" / 25.4mm	575-123	ID-U1025E	.0008"	1.8N or less

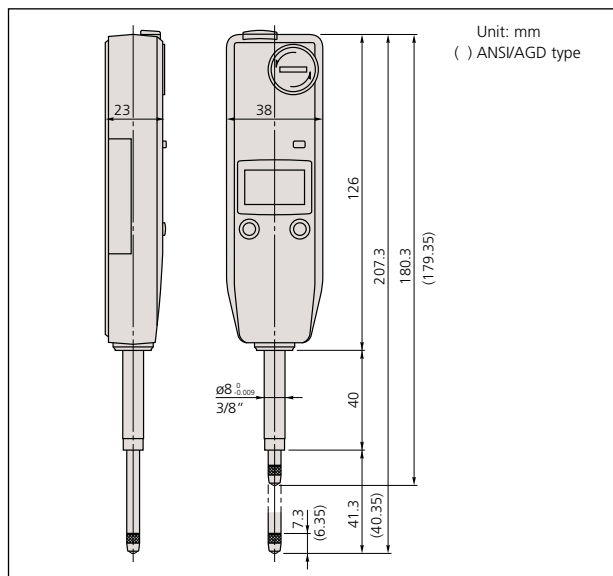
Inch/Metric Stem \varnothing 8mm, M2.5 x 0.45 Thread

Resolution	Range	Order No.	Model	Accuracy	Measuring force
.0005"/0.01mm	1" / 25.4mm	575-122	ID-U1025M	.0008"	1.8N or less

Metric Stem \varnothing 8mm, M2.5 x 0.45 Thread

Resolution	Range	Order No.	Model	Accuracy	Measuring force
0.01mm	25.4mm	575-121	ID-U1025	0.02mm	1.8N or less

DIMENSIONS



Technical Data

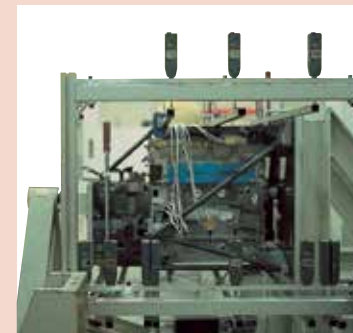
Accuracy: Refer to the list of specifications
 Resolution: 0.01mm or .0005"/0.01mm,
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed: Unlimited
 Measuring force: Refer to the list of specifications
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 20,000 hours under normal use
 Dust/Water protection level: IP42

Function

Origin-set, Zeroset, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error, Over-flow error

Optional Accessories

905338: SPC cable (40" / 1m)
905409: SPC cable (80" / 2m)
540774: Spindle lifting cable (stroke: 4" / 10mm)
 _____: Contact points (See page F-34.)



Application example



ABSOLUTE Digimatic Indicator ID-C

SERIES 543 — Standard Type

FEATURES

- Similar in size to Series 2 dial indicators.
- Large, easy-to-read LCD.
- Go/no-go judgment can be performed by setting upper and lower tolerance limits. The judgment result (go/no-go) can be displayed in full-size characters.
- The positive/negative count resulting from the spindle's up/down movement can be toggled.
- Internal calculations using the simple formula of $[F(x) = Ax]$ are available.
- Employing the ABSOLUTE linear encoder, the ID-C always displays the spindle "Absolute Position" from the origin at power-on. Also unlimited response speed eliminates over-speed errors.
- The ID-C indicator face can be rotated 330° to an appropriate angle for easy reading.
- With SPC data output.

Technical Data

Accuracy: Refer to the list of specifications

Resolution:	0.01mm type	0.01mm
	0.001mm type*	0.001mm/0.01mm
	.0005"/0.01mm type	.0005"/0.01mm
	.00005"/0.001mm type*	.0005"/.0001"/.00005"/0.01mm/0.001mm

* Switchable resolution

Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed: Unlimited
 Measuring force: Refer to the list of specifications
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 7,000 hours under normal use
 Dust/Water protection level: IP42
 Inspection certificate is included

Function

Origin-set/Preset, Zeroset, go/no-go judgment, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error, Over-flow error, Tolerance limit setting error
 Internal calculations using the simple formula of $[F(x) = Ax]$ are available.

Optional Accessories

- 905338:** SPC cable (40" / 1m)
- 905409:** SPC cable (80" / 2m)
- 21EZA198:** Spindle lifting lever (ISO/JIS type)*
- 21EZA199:** Spindle lifting lever (ANSI/AGD type)*
- 21EZA105:** Spindle lifting knob (12.7mm/.5" ISO/JIS type)**
- 21EZA150:** Spindle lifting knob (12.7mm/.5" ANSI/AGD type)**
- 21EZA197:** Spindle lifting knob (25.4mm/1" , 50.8mm/2" models)
- 21EZA200:** Spindle lifting knob (50.8mm/2")
- 540774:** Spindle lifting cable (stroke: (1"/ 25.4mm)
- 02ACA571:** Auxiliary spindle spring for 25mm/1" models***
- 02ACA773:** Auxiliary spindle spring for 50mm/2" models***
- : Backs (See page F-33.)
- : Contact points (See page F-34.)

*Can be used on 12mm/.5" models only.
 **Not available for low measuring force models.
 ***Required when orienting gage upside down.



543-392
IP42



543-402
IP42



543-472B
IP42



543-492B
IP42

SPECIFICATIONS

Inch/Metric Stem dia. 3/8", #4-48 UNF Thread ISO/JIS type ANSI/AGD type

Resolution	Range	Order No. (w/lug, flat-back)	Model	Accuracy	Measuring force	Remarks
.00005"/0.001mm*	.5" / 12.7mm	543-392 543-392B	ID-C112EXB	.0001"	1.5N or less	—
.00005"/0.001mm*	.5" / 12.7mm	543-396 543-396B	ID-C112CEX	.0001"	0.4N - 0.7N	Low measuring force
.00005"/0.001mm*	1" / 25.4mm	— 543-472B	ID-C125EXB	.0001"	1.8N or less	—
.00005"/0.001mm*	2" / 50.8mm	— 543-492B	ID-C150EXB	.0002"	2.3N or less	—
.0005"/0.01mm	.5" / 12.7mm	543-402 543-402B	ID-C1012EX	.001"	0.9N or less	—
.0005"/0.01mm	.5" / 12.7mm	543-406 543-406B	ID-C1012CEX	.001"	0.2N - 0.5N	Low measuring force
.0005"/0.01mm	1" / 25.4mm	— 543-476B	ID-C1025EXB	.001"	1.8N or less	—
.0005"/0.01mm	2" / 50.8mm	— 543-496B	ID-C112CEXB	.0016"	2.3N or less	—

* Switchable Resolution Type

Inch/Metric Stem ø 8mm, M2.5 x 0.45 Thread

Resolution	Range	Order No. (w/lug, flat-back)	Model	Accuracy	Measuring force	Remarks
.00005"/0.001mm*	.5" / 12.7mm	543-391 543-391B	ID-C112MX	.0001"	1.5N or less	—
.00005"/0.001mm*	.5" / 12.7mm	543-395 543-395B	ID-C112CMX	.0001"	0.4N - 0.7N	Low measuring force
.00005"/0.001mm*	1" / 25.4mm	— 543-471B	ID-C125MXB	.0001"	1.8N or less	—
.00005"/0.001mm*	2" / 50.8mm	— 543-491B	ID-C150MXB	.0002"	2.3N or less	—
.0005"/0.01mm	.5" / 12.7mm	543-401 543-401B	ID-C1012MX	.001"	0.9N or less	—
.0005"/0.01mm	.5" / 12.7mm	543-405 543-405B	ID-C1012CMX	.001"	0.2N - 0.5N	Low measuring force
.0005"/0.01mm	1" / 25.4mm	— 543-475B	ID-C1025MXB	.001"	1.8N or less	—
.0005"/0.01mm	2" / 50.8mm	— 543-495B	ID-C1050MXB	.0016"	2.3N or less	—

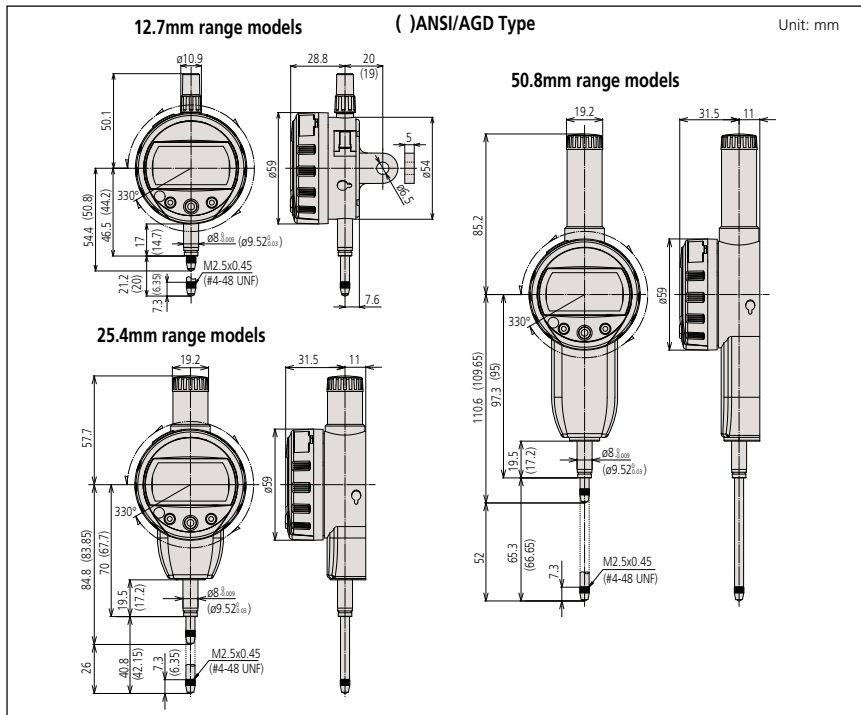
* Switchable Resolution Type

Metric Stem ø 8mm, M2.5 x 0.45 Thread

Resolution	Range	Order No. (w/lug, flat-back)	Model	Accuracy	Measuring force	Remarks
0.001mm*	12.7mm	543-390 543-390B	ID-C112X	0.003mm	1.5N or less	—
0.001mm*	12.7mm	543-394 543-394B	ID-C112CX	0.003mm	0.4N - 0.7N	Low measuring force
0.001mm*	25.4mm	— 543-470B	ID-C125XB	0.003mm	1.8N or less	—
0.001mm*	50.8mm	— 543-490B	ID-C150XB	0.006mm	2.3N or less	—
0.01mm	12.7mm	543-400 543-400B	ID-C1012X	0.02mm	0.9N or less	—
0.01mm	12.7mm	543-404 543-404B	ID-C1012CX	0.02mm	0.2N - 0.5N	Low measuring force
0.01mm	25.4mm	— 543-474B	ID-C1025XB	0.03mm	1.8N or less	—
0.01mm	50.8mm	— 543-494B	ID-C1050XB	0.04mm	2.3N or less	—

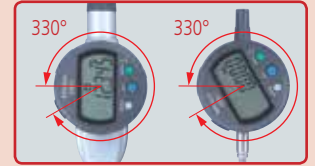
* Switchable Resolution Type

DIMENSIONS



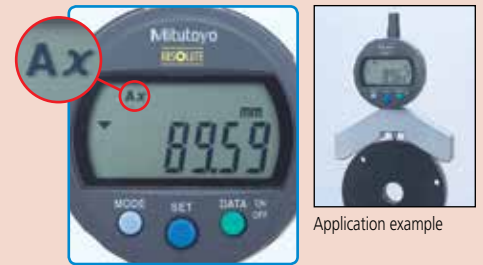
330° Rotary display

The display can be rotated 330°, allowing use at a position where you can easily read the measurement value.



Calculation: f(x) = Ax

Mounting the ID-C on a measuring jig and setting the multiplying factor A (to any value) allows direct measurement without using a conversion table and improves measurement efficiency.



Function locking

Ensures reliability of measurement by locking the settings to prevent preset function settings from being changed by mistake.



Setting measuring force on low measuring force models.

•543-404/404B/405/405B/406/406B

Spindle orientation	Spring	Weight (approximately 0.1N)	Maximum measuring force
Pointing vertically downward	Yes	Yes	0.5N
	Yes	No	0.4N
	No	Yes	0.3N
	No	No	0.2N
Horizontal	Yes	No	0.2N

Note: Operation using configurations other than shown above is not guaranteed.

•543-394/394B/395/395B/396/396B

Spindle orientation	Spring	Weight (approximately 0.1N)	Maximum measuring force
Pointing vertically downward	Yes	Yes	0.7N
	Yes	No	0.6N
	No	Yes	0.4N
	No	No	Not guaranteed
Horizontal	Not guaranteed		

Note: Operation using configurations other than shown above is not guaranteed.



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 12 Steps
 .00005/.0001/.0005"
 0.001/0.01mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance-type linear encoder
 Max. response speed: Unlimited
 Measuring force: Refer to the list of specifications
 Battery: CR2032 (1 pc.), **05SAA217**
 Battery life: Approx. 12 months under normal use
 IP Rating: Equivalent to IP-42¹

¹ A protection class indication (IP=International Protection) is based on the IEC 60529 / DIN40050 part 1/JIS D0207, C0920. The level indicated is valid only if the output connector cap is installed.

Function

Key Lock, Parameter Lock, PC-USB Input, Analog Bar, FAST measurement frequency, Preset (up to 3 values), Tolerance Judgment, Peak Detection, Calculation, inch/mm conversion (on inch/metric models only), Counting direction switching, Data Output
 Alarm: Low voltage, Counting value composition error, Over-flow error, Tolerance limit setting error

Optional Accessories

- 905338:** Connecting Cable (1m)
- 905409:** Connecting Cable (2m)
- 21EZA313:** Parameter Setting USB Cable
- 21EZA198:** Spindle lifting lever (12.7mm ISO/JIS type)
- 21EZA199:** Spindle lifting lever (12.7mm ASME/AGD type)
- 21EZA105:** Lifting Knob (12.7mm/.5" ISO/JIS Models)
- 21EZA150:** Lifting Knob (12.7mm/.5" ASME/AGD Models)
- 21EZA197:** Lifting Knob (for 25.4/1" mm models)
- 21EZA200:** Lifting Knob (for 50.8/2" mm models)
- 540774:** Spindle lifting cable
- : Backs (See page F-33.)
- : Contact points (See page F-34.)

APPLICATIONS



- Various fixtures suited for individual workpieces can be prepared.
- Measuring accuracy is subject to fixture accuracy

ABSOLUTE Digimatic Indicator ID-C

SERIES 543 — Calculation Type

FEATURES

- The new Calculation-Type Digimatic Indicator features both a Key-Lock and Parameter-Lock to prevent accidental changing of settings during operation.
- Improved parameter setting software makes easy to set all available parameters, and determine and upload the proper coefficients for calculation. (optional)
- Fast measurement frequency allows the user to increase the number of readings per second from 10 to 50, allowing higher accuracy measurements of TIR and MAX/MIN.
- An analog bar provides easy-to-read values when scanning for Max, Min, and TIR Values.
- The Absolute Digimatic indicator performs internal calculations using the formula $Ax+B+Cx-1$ (assuming spindle displacement as x) while the specified coefficients A , B and C can be set with respect to the purpose of measurement or dimensions of the fixtures. This unique features allows you to read your measurements directly, without the need for conversions.



543-342B

SPECIFICATIONS

ISO/JIS type ANSI/AGD type

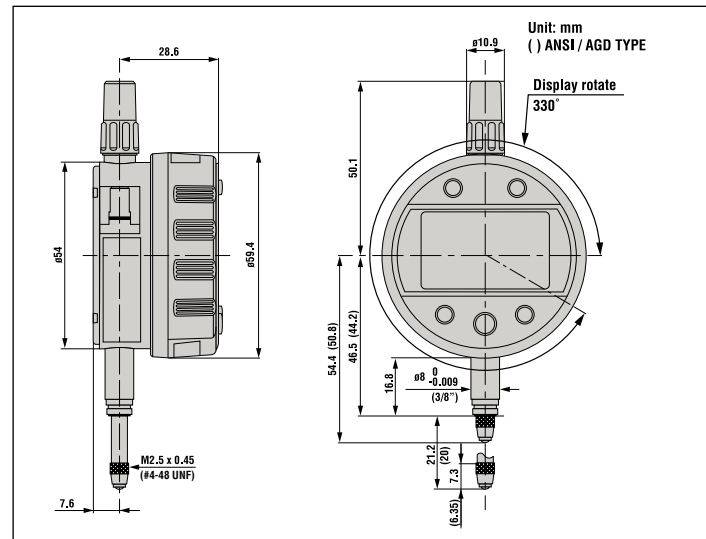
Inch/Metric		Stem dia. 3/8" #4-48 UNF Thread			
Resolution	Range	Order No.*	Model	Accuracy	Measuring Force
.00005/.0001/.0005"	.5"/12.7mm	543-342B	ID-C112REXB	±.00010"/0.003mm	1.5N or less
0.001/0.01mm	1"/25.4mm	543-592B	ID-C125REXB	±.00010"/0.003mm	1.8N or less
Selectable	2"/50.8mm	543-597B	ID-C150REXB	±.00025"/0.006mm	2.3N or less

Inch/Metric		Stem ø 8mm, M2.5 x 0.45 Thread			
Resolution	Range	Order No.*	Model	Accuracy	Measuring Force
.00005/.0001/.0005"	.5"/12.7mm	543-341B	ID-C112RMXB	±.00010"/0.003mm	1.5N or less
0.001/0.01mm	1"/25.4mm	543-591B	ID-C125RMXB	±.00010"/0.003mm	1.8N or less
Selectable	2"/50.8mm	543-596B	ID-C150RMXB	±.00025"/0.006mm	2.3N or less

Metric		Stem ø 8mm, M2.5 x 0.45 Thread			
Resolution	Range	Order No.*	Model	Accuracy	Measuring Force
0.001/0.01mm	.5"/12.7mm	543-340B	ID-C112RXB	0.003mm	1.5N or less
Selectable	1"/25.4mm	543-590B	ID-C125RXB	0.003mm	1.8N or less
	2"/50.8mm	543-595B	ID-C150RXB	0.006mm	2.3N or less

*Flat back

DIMENSIONS



ABSOLUTE Digimatic Indicator ID-C

SERIES 543 — With Max./Min. Value Holding Function

FEATURES

- The new Peak Hold-Type Digimatic Indicator features both a Key-Lock and Parameter-Lock to prevent accidental changing of settings during operation.
- Parameter setting software makes it even easy to set all available parameters.
- An analog bar provides easy-to-read values when scanning for Max, Min and TIR Values.
- The maximum, minimum or runout value can be displayed during measurement.
- Go/no-go judgment is performed by setting the upper and lower tolerances for max., min. and runout values.
- High speed sampling ratio of 50 times/s.
- Employing the ABSOLUTE linear encoder, the Signal ID-C always displays the spindle Absolute Position from the origin when turned on.



543-302B

SPECIFICATIONS

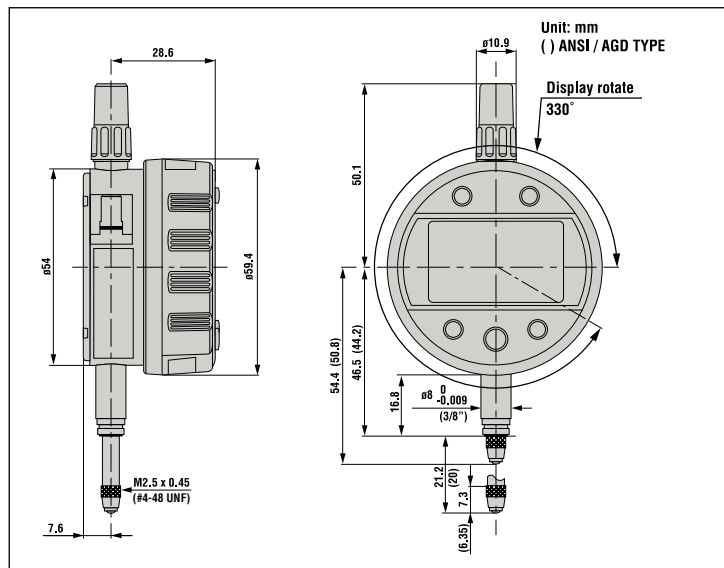
ISO/JIS type ANSI/AGD type

Resolution	Range	Order No.		Model	Accuracy
		w/lug	Flat-back		
.00005/.0001/.0005" 0.001/0.01mm Selectable	.5"/12.7mm	543-302	543-302B	ID-C112AEX(B)	±.00010"/0.003mm

Resolution	Range	Order No.		Model	Accuracy
		w/lug	Flat-back		
.00005/.0001/.0005" 0.001/0.01mm Selectable	.5"/12.7mm	543-301	543-301B	ID-C112AMX(B)	±.00010"/0.003mm

Resolution	Range	Order No.		Model	Accuracy
		w/lug	Flat-back		
0.001-0.01mm Selectable	12.7mm	543-300	543-300B	ID-C112AX(B)	0.003mm

DIMENSIONS



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.001-0.01mm or .00005-.0005"/
 0.001-0.01mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance-type
 linear encoder
 Max. response speed: Unlimited
 Measuring force: 1.5N or less
 Battery: CR2032 (1 pc.), **05SAA217**
 Battery life: Approx. 12 months under normal use
 IP Rating: Equivalent to IP-42¹⁾

¹⁾ A protection class indication (IP=International Protection) is based on the IEC 60529/DIN40050 part 1/JIS D0207, C0920. The level indicated is valid only if the output connector cap is installed.

Function

Key Lock, Parameter Lock, PC-USB Input, Analog Bar, Fast measurement frequency, Preset (up to 3 values), Tolerance Judgment, Peak Detection, Calculation (Ax), inch/mm conversion (on inch/metric models only) Counting direction switching, Data Output
 Alarm: Low voltage, Counting value composition error, Overflow error, Tolerance limit setting error

Optional Accessories

- 905338:** Connecting Cable (1m)
- 905409:** Connecting Cable (2m)
- 21EZA313:** Parameter Setting USB Cable
- 21EZA198:** Spindle lifting lever (12.7mm ISO/JIS type)
- 21EZA199:** Spindle lifting lever (12.7mm ASME/AGD type)
- 21EZA105:** Lifting Knob (12.7mm/.5" ISO/JIS models)
- 21EZA150:** Lifting Knob (12.7mm/.5" ASME/AGD models)
- 21EZA197:** Lifting Knob (for 25.4/1" mm models)
- 21EZA200:** Lifting Knob (for 50.8/2" mm models)
- 540774:** Spindle lifting cable
- : Backs (See page F-33.)
- : Contact points (See page F-34.)



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.001-0.01mm or
 .00005-.0005"/0.001-0.01mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance type
 linear encoder
 Max. response speed: Unlimited
 Measuring force: 1.5N or less
 Battery: CR2032 (1 pc.), **055AA217**
 Battery life: Approx. 12 months under normal use
 IP Rating: Equivalent to IP-42¹

¹ A protection class indication (IP=International Protection) is based on the IEC 60529 /DIN40050 part 1/JIS D0207, C0920. The level indicated is valid only if the output connector cap is installed.

Function

Key Lock, Parameter Lock, PC-USB Input, Analog Bar, Fast measurement frequency, Preset (up to 3 values), Tolerance Judgment, Peak Detection (Min Only), inch/mm conversion (on inch/metric models only), Data Output
 Alarm: Low voltage, Counting value composition error, Overflow error, Tolerance limit setting error

Optional Accessories

- 905338:** Connecting Cable (1m)
 - 905409:** Connecting Cable (2m)
 - 21EZA313:** Parameter Setting USB Cable
- Applicable Gages Series 511 and 526



Installed on optional bore gage probe (511-703)

ABSOLUTE Digimatic Indicator ID-C

SERIES 543 — Specially Designed for Bore Gage Application

FEATURES

- The new Bore Gage-Type Digimatic Indicator features both a Key-Lock and Parameter-Lock to prevent accidental changing of settings during operation.
- Parameter setting software makes it easy to set all available parameters. (optional)
- Fast measurement frequency allows the user to increase the number of readings per second from 10 to 50.
- The minimum value holding function provides the easy detection of hole diameter.
- An analog bar indicator is integrated to enhance the intuition in reading.
- Go/no-go judgment is performed by setting the upper and lower tolerances.
- Up to three sets of master values and upper/lower tolerance values can be memorized.
- Employing the ABSOLUTE linear encoder, the ID-C always displays the spindle Absolute Position from the origin when turned on.



543-310B

SPECIFICATIONS

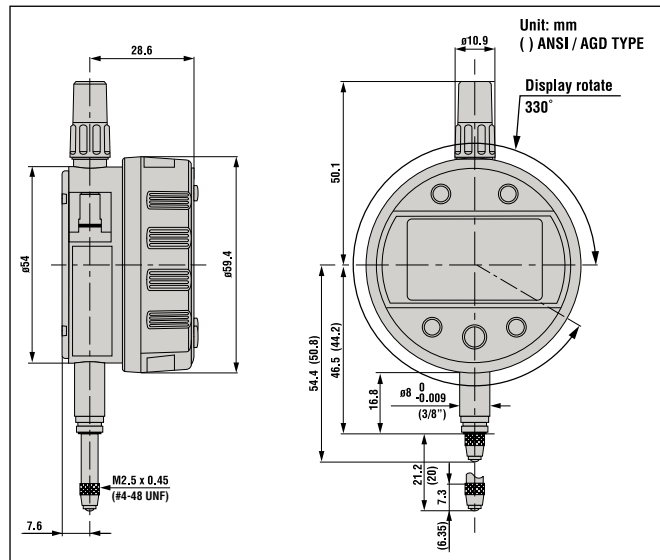
ISO/JIS type ANSI/AGD type

Inch/Metric		Stem dia. 3/8" #4-48 UNF Thread			
Resolution	Range	Order No.	Model	Accuracy	Measuring Force
.00005/.0001/.0005" 0.001/0.01mm Selectable	.5"/12.7mm	543-312B	ID-C112GEXB	±.00010"/0.003mm	1.5N or less

Inch/Metric		Stem ø 8mm, M2.5 x 0.45 Thread			
Resolution	Range	Order No.	Model	Accuracy	Measuring Force
.00005/.0001/.0005" 0.001/0.01mm Selectable	.5"/12.7mm	543-311B	ID-C112GMXB	±.00010"/0.003mm	1.5N or less

Metric		Stem ø 8mm, M2.5 x 0.45 Thread			
Resolution	Range	Order No.	Model	Accuracy	Measuring Force
0.001/0.01mm Selectable	12.7mm	543-310B	ID-C112GXB	0.003mm	1.5N or less

DIMENSIONS



ABSOLUTE Digimatic Indicator ID-C

SERIES 543 — With Green/Red LED and Go/No-go Signal Output Function

ABSOLUTE®
Absolute System Patented by MITUTOYO



FEATURES

- With the max./min. value holding function, the signal ID-C can output the go/no-go judgment result against the peak values set. Substitute for the mechanical/electrical contact, the judgment is carried out by calculating the measurement data obtained. This provides high reliability with no deterioration of the contact point and volume adjustment.
- The signal can be output to an external device such as a sequencer through the NPN open-collector.
- The go/no-go judgment result is also indicated by the green/red LED and the "<, O, >" signs on LCD.
- Employing the ABSOLUTE linear encoder, the Signal ID-C always displays the spindle Absolute Position from the origin when powered up.
- The Signal ID-C achieves the IP54 protection level to resist dust and contaminants for safe operation in harsh machine shop environments.
- The high-speed detector measures 100 times per second.
- Analog Bar



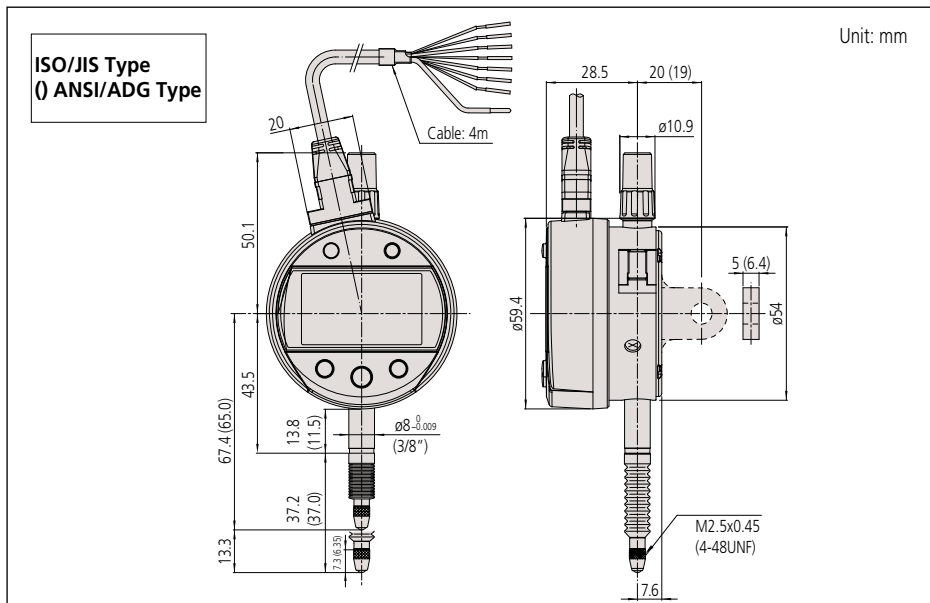
SPECIFICATIONS

Inch/Metric		Stem dia. 3/8" #4-48 UNF Thread		ISO/JIS type	ANSI/AGD type
Resolution	Range	Order No. (w/ lug, flat-back)	Model	Accuracy	Measuring force
.00005/.0001/.0005" 0.001/0.01mm	.5" / 12.7mm	543-352 543-352B	ID-C112JEX(B)	±.00010/0.003mm	2.5N or less

Inch/Metric		Stem ø 8mm, M2.5 x 0.45 Thread		ISO/JIS type	ANSI/AGD type
Resolution	Range	Order No. (w/ lug, flat-back)	Model	Accuracy	Measuring force
.00005/.0001/.0005" 0.001/0.01mm	.5" / 12.7mm	543-351 543-351B	ID-C112JMX(B)	±.00010/0.003mm	2.5N or less

Metric		Stem ø 8mm, M2. x 0.45 Thread		ISO/JIS type	ANSI/AGD type
Resolution	Range	Order No. (w/ lug, flat-back)	Model	Accuracy	Measuring force
0.001/0.01mm	12.7mm	543-350 543-350B	ID-C112JX(B)	0.003mm	2.5N or less

DIMENSIONS



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.001mm, .00005"/0.001mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed: Unlimited
 Measuring force: 2.5N or less
 Power supply: DC 5-24V±10%
 Dust/Water protection level: IP54

Function

Data output (-NG/OK/NG signal, NPN open collector), Remote control (hold-preset, preset-recall, zero-set), Origin-Set, Preset (up to 3 values), Zero-Set, Analog-Bar, go/no-go judgment, Max/Min/Runout value holding, Counting direction switching, Power ON/OFF, inch/mm conversion (on inch/metric models only), calibration mode

Internal calculations using the simple formula of [F(x) = Ax] are available.

Alarm: Low voltage, Counting value composition error, Overflow error, Tolerance limit setting error

Optional Accessories

- 902011:** Spindle lifting lever* (ISO/JIS type)
- 902794:** Spindle lifting lever* (ANSI/AGD type)
- 540774:** Spindle lifting cable* (Stroke: .4" / 10mm)
- 125317:** Rubber boot
- Backs (See page F-33.)
- Contact points (See page F-34.)
- 21EAA194:** Connecting Cable (1m)**
- 21EAA190:** Connecting Cable (2m)**
- 21EZA345:** Digimatic Power Supply Unit**

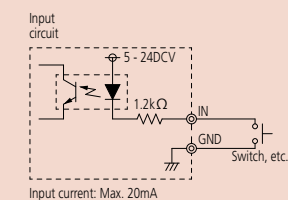
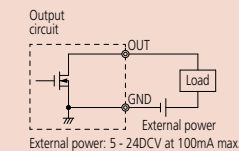
*When using the spindle lifting lever/cable, IP54 is not guaranteed.
 ** Used only for calibration mode and for automated testing with an i-Checker

Output pattern

Wire	- NG	OK	+ NG	Composition error
Orange (- NG)	Low	High	High	High
Green (OK)	High	Low	High	High
Brown (+ NG)	High	High	Low	High
LED	Red	Green	Red	Red (blinking)
LCD	<	O	>	"x.xxE" indication

I/O Specifications

Wire	Signal	I/O	Description
Black	- V (GND)	—	Connected to minus (-) terminal
Red	+ V (GND)	I	Power supply (5-24VDC)
Orange	- NG	O	Tolerance judgment result output: Only the terminal corresponding to a judgment result is set to the below level.
Green	OK	O	
Brown	+ NG	O	
Yellow	PRESET_REC-ALL ZERO	I	External input terminal: If the relevant terminal is set to the low level, its signal becomes true.
Blue	PEAK_START	I	
Shield	FG	—	Connected to GND





Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.0005mm/0.001mm or .00002"/.00005"
 /.0001"/0.0005mm/0.001mm
 Display: LCD
 Length standard: Linear encoder
 Max. response speed: 1000mm/s
 Measuring force: 2.0N/2.5N* or less (*60mm range models)
 Power supply: 6V DC (via AC adaptor)

Function

Origin-set/Preset, Zeroset, go/no-go judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error, Overflow error, Tolerance limit setting error

Standard Accessories

06AEG180JA: AC Adaptor 120v
 137693: Lifting Lever

Optional Accessories

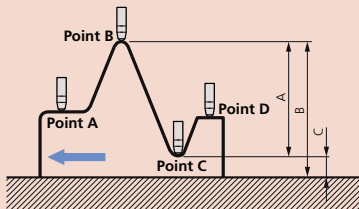
936937: SPC cable (40" / 1m)
 965014: SPC cable (80" / 2m)
 21EAA131: RS-232C cable (80" / 2m)
 21EZA099: Remote controller
 540774: Spindle lifting cable (stroke: .4" / 10mm)
 21EZA101: Spindle lifting knob
 264-504-5A: Digimatic Min-processor DP-1VR
 21EZA152A: FREE PARAMETER SETTING SOFTWARE
 —: Backs (See page F-33.)
 —: Contact points (See page F-34.)

Application

Difference/Runout measurement

Example: Indicator travel from points A to D

Difference (or Total Runout) is displayed as A. Dimensions B (maximum value) and C (minimum value) can be recalled from memory with a simple key sequence.



Order No.	A	B	C	D	E
543-561A	251.3	47.3	30.48	60	7.3
543-562A	250.35	46.35	30.48	60	6.35
543-563A	311.3	77.3	60.96	90	7.3
543-564A	310.35	76.35	60.96	90	6.35

Digimatic Indicator ID-H

SERIES 543 — High-Accuracy and High-Functional Type

FEATURES

- This new generation digital indicator offers the excellent accuracy and functionality expected from this class of indicator. Take advantage of its high accuracy backed by 0.5µm / .00002" resolution, remote control functionality via a handheld controller (or an RS-232C interface) and easy runout measurements with the analog bar display.
- The maximum, minimum, or runout value can be displayed during measurement.
- Go/no-go judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.
- With SPC data output.
- With RS-232C input/output.



SPECIFICATIONS

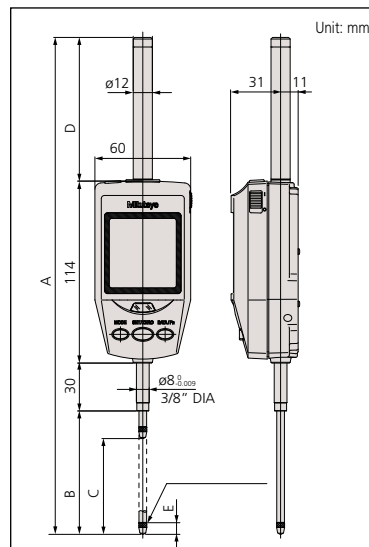
Inch/Metric Stem dia. 3/8" #4-48 UNF Thread

Resolution	Range	Order No.	Model	Accuracy
.00002", .00005", .0001", 0.0005mm,	1.2" / 30.4mm	543-562A	ID-H530E	0.0015mm
0.001mm	2.4" / 60.9mm	543-564A	ID-H560E	0.0025mm

Metric Stem ø 8mm M2.5 X 0.45 Thread

Resolution	Range	Order No.	Model	Accuracy
0.0005mm, 0.001mm	30.4mm	543-561A	ID-H530	0.0015mm
	60.9mm	543-563A	ID-H560	0.0025mm

DIMENSIONS



Tolerance judgment



Analog bar display



Max/Min value measurement



Runout measurement



Resolution switching



ABSOLUTE Digimatic Indicator ID-F

SERIES 543 — With Back-lit LCD



FEATURES

- With ABSOLUTE linear encoder technology, once the measurement reference point has been set it, will not be lost when the power is turned on.
- Go/no-go judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.
- The maximum, minimum, or runout value can be displayed during measurement.
- An analog bar indicator has been integrated to handle upper/lower limit approaching and zero approaching. The display range can be changed.
- With SPC data output.



SPECIFICATIONS

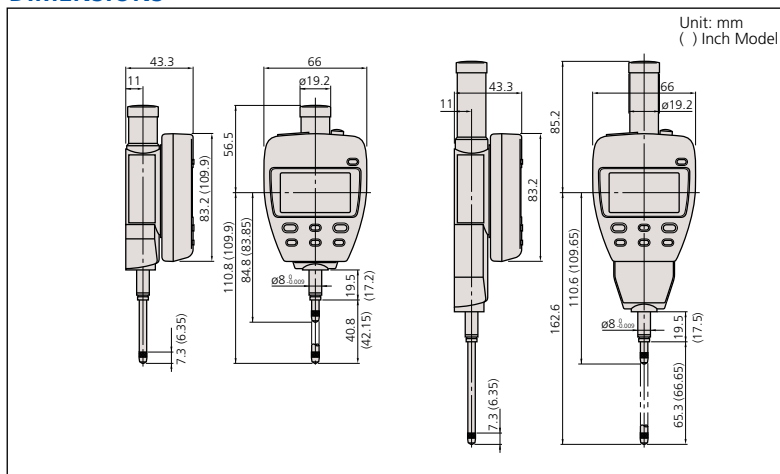
Inch/Metric Stem dia. 3/8" #4-48 UNF Thread

Resolution	Range	Order No.	Model	Accuracy
.00005", .0001", .0005", .001", 0.001mm, 0.01mm	1" / 25.4mm	543-552A	ID-F125E	.00012"
	2" / 50.8mm	543-558A	ID-F150HE	.00012"

Metric Stem ø 8mm M2.5 X 0.45 Thread

Resolution	Range	Order No.	Model	Accuracy
0.001mm, 0.01mm	25mm	543-551A	ID-F125	0.003mm
	50mm	543-557A	ID-F150H	0.003mm

DIMENSIONS



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.01mm/0.001mm or .00005"/.0001"/.0005"/.001"/0.001mm/0.01mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder
 Max. response speed: Unlimited
 Measuring force: 1.8N/2.3N* or less (*50mm range models)
 Power supply: 9V DC (via AC adaptor)

Function

Origin-set/Preset, Zeroset, Go/no-go judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error, Overflow error, Tolerance limit setting error

Standard Accessories

06AEG302JA: AC Adapter 120v
137693: Lifting Level

Optional Accessories

936937: SPC cable (40" / 1m)
965014: SPC cable (80" / 2m)
540774: Spindle lifting cable (stroke: .4" / 10mm)
02ACA571: Auxiliary spindle spring for 25mm/1" models*
02ACA773: Auxiliary spindle spring for 50mm/2" models*
264-504-5A: Digimatic Min-processor DP-1VR
543-004-1: Digimatic presetter
 —: Backs (See page F-33.)
 —: Contact points (See page F-34.)

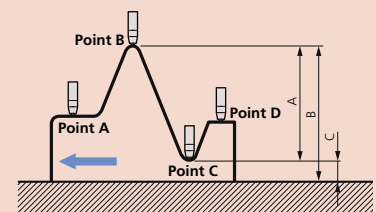
*Required when orienting the indicator upside down.

Application

Difference/Runout measurement

Example: Indicator travel from points A to D

Difference (or Total Runout) is displayed as A. Dimensions B (maximum value) and C (minimum value) can be recalled from memory with a simple key sequence.





Technical Data

Accuracy: Refer to the list of specifications
 Resolution: 0.01mm, 0.01mm/0.001mm, .0005"/0.01mm or .0005"/0.0005"/0.01mm/0.001mm
 Display: LCD
 Length standard: ABSOLUTE electrostatic capacitance-type linear encoder
 Max. response speed: Unlimited
 Measuring force: 2.5N (2.0N: Back plunger type)
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 7000 hours under normal use
 Dust/Water protection level: IP66

Function

Zero-setting, Presetting, Direction switching, Tolerance judgment, Display hold, Data output, inch/mm conversion (on inch/metric models only)
 Alarm: Low voltage, Counting value composition error, Overflow error, Tolerance limit setting error

Optional Accessories

- 21EZA105:** Lifting knob (for ISO/JIS model, ID-N only)
 - 21EZA150:** Lifting knob (for AGD model, ID-N only)
 - 21EZA145:** Lug (for JIS/ISO model)
 - 21EZA146:** Lug (for AGD model)
 - 02ACA376:** Rubber boot (for ID-N, NBR)
 - 238774:** Rubber boot (for ID-N, silicon)
 - 125317:** Rubber boot (for ID-B, NBR)
 - 21EAA212:** Rubber boot (for ID-B, silicon)
 - 21EAA194:** SPC cable (40" / 1m)
 - 21EAA190:** SPC cable (80" / 2m)
 - 21EAA210:** Bifurcated connecting cable with zero-setting terminal (40" / 1m)
 - 21EAA211:** Bifurcated connecting cable with zero-setting terminal (80" / 2m)
- : Contact points (See page F-34.)



ABSOLUTE Digimatic Indicator ID-N / B

SERIES 543 — With Dust/Water Protection Conforming to IP66

FEATURES

- Proven ABSOLUTE sensor.
- Rated to IP66 water- and dust-proofing standard, and oil resistance improved.
- Slim body design is advantageous for multi-point measurements.
- Improvement in workability with the LCD readout-rotation function.
- Back plunger design (ID-B).
- Built-in tolerance judgment function.
- Switchable resolution.
- Waterproof data output connector.
- Built-in hold/preset function.



ID-B Digimatic Indicators SPECIFICATIONS

Metric		Stem ø 8mm M2.5 X 0.45 Thread			
Resolution	Range	Order No.	Model No.	Accuracy	Measuring Force
0.01mm	5.0mm	543-580	ID-B1005	0.02mm	2.0N or less
0.001mm	5.0mm	543-585	ID-B105	0.003mm	2.0N or less

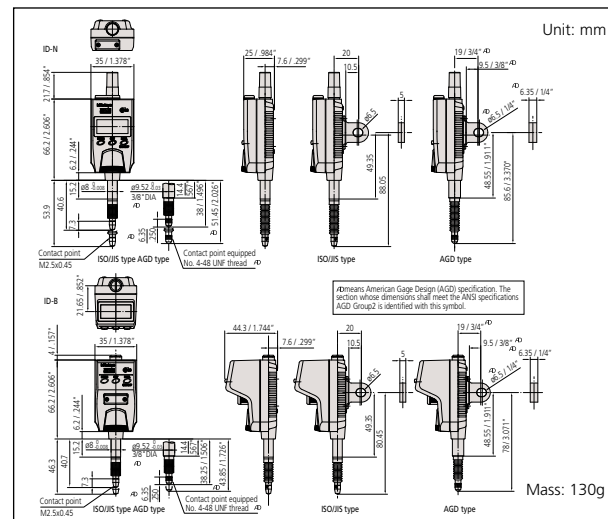
Inch / Metric		Stem dia. 3/8" #4-48 UNF Thread			
Resolution	Range	Order No.	Model No.	Accuracy	Measuring Force
.0005" / 0.01mm	.22" / 5.6mm	543-581	ID-B1005E	.0008" / 0.02mm	2.0N or less
.0005" / 0.01mm .00005" / 0.001mm	.22" / 5.6mm	543-586*	ID-B105E	.00012" / 0.003mm	2.0N or less

ID-N Digimatic Indicators

Metric		Stem ø 8mm M2.5 X 0.45 Thread			
Resolution	Range	Order No.	Model No.	Accuracy	Measuring Force
0.01mm	5.0mm	543-570	ID-N1012	0.02mm	2.0N or less
0.001mm / 0.01mm	5.0mm	543-575	ID-N112	0.003mm	2.0N or less

Inch / Metric		Stem dia. 3/8" #4-48 UNF Thread			
Resolution	Range	Order No.	Model No.	Accuracy	Measuring Force
.0005" / 0.01mm	.5" / 12.7mm	543-571	ID-N1012E	.0008" / 0.02mm	2.0N or less
.0005" / 0.01mm .00005" / 0.001mm	.5" / 12.7mm	543-576*	ID-N112E	.00012" / 0.003mm	2.0N or less

DIMENSIONS AND MASS



EC Counter

SERIES 542 — Low-Cost, Assembly-Type Display Unit

FEATURES

- Employed the DIN size (96 X 48mm) and mount-on-panel configuration, which greatly facilitates the incorporation into a system.
- Possible to produce either tolerance judgment output or Digimatic output.

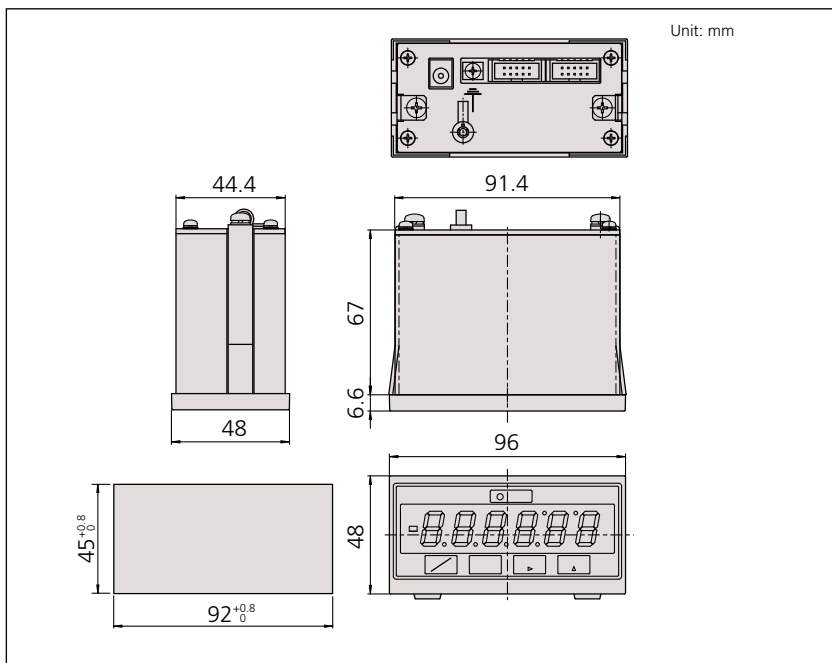


542-007A

SPECIFICATIONS

Order No.	Description
542-007A	EC Counter

DIMENSIONS



EC Counter

Technical Data

Applicable gage: LGD, LGS, All SPC output gages
 Resolution: 0.001mm, 0.01mm, .00005, .0005", .0001"
 No. of gage input: 1
 Display: 6-digit LED and a negative [-] sign
 Function: Preset
 Go/no-go judgment
 Output (open-collector): 3-Step limit signal*, Digimatic
 External control: Preset, Data hold
 Power supply: Via AC adaptor
 Dimensions (W x D x H): 96 x 48 x 84.6mm
 Mass: 500g
 *Requires C162-155 (see Optional Accessories)

Standard Accessories

06AEG302JA: AC Adaptor

Optional Accessories

936937: SPC cable (40"/1m)
 965014: SPC cable (80"/1m)
 214938: PJ-2 (DC Plug)
 C162-155: Go/no-go judgment cable

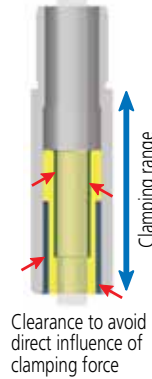
Dial Indicators

Description of Icon

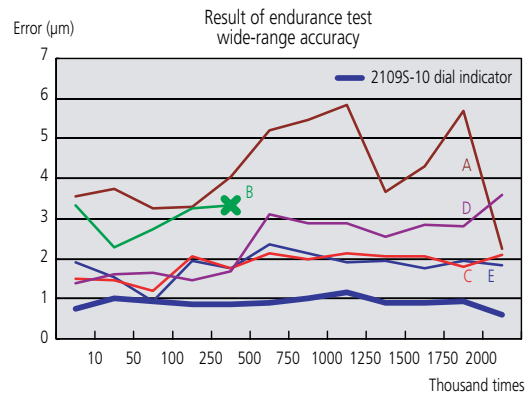
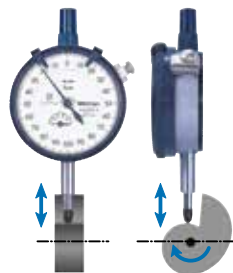
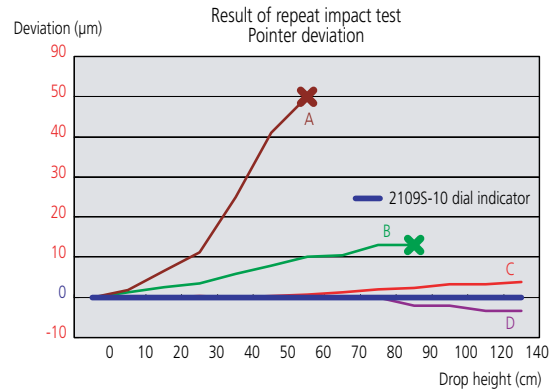
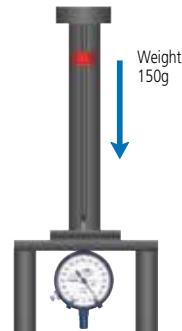
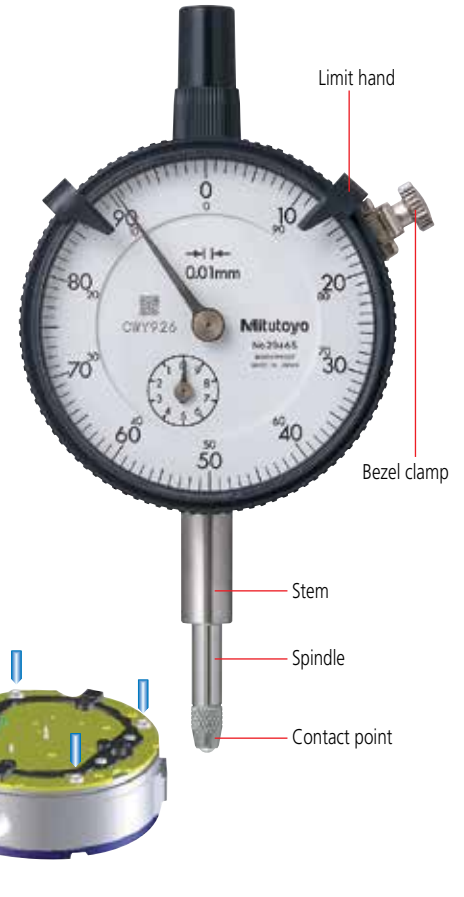
Icon	Description
	Reverse reading type suitable for depth and step measurement
	One revolution type for easy and error-free reading
	Double scale spacing type, easy to read
	Shockproof
	Waterproof
	With damper at lowest rest point
	Jeweled bearing
	Peak retaining
	Long stem
	Dustproof
	With coaxial revolution counter
	Back plunger
	Adjustable hand
	Double-face type

FEATURES: S Series

- Revolutionary stem-bush design for trouble-free stem clamping (longer clamping range).
- No through screw hole on the frame for high dust-resistance.



- Involute curved lifting lever for smooth movement of spindle and dovetail joint for tool-less connection.
- Grater rigidity in the bearing plate for reducing the retracing error (20%) and 4-screw mounting for increasing impact resistance.



Dial Indicators


SERIES 0 - Compact type



1911T-10


 **Balanced scale**




1911T-10
 **Jeweled bearing**


 **Balanced scale**





1913T-10
 **Jeweled bearing**

SPECIFICATIONS

Inch Stem dia. 3/8", #4-48 UNF Thread  ANSI/AGD type

Graduation	Range	Range/rev	Dial reading	Order No.		Accuracy		Measuring force	
				w/ lug	Flat-back	First 2.5 Rev	Overall Accuracy		
.0001"	.025"	.01"	0-5-0	1925T-10	1925TB-10	±.0002"	±.0002"	0.3 - 1.8N	✓
.0005"	.05"	.02"	0-10-0	1923T-10	1923TB-10	±.0005"	±.0005"	0.3 - 1.8N	✓
.001"	.1"	.04"	0-20-0	1921T-10	1921TB-10	±.001"	±.001"	0.3 - 1.8N	✓

Metric Stem ø 8mm, M2.5 x 0.45 Thread  ISO/JIS type

Graduation	Range	Range/Rev	Dial reading	Order No.		Accuracy		Measuring force	
				w/ lug	Flat-back	Any Rev	Overall Accuracy		
0.002mm	0.5mm	0.2mm	0-100-0	1913T-10	1913TB-10	±5µm	±6µm	0.3 - 1.8N	✓
0.01mm	2.5mm	1mm	0-50-0	1911T-10	1911TB-10	±10µm	±12µm	0.3 - 1.8N	✓

 Jeweled bearing

DIMENSIONS

Inch Model Unit: Inch

Order Number	A	B
1925T-10	1.48"	.28"
1923T-10	1.51"	.31"
1921T-10	1.58"	.37"

Metric Model Unit: mm

Order Number	A	B
1911T-10	42	11.5
1913T-10	39.5	9

Dial Indicators

SERIES 1



18035-10



14115



15065

SPECIFICATIONS

Inch Stem dia. 3/8" #4-48 UNF Thread □ ANSI/AGD type

Graduation	Range	Range / Rev	Dial reading	Order No.		Accuracy		Measuring force	Shockproof	Jeweled bearing
				(W/Lug)	(Flat-back)	First 2.5 Rev	Overall Accuracy			
.0001"	.025"	.01"	0-10	18025-10	18025B-10	±.0001"	±.0001"	1.4N or less	✓	✓
.0001"	.025"	.01"	0-5-0	18035-10	18035B-10	±.0001"	±.0001"	1.4N or less	✓	✓
.0005"	.1"	.04"	0-40	16705	16705B	±.0005"	±.0005"	1.4N or less		
.0005"	.1"	.04"	0-20-0	16715	16715B	±.0005"	±.0005"	1.4N or less		
.0005"	.125"	.05"	0-50	15065	15065B	±.0005"	±.0005"	1.4N or less		
.0005"	.125"	.05"	0-25-0	15075	15075B	±.0005"	±.0005"	1.4N or less		
.001"	.125"	.05"	0-50	17805	17805B	±.001"	±.001"	1.4N or less		
.001"	.125"	.025"	0-25-0	17815	17815B	±.001"	±.001"	1.4N or less		
.001"	.25"	.1"	0-100	14105	14105B	±.001"	±.001"	1.4N or less		
.001"	.25"	.1"	0-100	14105-10	14105B-10	±.001"	±.001"	1.4N or less		✓
.001"	.25"	.1"	0-50-0	14115	14115B	±.001"	±.001"	1.4N or less		



Shockproof

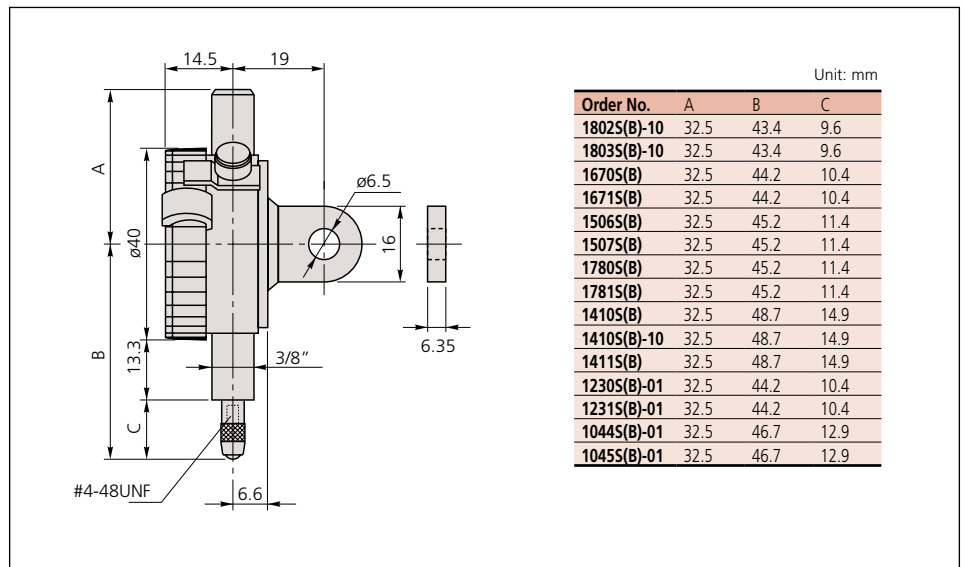


Jeweled bearing

Metric Metric - ANSI Standard Stem dia. 3/8" #4-48 UNF Thread yellow dial face □ ANSI/AGD type

Graduation	Range	Range / Rev	Dial reading	Order No.		Accuracy		Measuring force
				(W/Lug)	(Flat-back)	First 2.5 Rev	Overall Accuracy	
0.002mm	0.5mm	0.2mm	0-20	10105-11	10105B-11	±0.002mm	±0.002mm	1.5N or less
0.002mm	0.5mm	0.2mm	0-10-0	10115-11	10115B-11	±0.002mm	±0.002mm	1.5N or less
0.01mm	2.5mm	1mm	0-100	12305-01	12305B-01	±0.01mm	-	1.4N or less
0.01mm	2.5mm	1mm	0-50-0	12315-01	12315B-01	±0.01mm	-	1.4N or less
0.01mm	5mm	1mm	0-100	10445-01	10445B-01	±0.01mm	±0.013mm	1.4N or less
0.01mm	5mm	1mm	0-50-0	10455-01	10455B-01	±0.01mm	±0.013mm	1.4N or less

DIMENSIONS





Dial Indicators

SERIES 1 — Compact One Revolution Type for Error-free Reading



One revolution type



1929S
1929S-62



1900S-10
1900S-72



1929S

Unlike many other dial indicators, the one-revolution dial indicator shows the entire spindle travel or range as one sweep of the hand, eliminating the possibility of reading errors due to miscounting the multiple revolutions. With one-revolution dial indicators, within tolerance and out of tolerance can't be misinterpreted. Unique shock-proof mechanism provides improved immunity to shock due to sudden spindle retraction caused by high impact.



Shockproof type



Dustproof type



Waterproof type



Jeweled bearing type

SPECIFICATIONS

Inch

Stem dia. 3/8", #4-48 UNF Thread

ANSI/AGD type

Graduation	Range (range/full stroke)	Dial reading	Order No.		Accuracy	Measuring force			<input type="checkbox"/>	<input type="checkbox"/>
			w/lug	Flat-back						
.0001"	.006" / .0079"	3-0-3	1910S-72	1910SB-72	±.0001"	1.4N or less	✓	✓	—	—
.0005"	.04" / .055"	20-0-20	1909S-62	1909SB-62	±.0005"	1.4N or less	✓	✓	—	—

Metric

Stem ø 8mm, M2.5 x 0.45 Thread

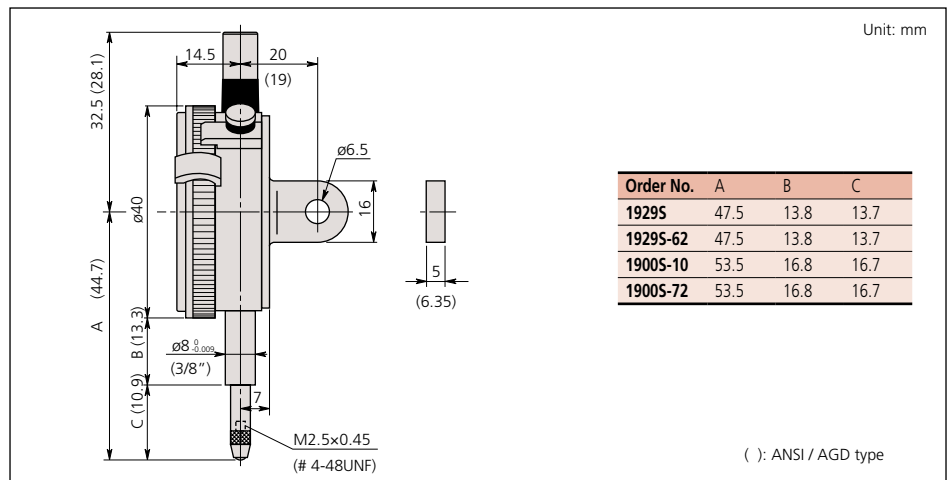
ISO/JIS type

Graduation	Range (range/full stroke)	Dial reading	Order No.		Accuracy	Measuring force			<input type="checkbox"/>	<input type="checkbox"/>
			w/lug	Flat-back						
0.001mm	0.1mm / 0.14mm	50-0-50	1900S-10	1900SB-10	±0.005mm	1.5N or less	✓	—	—	✓
0.001mm	0.1mm / 0.14mm	50-0-50	1900S-72	1900SB-72	±0.006mm	1.5N or less	✓	✓	—	✓
0.01mm	1mm / 1.4mm	50-0-50	1929S	1929SB	±0.011mm	1.4N or less	✓	—	—	—
0.01mm	1mm / 1.4mm	50-0-50	1929S-62	1929SB-62	±0.011mm	1.4N or less	✓	✓	—	—

Optional Accessories

- : Backs (See page F-33.)
- : Contact points (See page F-34.)

DIMENSIONS



Dial Indicators

SERIES 2 — Standard One Revolution Type for Error-free Reading



One revolution type.



Shockproof type



Waterproof type



Dustproof type



Jeweled bearing type

SPECIFICATIONS

Metric Stem \varnothing 8mm, M2.5 x 0.45 Thread □ ISO/JIS type

Graduation	Range (range/full stroke)	Dial reading	Order No.		Accuracy	Measuring force	Shockproof	Waterproof	Dustproof	Jeweled bearing
			w/ lug	Flat-back						
0.001mm	0.08mm / 0.1mm	40-0-40	2900S-10	2900SB-10	± 0.003 mm	1.4N or less	✓	—	—	✓
0.001mm	0.08mm / 0.1mm	40-0-40	2900S-70	2900SB-70	± 0.003 mm	2.0N or less	✓	✓	—	✓
0.001mm	0.08mm / 0.1mm	40-0-40	2900S-72	2900SB-72	± 0.003 mm	2.0N or less	✓	—	✓	✓
0.001mm	0.16mm / 0.2mm	80-0-80	2901S-10	2901SB-10	± 0.004 mm	1.4N or less	✓	—	—	✓
0.01mm	0.8mm / 1mm	40-0-40	2929S	2929SB	± 0.009 mm	2.0N or less	✓	—	—	—
0.01mm	0.8mm / 1mm	40-0-40	2929S-60	2929SB-60	± 0.009 mm	2.0N or less	✓	✓	—	—
0.01mm	0.8mm / 1mm	40-0-40	2929S-62	2929SB-62	± 0.009 mm	2.0N or less	✓	—	✓	—
0.01mm	1.6mm / 2mm	80-0-80	2959S	2959SB	± 0.013 mm	1.4N or less	✓	—	—	—
0.01mm	0.5mm / 0.7mm	25-0-25	—	2971TB*	± 0.008 mm	0.4 - 1.4N	✓	—	✓	—
0.01mm	1mm / 1.4mm	50-0-50	—	2972TB*	± 0.008 mm	0.4 - 1.4N	✓	—	✓	—
0.02mm	1.6mm / 2mm	80-0-80	—	2973TB*	± 0.016 mm	0.4 - 1.4N	✓	—	✓	—
0.1mm	4mm / 10mm	2-0-2	2928S	2928SB	± 0.040 mm	1.4N or less	✓	—	—	—

* Flat-back type only. (Lug-on-center back is not available.)

DIMENSIONS

ISO/JIS Type

Unit: mm

Order No.	A	B	C	D	E	F	H
2971TB	43.2	65.6	57	16.5	19.8	16.8	55
2972TB	43.2	66.0	57	16.5	19.8	17.2	55
2973TB	43.2	66.3	57	16.5	19.8	17.5	55
2929S	48.8	65.2	57	17.7	12.3	29.2	52
2929S-62	48.8	65.2	57	17.7	16.9	19.8	52
2929S-60	48.8	70	57	17.7	12.3	29.2	52
2959S	48.8	65.2	57	17.7	16.9	19.8	52
2900S-10	48.8	66	57	17.7	16.9	20.6	52
2900S-72	48.8	66	57	17.7	16.9	20.6	52
2900S-70	48.8	67	57	17.7	12.3	26.2	52
2901S-10	48.8	66.1	57	17.7	16.9	20.7	52
2928S	48.8	65.2	57	17.7	16.9	19.8	52



2900S-10



2929S
2929S-60
2929S-62



2959S



2900S-10
2900S-70
2900S-72



2901S-10

Optional Accessories

- : Backs (See page F-33.)
- : Contact points (See page F-34.)



Dial Indicators

SERIES 2 — Standard One Revolution Type for Error-free Reading

FEATURES

- Unique shock-proof mechanism provides improved immunity to shock due to sudden spindle retraction caused by high impact.
- The crystal is hard coated for durability and scratch resistance.
- Approximately 40% lighter than conventional dial indicator.
- Improved resistance to shop-floor contaminants such as water and dust.
- Due to the spindle bushing being offset from the stem, spindle movement will not be hindered or jammed when clamping along the stem.
- A pair of limit hands are provided for quick and easy tolerance judgment (go/no-go).



29095-62



2978TB



One revolution type.

SPECIFICATIONS

Inch Stem 3/8" dia., #4-48 UNF Thread

ANSI/AGD type

Graduation	Range	Range/full stroke	Dial reading	Order No.		Accuracy	Measuring force	
				w/ lug	Flat-back			
.0001"	.008"	.01"	4-0-4	2910S-10	2910SB-10	±.0001"	1.8N or less	
.0001"	.008"	.01"	4-0-4	2910S-72	2910SB-72	±.0001"	2.5N or less	
.0005"	.04"	.05"	20-0-20	2909S-62	2909SB-62	±.0005"	2.5N or less	
.0005"	.02"	.028"	10-0-10	—	2976TB*	±.0005"	0.4 - 1.4N	
.0005"	.04"	.055"	20-0-20	—	2977TB*	±.0005"	0.4 - 1.4N	
.001"	.06"	.079"	30-0-30	—	2978TB*	±.001"	0.4 - 1.4N	

*Flat-back type only. (Lug-on-center back is not available.)

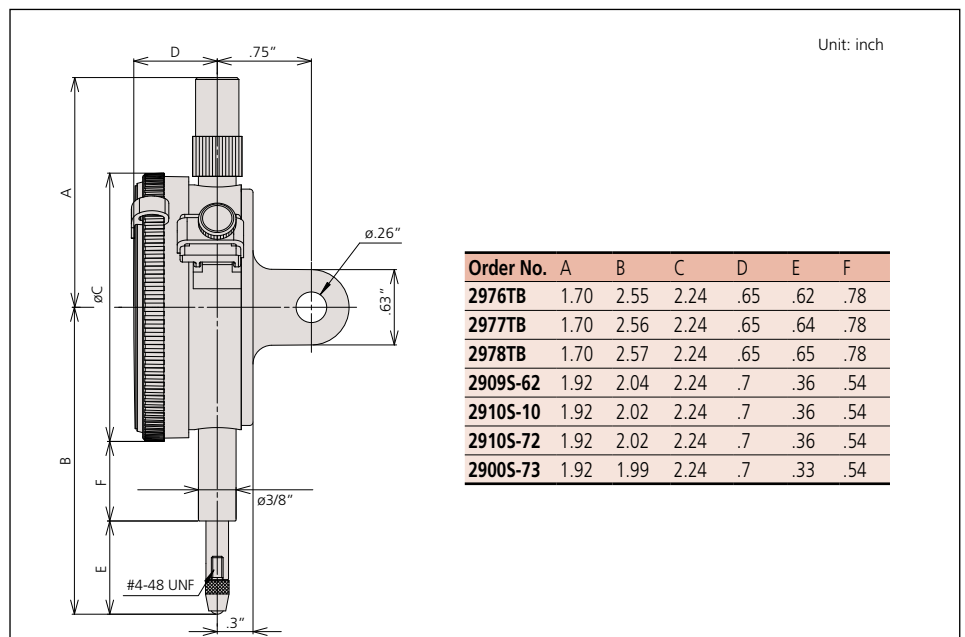
Metric Stem 3/8" dia., #4-48 UNF Thread Yellow Dial Face

ANSI/AGD type

Graduation	Range	Range/full stroke)	Dial reading	Order No.		Accuracy	Measuring force	
				w/ lug	Flat-back			
0.001mm	0.08mm	0.1mm	40-0-40	2900S-73	2900SB-73	±0.003mm	2.0N or less	

*Flat-back type only. (Lug-on-center back is not available.)

DIMENSIONS



Optional Accessories

- : Backs (See page F-33.)
- : Contact points (See page F-34.)

Special Dial Indicators

SERIES 2



Adjustable hand



20485-10

Adjustable hand dial gage

The hand position can be adjusted independently of the vertical movement of the spindle by rotating the top knob.



Peak hold



20465-80

Peak hold dial gage

A mechanism that stops the pointer and the spindle at the depressed position where the spindle is depressed makes the pointer stop and display the maximum value.

SPECIFICATIONS

Inch Stem dia. 3/8" #4-48 UNF Thread ANSI/AGD type

Graduation	Range	Range /rev	Dial reading	Order No.		Accuracy		Measuring force			
				w/lug	Flat-back	First 2.5 Rev	Overall Accuracy				
.001"	.5"	.1"	0-100	29155-10	29155B-10	±.001"	±.001"	1.8N or less	✓	✓	✓
.001"	.5"	.1"	0-50-0	29185-10	29185B-10	±.001"	±.001"	1.8N or less	✓	✓	✓

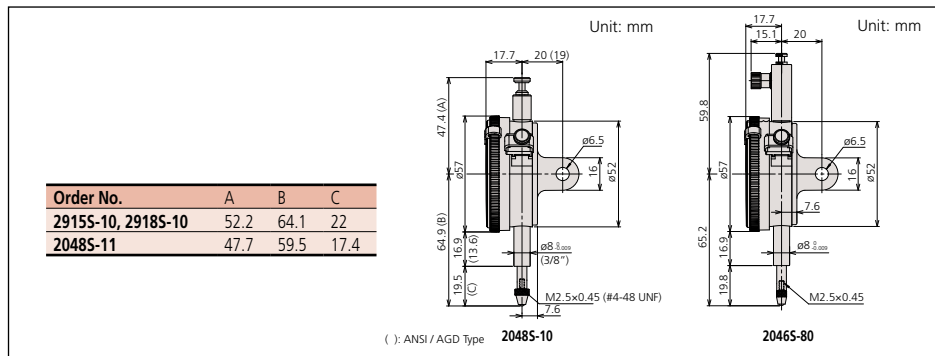
Metric Stem dia. 3/8" #4-48 UNF Thread, Yellow Dial Face ANSI/AGD type

Graduation	Range	Range /rev	Dial reading	Order No.		Accuracy		Measuring force			
				w/lug	Flat-back	First 2.5 Rev	Overall				
0.01mm	10mm	1mm	0-100	20485-11	20485B-11	±13μm	±0.013mm	1.4N or less	✓	✓	✓

Metric Stem ø 8mm, M2.5 x 0.45 Thread ISO/JIS type

Graduation	Range	Range /rev	Dial reading	Order No.		Accuracy	Measuring force				
				w/lug	Flat-back						
0.01mm	10mm	1mm	0-100	20485-10	20485B-10	±0.015mm	1.4N or less	✓	✓	✓	
0.01mm	10mm	1mm	0-100	20465-80	20465B-80	±0.015mm	5.0N or less				✓

DIMENSIONS





Dial Indicators

SERIES 2 — Standard Type, Inch Reading



2416S



2803S-10

Optional Accessories

- : Backs (See page F-33.)
- : Contact points (See page F-34.)

SPECIFICATIONS

Inch		Stem 3/8" dia. #4-48 UNF Thread		ANSI/AGD type							
Graduation	Range	Range /Rev	Dial Reading	Order No.		Accuracy		Measuring force	Shockproof	Reverse reading	Jeweled bearing
				w/lug	Flat-back	First 2.5 Rev	Overall				
.0001"	.025"	.01"	0-10	2802S-10	2802SB-10	±.0001"	±.0001"	2.5N or less	✓		✓
.0001"	.025"	.01"	0-5-0	2803S-10	2803SB-10	±.0001"	±.0001"	2.5N or less	✓		✓
.0001"	.05"	.01"	0-10	2804S-10	2804SB-10	±.0001"	±.0002"	2.0N or less	✓		✓
.0001"	.05"	.01"	0-5-0	2805S-10	2805SB-10	±.0001"	±.0002"	2.0N or less	✓		✓
.0001"	.05"	.01"	10-0	2905S-10	2905SB-10	±.0001"	±.0002"	2.0N or less	✓	✓	✓
.0001"	.05"	.01"	0-5-0	2923S-10	2923SB-10	±.0001"	±.0002"	2.0N or less	✓	✓	✓
.0001"	.25"	.01"	0-10	2356S-10	2356SB-10	±.0001"	±.0005"	2.0N or less			✓
.0001"	.5"	.01"	0-10	2358S-10	2358SB-10	±.0001"	±.0008"	2.0N or less			✓
.0005"	.125"	.05"	0-50	2506S	2506SB	±.0005"	±.0005"	1.8N or less			
.0005"	.125"	.05"	0-25-0	2507S	2507SB	±.0005"	±.0005"	1.8N or less			
.0005"	.125"	.05"	0-25-0	2922S	2922SB	±.0005"	±.0005"	1.8N or less		✓	
.0005"	.5"	.05"	0-50	2514S	2514SB	±.0005"	±.0015"	1.8N or less			
.0005"	1"	.05"	0-50	2776S	2776SB	±.0005"	±.002"	2.5N or less			
.001"	.5"	.1"	0-100	2414S	2414SB	±.001"	±.001"	1.8N or less			
.001"	.5"	.1"	100-0	2914S	2914SB	±.001"	±.001"	0.4-1.8N		✓	
.001"	.5"	.1"	0-50-0	2415S	2415SB	±.001"	±.001"	1.8N or less			
.001"	1"	.1"	0-100	2416S	2416SB	±.001"	±.002"	1.8N or less			
.001"	1"	.1"	0-100	2416S-06*	2416SB-06*	±.001"	±.002"	1.8N or less			
.001"	1"	.1"	0-100	2416S-10	2416SB-10	±.001"	±.002"	1.8N or less			✓
.001"	1"	.1"	0-50-0	2417S	2417SB	±.001"	±.002"	1.8N or less			
.001"	1"	.1"	100-0	2904S	2904SB	±.001"	±.002"	1.8N or less		✓	
.001"	2"	1"	0-100	2424S-19	2424SB-19	±.001"	±.003"	2.5N or less	✓		✓

* Black Face



Shockproof type



Reverse reading type



Jeweled bearing type

Dial Indicators

SERIES 2 — Metric Standard Type

Series 2 dial indicators are Mitutoyo's most popular and have the widest application.



FEATURES

- Standard 0.01mm graduation dial gages having an outer frame with an outside diameter of 57mm. All types come with limit pins and an outer-frame clamp as standard.
- The outer clamp and lifting lever (optional) can be attached to either the right or left side. These parts can be easily installed and removed without tools.
- Secured adhesion between the outer frame and crystal, as well as the use of an O-ring, protect against water and oil permeation via the front face.
- The stem spindle is made of high-strength quench-hardened stainless steel for longevity.
- A carbide contact point is used.
- The grand gear uses stainless steel that is resistant to wear and deformation.
- Application of a hard coating on the surface of the crystal makes the gage highly scratch- and chemical-resistant.



SPECIFICATIONS



Graduation	Range	Range / Rev	Dial reading	Order No.		Accuracy	Measuring Force	ISO/JIS type								
				w/ lug	Flat-back			Shockproof	Waterproof	Long stem	Jeweled bearing	Double scale	Coaxial counter	Reverse reading	Damper	
0.001mm	1mm	(0.1mm)	0-100	2110S-10	2110SB-10	±0.005mm	1.5N or less	✓			✓	✓				
0.001mm	1mm	(0.1mm)	0-100	2110S-70	2110SB-70	±0.005mm	2.0N or less	✓	✓		✓	✓				
0.001mm	1mm	(0.2mm)	0-100-0	2109S-10	2109SB-10	±0.005mm	1.5N or less	✓			✓	✓				
0.001mm	1mm	(0.2mm)	0-100-0	—	2109SLB-10	±0.005mm	1.5N or less	✓		✓	✓	✓				
0.001mm	1mm	(0.2mm)	0-100-0	2109S-70	2109SB-70	±0.005mm	2.0N or less	✓	✓		✓	✓				
0.001mm	2mm	(0.2mm)	0-100-0	2113S-10	2113SB-10	±0.007mm	1.5N or less	✓			✓	✓				
0.001mm	5mm	(0.2mm)	0-100-100	2118S-10	2118SB-10	±0.010mm	1.5N or less				✓	✓				
0.001mm	5mm	(0.2mm)	0-100-0	2119S-10	2119SB-10	±0.010mm	1.5N or less				✓	✓				
0.005mm	5mm	(0.5mm)	0-50	2124S-10	2124SB-10	±0.012mm	1.5N or less				✓	✓				
0.01mm	5mm	(1mm)	0-100	2044S	2044SB	±0.012mm	1.4N or less									
0.01mm	5mm	(1mm)	0-100	2044S-09	2044SB-09	±0.013mm	1.4N or less	✓								
0.01mm	5mm	(1mm)	0-100	2044S-60	2044SB-60	±0.012mm	2.5N or less		✓							
0.01mm	5mm	(1mm)	0-50-0	2045S	2045SB	±0.012mm	1.4N or less									✓
0.01mm	10mm	(1mm)	0-100	2046S	2046SB	±0.013mm	1.4N or less									✓
0.01mm	10mm	(1mm)	0-100	—	2046SLB	±0.013mm	1.4N or less			✓						
0.01mm	10mm	(1mm)	0-100	2046S-09	2046SB-09	±0.015mm	1.4N or less	✓								
0.01mm	10mm	(1mm)	0-100	2046S-60	2046SB-60	±0.013mm	2.5N or less		✓							
0.01mm	10mm	(1mm)	0-100	2310S-10	2310SB-10	±0.015mm	1.4N or less				✓	✓		✓		
0.01mm	10mm	(1mm)	100-0	2902S	2902SB	±0.013mm	1.4N or less									✓
0.01mm	10mm	(1mm)	0-50-0	2047S	2047SB	±0.013mm	1.4N or less									
0.01mm	20mm	(1mm)	0-100	2050S	2050SB	±0.020mm	2.0N or less									✓
0.01mm	20mm	(1mm)	0-100	2050S-60	2050SB-60	±0.020mm	2.5N or less		✓							
0.01mm	20mm	(1mm)	0-100	2050S-19	2050SB-19	±0.020mm	2.0N or less	✓			✓	✓				✓
0.01mm	20mm	(1mm)	0-100	2320S-10	2320SB-10	±0.020mm	2.0N or less				✓	✓		✓		✓
0.01mm	30mm	(1mm)	0-100	2052S	2052SB	±0.025mm	2.5N or less									✓
0.01mm	30mm	(1mm)	0-100	2052S-19	2052SB-19	±0.025mm	2.5N or less	✓			✓	✓				✓
0.01mm	30mm	(1mm)	0-100	2330S-10	2330SB-10	±0.025mm	2.5N or less				✓	✓		✓		✓
0.01mm	30mm	(1mm)	100-0	2952S	2952SB	±0.025mm	2.5N or less									✓

*Use in a vertical position only (contact point downward).

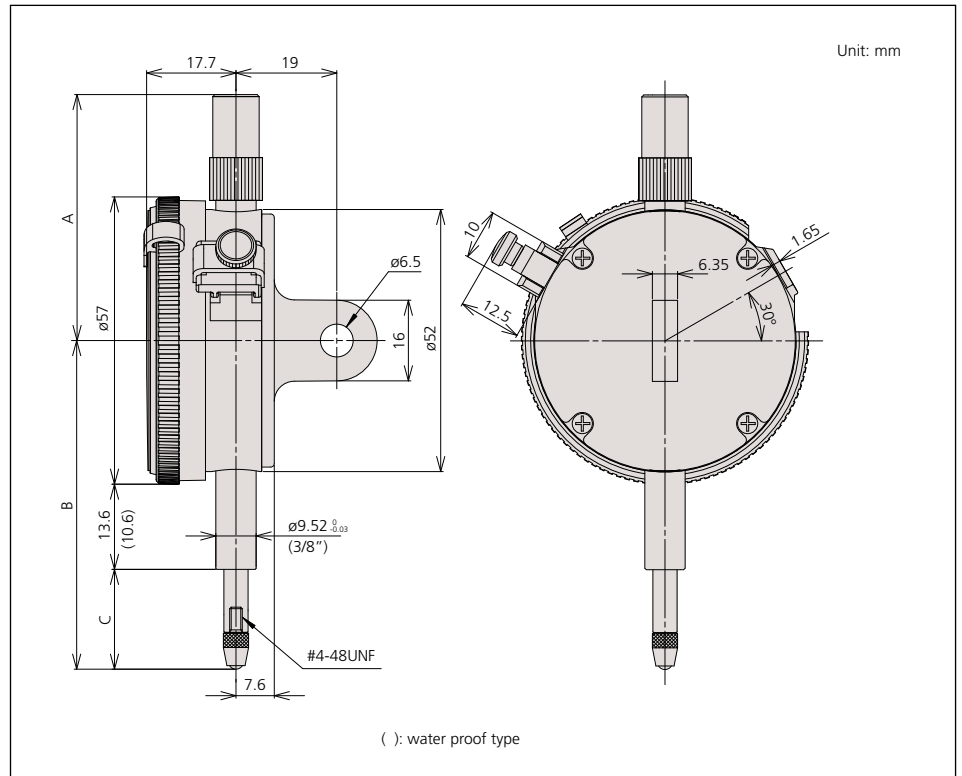
Dial Indicators

SERIES 2 — ANSI / AGD Type Metric Dial Indicator

SPECIFICATIONS

Graduation	Range	Range / Rev	Dial reading	Order No.		Accuracy		Measuring force	 
				w/ lug	Flat-back	First 2.5 Rev	Overall		
0.001mm	1mm	0.2mm	0-100-0	2109S-11	2109SB-11	±0.003mm	±0.004mm	1.5N or less	✓ ✓
0.001mm	5mm	0.2mm	0-100-0	2119S-11	2119SB-11	±0.007mm	±0.01mm	1.5N or less	✓
0.01mm	2.5mm	1mm	0-100	2230S-01	2230SB-01	±0.01mm	±0.01mm	1.4N or less	
0.01mm	2.5mm	1mm	0-50-0	2231S-01	2231SB-01	±0.01mm	±0.01mm	1.4N or less	
0.01mm	10mm	1mm	0-100	2046S-01	2046SB-01	±0.01mm	±0.013mm	1.4N or less	
0.01mm	10mm	1mm	0-100	2046S-11	2046SB-11	±0.01mm	±0.013mm	1.4N or less	✓
0.01mm	10mm	1mm	0-50-0	2047S-01	2047SB-01	±0.01mm	±0.013mm	1.4N or less	
0.01mm	10mm	1mm	0-50-0	2047S-11	2047SB-11	±0.01mm	±0.013mm	1.4N or less	✓
0.01mm	10mm	1mm	100-0	2902S-01	2902SB-01	±0.01mm	±0.013mm	1.4N or less	
0.01mm	20mm	1mm	0-100	2050S-01	2050SB-01	±0.01mm	±0.02mm	2.0N or less	
0.01mm	20mm	1mm	0-100	2050S-11	2050SB-11	±0.01mm	±0.02mm	2.0N or less	✓
0.01mm	25mm	1mm	0-100	2056S-01	2056SB-01	±0.01mm	±0.025mm	2.5N or less	

DIMENSIONS



Order No.	A	B	C
2109S-11	48.8	51.4	9.3
2119S-11	48.8	55.8	13.7
2230S-01	48.8	53.6	11.5
2231S-01	48.8	53.6	11.5
2046S-01	48.8	61.1	19.0
2046S-11	48.8	61.1	19.0
2047S-01	48.8	61.1	19.0
2902S-01	48.8	61.1	19.0
2050S-01	38.8	71.1	29.0
2050S-11	38.8	71.1	29.0
2056S-01	38.8	76.1	34.0

Optional Accessories

- : Backs (See page F-33.)
- : Contact points (See page F-34.)

Dial Indicators

SERIES 3 — Large Dial Face and Long Stroke

- Dial gages with a large-diameter (78mm / 3.07") graduation face for easy reading.



3109S-10



3416S



3058S-19



3046S



3047S

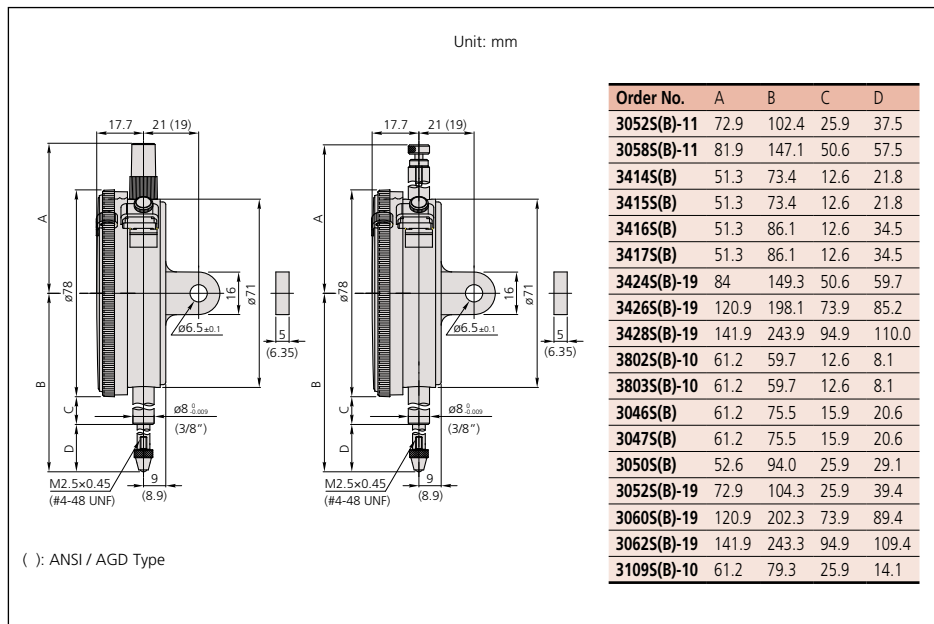


3050S



3052S-19

DIMENSIONS






Dial Indicators




SERIES 3 — Large Dial Face

SPECIFICATIONS





Inch Stem 3/8" DIA. #4-48 UNF Thread ANSI/AGD type

Graduation	Range	Range /rev	Dial reading	Order No.		Accuracy		Measuring Force			
				W/ lug	Flat-back	First 2.5 Rev	Overall Accuracy				
.0001"	.025"	.01"	0-10	3802S-10	3802SB-10	±.0001"	±.0001"	2.0N or less	✓	✓	
.0001"	.025"	.01"	0-5-0	3803S-10	3803SB-10	±.0001"	±.0001"	2.0N or less	✓	✓	
.001"	.5"	.1"	±0-100	3414S	3414SB	±.001"	±.001"	1.8N or less			
.001"	.5"	.1"	0-50-0	3415S	3415SB	±.001"	±.001"	1.8N or less			
.001"	1"	.1"	±0-100	3416S	3416SB	±.001"	±.002"	1.8N or less			
.001"	1"	.1"	0-50-0	3417S	3417SB	±.001"	±.002"	1.8N or less			
.001"	2"	.1"	±0-100	3424S-19	3424SB-19	±.001"	±.003"	3.0N or less	✓	✓	✓
.001"	3"	.1"	±0-100	3426S-19	3426SB-19	±.001"	±.005"	3.0N or less	✓	✓	✓
.001"	4"	.1"	±0-100	3428S-19	3428SB-19	±.001"	±.005"	3.2N or less	✓	✓	✓

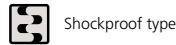
Metric Stem 3/8" DIA. #4-48 UNF Thread, Yellow dial face ANSI/AGD type

Graduation	Range	Range /rev	Dial reading	Order No.		Accuracy		Measuring Force			
				W/ lug	Flat-back	First 2.5 Rev	Overall Accuracy				
0.01mm	30mm	1mm	±0-100	3052S-11	3052SB-11	±0.01mm	±0.03mm	2.5N or less	✓	✓	✓
0.01mm	50mm	1mm	±0-100	3058S-11	3058SB-11	±0.01mm	±0.04mm	3.0N or less	✓	✓	✓

Metric Stem ø 8mm M2.5x0.45 Thread ISO/IS type

Graduation	Range	Range /rev	Dial reading	Order No.		Accuracy	Measuring Force				
				W/ lug	Flat-back						
0.001mm	1mm	0.2mm	0-10-0	3109S-10	3109SB-10	±0.005mm	1.5N or less	✓	✓		
0.01mm	10mm	1mm	0-100	3046S	3046SB	±0.015mm	1.4N or less				
0.01mm	10mm	1mm	0-50-0	3047S	3047SB	±0.015mm	1.4N or less				
0.01mm	20mm	1mm	0-100	3050S	3050SB	±0.020mm	2.0N or less				✓
0.01mm	30mm	1mm	0-100	3052S-19	3052SB-19	±0.025mm	2.5N or less	✓	✓	✓	
0.01mm	50mm	1mm	0-100	3058S-19	3058SB-19	±0.035mm	3.0N or less	✓	✓	✓	
0.01mm	80mm	1mm	0-100	3060S-19*	3060SB-19*	±0.045mm	3.0N or less	✓	✓	✓	
0.01mm	100mm	1mm	0-100	3062S-19*	3062SB-19*	±0.050mm	3.2N or less	✓	✓	✓	

*use in a vertical position only



Shockproof type



w/ coaxial revolution counter



w/ damper at lowest rest point



Jeweled bearing type

Optional Accessories

- : Backs (See page F-33.)
- : Contact points (See page F-34.)

Dial Indicators

SERIES 4 — Large Dial Face

- Dial gages with a large-diameter (92mm / 3.62") graduation face for easy reading.
- All types come standard with limit pins and an outer frame clamp.



4046S



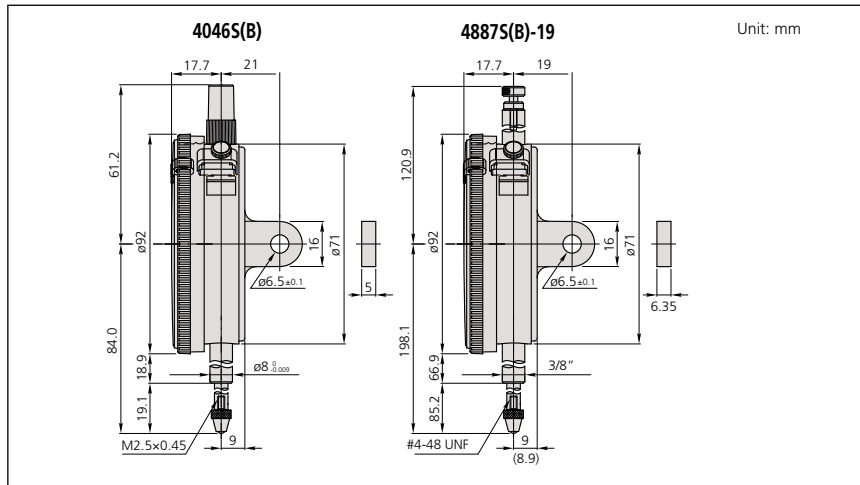
4887S-19

SPECIFICATIONS

Inch		Stem 3/8" DIA. #4-48 UNF Thread				ANSI/AGD type			
Graduation	Range	Range /rev	Dial reading	Order No.		Accuracy		Measuring Force	
				W/ lug	Flat-back	First 2.5 Rev	Overall accuracy		
.001"	3"	.1"	±0-100	4887S-19	4887SB-19	±.001"	±.005"	3.0N or less	

Metric		Stem ø 8mm M2.5x0.45 Thread				ISO/JIS type			
Graduation	Range	Range /rev	Dial reading	Order No.		Accuracy		Measuring Force	
				W/ lug	Flat-back	First 2.5 Rev	Overall accuracy		
0.01mm	10mm	1mm	0-100	4046S	4046SB	± 0.01mm	± 0.015mm	1.4N or less	

DIMENSIONS



Optional Accessories

- : Backs (See page F-33.)
- : Contact points (See page F-34.)

Back-Plunger Dial Indicators

SERIES 1 and 2



Mitutoyo's back-plunger dial indicators are built with the measuring spindles on the back of the units. This type of indicator offers the same precision and durability as all other Mitutoyo dial indicators, and operates effectively with optional holding bars.

- Back-plunger dial gages are suitable for mounting onto leveling machine tool tables or inspection jigs, and for use in small spaces where the graduations of standard dial gages are difficult to see.
- Model No. 1960T, which uses Mitutoyo's proprietary shock-proofing mechanism, has excellent durability and shock resistance.



One revolution type



Shockproof type



Jeweled bearing type

Optional Accessories

- 136567:** Holding bar (ø6mm, L=81mm)
136568: Holding bar (ø8mm, L=81mm)
124625: Holding bar (.25" DIA, L=3.19")

—: Backs (See page F-31.)

—: Contact points (See page F-34.)

SPECIFICATIONS

Inch Series 1 Stem 3/8" dia., #4-48 UNF Thread ANSI/AGD type

Graduation	Range	Range / Rev	Dial reading	Order No.	Accuracy	Measuring Force			
.001"	.04"	.05"*	20-0-20	1961T	±.001"	0.4 - 1.4N	✓	✓	
.001"	.2"	.05"	0-50	1166T	±.001"	0.4 - 1.4N			
.001"	.2"	.05"	0-25-0	1167T	±.001"	0.4 - 1.4N			
.001"	.2"	.05"	50-0	1168T	±.001"	0.4 - 1.4N			✓

*Full stroke

Metric Series 1 Stem ø8mm, M2.5x0.45 Thread ISO/JIS type

Graduation	Range	Range / Rev	Dial reading	Order No.	Accuracy	Measuring Force				Remarks
0.01mm	1mm	1.27mm*	50-0-50	1960T	±0.014mm	0.4 - 1.4N	✓	✓		—
0.01mm	5mm	1mm	0-100	1160T	±0.016mm	0.4 - 1.4N				—
0.01mm	5mm	1mm	100-0	1162T	±0.016mm	0.4 - 1.4N			✓	—

*Full stroke

Inch Series 2 Stem 3/8" dia., #4-48 UNF Thread ANSI/AGD type

Graduation	Range	Range/full stroke	Dial reading	Order No.	Accuracy	Measuring Force			
.0001"	.008"	.01"	4-0-4	2991T-10	±.0002"	0.4 - 1.5N	✓	✓	✓
.0005"	.04"	.05"	20-0-20	2961T	±.0005"	0.4 - 1.4N	✓	✓	

Metric Series 2 Stem ø8mm, M2.5x0.45 Thread ISO/JIS type

Graduation	Range	Range/full stroke	Dial reading	Order No.	Accuracy	Measuring Force			
0.001mm	0.1mm	0.14mm	50-0-50	2990T-10	±0.005mm	0.4 - 1.5N	✓	✓	✓
0.01mm	1mm	1.27mm	50-0-50	2960T	±0.014mm	0.4 - 1.4N	✓	✓	

Back-Plunger Dial Indicators

SERIES 1 and 2



2960T



Balanced scale



Graduation: 0.01mm,
Measuring range: 1mm

2960T

- One revolution
- Shockproof
- Back plunger



2990T-10



Balanced scale

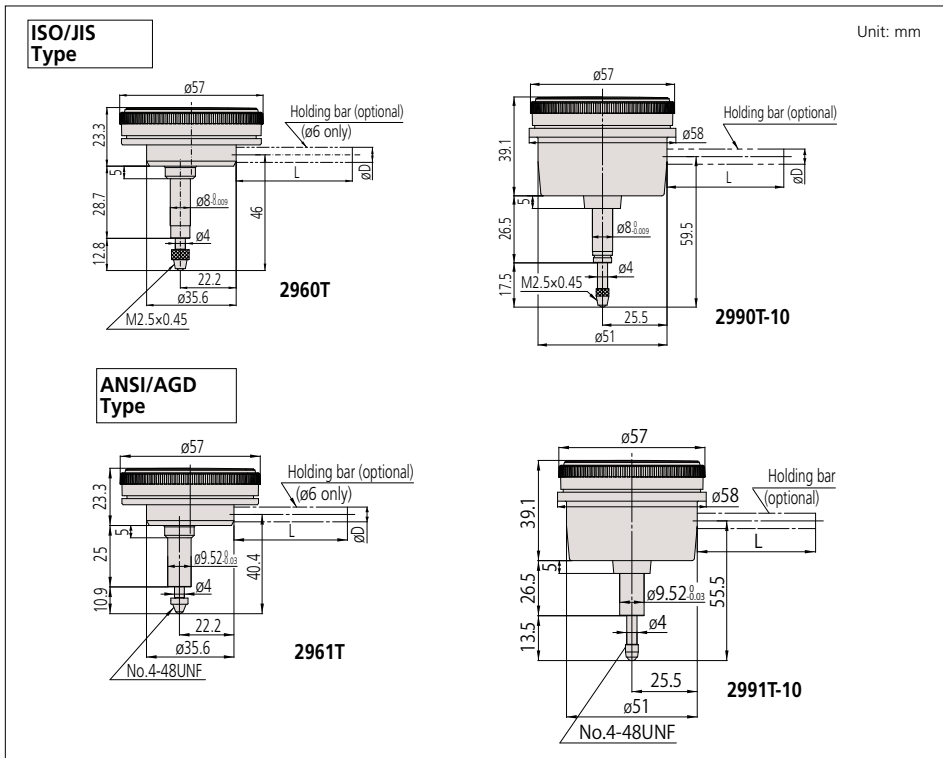


Graduation: 0.01mm,
Measuring range: 1mm

2990T-10

- One revolution
- Shockproof
- Back plunger
- Jeweled bearing

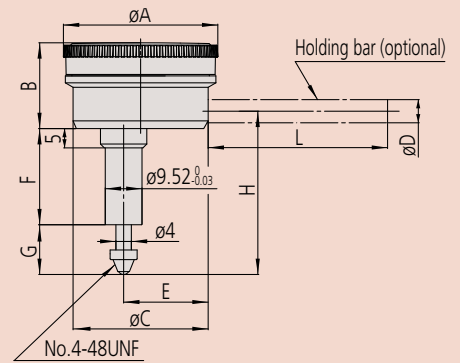
DIMENSIONS



DIMENSIONS

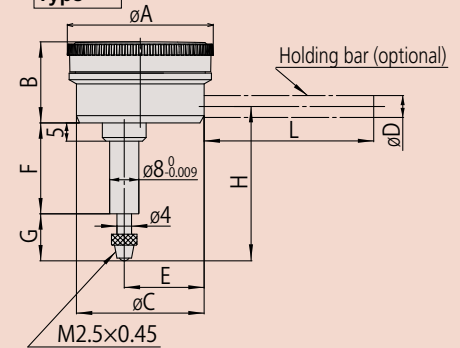
ANSI/AGD Type

Unit: mm



Order No.	A	B	C	E	F	G	H
1166T	40	22.1	35.6	22.2	25	10.9	42
1167T	40	22.1	35.6	22.2	25	10.9	42
1168T	40	22.1	35.6	22.2	25	10.9	42
1961T	40	22.1	35.6	22.2	25	10.9	40

ISO/JIS Type



Order No.	A	B	C	E	F	G	H
1160T	40	22.1	35.6	22.2	25	13.8	43.3
1162T	40	22.1	35.6	22.2	25	13.8	43.3
1960T	40	22.1	35.6	22.2	28.7	12.8	46

Note 1: Refer to pages F-51 to F-54 for contact point details.
Note 2: Dimensions of the inch (ANSI/AGD Type) dial indicator partly differ from those of the metric (ISO/JIS Type) indicator.

Note 3: Inch (ANSI/AGD Type) dial indicators are provided with a stem of 3/8" dia. and #4-48UNF thread mount for the contact point.

Holding bar (optional)

Order No.	øD	L
21AAA166	ø6mm	42mm
136567	ø6mm	81mm
124625	ø6.35mm	81mm
21AAA167	ø6.35mm	42mm
21AAA168	ø8mm	42mm
136568	ø8mm	81mm

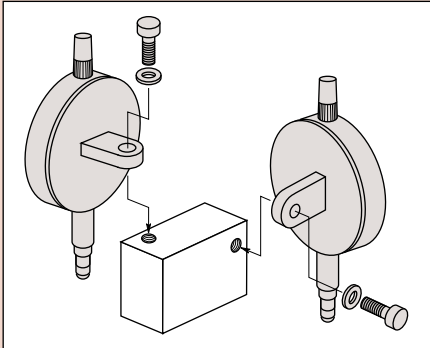
* øD and L: detail shown in drawing below.

Backs

Optional Accessory for Digimatic and Dial Indicators

There are two ways to support Digimatic and dial indicators--by either holding the stem or the lug on the back of the indicator. The back of the indicator may need to be replaced for special applications. A variety of backs are available for Mitutoyo Digimatic and dial indicators.

Application



ID-S (543-6xx only)*

- 02ACB420:** Lug-on-center back for ISO/JIS type
- 02ACB430:** Lug-on-center back for AGD type
- 02ACB440:** Flat back
- 02ACB610:** Back with post
- 02ACB620:** Adjustable back for AGD type
- 02ACB630:** Adjustable back (ISO/JIS type)
- 02ACB640:** Back with offset lug
- 02ACB650:** Magnetic back
- 02ACB660:** Back with screw mount for AGD type
- 02ACB670:** Back with screw mount (ISO/JIS type)
- 02ACB680:** Back with adjustable bracket

*Includes the required adapter.



SPECIFICATIONS

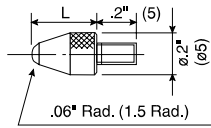
Description		Order No.			
		Series 0 (ø31mm) 1003 (ø36mm)	Series 1 (ø41mm)	Series 2 ID-C (all types), ID-F, ID-H ID-S (543-7xx only) (ø57mm)	Series 3, 4 (ø77, 91mm)
Flat Back	Unit: mm	191559: a=1.0 137906: for 1003 a=1.0	101211: a=2.2 136872: for water- proof type 191559: for 1911, 1913-10	101039: a=2.5 21AZB231: for waterproof of S type	100836: a=3.0
Lug-on-Center Back	Unit: mm	190561: Metric type 190139: Inch type 137905: for 1003	101210: metric type 101307: inch type 190561: for 1911, 1913-10	101040: metric type 101306: inch type 21AZB230: for waterproof of S type	100691: metric type 100797: inch type
Magnetic Back	Unit: mm	—	Special order	900928	900929
Back with Offset Lug	Unit: mm	—	Special order	101167	100837
Back with Post	Unit: mm	—	193172	101169	100839
Back with Screw Mount	Unit: mm	—	193173: M6x1, 193174: #1/4-28UNF,	136023: M6x1 101170: #1/4- 28UNF	136024: M6x1 100840: #1/4-28UNF
Adjustable Back	Unit: mm	—	136025: M6x1 129721: #1/4-20UNC	136026: M6x1 101168: #1/4-20UNC	136027: M6x1 100838: #1/4-20UNC
Back with Dovetail	Unit: mm	—	—	900008	Special order
Back with Adjustable Bracket	Unit: mm	—	—	129902: Dovetail Rack Back 901964: Dovetail bracket for rack back	—

() : ANSI / AGD Type

Contact Points

Optional Accessories for Digimatic and Dial Indicators and Linear Gages

ø.118" (ø3mm) Ball point

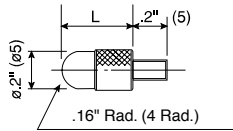


4-48UNF				
L	Carbide	Sapphire	Ruby	Plastic
.25"	21BZB005*	—	—	—
.28"	—	—	—	902018
.3"	131262	131263	131264	—
.6"	131265	131266	131267	—
1"	131268	131269	131270	—

M2.5 x 0.45mm				
L	Carbide	Sapphire	Ruby	Plastic
7.3mm	901312*	—	—	901994
8mm	120045	120046	120047	—
15mm	120049	120050	120051	—
25mm	120053	120054	120055	—

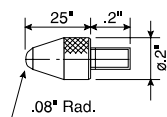
*Furnished with standard metric dial indicators.

Shell point



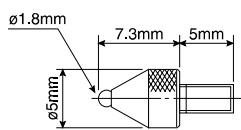
4-48UNF		M2.5 x 0.45mm	
L	Order No.	L	Order No.
3/32" (.094")	193697	5mm	101386
5/32" (.156")	101184	10mm	101118
1/4" (.25")	21AAA031	15mm	137393
3/8" (.375")	21AAA032	20mm	101387
1/2" (.5")	101185	25mm	101388
5/8" (.625")	21AAA033	30mm	21AAA254
3/4" (.75")	101186		
7/8" (.875")	21AAA034		
1"	101187		
1 1/4" (1.25")	21AAA035		
1 1/2" (1.5")	21AAA036		
1 3/4" (1.75")	21AAA037		
2"	21AAA038		
2 1/4" (2.25")	21AAA039		
2 1/2" (2.5")	21AAA040		
2 3/4" (2.75")	21AAA041		
3"	21AAA042		

ø.16 Ball Point



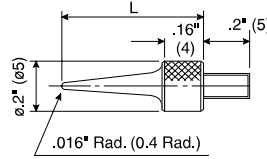
4-48UNF	
Order No.	
21BZB005	

ø1.8mm Ball Point



M2.5 x 0.45mm	
Order No.	
101122	

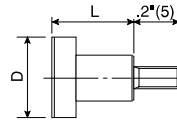
Needle point



4-48UNF	
L	Order No.
.6"	21AAA030
1"	21AAA046
1 1/2"	21AAA047
2"	21AAA048

M2.5 x 0.45mm	
L	Order No.
15mm	101121
17mm	137413

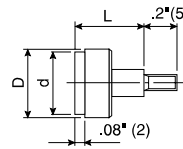
Flat point



4-48UNF		
D	L	Order No.
ø1/2"	3/8"	101188
ø3/8"	3/8"	101189

M2.5 x 0.45mm		
D	L	Order No.
ø10mm	10mm	101117

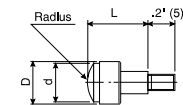
Flat-point, Carbide tip



4-48UNF			
D	d	L	Order No.
ø.2"	ø.17"	.2"	131259
ø.27"	ø.25"	.4"	131260
ø.41"	ø.37"	.4"	131261

M2.5 x 0.45mm			
D	d	L	Order No.
ø5.2mm	ø4.3mm	5mm	120041
ø7mm	ø6.5mm	10mm	120042
ø10.5mm	ø9.5mm	10mm	120043

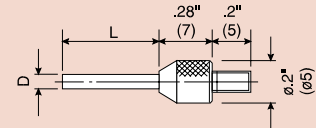
Spherical-point, Carbide tip



4-48UNF				
D	d	Radius	L	Order No.
ø.2"	ø.17"	.2"	.2"	131273
ø.27"	ø.16"	.16"	.4"	131274
ø.41"	ø.37"	.4"	.4"	131275

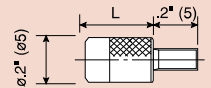
M2.5 x 0.45mm				
D	d	Radius	L	Order No.
ø5.2mm	ø4.3mm	5mm	5mm	120058
ø7mm	ø6.5mm	7mm	10mm	120059
ø10.5mm	ø9.5mm	10mm	10mm	120060

Needle point, Carbide tipped



4-48UNF				M2.5 x 0.45mm		
D	L	Order No.	D	L	Order No.	
ø.018"	.12"	131281	ø0.45mm	2.5mm	120066	
ø.04"	.12"	131280	ø1mm	2.5mm	120065	
ø.06"	.5"	131279	ø1.5mm	13mm	120064	
ø.078"	.04"	131271	ø2mm	1mm	120056	
			ø2mm	8mm	137257	

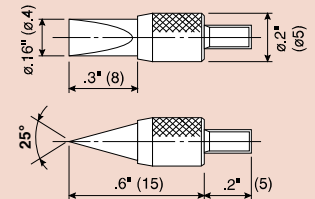
ø.2" (ø5mm) Flat point



4-48UNF	
L	Order No.
5/16"	133017
1/2"	21AAA043
3/4"	21AAA044
1"	21AAA045

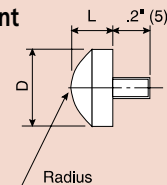
M2.5 x 0.45mm	
L	Order No.
8mm	131365

Knife-edge point, Carbide tipped



4-48UNF		M2.5 x 0.45mm	
Order No.		Order No.	
131282		120067	

Spherical point



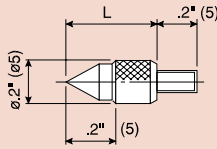
4-48UNF			
D	L	Radius	Order No.
ø.5"	.125"	.28"	101205
ø.375"	.09375"	.35"	101204

M2.5 x 0.45mm			
D	L	Radius	Order No.
ø10mm	5mm	7mm	101119

Contact Points

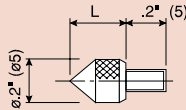
Optional Accessories for Digimatic and Dial Indicators and Linear Gages

60° Conical point



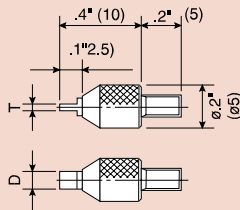
4-48UNF		M2.5 x 0.45mm	
L	Order No.	L	Order No.
1/2"	101190	10mm	101120

90° Conical point



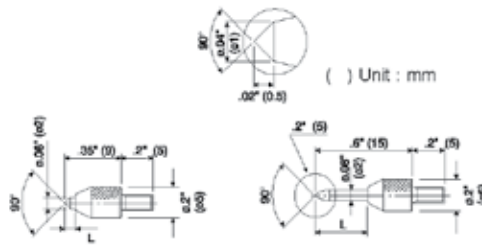
4-48UNF		M2.5 x 0.45mm	
L	Order No.	L	Order No.
1/4"	101191	5mm	101385

Blade point, Carbide tip



4-48UNF			M2.5 x 0.45mm		
D	T	Order No.	D	T	Order No.
.08"	.016"	131276	2mm	0.4mm	120061
.08"	.024"	131277	2mm	0.6mm	120062
.16"	.04"	131278	4mm	1mm	120063

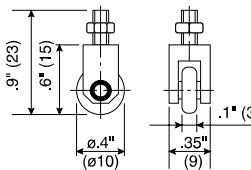
90° Conical point, Carbide tipped



4-48UNF		4-48UNF	
L	Order No.	L	Order No.
.08"	131272	.3"	131283

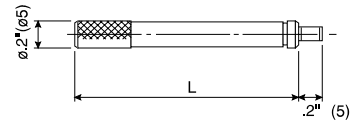
M2.5 x 0.45mm		M2.5 x 0.45mm	
L	Order No.	L	Order No.
2mm	120057	8mm	120068

Roller Point



4-48UNF		M2.5 x 0.45mm	
Order No.	Order No.	Order No.	Order No.
901991	901954		

Extension Rod



4-48UNF		M2.5 x 0.45mm	
L	Order No.	L	Order No.
1/2"	139167	10mm	303611
1"	301655	20mm	303612
2"	301657	30mm	303613
4"	301659	100mm	303614

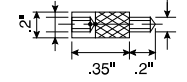
Point Conversion

M2.5 x 0.45mm 4-48 UNFI



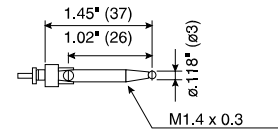
Order No.
21AAA011

4-48 UNFI M2.5 x 0.45mm



Order No.
21AAA012

Lever Point



4-48UNF		M2.5 x 0.45mm	
Order No.	Order No.	Order No.	Order No.
900393	900393	900391	900391

Interchangeable Contact Point Set (M2.5x0.45)

Set Order No. 7822



Individual No.	Description
131365	Flat Point (ø5mm)
101117	Flat Point (ø10mm)
101121	Needle Point
101119	Spherical Point
101118	Shell Type Point
101387	Shell Type Point

Spindle Lifting Lever and Cable

Optional Accessories for Digimatic and Dial Indicators

Spindle Lifting Lever

- The Spindle Lifting Lever is attached to the top end of the spindle for improved inspection efficiency when using a dial indicator mounted on a stand.

Applicable S-Type Thickness and Depth Gages

Order No.	Description
21AZB149	Depth gages up to 12.7mm/.5"
21AZB150	Depth gages up to 25mm/1"
21AZB151	S-Type thickness gage



Dove Tail Type Lever Assembly

Order No.	Lever up to	Screw	Screw Thread
21EZA198	.5" / 12.7mm	101171	M2.5
21EZA199	21AZB149	101047	4/48 UNF



ANSI Screw **101047**
JIS Screw **101171**

Spindle Lifting Cable

- 901975**: with auto-stop function
 - 540774**: without auto-stop function
 - 971753**: With release-speed control
- Lifting range: 1" / 25.4mm
Cable length: 300mm



Spindle Lifting Pick

- 137693**
- Applicable spindle diameter; 4.8mm



Use for Series 1 Dial Indicators (up 5mm / .25")

Set Order No.	Lever	Screw	Screw Thread
21BZA610	900527	101047	4-48 UNF
21BZA205	900527	101171	M2.5 x 0.45



Use for Series 2 Dial Indicators (up to 10mm/.4")

Set Order No.	Lever	Screw	Screw Thread
902794	900525	101047	4-48 UNF
902011	900525	101171	M2.5 x 0.45



Use for Series 2 Dial Indicators (up to 10mm/.4") and 1 Group S-Type

Set Order No.	Lever	Screw	Screw Thread
21BZA613	21BZA612	101047	4-48 UNF
902100	21BZA612	101171	M2.5 x 0.45



Use for Series 2 Dial Indicators (up to 20mm/.8")
and Series 3 and 4 Dial Indicators (up to 10mm/.4")

Set Order No.	Lever	Screw	Screw Thread
903425	903307	192753	4-48 UNF
903424	903307	192686	M2.5 x 0.45

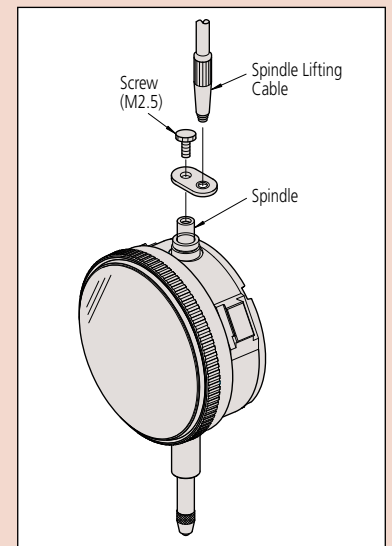
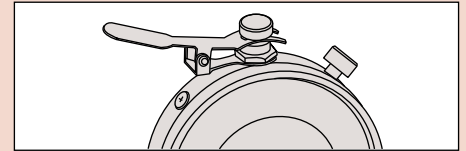
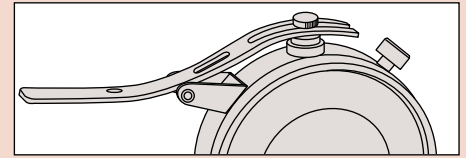


Spindle Lifting Knob

Set Order No.	Range
21EZA197	For 1" range
21EZA200	For 2" range



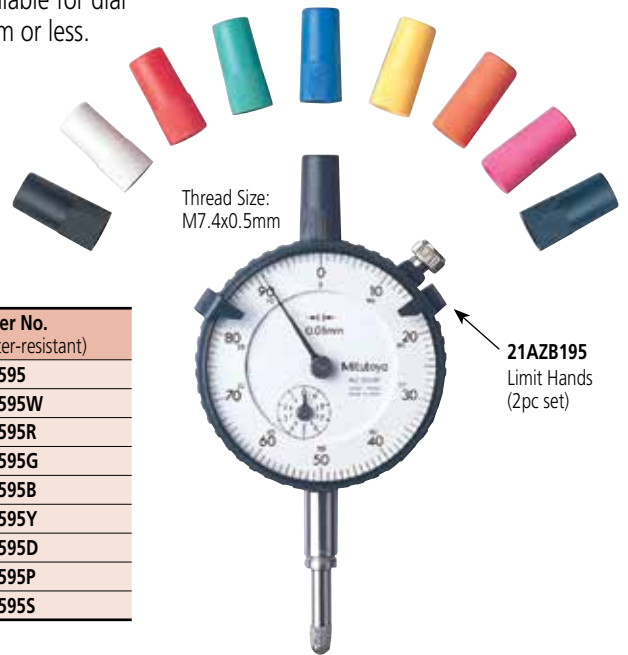
Application



Color Spindle Caps

Optional Accessories for Digimatic and Dial Indicators

8 colors of spindle caps are available for dial indicators with a range of 10mm or less.



SPECIFICATIONS

Color	Order No. (normal)	Order No. (water-resistant)
Black	193051	193595
White	193051W	193595W
Red	193051R	193595R
Green	193051G	193595G
Blue	193051B	193595B
Yellow	193051Y	193595Y
Orange	193051D	193595D
Pink	193051P	193595P
Dark blue	193051S	193595S

Limit Stickers

Optional Accessories for Digimatic and Dial Indicators

FEATURES

- Stuck on the dial face or crystal of a Series 2 dial indicator (55.6mm or 57mm bezel dia.) to indicate tolerance limits.



136420: Red (10-sheet/set)



136421: Green (10-sheet/set)

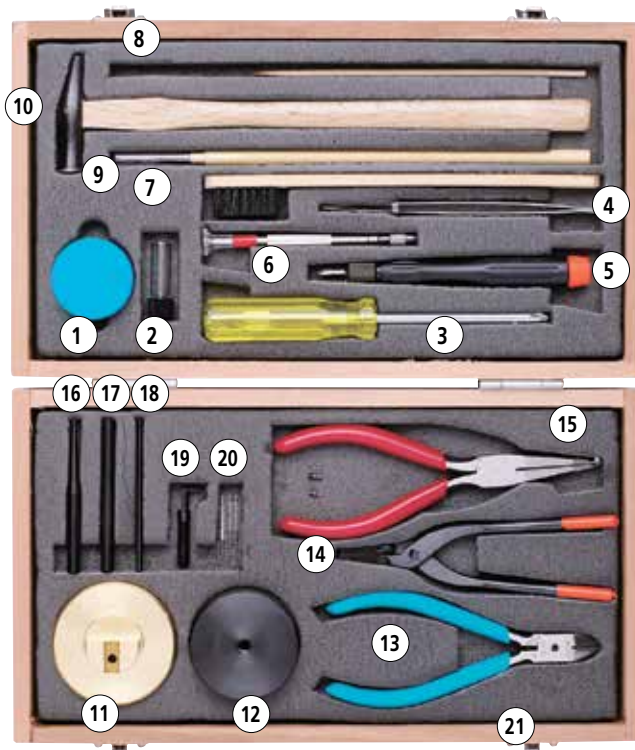


136422: Yellow (10-sheet/set)

Dial Indicator Repair Tool Kit

Optional Accessories for Digimatic and Dial Indicators

Mitutoyo offers a tool set designed to let you perform simple repairs to your Mitutoyo dial indicator, as well as a device that lets you reset the indicator crystals.



7823

SPECIFICATIONS

Order No.	Description
7823	Dial indicator repair tool kit

Dial Indicator Crystal Setter

Optional Accessories for Test and Dial Indicators

FEATURES

- Used for fitting a crystal on dial indicators, dial test indicators and dial calipers.

SPECIFICATIONS

Order No.	Description
7000	Dial indicator crystal setter



7000

With 8 sizes of crystal setting pads

Order No. 7823

Set Configuration

- | | | |
|------|-----------|-----------------------------------|
| (1) | 901171: | Molykote (lubricant) |
| (2) | 21JAA313: | Lubricating oil |
| (3) | 901173: | Screwdriver (Phillips) |
| (4) | 901174: | Screwdriver (Phillips/flat blade) |
| (5) | 129729: | Tweezers |
| (6) | 901175: | Pin-vise |
| (7) | 901176: | Brush |
| (8) | 21JAA314: | Stick |
| (9) | 901177: | Brush |
| (10) | 901178: | Hammer |
| (11) | 129730: | Spindle rest |
| (12) | 129731: | Pin rest |
| (13) | 901179: | Nippers |
| (14) | 901180: | Pliers |
| (15) | 901181: | Hand remover |
| (16) | 129732: | Pin remover |
| (17) | 129733: | Punch |
| (18) | 129734: | Bearing adjuster |
| (19) | 129735: | Pinion rest |
| (20) | 129736: | Reamer $\varnothing 1$ |
| | 193702: | Reamer $\varnothing 0.6$ |
| | 21JAA273: | Reamer $\varnothing 0.5$ |
| (21) | 901182: | Case |

Optional Accessories For Hand Remover

- | | |
|----------|---------------------------------|
| 126630: | Interchangeable Pin, 0.8mm DIA. |
| 126630B: | Interchangeable Pin, 0.5mm DIA. |
| 126630C: | Interchangeable Pin, 1.6mm DIA. |

Dial Test Indicators

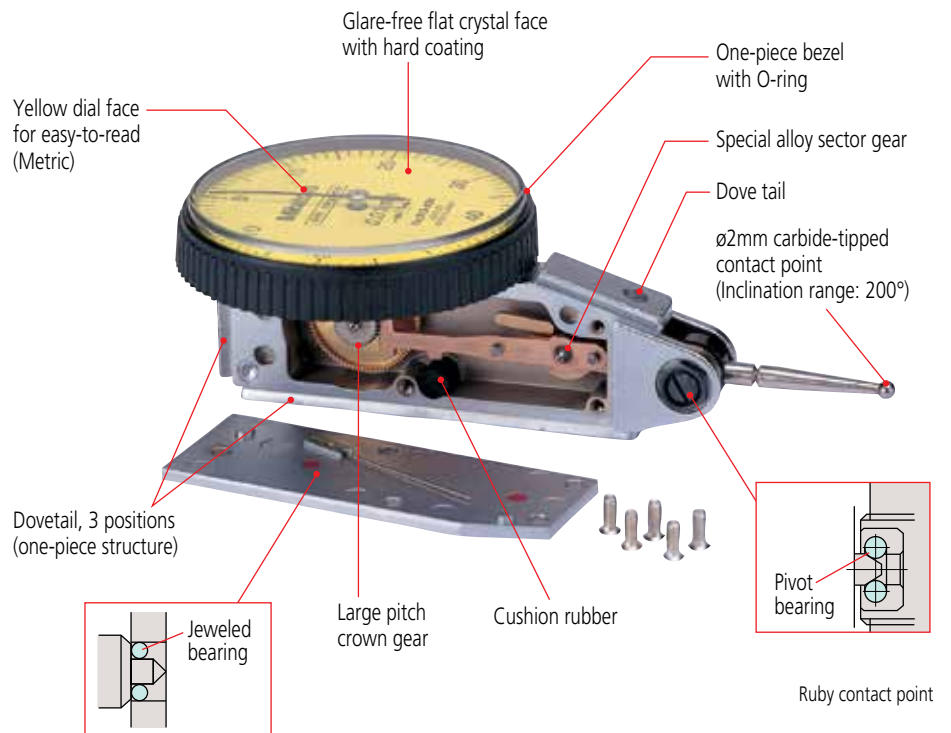
SERIES 513

Description of Icon

Icon	Description
	With revolution counter
	Long contact point
	Jeweled bearing
	Double scale spacing, easy to read
	Compact
	Dustproof
	Anti-magnetic

FEATURES

- Narrow or deep places, which cannot be measured with a normal dial gage, can be easily and accurately measured.
- Proprietary new structure provides smooth pointer operation.
- Use of a hard frame body provides excellent rigidity and durability.
- Non-magnetic pointer and contact point permit secure operation even in environments with magnetism.
- Use of a clear and concise wide dial face allows excellent visibility.
- The surface of the crystal is hard-coated for scratch resistance.
- Flat crystal makes gradations easy to read. The unified structure of the outer frame prevents oil and water from permeating via the front face.
- Six types are available: vertical, inclined, perpendicular, horizontal, universal and pocketable, allowing users to select the model best suited to their needs.
- Vertical: Standard.
- Inclined: Dial face inclined 20°, compared with the vertical type, allows for easy reading.
- Perpendicular: Best suited for centering holes.
- Horizontal: The graduations can be read from the front, with the probe on the tip of the horizontal conical rod abutting the workpiece.
- Universal: The direction of the probe movement can be freely changed.
- Compact.
- Comes with certificate of inspection.



Dial Test Indicators

SERIES 513 — Horizontal Type

FEATURES

- Performs easy and accurate measurement of narrow or recessed areas, plus inside and outside diameters that dial indicators cannot access.
- No-clutch structure for automatic reversal of measuring direction.
- One-piece bezel and crystal design with O-ring provide resistance to water and dust.
- The glare-free flat crystal face has a scratch-resistant coating.
- High sensitivity and quick response because of jeweled bearings.
- Standard carbide contact point provide.



513-424E



513-404E



513-414E

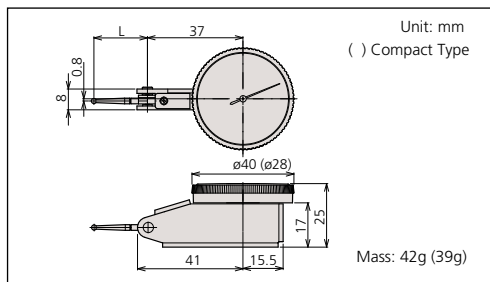


513-403



513-424

DIMENSIONS AND MASS



Optional Accessories

- : Swivel clamp
- : Holding bar
- : Stem
- : Contact points

Special Set: No. 513-908 (mm)

- 513-404E: Dial test indicator
- 7014: Mini magnetic stand

No. 513-907 (inch)

- 513-402: Dial test indicator
- 7014E: Mini magnetic stand

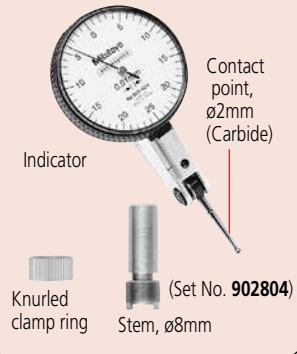


Set Configuration: Metric Test Indicators

Full set

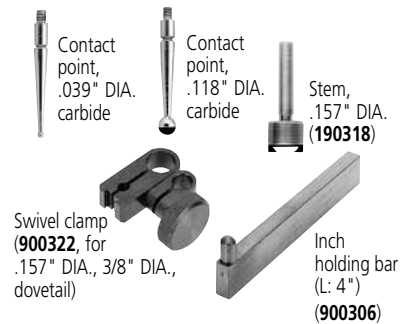


Basic set

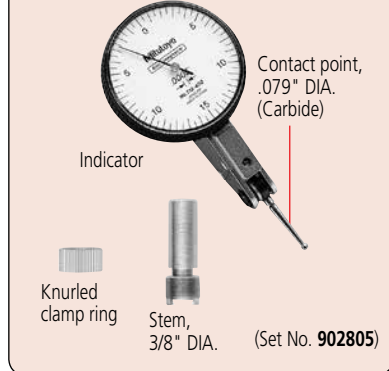


Set Configuration: Inch Test Indicators

Full set



Basic set



Anti-magnet type



Double scale spacing type



Long contact point type



Jeweled bearing type



Compact type



With revolution counter type



SPECIFICATIONS

Metric

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	L (mm)						
	Basic set	Full set											
0.01mm	513-424E	513-424T	0.5mm	5µm	0-25-0	0.3N or less	22.3	✓	✓	—	✓	—	—
0.01mm	513-414E	513-414T	0.5mm	10µm	0-25-0	0.2N or less	36.8	✓	✓	✓	✓	—	—
0.01mm	513-466E	—	0.5mm	5µm	0-25-0	0.3N or less	22.3	✓	✓	—	✓	✓	—
0.01mm	513-478E*	—	0.5mm	5µm	0-25-0	0.3N or less	22.3	✓	—	—	✓	—	—
0.01mm	513-404E	513-404T	0.8mm	8µm	0-40-0	0.3N or less	20.9	✓	—	—	✓	—	—
0.01mm	513-474E*	—	0.8mm	8µm	0-40-0	0.3N or less	20.9	✓	—	—	✓	—	—
0.01mm	513-464E	—	0.8mm	8µm	0-40-0	0.3N or less	20.9	✓	—	—	✓	✓	—
0.01mm	513-415E	513-415T	1mm	10µm	0-50-0	0.2N or less	44.5	✓	—	✓	✓	—	—
0.01mm	513-426E	—	1.5mm	8µm	0-25-0	0.4N or less	22.3	✓	✓	—	✓	—	✓
0.002mm	513-405E	513-405T	0.2mm	3µm	0-100-0	0.3N or less	14.7	✓	—	—	✓	—	—
0.002mm	513-465E	—	0.2mm	3µm	0-100-0	0.3N or less	14.7	✓	—	—	✓	✓	—
0.01mm	513-475*	—	1mm	10µm	0-50-0	0.2N or Less	44.5	✓	—	—	✓	—	—
0.002mm	513-425E	—	0.6mm	6µm	0-100-0	0.4N or less	14.7	✓	—	—	✓	—	✓
0.001mm	513-401E	—	0.14mm	3µm	0-70-0	0.3N or less	12.8	✓	—	—	✓	—	—
0.01mm	513-471E*	—	0.14mm	3µm	0-70-0	0.3N or less	12.8	✓	—	—	✓	—	—

*Provided with a ø2mm ruby contact point as a substitute for ø2mm carbide contact point.

Inch

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	L (mm)					
	Basic set	Full set										
.0005"	513-402	513-402T	.03"	±.0005"	0-15-0	0.3N or less	19.9	✓	—	✓	—	—
.0005"	513-472*	—	.03"	±.0005"	0-15-0	0.3N or less	19.9	✓	—	✓	—	—
.0005"	513-412	513-412T	.03"	±.0005"	0-15-0	0.2N or less	33.9	✓	✓	✓	—	—
.0005"	513-462	—	.03"	±.0005"	0-15-0	0.3N or less	19.9	✓	—	✓	✓	—
.0001"	513-403	513-403T	.008"	±.0001"	0-4-0	0.3N or less	15	✓	—	✓	—	—
.0001"	513-473*	—	.008"	±.0001"	0-4-0	0.3N or less	15	✓	—	✓	—	—
.0001"	513-463	—	.008"	±.0001"	0-4-0	0.3N or less	15	✓	—	✓	✓	—

*Provided with a ø2mm ruby contact point as a substitute for ø2mm carbide contact point.

Metric/inch

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	L (mm)		
	Basic set	Full set							
0.002mm, .0001"	513-409	513-409T	0.2mm, .0075"	3µm	0-10-0, 0-38-0	0.3N or less	14.7	✓	✓

Inch/Metric

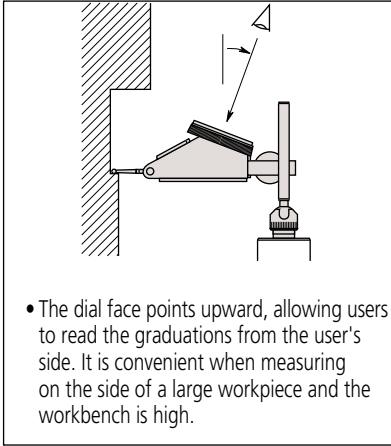
Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	L (mm)		
	Basic set	Full set							
.0005", 0.01mm	513-406	513-406T	.03", 0.7mm	±.0005"	0-15-0, 0-35-0	0.3N or less	19.9	✓	✓

Dial Test Indicators

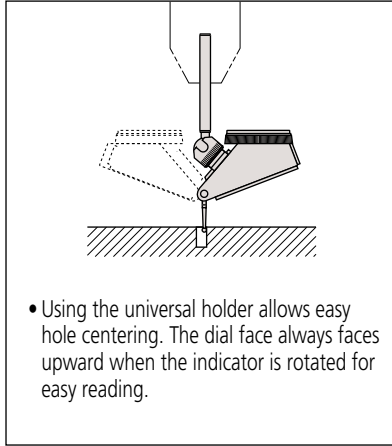
SERIES 513 — Horizontal (20° Tilted Face), Vertical and Parallel

FEATURES

- Specially designed for easy viewing of measurements.



- The dial face points upward, allowing users to read the graduations from the user's side. It is convenient when measuring on the side of a large workpiece and the workbench is high.



- Using the universal holder allows easy hole centering. The dial face always faces upward when the indicator is rotated for easy reading.



513-444E



513-445E



513-454E
513-284GE



513-455E



513-452



513-282G



513-444E



513-445E



513-284GE



513-442



513-446

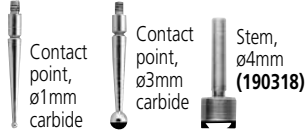
Optional Accessories

- : Swivel clamp
- : Holding bar
- : Stem
- : Contact points

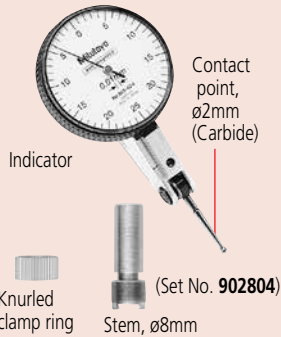
Set Configuration: Metric

Full set

Swivel clamp (900321, for $\varnothing 4\text{mm}$, $\varnothing 8\text{mm}$, dovetail) Metric holding bar (L: 100mm) (900209)



Basic set

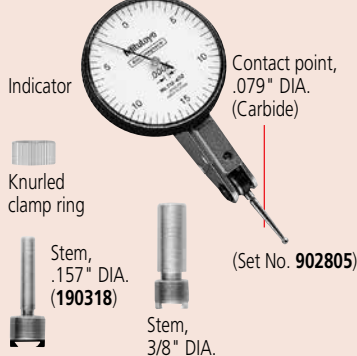


Set Configuration: Inch

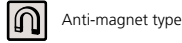
Full set

Contact point, .039" DIA. carbide; Contact point, .118" DIA. carbide; Stem, .157" DIA. (190318); Swivel clamp (900322, for .157" DIA., 3/8" DIA., dovetail); Inch holding bar (L: 4") (900306)

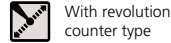
Basic set



Basic set for 20° Tilted face type. Also supplied .039" and .118" Contact points



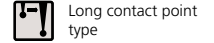
Anti-magnet type



With revolution counter type



Jeweled bearing type



Long contact point type

SPECIFICATIONS

Metric Horizontal (20° tilted face) type

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	Mass (g)	L (mm)			
	Basic set	Full set									
0.01mm	513-444E	513-444T	1.6mm	10 μm	0-40-0	0.3N or less	48	20.9	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
0.002mm	513-445E	513-445T	0.4mm	5 μm	0-100-0	0.3N or less	48	14.7	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

Inch Horizontal (20° tilted face) type

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	Mass (g)	L (mm)					Remarks
	Basic set	Full set											
.0005"	513-442	513-442T	.06"	$\pm 0.0005"$	0-15-0	0.3N or less	48	19.9	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	—
.0005"	513-442-06	513-442T-06	.06"	$\pm 0.0005"$	0-15-0	0.3N or less	48	19.9	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Black dial
.0005"	513-446	513-446T	.06"	$\pm 0.0005"$	0-15-0	0.2N or less	48	33.9	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	—
.0005"	513-446-06	513-446T-06	.06"	$\pm 0.0005"$	0-15-0	0.2N or less	48	33.9	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Black dial
.0001"	513-443	513-443T	.016"	$\pm 0.0002"$	0-4-0	0.3N or less	48	15	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	—
.0001"	513-443-06	513-443T-06	.016"	$\pm 0.0002"$	0-4-0	0.3N or less	48	15	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Black dial

Metric Vertical type

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	Mass (g)	L (mm)		
	Basic set	Full set								
0.01mm	513-454E	513-454T	0.8mm	8 μm	0-40-0	0.3N or less	50	20.9	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
0.002mm	513-455E	513-455T	0.2mm	3 μm	0-100-0	0.3N or less	50	14.7	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

Inch Vertical type

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	Mass (g)	L (mm)		
	Basic set	Full set								
.0005"	513-452	513-452T	.03"	$\pm 0.0005"$	0-15-0	0.3N or less	50	19.9	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
.0001"	513-453	513-453T	.008"	$\pm 0.0001"$	0-4-0	0.3N or less	50	15	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

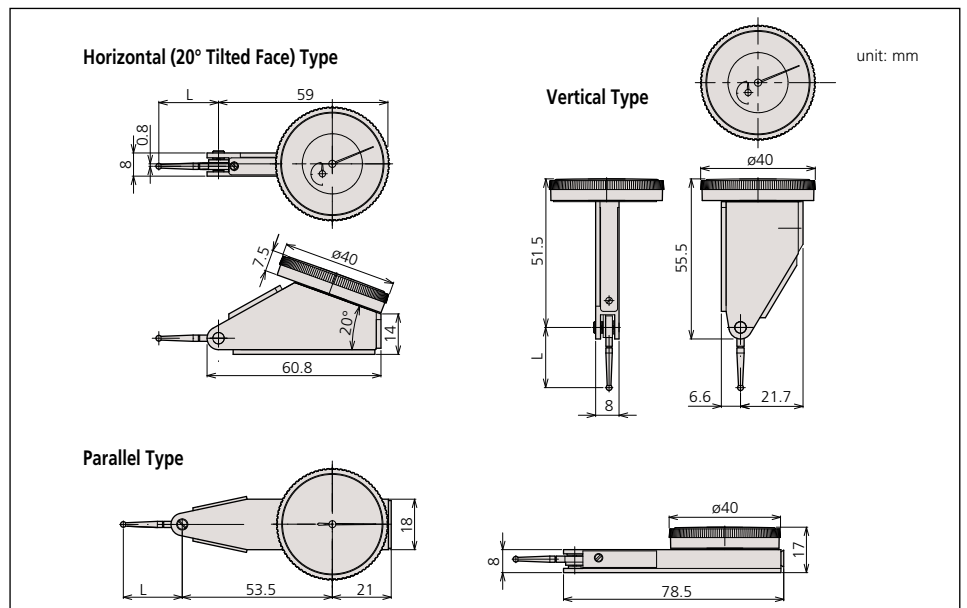
Metric Parallel type

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	Mass (g)	L (mm)	
	Basic set	Full set							
0.01mm	513-284GE	513-284GT	0.8mm	8 μm	0-40-0	0.3N or less	68	20.9	<input checked="" type="checkbox"/>

Inch Parallel type

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	Mass (g)	L (mm)	
	Basic set	Full set							
.0005"	513-282G	513-282GT	.03"	$\pm 0.0005"$	0-15-0	0.3N or less	68	20	<input checked="" type="checkbox"/>

DIMENSIONS

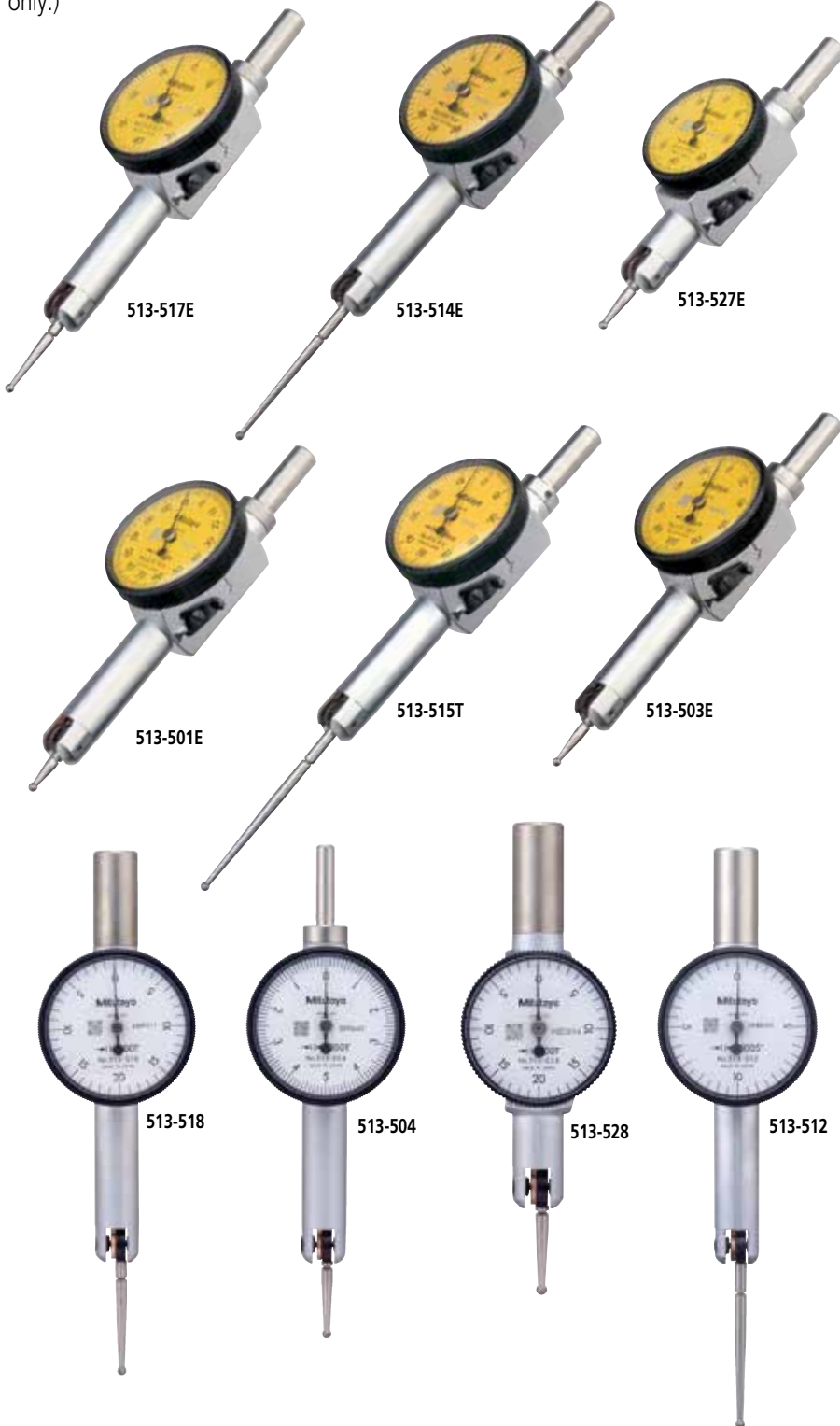


Pocket Dial Test Indicators

SERIES 513

FEATURES

- Jeweled bearings ensure high sensitivity and accuracy.
- Reversible measuring direction.
- Two holding bars are supplied. (Full sets only.)
- Fully adjustable bezel/dial face.
- Contact point is adjustable within 220°.
- Bezel is sealed with an O-ring to keep out water / oil.



513-514E



513-517E
513-527E



513-515T



513-503E

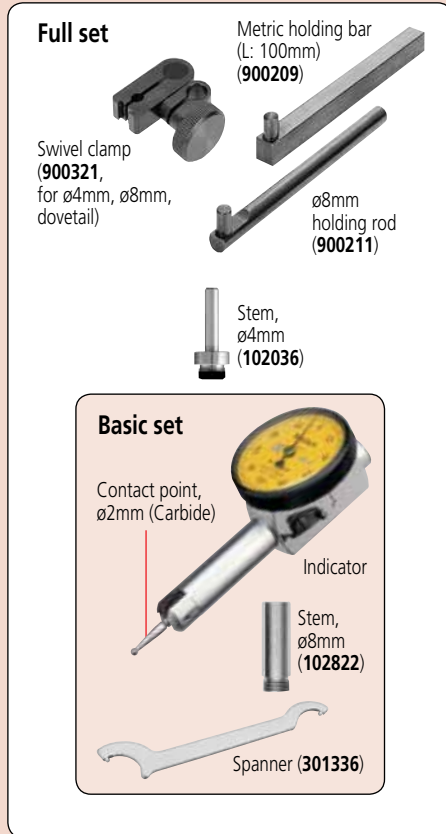


513-501E

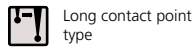
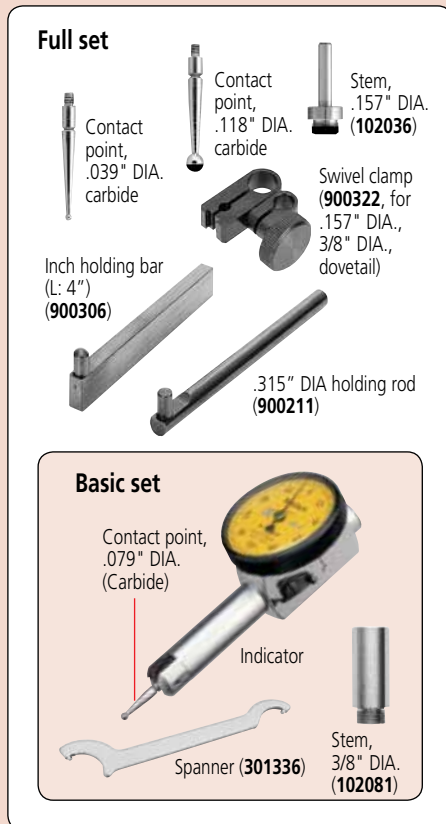
Optional Accessories

- : Swivel clamp
- : Holding bar
- : Stem
- : Contact points

Set Configuration: Metric



Set Configuration: Inch



SPECIFICATIONS

Metric

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	L (mm)			
	Basic set	Full set								
0.01mm	513-514E	513-514T	0.5mm	10µm	0-25-0	0.3N or less	36.8	✓	✓	—
0.01mm	513-517E	513-517T	0.8mm	8µm	0-40-0	0.3N or less	20.9	—	✓	—
0.01mm	513-527E	513-527T	0.8mm	8µm	0-40-0	0.3N or less	14.7	—	✓	✓
0.01mm	—	513-515T	1mm	10µm	0-50-0	0.3N or less	44.5	✓	✓	—
0.002mm	513-503E	513-503T	0.2mm	3µm	0-100-0	0.3N or less	14.7	—	✓	—
0.001mm	513-501E	513-501T	0.14mm	3µm	0-70-0	0.4N or less	12	—	✓	—

Inch

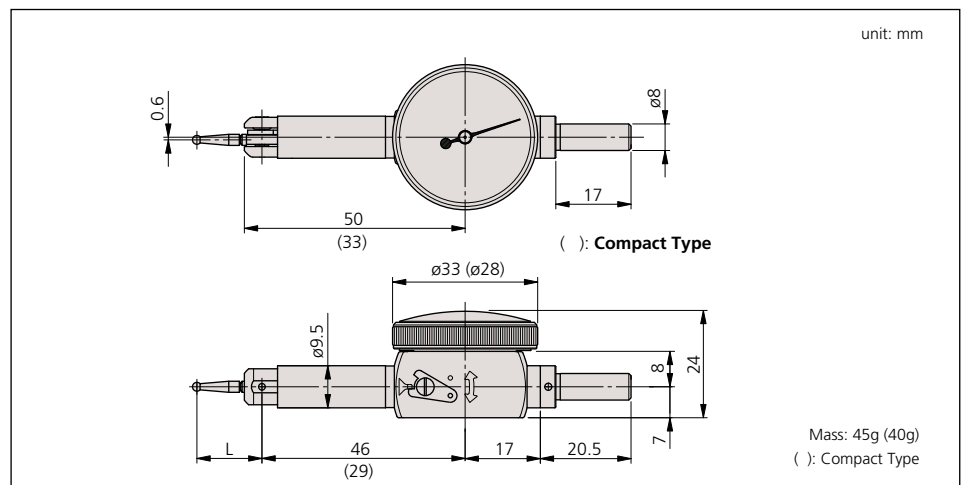
Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	L (mm)			
	Basic set	Full set								
.001"	513-518	513-518T	.04"	±.001"	0-20-0	0.3N or less	26.5	—	✓	—
.001"	513-528	513-528T	.04"	±.001"	0-20-0	0.3N or less	18.7	—	✓	✓
.0005"	513-512	513-512T	.02"	±.0005"	0-10-0	0.3N or less	37.4	✓	✓	—
.0001"	513-504	513-504T	.01"	±.0002"	0-5-0	0.3N or less	18.7	—	✓	—

Optional Contact Points

Pocket Type

Order No.	1mm	2mm	3mm	0.5mm	0.7mm
513-501E	136756	136104	136758	—	—
513-503E 513-527E	103017	103010	103018	190547	190548
513-504 513-528	131314	103011	131315	—	—
513-512	131316	131324	131317	—	—
513-514E	137746	129949	137747	—	—
513-515T	136235	136013	136236	190656	190655
513-517E	103013	103006	103014	190549	190550
513-518	103008	103007	103009	—	—

DIMENSIONS AND MASS

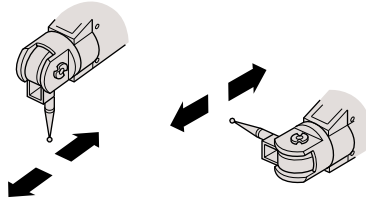


Dial Test Indicators

SERIES 513 — Universal Type

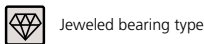
FEATURES

- Universal application for all directions. Not only the direction of the measuring point, but also the direction of measurement itself can be adjusted 360 degrees without moving the indicator.



513-304GE

SPECIFICATIONS



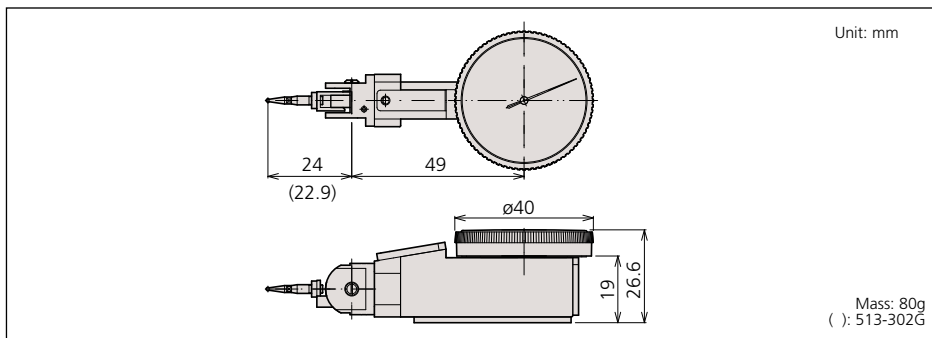
Metric

Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	
	Basic set	Full set					
0.01mm	513-304GE	513-304GT	0.8mm	8µm	0-40-0	0.3N or less	✓

Inch

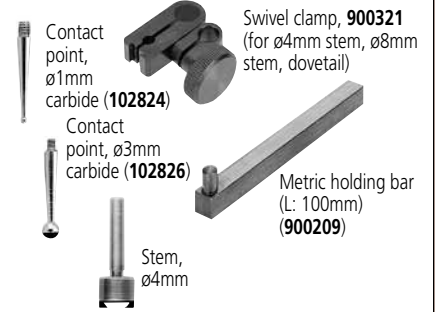
Graduation	Order No.		Range	Accuracy	Dial reading	Measuring force	
	Basic set	Full set					
.0005"	513-302G	513-302GT	.03"	±.0005"	0-15-0	0.3N or less	✓

DIMENSIONS AND MASS

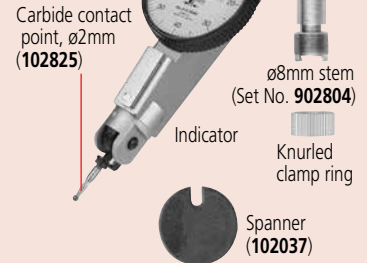


Set Configuration: Metric

Full set

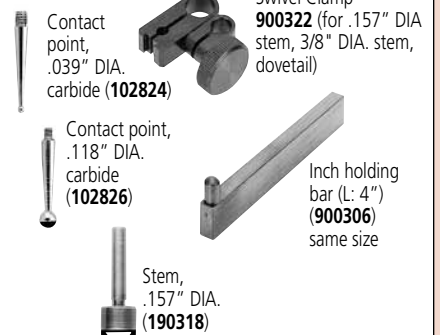


Basic set

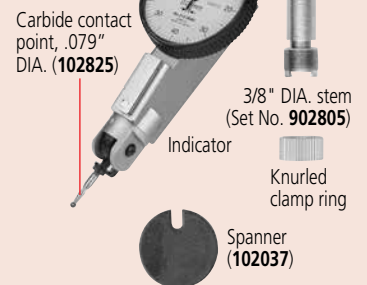


Set Configuration: Inch

Full set



Basic set

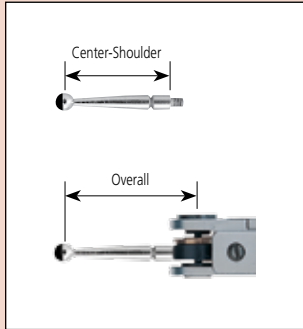


Optional Accessories

- : Swivel clamp
- : Holding bar
- : Stem

Contact Points and Clamp Holders

Optional Accessories for Dial Test Indicator

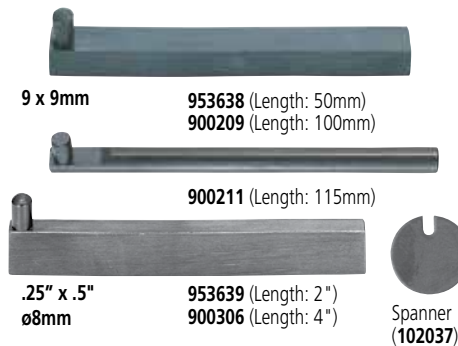


Inch		Part No.							Test Indicator Code No.		
Center-Shoulder	Overall	ø0.5	ø0.7	ø1	ø2	ø3	Ruby Ø2mm				
11.5	15.0	—	—	136076	136075	136077	21CZA213	513-403 513-453	513-443 513-463	513-473 ^{*3} 513-443-06	
16.4	19.9	—	—	133196	133195	133197	21CZA204	513-402 513-406 513-452	513-442 513-462	513-472 ^{*3} 513-442-06 513-282G	
30.4	33.9	—	—	136291	136290	136292	21CZA214	513-412 513-446-06	513-446		
15.2	18.7	—	—	131314	103011	131315	—	513-504 ^{*1}	513-528 ^{*1}		
23.0	26.5	—	—	103008	103007	103009	—	513-518 ^{*1}			
33.9	37.4	—	—	131316	131324	131317	—	513-512 ^{*1}			

Metric		Part No.							Test Indicator Code No.		
Length (mm)	Part No.	ø0.5	ø0.7	ø1	ø2	ø3	Ruby Ø2mm				
9.4	12.9	—	—	21CZA044	21CZA036	21CZA045	21CZA212	513-401E	513-471E ^{*3}		
11.2	14.7	190547	190548	103017	103010	103018	21CZA209	513-405E 513-503E ^{*1} 513-527E ^{*1}	513-425E 513-455E 513-475E ^{*3}	513-445E	
17.4	20.9	190549	190550	103013	103006	103014	21CZA201	513-404E 513-464E 513-284GE	513-444E 513-517E ^{*1}	513-454E 513-474E ^{*3}	
18.7	22.2	190654	190653	137558	137557	137559	21CZA210	513-424E 513-478 ^{*3}	513-426E	513-466E	
41.0	44.5	190656	190655	136235	136013	136236	21CZA211	513-415E	513-515T ^{*1}		
33.3	36.8	—	—	137746	129949	137747	—	513-414E	513-514E ^{*1}		
8.6	12.0	—	—	136756	136104	136758	—	513-501E ^{*1}			
6.5	24.0	—	—	102824	102825	102826	—	513-304GE ^{*2}	513-302G ^{*2}		

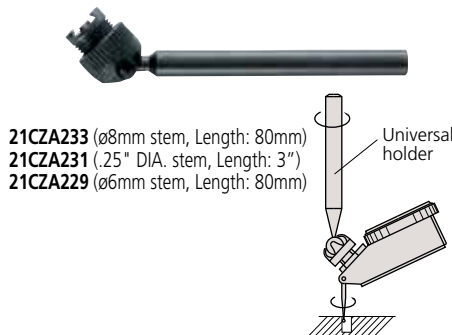
*1 Denotes Pocket Indicators
*2 Denotes Universal Indicator
*3 Indicator Ships with Ruby Contact

Holding Bars (with 6mm mounting pin)



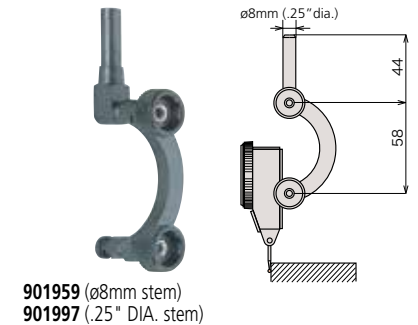
Universal Holder

- Allows the indicator to be set at a desired position.



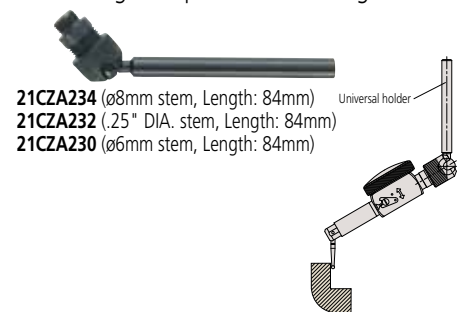
Centering Holder

- Allows large diameter cylinders or holes to be centered.



Universal Holder (pocket type)

- Since the Dial Test Indicator can be swiveled to a desired angle, the holder is useful for centering workpieces and installing workpieces on a milling machine.



i-Checker

SERIES 170 – Inspection Instrument for Dial Indicator

The i-Checker is specially designed to calibrate dial indicators, dial test indicators, and other electronic comparison gage heads with a stroke of up to 100mm (4").

- $\pm(0.2+L/100)\mu\text{m}$ indication accuracy.
- Directly inspects an indicator with a stroke of up to 100mm (4"). The dial test indicator, bore gage and lever-type inductive head can be inspected with optional accessories.

- Adjustment of the measurement position is easily accomplished due to semi-automatic measurement and fully automatic measurement functions.
- Creates and prints out a simple inspection certificate.
- Saves inspection results as a CSV file for analysis by software.

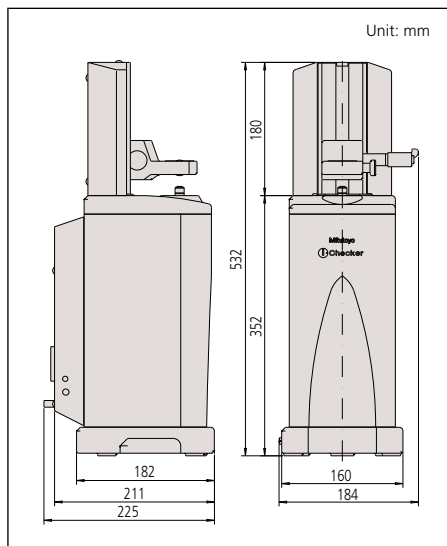


SPECIFICATIONS

Order No.	Remarks
170-321A*	with $\varnothing 8\text{mm}$ bushing
170-322A*	with $\varnothing 3/8"$ bushing

* PC is required and must be purchased separately.

DIMENSIONS



Applicable Indicators

- Dial indicator
- Hicor
- Digimatic indicator***
- Test indicator*
- Bore gage**
- Linear gage

* Requires optional test indicator attachment set.
 ** Contact the nearest Mitutoyo sales office for testable indicators.
 *** Requires optional bore gage accessory.
 **** Requires optional SPC cable for fully automatic measurement.



Using test indicator attachment set (02ASK000)



Technical Data

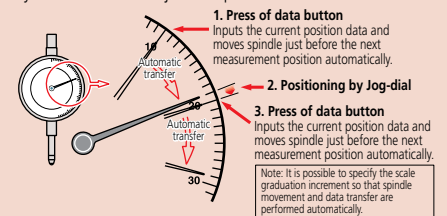
Measuring Range: 100mm/4"
 Resolution: 0.02 μm /0.8 μin
 Accuracy: $\pm(0.2+L/100)\mu\text{m}$ in vertical position
 $\pm(0.3+2L/100)\mu\text{m}$ in lateral position
 L = measuring length (mm)
 Drive method: Electric motor
 Measuring Unit: Reflective-type glass linear encoder
 Thermal expansion coefficient: $(8\pm 1)\times 10^{-6}/\text{K}$
 Measurement method: Semi-automatic / Fully automatic*
 Dimensions: 184 x 225 x 532mm (W x D x H)
 Operating temperature range: 20°C \pm 3°C
 Power supply: 100VAC to 240VAC \pm 10%, 50/60Hz
 Mass: 20kg/44.1lbs

* Automatic measurement requires the indicator's connection cable. Additionally, some form of indicator, along with a connecting machine (the optional accessory for indicator as a Digimatic power-supply unit on EF counter), will be needed.

Functions

Semi-automatic inspection of analog indicator

The pointer of the analog indicator is positioned just before the measuring point automatically via Mitutoyo's Semi-automatic Measurement function. After that, inspection begins simply by adjusting the pointer position with the jog-dial. Because of this function, measurement time is reduced and user fatigue is practically eliminated. Additionally all functions necessary for inspection are combined in the control box so that the operator need not rely on excessive eye movement to adjust the pointer.



Fully automatic inspection of digital indicator

The Automatic Measurement function, in tandem with a digital indicator, makes the spindle move so that measurement data is acquired automatically. Therefore, manual adjustment to the measurement position is unnecessary and the efficiency of every inspection is enhanced.



Create and printout a simplified inspection certificate

Create, edit and print your own inspection certificate. Data can be saved as a CSV file.

Optional Accessories

- 02ASK000: Test indicator attachment set ($\varnothing 6\text{mm}$ stem)
- 02ASK180: Test indicator attachment set ($\varnothing 8\text{mm}$ stem)
- 02ASK370: Test indicator holder ($\varnothing 6\text{mm}$ stem)
- 02ASK380: Test indicator holder ($\varnothing 8\text{mm}$ stem)
- 02ASK110: Accessory set for short-leg and digimatic bore gages
- 02ASL310: Accessory for bore gages
- 902803: $\varnothing 6\text{mm}$ dovetail grooved stem
- 902804: $\varnothing 8\text{mm}$ dovetail grooved stem
- 02ASK040: Stem bush $\varnothing 6\text{mm}$
- 02ASJ856: Stem bush $\varnothing 8\text{mm}$
- 02ASK150: Stem bush $\varnothing 8\text{mm}$, short
- 02ASL150: Stem bush $\varnothing 10$, short
- 02ASK050: Bush $\varnothing 9.5$ (Requires 02ASK070)
- 02ASK060: Stem bush $\varnothing 12\text{mm}$
- 02ASK070: Stem bush $\varnothing 15\text{mm}$
- 02ASK080: Stem bush $\varnothing 20\text{mm}$
- 02ASK710: Stem bush $\varnothing 28\text{mm}$
- 02ASK090: Stem bush $3/8"$
- 02ASK130: Stem bush case
- 02ASK730: Reflector
- 937179T: Foot switch



Optional Accessory

12AKK824: Stand for bore gage inspection



UDT-2 Dial Gage Testers

SERIES 170

The UDT-2 Dial Gage Tester consists of a specially designed 0-1" / 0-25mm micrometer head, with a large disc, and rigid holding fixtures. Gage tester to calibrate measuring accuracy of dial indicators, dial test indicators and dial bore gage.

FEATURES

- Clamping stem diameter—
170-102-10: 6mm and 8mm,
170-101-10: .25" and .375"
- With the optional stand (**12AAK824**), inspection of dial bore gages becomes possible.

SPECIFICATIONS

Metric			
Range	Order No.	Graduation	Accuracy
0 - 25mm	170-102-10	0.001mm	±1µm



170-102-10

Inch			
Range	Order No.	Graduation	Accuracy
0 - 1"	170-101-10	.0001"	±.0001"

Calibration Testers

SERIES 521

The Calibration Tester is specially designed to calibrate measuring accuracy of short-range dial indicators, dial test indicators, and other electronic comparison gage heads.

FEATURES

- Universal bracket accepts any dial indicator, dial test indicator, and lever head of Mu-Checker without any additional accessory.
- Clamping capacity: ø4mm - ø10mm / .157"-.394" dia.
- Dual color-indexed directional graduations to facilitate measurements.



Calibrating test indicator



521-103

SPECIFICATIONS

Metric			
Range	Order No.	Graduation	Accuracy
0 - 1mm	521-103	0.0002mm	±0.2µm
0 - 5mm	521-105	0.0002mm	±0.8µm

Inch			
Range	Order No.	Graduation	Accuracy
0 - .05"	521-104	.00001"	±.00001"
0 - .2"	521-106	.00001"	±.00003"

Thickness Gages

SERIES 547, 7

Thickness Gages offer a quick and efficient means of inspection with a convenient grip handle, thumb trigger and spring-loaded spindle. The various models cover a range of applications.

FEATURES

- Wide range of applications with various types of measuring faces (on the spindle and anvil).

Flat-Anvil Type

Standard Type / Digital



Deep-Throat Type / Digital



Deep-Throat Type / Dial

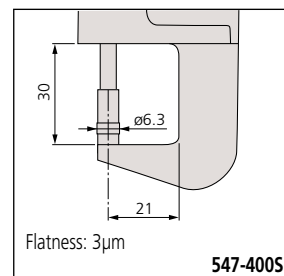


High-Accuracy Type / Digital



- Digital models incorporate Mitutoyo's popular ID-C and ID-S Series Digimatic Indicators to provide error-free LCD readings, as well as data output for SPC analysis.
- **547-4005** is ideally suited for measuring thicknesses of paper, film, wire, sheet metal and similar materials.

DIMENSIONS

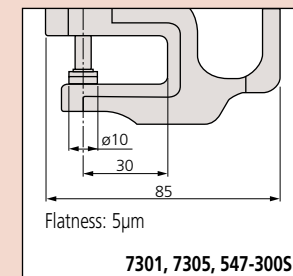


Technical Data Function of Digital Models

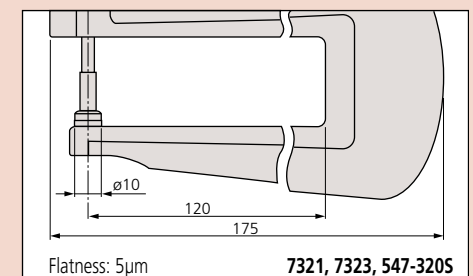
- IDS Types
- ON/OFF
 - Inch / mm Conversion
 - Origin
 - ±Direction Changeover
 - SPC Output
 - Battery Life: 20,000 hrs
 - Power Supply: Silver Oxide Cell (SR-44 1pc.)

- IDC Types
- ON/OFF
 - Inch / mm Conversion
 - Zero / ABS
 - ±Direction Changeover
 - SPC Output
 - Battery Life: 5,000 hrs
 - Power Supply: Silver Oxide Cell (SR-44 1pc.)
 - Preset
 - Provides go/no-go judgment
 - Face Rotates 330°

DIMENSIONS



Unit: mm



Thickness Gages

SERIES 547, 7

Optional Accessories

- 905338:** SPC cable (40" / 1m) for digital type
905409: SPC cable (80" / 2m) for digital type
902794: Spindle lifting lever for IDS digimatic type (stroke .5" / 12.7mm)

Standard Accessories

- 21AZB149:** Spindle lifting lever for digimatic and dial thickness gage (stroke .5" / 12.7mm)
21AZB150: Spindle lifting lever for dial indicator (stroke 1" / 25.4mm)

Flat Anvil

SPECIFICATIONS

Inch/Metric		Digital Type				
Range	Order No.	Resolution	Accuracy	Measuring Force	Indicator	Spindle/Anvil Material
0 - .47" / 0 - 12mm	547-500S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDS	Ceramic
0 - .47" / 0 - 12mm	547-520S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDS	Ceramic
0 - .47" / 0 - 12mm	547-526S	.0001"/0.001mm	±.0002"	1.5N or less	Digimatic IDS	Ceramic
0 - .4" / 0 - 10mm	547-300S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDC	Ceramic
0 - .4" / 0 - 10mm	547-320S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDC	Ceramic
0 - .47" / 0 - 12mm	547-400S	.0005"/0.001mm	±.00015"	3.5N or less	Digimatic IDC	Carbide

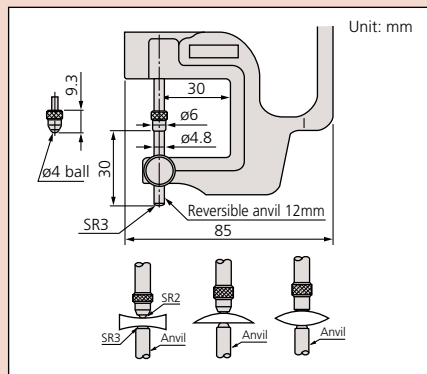
Inch Dial Type

Range	Order No.	Graduation	Accuracy	Measuring Force	Remarks
0 - .05"	7326S	.0001"	±.0002"	1.4N or less	Fine dial reading, ceramic spindle/anvil
0 - .5"	7300S	.001"	±.001"	1.4N or less	Standard, ceramic spindle/anvil
0 - 1"	7304S	.001"	±.002"	2.0N or less	Standard, ceramic spindle/anvil
0 - 1"	7322S	.001"	±.002"	2.0N or less	Deep throat, ceramic spindle/anvil

Metric Dial Type

Range	Order No.	Graduation	Accuracy	Measuring Force	Remarks
0 - 1mm	7327	0.001mm	±5µm	1.4N or less	Fine dial reading, ceramic spindle/anvil
0 - 10mm	7301	0.01mm	±15µm	1.4N or less	Standard, ceramic spindle/anvil
0 - 20mm	7305	0.01mm	±20µm	2.0N or less	Standard, ceramic spindle/anvil
0 - 10mm	7321	0.01mm	±15µm	1.4N or less	Deep throat, ceramic spindle/anvil
0 - 20mm	7323	0.01mm	±22µm	2.0N or less	Deep throat, ceramic spindle/anvil

DIMENSIONS



Lens thickness measurement (reverse anvil)



SPECIFICATIONS

Inch/Metric		Digital Type			
Range	Order No.	Resolution	Accuracy	Measuring Force	Indicator
0 - .47" / 0 - 12mm	547-512S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDS
0 - .4" / 0 - 10mm	547-312S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDC

Inch Dial Type

Range	Order No.	Graduation	Accuracy	Measuring Force	Remarks
0 - .5"	7312S	.001"	±.001"	1.4N or less	Lens thickness

Metric Dial Type

Range	Order No.	Graduation	Accuracy	Measuring Force	Remarks
0 - 10mm	7313	0.01mm	±15µm	1.4N or less	Lens thickness

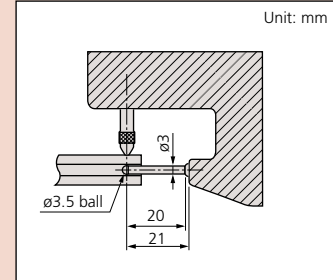
Thickness Gages

SERIES 547, 7

Tube thickness measurement



DIMENSIONS



SPECIFICATIONS

Inch/Metric		Digital Type			
Range	Order No.	Resolution	Accuracy	Measuring Force	Indicator
0 - .47" / 0 - 12mm	547-561S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDS
0 - .4" / 0 - 12mm	547-361S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDC

Inch		Dial Type			
Range	Order No.	Graduation	Accuracy	Measuring Force	Remarks
0 - .5"	7361S	.001"	±.001"	1.4N or less	Tube thickness

Metric		Dial Type			
Range	Order No.	Graduation	Accuracy	Measuring Force	Remarks
0 - 10mm	7360	0.01mm	±15µm	1.4N or less	Tube thickness

Optional Accessories

- 905338: SPC cable (40" / 1m) for digital type
- 905409: SPC cable (80" / 2m) for digital type
- 902794: Spindle lifting lever for IDS digimatic type (stroke .5" / 12.7mm)

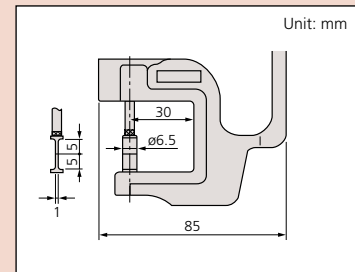
Standard Accessories

- 21AZB149: Spindle lifting lever for digimatic and dial thickness gage (stroke .5" / 12.7mm)
- 21AZB150: Spindle lifting lever for dial indicator (stroke 1" / 25.4mm)

Groove thickness measurement (Blade anvil)



DIMENSIONS



SPECIFICATIONS

Inch/Metric		Digital Type			
Range	Order No.	Resolution	Accuracy	Measuring Force	Indicator
0 - .47" / 0 - 12mm	547-516S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDS
0 - .47" / 0 - 10mm	547-316S	.0005"/0.01mm	±.001"	1.5N or less	Digimatic IDC

Inch		Dial Type			
Range	Order No.	Graduation	Accuracy	Measuring Force	Remarks
0 - .5"	7316S	.001"	±.001"	1.4N or less	Groove thickness

Metric		Dial Type			
Range	Order No.	Graduation	Accuracy	Measuring Force	Remarks
0 - 10mm	7315	0.01mm	±15µm	1.4N or less	Groove thickness

Quick-Mini

SERIES 700

A compact comparator designed for carrying convenience is suited for quick inspection of paper thickness, leather, wires, plastic parts, etc. The digital display provides error-free reading with 0.01mm / .0005" resolution.

FEATURES

- Measuring force less than 2N.
- Supplied in fitted plastic case.



700-118-20

Technical Data

Accuracy: Refer to the list of specifications.
 Resolution: 0.01mm or .0005"/0.01mm
 Display: LCD
 Battery: SR44 (1 pc.), **938882**
 Battery life: Approx. 2 years under normal use

Function

Zero-setting, Data hold, Power ON/OFF, inch/mm conversion (on inch/metric models only)

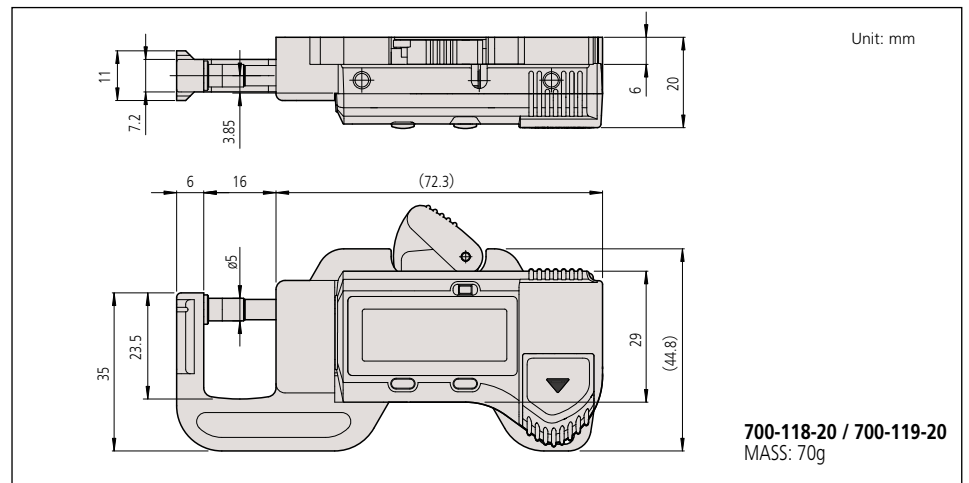


SPECIFICATIONS

Metric		
Range	Order No.	Accuracy
0 - 12mm	700-119-20	±0.02mm

Inch/Metric		
Range	Order No.	Accuracy
0 - .5"/0 - 12.7mm	700-118-20	±.001"

DIMENSIONS AND MASS



Digimatic Caliper Gages

SERIES 209 — Internal Tube Thickness Measurement

Versatile ID measuring gages for hole diameters, groove thickness, tube diameter and hard-to-reach dimensions. The Digimatic Caliper Gages provide error-free LCD readings, as well as data output for SPC analysis.

Internal measurement type

209-552



Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .001", .0005", or .0002"
 .01mm, 0.02mm, or 0.005mm
 Display: LCD Analog / Digital
 Power Supply: AAA Battery (2 pcs.)
 Battery life: Approx. 350 hours
 Measuring Force: 0.9 - 1.8N
 Dust/Water protection level: IP67
 Provided with inspection certificate.

Function

Zeraset, Preset, Auto power off, Inch/Metric, conversion Data hold, Max/Min value holding, Data output

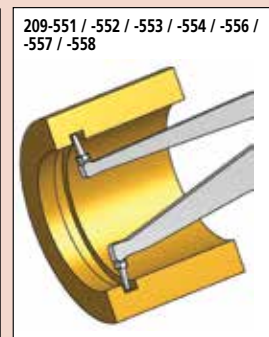
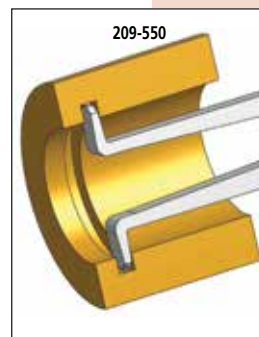
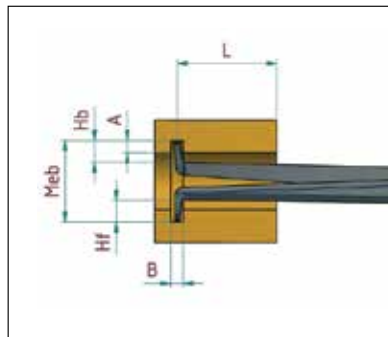
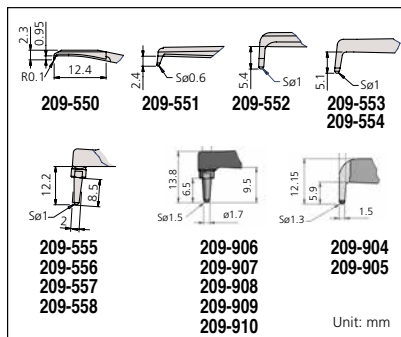
Optional Accessories

KPL1961-09 SPC Adapter
937387 Digimatic cable (1m)
965013 Digimatic cable (2m)
KPL8004-50 Holder for stand

SPECIFICATIONS

Inch / Metric

Range	Order No.	Resolution	Accuracy	Max. Measuring Depth L	Max. Groove Depth A	Min. Groove Width B	Type of Measuring Contact	Mass(g)
.10 - .49" / 2.5 - 12.5mm	209-550	.0002" / 0.005mm	.0008" / 0.015mm	.47" / 12mm	.027" / 0.7mm	.023" / 0.5mm	Chisel R .0039" / 0.1mm	225
.20 - .59" / 5 - 15mm	209-551	.0002" / 0.005mm	.0008" / 0.015mm	1.37" / 35mm	.09" / 2.3mm	.032" / 0.8mm	Ball .024" / 0.6mm dia.	230
.39 - 1.18" / 10-30mm	209-552	.0005" / 0.01mm	.0015" / 0.03mm	3.3" / 85mm	.19" / 5.2mm	.06" / 1.2mm	Ball .04" / 1mm dia.	250
.79 - 1.58" / 20-40mm	209-553	.0005" / 0.01mm	.0015" / 0.03mm	3.3" / 85mm	.26" / 7mm	.06" / 1.2mm	Ball .04" / 1mm dia.	250
1.18 - 1.97" / 30-50mm	209-554	.0005" / 0.01mm	.0015" / 0.03mm	3.3" / 85mm	.26" / 7mm	.06" / 1.2mm	Ball .04" / 1mm dia.	255
1.58 - 2.36" / 40-60mm	209-555	.0005" / 0.01mm	.0015" / 0.03mm	3.3" / 85mm	.31" / 8.3mm	.06" / 1.2mm	Ball .04" / 1mm dia.	265
1.97 - 2.75" / 50-70mm	209-556	.0005" / 0.01mm	.0015" / 0.03mm	3.3" / 85mm	.31" / 8.3mm	.06" / 1.2mm	Ball .04" / 1mm dia.	265
2.36 - 3.15" / 60-80mm	209-557	.0005" / 0.01mm	.0015" / 0.03mm	3.3" / 85mm	.31" / 8.3mm	.06" / 1.2mm	Ball .04" / 1mm dia.	270
2.75 - 3.54" / 70-90mm	209-558	.0005" / 0.01mm	.0015" / 0.03mm	3.3" / 85mm	.31" / 8.3mm	.06" / 1.2mm	Ball .04" / 1mm dia.	270
0.51 - 1.69" / 13-43mm	209-904	.001" / 0.02mm	.002" / 0.04mm	5.0" / 127mm	.177" / 4.5mm	.079" / 2.0mm	Ball Ø.05" / 1.3mm	360
1.18 - 2.36" / 30-60mm	209-906	.001" / 0.02mm	.002" / 0.04mm	5.2" / 132mm	.256" / 6.5mm	.098" / 2.5mm	Ball Ø.06" / 1.5mm	370
1.97 - 3.15" / 50-80mm	209-907	.001" / 0.02mm	.002" / 0.04mm	5.2" / 132mm	.335" / 8.5mm	.098" / 2.5mm	Ball Ø.08" / 2mm	370
2.76 - 3.94" / 70-100mm	209-908	.001" / 0.02mm	.002" / 0.04mm	5.2" / 132mm	.335" / 8.5mm	.098" / 2.5mm	Ball Ø.08" / 2mm	375
3.54 - 4.72" / 90-120mm	209-909	.001" / 0.02mm	.002" / 0.04mm	5.2" / 132mm	.335" / 8.5mm	.098" / 2.5mm	Ball Ø.08" / 2mm	380
0.59 - 2.56" / 15-65mm	209-905	.001" / 0.02mm	.0024" / 0.06mm	7.4" / 188mm	.196" / 5mm	.087" / 2.2mm	Ball Ø.06" / 1.5mm	415
1.57 - 3.54" / 40-90mm	209-910	.001" / 0.02mm	.0024" / 0.06mm	7.56" / 192mm	.315" / 8mm	.098" / 2.5mm	Ball Ø.08" / 2mm	420



Edge R 0.1 mm

Ball Ø 0.6mm, Ø 1mm, Ø 1.3mm
 Ø 1.5mm and Ø 2mm



Digimatic Caliper Gages

SERIES 209 — External Tube Thickness Measurement

Technical Data

Accuracy: Refer to the list of specifications
 Resolution: .001", .0005", or .0002"
 0.01mm, 0.02mm, or 0.005mm
 Display: Analog / Digital
 Power Supply: AAA Battery (2 pcs.)
 Battery life: Approx. 350 hours
 Measuring Force: 0.8 - 1.7N
 Dust/Water protection level: IP67
 Provided with inspection certificate.

Function

Zeraset, Preset, Auto power off, Inch/Metric conversion, Data hold, Max/Min value holding, Data output
 * Contact type 3, 4 does not have max. min. value hold.

Versatile OD measuring gages for groove thickness, tube thickness and hard-to-reach dimensions. Digimatic Caliper Gages provide error-free LCD readings, as well as data output for SPC analysis.

External measurement type

209-572



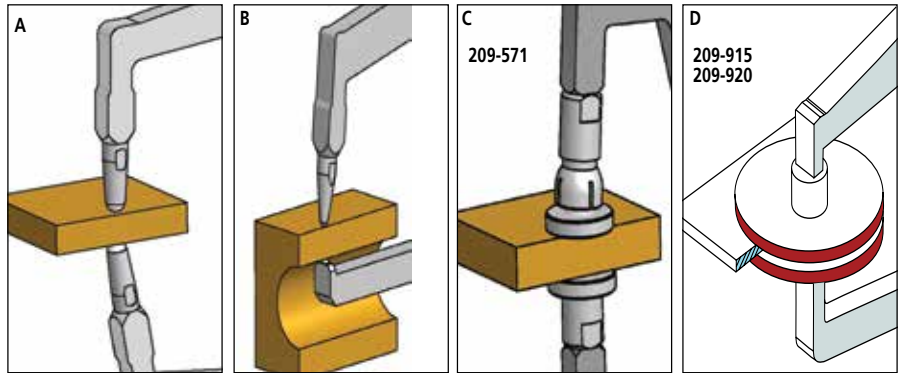
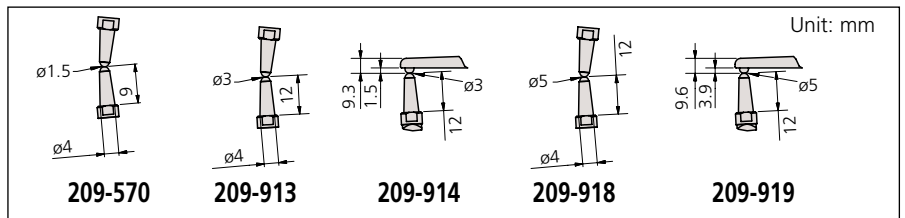
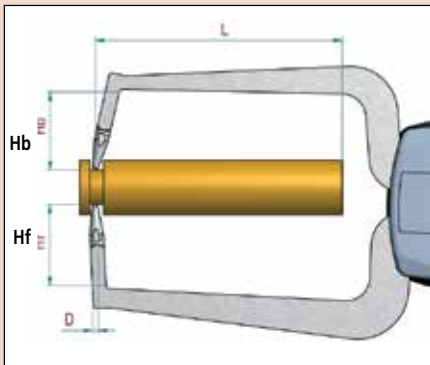
SPECIFICATIONS

Inch / Metric

Range	Order No.	Resolution	Accuracy	Max. Measuring Depth L	Measuring Contact length Hb	Measuring Contact length Hf	Type of Measuring Contact/type of set up	Mass(g)
0 - .39" / 0-10mm	209-570	.0002" / 0.005mm	.0008" / 0.05mm	1.37" / 35mm	.75" / 19.1mm	.73" / 18.6mm	Ball .059" / 1.5mm dia. Both/ A	240
0 - .39" / 0-10mm	209-571	.0002" / 0.005mm	.001" / 0.02mm	1.37" / 35mm	.85" / 21.7mm	.58" / 14.8mm	Desc .24" / 6mm dia. Both/ C	175
0 - .78" / 0-20mm	209-572	.0005" / 0.01mm	.0015" / 0.03mm	3.2" / 85mm	.97" / 24.7mm	.97" / 24.6mm	Ball .059" / 1.5mm dia. Both/ A	280
0 - .78" / 0-20mm	209-573	.0005" / 0.01mm	.0015" / 0.03mm	3.2" / 80mm	.97" / 24.7mm	.10" / 2.5mm	Ball .059" / 1.5mm dia. Both/ B	270
0-1.18" / 0-30mm	209-913	.001" / 0.02mm	.002" / 0.04mm	4.5" / 114mm	1.17" / 30mm	1.17" / 30mm	Ball Ø.12" / 3mm A	430
0-1.18" / 0-30mm	209-914	.001" / 0.02mm	.002" / 0.04mm	4.58" / 116mm	1.17" / 30mm	.16" / 4mm	Ball Ø.12" / 3mm B	410
0-1.18" / 0-30mm	209-915	.001" / 0.02mm	.002" / 0.04mm	4.56" / 116mm	1.42" / 36mm	.94" / 24mm	Disc Ø1.97" / 50mm D	430
0-1.97" / 0-50mm	209-918	.001" / 0.02mm	.002" / 0.04mm	6.57" / 167mm	1.17" / 30mm	1.17" / 30mm	Ball Ø.12" / 3mm A	490
0-1.97" / 0-50mm	209-919	.001" / 0.02mm	.0024" / 0.06mm	6.57" / 167mm	1.17" / 30mm	.18" / 4.6mm	Ball Ø.12" / 3mm B	460
0-1.97" / 0-50mm	209-920	.001" / 0.02mm	.003" / 0.08mm	6.57" / 167mm	1.42" / 36mm	.94" / 24mm	Disc Ø1.97" / 50mm both/D	500

Optional Accessories

- KPL1961-09: SPC Adapter
- 937387 Digimatic cable (1m)
- 965013 Digimatic cable (2m)
- KPL8004-50 Holder for stand



Ball Ø 1.5 and 3mm for wall thickness

Ball Ø 1.5 and 3mm for min. wall thickness Ø3mm / 9mm

Disk Ø6mm for flat surfaces

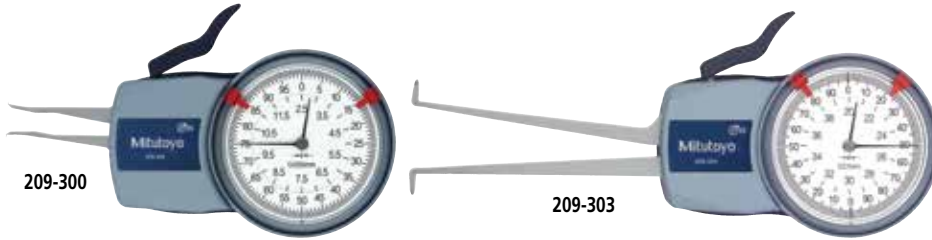
Disk Ø50mm for flat surfaces



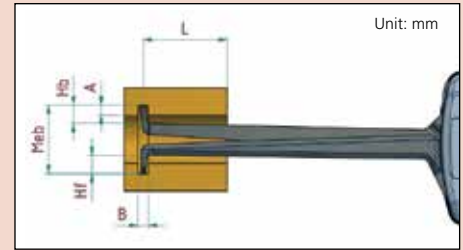
Dial Caliper Gages

SERIES 209 — Internal Measurement

The caliper is spring loaded and makes point contact at a constant measuring pressure.



DIMENSIONS



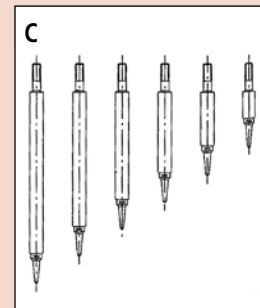
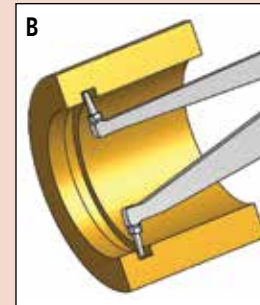
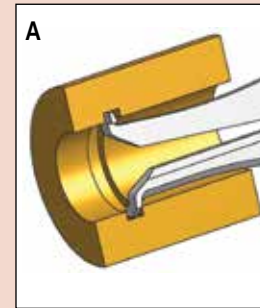
SPECIFICATIONS

Inch									
Measuring Range	Order No.	Graduation	Accuracy	Max. Measuring Depth L	Max. Groove Depth A	Min. Groove Width B	Measuring Contact Type	Size (mm)	Mass (g)
.10 - .50"	209-350	.0002"	± .0008"	.47"	.027"	.023"	A	R0.1	200
.20 - .60"	209-351	.0002"	± .0008"	1.37"	.09"	.032"	B	ø0.6	200
.40 - 1.2"	209-352	.0005"	± .0015"	3.3"	.19"	.06"	B	ø1	200
.80 - 1.6"	209-354	.0005"	± .0015"	3.3"	.26"	.06"	B	ø1	200
1.2 - 2"	209-355	.0005"	± .0015"	3.3"	.26"	.06"	B	ø1	200
1.6 - 2.4"	209-356	.0005"	± .0015"	3.3"	.31"	.06"	B	ø1	200
2 - 2.8"	209-357	.0005"	± .0015"	3.3"	.31"	.06"	B	ø1	200
2.4 - 3.2"	209-358	.0005"	± .0015"	3.3"	.31"	.06"	B	ø1	250
2.8 - 3.6"	209-359	.0005"	± .0015"	3.3"	.31"	.06"	B	ø1	250
3.2 - 4"	209-360	.0005"	± .0015"	3.3"	.31"	.06"	B	ø1	250
2 - 4"	209-361*	.0005"	± .0015"	3.3"	.31"	.06"	C	ø1	250
3.6 - 5.6"	209-362*	.0005"	± .0015"	3.3"	.31"	.06"	C	ø1	250
5.2 - 7.2"	209-363*	.0005"	± .0015"	3.3"	.31"	.06"	C	ø1	250

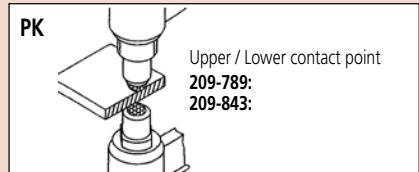
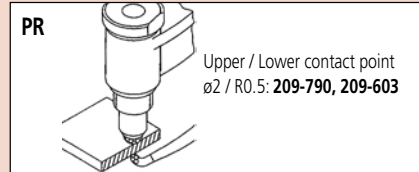
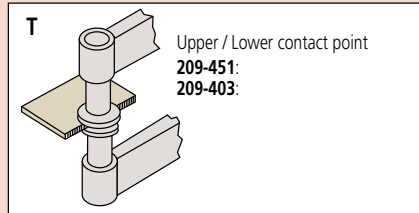
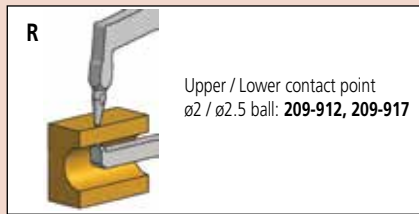
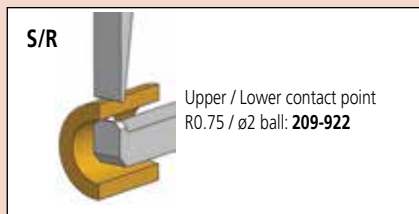
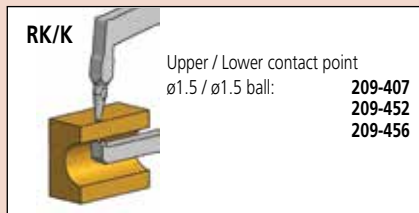
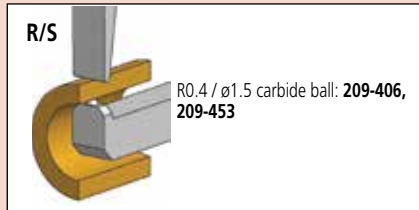
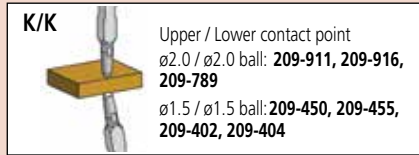
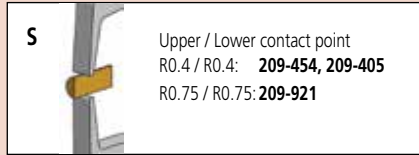
*Interchangeable contact points (additional anvil 4 pcs.) with ball point .04" dia. These Dial Caliper Gages are used only as comparison gages and should be used along with a setting ring or a micrometer.

Metric									
Measuring Range	Order No.	Graduation	Accuracy	Max. Measuring Depth L	Max. Groove Depth A	Min. Groove Width B	Measuring Contact Type	Size (mm)	Mass(g)
2.5 - 12.5mm	209-300	0.005mm	±0.015mm	12mm	0.7mm	0.5mm	A	R0.1	155
5 - 15mm	209-301	0.005mm	±0.015mm	35mm	2.3mm	0.8mm	B	ø0.6	160
10 - 30mm	209-302	0.01mm	±0.03mm	85mm	5.2mm	1.2mm	B	ø1	180
20 - 40mm	209-303	0.01mm	±0.03mm	85mm	7mm	1.2mm	B	ø1	180
30 - 50mm	209-304	0.01mm	±0.03mm	85mm	7mm	1.2mm	B	ø1	185
40 - 60mm	209-305	0.01mm	±0.03mm	85mm	8.3mm	1.2mm	B	ø1	195
50 - 70mm	209-306	0.01mm	±0.03mm	85mm	8.3mm	1.2mm	B	ø1	195
60 - 80mm	209-307	0.01mm	±0.03mm	85mm	8.3mm	1.2mm	B	ø1	200
70 - 90mm	209-308	0.01mm	±0.03mm	85mm	8.3mm	1.2mm	B	ø1	200
80 - 100mm	209-309	0.01mm	±0.03mm	85mm	8.3mm	1.2mm	B	ø1	200
50 - 100mm	209-310*	0.01mm	±0.03mm	85mm	8.3mm	1.2mm	C	ø1	220
90 - 140mm	209-311*	0.01mm	±0.03mm	85mm	8.3mm	1.2mm	C	ø1	230
130 - 180mm	209-312*	0.01mm	±0.03mm	85mm	8.3mm	1.2mm	C	ø1	240
15-65mm	209-901	0.05mm	±0.05	188	5	1.9	B	ø1.5mm	355
40-90mm	209-902	0.05mm	±0.05	192	8.5	2.4	B	ø2mm	370
70-120mm	209-903	0.05mm	±0.05	192	8.5	2.4	B	ø2mm	380

*Interchangeable contact point (additional anvil 5pcs.) with ball point 1mm dia. These Dial Caliper Gages are used only as comparison gages and should be used along with a setting ring or a micrometer.

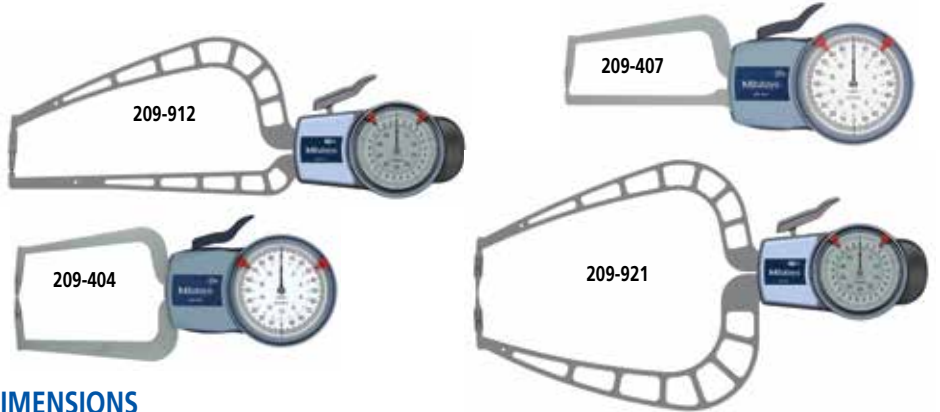


Type of Contact Points

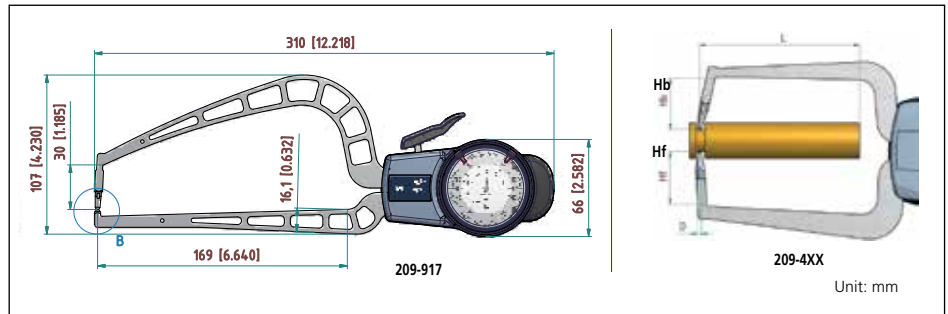


Dial Caliper Gages

SERIES 209 — External Measurement



DIMENSIONS



SPECIFICATIONS

Measuring Range	Order No.	Graduation	Accuracy	Max. Measuring Depth L	Length Hb	Length Hf	Measuring Contact Type	Size (mm)	Mass (g)
0 - .40"	209-450	.0002"	± .0008"	1.37"	.75"	.75"	K/K	ø1.5	170
0 - .40"	209-451	.0002"	± .001"	1.37"	.85"	.58"	T	ø6	175
0 - .40"	209-452	.0002"	± .0008"	1.37"	.75"	.035"	RK/K	ø1.5	165
0 - .40"	209-453	.0002"	± .0008"	1.37"	.75"	.035"	R/S	Chisel R0.4, ø1.5	165
0 - .50"	209-789	.005"	± .005"	1.38"	-	-	PK	ø2, Chisel R0.5	40
0 - .50"	209-790	.005"	± .005"	1.38"	-	-	PR	ø2	40
0 - .80"	209-454	.0005"	± .0015"	3.2"	.97"	.97"	S	Chisel R0.4	210
0 - .80"	209-455	.0005"	± .0015"	3.2"	.97"	.97"	K/K	ø1.5	210
0 - .80"	209-456	.0005"	± .0015"	3.2"	.97"	.10"	RK/K	ø1.5	200
0 - .80"	209-457	.0005"	± .0015"	3.2"	.97"	.10"	R/S	Chisel R0.4, ø1.5	200
0 - 2.0"	209-916	.001"	± .002"	6.6"	1.2"	1.2"	K/K	ø3	430
0 - 2.0"	209-917	.001"	± .002"	6.6"	1.2"	.18"	RK/K	ø3	400

Metric

Measuring Range	Order No.	Graduation	Accuracy	Max. Measuring Depth L	Length Hb	Length Hf	Measuring Contact	Size (mm)	Mass (g)
0 - 10mm	209-402	0.005mm	±0.015mm	35mm	19.1mm	18.6mm	K/K	ø1.5	240
0 - 10mm	209-403	0.005mm	±0.02mm	35mm	21.7mm	14.8mm	T	ø6	175
0 - 20mm	209-404	0.01mm	±0.03mm	85mm	7mm	24.6mm	K/K	ø1.5	210
0 - 20mm	209-405	0.01mm	±0.03mm	85mm	7mm	24.6mm	S	R 0.4	210
0 - 20mm	209-406	0.01mm	±0.03mm	80mm	7mm	2.5mm	R/S	Chisel R0.4, ø1.5	200
0 - 20mm	209-407	0.01mm	±0.03mm	80mm	7mm	2.5mm	RK/K	ø1.5	200
0 - 10mm	209-843	0.1mm	±0.1mm	36mm	-	-	PK	ø2, Chisel R0.5	40
0 - 10mm	209-603	0.1mm	±0.1mm	33mm	-	-	PR	ø2	40
0 - 50mm	209-911	0.05mm	±0.05mm	167mm	30mm	30mm	KK	Ball ø3mm	430
0 - 50mm	209-912	0.05mm	±0.05mm	169mm	30mm	4.5mm	RK/K	Ball ø3mm	400
0 - 50mm	209-921	0.05mm	±0.05mm	167mm	30mm	30mm	S	Chisel R0.75	490
0 - 50mm	209-922	0.05mm	±0.05mm	169mm	30mm	4.5mm	R/S	ø3, Chisel R0.75	400

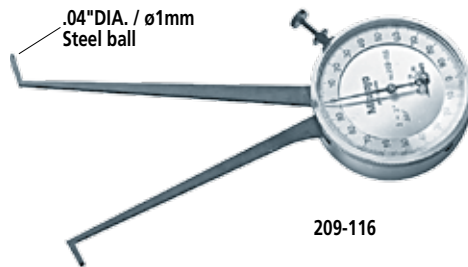
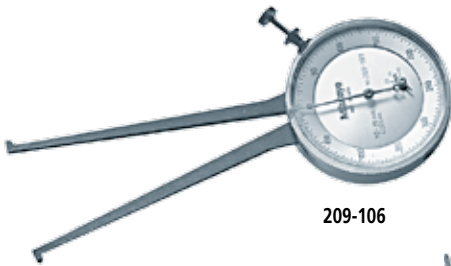


Dial Caliper Gages

SERIES 209 — Internal Measurement

These Dial Caliper Gages are used only as comparison gages and should be used with a setting ring or a micrometer. The caliper is

spring loaded and makes point contact at a constant measuring pressure.



Technical Data

Dial Diameter: 2" / 50mm
Measuring Force: 2.0N or less
Repeatability: .001" / 0.025mm

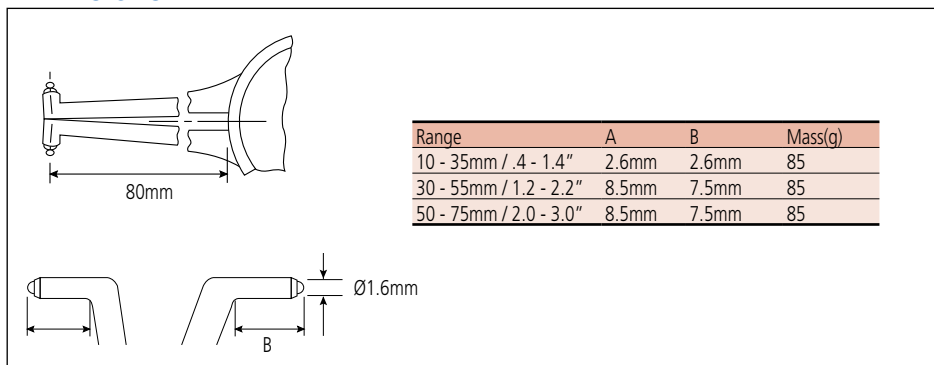
Metric Yellow Dial Face

Order No.	Range	Graduation	Accuracy
209-106	10-35mm	0.025mm	\pm 0.075mm
209-107	30-55mm	0.025mm	\pm 0.075mm
209-108	50-75mm	0.025mm	\pm 0.075mm

Inch

Order No.	Range	Graduation	Accuracy
209-116	.4"-1.4"	.001"	\pm .003"
209-117	1.2"-2.2"	.001"	\pm .003"
209-118	2.0"-3.0"	.001"	\pm .003"

DIMENSIONS

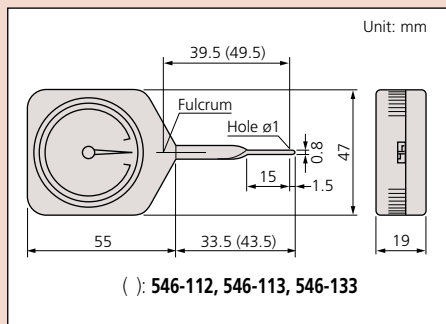


Application

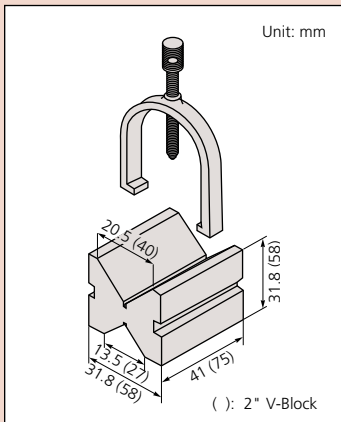
Measuring contact force of relay



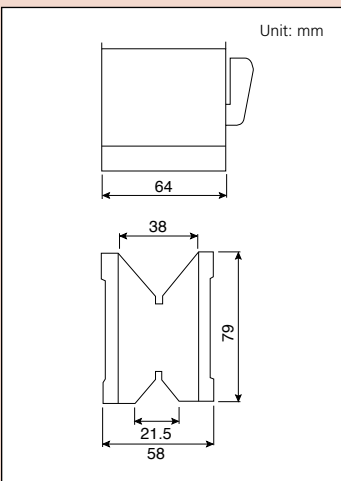
DIMENSIONS



DIMENSIONS



DIMENSIONS



Dial Tension Gages

SERIES 546

FEATURES

- Can measure dynamic tension in Newton (N) units.
- Dial Tension Gages are widely used to determine the contact force of other measuring instruments, as well as that of electrical relays, micro-switches, valves and precision springs.
- Convenient peak-hold type gages are also available.



SPECIFICATIONS

Standard

Range	Order No.	Minimum reading
6mN - 50mN	546-112	2mN
10mN - 100mN	546-113	5mN
30mN - 300mN	546-114	10mN
0.06N - 0.5N	546-115	0.02N
0.1N - 1N	546-116	0.05N
0.15N - 1.5N	546-117	0.05N
0.3N - 3N	546-118	0.1N
0.6N - 5N	546-119	0.2N

Peak hold

Range	Order No.	Graduation
10mN - 100mN	546-133	5mN
30mN - 300mN	546-134	10mN
0.06N - 0.5N	546-135	0.02N
0.1N - 1N	546-136	0.05N
0.15N - 1.5N	546-137	0.05N
0.3N - 3N	546-138	0.1N
0.6N - 5N	546-139	0.2N

V-Block Sets

SERIES 181

FEATURES

- Two V-blocks per set.
- Magnetic type is available. (The magnetic V-block is not provided with a workpiece clamp.)



SPECIFICATIONS

Inch

Max. workpiece dia.	Order No.	Thread Size	Remarks	Mass(g)
1"	181-901-10	UNC 1/4"-20	With clamp	750
2"	181-904-10	5/16"-18NC	With clamp	3600

Magnetic V-Block

SERIES 181

SPECIFICATIONS

Metric

Max. workpiece dia.	Order No.	Magnetic Pull	Remarks
50mm	181-146	60 kg	1 Piece

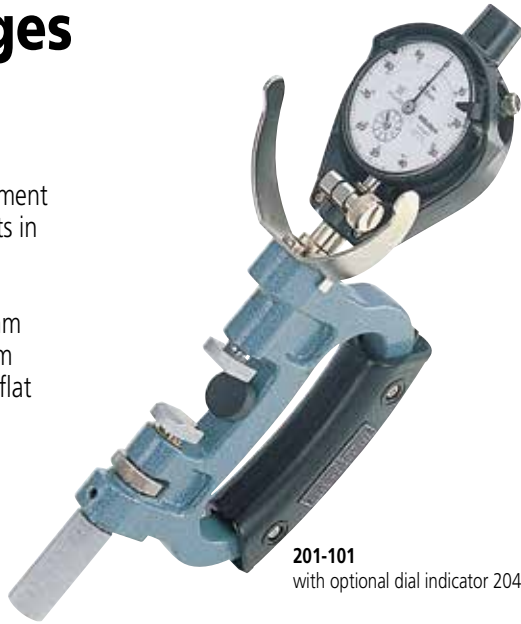


Dial Snap Gages

SERIES 201

FEATURES

- Designed for quick go/no-go judgment of diameters of cylinders and shafts in machining processes.
- Dial indicator is optional.
- Anvil retracting stroke: .078" / 2mm
- Anvil positioning range: 1" / 25mm
- Wide (.53 x .47" / 13.5 x 12mm), flat carbide anvils
- Both front edges of the anvil are chamfered for easy insertion.



201-101
with optional dial indicator 2046SB

Technical Data

Accuracy: Refer to the list of specifications
 Anvil retracting stroke: .078" / 2mm
 Anvil positioning range: 1" / 25mm
 Anvil flatness: .00004" / 1µm

SPECIFICATIONS

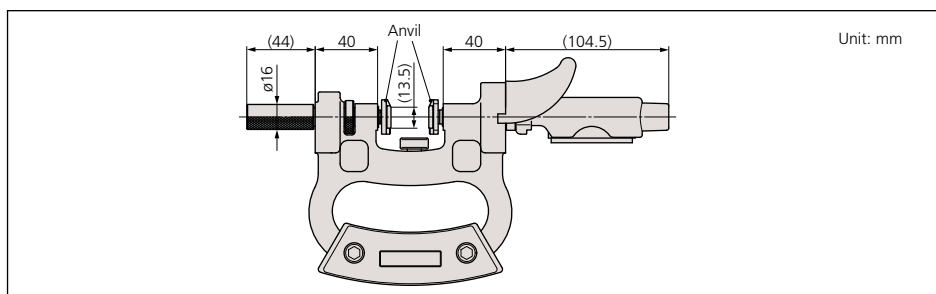
Metric Gage stem diameter 8mm

Range	Order No.	Parallelism	Measuring force	Recommended dial indicator (optional)
0 - 25mm	201-101	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
25 - 50mm	201-102	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
50 - 75mm	201-103	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
75 - 100mm	201-104	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
100 - 125mm	201-105	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
125 - 150mm	201-106	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
150 - 175mm	201-107	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
175 - 200mm	201-108	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
200 - 225mm	201-109	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
225 - 250mm	201-110	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
250 - 275mm	201-111	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)
275 - 300mm	201-112	5µm or less	15N±3N	2046SB (0.01mm reading), 2109SB-10 (0.001mm reading)

Inch Gage stem diameter 3/8"

Range	Order No.	Parallelism	Measuring force	Recommended dial indicator (optional)
0 - 1"	201-151	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
1 - 2"	201-152	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
2 - 3"	201-153	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
3 - 4"	201-154	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
4 - 5"	201-155	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
5 - 6"	201-156	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
6 - 7"	201-157	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
7 - 8"	201-158	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
8 - 9"	201-159	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
9 - 10"	201-160	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
10 - 11"	201-161	.00025" or less	15N±3N	2803SB-10 (.0001" reading)
11 - 12"	201-162	.00025" or less	15N±3N	2803SB-10 (.0001" reading)

DIMENSIONS

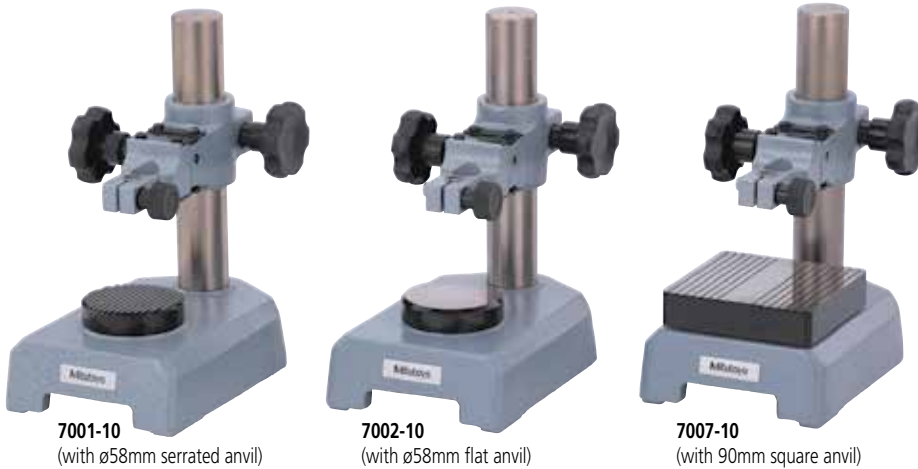


Dial Gage Stands

SERIES 7

FEATURES

- Dial Gage Stands are designed for comparison measurements of size using a dial indicator or Digimatic Indicator.
- Anvil of 7001-10 and 7002-10: $\phi 58\text{mm}$
Anvil of 7007-10: 90mm square
- Vertical fine adjustment is available with one-touch control thanks to the parallel spring suspension.

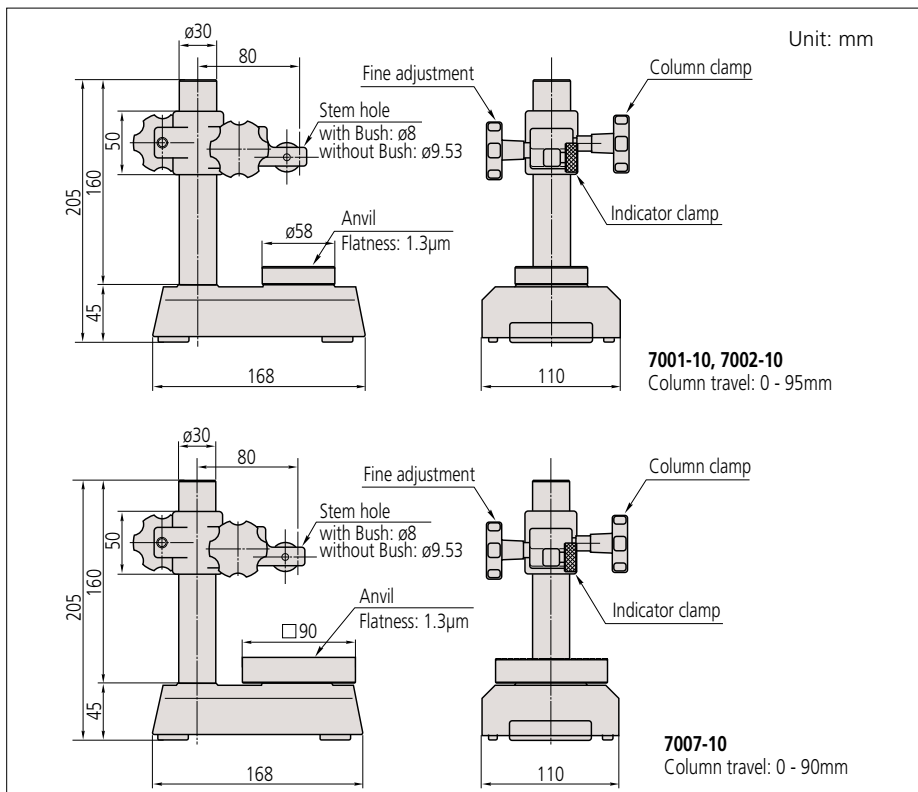


SPECIFICATIONS

Metric

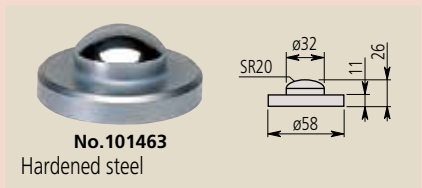
Order No.	Stem hole	Remarks	Mass(g)
7001-10	$\phi 8\text{mm}$, $\phi 9.53\text{mm}$	With serrated anvil (101462)	4
7002-10	$\phi 8\text{mm}$, $\phi 9.53\text{mm}$	With flat anvil (101461)	4
7007-10	$\phi 8\text{mm}$, $\phi 9.53\text{mm}$	With square anvil	5

DIMENSIONS



Optional Accessories

- 101461:** Hardened-steel flat anvil
 - 101462:** Hardened-steel serrated anvil
 - 101463:** Hardened-steel domed anvil*
- *Not available for 7007-10.



Transfer Stands

SERIES 519

FEATURES

- Transfer Stands are designed for comparison measurements of size using a dial indicator or Digimatic Indicator.

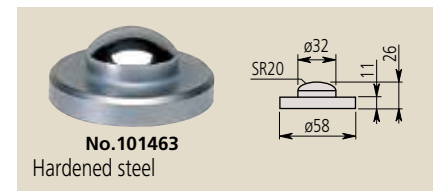
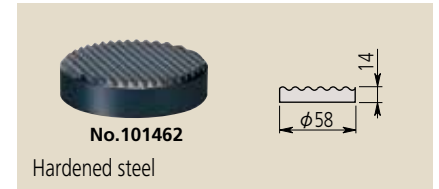


519-109-10
(with a serrated anvil)

Optional Accessories

101461: Hardened-steel flat anvil

101463: Hardened-steel domed anvil

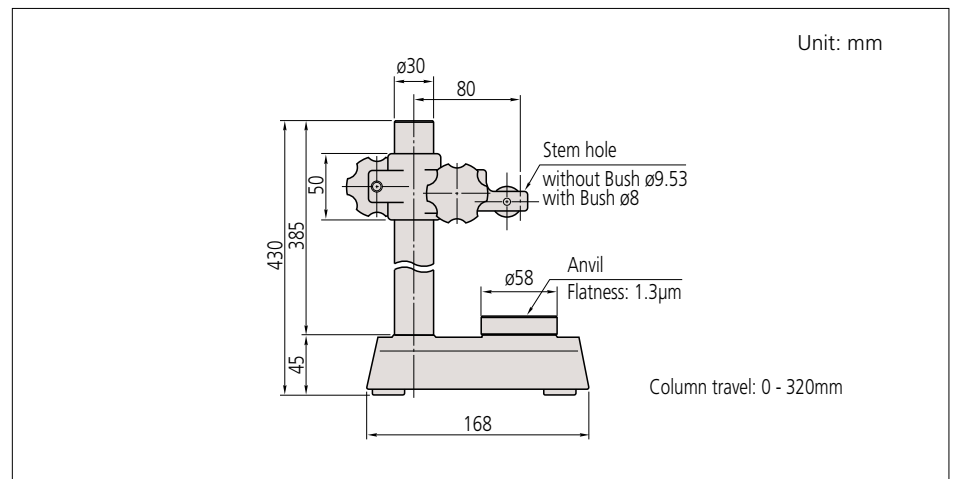


SPECIFICATIONS

Metric

Order No.	Stem hole	Remarks
519-109-10	ø8mm, ø9.53mm	With serrated anvil (101462)

DIMENSIONS



Granite Comparator Stands

SERIES 215

FEATURES

- Easy maintenance due to the non-rusting base.
- The rigid granite base is free from burrs and pileups due to its fine-grain composition and less viscousness compared with casting iron. The flatness is always accurate and the workpiece is free from damage.



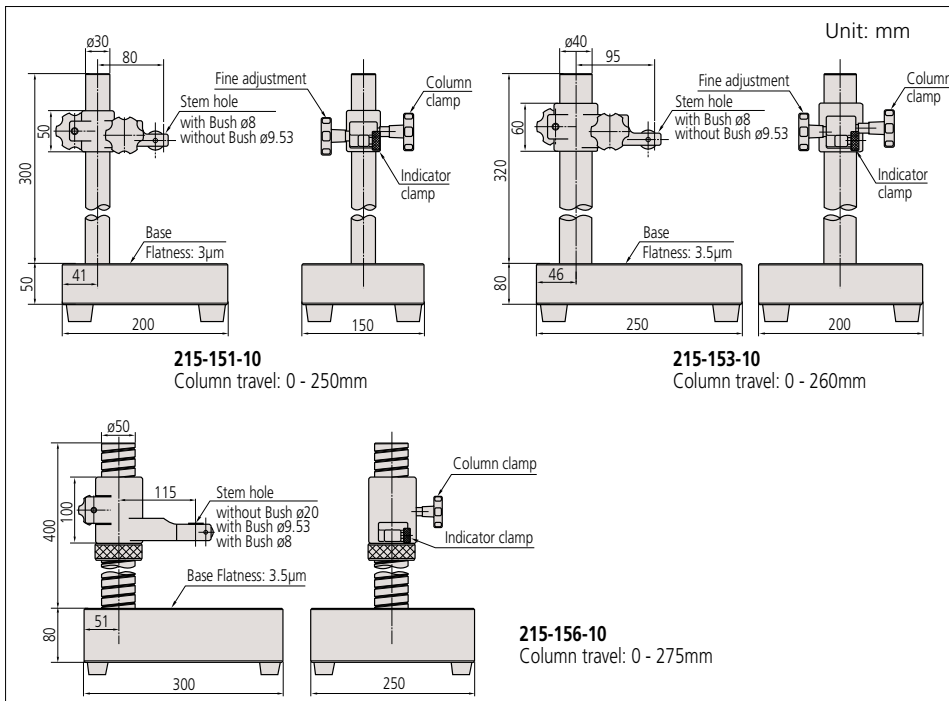
Optional Accessories

- 21JAA329: ø8mm bush
 - 21JAA330: ø9.53mm bush
 - 21JAA331: ø15mm bush
- only available for 215-156-10

SPECIFICATIONS

Order No.	Granite base size (W x D x H)	Column travel	Stem hole	Remarks
215-151-10	150 x 200 x 50mm	250mm	ø8mm, ø9.53mm	With fine adjustment of 1mm range
215-153-10	200 x 250 x 80mm	260mm	ø8mm, ø9.53mm	With fine adjustment of 1mm range
215-156-10	300 x 250 x 80mm	275mm	ø8mm, ø9.53mm, ø20mm	With fine adjustment over the entire travel

DIMENSIONS



Comparator Stands

SERIES 215

FEATURES

- Comparator Stands have a stable, cast-iron base which enables precise measurement.
- The partially serrated anvil prevents flat workpieces from wringing to it and the 2.3 μ m flatness (or better) promotes accurate measurement.
- The **215-505-10** model has a threaded column which enables easy and precise coarse adjustment.
- Serrated anvils 110x110mm are supplied with **215-405-10**, and 150x150mm with **215-505-10** models.



Application example using Digimatic Indicator ID-H.



215-405-10

SPECIFICATIONS

Order No.	Square anvil size (W x D)	Column travel	Stem hole	Remarks
215-405-10	110 x 110mm	235mm	\varnothing 8mm, \varnothing 9.53mm	With fine adjustment of 1mm range
215-505-10	150 x 150mm	275mm	\varnothing 8mm, \varnothing 9.53mm, \varnothing 20mm	With fine adjustment over the entire travel

* Perpendicularity of the mounting hole to the anvil: less than 0.4mm/100mm

Optional Accessories

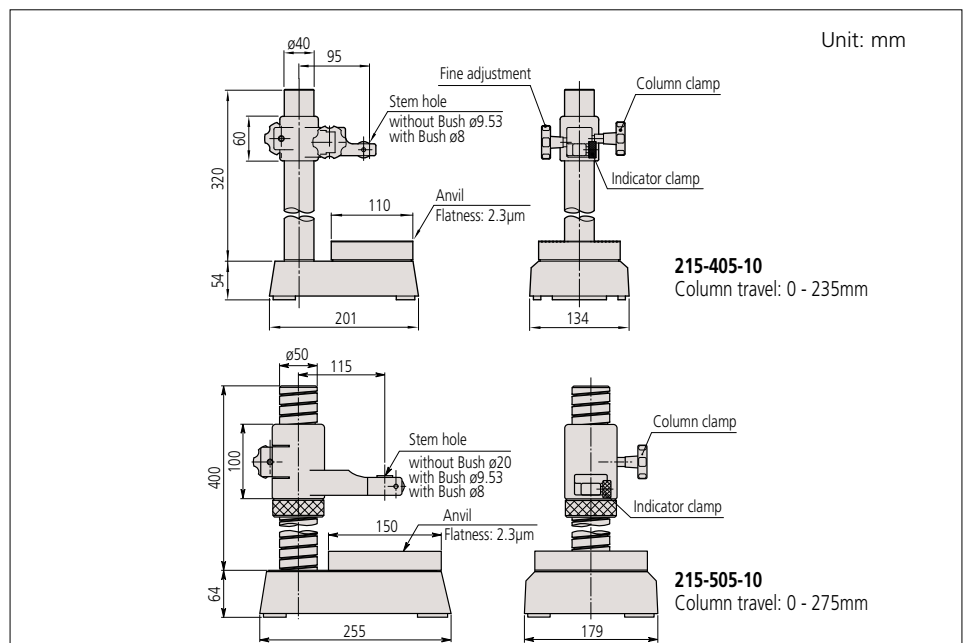
21JAA329: \varnothing 8mm bush*

21JAA330: \varnothing 9.53mm (3/8") bush*

21JAA331: \varnothing 15mm bush*

* Only available for **215-505-10**.

DIMENSIONS



Precision Granite Stands (with black granite bases)

SERIES 517

FEATURES

Mitutoyo's Granite Comparator Stands are basic building blocks for the assembly of special purpose, precision measuring equipment. By mounting precision measuring instruments such as Digimatic indicators, Mu-Checker Cartridge Heads and Linear Gages on the stands, it is possible to satisfy all manners of measuring assignment. The rigid granite base is free from burrs, pileups and rust, thereby preventing deterioration over time.

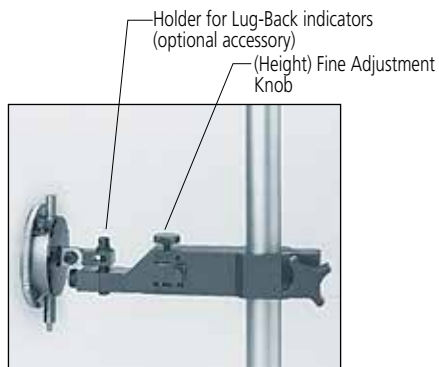


Optional Accessories

012580: Holder for Lug-Back indicator

SPECIFICATIONS

Order No.	Base	Column Diameter	Column Height	Throat Clearance	Table Flatness	Table Thickness	Weight
517-890	6 x 8"	1.181"	6"	4.375"	.0001"	2"	18 lbs
517-891	6 x 8"	1.181"	8"	4.375"	.0001"	2"	19 lbs
517-892	6 x 8"	1.181"	12"	4.375"	.0001"	2"	20 lbs
517-893	6 x 8"	1.181"	18"	4.375"	.0001"	2"	21 lbs
517-895	8 x 12"	1.181"	6"	5.8"	.0001"	2"	29 lbs
517-896	8 x 12"	1.181"	8"	5.8"	.0001"	2"	30 lbs
517-897	8 x 12"	1.181"	12"	5.8"	.0001"	2"	31 lbs
517-898	8 x 12"	1.181"	18"	5.8"	.0001"	2"	32 lbs
517-899	8 x 12"	1.181"	24"	5.8"	.0001"	2"	35 lbs



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Linear Gages



Mu-checker



Laser Scan Micrometers


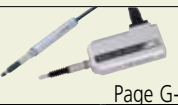



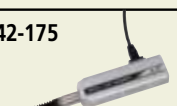

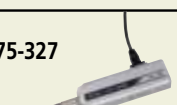




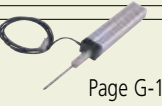







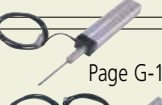

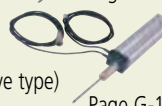















Linear Gage LGK



Laser Scan Micrometer LSM-500S

Gage Heads / Display Units

		Gage Heads			
		Measuring range			
Resolution		5mm / .2"	10mm / .4"	25mm / .1"	
0.00001mm	Laser Hologage Page G-17 Page G-18		542-715A, 542-716A, 542-925A, 542-926A, 542-927A, 542-928A (Low measuring force) Page G-17 and G-18		
0.0001mm	LGB series (nut clamp) Page G-8 LGK series Page G-4 LGF series Page G-15	542-246 Refer to page G-16	542-158 542-181 	542-182 	Page G-15
	Long Stroke series (Motor-drive type) Page G-11				
0.0005mm	LGK series Page G-4 LGF series Page G-5		542-171 542-157 	542-172 	Page G-5
0.001mm	LGK series Page G-4 LGF series • 0.5µm high-resolution type Page G-5		542-156 542-161 	542-162 	Page G-5
	LGB series (ø8mm Straight) Page G-7	542-204 Refer to page G-7	542-222, 542-401 (Sine-wave output) 542-222H (High-precision) 542-223 (air drive) 542-224 (Low measuring force) 542-230 (air drive) Page G-7		
	Long Stroke series (Motor-drive type) Refer to page G-11				
	LGB series (nut clamp) Page G-8	542-244 Refer to page G-8	542-262 542-262H (High accuracy) 542-264 (Low measuring force) 542-421 (Sine-wave output) 542-270 (Air drive) Page G-8		
0.005mm	LGF series Page G-5			542-612 	Page G-5
0.0005mm	LGF series Series with reference point mark Page G-6		542-174 	542-175 	Page G-6
0.001mm	LGF series Series with reference point mark Page G-6		542-164 	542-165 	Page G-6
0.01mm	LGD series Page G-12		575-326 	575-327 	Page G-12
	LGS series Page G-14		575-303 		Page G-14

Gage Heads		Display unit		
Measuring range		Point measurement	Calculation measurement (addition and subtraction)	Multi-point measurement
50mm / 2"	100mm / 4"			
		EH Counter 542-074A 		
			Page G-19	
	542-312 542-316  Page G-10	EG Counter 542-015 		
		Page G-21		
	542-313 (Motor-drive type)  Page G-11			
542-173  Page G-5		EB Counter (LGH excluded) 542-092-2 	EH Counter 542-071A 	EV Counter (LGH excluded) 542-063 
		Page G-22	Page G-19	Page G-23 and G-24
542-163  Page G-5				
	542-332 542-336  Page G-10	EH Counter 542-075A 		
		Page G-19		
	542-333 (Motor-drive type)  Page G-11	EG Counter 542-015 		
		Page G-21		
542-613  Page G-5		EG Counter 542-015 		
		Page G-21		
542-176  Page G-6		EG Counter 542-017 		
		Page G-21		
542-166  Page G-6		EB Counter 542-094-2 	EH Counter 542-073A 	EV Counter 542-067 
		Page G-22	Page G-19	Page G-23 and G-24
575-328  Page G-12		EC Counter 542-007A 		
		Page G-20		
		EG Counter 542-016 	EH Counter 542-072A 	EV Counter 542-064 
		Page G-21	Page G-19	Page G-23 and G-24
		EB Counter 542-093-2 		
		Page G-22		

Linear Gage LGK – Slim, Robust

Series 542 — Resolutions: 0.1µm, 0.5µm, 1µm

- Ideal for integration into harsh environments such as automation applications.
- Compact model offers the vibration/shock resistance of the proven LGF series at 1/5 the size compared to LGF-110L-B. Cross-sectional area is approx. 1/5 compared to LGF-110L-B.
- Resolution of each model can be selected from 0.1µm, 0.5µm, or 1µm.
- Excellent sliding durability improved to remain serviceable for at least 15 million cycles (in-house testing).
- Excellent shock resistance, 100g/11 ms (IEC 60068-2-27).

542-158



542-157



542-156



SPECIFICATIONS

Order No.	542-158	542-157	542-156
Measuring range		10mm (.4")	
Resolution	0.1µm (.000005")	0.5µm (.000020")	1µm (.000050")
Measuring accuracy (20°C)	(0.8+L/50) µm (L=mm)		(1.5+L/50) µm (L=mm)
Quantizing error	±1 count		
Measuring force	Contact point upward	0.7N or less	
	Contact point horizontal	0.75N or less	
	Contact point downward	0.8N or less	
Position detection method	Photoelectric linear encode		
Response speed*1	400mm/s	1500mm/s	
Output signal	90° phase difference, differential square wave (RS-422A equivalent), minimum edge intervals: 200ns for 0.1µm model, 200ns for 0.5µm model, 400ns for 1µm model		
Output signal pitch	0.4µm	2µm	4µm
Mass	Approx. 175g		
Dust/water resistance*2	Equivalent to IP66 (only gage head)		
Contact point	ø3mm carbide-tipped (fixing screw: M2.5 (P=0.45)×5), standard contact point No.901312		
Stem dia.	ø8mm		
Bearing type	Linear ball bearing		
Output cable length	2m (directly from casing)		
Connector	Plug: RM12BPE-6PH (HIROSE), Compatible receptacle: RM12BRD-6S (HIROSE)		
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)		
Storage temperature (humidity) range	-10 to 60°C (RH 20 to 80%, no condensation)		
Standard Accessories	Wrench for contact point: No.538610		
Remarks	Gold banded	Blue banded	Green banded

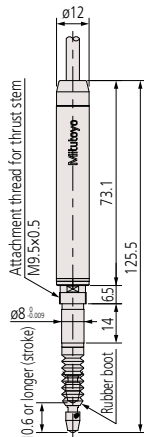
*1: When the spindle speed exceeds 1500mm/s (400mm/s for 0.1µm model), an alarm signal will be output. Also, if using Mitutoyo counter, an error message will be displayed. If using counters made by other companies, please inquire separately for the alarm signals. For the models of 0.1µm resolution, note that over-speed error may occur depending on the impact amount when releasing the contact point freely.

*2: IP Code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the kind of liquid.

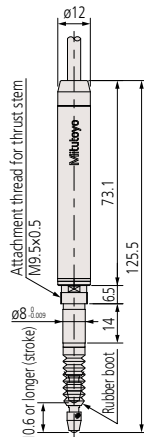
DIMENSIONS

Unit: mm

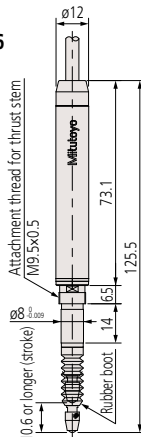
542-158



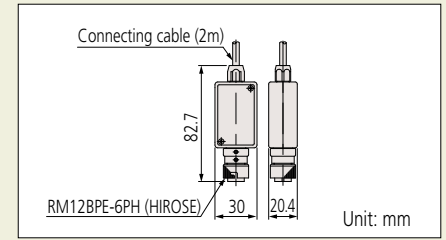
542-157



542-156



Connector



Unit: mm

Optional Accessories

- Air lifter 10: **No.02ADE230**
- * Required air pressure: 0.2 to 0.4MPa
- * Spindle extends when air is supplied.



- Rubber boot: **No.238772** (spare)
- Thrust stem set: ***No.02ADB680**
- Thrust stem: **No.02ADB681**
- Clamp nut: **No.02ADB682**
- Spanner wrench: **No.02ADB683**
- * A thrust stem set is a combination of thrust stem and a clamp nut. A special spanner is required for tightening. If using multiple gages, a thrust stem set for each gage and one special spanner are required.

Extension cable (5m): **902434**

Extension cable (10m): **902433**

Extension cable (20m): **902432**

Applicable Counters

542-075A EH-101P

542-071A EH-102P

64PKA131 EG-101P

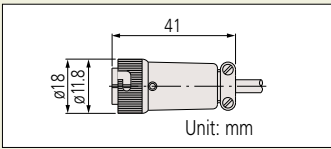
64PKA134 EB-11P

64PKA137 EV-16P (not compatible with 542-158)

Linear Gage LGF – Standard Dimensions, Robust

Series 542 — Resolutions: 0.5µm, 1µm, 5µm

Connector



Optional Accessories

- Air drive unit
For 10mm range models: **No.02ADE230**
For 25mm range models: **No.02ADE250**
For 50mm range models: **No.02ADE270**
- * Required air pressure: 0.2 to 0.4MPa
- * Spindle extends when air is supplied.



- Rubber boot (spare)
For 10mm range models: **No.238772**
For 25mm range models: **No.962504**
For 50mm range models: **No.962505**
- Thrust stem set
For 10mm range models: **No.02ADB680**
Thrust stem: **No.02ADB681**
Clamp nut: **No.02ADB682**
For 25/50mm range models: **No.02ADN370**
Thrust stem: **No.02ADN371**
Clamp nut: **No.02ADB692**
- * External dimensions are described in the dimensional drawing of the product.
- * A thrust stem set is a combination of thrust stem and a clamp nut. A special spanner is required for tightening. If using multiple gages, a thrust stem set for each gage and one special spanner are required.
- Spanner wrench
For 10mm range models: **No.02ADB683**
For 25/50mm range models: **No.02ADB693**

- Extension cable (5m): **902434**
- Extension cable (10m): **902433**
- Extension cable (20m): **902432**

Applicable Counters

- 542-075A** EH-101P
- 542-071A** EH-102P
- 64PKA131** EG-101P
- 64PKA134** EB-11P
- 64PKA137** EV-16P (not compatible with 542-158)

- Excellent vibration/shock resistance due to the design of the spindle guide section.
- Sliding durability improved to remain serviceable for at least 15 million cycles (in-house testing).
- Shock resistance, 100g/11ms (IEC 60068-2-27)
- LGF-Z series, which is equipped with reference point mark on the linear encoder (refer to page G-7), and 0.1µm resolution type (refer to page G-16) are also available.

542-171, -161



542-172, -162



542-173, -163



542-612, -613



SPECIFICATIONS

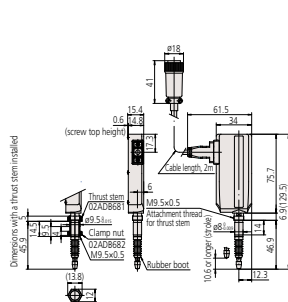
Order No.	542-171	542-161	542-172	542-162	542-612	542-173	542-163	542-613
Measuring range	10mm (.4")		25mm (1")		50mm (2")			
Resolution	0.5µm (.000020")	1µm (.000050")	0.5µm (.000020")	1µm (.000050")	5µm (.0002")	0.5µm (.000020")	1µm (.000050")	5µm (.0002")
Measuring accuracy (20°C) L=arbitrary measuring length (mm)	(1.5+L/50) µm				(7.5+L/50) µm	(1.5+L/50) µm		(7.5+L/50) µm
Quantizing error	±1 count							
Measuring force	Contact point upward	1.0N or less		4.0N or less		4.9N or less		
	Contact point horizontal	1.1N or less		4.3N or less		5.3N or less		
	Contact point downward	1.2N or less		4.6N or less		5.7N or less		
Position detection method	Photoelectric linear encoder							
Response speed*1	1500mm/s							
Output	90° phase difference, differential square wave (RS-422A equivalent), minimum edge intervals: 1000ns for 5µm model, 500ns for 1µm model, 250ns for 0.5µm model							
Output square wave pitch	2µm	4µm	2µm	4µm	20µm	2µm	4µm	20µm
Mass	Approx. 260g		Approx. 300g			Approx. 400g		
Dust/water resistance	Equivalent to IP66 (only gage head)							
Contact point	ø3mm carbide-tipped (fixing screw: M2.5 (P=0.45)×5), standard contact point No.901312							
Stem dia.	ø8mm		ø15mm					
Bearing type	Linear ball bearing							
Output cable length	2m (directly from casing)							
Connector	Plug: RM12BPE-6PH (HIROSE), Compatible receptacle: RM12BRD-6S (HIROSE)							
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)							
Storage temperature (humidity) range	-10 to 60°C (RH 20 to 80%, no condensation)							
Standard accessories	Wrench for contact point: No.538610			Wrench for contact point: No.04GAA857				

*1: When the spindle speed exceeds 1500mm/s, an alarm signal will be output. Also, if using a Mitutoyo counter, an error message will be displayed. If using counters made by other companies, please inquire separately for the alarm signals. For the models using 50mm stroke gage, note over-speed speed error may occur depending on the impact amount when releasing the contact point freely.

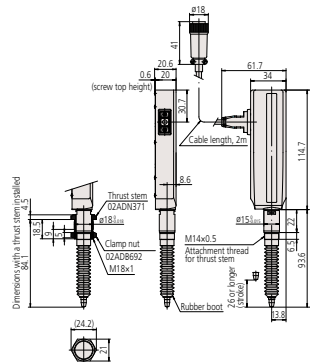
*2: IP Code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the kind of liquid.

DIMENSIONS

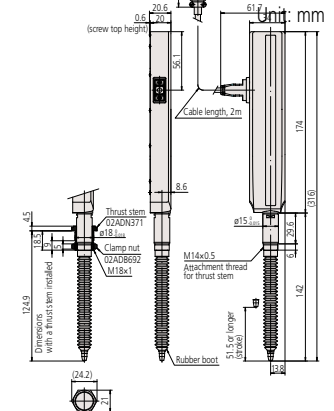
542-171, -161



542-172, -162, -612



542-173, -163, -613



Linear Gage LGF-Z – with Reference Point, Standard Dimensions, Robust

Series 542 — Resolutions: 0.5µm, 1µm

- LGF series with reference point signal output function.
The master setting to use it, incorporated in the unit, is easy to operate. The origin point can be easily detected even when a fault, such as over-speed error, etc. occurs.
- Sliding durability improved to remain serviceable for at least 15 million cycles (in-house testing).
- Shock resistance, 100g/11ms (IEC 60068-2-27).
- Resolutions are available in 0.5µm or 1µm.



SPECIFICATIONS

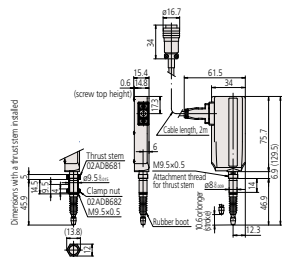
Order No.	542-174	542-164	542-175	542-165	542-176	542-166
Measuring range	10mm (.4")		25mm (1")		50mm (2")	
Resolution	0.5µm (.000020")	1µm (.000050")	0.5µm (.000020")	1µm (.000050")	0.5µm (.000020")	1µm (.000050")
Measuring accuracy (20°C)	(1.5+L/50)µm (L= measuring length (mm))					
Quantizing error	±1 count					
Measuring force	Contact point upward	1.0N or less	4.0N or less		4.9N or less	
	Contact point horizontal	1.1N or less	4.3N or less		5.3N or less	
	Contact point downward	1.2N or less	4.6N or less		5.7N or less	
Position detection method	Photoelectric linear encoder					
Reference mark position	3mm from contact point tip (lowest rest point)		5mm from contact point tip (lowest rest point)			
Reference mark repeatability (20°C): σ	σ≤0.5µm (at a constant reference point passing speed less than 300mm/s in the same direction)					
Response speed*1	1500mm/s					
Output signal	90° phase difference, differential square wave (RS-422A equivalent), minimum edge intervals: 250ns for 0.5µm model, 500ns for 1µm model					
Output square wave pitch	2µm	4µm	2µm	4µm	2µm	4µm
Mass	Approx. 260g		Approx. 300g		Approx. 400g	
Dust/water resistance*2	Equivalent to IP66 (only gage head)					
Contact point	ø3mm carbide-tipped (fixing screw: M2.5 (P=0.45)×5), standard contact point No.901312					
Stem dia.	ø8mm		ø15mm			
Bearing type	Linear ball bearing					
Output cable length	2m (directly extended from the main unit)					
Connector	Plug: PRC05-P8M (TAJIMI), Compatible receptacle: PRC05-R8F (TAJIMI)					
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)					
Storage temperature (humidity) range	-10 to 60°C (RH 20 to 80%, no condensation)					
Standard accessories	Wrench for contact point: No.538610			Wrench for contact point: No.04GAA857		
Remarks	w/ origin point mark					

*1: When the spindle speed exceeds 1500mm/s, an alarm will signal. For use of alarm signals, please inquire separately. For models with 50mm stroke, note that over-speed error may occur depending on the impact amount when releasing the contact point freely.

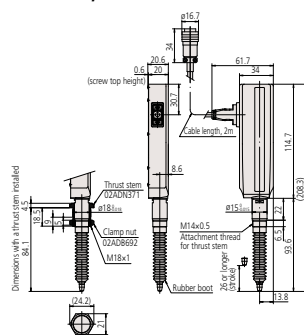
*2: IP code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the kind of liquid.

DIMENSIONS

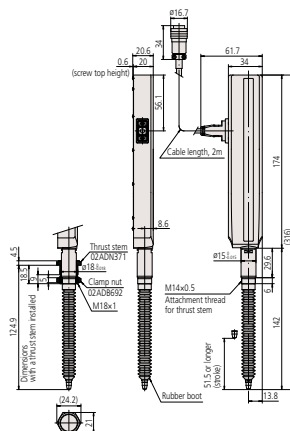
542-174, -164



542-175, -165

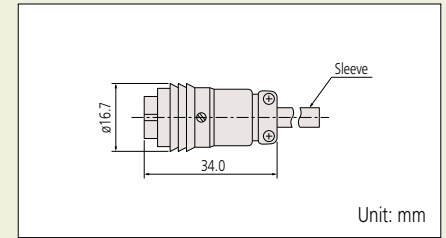


542-176, -166



Unit: mm

Connector



Optional Accessories

- Air drive unit
For 10mm range models: **No.02ADE230**
For 25mm range models: **No.02ADE250**
For 50mm range models: **No.02ADE270**
- * Required air pressure: 0.2 to 0.4MPa
- * Spindle extends when air is supplied.



- Rubber boot (spare)
For 10mm range models: **No.238772**
For 25mm range models: **No.962504**
For 50mm range models: **No.962505**

- Thrust stem set
For 10mm range models: **No.02ADB680**
Thrust stem: **No.02ADB681**
Clamp nut: **No.02ADB682**
For 25/50mm range models: **No.02ADN370**
Thrust stem: **No.02ADN371**
Clamp nut: **No.02ADB692**

* External dimensions are described in the dimensional drawing of the product.

* Thrust stem set is a combination of thrust stem and a clamp nut. A special spanner is required for tightening. If using multiple gages, a thrust stem set for each gage and one special spanner are required.

- Spanner wrench
For 10mm range models: **No.02ADB683**
For 25/50mm range models: **No.02ADB693**

Extension cable (5m): **02ADF260**
Extension cable (10m): **02ADF280**
Extension cable (20m): **02ADF300**

Applicable Counters

542-073A EH-102Z
64PKA133 EG-101Z
64PKA136 EB-11Z
64PKA139 EV-16Z

Linear Gage LGB - Slim

Series 542 — Resolution: 1µm

Optional Accessories

- Rubber boot (spare)
- For 5mm range models: **No.238773**
- For 10mm range models: **No.238772**
- Extension cable (5m): **902434**
- Extension cable (10m): **902433**
- Extension cable (20m): **902432**

Applicable Counters

- 542-075A** EH-101P
- 542-071A** EH-102P
- 64PKA131** EG-101P
- 64PKA134** EB-11P
- 64PKA137** EV-16P
- 542-074A** EH-1025 (for sine wave gages only)

- Compact form (ø8mm straight stem) is an optimal choice as a built-in type sensor.
- The spindle guide uses high-precision linear ball bearings for extremely smooth

- movement and exceptional durability.
- Nut clamp type is also available (LGB2: refer to page G-9).



SPECIFICATIONS

Type	L-shaped	Straight		Low measuring force	Air-driven contact point *1		Sine-wave output type
Order No.	542-204	542-222	542-222H	542-224	542-230*2	542-223*3	542-401
Measuring range	5mm (.2")			10mm (.4")			
Resolution			1µm (.000050")				*4
Measuring accuracy (20°C)	2µm		1µm		2µm		
Quantizing error					±1 count		
Measuring force*4	Contact point upward	Approx. 0.55N or less	Approx. 0.7N or less		Approx. 0.5N or less	Approx. 0.7N or less	
	Contact point horizontal	Approx. 0.6N or less	Approx. 0.75N or less		Approx. 0.55N or less	Approx. 0.45N or less	
	Contact point downward	Approx. 0.65N or less	Approx. 0.8N or less		Approx. 0.6N or less	Approx. 0.8N or less	
Protection level	Equivalent to IP54 (only gage head)						
Mass	145g			150g	165g		160g

*1: Required air pressure: 0.3 to 0.4MPa

*2: Spindle extends when air is supplied.

*3: Spindle retracts when air is supplied.

*4: Depends on the settings of the connected counter. Potential resolution down to 1µm.

Slim-head low-measuring force series (made to order)

- Low measuring force, suitable for measurement of soft material workpieces.

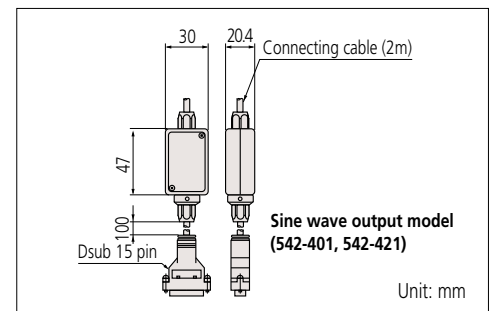
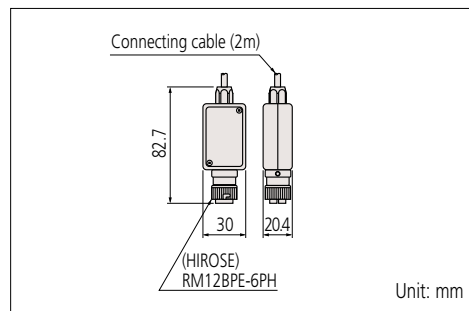
Model	LGB-105L-1	LGB-110A-1/LGB-110AR-1*2
Measuring range	5mm	10mm
Resolution	1µm	1µm
Measuring force*1	Contact point upward	Approx. 0.4N or less
	Contact point horizontal	Approx. 0.45N or less
	Contact point downward	Approx. 0.5N or less

*1: Measuring force at the retraction of the spindle

*2: The "R" suffix indicates air retracted spindle

The LGB-□□□-1 is a low measuring force model. Depending on the operating method, the spindle forward speed may become slow compared to the standard model. Please check if this restriction is compatible with the application. Please contact Mitutoyo to verify the application.

Connector



External dimensions: refer to page G-9.

Linear Gage LGB2 – Slim, w/Clamp Nut

Series 542 — Resolution: 1µm

- Slim design, nut clamp type (Stem dia. is ø9.5mm)
- The spindle guide uses high precision linear ball bearings for extremely smooth movement and exceptional durability.

542-244



542-262/542-262H

542-264



542-270



SPECIFICATIONS

Type	L-shaped	Straight		Low measuring force	Air-driven contact point* ¹	Sine-wave output type
Order No.	542-244	542-262	542-262H	542-264	542-270 * ²	542-421
Measuring range	5mm (.2")			10mm (.4")		
Resolution			1µm (.000050")			* ³
Measuring accuracy (20°C)	2µm		1µm		2µm	
Maximum response speed	900mm/s					
Measuring force	Contact point upward	Approx. 0.55N or less	Approx. 0.7N or less		Approx. 0.5N or less	Approx. 0.7N or less
	Contact point horizontal	Approx. 0.6N or less	Approx. 0.75N or less		Approx. 0.55N or less	Approx. 0.75N or less
	Contact point downward	Approx. 0.65N or less	Approx. 0.8N or less		Approx. 0.6N or less	Approx. 0.8N or less
Protection level* ⁴	IP54					
Mass	160g	170g			170g	180g

*1: Required air pressure: 0.3 to 0.4MPa

*2: Spindle extends when air is supplied.

*3: Depends on the settings of the connected counter. Potential resolution down to 1µm.

*4: IP code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the type of liquid.

Slim head low measuring force series (made to order)

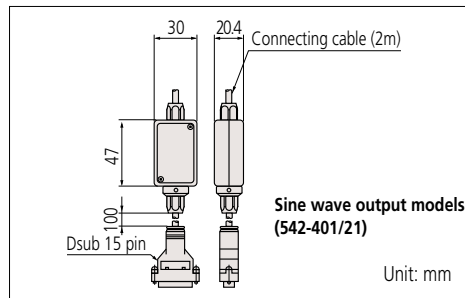
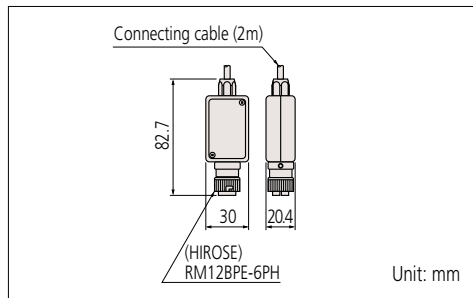
- Low measuring force, suitable for measurement of soft-material workpieces.

Model	LGB2-105L-1	LGB2-110AR-1	
Measuring range	5µm	10µm	
Resolution	1µm	1µm	
Measuring force*	Contact point upwards	Approx. 0.4N or less	Approx. 0.5N or less
	Contact point horizontal/ Contact point upwards	Approx. 0.45N or less	Approx. 0.55N or less
	Contact point downwards	Approx. 0.5N or less	Approx. 0.6N or less

* Measuring force at the retraction of the spindle

The LGB2-□□□-1 is a low measuring force model. Depending on the operating method, the spindle forward speed may become slow compared to the standard model. Please check if this restriction is compatible with the application. Please contact Mitutoyo to verify the application

Connector



External dimensions: refer to page G-9.

Optional Accessories

- Rubber boot (spare)
For 5mm range models: **No.238773**
For 10mm range models: **No.238772**
- Extension cable (5m): **902434**
- Extension cable (10m): **902433**
- Extension cable (20m): **902432**

Applicable Counters

- 542-075A** EH-101P
- 542-071A** EH-102P
- 64PKA131** EG-101P
- 64PKA134** EB-11P
- 64PKA137** EV-16P
- 542-074A** EH-1025 (for sine wave gages only)

Linear Gage LGB2 – Slim

Series 542 — Resolution: 1µm

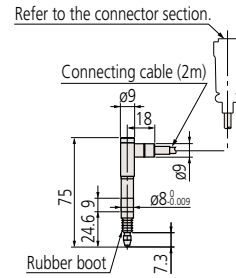
Applicable Counters

542-075A	EH-101P
542-071A	EH-102P
64PKA131	EG-101P
64PKA134	EB-11P
64PKA137	EV-16P
542-074A	EH-102S (for sine wave gages only)

DIMENSIONS

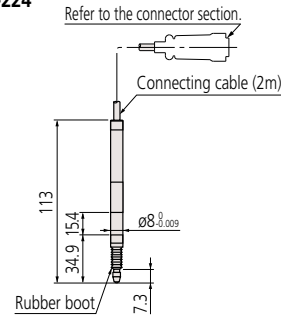
Unit: mm

542-204

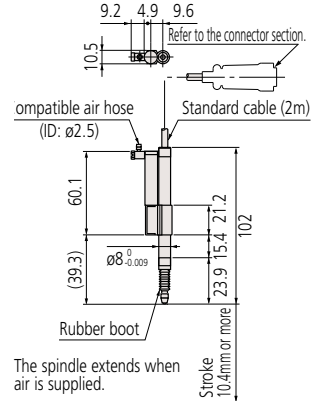


542-222/No.542-222H

542-224

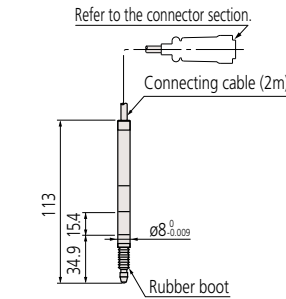


542-230



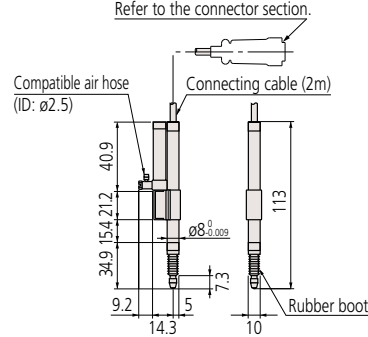
The spindle extends when air is supplied.

542-401



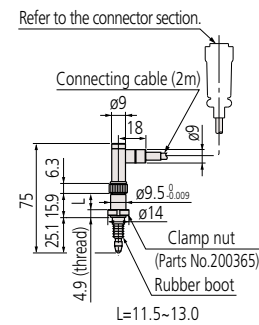
Connectable to Mitutoyo linear scale counter.

542-223



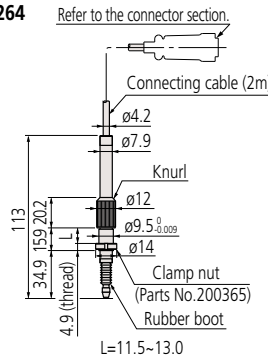
The spindle retracts when air is supplied.

542-244

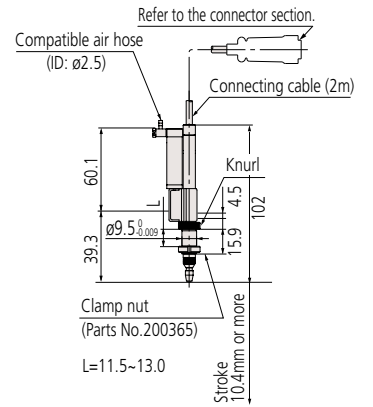


542-262/542-262H

542-264

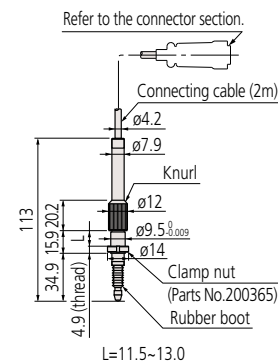


542-270



The spindle extends when air is supplied.

542-421



Connectable to Mitutoyo linear scale counter.

Linear Gage LG – Long Range, Motorized

Series 542 — Resolutions: 0.1µm, 1µm

Motor drive unit
No.02ADG400
 (standard accessory for LGM series main unit)



- A unit to move the spindle of the LGM series forward and backward.

Measuring force

Can be set with the rotary switch of the main unit (to one of the combinations of H/L and a number between 0 and 9) depending on the mounting position.

External dimensions

90 (W)×175 (D)×74 (H)mm (rubber boot excluded)

External input signal

Spindle retract
 Spindle extend

External output signal

Spindle stop signal at upper limit

Mass

Approx. 700g

Power supply

120V AC

Optional Accessories

- Rubber boot: **02ADA004** (for rubber boot type)

Extension cable (5m): **902434**

Extension cable (10m): **902433**

Extension cable (20m): **902432**

Applicable Counters

For **542-313**, and **542-315**

542-075A EH-101P

542-071A EH-102P

64PKA131 EG-101P

64PKA134* EB-11P

For **542-333**, and **542-335**

542-075A EH-101P

542-071A EH-102P

64PKA131 EG-101P

64PKA134* EB-11P

64PKA137* EV-16P

* Not for use with 0.1µm resolution gages.



- Long stroke (100mm), motor-driven spindle.
- Rubber boot type (made-to-order) is also available.
- Resolutions are available in 0.1µm and 1µm.

SPECIFICATIONS

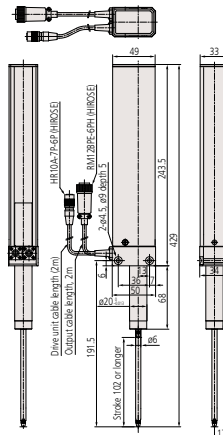
Type	Standard spar type	Rubber boot type	Standard spar type	Rubber boot type
Order No.	542-313	542-315	542-333	542-335
Measuring range	100mm (4")			
Resolution	0.1µm (.000005") (2+L/100) µm ≤ 2.5µm L=arbitrary measuring length (mm)		1µm (.000050") (2.5+L/100) µm ≤ 3µm L=arbitrary measuring length (mm)	
Measuring accuracy (20°C)				
Quantizing error	±1 count			
Measuring force	Contact point downward	H4 (9.5N)	L9 (6.0N)	H4 (9.5N)
	Contact point horizontal	L7 (6.5N)	—	L7 (6.5N)
	Contact point upward	L3 (3.0N)	L4 (4.5N)	L3 (3.0N)
Position detection method	Reflection-type photoelectric linear encoder			
Response speed*1 (max. electrical response speed)	Approx. 400mm/s		Approx. 800mm/s	
Output signal	90° phase difference, differential squarewave (RS-422A equivalent)			
Spindle drive	Motor drive			
Spindle guide	Bearing guide			
Stem diameter	ø20mm			
Contact point	ø3mm carbide-tipped (fixing screw: M2.5 (P=0.45)×5) Standard contact point: No.901312			
Shock resistance	60g (in-house testing)			
Cable length	Approx. 2m (directly extended from the gage unit)			
Spindle sealing method	Scraper type	Rubber boot type	Scraper type	Rubber boot type
Dust/water resistance*2	Equivalent to IP54	Equivalent to IP66	Equivalent to IP54	Equivalent to IP66
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)			
Storage temperature (humidity) range	-10 to 60°C (RH 20 to 80%, no condensation)			
Input/output connector	Gage (counter output)		Connector for counter: RM12BPE-6PH (HIROSE) Compatible receptacle: RM12BRD-6S (HIROSE)	
	Gage (I/O for driving)		Gage side plug: HR10A-7P-6P (HIROSE) Receptacle on motor drive unit: HR10A-7R-6S (HIROSE)	
	Motor drive unit (for external control)		Receptacle on motor drive unit: HR10A-10R-10S (HIROSE) Motor drive unit plug: HR10A-10P-10P (HIROSE)	
Mass (including cables)	Approx. 940g	Approx. 970g	Approx. 940g	Approx. 970g
Standard accessories	Wrench for contact point: No.04GAA857 Hexagon socket head cap screw, M4×0.7×35, 2 pcs. (for gage fixing) Round flat washer, nominal 4, 2 pcs. (for gage fixing) Motor drive unit: No.02ADG400			
Remarks	Motor-driven type			

*1: The speed and measuring force are adjustable on the motor drive unit. Note that the rubber boot type cannot be used in the horizontal position.

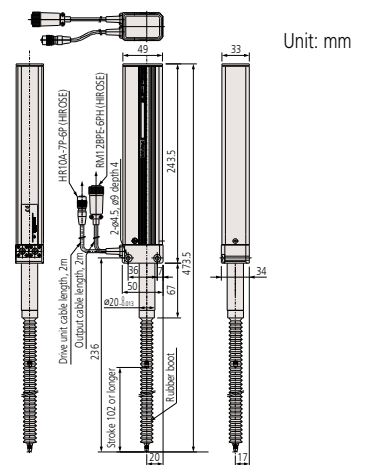
*2: IP code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the type of liquid.

DIMENSIONS

542-313, -333



542-315, -335



Unit: mm

Linear Gage LGD – Absolute, Standard Dimensions, Robust

Series 575 — Resolution: 10µm

- Absolute position detection makes it possible to maintain the reference point even when the power is switched off.
- Excellent protection against dust and splashing water (IP66) on the factory floor.
- Ultra-compact design enables installation in very tight spaces.
- The spindle guide uses high-precision linear ball bearings for extremely smooth movement and exceptional durability.
- Sliding durability improved to remain serviceable for at least 15 million cycles (in-house testing).
- Shock resistance, 100g/11ms (IEC 60068-2-27)



SPECIFICATIONS

Order No.*1	575-326	575-327	575-328
Measuring range	.4" / 10mm	1" / 25mm	2" / 50mm
Resolution	.0005" / 10µm		
Measuring accuracy (20°C)	.001" / 20µm		30µm
Quantizing error	±1 count		
Measuring force	Contact point upward	1.0N or less	4.0N or less
	Contact point horizontal	1.1N or less	4.3N or less
	Contact point downward	1.2N or less	4.6N or less
Position detection method	ABSOLUTE electrostatic capacitance-type linear encoder		
Response speed	Unlimited (not applicable to scanning measurement)		
Output	Digimatic output		
External input	Reference-setting signal (Absolute reference position*2) can be changed externally.		
Mass*3	Approx. 260g	Approx. 300g	Approx. 400g
Contact point	ø3mm carbide-tipped (fixing screw: M2.5 (P=0.45)×5), standard contact point No.901312		
Stem dia.	ø8	ø15	
Bearing type	Linear ball bearing		
Dust/water resistance*4	Equivalent to IP66 (only gage head)		
Output cable length (directly extended from the main unit)	2m, 3m, 5m, 7m		
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)		
Storage temperature(humidity) range	-10 to 60°C (RH 20 to 80%, no condensation)		
Standard Accessories	Wrench for contact point: No.538610	Wrench for contact point: No.04GAA857	

*1: The last number of the Code No. represents special cable length. (meters)

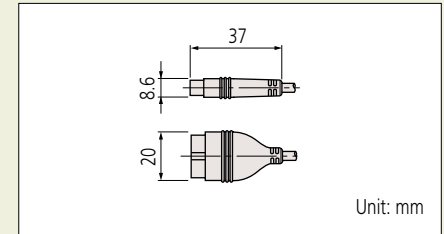
*2: The absolute reference point is near the lowest rest point at shipment.

*3: Mass including 2m cable.

*4: IP code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the type of liquid.

ABSOLUTE™

Connector



Optional Accessories

- Air drive unit
 - For 10mm range models: **No.02ADE230**
 - For 25mm range models: **No.02ADE250**
 - For 50mm range models: **No.02ADE270**
- * Required air pressure: 0.2 to 0.4MPa
- * Spindle extends when air is supplied.
- Rubber boot (spare)
 - For 10mm range models: **No.238772**
 - For 25mm range models: **No.962504**
 - For 50mm range models: **No.962505**
- Thrust stem set
 - For 10mm range models: **No.02ADB680**
 - Thrust stem: **No.02ADB681**
 - Clamp nut: **No.02ADB682**
 - For 25/50mm range models: **No.02ADN370**
 - Thrust stem: **No.02ADN371**
 - Clamp nut: **No.02ADB692**
- * External dimensions are described in the dimensional drawing of the product.
- * Thrust stem set is a combination of thrust stem and a clamp nut. A special spanner is required for tightening. If using multiple gages, a thrust stem set for each gage and one special spanner are required.
- Spanner wrench
 - For 10mm range models: **No.02ADB683**
 - For 25/50mm range models: **No.02ADB693**

SPC cable extension adapter: **02ADF640**

Extension cable (0.5m): **02ADD950**

Extension cable (1m): **936937**

Extension cable (2m): **965014**

*when connecting an extension cable, an SPC cable extension adapter is required (02ADF640)

Digimatic cable extension adapter 02ADF640



Applicable Counters

- 542-007A** EC-101D Counter, 120V
- 64PKA132** EG-101D
- 64PKA135** EB-11D
- 542-072A** EH-102D
- 542-064** EV-16D COUNTER

Linear Gage LGS – Absolute

Series 575 — Resolution: 10µm

575-303

IP66



- ABSOLUTE electrostatic capacitance-type encoder makes it possible to maintain the reference point even when the power is switched off.
- Excellent protection against dust and splashing water (IP66) on the factory floor.

SPECIFICATIONS

Metric		
Order No.	575-303	
Measuring range	12.7mm	
Resolution	10µm	
Measuring accuracy (20°C)	15µm	
Quantizing error	±1 count	
Measuring force	Contact point upward	1.6N or less
	Contact point horizontal	1.8N or less
	Contact point downward	2N or less
Position detection method	ABSOLUTE electrostatic capacitance-type linear encoder	
Response speed	Unlimited (not applicable to scanning measurement)	
Output	Digimatic output	
Mass	Approx. 190g	
Contact point	ø3mm carbide-tipped (fixing screw: M2.5 (P=0.45)×5) Standard contact point No.901312	
Stem dia.	ø8mm	
Bearing type	Slide bearing	
Dust/water resistance	Equivalent to IP66 (only gage head)	
Output cable length	2m (directly extended from the main unit)	
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)	
Storage temperature (humidity) range	-10 to 60°C (RH 20 to 80%, no condensation)	

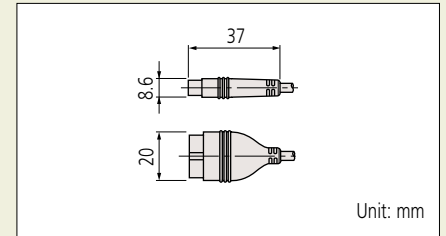
* IP code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the type of liquid.

Inch		
Order No.	575-313	
Measuring range	.5"	
Resolution	.0005"	
Measuring accuracy (20°C)	.0008"	
Quantizing error	±1 count	
Measuring force	Contact point upward	1.6N or less
	Contact point horizontal	1.8N or less
	Contact point downward	2N or less
Position detection method	ABSOLUTE electrostatic capacitance-type linear encoder	
Response speed	Unlimited (not applicable to scanning measurement)	
Output	Digimatic output	
Mass	Approx. 190g	
Contact point	ø3mm carbide-tipped (fixing screw: M2.5 (P=0.45)×5) Standard contact point No.901312	
Stem dia.	ø9.52=3/8"	
Bearing type	Slide bearing	
Dust/water resistance	Equivalent to IP66 (only gage head)	
Output cable length	2m (directly extended from the main unit)	
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)	
Storage temperature (humidity) range	-10 to 60°C (RH 20 to 80%, no condensation)	

* IP code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the type of liquid.

ABSOLUTE™

Connector



Optional Accessories

- Rubber boot: **No.238774** (spare)
- Air drive unit (metric): **No.903594**
- Air drive unit (inch): **No.903598**
- SPC cable extension adapter: **No.02ADF640**
- Extension cable (0.5m): **No.02ADD950**
- Extension cable (1m): **No.936937**
- Extension cable (2m): **No.965014**

* When connecting an extension cable, an SPC cable extension adapter is required. (**02ADF640**)

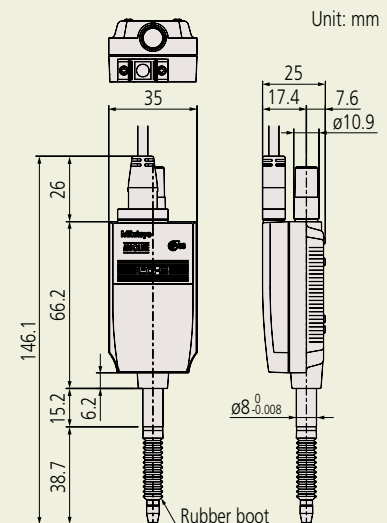
Digimatic cable extension adapter 02ADF640



Applicable Counters

- 542-007A** EC-101D Counter, 120V
- 64PKA132** EG-101D
- 64PKA135** EB-11D
- 542-072A** EH-102D
- 64PKA138** EV-16D COUNTER

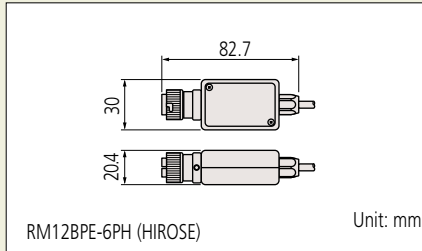
DIMENSIONS



Linear Gage LGF – High Resolution, Standard Dimensions, Robust

Series 542 — Resolution: 0.1 μm

Connector



Optional Accessories

- Rubber boot (spare)
 - For 10mm range models: **No.238772**
 - For 25mm range models: **No.962504**
 - For 50mm range models: **No.962505**
- Thrust stem set
 - For 10mm range models: **No.02ADB680**
 - Thrust stem: **No.02ADB681**
 - Clamp nut: **No.02ADB682**
 - For 25mm range models: **No.02ADN370**
 - Thrust stem: **No.02ADN371**
 - Clamp nut: **No.02ADB692**
- * External dimensions are described in the dimensional drawing of the product.
- * Thrust stem set is a combination of thrust stem and a clamp nut. A special spanner is required for tightening. If using multiple gages, a thrust stem set for each gage and one special spanner are required.
- Wrench
 - For 10mm range models: **No.02ADB683**
 - For 25mm range models: **No.02ADB693**
- Extension cable (5m): **902434**
- Extension cable (10m): **902433**
- Extension cable (20m): **902432**
- Air drive unit
 - For 10mm range models: **No.02ADE230**
 - For 25mm range models: **No.02ADE250**
 - For 50mm range models: **No.02ADE270**
- * Required air pressure: 0.2 to 0.4MPa
- * Spindle extends when air is supplied.

Applicable Counters

- 542-075A** EH-101P
- 542-071A** EH-102P

- 0.1 μm resolution type of reliable LGF series gage.

- Excellent protection against dust and splashing water (IP66) on the factory floor.

542-181
IP66



542-182
IP66



SPECIFICATIONS

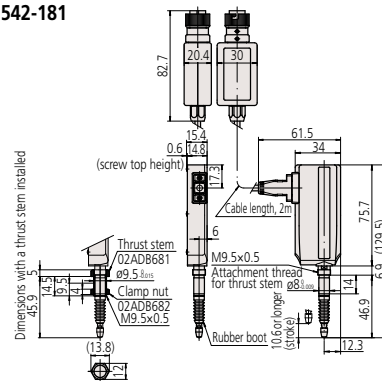
Order No.	542-181	542-182
Measuring range	10mm (.4")	25mm (1")
Resolution	0.1 μm (.000005")	
Measuring accuracy (20°C)	(0.8+L/50) μm (L=arbitrary measuring length (mm))	
Quantizing error	± 1 count	
Measuring force	Contact point upward	1.0N or less
	Contact point horizontal	1.1N or less
	Contact point downward	1.2N or less
Position detection method	Photoelectric linear encoder	
Response speed*1	400mm/s	
Output signal	90° phase difference, differential squarewave (RS-422A equivalent) Minimum edge-to-edge interval, 200ns	
Output signal pitch	0.4 μm	
Mass	Approx. 310g	Approx. 350g
Dust/water resistance*2	Equivalent to IP66 (only gage head)	
Stylus	$\varnothing 3\text{mm}$ carbide-tipped (fixing screw: M2.5 (P=0.45)×5), standard contact point No.901312	
Stem dia.	$\varnothing 8$	$\varnothing 15$
Bearing type	Linear ball bearing	
Output cable length	2m (directly extended from the main unit)	
Connector	Plug: RM12BPE-6PH (HIROSE), Compatible receptacle: RM12BRD-6S (HIROSE)	
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)	
Storage temperature (humidity) range	-10 to 60°C (RH 20 to 80%, no condensation)	
Standard accessories	Wrench for contact point: No.538610	Wrench for contact point: No.04GAA857

*1: When the spindle speed exceeds 400mm/s, an alarm will signal. Also, if using a Mitutoyo counter, an error message will be displayed. If using counters made by other companies, please consult your local Mitutoyo office. Note that over-speed error may occur depending on the impact amount when releasing the contact point freely.

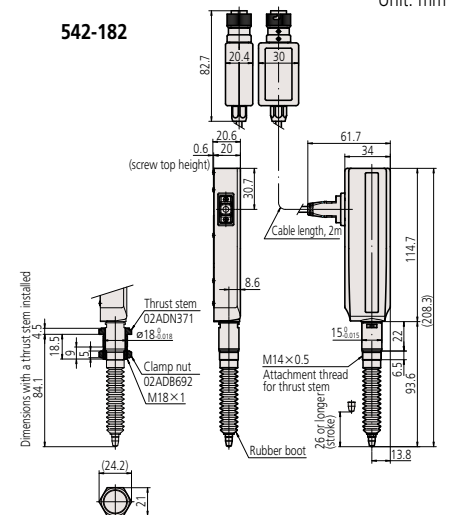
*2: IP code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the type of liquid.

DIMENSIONS

542-181



542-182



Linear Gage LGB2 – High Resolution, Slim, with Clamp Nut

Series 542 (0.1µm resolution)

- Slim type high-precision linear gage with resolution of 0.1µm. It is an optimal choice as a built-in type sensor.
- High-precision linear ball bearings are used in the spindle guide for extremely smooth movement and exceptional durability.

542-246



Optional Accessories

- Rubber boot: **No.238773** (spare)
- Extension cable (5m): **902434**
- Extension cable (10m): **902433**
- Extension cable (20m): **902432**

Applicable Counters

- 542-075A** EH-101P
- 542-071A** EH-102P

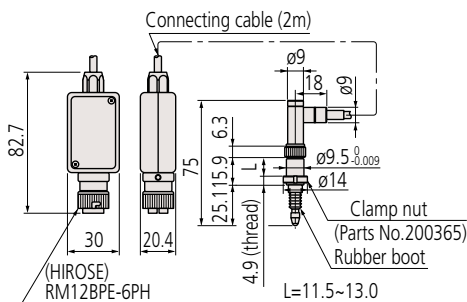
SPECIFICATIONS

Order No.	542-246	
Measuring range	5mm (.2")	
Resolution	0.1µm (.000005")	
Measuring accuracy (20°C)	0.8µm	
Measuring force	Contact point upward	Approx. 0.55 or less
	Contact point horizontal	Approx. 0.6N or less
	Contact point downward	Approx. 0.65 or less
Output signal	90° phase difference, differential square wave (RS-422A equivalent)	
Position detection method	Photoelectric linear encoder	
Response speed	380mm/s	
Mass	160g	
Dust/water resistance*	Equivalent to IP54 (only gage head)	
Contact point	Carbide ball (M2.5x0.45)	Steel ball (4-48UNF)
Stem dia.	ø9.5mm	
Bearing type	Linear ball bearing	
Output cable length	2m	
Connector	Plug: RM12BPE-6PH (HIROSE), Compatible receptacle: RM12BRD-6S (HIROSE)	
Operating temperature (humidity) range	10 to 30°C (RH 20 to 80%, no condensation)	
Standard accessories	Wrench for contact point: No.538610	Wrench for contact point: No.538610 , Stem bushing

*1: IP code is a standard which classifies and rates the degree of protection provided against the intrusion of solid objects and water. This may not be applicable depending on the type of liquid.

DIMENSIONS

Unit: mm





Linear Gage LGH – High Resolution, High Accuracy

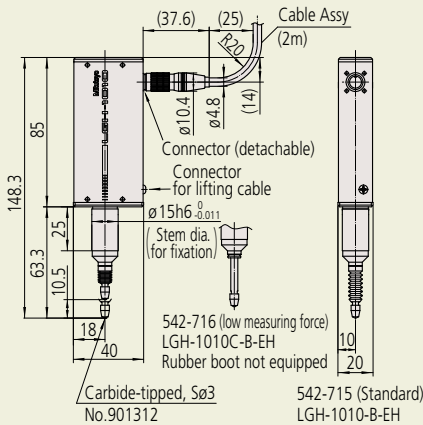
SERIES 542 (0.01µm resolution)

Optional Accessories

- LGH stand: **971750**
- Stem fixture for fixing to top surface: **971751**
- Stem fixture for fixing to bottom surface: **971752**
- Spindle lifting cable: **971753**
- Rubber boot: **238772** (spare for **542-715**)
- I/O output connector (with cover): **02ADB440**

DIMENSIONS

Unit: mm



Gage Head

Dedicated Counter

542-715A

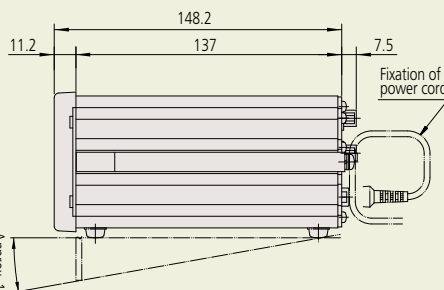
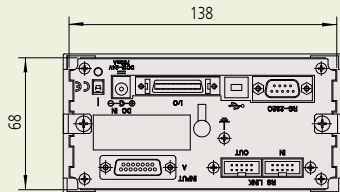
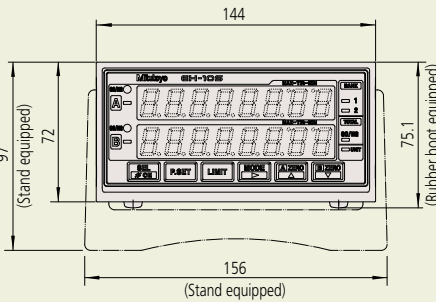
SPECIFICATIONS

Linear gage	Standard	Low measuring force
Order No.	542-715A	542-716A
Measuring range	10mm	
Resolution	0.01µm (0.05µm, 0.1µm, 0.5µm, 1µm can be selected from the counter)	
Measuring accuracy (20°C)*	0.2µm	
Repeatability (20°C)*	0.1µm (2σ)	
Retrace error (20°C)*	0.1µm	
Measuring force	Contact point downwards	0.65N or less
	Contact point horizontal	0.55N or less
	Contact point upwards	0.45N or less
Position detection method	Photoelectric reflection type linear encoder	
Detectable operation speed	In normal measurement: 700mm/sec; for peak detection: 120mm/sec	
Mass of gage head	220g (excluding cable of approx. 150g)	
Contact point	Ø3mm carbide-tipped (fixing screw: M2.5 (P=0.45)×5)	
Stem	Ø15mm	
Bearing	Linear ball type	
Output cable length	Approx. 2m	
Operating temperature/humidity	0 to 40°C/RH 20 to 80% (no condensation)	
Storage temperature	-10 to 60°C/RH 20 to 80% (no condensation)	

Counter

Quantizing error	±1 count
Display range	±999.99999mm
Functions	Presetting, tolerance judgment, peak measurement, analog output
Interface	RS-232C/Digimatic/USB (only for SENSORPAK)
Power supply	Supplied AC Adapter, or +12 to 24 V DC, max. 700mA
Current Consumption	8.4W (MAX 700mA) (Ensure at least 1A power supply per unit.)
External dimensions	144(W)×157(D)×75(H)
Mass	Approx. 900g (AC Adapter excluded)
Standard accessories	Wrench for contact point, rubber boot, stand, washer (for counter), AC Adapter, AC cord, DC plug, user's manual, inspection certificate

*Indication accuracy applies when used with counters.



Laser Hologage LGH – High Resolution, High Accuracy

Series 542 — Resolution: 0.01μm

- The Mitutoyo Laser Hologage is a high-end digital gaging system that employs laser beam interference to make highly accurate and repeatable measurements.
- The compact gage head reduces the cost required for assembling the laser scale unit for each device. The head can also contribute to downsizing the entire system. The master gage is the best tool available for measuring tools or for a length measurement sensor of the control unit, as well as for measuring high-precision components.
- High resolution and high accuracy. Highly accurate measurement due to an ultra-high resolution of 0.00001mm (0.01μm), which is close to the performance of laser interferometers.
- Excellent measuring stability. The design is also highly resistant to unfavorable environmental conditions such as air movement and atmospheric pressure changes.
- Low measuring force models are also available. Low measuring force models are available for easily deformed precision workpieces.
- High reliability and excellent durability. High-precision linear ball bearings are used in the spindle guide for extremely smooth movement and exceptional durability.
- 0.01μm resolution LGH is for use with counter EH-102S.



LGH-110



EH-102S

SPECIFICATIONS

Code No.		542-925A	542-927A	542-926A	542-928A
Configuration		Set of 1-axis gage head and display unit	Set of 2-axis gage head and display unit	Set of 1-axis gage head and display unit	Set of 2-axis gage head and display unit
Measuring range		10mm			
Resolution		0.01μm (.5 microinch)			
Measuring accuracy (20°C)		0.1μm*1			
Repeatability (2σ)		0.02μm			
Retrace error		0.05μm			
Measuring force	Contact point upward	Approx. 0.35N or less		Approx. 0.1N	
	Contact point horizontal	Approx. 0.45N or less		—	
	Contact point downward	Approx. 0.55N or less		—	
Stylus		ø3mm carbide-tipped (fixing screw: M2.5 (P=0.45)×5), standard contact point No.120058			
Output cable length		2m			
Display range		±999.99999mm			
Minimum reading		0.01μm			
Operating temperature (humidity) range		10 to 30°C (RH 30 to 70%, no condensation)			
Storage temperature (humidity) range		-10 to 50°C (RH 30 to 70%, no condensation) The temperature and humidity range for storage after unpacking is the same as that for operation.			
Standard accessories		Wrench for contact point: No.538610 AC adapter: No.02ADN460 AC cable (USA): No.02ZAA010*			
Mass (gage head + display unit)		1400g			

*1: Indication accuracy applies when used with counters.

Laser Beam Safety Precautions

This system uses a low-power invisible laser beam (780nm) which corresponds to a CLASS 1 (invisible radiation) of IEC60825-1 for measurement. The CLASS 1 laser warning label as shown below is attached to the main unit.

CLASS 1 LASER PRODUCT

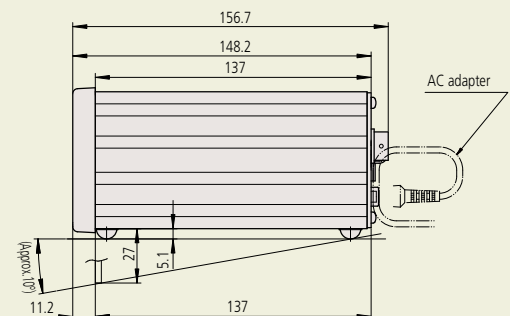
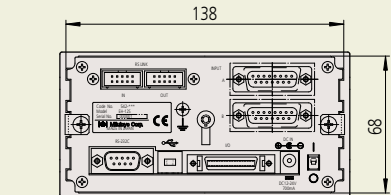
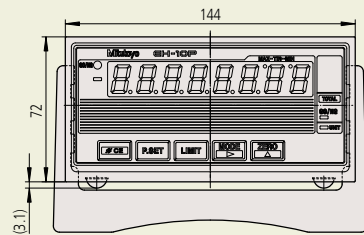
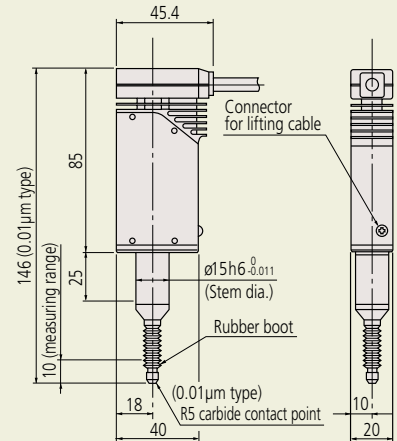


Optional Accessories

- Laser hologage stand: **No.971750**
- Stem fixture for fixing to top surface: **No.971751**
- Stem fixture for fixing to bottom surface: **No.971752**
- Spindle lifting cable: **No.971753**
- Rubber boot: **No.238772** (spare)

DIMENSIONS

Unit: mm



EH Counter – Multi-function Type

Series 542 — Versatile, Multi-function Displays for all Linear Gage Formats

Optional Accessories

- I/O output connector (with cover): **No.02ADB440**

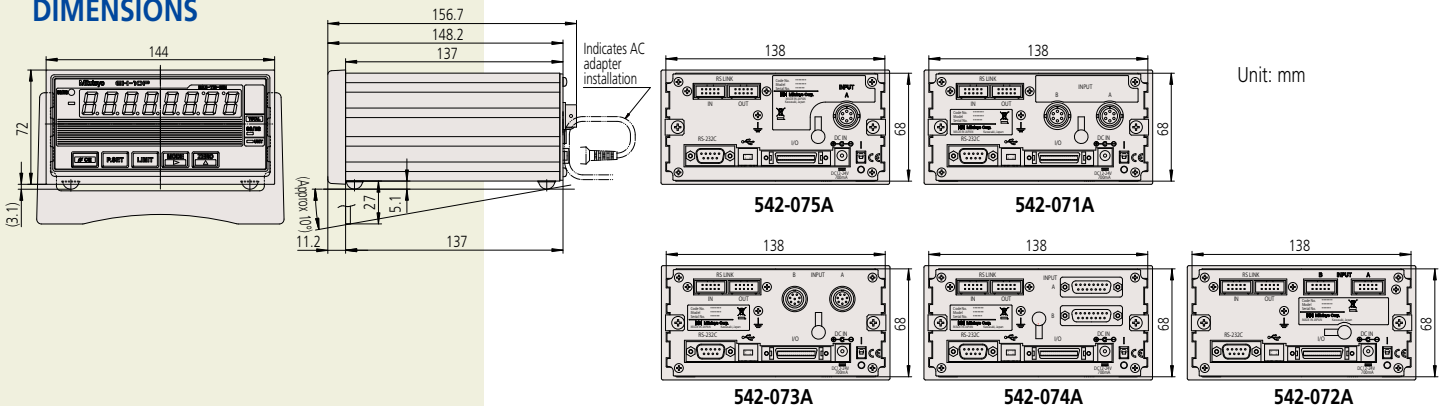
- Two types are available for this model: a 1-axis display and a 2-axis display, which enables addition or subtraction calculations between two gages.
- Multifunctional counter equipped with zero-setting, presetting and tolerance judgment.
- RS-232C and USB are equipped as standard. Data transfer to a PC is possible. (*USB is supported only by Mitutoyo SENSORPAK.)
- A multi-point (max. 12 points) measuring system can easily be configured with the built-in RS link networking function. Refer to "Quick Guide to Precision Measuring Instruments" on page G-32 for details of the RS link.
- Employs DIN size (144x72mm) and mount-on-panel configuration to facilitate system integration.



SPECIFICATIONS

Order No.	542-075A	542-071A	542-073A	542-074A	542-072A
Applicable gage head	LGE, LGF, LGK, LGB, LGM, LG, LGH (not compatible with LGH-110, reference point, or sine wave models)		LGF with reference point mark	LGB sine wave output / Linear scale sine wave output	LGD, LGS, ID, SD
Number of gage inputs	1		2		
Number of axes to be displayed	1 axis		2 axes		
Quantizing error	±1 count				
Maximum input frequency	2.5MHz (2-phase square wave)			1MHz (2-phase sine wave)	—
Resolution	0.01mm (±9999.99mm) / .0005" (±9.9995") 0.001mm (±999.999mm) / .00005" (±9.99995") 0.0001mm (±99.9999mm) / .000005" (±.999995") [Parameter set]				Automatic setting by gage
Display	Sign plus 8 digits (Green LED)				
Tolerance judgment display	LED display (3 steps: Amber, Green, Red/ 5 steps: Amber, Amber flashing, Green, Red flashing, Red)				
Interface	RS-232C/USB/parameter selection via digimatic (only DP-1VR, digimatic mini-processor can be connected) (USB used only with SENSORPAK.) Selection by parameter from 3-step, 5-step, or digit BCD Total tolerance judgment output (when tolerance function is enabled) Analog output (1V-4V)				
Input/output	Control output	Normal operation signal (NOM): open collector			
	Control input	Display BANK switching, peak mode, presetting, display hold, hold per axis: open-collector or no-voltage contact signal (with/without contact point)			
Rating	Power supply voltage	Supplied AC adapter, or 12 - 24V DC			
	Power consumption	8.4W (max. 700mA) Ensure at least 1A is available per unit.			
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)				
Storage temperature (humidity) range	-10 to 50°C (RH 20 to 80%, no condensation)				
External dimensions	144 (W) x 72 (H) x 156.7 (D) mm				
AC adapter / AC cable (standard accessory)	AC adapter: No.02ADN460 / AC cable (USA): No.02ZAA010*				
Applicable input	Differential square-wave			Differential sine-wave	Digimatic code output
Mass	Approx. 760g	Approx. 800g	Approx. 800g	Approx. 900g	Approx. 800g

DIMENSIONS



Unit: mm

EC Counter – Single-function Type

Series 542 — Simple Display for LGD, LGS, or other Digimatic Gages, Go/NG Judgment and Output

- Produces 3-step/5-step, 3 types of tolerance output and BCD output.
- Employs DIN size (96×48mm) and mount-on-panel configuration to facilitate system integration.



542-007A



Function

- Preset
- Tolerance judgment (3/5-step, 3 types)
- Zero

Optional Accessories

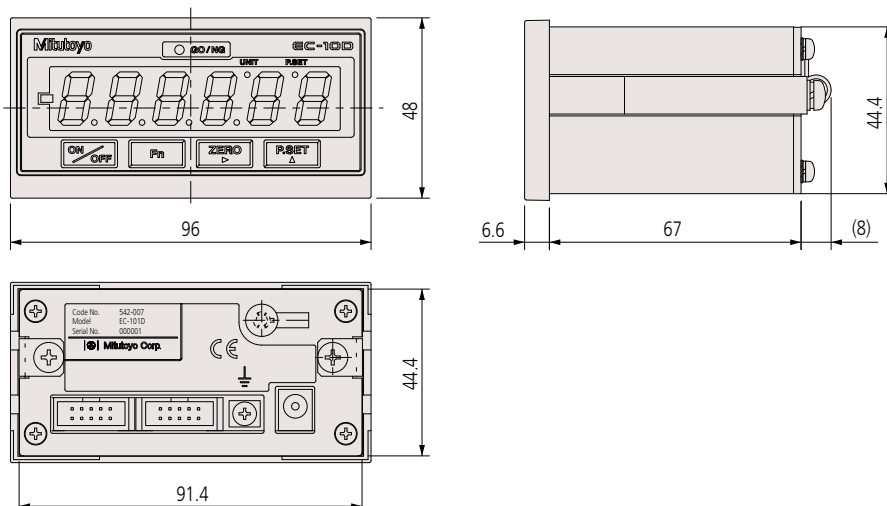
- Connecting cable for digimatic mini-processor: **No.936937** (1m), **No.965014** (2m)
- DC plug PJ-2: **No.214938**
- I/O cable (2m): **No.C162-155**

SPECIFICATIONS

Order No.	542-007A	
Applicable head/input	LGD, LGS, ID, SD, Digimatic code (SPC)	
Number of gage inputs	1	
Resolution	0.01mm (±9999.99) / .0005" (±99.9995") / .001" (±999.999") 0.001mm (±9999.999) / .00005" (±9.99995") / .0001" (±99.999") [automatic setting by gage]	
Display	Sign plus 6 digits (Green LED)	
Tolerance judgment display	LED display (3 steps: Amber, Green, Red)	
External output (switching type)	Tolerance judgment output	Go/No-Go (open-collector)
	Data output	Digimatic output
Control input	External PRESET, external HOLD	
Rating	Power supply voltage	Supplied AC adapter, or 9 - 12V DC
	Power consumption	4.8W (max. 400mA) Ensure at least 1A is available per unit.
Operation/storage temperature range	Operation: 0 - 40°C / Storage: -10 to 50°C	
External dimensions	96 (W) × 48 (H) × 84.6 (D) mm	
Standard accessories	AC adapter: No.06AEG302JA	
Mass	220g	

DIMENSIONS

Unit: mm



EG Counter – Single-function Type

Series 542 — Simple Display, Multi-Step Go/No Go Judgment and Output, BCD Output, Open Collector

Function

- Preset
- Direction switch
- Tolerance judgment (3/5-step, 3 kinds)
- Peak (max., min., runout) measurement
- Constant number
- Smoothing
- Error display/output
- Key protection

Optional Accessories

- I/O output connector (with cover): **No.02ADB440**
 - AC adapter: **No.02ADN460***
 - AC cable (USA): **02ZAA010***
 - Terminal connecting cable: **No.02ADD930***
- * Included in package Order No.

- Produces 3-step/5-step, 7 types of tolerance output and limit value output independently for each of 7 channels.
- Comes with serial BCD output capability, for connection to a programmable controller or personal computer, etc.
- Employs DIN size (96×48mm) and mount-on-panel configuration to facilitate system integration.



542-015



542-017



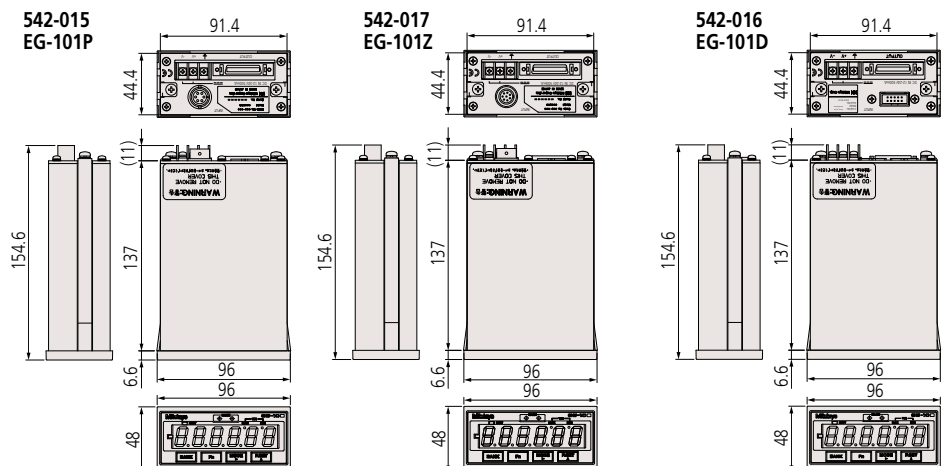
542-016

SPECIFICATIONS

Order No. (counter only)	542-015	542-017	542-016
Package No. (counter w/AC adapter)	64PKA131	64PKA133	64PKA132
Applicable gage head	LGE, LGF, LGK, LGB, LGM, LG, LGH (Not compatible with LGH110, reference point or sine wave models)	LGF with reference point mark (LGF-Z)	LGD, LGS, ID, SD
Number of gage inputs	1		
Quantizing error	±1 count		
Maximum input frequency	1.25MHz, response speed depends on gage specification.		—
Resolution	0.01mm (±9999.99mm) / .0005" (±99.9995") / .001" (±999.999") 0.005mm (±9999.995mm) / .00005" (±9.99995") / .0001" (±99.999") 0.001mm (±999.999mm) / .00005" (±9.99995") / .0001" (±99.999") 0.0005mm (±99.9995mm) / .00005" (±9.99995") / .0001" (±99.999") 0.0001mm (±99.9999mm) / .00005" (±9.99995") / .0001" (±99.999")		0.01mm (±9999.99mm) / .0005" (±99.9995") / .001" (±999.999") 0.001mm (±999.999mm) / .0001" (±99.999") 0.0005" (±9.99995") / .0001" (±99.999") [Automatic setting by gage]
Display	Sign plus 6 digits (Green LED)		
Tolerance judgment display	LED display (3 steps: Amber, Green, Red/ 5 steps: Amber, Amber flashing, Green, Red flashing, Red)		
Tolerance judgment output	L1 to L5 (Open-collector / Switchover between L1 to L5 and BCD output with parameter)		
Control output	Normal operation signal (NOM): open-collector		
BCD output	Open-collector / Switchover between 6-digit (positive/negative-true logic) and tolerance judgment output with parameter		
Control input	Presetting, display hold, peak value clear, tolerance judgment BANK switch		
Rating	Power supply voltage	12 - 24V DC	
	Power consumption	6W or less (500mA max.) Ensure at least 1A is available per unit.	
Operating temperature range	0 to 40°C (RH 20 to 80%, no condensation)		
Storage temperature range	-10 to 50°C (RH 20 to 80%, no condensation)		
External dimensions	96 (W) × 48 (H) × 156 (D) mm		
Applicable input	Differential square-wave	Differential square-wave with origin point mark	Digimatic code (SPC)
Number of gage inputs	1		
Mass	Approx. 400g		

DIMENSIONS

Unit: mm



EB Counter – Single-function Type

Series 542 — Simple Display, Multi-Step Go/No-Go Judgment, BCD Output and Analog Output

- Produces 3-step/5-step, 7 types of tolerance output and limit value output independently for each of 7 channels.
- Comes with serial BCD output capability, for connection to a programmable controller or personal computer, etc.
- Dynamic measurement possible with simplified analog output.
- Employs DIN size (96x48mm) and mount-on-panel configuration to facilitate system integration.



542-092-2



542-094-2



542-093-2

SPECIFICATIONS

Order No. (counter only)	542-092-2	542-094-2	542-093-2
Package No. (counter w/AC Adapter)	64PKA134	64PKA136	64PKA135
Applicable gage head	LGF, LGK, LGE, LGB (not compatible with reference point or sine wave output type models)	LGF with reference point mark (LGF-Z)	LGS, LGD, LGD-M
Number of gage inputs	1		
Quantizing error	±1 count		
Maximum input frequency	1.25MHz (2-phase square wave), response speed depends on gage specification.		Response speed depends on gage specification.
Resolution	0.01mm (±9999.99mm) / .0005" (±99.9995") 0.005mm (±9999.995mm) / .00005" (±9.99995") 0.001mm (±999.999mm) / .00005" (±9.99995") 0.0005mm (±99.9995mm) / .000005" (±.999995") 0.0001mm (±99.9999mm) / .000005" (±.999995")		0.01mm (±9999.99mm) / .0005" (±99.9995") 0.005mm (±9999.995mm) / .00005" (±9.99995") 0.001mm (±999.999mm) / .00005" (±9.99995") 0.0005mm (±99.9995mm) / .000005" (±.999995") 0.0001mm (±99.9999 mm) / .000005" (±.999995")
Display	Sign plus 6 digits (Green LED)		
Tolerance judgment display	LED display (3 steps: Amber, Green, Red / 5 steps: Amber, Amber flashing, Green, Red flashing, Red)		
Input/output	Tolerance judgment output	L1 to L5, open-collector	
	Control output	Normal operation signal (NOM), open-collector	
	Control input	Presetting, display hold, peak value clear, tolerance judgment BANK switch, open-collector or no-voltage contact signal (with/without contact point)	
Interface	Serial BCD	Bit serial format, open-collector	
	Analog output	2.5V+Counting value x Voltage resolution (25mV/2.5mV): Full-scale 0 to 5V	
	Digimatic input/output	<ul style="list-style-type: none"> • Connecting to the external switch box (No.02ADF180) makes it easy to enter tolerance limits and preset values. Note: This function is not available when the gage is connected to DP-1VR, Digimatic Mini-Processor. • It can only be connected to DP-1VR Digimatic Mini-Processor (No.264-504-5A). • Number of tolerance steps can be expanded by assembling EB-D counters. 	
Rating	Power supply voltage	12 - 24V DC	
	Power consumption	6W or less (50mA max.) Ensure at least 1A is available per unit.	
Operating temperature range	0 to 40°C (RH 20 to 80%, no condensation) / -10 to 50°C (RH 20 to 80%, no condensation)		
External dimensions	96(W)×48(H)×156(D)mm		
Applicable input	Differential square-wave	Differential square-wave with origin point mark	Digimatic code (SPC)
Mass	Approx. 400g		Approx. 400g

Function

- Preset
- Tolerance judgment output (3/5-step, 7 types)
- Limit value output (2 types independently for each of the 7 channels)
- Peak (max., min., runout) measurement
- Diverse data output (Serial BCD, Simplified analog, Digimatic)

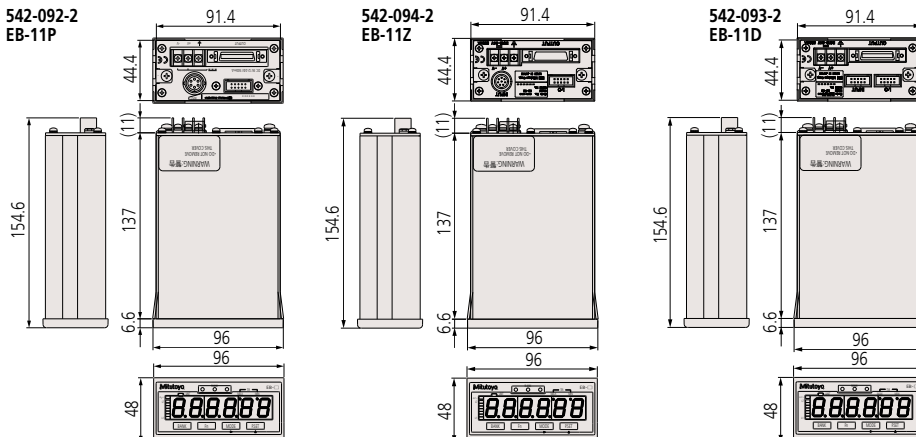
Optional Accessories

- I/O output connector (with cover): No.02ADB440
- AC adapter: No.02ADN460*
- AC cable (USA): 02ZAA010*
- Terminal connecting cable: No.02ADD930*
- * Included in package Order No. The tolerance values or preset values can be easily input. No.02ADF180 (with 2m cable)



DIMENSIONS

Unit: mm



EV Counter – Multi-function, Multiple Input Type

Series 542 — Processor (Optional Display), Multi-function/output

- Up to six gages can be connected to one unit, extendable up to 10 units (60 gages at maximum) using the RS Link function* to facilitate the configuration of a multi-point measurement system.

* Refer to "Quick Guide to Precision Measuring Instruments" on page G-32 for details of the RS link.

- A range of output modes to choose from: I/O output for tolerance judgment and segment output, BCD data output and RS-232C output are available.
- Other than normal measurement, peak measurement or differential measurement between gages are available.



542-063



542-067



542-064

Function

- External Control (Zero-set, Preset etc.)
- Direction switch
- Error display
- Tolerance judgment output
- Diverse data output (RS-232C, BCD, Segment)
- Peak measurement

Maximum value, minimum value, runout, and differential measurement between two gages
Addition, averaging, maximum value, minimum value, and maximum width

Optional Accessories

- D-EV External display unit: **No.02ADD400**
 - SPC cable (0.5m): **No.02ADD950**
 - SPC cable (1m): **No.936937**
 - SPC cable (2m): **No.965014**
 - AC adapter: **No.02ADN460***
 - AC cable (USA): **02ZAA010***
 - Terminal connecting cable: **No.02ADD930***
- * Included in package Order No.

SPECIFICATIONS

Order No.	542-063	542-067	542-064
Pkg No.(counter w/AC adapter)	64PKA137	64PKA139	64PKA138
Applicable gage head	LGE, LGF, LGK, LGB, LGM, LG not compatible with reference point mark, sine wave output type or 0.1μm resolution models.	LGF with reference point mark (LGF-Z)	LGD, LGS
Number of input channels	6		
Maximum input frequency	1.25MHz (2-phase square wave), response speed depends on gage specification. Max. counting speed: 5MHz	1.25MHz (2-phase square wave), response speed depends on gage specification. Max. counting speed: 5MHz	Response speed depends on gage specification.
Quantizing error	±1 count		
Resolution	10μm (±999999.99mm) / .0005* (±9999.9995*) 5μm (±999999.995mm) / .00005* (±999.99995*) 0.5μm (±9999.9995mm) / .000005* (±.99.999995*)*1 [Parameter set]	10μm (±999999.99mm) / .0005* (±9999.9995*) 5μm (±999999.995mm) / .00005* (±999.99995*) 1μm (±99999.999mm) / .00005* (±999.99995*) 0.5μm (±9999.9995mm) / .000005* (±.99.999995*) [Parameter set]	Depends on gage specification.
LED display	8 digits for parameter display (displays settings), 1 for error display		
Error message	Overspeed, gage error etc.		
External display	Dedicated external display unit D-EV (optional) can be connected.		
Number of input switches	4		
Function of input switches	Measurement mode switching, parameter setting		
Input/output	Tolerance judgment output	1 to 6 channels (L1, L2, L3), open-collector	
	BCD output	Parallel BCD output (positive/negative-true logic), open-collector	
	Segment output	Function to set on only the terminals corresponding to the counting values, open-collector	
	Control output	Normal operation signal (NOM), open-collector	
	Control input	Output channel designation (segment, in the BCD mode), presetting, peak value clear, range changeover (at segment output), holding counting value open-collector or no-voltage contact signal (with/without contact point)	
Interface	RS-232C	Measurement data output and control input EIA RS-232C-compatible Use cross cables for home position, DTE (terminal definition).	
	RS link	Max. connecting unit: 10 (6 when using EF counter) Connecting cable length: Max. 10m (sum of link cable length) Data transfer time: 1sec./60ch (when transmission rate is 19200bps)	
Rating	Power supply voltage	12 - 24V DC, terminal block (M3 screw)	
	Power consumption	8.4W or less (700mA max.) Ensure at least 1A is available per unit.	
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)		
Storage temperature (humidity) range	-10 to 50°C (RH 20 to 80%, no condensation)		
External dimensions	144 (W) × 72 (H) × 139 (D) mm		
Mass	Approx. 910g	Approx. 910g	Approx. 830g
Standard accessories	Fixing foot (4), connecting bracket (4), fixing screw M4×12 (8)		
Applicable input	Differential square-wave		Digimatic code (SPC)

*1: Available when using D-EV.

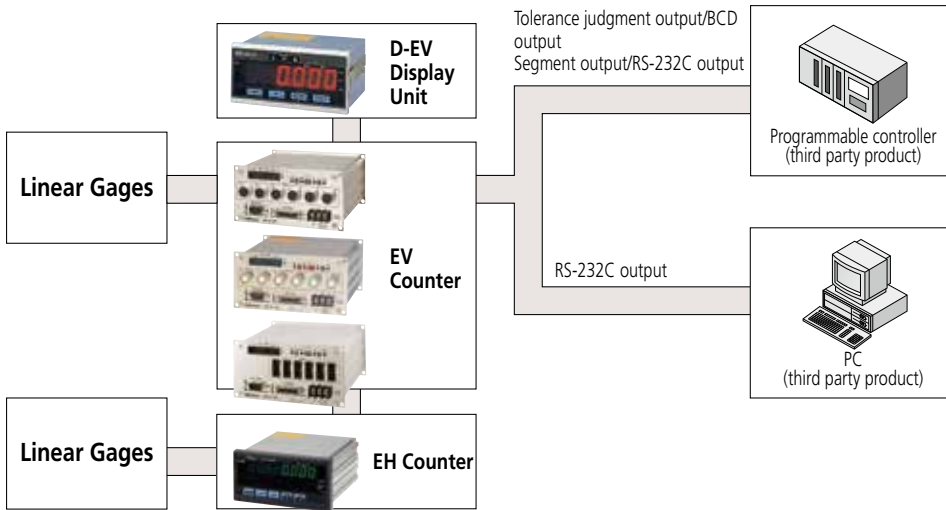
*2: D-EV is required when selecting 0.1μm resolution.

EV Counter System Configuration

Series 542 — Processor (Optional Display), Multi-function/output

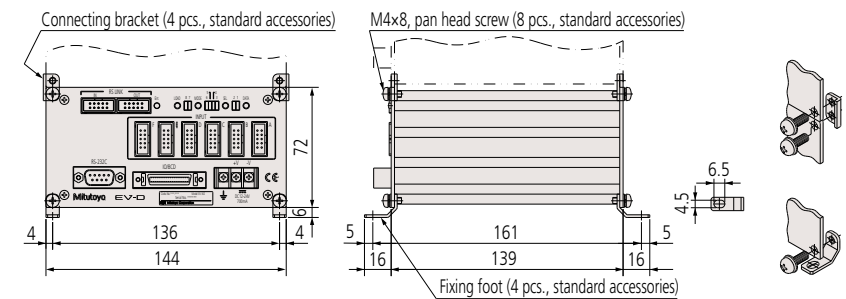
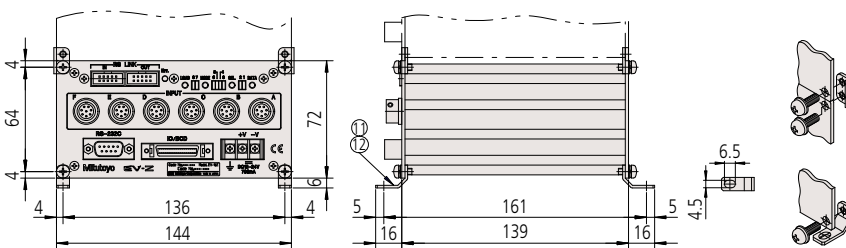
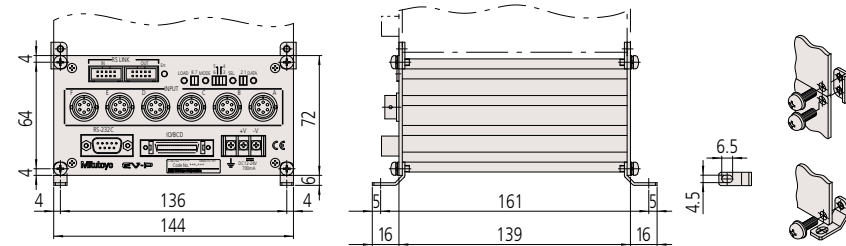
System Configuration

A counter system performs output and display for connected Mitutoyo linear gages.



DIMENSIONS

Unit: mm



D-EV Display Unit for EV Counter

Function

- External Control (Zero-set, Preset etc.)
- Direction switch
- Error display
- Tolerance judgment output
- Data output (RS-232C, BCD, Segment)
- Peak measurement

Maximum value, minimum value, runout, and differential measurement between two gages
 Addition, averaging, maximum value, minimum value, and maximum width

Optional Accessories

- SPC cable (0.5m): **No.02ADD950***1
- SPC cable (1m): **No.936937***1
- SPC cable (2m): **No.965014***1
- AC adapter: **No.02ADN460**
- AC cable (USA): **02ZAA010***2
- Terminal connecting cable: **02ADD930***2

*1: Required when connecting with **EV-16P/D/Z**.

*2: Required when using AC adapter.

Note: AC adapters may not be needed if using power from EV counter to power the D-EV.

- Display unit for the EV counter.
- Allows set up of EV counter without a personal computer or other equipment.

- Able to display each gage measurement value and go/no-go judgment result, total go/no-go judgment result for all gages, setting details and errors.



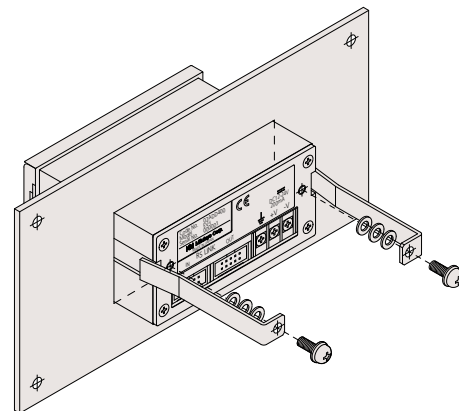
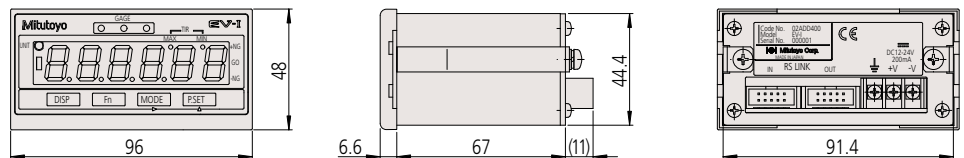
02ADD400

SPECIFICATIONS

Order No.	02ADD400
Number of connections	1 EV counter per unit
Number of digits	Sign plus 6 digits (8 digits internal to EV counter)
LED	Channel display (also for judgment result display): 3 (3-color LED) Measurement mode display (current data, maximum value, minimum value, runout): 2 Status display: 1 (2 colors)
Operation switches	4
Function of operation switch	Channel switching, measurement mode switching (current data, maximum value, minimum value, runout), parameter setting, presetting, tolerance setting
Input/output	RS Link connectors: 1 each for IN, OUT
Error message	Overspeed, gage error etc.
Power supply	Terminal block (M3 screw), 12 - 24V DC, 200mA
Operating temperature (humidity) range	0 to 40°C (RH 20 to 80%, no condensation)
Storage temperature(humidity) range	-10 to 50°C (RH 20 to 80%, no condensation)
External dimensions	96(W)×48(H)×84.6(D)mm

DIMENSIONS

Unit: mm



Sensorpak Software

Dynamically Displays Positions, Tolerances and Calculations, and Acquires Basic Data from EH, EV Counters and Litematics

- This software facilitates loading measurement data onto a personal computer from a linear gage counter with RS-232C output (EH, EV), with USB output (EH), or from a Litematic display (VL).
- 60 channels (max.) of measurement data can be processed.
- Arithmetical calculations and maximum width calculations can be performed using the measurement data.
- Exporting measurement data into MS-Excel format is supported.
- Real-time graphical display by means of bar-graph or meter is provided.
- Any gage that can be connected to an EH or EV counter can be used in Sensorpak.

MiCAT

Mitutoyo Intelligent Computer Aided Technology

the standard in world metrology software

SENSOR



Meter screen

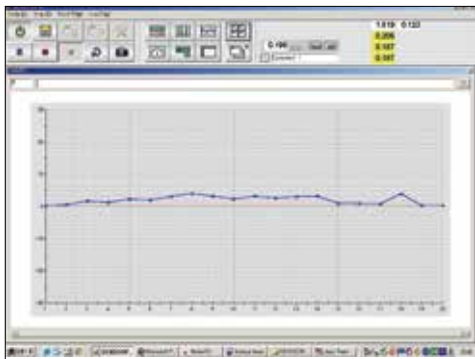


Chart screen



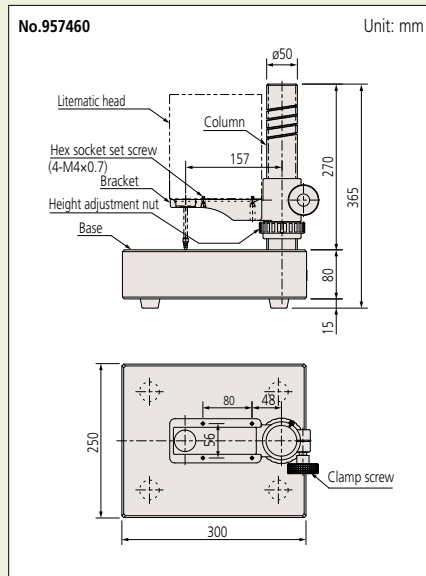
Measurement screen

SPECIFICATIONS

Order No.	02NGB073 (Software v 3.0 plus I/O cable)
Display function	Display type: Counter, bar graph, meter, chart (capable of simultaneous display) Tolerance judgment result: Color display (green/red) Connectable gages: max. 60 gages
Calculation functions	Calculation items: Sum, difference, total, average, maximum, minimum, range (maximum–minimum), calculation with a constant Connectable gages: Max. 30 calculation functions (between two gages)
Total tolerance judgment	Go/No-go judgment (by specifying gages to be used for total tolerance judgment) Go/No-go signal output with optional I/O cable
Input function	Trigger function: by means of key, timer or external TRG (with optional I/O cable) Data input frequency: Max. 9999 times (with 60 gages connected) to 60000 times (with 6 gages connected)
Output function	Direct output to EXCEL spreadsheet, CSV file output (compatible with MeasurLink)
Connectable items	EF, EH, EV, Litematic (RS Link ready products)
System requirements	CPU: DOS/V PC, 2GHZ or more OS: Windows 7 (32/64 bit), 8.1 (32/64 bit) Memory: 2 GB or more Display: 1024 x 786 or more Excel: 2007, 2010, 2013

Currently supported languages: English, German, French, Spanish
User's manual: English

Optional Stand for VL-50S-B



Optional Accessories

- Foot switch: **No.937179T**
- Dedicated stand: **No.957460***4
- SPC cable (1m): **No.936937***5
- SPC cable (2m): **No.965014***5
- Weight set: **No.02AZE375***6
- Recommended contact point:

Shell type
 Carbide-tipped spherical contact point, $\phi 7.5$
 Carbide-tipped spherical contact point, $\phi 10.5$
 Carbide-tipped needle contact point, $\phi 0.45$

*4: Only available for **VL-50S** models

*5: Refer to page G-32 for details of the RS link.

*6: Not applicable to **VL-50-100-B**, **VL-50S-100-B**.

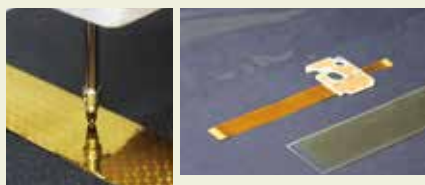
Measurement Examples



Glass dimensional measurement



Thin sheet metal thickness



Thickness measurement of non-metallic sheet

Laser Beam Safety Precautions

This system uses a low-power invisible laser beam (780nm) which corresponds to a CLASS 1 (invisible radiation) of IEC60825-1 for measurement. The CLASS 1 laser warning label as shown below is attached to the main unit.

CLASS 1 LASER PRODUCT

Litematic – Low-Force Measurement

Series 318 — Low Force, High-resolution, Motorized Measurement of Easily-deformed Parts

- The Litematic is designed for measuring easily deformed workpieces and high-precision parts, with extra-low measuring force of 0.01N.
- 0.15N and 1N types are capable of measuring at a certain measuring force by using a Litematic feature, while the 0.01N type is suitable for measuring delicate workpieces.
- *0.15N, 1N types are factory-installed option.
- The motor-driven spindle moves up/down and stops when the contact point touches the workpiece. Then the maximum, minimum values and runout value are measured under a constant force.
- High resolution of 0.01 μ m, and wide measuring range of 50mm.
- Measuring system VL-50-B, integrated display type, and VL-50S-B, a separate display type, are available.
- The measuring table supplied with VL-50-B is ceramic and corrosion-free for easier maintenance and storage.
- The spindle is made of low thermal-expansion material.



318-221A



318-226A

SPECIFICATIONS

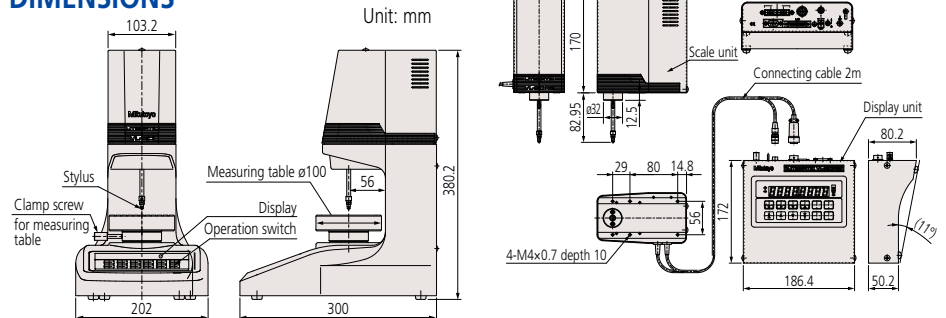
Order No.	318-221A	318-222A	318-223A	318-226A	318-227A	318-228A
Model	VL-50-B	VL-50-15-B	VL-50-100-B	VL-50S-B	VL-50S-15-B	VL-50S-100-B
Measuring range	0 to 50mm (0-2")					
Resolution	0.01/0.1/1.0 μ m (.000005"/.000005"/.00005")					
Display unit	8 digits/14mm (.6") character height (without signs)					
Detection method	Reflection-type linear encoder					
Stroke	51.5mm (.2") (when using a standard contact point)					
Indication accuracy (20°C)*1	(0.5+L/100) μ m L=arbitrary measuring length (mm)					
Accuracy guaranteed temperature*2	20 \pm 1°C					
Repeatability*1	σ =0.05 μ m					
Measuring force*1	0.01	0.15N*3	1N*3	0.01N	0.15N*3	1N*3
Feed speed	Measurement: Approx. 2mm/s (.08"/s) or 4mm/s (.16"/s) (changeable by parameter)					
Fast feed	Approx. 8mm/s (.3"/s)					
Standard contact point	ϕ 3mm carbide tipped (fixing screw: M2.5 (P=0.45) \times 5) No.901312					
Measuring table	ϕ 100 (ceramic, grooved, removable)					
Input	Foot switch input (when optional foot switch is used) External control					
Output	Digimatic output/RS-232C output (changeable by parameter)					
Rating Power supply	85 - 264V AC (depends on AC adapter)					
Power consumption	Max. 12 W (12V, 1A)					
Standard accessories	AC adapter: No.357651 , Power cable/grounding wire: No.02ZAA000 , AC cable (USA): No.02ZAA010 * Hex wrench (2 pcs, for fixing contact point and for removing fixing bracket)					

*1: Normal measurement using standard contact point.

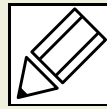
*2: Or less temperature change. Hot or cold direct air flow should be avoided.

*3: 0.15N, 1N types are factory-installed option.

DIMENSIONS



Quick Guide to Precision Measuring Instruments

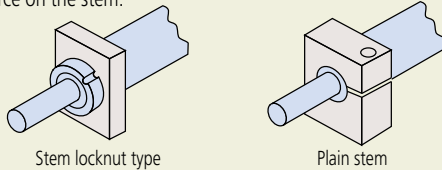


Linear Gages

Head

Plain Stem and Stem with Clamp Nut

The stem used to mount a linear gage head is classified as a plain type or clamp nut type as illustrated below. The clamp nut stem allows fast and secure clamping of the linear gage head. The plain stem has the advantage of wider application and slight positional adjustment in the axial direction on final installation, although it does require a split-fixture clamping arrangement or adhesive fixing. However, take care so as not to exert excessive force on the stem.



Measuring Force

This is the force exerted on a workpiece during measurement by the contact point of a linear gage head, at its stroke end, expressed in newtons.

Comparative Measurement

A measurement method where a workpiece dimension is found by measuring the difference in size between the workpiece and a master gage representing the nominal workpiece dimension.

Ingress Protection Code

IP54 protection code

Type	Level	Description
Protects the human body and protects against foreign objects	5: Dust protected	Protection against harmful dust
Protects against exposure to water	4: Splash-proof type	Water splashing against the enclosure from any direction shall have no harmful effect.

IP66 protection code

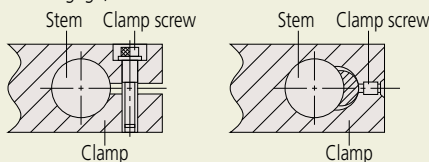
Type	Level	Description
Protection against contact with the human body and foreign objects	6: Dust tight	Protection from dust ingress Complete protection against contact
Protects against exposure to water	6: Water-resistant type	Water jets directed against the enclosure from any direction shall have no harmful effect.

Precautions in Mounting a Gage Head

- Insert the stem of the gage into the mounting clamp of a measuring unit or a stand and tighten the clamp screw.
- Notice that excessively tightening the stem can cause problems with spindle operation.
- Never use a mounting method in which the stem is clamped by direct contact with a screw.
- Never mount a linear gage by any part other than the stem.
- Mount the gage head so that it is in line with the intended direction of measurement. Mounting the head at an angle to this direction will cause an error in measurement.
- Exercise care so as not to exert a force on the gage through the cable.

Precautions in Mounting a Laser Hologage

To fix the Laser Hologage, insert the stem into the dedicated stand or fixture.



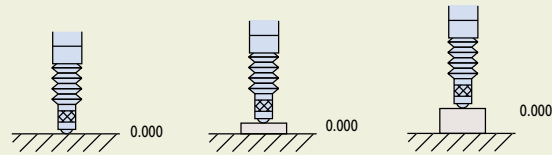
Recommended hole diameter on the fixing side: 15mm +0.034/-0.014

- Machine the clamping hole so that its axis is parallel with the measuring direction. Mounting the gage at an angle will cause a measuring error.
- When fixing the Laser Hologage, do not clamp the stem too tightly. Over-tightening the stem may impair the sliding ability of the spindle.
- If measurement is performed while moving the Laser Hologage, mount it so that the cable will not be strained and no undue force will be exerted on the gage head.

Display Unit

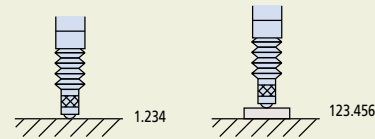
Zero-setting

A display value can be set to 0 (zero) at any position of the spindle.



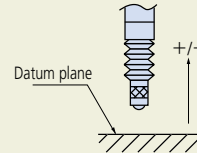
Presetting

Any numeric value can be set on the display unit for starting the count from this value.



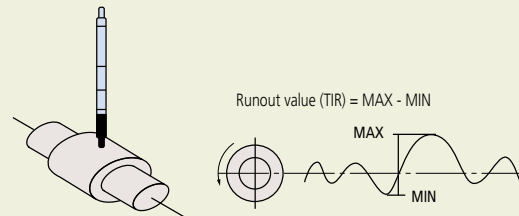
Direction Changeover

The measuring direction of the gage spindle can be set to either plus (+) or minus (-) of count.



MAX, MIN, TIR Settings

The display unit can hold the maximum (MAX) and minimum (MIN) values, and MAX - MIN value during measurement.



Tolerance Setting

Tolerance limits can be set in various display units for automatically indicating if a measurement falls within those limits.

Open Collector Output

An external load, such as a relay or a logic circuit, can be driven from the collector output of an internal transistor which is itself controlled by a tolerance judgement result, etc.

Relay output

Contact signal that outputs the open/closed status.

Digimatic Code

A communication protocol for connecting the output of measuring tools with various Mitutoyo data processing units. This allows output connection to a Digimatic Mini Processor DP-1VR for performing various statistical calculations and creating histograms, etc.

BCD Output

A system for outputting data in binary-coded decimal notation.

RS-232C Output

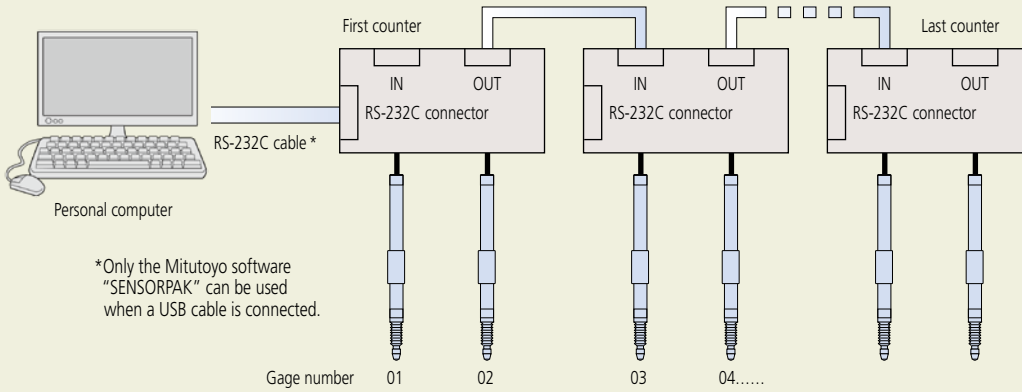
A serial communication interface in which data can be transmitted bi-directionally under the EIA Standards. For the transmission procedure, refer to the specifications of each measuring instrument.

RS Link Function

Multi-point measurement can be performed by connecting multiple EH or EV counters with RS Link cables.

■ RS Link for EH Counter

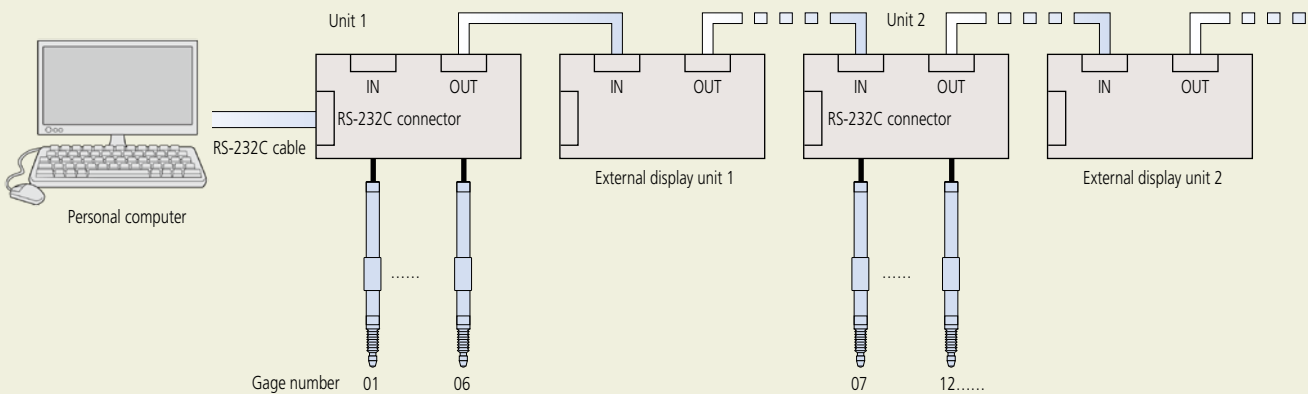
It is possible to connect a maximum of 10 counter units and handle up to 20 channels of multi-point measurement at a time.
 For this connection use a dedicated RS Link cable **No.02ADD950** (0.5m), **No.936937** (1m) or **No.965014** (2m).
 (The total length of RS Link cables permitted for the entire system is up to 10m.)



■ RS Link for EV Counter

It is possible to connect a maximum of 10* counter units and handle up to 60 channels of multi-point measurement at a time.
 For this connection use a dedicated RS Link cable **No.02ADD950** (0.5m), **No.936937** (1m) or **No.965014** (2m).
 (The total length of RS Link cables permitted for the entire system is up to 10m.)

* The maximum number of counter units that can be connected is limited to 6 (six) if an EH counter is included in the chain.



Mu-checker

To support building the system with automatic measuring unit or dedicated gages

SERIES 519 Mu-checker (Electronic micrometer) Probes (Lever head)

SPECIFICATIONS

Lever heads

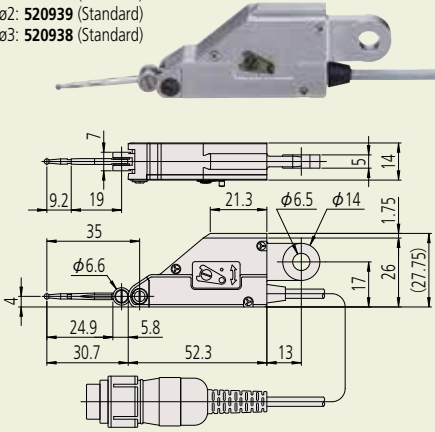
Order No.	519-521	519-522	519-326*	519-327
Measuring range (mm)	±0.5			
Stroke (mm)	±0.6			±0.65
Measuring force (N)	Approx. 0.2	Approx. 0.02	Approx. 0.15	
Linearity (%)	±0.3			±0.5
Stylus support	Pivot bearing	Pivot bearing	Parallel-leaf spring	Pivot bearing

Note: A $\varnothing 2\text{mm}$ ball-ended stylus is supplied as standard with all probes.

* This model is immune to cosine error.

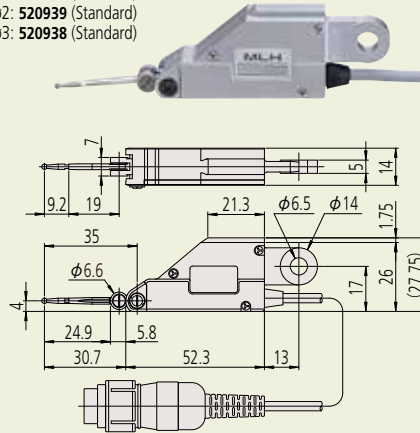
519-521

- Interchangeable styli:
 $\varnothing 1$: 520940 (Standard)
 $\varnothing 2$: 520939 (Standard)
 $\varnothing 3$: 520938 (Standard)



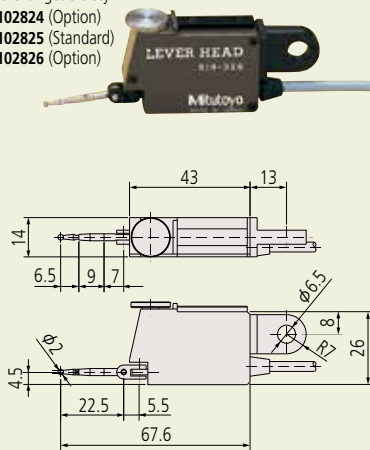
519-522

- Interchangeable styli:
 $\varnothing 1$: 520940 (Standard)
 $\varnothing 2$: 520939 (Standard)
 $\varnothing 3$: 520938 (Standard)



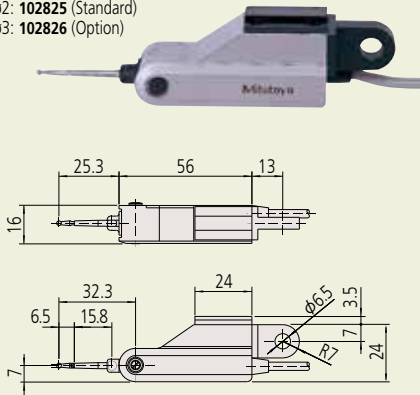
519-326

- Interchangeable styli:
 $\varnothing 1$: 102824 (Option)
 $\varnothing 2$: 102825 (Standard)
 $\varnothing 3$: 102826 (Option)



519-327

- Interchangeable styli:
 $\varnothing 1$: 102824 (Option)
 $\varnothing 2$: 102825 (Standard)
 $\varnothing 3$: 102826 (Option)

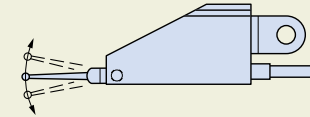


Common specifications

- Connection: Half-bridge
- Cable length: 2m
- Connector type: MAS-5100 (DIN5P) or equivalent

■ Lever probes

Lever probes are available in two types. The most common type uses a pivoted stylus so the contact point moves in a circular arc; this type is subject to cosine effect and, therefore, measurements may require linearity correction if the direction of measurement is much different to the direction of movement of the contact point. The less common type uses a parallel translation leaf-spring mechanism so contact point movement is linear; this type requires no correction.

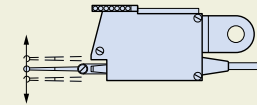


Pivoted stylus type

519-521 (measuring direction can be switched with the up/down lever)

519-522 (measuring direction is not switchable, low force)

519-327 (Clutchless)



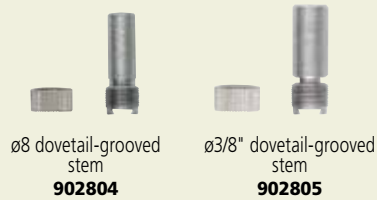
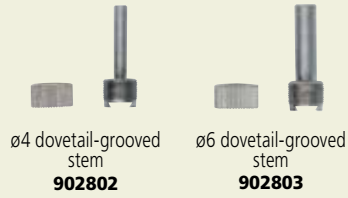
Parallel translation type

519-326 (measuring direction can be switched with the upper dial)

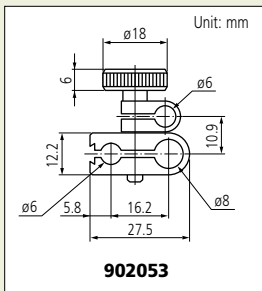
Lever-head mounting brackets (optional)

Optional accessories for Mitutoyo test indicators can be used.

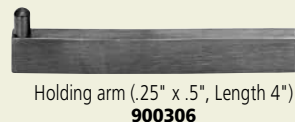
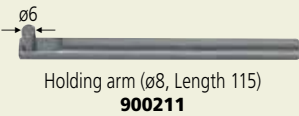
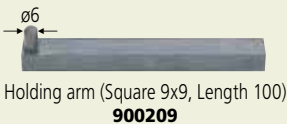
Stems



Clamp



Holder



SERIES 519 Mu-checker (Electronic micrometer) Probes (Cartridge head)

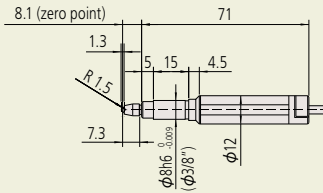
SPECIFICATIONS

Cartridge heads (special order only)

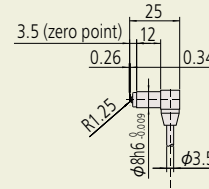
Order No.	519-331	519-332	519-346	519-347	519-385	519-341	519-348
Measuring range (mm)	±0.5	±0.5	±0.25	±0.5	±1.5	±2.5	±1.0
Stroke (mm)	±0.65	±0.65	+0.34 -0.26	+0.85 -0.65	+2.35 -1.65	+3.2 -2.8	+1.35 -1.15
Measuring force (N)	Approx. 0.25	Approx. 0.25	Approx. 0.7	Approx. 0.7	Approx. 0.7	Approx. 0.9	Approx. 0.7
Stem Dia. (mm)	ø8	ø3/8"	ø8	ø8	ø8	ø8	ø8
Linearity (%)	±0.5	±0.5	±0.3	±0.3	±0.3	±0.5	±0.3
Plunger support	Plain bearing			Linear ball-bearing			

519-331/(519-332)

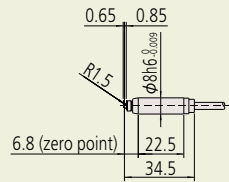
- M2.5x5 (4-48 UNF) interchangeable contact points for dial indicators can be used.



519-346

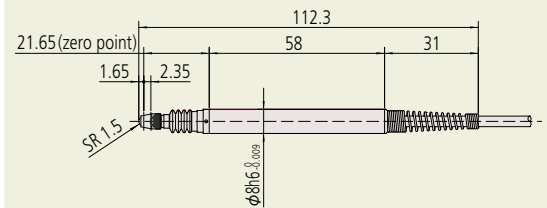


519-347



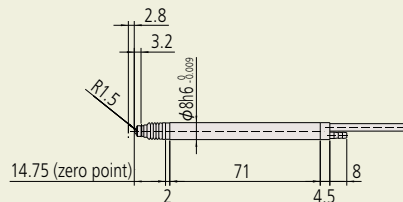
519-385

- M2.5x5 interchangeable contact points for dial indicators can be used.



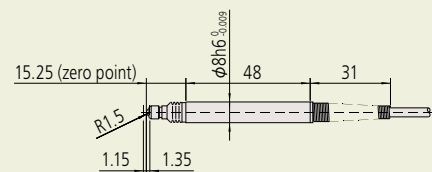
519-341

- M2.5x5 interchangeable contact points for dial indicators can be used.



519-348

- M2.5x5 interchangeable contact points for dial indicators can be used.



Mu-checker

SERIES 519 Mu-checker (Analog/Digital electronic micrometer)

- Single touch zero-set function is standard.
- Switchable measurement ranges make the Mu-checker suitable for a range of applications.

Analog Mu-checker



Standard type
519-552A



Differential type
519-554A

SPECIFICATIONS

Order No.	519-552A	519-554A
Type	Standard type (one probe required)	Differential type (one/two probes required)
Display range	$\pm 5\mu\text{m}/\pm 15\mu\text{m}/\pm 50\mu\text{m}/\pm 150\mu\text{m}/\pm 500\mu\text{m}/\pm 1500\mu\text{m}$ $\pm .00015"/\pm .0005"/\pm .0015"/\pm .005"/\pm .015"/\pm .05"$	
Resolution	0.1 μm /0.5 μm /1 μm /5 μm /10 μm /50 μm .000005"/.00001"/.00005"/.0001"/.0005"/.001"	
Differential mode	$\pm A$	$\pm A, \pm B, \pm A\pm B$
Display accuracy (linearity)	$\pm 1\%$ / \pm full scale	
Analog output	$\pm 1V$ \pm full scale	
Analog output accuracy	$\pm 0.1\%$ Within \pm full scale (excluding probe)	
Zero-setting adjustment range	Manual	Instant zero setting: 1/3 of full scale for each range
External dimensions	134(W) x 183(D) x 208(H) mm	
Mass	2.4kg	
Power input	AC adapter 100, 120, 220, 240VAC 50/60Hz	
Probe	Various probes (refer to page G-33 and G-34)	

Digital Mu-checker

- Single touch zero-set function is standard.
- Switchable measurement ranges make the Mu-checker suitable for a range of applications.
- Dual input.



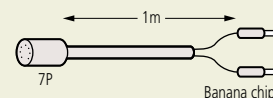
Digital Mu-checker
519-562A

SPECIFICATIONS

Order No.	519-562A
Type	Differential type digital Mu-Checker (2 connecting heads)
Display range	$\pm 2.000\text{mm}/\pm 0.2000\text{mm}/\pm .08"/\pm .008"$
Resolution	0.001mm/0.0001mm/.00005"/.000005"
Differential mode	$\pm A, \pm B, \pm A\pm B$
Measurement mode	ABS/CMP
Analog output	$\pm 1V$ \pm Full scale
Digital output	Digimatic code out
External dimension	134(W) x 183(D) x 208(H) mm
Mass	Approx. 2.6kg
Power input	AC adapter 100, 120, 220, 240VAC 50/60Hz
Probe	Various probes (refer to page G-33 and G-34)

Optional Accessories

- SPC Cable for connecting digital Mu-checker (936937)
Used for connecting to the digimatic mini-processor.
- Output cable A (934795)
Used for connecting to external devices, such as data recorders, etc.



- Analog, limit out (7P) connector (529035)
Used for output to external data recorders, sequencers, etc.

SERIES 519 6CH Mu-checker Counter EV-16A

Main features

- External control (Zero-set, Preset etc.)
- Direction switching
- Error messaging
- Tolerance judgment output
- Each data output (RS-232C, BCD, segment)
- Peak measurement (maximum value, minimum value, runout) and arithmetic operation (addition, average, maximum value, minimum value, maximum width) between axes

Optional Accessories

- I/O output connector: **02ADB440**
- D-EV external unit: **02ADB400**
- SPC cable, 0.5m: **02ADD950**
- SPC cable, 1m: **936937**
- SPC cable, 2m: **965014**

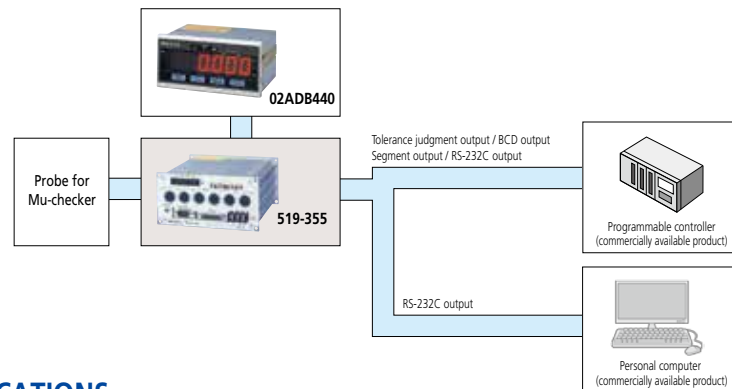
- Note 1: To perform calibration a **D-EV (02ADB400)** display unit is required.
At least one **D-EV (02ADB400)** unit is required when using multiple **EV-16A (519-355)**.
- Note 2: As a power supply is not supplied as standard. An appropriate power supply with a current capacity of 1A or more must be provided for each **EV-16A (519-355)**.

- The EV-16A counter unit provides multi-channel electronic micrometer functionality but without a display of the measurement results, which must be purchased separately. (See below.)
- Up to six probes can be connected to one unit. Up to ten counters can be connected to one personal computer using the RS Link function to enable the configuration of a multi-point measurement system comprising a maximum of 60 gages.
- I/O outputs for RS-232C, BCD, tolerance judgment and segment output are available.
- Maximum, minimum and runout measurement between channels (in the same unit) is possible in addition to normal measurement on individual channels.

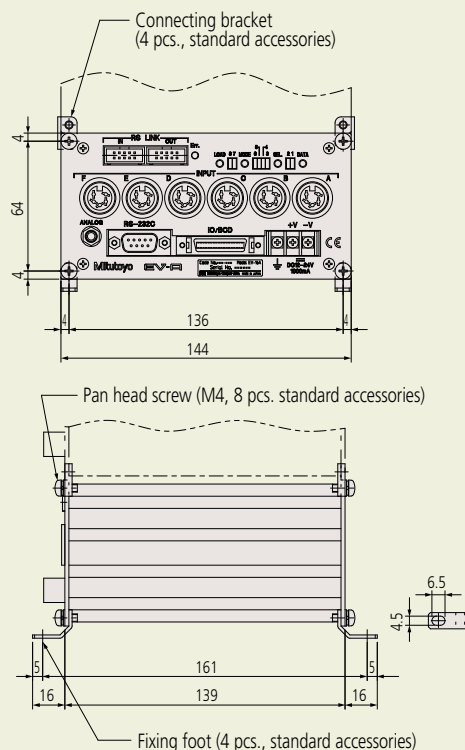


SYSTEM CONFIGURATION

Mitutoyo probes, EV-16A counters and D-EV display units combined with commercial controllers and personal computers enable construction of a powerful, multi-channel system that can be built to meet the needs of almost any measurement application.



DIMENSIONS



SPECIFICATIONS



Order No.	519-355	
Number of gage inputs	Six	
Display range (mm)	$\pm 2.000, \pm 0.200$	
Resolution (mm)	0.001, 0.0001	
Display processing	8 digits for parameters (display setting), 1 for error display	
Error messaging	Power supply voltage error, Gage error, etc.	
External display	Dedicated external display unit D-EV (optional) can be connected	
Number of input switches	4	
Input switch function	Measurement mode switching, Parameter settings	
I/O	Tolerance judgment output	1 to 6 gages (L1, L2, L3), open-collector
	BCD output	Parallel BCD output (positive/negative-true logic), open-collector
	Segment output	A function to enable only output from the terminal corresponding to the counting values, open-collector
	Control output	Normal operation signal (NOM), open-collector
	Control input	Output channel designation (segment, in BCD mode), presetting, peak value clear, range changeover (at segment output), holding counting value, open-collector or no-voltage contact signal (with/without contact point)
Interface	RS-232C	Measurement data output and control input, EIA RS-232C-compatible Use cross cables for home position DTE (terminal definition)
	RS link	Max. connected units: 10 (6 when using EF counter) Connecting cable length: Max. 10m (sum of link cable length) Data transfer time: 1.1 sec./60ch (when transmission rate is 19200 bps)
Rating	Power supply voltage	Terminal (M3 screw), 12-24VDC
	Current consumption	1A
Operating temperature (humidity) range	0 to 40 °C (RH 20 to 80%, no condensation)	
Storage temperature (humidity) range	-10 to 50 °C (RH 20 to 80%, no condensation)	
External dimensions	144(W) × 72(H) × 139(D) mm	
Mass	Approx. 1000 g	
Standard accessories	Fixing foot (4), connecting bracket (4), fixing screw M4 × 8 (8)	
Applicable probes	For probes, refer to 519 series Mu-checker probes	

Laser Scan Micrometer Selection Guide

MEASURING UNITS

Appearance	Model	Laser Classification	Measuring Range	Resolution (Selectable)
	LSM-902*	Visible (650nm), IEC Class 2/ FDA Class II	0.1 - 25mm (.004" - 1.0")	0.01µm - 10µm (.000001" - .0005")
	LSM-500S	Visible (650nm), IEC Class 2/ FDA Class II	0.005 - 2mm (.0002" - .08")	0.01µm - 10µm (.000001" - .0005")
	LSM-501S	Visible (650nm), IEC Class 2/ FDA Class II	0.05 - 10mm (.002" - .4")	0.01µm - 10µm (.000001" - .0005")
	LSM-503S	Visible (650nm), IEC Class 2/ FDA Class II	0.3 - 30mm (.012" - 1.18")	0.02µm - 100µm (.000001" - .005")
	LSM-506S	Visible (650nm), IEC Class 2/ FDA Class II	1 - 60mm (.04" - 2.36")	0.05µm - 100µm (.000002" - .005")
	LSM-512S	Visible (650nm), IEC Class 2/ FDA Class II	1 - 120mm (.04" - 4.72")	0.1µm - 100µm (.000005" - .005")
	LSM-516S	Visible (650nm), IEC Class 2/ FDA Class II	1 - 160mm (.04" - 6.30")	0.1µm - 100µm (.000005" - .005")
 With display unit	LSM-9506 Measuring unit - display unit one-piece structure for bench- top use only	Visible (650nm), IEC Class 2/ FDA Class II	0.5 - 60mm (.02" - 2.36")	0.05µm - 100µm (.000002" - .005")

DISPLAY UNITS

Appearance	Model	Type	Application	Interface Units Equipped
	LSM-6200 LSM-6900*	Multi-function type	Bench-top use	<ul style="list-style-type: none"> • RS-232C • I/O • Analog output
	LSM-5200**	Compact type (Low cost)	Assembly/ bench-top use (DIN size)	<ul style="list-style-type: none"> • RS-232C • I/O • Analog output • USB***

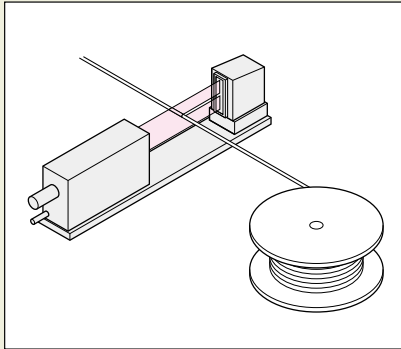
*LSM-902 and LSM-6900 are factory-set package.

**When connecting with the LSM-500S series, the scanning speed becomes 1600 scans/sec.

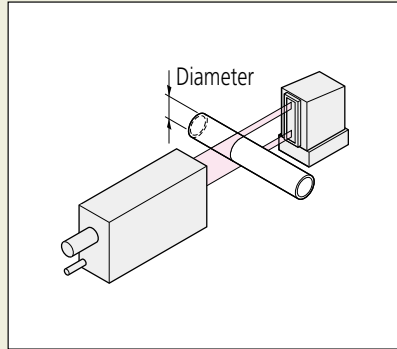
***USB connectivity for use with Quicktool and LSM Pak.

■ Measurement Examples

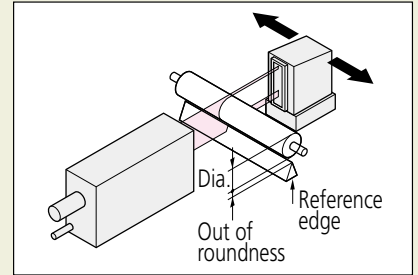
In-line measurement of glass fiber or fine wire diameter



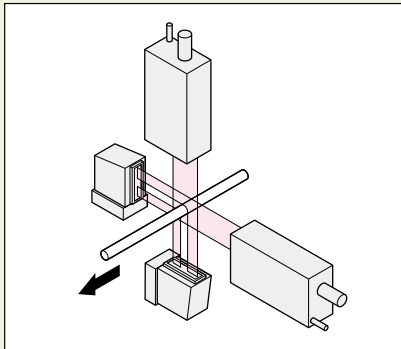
Measurement of outer diameter of cylinder



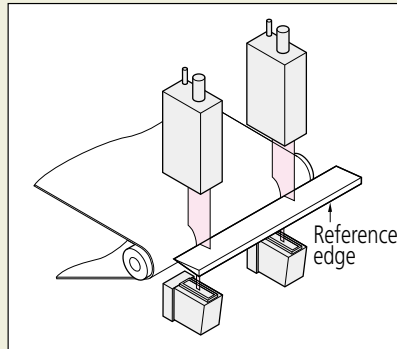
Measurement of outer diameter and roundness of cylinder



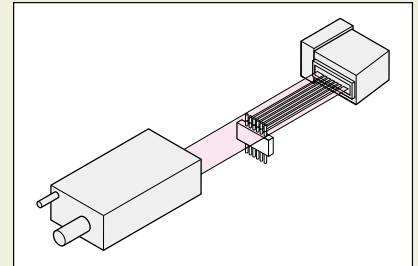
X- and Y-axis measurement of electric cables and fibers



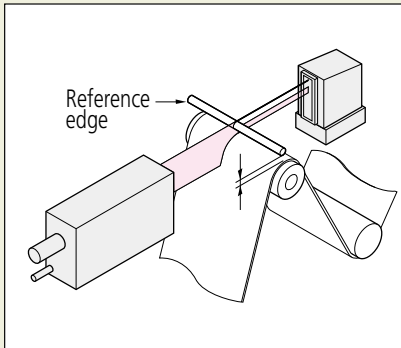
Measurement of thickness of film and sheet



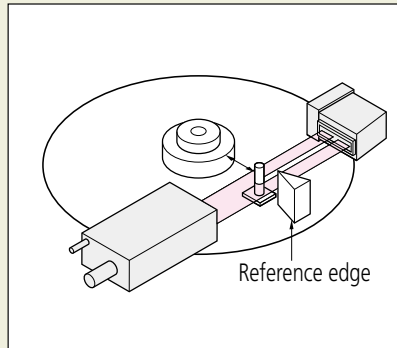
Measurement of spacing of IC chip leads



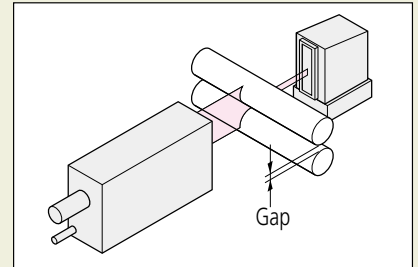
Measurement of film sheet thickness



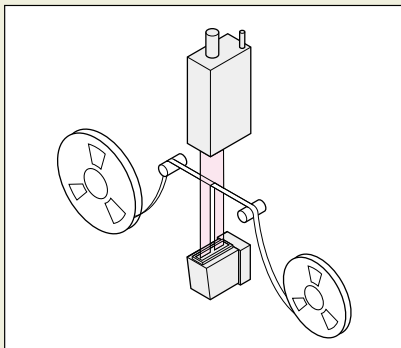
Measurement of laser disk and magnetic disk head movement



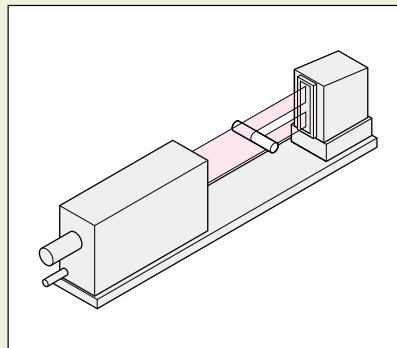
Measurement of gap between rollers



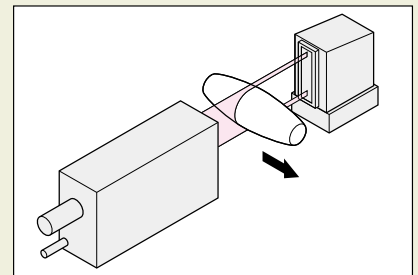
Measurement of tape width



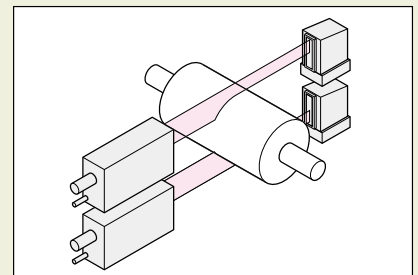
Measurement of outer diameter of optical connector and ferrule



Measurement of form



Dual system for measuring a large outside diameter



Laser Scan Micrometer LSM-902/6900

SERIES 544 — Ultra-high Accuracy Non-contact Measuring System

- Non-contact laser-based measuring system, mainly for outside diameter measurement. Suitable for delicate or moving workpieces.
- Accuracy of $\pm 0.5\mu\text{m}$ in the $\varnothing 0.1 - \varnothing 25\text{mm}$ range can be achieved. It is suitable for pin gage measurement.
- Narrow range accuracy of $\pm(0.3+0.1\Delta D)\mu\text{m}$ for high-precision measurement.
- Ultra-high repeatability of $\pm 0.05\mu\text{m}$.
- The system consists of a measuring unit (LSM-902) and a display unit (LSM-6900).



SPECIFICATIONS

Set Order No.	544-496A	
Measuring unit		
Type	inch/mm	
Measuring range	0.1 to 25mm (.004 - 1.0")	
Resolution	0.01 to 10 μm (selectable) (.00001 - .0005")	
Repeatability*1	$\pm 0.05\mu\text{m}$ (± 0.00002 ")	
Accuracy*2 (20°C)	Whole range	$\pm 0.5\mu\text{m}$ (± 0.00020 ")
	Small range	$\pm(0.3+0.1\Delta D)$ [D:mm]*5 $\pm(.000012+.001\Delta D)$ [D:inch]
Positional error*3	$\pm 0.5\mu\text{m}$ (± 0.00020 ")	
Measuring area*4	$\pm 1.5 \times 25\text{mm}$ ($\pm 0.6 \times 1.0$ ")	
Scanning rate	800 scans/s	
Laser wavelength	650nm (Visible)	
Laser scanning speed	56m/s (2240"/sec)	
Operating environment	Temperature	0 to 40°C
	Humidity	RH 35 to 85% (no condensation)

Display unit	
Display	16-digit plus 11-digit fluorescent display, and guide message LED
Segment	1 to 7 (1 to 3, transparent) or 1 to 255 edges
Averaging times	Arithmetic average: per 1 to 2048/ Moving average: per 32 to 2048
Judgment	Selection from target value + tolerance, lower tolerance + upper tolerance, or 7 classes multi-limit tolerance zone.
Measurement mode	Standby, Single measurement, Continuous measurement
Statistical analysis	Maximum, Minimum, Average, Dispersion, σ (S.D)
External dimensions	335 (W) \times 134 (H) \times 250 (D)mm
Power supply	120 V AC $\pm 10\%$, 50W, 60Hz
Standard I/F	RS-232C, Analog I/O
Optional I/F	Digimatic code output unit (2-ch), 2nd I/O analog I/F, BCD I/F
Operating environment	0 to 40°C, RH 35 to 85% (no condensation)
Others	Nominal setting, sample setting, selection of unnecessary digits, transparent object measurement, automatic measurement in edge mode, output timer, abnormal data elimination, SHL change, group judgment, simultaneous measurement, statistical processing, mastering, buzzer function, automatic workpiece detection (dimension/position), zero-set/offset * Measuring unit dual connection, extra-line line measurement, and some of the communication commands are not available.

*1: Determined by the value of $\pm 2\sigma$ (σ : standard deviation) when measuring $\varnothing 25\text{mm}$ at the interval of 1.28 sec. (average 1024 times).

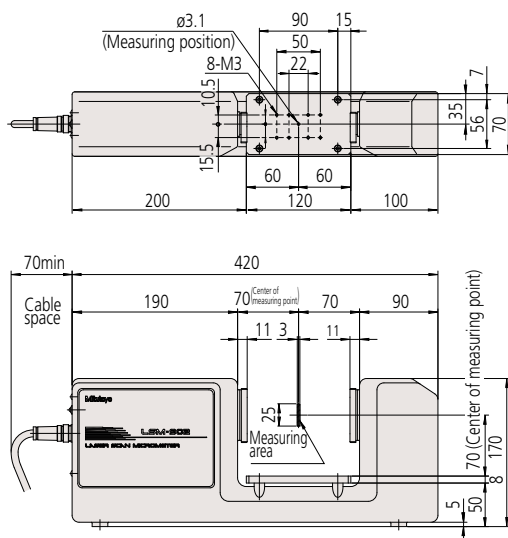
*2: At the center of the measuring range.

*3: An error due to variation in workpiece position either in the optical axis direction or in the scanning direction.

*4: The area given by [optical axis direction] \times [scanning direction]

*5: ΔD =Difference in diameter between the master gage and workpiece (Unit: mm)

Measuring Unit External Dimensions



Unit: mm

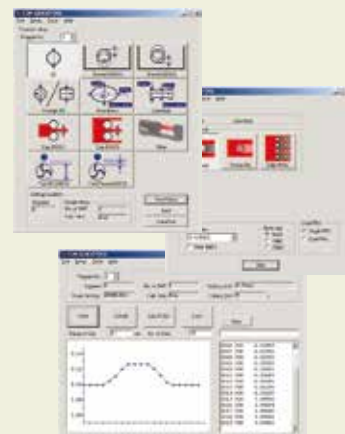
Optional Accessories

(Refer to page G-44 for details.)

- Calibration gage set ($\varnothing 1.0, \varnothing 25.0$) : No.02AGD180
- Workstage : No.02AGD270
- Adjustable workstage : No.02AGD280
- Digimatic code output unit (2-ch) : No.02AGC840
- 2nd I/O analog interface unit : No.02AGC880
- BCD interface unit : No.02AGC910
- Printer & cable set (120V AC C-type plug) : No.02AGD6000
- Printing paper TP411-28CL / 1Pack = 10pcs : No.223663
- Digimatic code output cable : No.936937
- Foot switch : No.937179T

QUICKTOOL

QUICKTOOL is a free downloadable software program that makes programming the LSM-6200 quick and easy. Basic data acquisition is also possible. (Connecting cables to PC are optional)



Laser safety

Mitutoyo Laser Scan Micrometers use a low-power visible laser for measurement. The laser is a CLASS 2 EN/IEC60825-1 (2007) device. Warning and explanation labels, as shown below, are attached to the Laser Scan Micrometers as is appropriate.



Laser Scan Micrometer LSM-500S

SERIES 544 — High Accuracy Non-contact Measuring System

Optional Accessories

- Multifunctional display unit, **LSM-6200***:

Order No.	Display type	Remarks
544-072A	English mm/inch	English user's manual

* Included in packages

- Easy-to-operate display unit, **LSM-5200**:

Order No.	Remarks
544-047*	English user's manual

* AC adapter not included

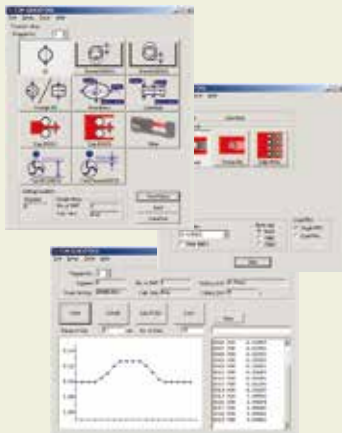
- Calibration gage set (ø0.1, ø2.0) : **No.02AGD110**
- Guide pulley : **No.02AGD200**
- Air blower : **No.02AGD200**
- Extension signal cables: : **No.02AGD220**

Order No.	Cable length
02AGN780A	5m
02AGN780B	10m
02AGN780C	15m

QUICKTOOL

QUICKTOOL is a free downloadable software program that makes programming the LSM-6200 quick and easy.

Basic data acquisition is also possible. (Connecting cables to PC are optional)



- Capable of measuring down to 5µm outside diameter*1.
- Provides ultra-high accuracy of ±0.3µm over the entire measuring range (5µm to 2mm).
- Ultra-high speed measurement of 3200 scan/sec.
- Suitable for high-speed lines or in applications subject to vibration.



SPECIFICATIONS

Order No. (Laser only)	544-532	
Package No. (with LSM 6200 Display)	64PKA117	
Applicable laser standards	IEC, FDA	
User's manual	English version	
Measuring range	.0002" to .080" (0.005 to 2mm)*1	
Resolution	.00001" to .0005" (0.01 to 10µm) (selectable)	
Repeatability*2	±0.03µm	
Accuracy (20°C)*3	±0.3µm	
Positional error*4	±0.4µm	
Measuring area*5	1×2mm (0.005 to 2mm)	
Scanning rate	3200 scans/s	
Laser wavelength	650nm (Visible)	
Laser scanning speed	76m/s	
Operating environment	Temperature	0 to 40°C
	Humidity	RH 35 to 85% (no condensation)
Protection Level	IP64*6	

*1: The measuring range for the transparent object will be 0.05mm to 2mm. Please consult your local Mitutoyo office for objects smaller than 0.05mm.

The measuring range will be 0.1mm to 2mm in the 1 to 255 edge measurement mode or when activating the automatic workpiece detection.

If using the optional dual-connection unit for LSM-6200, the measuring range will be 0.05mm to 2mm.

*2: Determined by the value of ±2σ (σ: standard deviation) when measuring ø2mm at the interval of 0.32 sec. (average 1024 times).

*3: Center of the measuring range for cylindrical workpieces outside diameter.

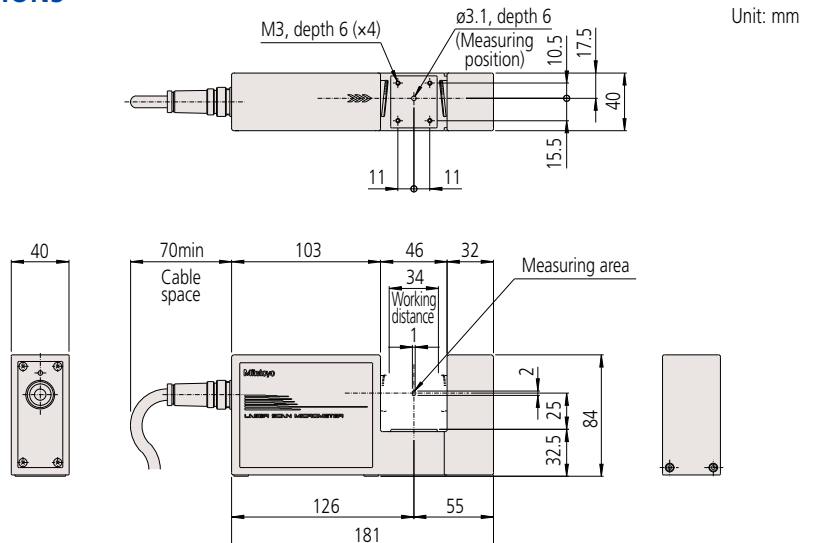
*4: An error of the outside diameter due to variation in workpiece position either in the optical axis direction or in the scanning direction.

*5: The area given by [optical axis direction]×[scanning direction].

*6: If the workpiece or glass of the measuring unit window is soiled by water or dust, the unit may malfunction.

Note: When using extra-fine line measurement function (FINE), guide messages for setting the following will not be displayed: dual-measurement, segment designation, automatic workpiece detection and group judgment.

DIMENSIONS



Laser safety

Mitutoyo Laser Scan Micrometers use a low-power visible laser for measurement. The laser is a CLASS 2 EN/IEC60825-1 (2007) device. Warning and explanation labels, as shown below, are attached to the Laser Scan Micrometers as is appropriate.



Laser Scan Micrometer LSM-503S

SERIES 544 — High-accuracy Non-contact Measuring System

Optional Accessories

- Multifunctional display unit, **LSM-6200***:

Order No.	Display type	Remarks
544-072A	English mm/inch	English user's manual

* Included in packages

- Easy-to-operate display unit, **LSM-5200**:

Order No.	Remarks
544-047*	English user's manual

* AC adapter not included

- Calibration gage set (ø0.1, ø30.0)

: **No.02AGD130**

- Adjustable workstage

: **No.02AGD490**

- Air blower

: **No.02AGD240**

- Workstage

: **No.02AGD270**

- Extension signal cables

Order No.	Cable length
02AGN780A	5m
02AGN780B	10m
02AGN780C	15m
02AGN780D	20m

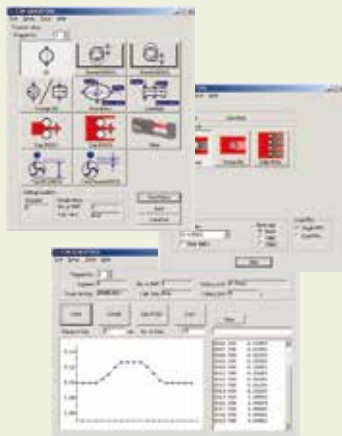
- Extension relay cables

Order No.	Cable length
02AGC150A	1m
02AGC150B	3m
02AGC150C	5m

QUICKTOOL

QUICKTOOL is a free downloadable software program that makes programming the LSM-6200 quick and easy.

Basic data acquisition is also possible. (Connecting cables to PC are optional)



Laser safety

Mitutoyo Laser Scan Micrometers use a low-power visible laser for measurement. The laser is a CLASS 2 EN/IEC60825-1 (2007) device. Warning and explanation labels, as shown below, are attached to the Laser Scan Micrometers as is appropriate.



- Ensures $\pm 1.0\mu\text{m}$ accuracy over the entire measuring range (0.3 to 30mm).
- Narrow range accuracy of $\pm(0.6+0.1\Delta D)\mu\text{m}$ for high-precision measurement.

- Ultra-high speed measurement of 3200 scan/sec. Suitable for high-speed lines or in applications subject to vibration.



SPECIFICATIONS

Order No. (Laser only)	544-536	
Package No. (Laser w/LSM 6200 display)	64PKA119	
Applicable laser standards	IEC, FDA	
User's manual	English version	
Measuring range	.012" to 1.18" (0.3 to 30mm)	
Resolution	.000001" to .005" (0.02 to 100 μm) (selectable)	
Repeatability*1	$\pm 0.11\mu\text{m}$	
Accuracy*2 (20°C)	Whole range	$\pm 1.0\mu\text{m}$
	Small range	$\pm(0.6+0.1\Delta D)\mu\text{m}$ *3
Positional error*4	$\pm 1.5\mu\text{m}$	
Measuring area*5	10x30mm (0.3 to 30mm)	
Scanning rate	3200 scans/s	
Laser wavelength	650nm (Visible)	
Laser scanning speed	226m/s	
Operating environment	Temperature	0 to 40°C
	Humidity	RH 35 to 85% (no condensation)
Protection Level	IP64*6	

*1: Determined by the value of $\pm 2\sigma$ (σ : standard deviation) when measuring ø30mm at the interval of 0.32 sec. (average 1024 times).

*2: Center of the measuring range for cylindrical workpieces outside diameter.

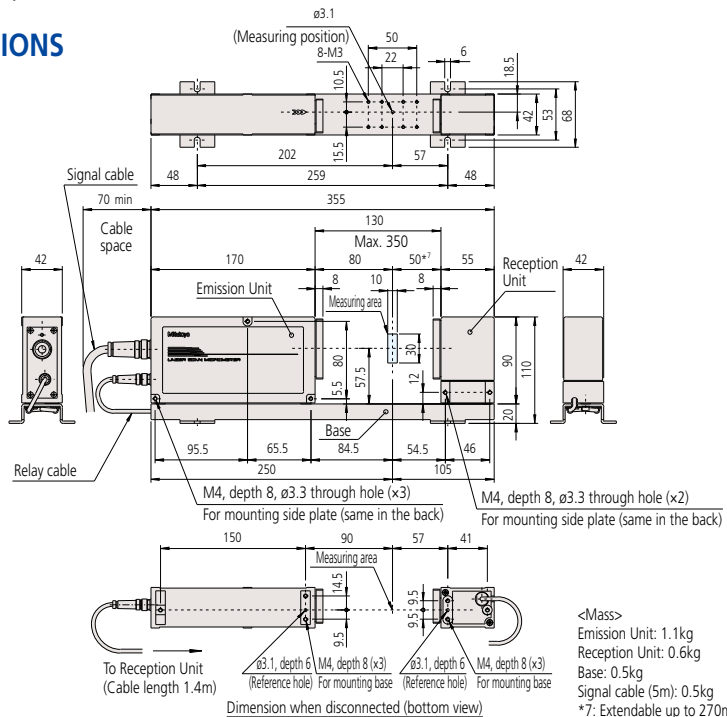
*3: ΔD =Difference in diameter between the master gage and workpiece (Unit: mm).

*4: An error of the outside diameter due to variation in workpiece position either in the optical axis direction or in the scanning direction.

*5: The area given by [optical axis direction]x[scanning direction].

*6: The protection level provided for the interior. If the workpiece or glass of the measuring unit window is soiled by water or dust, the unit may malfunction.

DIMENSIONS



Laser Scan Micrometer LSM-512S

SERIES 544 — High-accuracy Non-contact Measuring System

Optional Accessories

- Multifunctional display unit, **LSM-6200***:

Order No.	Display type	Remarks
544-072A	English mm/inch	English user's manual

* Included in packages

- Easy-to-operate display unit, **LSM-5200**:

Order No.	Remarks
544-047*	English user's manual

* AC adapter not included

- Calibration gage set (ø20.0, ø120.0)

: **No.02AGD150**

: **No.02AGD260**

- Air blower
- Extension signal cables

Order No.	Cable length
02AGN780A	5m
02AGN780B	10m
02AGN780C	15m
02AGN780D	20m

- Extension relay cables

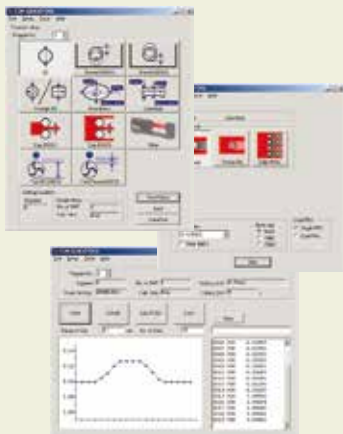
Order No.	Cable length
02AGC150A	1m
02AGC150B	3m
02AGC150C	5m

- Roll diameter/form measuring instrument (Refer to page G-60 for details.)

QUICKTOOL

QUICKTOOL is a free downloadable software program that makes programming the LSM-6200 quick and easy.

Basic data acquisition is also possible. (Connecting cables to PC are optional)



Laser safety

Mitutoyo Laser Scan Micrometers use a low-power visible laser for measurement. The laser is a CLASS 2 EN/IEC60825-1 (2007) device. Warning and explanation labels, as shown below, are attached to the Laser Scan Micrometers as is appropriate.



- Ensures $\pm 6\mu\text{m}$ accuracy over the entire measuring range (1 to 120mm).

- Narrow range accuracy of $\pm(4.0+0.5\Delta D)\mu\text{m}$ for high-precision measurement.
- Ultra-high speed measurement of 3200 scan/sec. Suitable for high speed-lines or in applications subject to vibration.



SPECIFICATIONS

Order No. (Laser only)	544-540
Package No. (Laser w/ LSM 6200 display)	64PKA121
Applicable laser standards	IEC, FDA
User's manual	English version
Measuring range	.040" to 4.72" (1 to 120mm)
Resolution	.000005" to .005" (0.1 to 100μm) (selectable)
Repeatability*1	$\pm 0.85\mu\text{m}$
Accuracy*2	$\pm 6\mu\text{m}$
Whole range (20°C)	$\pm(4.0+0.5\Delta D)\mu\text{m}^{*3}$
Small range	$\pm 8\mu\text{m}$
Positional error*4	$\pm 8\mu\text{m}$
Measuring area*5	30x120mm (1 to 120mm)
Scanning rate	3200 scans/s
Laser wavelength	650nm (Visible)
Laser scanning speed	904m/s
Operating environment	Temperature: 0 to 40°C
Humidity	RH 35 to 85% (no condensation)
Protection level	IP64*6

*1: Determined by the value of $\pm 2\sigma$ (σ : standard deviation) when measuring ø120mm at the interval of 0.32 sec. (average 1024 times).

*2: Center of the measuring range for cylindrical workpieces outside diameter.

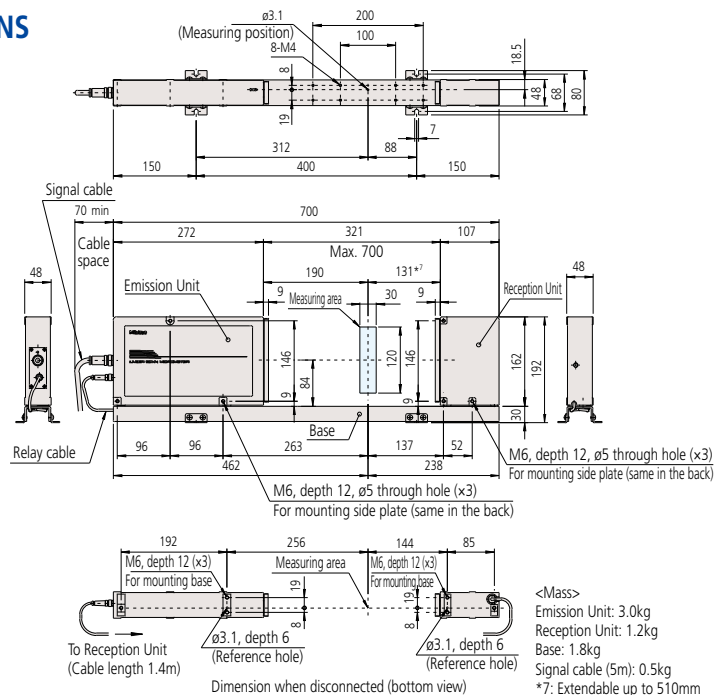
*3: ΔD =Difference in diameter between the master gage and workpiece (Unit: mm)

*4: An error of the outside diameter due to variation in workpiece position either in the optical axis direction or in the scanning direction.

*5: The area given by [optical axis direction]x[scanning direction].

*6: The protection level provided for the interior. If the workpiece or glass of the measuring unit window is soiled by water or dust, the unit may malfunction.

DIMENSIONS



Laser Scan Micrometer LSM-516S

SERIES 544 — High-accuracy Non-contact Measuring System

- Ensures $\pm 7\mu\text{m}$ accuracy over the entire measuring range (1 to 160mm).
- Narrow range accuracy of $\pm(4.0+2.0\Delta D)\mu\text{m}$ for high-precision measurement.
- Ultra-high speed measurement of 3200 scan/sec.
- Suitable for high-speed lines or in applications subject to vibration.

IP64

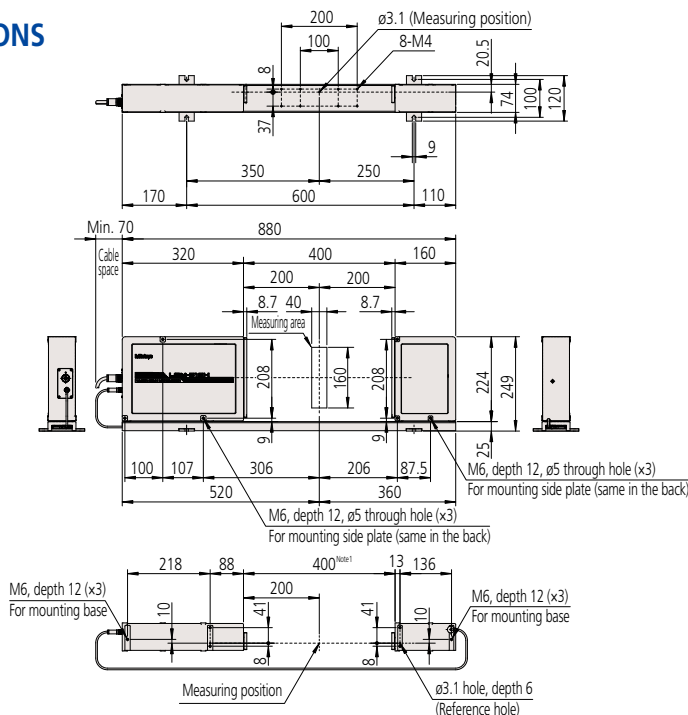


SPECIFICATIONS

Order No. (Laser only)	544-542	
Package No. (Laser w/ LSM 6200 display)	64PKA122	
Applicable laser standards	IEC, FDA	
User's manual	English version	
Measuring range	.040" to 6.3" (1 to 160mm)	
Resolution	.000005" to .005" (0.1 to 100 μm) (selectable)	
Repeatability*1	$\pm 1.4\mu\text{m}$	
Accuracy*2 (20°C)	Whole range	$\pm 7\mu\text{m}$
	Small range	$\pm(4.0+2.0\Delta D)\mu\text{m}$ *3
Positional error*4	$\pm 8\mu\text{m}$	
Measuring area*5	40x160mm (1 to 160mm)	
Scanning rate	3200 scans/s	
Laser wavelength	650nm (Visible)	
Laser scanning speed	1206m/s	
Operating environment	Temperature	0 to 40°C
	Humidity	RH 35 to 85% (no condensation)
Protection level	IP64*6	

- *1: Determined by the value of $\pm 2\sigma$ (σ : standard deviation) when measuring $\phi 160\text{mm}$ at the interval of 0.32 sec. (average 1024 times).
 *2: Center of the measuring range for cylindrical workpieces outside diameter.
 *3: ΔD =Difference in diameter between the master gage and workpiece (Unit: mm)
 *4: An error of the outside diameter due to variation in cylinder position either in the optical axis direction or in the scanning direction.
 *5: The area given by [optical axis direction]x[scanning direction].
 *6: The protection level provided for the interior. If the workpiece or glass of the measuring unit window is soiled by water or dust, the unit may malfunction.

DIMENSIONS



Note 1: Distance between emission unit and reception unit: 400mm to 800mm

Optional Accessories

- Multifunctional display unit, **LSM-6200***:

Order No.	Display type	Remarks
544-072A	English mm/inch	English user's manual

* Included in packages

- Easy-to-operate display unit, **LSM-5200:**

Order No.	Remarks
544-047*	English user's manual

* AC adapter not included

- Calibration gage set ($\phi 20, \phi 160$)

: No.02AGM300

- Extension signal cables

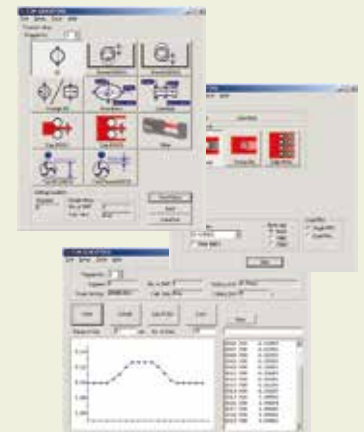
Order No.	Cable length
02AGN780A	5m
02AGN780B	10m
02AGN780C	15m
02AGN780D	20m

- Extension relay cables

Order No.	Cable length
02AGC150A	1m
02AGC150B	3m
02AGC150C	5m

QUICKTOOL

QUICKTOOL is a free downloadable software program that makes programming the LSM-6200 quick and easy. Basic data acquisition is also possible. (Connecting cables to PC are optional)



Laser safety

Mitutoyo Laser Scan Micrometers use a low-power visible laser for measurement. The laser is a CLASS 2 EN/IEC60825-1 (2007) device. Warning and explanation labels, as shown below, are attached to the Laser Scan Micrometers as is appropriate.



Laser Scan Micrometer LSM-9506

SERIES 544 — Bench-top Type Non-contact Measuring System

Optional Accessories

02AGD170

Calibration gage set (ø1.0mm, ø60mm)



02AGD680 Adjustable workstage

02AGD580 Center support*

02AGD590 Adjustable V-block*

936937 SPC output cable (1m)

937179T Footswitch

264-016 USB input tool for spreadsheets
(SPC cable also required)

*Use with an adjustable workstage.

*1: Determined by the value for $\pm 2\sigma$ at the measurement interval of 0.32 sec.

*2: At the center of the measuring region.

*3: An error due to workpiece shift either in the optical axis direction or in the scanning direction. L= Distance between the center of workpiece and the center of optical axis (in mm or inches).

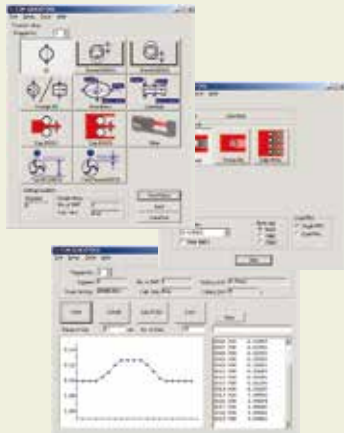
*4: The area given by measuring range on the optical axis x measuring range in the scanning direction.

*5: FDA Class II (544-116-1A) semiconductor laser for scanning (Maximum power: 1.0mW)

QUICKTOOL

QUICKTOOL is a free downloadable software program that makes programming the LSM-6200 quick and easy.

Basic data acquisition is also possible.
(Connecting cables to PC are optional)



- Bench-top type with integrated display unit includes many functions equivalent to the multi-function display unit.



SPECIFICATIONS

Order No.	544-116-1A
Type	inch/mm
Measuring range	.02" - 2.36"/0.5 - 60mm
Resolution	.000002" - .005"/0.00005 - 0.1mm
Repeatability*1	±0.6μm (±.00003")
Accuracy*2 (20°C)	±2.5μm (±.0001")
Positional error*3 (optical axis/scanning direction)	±2.5μm (±.0001") L: Displacement between workpiece center and optical axis center
Measuring area*4	±5x60mm (±.2x2.36")
Scanning rate	1600 scans/s
Laser wavelength	650nm (Visible)*5
Laser scanning speed	226m/s (8900" / s)
Display unit	16-digit dot matrix (upper column) + 7 segment 11-digit (lower column), guidance LEDs
Standard interface	RS-232C, Digimatic code output unit (1ch)
Optional interface	No
Power supply	120 V AC ±10%, 40VA, 60Hz
Operating environment	0 to 40°C, RH 35 to 85% (no condensation)

*1: Determined by the value of $\pm 2\sigma$ (σ : standard deviation) when measuring ø10mm at the interval of 0.32 sec. (average 1024 times).

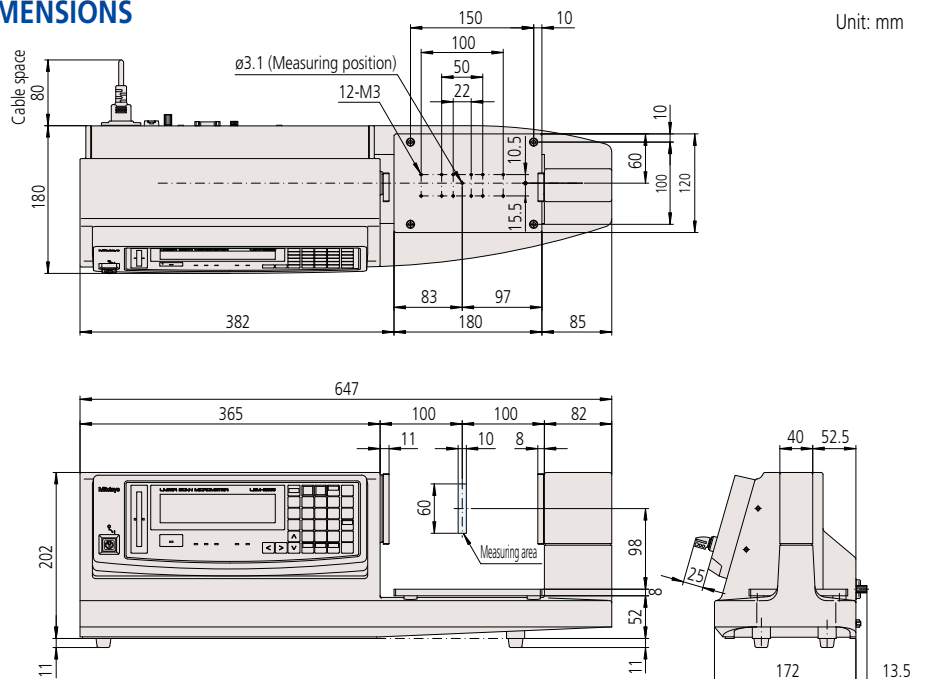
*2: Center of the measuring range for cylindrical workpieces outside diameter.

*3: An error of the outside diameter due to variation in workpiece position either in the optical axis direction or in the scanning direction.

*4: The area given by [optical axis direction]x[scanning direction].

*5: FDA Class II (544-116-1A)/IEC Class 2 semiconductor laser for scanning. (Maximum power: 1.0mW)

DIMENSIONS



Laser safety

Mitutoyo Laser Scan Micrometers use a low-power visible laser for measurement. The laser is a CLASS 2 EN/IEC60825-1 (2007) device. Warning and explanation labels, as shown below, are attached to the Laser Scan Micrometers as is appropriate.



LSM-6200 Display Unit

SERIES 544 — Standard Display Unit for Laser Scan Micrometer

- 2-axis display unit enables 2 items to be displayed simultaneously.
- Capable of statistical analysis such as: average, maximum value, minimum value, range (max. - min.) and more.
- Segment measurement (7 points) or edge measurement (1 to 255 edge) can be selected.
- A function to eliminate abnormal values is standard.
- 100 tolerance values, preset values or settings can be stored.



SPECIFICATIONS

Order No.	544-072A
Type	inch/mm
Display	16-digit plus 11-digit fluorescent display and guide message LED
Segment	1 to 7 (1 to 3, transparent) or 1 to 255 edges*1
Averaging method	Arithmetic average: per 8 to 2048/ Moving average: per 32 to 2048 (Arithmetic average is per 16 to 2048 when using 544-531, 544-532)
Judgment	Selection from target value + tolerance, lower tolerance + upper tolerance, or 7 classes multi-limit tolerance zone.
Measurement mode	Standby, Single measurement, Continuous measurement
Statistical analysis	Maximum, Minimum, Average, Dispersion, σ (S.D)
Size	335 (W) \times 134 (H) \times 250 (D)mm
Power supply	120 V AC \pm 10%, 40VA, 60Hz
Standard I/F	RS-232C, Analog I/O
Optional I/F	Digimatic code output unit (2-ch), 2nd I/O analog I/F, BCD I/F
Operating environment	0 to +45°C, RH 35 to 85% (no condensation)
Others	Nominal setting, sample setting, selection of unnecessary digits, transparent object measurement*2, measurement of odd fluted parts, automatic measurement in edge mode, output timer, abnormal data elimination, SHL change, group judgment, simultaneous measurement, statistical processing, mastering, buzzer function, automatic workpiece detection (dimension/position)*1, zero-set/offset, dual measurement (optional)

*1: The measuring range will be 0.1mm to 2mm in the 1 to 255 edge measurement mode or when activating the automatic workpiece detection with **544-531, 544-532**.

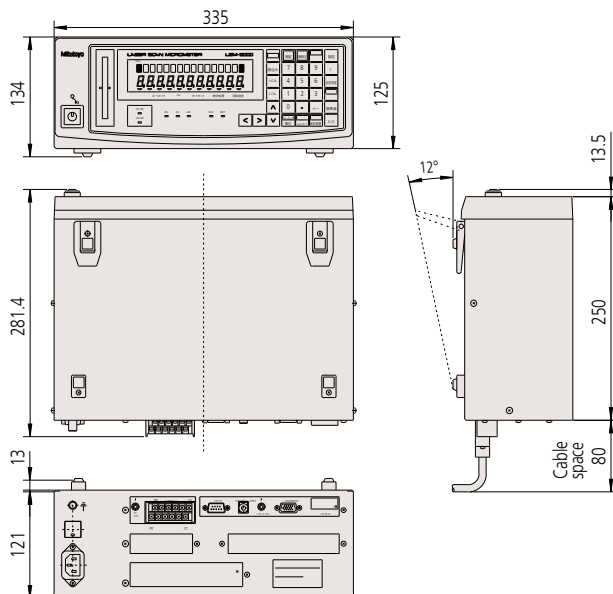
Each function has its combination limit.

*2: The measuring range is 50 μ m to 2mm when using **544-531, 544-532**. For smaller range, contact your local Mitutoyo sales office.

** Cannot be connected to **544-496A**.

** Previous models such as **544-451** cannot be connected.

DIMENSIONS



Unit: mm

Optional Accessory

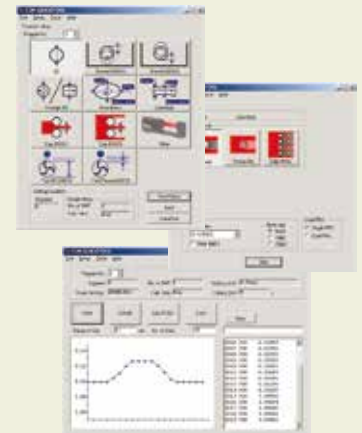
12AAA807

Serial cable (RS-232C null)

QUICKTOOL

QUICKTOOL is a free downloadable software program that makes programming the LSM-6200 quick and easy.

Basic data acquisition is also possible. (Connecting cables to PC are optional)



LSM-5200 Display Unit

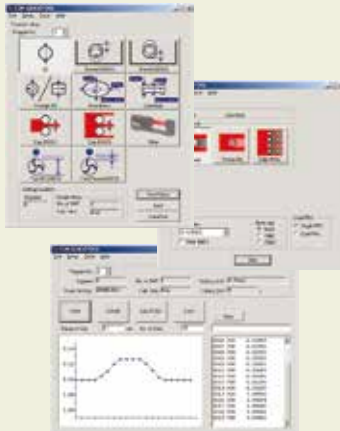
SERIES 544 — Compact Display Unit for Real-time Multi-channel Measurement

- A compact controller which could be used for multi-unit system configurations.
- Capable of simple connection to a PC via USB.
- A panel-mount type display unit designed for the LSM-S series.
- Analog I/O and RS-232C is standard.
- Measurement of odd fluted parts, and simultaneous measurement / 2-program function included.



QUICKTOOL

QUICKTOOL is a free downloadable software program that makes programming the LSM-6200 quick and easy. Basic data acquisition is also possible. (Connecting cables to PC are optional)



SPECIFICATIONS

Order No.	544-047
Display	9 digits plus 8 digits LED, guide message LED
Segment	1 to 7 (1 to 3, transparent) or 1 to 255 edges*1
Averaging method	Arithmetic average: from 4 to 2048; Moving average: from 32 to 2048 (Arithmetic average is from 16 to 2048 when using LSM-500S.)
Judgment	Selecting from target value \pm tolerance value or lower limit/upper limit.
Measurement mode	Standby, Single measurement, Continuous measurement
Statistical analysis	Calculation result is output via USB or RS-232C.
External dimensions	144 (W) \times 72 (H) \times 197.1 (D)mm
Power supply*3	24V DC \pm 10%, 1.3A or more (AC adapters are optional)
Standard I/F	USB2.0, RS-232C, I/O analog
Operating environment	0 to 40°C, RH 35 to 85% (no condensation)
Preservation environments	-20 to 70°C, RH 35 to 85% (no condensation)
Others	Measurement of odd fluted parts, simultaneous measurement, nominal setting, sample setting, selection of unnecessary digits, transparent object measurement*2 Automatic workpiece detection (dimension/position detected)*1, abnormal data elimination, mastering, statistical processing (when using USB, RS-232C), output timer, automatic measurement in edge mode, presetting note that every function is limited in its combination possibilities. See the user manual for details.
Mass	1.4 kg

*1: The measuring range will be 0.1mm to 2mm in the 1 to 255 edge measurement mode or when activating the automatic workpiece detection with **544-531, 544-532**. Each function has its combination limit.

*2: The measuring range is 50 μ m to 2mm when using **544-531, 544-532**. For smaller ranges, contact your local Mitutoyo sales office.

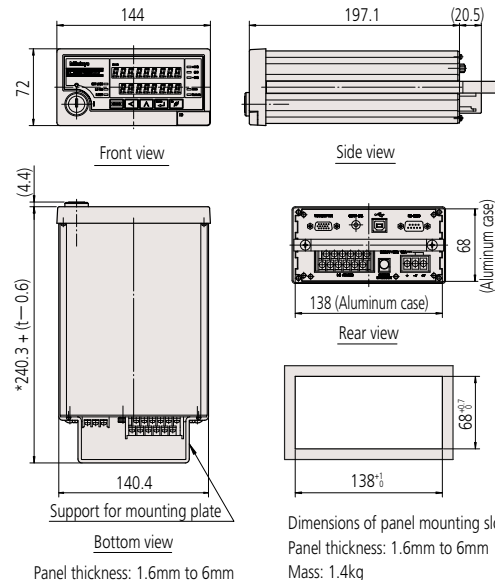
*3: DC24V external power supply (commercial item) is required separately.

Note 1: Cannot be connected to **544-496A**.

Note 2: Previous models such as **544-451** cannot be connected.

Note 3: For USB communication with a PC, a dedicated device driver is required. For details, contact your local Mitutoyo sales office.

DIMENSIONS



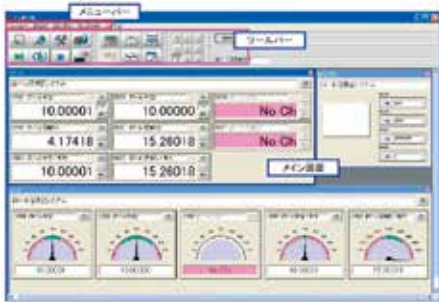
Laser Scan Micrometer

SERIES 544 Optional Accessories

LSMPAK

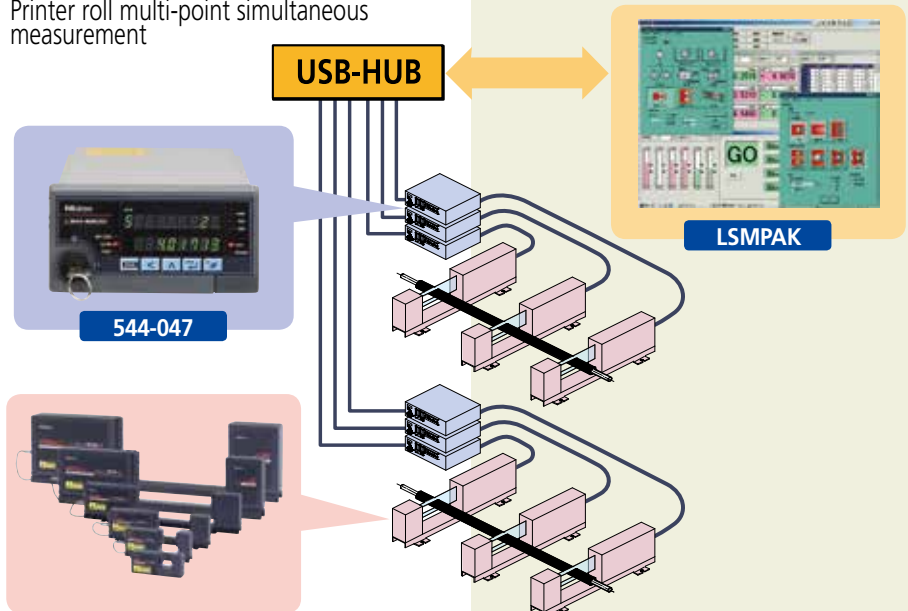
- Software can import measurement data from multiple LSM-5200 display units to a PC, allowing a variety of measuring systems to be constructed.
 - Capable of processing a maximum of 10 channels of measurement data (USB-HUB connection).
 - Capable of calculation between channels, statistical analysis, file output of calculation results.
 - Various display functions such as counter display, graph display, and calculation result are included.
- * Refer to page G-42 for specifications of **LSM-5200**.

Sample Screen



Measurement Examples

Printer roll multi-point simultaneous measurement



Commercially available products, such as USB hubs and cables, are available for connecting to the display unit.

SPECIFICATIONS

Order No.	02NGA002 (English)	
Applicable models	Display unit: 544-047 (Ver.1.004A or later) Measuring unit: LSM 500S Series	
Display function	Max. 12 windows (counter, meter, chart, overall judgment)	
Setup function	Presetting, data output, sample measurement, resolution select, judgment setting, measurement of odd number fluted parts, simultaneous measurement *Each function has its combination limit.	
Measurement function	Single, continuous measurement, single automatic repetition	
Calculation function	Arithmetic operation, maximum, minimum, range, average, total (any combination available)	
Go/No-go judgment	3-step (-NG, GO, +NG)	
Interface	USB2.0 (Hi-Speed communication recommended)	
Maximum connection	10 units	
Operating environment (PC)	OS	Windows XP, 7 (32-bit)
	CPU	Pentium 4, 2GHz or better recommended
	Memory	1GB or more
	HDD free space	500MB or more
Display	124x768 dot, True Color (32-bit) or more recommended	



Laser Scan Micrometer

SERIES 544 Optional Accessories

Calibration Gage Set



- Standard cylinder gage set suitable for calibration of Laser Scan Micrometers.
- Nominal gage diameters (1 to 160mm) are as given in specifications.

SPECIFICATIONS

For calibrating models		544-496A	544-532	544-534	544-536	544-538	544-540	544-542	544-116-1A
		LSM-902	LSM-500S	LSM-501S	LSM-503S	LSM-506S	LSM-512S	LSM-516S	LSM-9506
Set No.		02AGD180	02AGD110	02AGD120	02AGD130	02AGD140	02AGD150	02AGM300	02AGD170
Configuration (Order No.)	Stand	02AGD181	02AGD111	02AGD121	02AGD131	02AGD141	02AGD151	02AGM320	02AGD171
	Gages	ø1: 02AGD920 ø25: 02AGD963	ø0.1: 958200 ø2 : 958202	ø0.1: 958200 ø10: 229317	ø1: 02AGD920 ø30: 02AGD961	ø1: 02AGD920 ø60: 02AGD962	ø20: 229730 ø120: 234072	ø20: 229730 ø160: 02AGM303	ø1: 02AGD920 ø60: 02AGD962
	Carrying case	02AGD190	958203	958203	02AGD980	02AGD980	02AGD990	02AGM310	02AGD970

Workstage



Installation example (LSM-902)

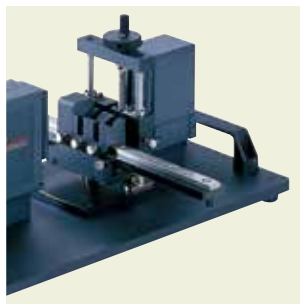
- Easy set-up and height adjustment enables high-precision measurement.

SPECIFICATIONS

Model	544-534 544-536 544-496A
Order No.	02AGD270

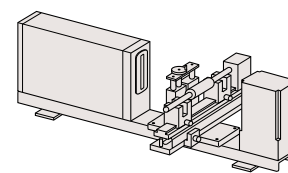
Adjustable workstage

- Vertical/horizontal slide mechanism enables easy measurement of various workpiece diameters.
- Best suited for quality assurance of high-precision pin gages.

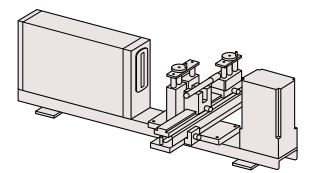


Measurement Examples

- Roller of copying machine



- Pin gage or plug gage



Basic configuration

Basic set	Order No.	Applicable model	Standard accessories	Measuring range (mm)	Horizontal stroke (mm)	Vertical stroke (mm)
(1) Main unit (2) V-block (3) Stop	02AGD280	544-496A	V-block (02AGD420), 2 pcs Stopper (02AGD430), 1 pc	0.1 - 25	130	47
	02AGD400	544-534		0.05 - 10	130	32
	02AGD490	544-536		0.3 - 30	200	35
	02AGD520	544-538	V-block A (02AGD550), 2 pcs V-block B (02AGD550), 1 pc V-block C (02AGD570), 1 pc	1 - 60	300	45
	02AGD370	544-116-1A		0.5 - 60	200	45
	02AGD680			0.5 - 60	300	45

* The stop is not included in the basic set for 544-538, 544-116.

- Optional parts for the adjustable workstage, such as center support, adjustable V-block (up/down) etc., are available.

Laser Scan Micrometer

SERIES 544 Optional Accessories

Guide pulley

- Used for supporting measurement of outside diameter of fine wire-like materials such as magnetic wire or fiber.



SPECIFICATIONS

Model	544-532	544-534
Order No.	02AGD200	02AGD210

Each measurement range is as follows:

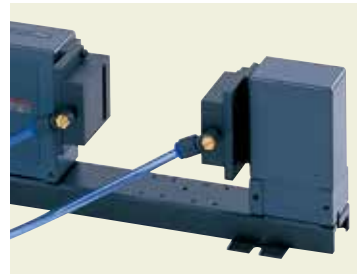
544-532: $\varnothing 5\mu\text{m}$ to $\varnothing 1.6\text{mm}$

544-534: $\varnothing 50\mu\text{m}$ to $\varnothing 2\text{mm}$

For calibration, the calibration gage set for **544-532 (No.02AGD110)** is required.

Air shield driven by air supply unit

- Air blows from the air outlet installed on the laser section to clear dust from adhering to the laser window.



SPECIFICATIONS

Air supply unit	Air shield	Applicable models
No.957608	No.02AGD220	544-532
	No.02AGD230	544-534
	No.02AGD240	544-536
	No.02AGD250	544-538
	No.02AGD260	544-540

Air shield	Quantity
No.02AGD220/No.02AGD230	6
No.02AGD240	3
No.02AGD250/No.02AGD260	1

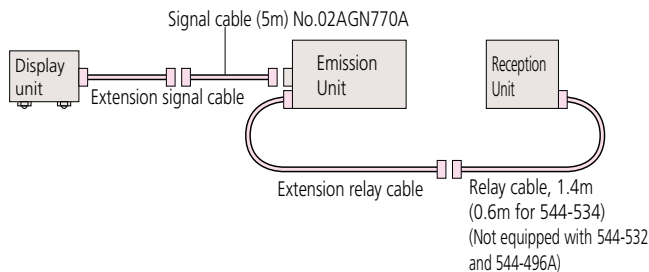
*1: Air shield and air supply unit are sold separately. An air supply unit includes a flow regulating valve and filter. Note, however, that clean air should be supplied.

*2: Air shield is supplied with 5m air tube (Outside diameter: 6mm).

*3: Air supply unit is compatible with air tube of 9mm internal diameter.

Extension Signal Cable / Extension Relay Cable

- Extension signal cables are necessary when the measuring unit and display unit are separated in operation. Extension relay cables are necessary when the optical section is separated in operation.



SPECIFICATIONS

Extension Signal Cable

Order No.	Cable length
02AGN780A	5m
02AGN780B	10m
02AGN780C	15m
02AGN780D	20m

Extension Relay Cable

Order No.	Cable length
02AGC150A	1m
02AGC150B	3m
02AGC150C	5m

* For **544-532** and **544-534** the allowable maximum length for signal cable is 20m; relay cable is 2m.

* For **544-536**, **544-538**, **544-540** and **544-542** the allowable maximum length for signal cable is 30m; relay cable is 5m.

* The maximum extension length of the signal cable and relay cable is 32m in total.

* Cannot be used with **544-496A**.

Laser Scan Micrometer

SERIES 544 Optional Accessories

Thermal printer DPU-414



- Measurement data can be printed.

SPECIFICATIONS

Order No.	02AGD600B
Printing method	Thermal dot matrix
Printing capacity	40 Columns (Normal)
Character configuration	9x8 dot matrix
Printing direction	Bidirectional
Interface	RS-232C
Power supply	AC 100-240V 50/60Hz (AC adapter)
Standard accessories	Printer cable 2m (02AGD620A), Printer paper 1 roll, AC adapter
Printer paper (optional)	Order No. 223663 (10-roll set)

Foot switch

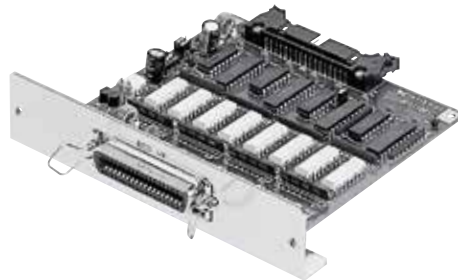


- **937179T**
- For LSM order **544-072A, 544-496A, 544-116-1A**

Interface for LSM6200, 6900

Optional Accessories

BCD Interface



- Outputs measurement data in BCD output (7-digit) or HEX output.
- Data logic can be switched.
- Isolated I/O circuitry
- Available for **544-072A, 544-496A**.

SPECIFICATIONS

Order No.	02AGC910
Standard accessories	Connector (DDK) 57-30360 (No.214188)

Laser Scan Micrometer

SERIES 544 Optional Accessories

Digimatic Code Output Unit



- 2-channel digimatic code output
 - In simultaneous measurement, measurement data are output as follows:
Program No.0 to No.4 in OUTPUT-1
Program No.5 - No.9 in OUTPUT-2 (10 programs operated)
 - 10 pin MIL type connector.
 - Output cable is not supplied.
Connecting cable (optional) 1m (No.936937)
 - Available for **544-072A, 544-496A.**
- * Output is 6 digits of measurement data.
* Displaying 6th and 7th digit after the decimal point is not supported.

SPECIFICATIONS

Order No.	02AGC840
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Dual Connection Unit

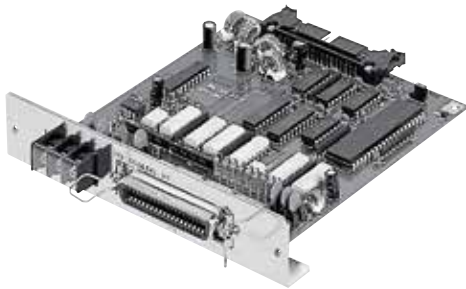


- Enables second unit connection to the **544-072A.** (both units must be the same model)
- * Cannot be used for **544-496A.**
- Depending on the layout of the two measuring units, large-diameter measurement, XY measurement and parallel measurement are possible.
- Both of the measuring units and display units can be simultaneously operated.

SPECIFICATIONS

Order No.	02AGP150
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2nd I/O Analog I/F



- I/O, analog output.
- Simultaneous measurement is supported by two pairs of go/no-go judgment outputs.
- Available for **544-072A, 544-496A.**

SPECIFICATIONS

Order No.	02AGC880
Standard accessories	Connector (DDK) 57-30360 (No.214188)

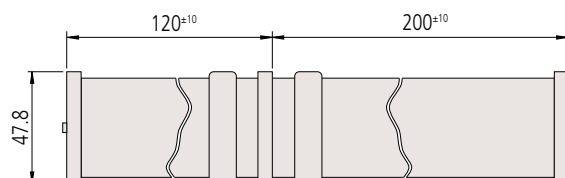
Cable for BCD and 2nd I/O Simultaneous Mount

- Both BCD (No.02AGC910) and 2nd I/O analog I/F (No.02AGC880) can be mounted on **544-072A, 544-496A** using this cable.
- * If using this cable, the dual-connection unit (No.02AGP150) cannot be used.

SPECIFICATIONS

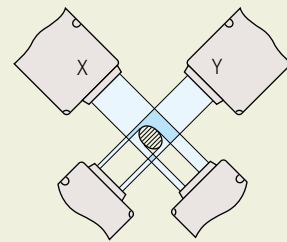
Order No.	02AGE060
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DIMENSIONS



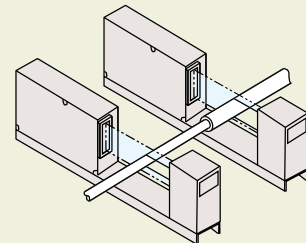
Unit: mm

XY Measurement

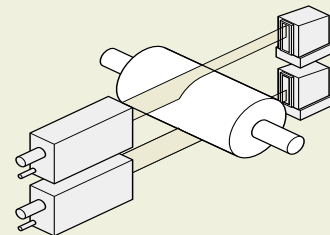


(X-Y): flatness
(X+Y)/2: average
* XY requires 10mm-interval.

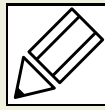
Parallel Measurement



Large-diameter Measurement



Quick Guide to Precision Measuring Instruments



Laser Scan Micrometers

Compatibility

Your laser scan micrometer has been adjusted together with the ID unit, which is supplied with the measuring unit. The ID unit, which has the same code number and the same serial number as the measuring unit, must be installed in the display unit. This means that if the ID unit is replaced, the measuring unit can be connected to another corresponding display unit.

The workpiece and measuring conditions

Depending on whether the laser is visible or invisible, the workpiece shape, and the surface roughness, measurement errors may result. If this is the case, perform calibration with a master workpiece which has dimensions, shape and surface roughness similar to the actual workpiece to be measured. If measurement values show a large degree of dispersion due to the measuring conditions, increase the number of scans for averaging to improve the measurement accuracy.

Electrical interference

To avoid operational errors, do not route the signal cable and relay cable of the laser scan micrometer alongside a high voltage line or other cables capable of inducing noise current in nearby conductors. Ground all appropriate units and cable shields.

Connection to a computer

If the laser scan micrometer is to be connected to an external personal computer via the RS-232C interface, ensure that the cable connections conform to the specification.

Laser safety

Mitutoyo laser scan micrometers use a low-power visible laser for measurement. The laser is a CLASS 2 EN/IEC60825-1 (2007) device. Warning and explanation labels, as shown below, are attached to the laser scan micrometers as appropriate.

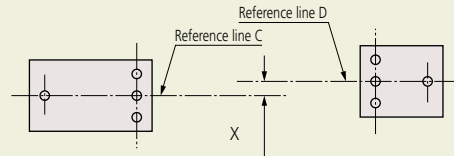


Re-assembly after removal from the base

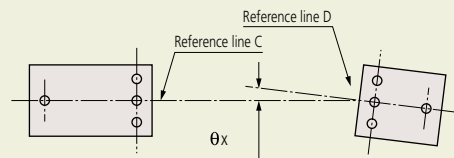
Observe the following limits when re-assembling the emission unit and reception unit to minimize measurement errors due to misalignment of the laser's optical axis with the reception unit.

Alignment within the horizontal plane

- a. Parallel deviation between reference lines C and D: X (in the transverse direction)

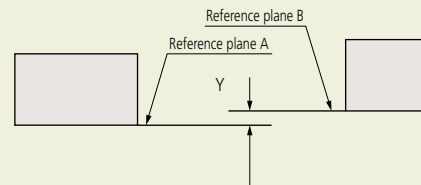


- b. Angle between reference lines C and D: θ_x (angle)

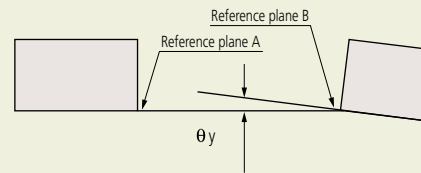


Alignment within the vertical plane

- c. Parallel deviation between reference planes A and B: Y (in height)



- d. Angle between reference planes A and B: θ_y (angle)



Allowable limits of optical axis misalignment

Model	Distance between Emission Unit and Reception Unit	X and Y	θ_x and θ_y
544-533, 544-534	68mm (2.68") or less	within 0.5mm (.02")	within 0.4' (7mrad)
	100mm (3.94") or less	within 0.5mm (.02")	within 0.3' (5.2mrad)
544-535, 544-536	130mm (5.12") or less	within 1mm (.04")	within 0.4' (7mrad)
	350mm (13.78") or less	within 1mm (.04")	within 0.16' (2.8mrad)
544-537, 544-538	273mm (10.75") or less	within 1mm (.04")	within 0.2' (3.5mrad)
	700mm (27.56") or less	within 1mm (.04")	within 0.08' (1.4mrad)
544-539, 544-540	321mm (12.64") or less	within 1mm (.04")	within 0.18' (3.6mrad)
	700mm (27.56") or less	within 1mm (.04")	within 0.08' (1.4mrad)
544-541, 544-542	800mm (31.50") or less	within 1mm (.04")	within 0.09' (1.6mrad)

Mitutoyo Quality



People – Quality starts with our people. Our team is comprised of the best and the brightest in the industry.



Confidence – Confidence you have each time you rely on a Mitutoyo product.

Reliability – Reliability of the product that you use many times every day.

Accuracy – Accuracy you need to preserve tight machining tolerances.



Relationship – Relationship you have formed with Mitutoyo staff and distributors.

Longevity – Longevity of a tool or instrument that maintains factory specifications.



Savings – Savings that are realized by implementing metrology solutions that reduce production costs.



Feel – Feel of a caliper or micrometer that you have come to expect.

Pride – Pride you feel when you produce the best manufactured product possible.



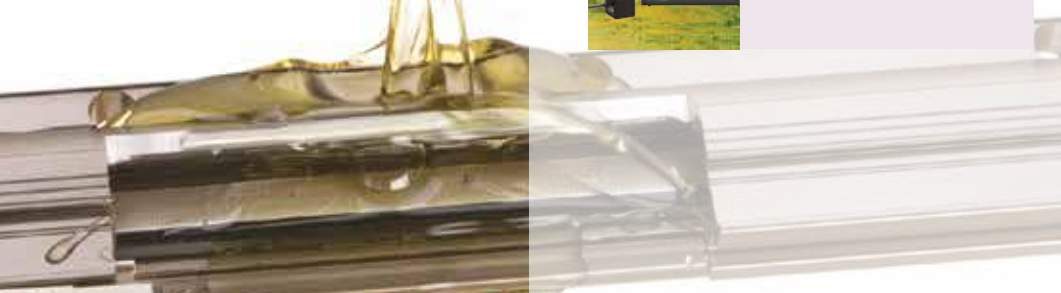
Digimatic Scale Units



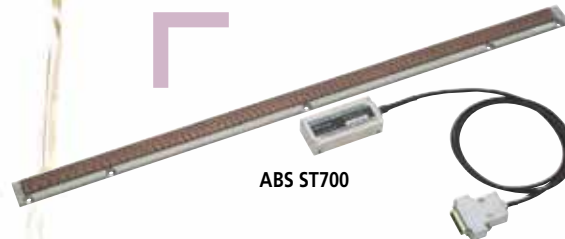
Linear Scales



2D Image Correlation Encoder



AT1100



ABS ST700



MICSYS-SA1



ST-F11
Fiber Scale

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ABS AT500-S

ABS AT500-H

SD ABSOLUTE Digimatic Scale Units

SERIES 572

ABSOLUTE™



IP66

Horizontal single-function type (Water-proof type)
572-602 SD-20G



Horizontal single-function type
572-202-20 SD-20DX



Horizontal multi-function type
572-461 SD-15E



Vertical single-function type
572-303-10 SDV-30D

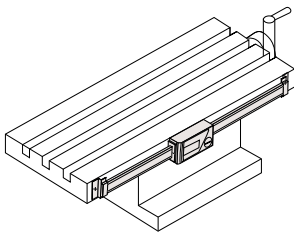


Vertical multi-function type
572-561 SDV-15E

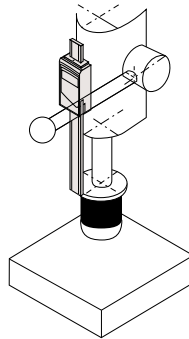
- SD series facilitates mounting on jigs, tools and small machine tools to enable accurate positioning.
- Built-in absolute scale including the ABS point requires no zero-set every time the power is turned on. In addition, reliability has improved thanks to elimination of overspeed errors.
- Horizontal or vertical display according to the scale mounting direction.
- The dust resistance and the environmental resistance of the display has improved. The **SD-G** series offers dust/water protection level IP66.
- Long battery life for easier maintenance.
- **EC** counters are available as external display units.
- Equipped with an output port to transfer measurement data. This allows implementation in control systems and gaging systems.

Applications

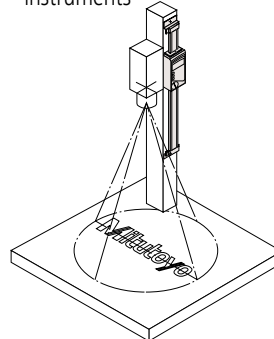
Machine table position



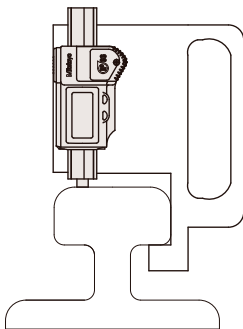
Drilling machine stroke position



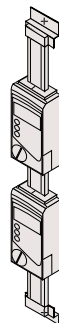
Focus setting on optical instruments



Special applications



As a measurement jig for outdoor use (SD-G)



Detector head mechanism

Functions

- **ABS** (Absolute) measurement function
 - **INC** (Incremental) measurement function
 - Zero-setting function
 - Presetting function (2 preset values can be set. Not available for **SD-G, SD-D, SDV-D**)
 - Double reading function (Available only for **SD-F** or **SDV-F**)
 - Direction switch function
Not available for **SD-G, SD-D, SDV-D, SD-F, SDV-F**
 - Hold function*
 - Measurement value composition error alarm
 - Low-battery alarm
 - Output function
- * To activate the hold function when using **SD-D** or **SDV-D**, an optional hold unit is required. Simultaneous activation with the output function is not available. **SD-G** are also available to special order.
- * These units use 1.5V silver oxide cells for the power supply. Therefore, when the units are directly fixed to the frame of a machine tool that requires a high voltage, malfunction such as display digit fluctuations and errors may occur. The countermeasure examples are described in the user manuals provided.

Please contact Mitutoyo for other special orders.

System Diagram

[Scale units]

Single-function type with high dust/water resistance



Single-function type



Multi-function type



Multi-function type (double reading)



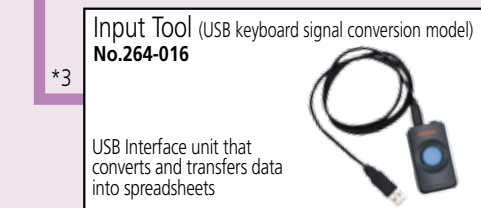
[Display units]



Tolerance judgment output*1



RS-232C/USB output



USB keyboard signal conversion

* Connection to an RS-232C conversion type (IT-007R) or a PS/2 keyboard signal conversion type (IT-005D) input tool is also available.

Connecting cable with the water-proof type output switch*2 40"/1m : No.05CZA624
80"/2m : No.05CZA625

Connecting cable with the output switch 1m : No.959149
2m : No.959150

Connecting cable with the output switch



① 40"/1m : No.905338
80"/2m : No.905409

② 40"/1m : No.905689
80"/2m : No.905690

③ 40"/1m : No.905691
80"/2m : No.905692

④ 40"/1m : No.905693
80"/2m : No.905694

Connecting cable 40"/1m : No.936937
80"/2m : No.965014

- * 1: Select the tolerance judgment output or digimatic output when setting the parameters.
- * 2: Connecting cable with the water-proof type output switch can be used only for **SD-G** or Water-proof Digital Caliper **CD-15/20/30PM** equipped with external output function.
- * 3: Connecting of **SD** series and **DP-1VR/MIG-UUSB/IT-012U** is also available without passing through the EC counter.
In this case, connect these units and **SD** series with the cables used for the connection with the **EC** counter.

ABSOLUTE Digimatic Scale Units

SERIES 572

SPECIFICATIONS

Type	Unit spec.	Order No.	Model	Range	Resolution	Accuracy	Repeatability	Battery life
Horizontal single-function type (Water-proof type)	Metric	572-600	SD-10G	0-100mm	0.01mm	0.03mm	.0005" / 0.01mm	Approx. 13000 hours
		572-601	SD-15G	0-150mm				
		572-602	SD-20G	0-200mm				
	Inch/Metric	572-613	SD-4"/10G	0-4"/0-100mm	0.0005"/0.01mm	0.03mm/.001"		
		572-614	SD-6"/15G	0-6"/0-150mm				
572-615	SD-8"/20G	0-8"/0-200mm						
Horizontal single-function type	Metric	572-200-20	SD-10DX	0-100mm	0.01mm	0.03mm	Approx. 20000 hours	
		572-201-20	SD-15DX	0-150mm		0.04mm		
		572-202-20	SD-20DX	0-200mm				
		572-203-10	SD-30D	0-300mm				
	Inch/Metric	572-210-20	SD-4"DX	0-4"/0-100mm	0.0005"/0.01mm	0.03mm/.001"		
		572-211-20	SD-6"DX	0-6"/0-150mm		0.04mm/.002"		
		572-212-20	SD-8"DX	0-8"/0-200mm				
572-213-10	SD-12"D	0-12"/0-300mm						
Horizontal multi-function type	Metric	572-460	SD-10E	0-100mm	0.01mm	0.03mm	Approx. 5000 hours	
		572-461	SD-15E	0-150mm		0.04mm		
		572-462	SD-20E	0-200mm				
		572-463	SD-30E	0-300mm		0.05mm		
		572-464	SD-45E	0-450mm				
		572-465	SD-60E	0-600mm		0.06mm		
		572-466	SD-80E	0-800mm				
		572-467	SD-100E	0-1000mm		0.07mm		
	Inch/Metric	572-470	SD-4"E	0-4"/0-100mm	0.0005"/0.01mm	0.03mm/.001"		
		572-471	SD-6"E	0-6"/0-150mm		0.04mm/.002"		
		572-472	SD-8"E	0-8"/0-200mm				
		572-473	SD-12"E	0-12"/0-300mm		0.05mm/.002"		
		572-474	SD-18"E	0-18"/0-450mm				
		572-475	SD-24"E	0-24"/0-600mm		0.06mm/.0025"		
		572-476	SD-32"E	0-32"/0-800mm				
		572-477	SD-40"E	0-40"/0-1000mm		0.07mm/.0025"		
		Horizontal multi-function type (equipped with double reading function)	Metric	572-480-10		SD-10F		0-100mm
572-481-10	SD-15F			0-150mm	0.04mm			
572-482-10	SD-20F			0-200mm		0.05mm		
572-483-10	SD-30F			0-300mm	0.06mm			
572-484-10	SD-45F			0-450mm		0.07mm		
572-485-10	SD-60F			0-600mm	0.03mm/.001"			
572-486-10	SD-80F			0-800mm		0.04mm/.002"		
572-487-10	SD-100F			0-1000mm	.002"/0.05mm			
Inch/Metric	572-490-10		SD-4"F	0-4"/0-100mm		0.0005"/0.01mm	0.03mm/.001"	
	572-491-10		SD-6"F	0-6"/0-150mm	0.04mm/.002"			
	572-492-10		SD-8"F	0-8"/0-200mm			.002"/0.05mm	
	572-493-10		SD-12"F	0-12"/0-300mm	.0025"/0.06mm			
	572-494-10		SD-18"F	0-18"/0-450mm			.0025"/0.07mm	
	572-495-10		SD-24"F	0-24"/0-600mm	.0025"/0.07mm			
	572-496-10		SD-32"F	0-32"/0-800mm			.0025"/0.07mm	
	572-497-10		SD-40"F	0-40"/0-1000mm	.0025"/0.07mm			
	572-300-10		SDV-10D	0-100mm			0.01mm	0.03mm
572-301-10	SDV-15D	0-150mm	0.04mm					
572-302-10	SDV-20D	0-200mm		0.03mm/.001"				
572-303-10	SDV-30D	0-300mm	0.04mm/.002"					
572-310-10	SD-4"D	0-4"/0-100mm		0.0005"/0.01mm	0.03mm/.001"			
572-311-10	SD-6"D	0-6"/0-150mm	.001"/0.03mm					
572-312-10	SD-8"D	0-8"/0-200mm			.002"/0.04mm			
572-313-10	SD-12"D	0-12"/0-300mm	.002"/0.05mm					
572-560	SDV-10E	0-100mm			0.01mm	0.03mm	Approx. 5000 hours	
572-561	SDV-15E	0-150mm	0.04mm					
572-562	SDV-20E	0-200mm		0.05mm				
572-563	SDV-30E	0-300mm	0.06mm					
572-564	SDV-45E	0-450mm		0.07mm				
572-565	SDV-60E	0-600mm	.001"/0.03mm					
572-566	SDV-80E	0-800mm		.002"/0.04mm				
572-567	SDV-100E	0-1000mm	.002"/0.05mm					
Inch/Metric	572-570	SDV-4"E		0-4"/0-100mm	0.0005"/0.01mm	.0025"/0.06mm		
	572-571	SDV-6"E	0-6"/0-150mm					
	572-572	SDV-8"E	0-8"/0-200mm	.0025"/0.07mm				
	572-573	SDV-12"E	0-12"/0-300mm					
	572-574	SDV-18"E	0-18"/0-450mm	.0025"/0.07mm				
	572-575	SDV-24"E	0-24"/0-600mm					
572-576	SDV-32"E	0-32"/0-800mm	.0025"/0.07mm					
572-577	SDV-40"E	0-40"/0-1000mm		.0025"/0.07mm				
Vertical multi-function type (equipped with double reading function)	Metric	572-580-10	SDV-10F		0-100mm	0.01mm		0.03mm
		572-581-10	SDV-15F	0-150mm	0.04mm			
		572-582-10	SDV-20F	0-200mm			0.05mm	
		572-583-10	SDV-30F	0-300mm	0.06mm			
		572-584-10	SDV-45F	0-450mm			0.07mm	
		572-585-10	SDV-60F	0-600mm	.001"/0.03mm			
		572-586-10	SDV-80F	0-800mm			.002"/0.04mm	
		572-587-10	SDV-100F	0-1000mm	.002"/0.05mm			
	Inch/Metric	572-590-10	SDV-4"F	0-4"/0-100mm		0.0005"/0.01mm	.0025"/0.06mm	
		572-591-10	SDV-6"F	0-6"/0-150mm				
		572-592-10	SDV-8"F	0-8"/0-200mm	.0025"/0.07mm			
		572-593-10	SDV-12"F	0-12"/0-300mm				
		572-594-10	SDV-18"F	0-18"/0-450mm	.0025"/0.07mm			
		572-595-10	SDV-24"F	0-24"/0-600mm				
		572-596-10	SDV-32"F	0-32"/0-800mm	.0025"/0.07mm			
		572-597-10	SDV-40"F	0-40"/0-1000mm			.0025"/0.07mm	

Note: Response speed is unlimited

DIMENSIONS

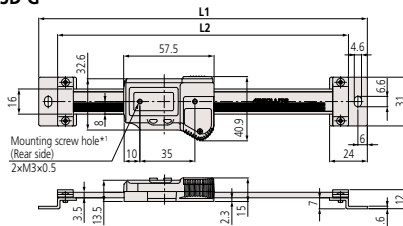
Unit: mm

Type

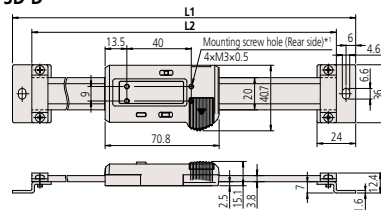
Horizontal type example



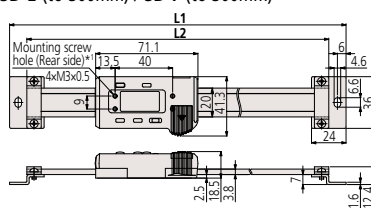
SD-G



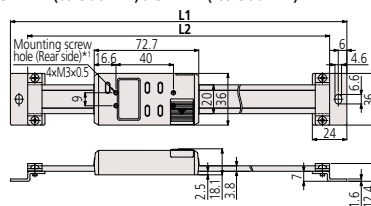
SD-D



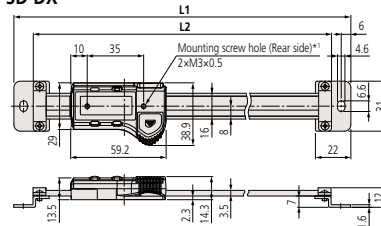
SD-E (to 300mm) / SD-F (to 300mm)



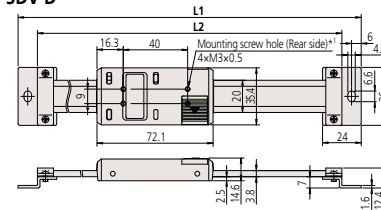
SDV-E (to 300mm) / SDV-F (to 300mm)



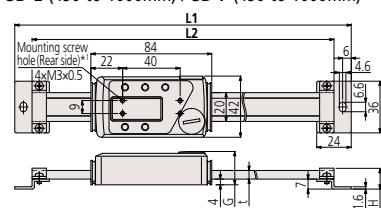
SD-DX



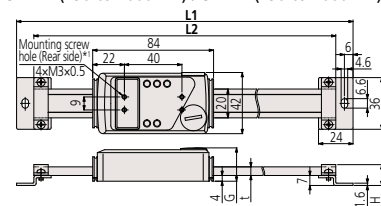
SDV-D



SD-E (450 to 1000mm) / SD-F (450 to 1000mm)



SDV-E (450 to 1000mm) / SDV-F (450 to 1000mm)



*1: Refer to the dimension table for details of the depth including the screw on the rear of the display.

Vertical type example



SPECIFICATIONS

Model	Range (mm)	Dimensions(mm)					Depth including the screw on the rear of the display	Mass (g)	
		L1	L2	t	G	H			
SD-G	100	209	185	—	—	—	Less than 2mm	390	
	150	259	235	—	—	—		410	
	200	311	287	—	—	—		430	
SD-DX	100	209	185	—	—	—	Less than 2mm	230	
	150	259	235	—	—	—		250	
	200	311	287	—	—	—		270	
SD-30D	300	444	420	—	—	—	Less than 2mm	370	
SD-E SD-F	100	244	220	—	—	—		250	
	150	294	270	—	—	—		280	
	200	344	320	—	—	—	310		
	300	444	420	—	—	—	370		
	450	594	570	6	23.2	14.6	Less than 3mm	760	
600	774	750	6	23.2	14.6	900			
800	974	950	10	27.2	18.6	1710			
SDV-D	100	244	220	—	—	—	Less than 2mm	2040	
	100	244	220	—	—	—		250	
	150	294	270	—	—	—		280	
	200	344	320	—	—	—		310	
	300	444	420	—	—	—		370	
SDV-E SDV-F	100	244	220	—	—	—	Less than 2mm	250	
	150	294	270	—	—	—		280	
	200	344	320	—	—	—		310	
	300	444	420	—	—	—		370	
	450	594	570	6	23.2	14.6		Less than 3mm	760
	600	774	750	6	23.2	14.6			900
	800	974	950	10	27.2	18.6			1710
1000	1174	1150	10	27.2	18.6	2040			

Quill Kit with ABSOLUTE Encoder

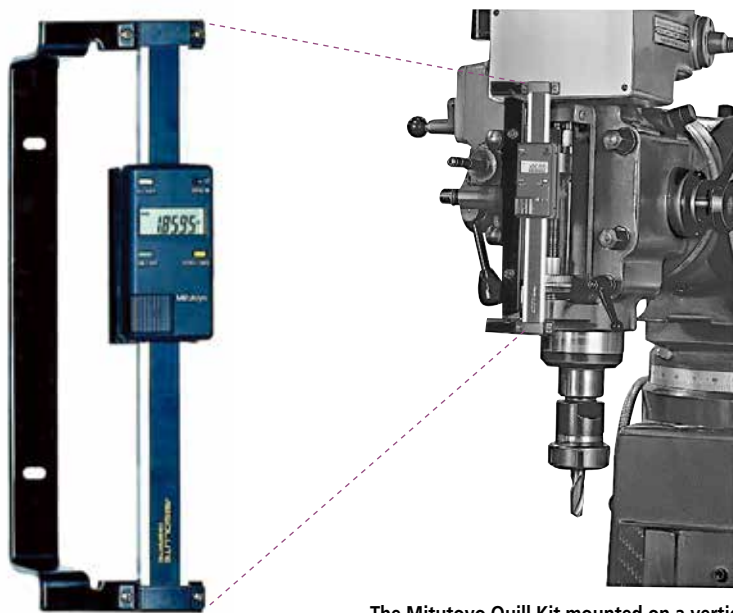
Easy Installation Fits Most Vertical Knee Mills

FEATURES

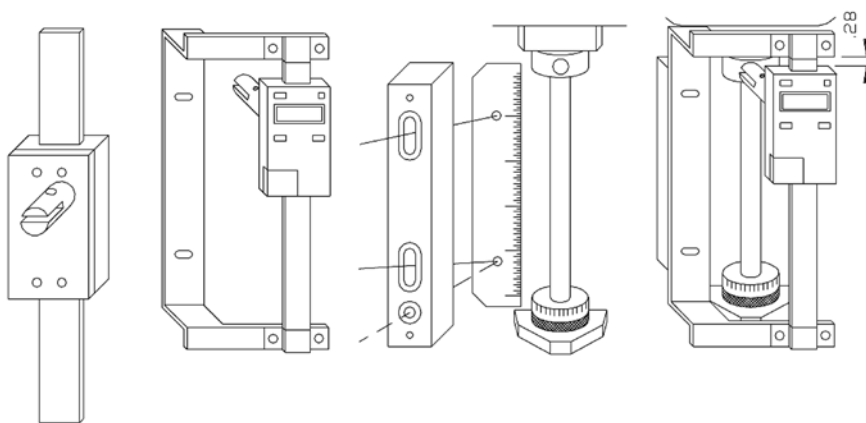
- Easy to read LCD with resolution of .0005"/0.01mm. 0 -5" travel inch/mm
- Push button controls for inch/mm, zero-set and on/off.
- Powered by a single SR-44 battery which lasts about 1 year with normal use.
- SPC Output for data transmission to data processors or a remote display.

SPECIFICATIONS

Order No.	Description
053906B	Digimatic Quill Kit complete with brackets & scale for Bridgeport-type machines.



The Mitutoyo Quill Kit mounted on a vertical mill.



Optional Accessories

- 905338: SPC cable (40" / 1m standard)
- 905409: SPC cable (80" / 2m standard)
- 264-504-5A: DP-1VR data processor, 120V AC
- 02AZD810D: U-Wave-R (wireless receiver)
- 02AZD730D: U-Wave-T/IP67 type (wireless transmitter)
- 02AZD790F: U-Wave connecting cable F
- 02AZE200: U-Wave-T installation brackets kit

KA-200 Counter

SERIES 174 — Standard Type

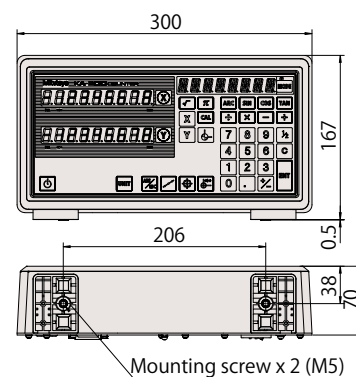
- High performance, low cost 2 & 3 axis counter
- Absolute and incremental modes (10 presets each)
- Non-linear and linear error compensation
- Adjustable high-brightness, high-refresh rate LED displays
- Calculator function
- Outputs data into spreadsheets (optional USB card)



174-183A

DIMENSIONS

Unit: mm



Optional Accessories

- 06AET993** Code out unit - USB output, RS232C output, Digimatic Input
- 06ACB393** Adapter for Linear gages with origin
- 06ACB913** Adapter for Linear gages without origin
- 06ACB391** Adapter for AT211 Linear Scales
- 06ACB392** Adapter for ST Series
- 09CAB231** Adapter for micrometer head
- 09AAA207** Adapter for previous model 6 pin linear scales
- 937179T** Foot switch to trigger USB output (06AET993 needed)
- 64AAB336** Foot switch to trigger RS-232C output (06AET993 needed)
- 06ACF941** Extension cable for remote load & zero (06AET993 needed)
- 965004** Foot switch to trigger RS-232C output (for 06ACF941 only)
- 937328** External load box (06AET993 & 06ACF941 needed)
- 936553** External zero box (06AET993 & 06ACF941 needed)
- 09EAA094** Counter cable RS232C for DP-1VR
- 64AAB519** RS232C output cable 6-ft. (25-9 pin)

- Counter designed to signal when a linear scale displacement value and a preset limit value coincide.
- Two types of limit settings are available: 2-step (**KLD-212**) and 4-step (**KLD-214**).

SPECIFICATIONS

Order No.	174-183A	174-185A
Model	2-axis KA-212 Counter	3-axis KA-213 Counter
Resolution	With AT100 Series: 0.05 - 0.0001 mm, .02" - .000005" With AT715: 0.01 - 0.0005 mm, .02" - .000020"	
Scale input ports	2 or 3*	
Display type / digit	7-segment, 8-digit + sign + 8-character alphabet LED display, 14.2mm character height	
Output (optional)	RS-232C / USB	
Macro functions	Rectangular drilling and round milling newly added	
Main features	Feed speed display; taper machining function; tool data; multi-point compensation; scale check function; calculation function	
Dimensions	Size (WxDxH) 30x168x70mm	

*2nd and 3rd axis display can be disabled

Standard Accessories

- Power cable
- Ground lead
- Dust cover
- Alternate button labels for lathe mode
- Connector cap (Dsub-15)
- User's manual
- Warranty card

KLD200 Counter

SERIES 174 — Special Purpose Type with Limit Signal Output



174-147A
KLD-214



























SPECIFICATIONS

Order No.	174-146A	174-147A
Model	KLD-212	KLD-214
Number of axes to be displayed	1 axis	
Number of limit values to be set	2	4
Resolution	(Changeable according to the parameter) When AT100 series is connected: 0.05 to 0.0001mm When AT715 is connected: 0.01 to 0.001mm	
Output	RS-232C (provided as standard)	
Display	7-segment LCD/ 7 digit*1	
Power supply voltage	120V AC, 60Hz	
Power consumption	25 VA	
Operating temperature/humidity range	0 to 45°C/ 20 to 80%	
Dimensions	13.1"(W)x6.42"(D)x8.1"(H) / 332 (W)x163 (D)x204 (H) mm	
Mass	6.62 lb. / 3.0kg	6.84 lb. / 3.1kg

*1: Count range when the minimum reading is 0.001mm: 99999.999 to -9999.999
Count range when the minimum reading is 0.005mm: 99999.995 to -9999.995

Linear scale counter

FUNCTIONS

Function	Counter	KA-200 Counter	KLD-200 Counter
			
Zero-setting	 ZERO	●	●
Preset	 P.SET	●	●
Resolution setting	 0.0008	●	●
Measurement direction setting		●	●
mm/inch conversion		●	●
Diameter display	 DIA	●	●
Scale reference point setting ¹		●	●
1/2 calculation		●	●
Coordinate system switching		●	—
Bolt-hole circle machining		● ²	—
Pitch machining		●	—
Zero approach machining (INC mode)		●	—
Addition of 2-scale data		● ³	—
Linearity error compensation		●	●
Pitch error compensation		● ¹	—
Smoothing		●	●
Memory backup		●	●
Expansion/contraction coefficient setting		—	●
Lower digit blanking out		●	●
External zero-setting		▲ ⁴	●
RS-232C interface unit		▲ ⁴	●
USB output		▲ ⁵	—
Limit signal output		—	●
Error message		●	●

● Standard function, ▲: Optional function, —: Not available
¹: Only available when connecting with AT100 series.

²: Only available for 3-axis model
³: Code out unit (06AET993) is required.
⁴: Text can be output by interface unit and foot switch

Adapter Cross Reference

(For adapting old linear scales to new counters, or new linear scales to old counters)

	Linear Scale Series No.'s.	Adapter No.	Counters
Old linear scales with 6 pin round connectors	FOR AT2-N, AT2, AT-11N, AT11, AT12N (529 Series)	09AAA207	All KA, KS, KC, UDR Series Counters with 15 pin connectors. (All 174 Series)
New linear scales w/15 pin D-Sub connectors	FOR AT102, AT103, AT111, AT112, AT113, AT115, AT116, AT181	09AAA181	For all .0001" resolution counters with seven pin round connectors
		09AAA181V*	APL Counter 164-660* , 164-661* , 164-662* MPK-2L 983-352
		09AAA198	For all .0005" resolution counters with six pin round connectors
		09AAA198V*	APL Counter 164-660* , 164-661* , 164-662* , 164-563* , 164-664* , 164-665* PL and PL Zero Output Counter 164-252A , 164-254A , 164-295A

* V = Vertical type

When only replacing one linear scale, you can use either horizontal or vertical type adapter.



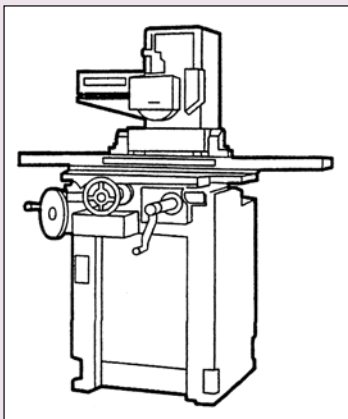
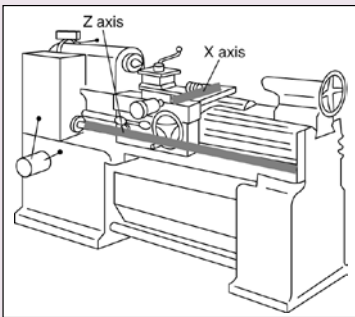
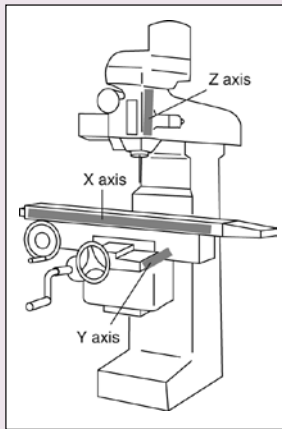
09AAA207



09AAA198

Digital Readout/DRO packages 2-Axis/3-Axis Travels

For Milling, Lathes & Surface Grinding Systems



2-Axis, KA Counter Milling System

Package includes:

- KA-200 counter
- AT715 electromagnetic absolute linear scales
- Brackets for linear scales
- Display arm kit



X Axis Travel (AT715 Slim Electromagnetic)	Y Axis Travel (AT715 Slim Electromagnetic)			
	12" (539-805)	14" (539-806)	16" (539-807)	18" (539-808)
30" (539-814)	64PKA058A	64PKA060A	-	-
36" (539-816)	64PKA059A	-	64PKA062A	-
40" (539-817)	-	64PKA061A	64PKA063A	64PKA064A

3-Axis Milling Package (Z Axis: 6" Travel AT715)

Order No.	Description
64PKA065A	MILL pkg, 3-axis, ABS Scales, 12" x 30" x 6", w/3 axis KA Counter (174-185A)
64PKA066A	MILL pkg, 3-axis, ABS Scales, 12" x 36" x 6", w/3 axis KA Counter (174-185A)
64PKA067A	MILL pkg, 3-axis, ABS Scales, 16" x 36" x 6", w/3 axis KA Counter (174-185A)

2-Axis Lathe Package

Package includes:

- KA-200 counter
- AT116 and AT715 linear scale combinations (with cables)
- Mounting bracket kit
- Counter tray
- Additional extension cable (2m) included in 60" and 72" packages

Z-axis travel	X Axis Travel (AT116 Slim Glass Scale)					
	6"(539-272-30)	8"(539-273-30)	10"(539-274-30)	12"(539-275-30)	14"(539-276-30)	16"(539-277-30)
28" (539-813)	64PKA035A	-	-	-	-	-
30" (539-814)	64PKA036A	-	-	-	-	-
36" (539-816)	64PKA037A	-	-	-	-	-
40" (539-817)	64PKA038A	64PKA039A	64PKA042A	64PKA046A	64PKA052A	-
44" (539-818)	-	64PKA040A	64PKA043A	64PKA047A	64PKA053A	-
48" (539-819)	-	64PKA041A	64PKA044A	64PKA048A	64PKA054A	-
52" (539-820)	-	-	-	64PKA049A	64PKA055A	-
60" (539-822)	-	-	64PKA045A	64PKA050A	64PKA056A	64PKA057A
72" (539-825)	-	-	-	64PKA051A	-	-

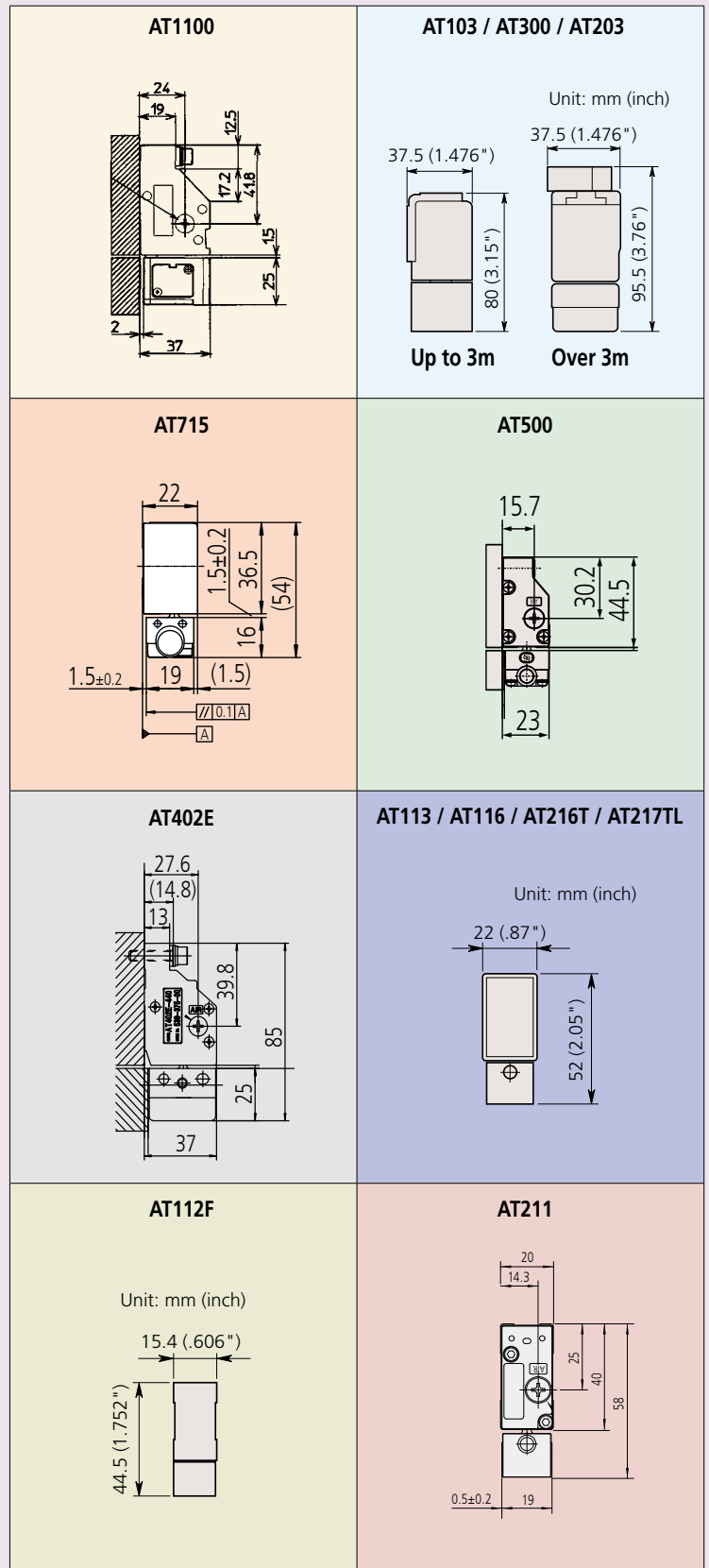
2-Axis, KA Counter Grinder System

Package includes:

- KA-200 counter
- AT116 glass linear scales
- Mounting bracket kit
- Display arm kit

Vertical	Cross Side (AT116 Slim Glass Scale)			
	6" (539-272-30)	8" (539-273-30)	10" (539-274-30)	12" (539-275-30)
12" (539-275-30)	64PKA026A	64PKA028A	-	-
14" (539-276-30)	64PKA027A	64PKA029A	-	-
16" (539-277-30)	-	64PKA030A	-	-
18" (539-278-30)	-	-	64PKA031A	64PKA033A
20" (539-279-30)	-	-	-	64PKA034A
24" (539-281-30)	-	-	64PKA032A	-

Name	Type	Page
AT1100	General-purpose Spar	H-12
AT300	Standard Spar	H-13
AT-715	Slim Spar (IP67)	H-14
AT500	Slim Spar	H-15
ABS ST700	General Purpose Compact type (Exposed)	H-16
ST1300	High Seep High Accuracy (Exposed)	H-17
MICSYS	2D Image Encoder (Exposed)	H-18
AT103	Standard	H-19
AT113	Slim Spar type	H-20
AT112-F	Super Slim part type	H-21
AT116	Economy and Slim Spar	H-22
AT402E	General-purpose	H-23
AT203	Standard type	H-24
AT216T/AT217-TL	Slim Spar	H-25
AT211	Slim spar type high speed	H-26
ST24	Standard Type (Exposed)	H-27
ST422/ST46-EZA	Compact type (Exposed)	H-28-29
ST36	High Accuracy type (Exposed)	H-30
ST-F11	Ultra Compact-Fiber scale (Exposed)	H-31-32

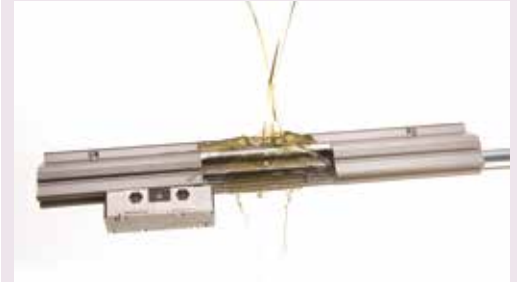


Linear Scales ABS AT1100

SERIES 539 — General Mount Type, robust dustproof / waterproof structure



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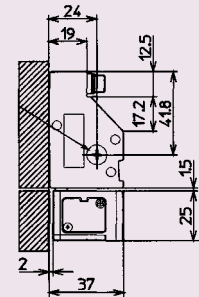


SPECIFICATIONS

Model	ABS AT1100
Detection method	Electromagnetic induction
Maximum effective range	3040mm
Resolution	0.05μm
Accuracy (at 20 °C)	(3+5L/1000)μm L= 140 to 2040mm (5+5L/1000)μm L= 2240 to 3040mm
Maximum response speed	3 m/s
Cross-section size	85x37 (mm)
Thermal expansion coefficient	≈ 8±1.5x10 ⁻⁶ / K
Vibration resistance (at 55 to 2000Hz)	20g
Impact resistance (at 11ms, 1/2sin)	35g L=140 to 2040mm 30g L=2240 to 3040mm
Compatible interfaces *1	FANUC Corporation's Serial α Interface (AT1153)
	Mitsubishi Electric Corporation's High-speed Serial Interface (AT1143)

*1: For details about connection of any applicable system, please be sure to contact each manufacturer for confirmation.

- Electromagnetic induction principle means scales are unaffected by most contamination.
- Absolute scales have eliminated the need for origin restoration and drastically reduced power consumption.
- Drawings are available on request.



AT1100 Mounting Dimensions

FANUC		Mitsubishi		Effective Range (mm)
Order No.	Model	Order No.	Model	
559-100-53	AT1153-140	559-100-43	AT1143-140	140
559-101-53	AT1153-240	559-101-43	AT1143-240	240
559-102-53	AT1153-340	559-102-43	AT1143-340	340
559-103-53	AT1153-440	559-103-43	AT1143-440	440
559-104-53	AT1153-540	559-104-43	AT1143-540	540
559-105-53	AT1153-640	559-105-43	AT1143-640	640
559-106-53	AT1153-740	559-106-43	AT1143-740	740
559-107-53	AT1153-840	559-107-43	AT1143-840	840
559-108-53	AT1153-940	559-108-43	AT1143-940	940
559-109-53	AT1153-1040	559-109-43	AT1143-1040	1040
559-110-53	AT1153-1140	559-110-43	AT1143-1140	1140
559-111-53	AT1153-1240	559-111-43	AT1143-1240	1240
559-112-53	AT1153-1340	559-112-43	AT1143-1340	1340
559-113-53	AT1153-1440	559-113-43	AT1143-1440	1440
559-114-53	AT1153-1540	559-114-43	AT1143-1540	1540
559-115-53	AT1153-1640	559-115-43	AT1143-1640	1640
559-116-53	AT1153-1740	559-116-43	AT1143-1740	1740
559-117-53	AT1153-1840	559-117-43	AT1143-1840	1840
559-118-53	AT1153-2040	559-118-43	AT1143-2040	2040
559-119-53	AT1153-2240	559-119-43	AT1143-2240	2240
559-120-53	AT1153-2440	559-120-43	AT1143-2440	2440
559-121-53	AT1153-2640	559-121-43	AT1143-2640	2640
559-122-53	AT1153-2840	559-122-43	AT1143-2840	2840
559-123-53	AT1153-3040	559-123-43	AT1143-3040	3040



ABSOLUTE™

Linear Scales ABS AT300

SERIES 539 — Standard Type

- ABSOLUTE linear encoder incorporates both our unique electrostatic capacity and photoelectric technology.
- * Refer to page H-34 "Quick Guide to Precision Measuring Instruments" for details of the principle of the absolute linear scale.
- Drastically reduced power consumption since there are no backup batteries.
- Easy operation because no recalibration is required at startup or after a power failure.
- Suitable for position feedback in machinery requiring high-accuracy, high-speed control.
- Improved environmental resistance against mechanical vibration and noise.



SPECIFICATIONS

Model	ABS AT353	ABS AT343	ABS AT343A	ABS AT303	ABS AT303A
Applicable system	FANUC Ltd. NC Control unit	Mitsubishi Electric Corporation MITSUBISHI CNC series	Mitsubishi Electric Corporation MR-J3	Amplifiers supporting Mitutoyo ENSIS interface	
Resolution	0.05μm				
Maximum response speed	120m/min				
Effective range	4 to 120" / 100 to 3000mm				
Accuracy (20°C)*	(3+3L _o /1000)μm, (5+5L _o /1000)μm when the effective range is 1600mm or more				
Protection level	IP53				

* The indication accuracy does not include quantizing error. L_o: Effective range (mm)

* A wide variety of special orders are available.

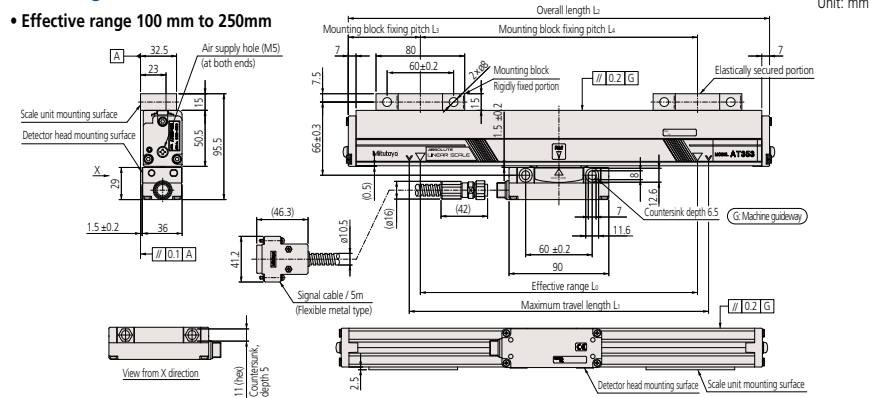
Dimensions

Effective range L _o (mm)	Maximum travel length L _t (mm)	Overall length L _z (mm)	Mounting block pitch		No. of mounting blocks	
			L ₃ (mm)	L ₄ (mm)		
100	120	230	65	100	2	
150	170	280	65	150		
200	220	330	65	200		
250	270	380	65	250		
300	330	440	220	150		
350	380	490	245	175		
400	430	540	270	200	3	
450	480	590	295	225		
500	540	650	325	250		
600	650	760	380	300		
700	760	870	435	350		
750	810	920	460	375		
800	860	970	485	400	5	
900	960	1070	535	450		
1000	1060	1170	585	500		
1100	1160	1270	635	275		7
1200	1260	1370	685	300		
1300	1360	1470	735	325		
1400	1460	1570	785	350		
1500	1560	1670	835	375		
1600	1690	1800	900	400	9	
1700	1790	1900	950	425		
1800	1890	2000	1000	450		
2000	2100	2210	1105	335		
2200	2300	2410	1205	370		
2400	2500	2610	1305	400		
2500	2600	2710	1355	315	9	
2600	2700	2810	1405	325		
2800	2900	3010	1505	350		
3000	3050	3210	1605	375		

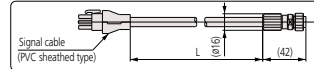
Effective range L _o (mm)	Maximum travel length L _t (mm)	Overall length L _z (mm)	Mounting block pitch		No. of mounting blocks
			L ₃ (mm)	L ₄ (mm)	
1100	1160	1270	635	275	5
1200	1260	1370	685	300	
1300	1360	1470	735	325	
1400	1460	1570	785	350	
1500	1560	1670	835	375	
1600	1690	1800	900	400	
1700	1790	1900	950	425	7
1800	1890	2000	1000	450	
2000	2100	2210	1105	335	
2200	2300	2410	1205	370	
2400	2500	2610	1305	400	
2500	2600	2710	1355	315	
2600	2700	2810	1405	325	
2800	2900	3010	1505	350	
3000	3050	3210	1605	375	

Mounting dimensions [ABS AT353/AT343(A)/AT303(A)]

• Effective range 100 mm to 250mm

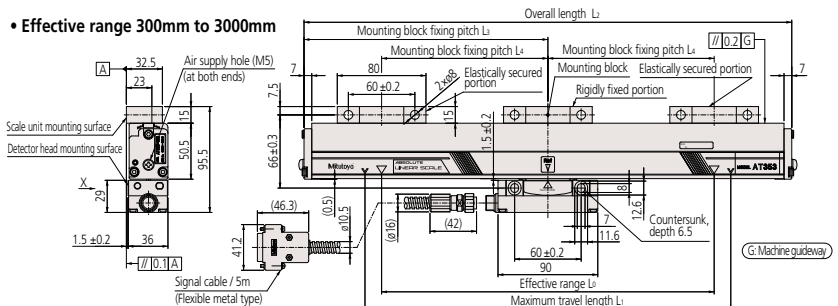


• ABS AT343A signal cable



* The signal cable has set options.
(Part No.09BAA598A - C: 0.2m, 2m, 3m)

• Effective range 300mm to 3000mm



Linear Scales ABS AT715

SERIES 539 — Slim Spar Type



IP67

SPECIFICATIONS

Model	ABS AT715	
Detection method	Electromagnetic induction	
Resolution	.000020" - .001" (0.0005mm to 0.01mm) (on the KA/KLD200 counter)	
Effective range	100 to 3000mm	
Accuracy (20°C)	±5µm (Lo: 100 to 500mm), ±7µm (Lo: 600 to 1800mm), ±10µm (Lo: 2000 to 3000mm) Lo: Effective range (mm)	
Maximum response speed	50m/min	
Protection level	IP67	
Sliding force	5N or less	
Signal cable	Standard accessory Refer to the dimension table shown below for the length.	
Extension cable (optional)	Length	Order No.
	2m	09AAB674A
	5m	09AAB674B
7m	09AAB674C	
Connectable counter	KA Counter/ KLD200 Counter	

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- Electromagnetic induction principle means scales are unaffected by contamination.
- Absolute scales have eliminated the need for origin restoration and drastically reduced power consumption.
- Suitable for milling machines, XY tables, jigs, etc.

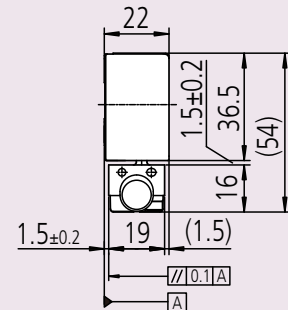
Optional Accessories

- 09AAB674A Extension cable 2m
- 09AAB674B Extension cable 5m
- 09AAB674C Extension cable 7m
- 174-183A 2-Axis KA Counter
- 174-185A 3-Axis KA Counter



174-183A

AT715		Effective range Lo inch/mm	Signal cable length (m)
Order No.	Model		
539-801	ABS AT715-100	4" /100mm	3.5
539-802	ABS AT715-150	6" /150mm	
539-803	ABS AT715-200	8" /200mm	
539-804	ABS AT715-250	10" /250mm	
539-805	ABS AT715-300	12" /300mm	
539-806	ABS AT715-350	14" /350mm	
539-807	ABS AT715-400	16" /400mm	
539-808	ABS AT715-450	18" /450mm	
539-809	ABS AT715-500	20" /500mm	
539-811	ABS AT715-600	24" /600mm	
539-813	ABS AT715-700	28" /700mm	
539-814	ABS AT715-750	30" /750mm	5
539-815	ABS AT715-800	32" /800mm	
539-816	ABS AT715-900	36" /900mm	
539-817	ABS AT715-1000	40" /1000mm	
539-818	ABS AT715-1100	44" /1100mm	
539-819	ABS AT715-1200	48" /1200mm	
539-820	ABS AT715-1300	52" /1300mm	
539-821	ABS AT715-1400	56" /1400mm	
539-822	ABS AT715-1500	60" /1500mm	
539-823	ABS AT715-1600	64" /1600mm	
539-824	ABS AT715-1700	68" /1700mm	
539-825	ABS AT715-1800	72" /1800mm	
539-860	ABS AT715-2000	80" /2000mm	
539-861	ABS AT715-2200	88" /2200mm	
539-862	ABS AT715-2400	96" /2400mm	
539-863	ABS AT715-2500	100" /2500mm	
539-864	ABS AT715-2600	104" /2600mm	
539-865	ABS AT715-2800	112" /2800mm	
539-866	ABS AT715-3000	120" /3000mm	



*1: Combination of a 5m signal cable and a 2m extension cable

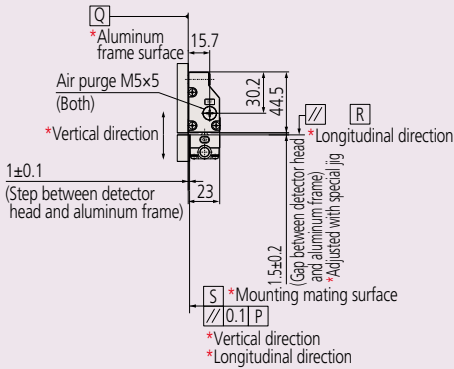


Linear Scales ABS AT500

SERIES 539 — Slim Spar Type

- Slim shape is suitable for space-saving designs.
- The high-rigidity **ABS AT500-S** series has vibration resistance, shock resistance and temperature control. The **ABS AT500-H** series offers excellent temperature control and high accuracy.
- Scale alarm display LED allows for easy maintenance.
- Supports the interfaces of various manufacturers, allowing a variety of system configurations.

SC Type



SPECIFICATIONS

	High-rigidity type	High-accuracy type	
Model	ABS AT500-SC	ABS AT500-HC	ABS AT500-HL/HR
Resolution	0.005μm*1/0.05μm		
Maximum response speed	150m/min (72m/min for the H series whose resolution is 0.005μm)		
Effective range	100 to 2200mm	100 to 1000mm	100 to 350mm
Accuracy (20°C)*2	(3+3L _a /1000)μm	(2+2L _a /1000)μm	
Reference point of expansion influenced by the temperature fluctuation	Center of the effective measuring length		Edge of the effective measuring length HL: "+" side of the absolute value HR: "-" side of the absolute value
Protection level	IP53		

*1: The exact value is 0.0048828125μm since the 20μm signal is divided by 4096.

Meaning of Model No.

ABS AT5□□□ - □□□ - □□

Resolution/Applicable system

Effective range

Model	Resolution	Applicable system
ABS AT553	0.05μm	FANUC Ltd.
ABS AT555	0.005μm	NC Control unit
ABS AT543	0.05μm	Mitsubishi Electric Corporation MITSUBISHI CNC series
ABS AT545	0.005μm	Mitsubishi Electric Corporation MELSERVO series
ABS AT543A	0.05μm	Panasonic Corporation, Motor Business Unit MINAS series*1
ABS AT545A	0.005μm	
ABS AT573A	0.05μm	Amplifiers supporting Mitutoyo ENSIS interface*1 (Nikki Denso Co., Ltd., Servoland corporation, PMAC Japan Co., Ltd.)
ABS AT503	0.05μm	
ABS AT503A	0.05μm	
ABS AT505	0.005μm	
ABS AT505A	0.005μm	Siemens AG SINAMICS/SINUMERIK series (supporting DRIVE-CLiQ)
ABS AT524	0.01μm	
ABS AT527	0.001μm	

Reference point of expansion on the scale unit influenced by temperature fluctuation*
C: Center of the effective range
L: "+" side of the absolute value
R: "-" side of the absolute value
 * "L" or "R" is marked only for the high accuracy type.

Type of the scale unit
S: High rigidity type
H: High accuracy type
 Note: "Reference point of expansion"
 The scale unit expands or contracts influenced by the temperature fluctuation.
 The mechanical reference point of expansion is defined as the reference point.

*ABS AT5□□□
 Transmission method
 Nothing: Full duplex communication
A: Half-duplex communication

*1: Please contact each manufacturer for details.

Linear Scales ABS ST700

SERIES 579 — General-purpose Type

ABSOLUTE™



Scale base type

Glass scale type

SPECIFICATIONS

Model	ABS ST700	
Scale type	Scale base type	Glass scale type
Resolution	0.1μm (0.05μm to special order)	
Detection method	Electromagnetic induction ABS linear encoder	
Max. effective range	6000mm	1100mm
Accuracy (20°C)	5+(5L/1000)μm L: Effective range (mm)	3+(3L/1000)μm L: Effective range (mm)
Maximum response speed	5m/s	
Linear expansion coefficient	(12.0±1.5)×10 ⁻⁶ /°C (When the material of the mounting components is steel or equivalent.)	(8±1.0)×10 ⁻⁶ /°C
Power supply voltage	5V±10% (at the detection head) (Ripple + spike noise component should be less than 100mV.)	
Operating temperature/humidity range	0 to 50°C, RH 20 to 80%	
Storage temperature/humidity range	-20 to 70°C, RH 20 to 80%	

Meaning of Model No.

ABS ST7 0 8 A L - 100 A - R

Absolute type

Series name

Separate Type ABSOLUTE Linear Scale
ABS ST700 Compact-type series (Effective range ≤ 3m)
ABS ST700 Compact-type series (3.2m ≤ Effective range ≤ 6m)

Interface specification*1

0: Supports Mitutoyo ENSIS high-speed interface
ABS ST708A, ST708AL
4: Supports Mitsubishi Electric Corporation high-speed serial interface
ABS ST748, ST748AL, ABS ST748, ST748L
5: Supports FANUC Ltd. high-speed serial interface
ABS ST758, ST758L
7: Supports Panasonic Corporation, Motor Business Unit high-speed serial interface
ABS ST778A, ST778AL
8: Supports YASKAWA Electric Corporation high-speed serial interface
ABS ST788A, ST788AL

A: Scale base type
C: Glass scale type

Effective range: 100mm to 6000mm

Nothing: 100mm to 3000mm
L: 3200mm to 6000mm

Transmission method

A: 2-wire system
Nothing: 4-wire system

Detection head form and resolution

8: Form: 50mm (W)×28mm (D)×11mm (H)
Resolution: 0.1μm
9: 0.05μm resolution (to special orders)

Head cable outlet direction
R: Right side
L: Left side
U: Upper side
D: Lower side

Feedback cable

- Yaskawa Electric Corporation serial cable can be used as the feedback cable to connect to a Yaskawa Electric Corporation servo amplifier.
 Cable model number : JZSP-CLP- (03, 05, 10, 15, 20)
- For the feedback cable to connect to a Mitsubishi Electric Corporation MR-J2S/MR-J3, contact Mitutoyo with the following code numbers.
 For the MR-J2S 5m : No.06ACF116A
 10m : No.06ACF116B
 For the MR-J3 5m : No.06ACF117A
 10m : No.06ACF117B

Available Interfaces*1

FANUC Ltd. FS-i Series, Power Mate i Series
Mitsubishi Electric Corporation MELSERVO MR-J4/MR-J3 Series
Mitsubishi Electric Corporation CNC Series, MDS-D/MDS-DH Series
YASKAWA Electric Corporation Σ-V,Σ-III Series
Panasonic Corporation, Motor Business Unit MINAS-A5, A5L, A5N, A5NL, MINAS-A4, A4P, A4N, A4NL Series
Mitutoyo ENSIS*2
Nikki Denso Co.,Ltd. VCI/VC/PS series
Servoland Corporation SVF Series
PMAC Japan Co. Ltd. UMAC-Turbo PMAC2

*1 Be sure to contact each manufacturer for details of the applicable systems (availability of connection).

*2 ENSIS is a registered trademark of Mitutoyo Corporation.

Linear Scale ABS ST1300

SERIES 579 - High-speed, high-resolution Absolute Tape Scale

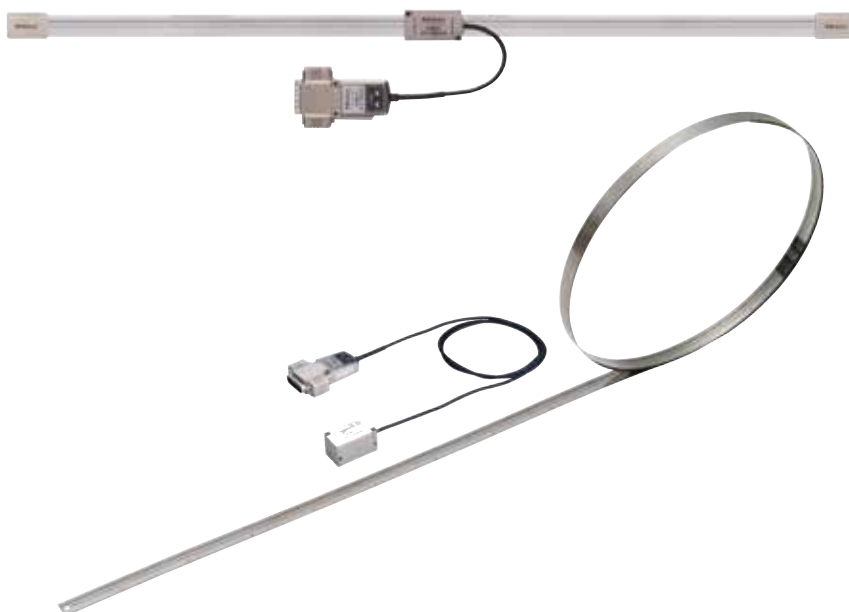
- 12m maximum effective length, 8-m/s max. response speed and 1nm minimum resolution.
- Extensive interface compatibility. See specifications below.
- Outstanding robustness against contamination compared to earlier photoelectric types by using a new detection principle.
- Choice between double-sided tape and tension mounting methods.
- Signal validation program facilitates mounting adjustment and maintenance.
- Applicable Interfaces: FANUC; Mitsubishi Electric; Yaskawa Electric; Panasonic; Mitutoyo ENSIS standard interface

- Any scale size drawings are available on request.

Double-end tension version



Double-sided adhesive mounting version



SPECIFICATIONS

Model	ABS ST1300
Range	max. 12 m
Accuracy	10 μm/m (± 5μm)
Max. Response Speed	8 m/s (Varies according to the interface)
Min. Resolution	1 nm / 10 nm
Scale Specifications	Metal tape
Applicable Interfaces	FANUC; Mitsubishi Electric; Yaskawa Electric; Panasonic; Mitutoyo ENSIS standard Interface

MICSYS

SERIES 549 High-accuracy, Non-contact 2D Encoder

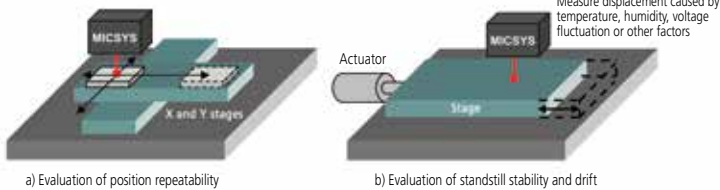


SPECIFICATIONS

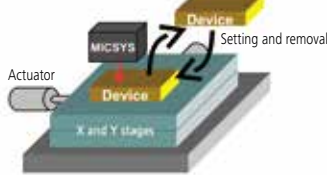
Order No.	549-701A
Model	MICSYS-SA1
Detection method	Laser speckle image correlation
Effective range	$\pm 100\mu\text{m}$ (2D)
Resolution	1 nm
Accuracy (20°C)	± 100 nm
Data update period	20Hz

Applications

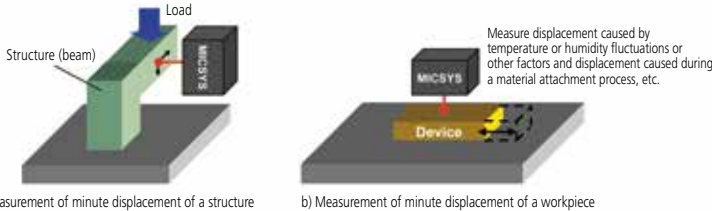
1. Evaluation of stages used in manufacturing equipment and inspection systems



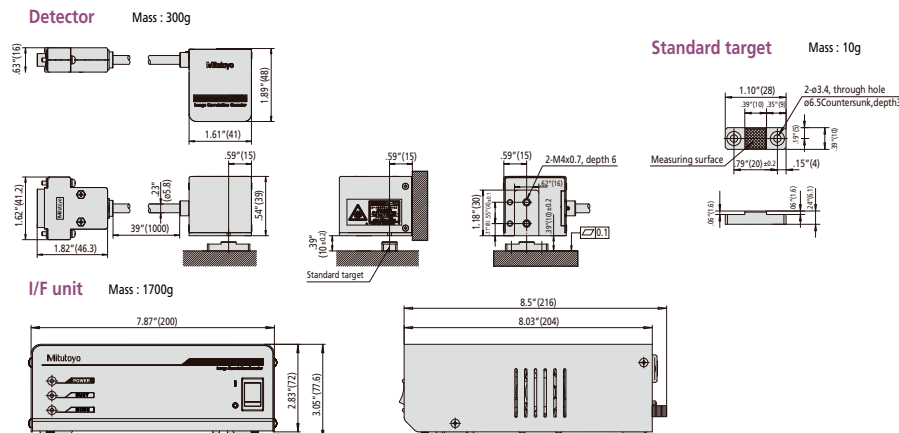
2. Highly accurate positioning of workpieces



3. Measurement of minute displacement



DIMENSIONS



FEATURES

- Simultaneous, non-contact measurement of X-Y position.
- Nano-resolution measurement.
- Suitable for applications such as stage position repeatability, strain measurement, deflection measurement, etc.
- Applies the image correlation of a speckle pattern.
- No scales needed—can detect on any optically rough surface.
- Detector can be completely removed from surface and replaced to continue reading.
- Drawings are available on request.



Linear Scales AT103

SERIES 539 — Standard Type



FEATURES

- Enhanced vibration-resistance and durability.
- The innovative rubber lips keep out contaminants.
- An armored signal cable is used to connect the scale unit to the DRO counter for safe operation in harsh shop environments.
- The signal cable outlet can be positioned on either side of the detector head, allowing the signal cable to be connected from either direction.
- A wide variety of measuring ranges are available in this standard type scale unit.
- Connectable to the **KA** counter, **KLD** counter, or **PSU-200**.

Optional Accessories

- 09AAA033A:** Extension cable (80" / 2m)
- 09AAA033B:** Extension cable (200" / 5m)
- 09AAA033C:** Extension cable (280" / 7m)

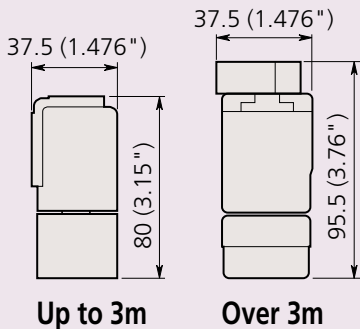


- 174-183A** 2-Axis KA Counter
- 174-185A** 3-Axis KA Counter



174-183A

Unit: mm (inch)



SPECIFICATIONS

Model	AT103
Effective range	4" to 240" / 100 to 6000mm (42 models)
Resolution	.001" to .000005" / 0.01 to 0.0001mm
Accuracy (20°C)	Effective range 100 to 3000: (5+5L ₀ /1000)μm Effective range 3250 to 6000: (5+8L ₀ /1000)μm
Output signal	Two 90° phase-shifted sinusoidal signals
Maximum response speed	120m/min (50m/min when the effective measuring length is 3250 to 6000mm)
Signal output pitch	20μm
Scale reference point	Output in 50mm pitch
Protection level	IP53
Operating temperature	0 to 45°C

*High-precision model **AT103F** (JIS Class 0, (3+3L₀/1000)μm) is also available to special order for the effective range of 100 to 2000mm.

*Ultra-high-precision model **AT103S** (2+2L₀/1000)μm is also available to special order for the effective range of 100 to 500mm.

AT103				Effective range L ₀ inch / mm	Signal cable length (m)	
Order No. (standard)	Model (standard)	Order No. (high accuracy)	Model (high accuracy)			
539-111-30	AT103-100	539-111-40	AT103-100F	4" /100mm	3	
539-112-30	AT103-150	539-112-40	AT103-150F	6" /150mm		
539-113-30	AT103-200	539-113-40	AT103-200F	8" /200mm		
539-114-30	AT103-250	539-114-40	AT103-250F	10" /250mm		
539-115-30	AT103-300	539-115-40	AT103-300F	12" /300mm		
539-116-30	AT103-350	539-116-40	AT103-350F	14" /350mm		
539-117-30	AT103-400	539-117-40	AT103-400F	16" /400mm		
539-118-30	AT103-450	539-118-40	AT103-450F	18" /450mm		
539-119-30	AT103-500	539-119-40	AT103-500F	20" /500mm		
539-121-30	AT103-600	539-121-40	AT103-600F	24" /600mm		
539-123-30	AT103-700	539-123-40	AT103-700F	28" /700mm		
539-124-30	AT103-750	539-124-40	AT103-750F	30" /750mm		
539-125-30	AT103-800	539-125-40	AT103-800F	32" /800mm		
539-126-30	AT103-900	539-126-40	AT103-900F	36" /900mm		
539-127-30	AT103-1000	539-127-40	AT103-1000F	40" /1000mm	5	
539-128-30	AT103-1100	539-128-40	AT103-1100F	44" /1100mm		
539-129-30	AT103-1200	539-129-40	AT103-1200F	48" /1200mm		
539-130-30	AT103-1300	539-130-40	AT103-1300F	52" /1300mm		
539-131-30	AT103-1400	539-131-40	AT103-1400F	56" /1400mm		
539-132-30	AT103-1500	539-132-40	AT103-1500F	60" /1500mm		
539-133-30	AT103-1600	539-133-40	AT103-1600F	64" /1600mm		
539-134-30	AT103-1700	539-134-40	AT103-1700F	68" /1700mm		
539-135-30	AT103-1800	539-135-40	AT103-1800F	72" /1800mm		
539-136-30	AT103-2000	539-136-40	AT103-2000F	80" /2000mm		
539-137-30	AT103-2200	—	AT103-2200F	88" /2200mm		
539-138-30	AT103-2400	—	AT103-2400F	96" /2400mm		7
539-139-30	AT103-2500	—	AT103-2500F	100" /2500mm		
539-140-30	AT103-2600	—	AT103-2600F	104" /2600mm		
539-141-30	AT103-2800	—	AT103-2800F	112" /2800mm		
539-142-30	AT103-3000	—	AT103-3000F	120" /3000mm		
539-143-30	AT103-3250	—	AT103-3250F	130" /3250mm		
539-144-30	AT103-3500	—	AT103-3500F	140" /3500mm		
539-145-30	AT103-3750	—	AT103-3750F	150" /3750mm	10	
539-146-30	AT103-4000	—	AT103-4000F	160" /4000mm		
539-147-30	AT103-4250	—	AT103-4250F	170" /4250mm		
539-148-30	AT103-4500	—	AT103-4500F	180" /4500mm		
539-149-30	AT103-4750	—	AT103-4750F	190" /4750mm		
539-150-30	AT103-5000	—	AT103-5000F	200" /5000mm		
539-151-30	AT103-5250	—	AT103-5250F	210" /5250mm		15
539-152-30	AT103-5500	—	AT103-5500F	220" /5500mm		
539-153-30	AT103-5750	—	AT103-5750F	230" /5750mm		
539-154-30	AT103-6000	—	AT103-6000F	240" /6000mm		

Linear Scales AT113

SERIES 539 — Slim Spar Type

- Slim spar type with unit sectional dimensions of 22×35mm.
- Connectable to the **KA** counter, **KLD** counter or **PSU-200**.
- Dimensionally compatible with **AT116** linear scale units.



SPECIFICATIONS

Model	AT113
Effective range	4" to 60" / 100 to 1500mm (20 models)
Resolution	.001" to .000005" / 0.01 to 0.0001mm
Accuracy (20°C)	Standard: (5+5L _o /1000)μm, High accuracy: (3+3L _o /1000)
Output signal	Two 90° phase-shifted sinusoidal signals
Maximum response speed	120m/min
Signal output pitch	20μm
Scale reference point	Output in 50mm pitch
Protection level	IP53
Operating temperature	0 to 45°C

* High-precision model **AT113F** (JIS Class 0, 3+3L_o/1000)μm is also available to special order.

* Ultrahigh-precision model **AT113S** (2+2L_o/1000)μm is also available to special order for the effective range 100 to 500mm.

AT113				Effective range L _o inch / mm	Signal cable length(m)	
Order No. (standard)	Model	Order No. (High accuracy)	Model			
539-201-30	AT113-100	539-201-40	AT113-100F	4" /100mm	3	
539-202-30	AT113-150	539-202-40	AT113-150F	6" /150mm		
539-203-30	AT113-200	539-203-40	AT113-200F	8" /200mm		
539-204-30	AT113-250	539-204-40	AT113-250F	10" /250mm		
539-205-30	AT113-300	539-205-40	AT113-300F	12" /300mm		
539-206-30	AT113-350	539-206-40	AT113-350F	14" /350mm		
539-207-30	AT113-400	539-207-40	AT113-400F	16" /400mm		
539-208-30	AT113-450	539-208-40	AT113-450F	18" /450mm		
539-209-30	AT113-500	539-209-40	AT113-500F	20" /500mm		
539-211-30	AT113-600	539-211-40	AT113-600F	24" /600mm		
539-213-30	AT113-700	539-213-40	AT113-700F	28" /700mm		
539-214-30	AT113-750	539-214-40	AT113-750F	30" /750mm		
539-215-30	AT113-800	539-215-40	AT113-800F	32" /800mm		
539-216-30	AT113-900	539-216-40	AT113-900F	36" /900mm		
539-217-30	AT113-1000	539-217-40	AT113-1000F	40" /1000mm		5
539-218-30	AT113-1100	539-218-40	AT113-1100F	44" /1100mm		
539-219-30	AT113-1200	539-219-40	AT113-1200F	48" /1200mm		
539-220-30	AT113-1300	539-220-40	AT113-1300F	52" /1300mm		
539-221-30	AT113-1400	539-221-40	AT113-1400F	56" /1400mm		
539-222-30	AT113-1500	539-222-40	AT113-1500F	60" /1500mm		



Optional Accessories

09AAA033A: Extension cable (80" / 2m)

09AAA033B: Extension cable (200" / 5m)

09AAA033C: Extension cable (280" / 7m)



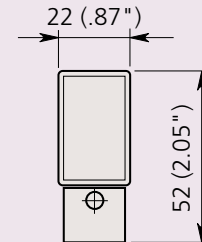
174-183A 2-Axis KA Counter

174-185A 3-Axis KA Counter



174-183A

Unit: mm (inch)





Linear Scales AT112-F

SERIES 539 — Super Slim Spar Type

- Super slim spar type with unit sectional dimensions of 15.4x30mm.
- Connectable to the **KA** counter, **KLD** counter or **PSU-200**.

Optional Accessories

- 09AAA033A:** Extension cable (80" / 2m)
- 09AAA033B:** Extension cable (200" / 5m)
- 09AAA033C:** Extension cable (280" / 7m)

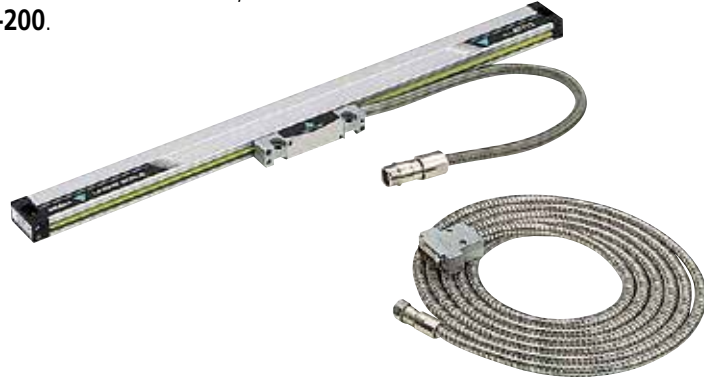
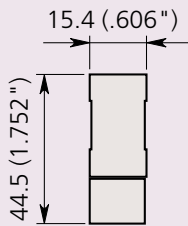


- 174-183A** 2-Axis KA Counter
- 174-185A** 3-Axis KA Counter



174-183A

Unit: mm (inch)



SPECIFICATIONS

Model	AT112-F (High Accuracy)
Effective range	1.5" to 40" / 50 to 1020mm (19 models)
Resolution	.001 to .000005" / 0.01mm to 0.0001mm
Accuracy (20°C)	(3+3L ₀ /1000)μm
Output signal	Two 90° phase-shifted sinusoidal signals
Maximum response speed	50m/min
Signal output pitch	20μm
Scale reference point	Output in 50mm pitch*1
Protection level	IP53
Operating temperature	0 to 45°C

* Ultra-high precision model **AT112S** (2+2L₀/1000)μm is also available to special order for the effective range 50 to 320mm.

*1: Models whose effective range is 50mm or 70mm: Center point
Models whose effective range is 120mm or more: 50mm pitch starting at a point 35mm from the "▼" mark on the left seen from the front.

AT112-F		Effective range L ₀ inch / mm	Signal cable length (m)
Order No.	Model		
539-251-10	AT112-50F	1.5" / 50mm	3
539-252-10	AT112-70F	2.5" / 70mm	
539-253-10	AT112-120F	4.5" / 120mm	
539-254-10	AT112-170F	6.5" / 170mm	
539-255-10	AT112-220F	8.5" / 220mm	
539-256-10	AT112-270F	10.5" / 270mm	
539-257-10	AT112-320F	12.5" / 320mm	
539-258-10	AT112-370F	14.5" / 370mm	
539-259-10	AT112-420F	16.5" / 420mm	
539-260-10	AT112-470F	18.5" / 470mm	
539-261-10	AT112-520F	20" / 520mm	
539-262-10	AT112-570F	22" / 570mm	
539-263-10	AT112-620F	24" / 620mm	
539-264-10	AT112-670F	26" / 670mm	
539-265-10	AT112-720F	28" / 720mm	
539-266-10	AT112-770F	30" / 770mm	
539-267-10	AT112-820F	32" / 820mm	
539-268-10	AT112-920F	36" / 920mm	
539-269-10	AT112-1020F	40" / 1020mm	

Linear Scales AT116

SERIES 539 — Economy and Slim Spar Type

FEATURES

- Suitable for milling machines, XY tables, jigs, etc.
- Dimensionally compatible with **AT113** linear scale units.
- Connectable to the **KA** counter, **KLD** counter or **PSU-200**.



SPECIFICATIONS

Model	AT116
Effective range	4" to 60" / 100 to 1500mm (20 models)
Resolution	0.01 to 0.0001mm (.001" to .00005")
Accuracy (20°C)	(5+5L α /1000) μ m
Output signal	Two 90° phase-shifted sinusoidal signals
Maximum response speed	50m/min
Signal output pitch	20 μ m
Scale reference point	Output in 50mm pitch
Protection level	IP53
Operating temperature	0 to 45°C

AT116		Effective range L α inch / mm	Signal cable length (m)
Order No.	Model		
539-271-30	AT116-100	4" /100mm	3.5
539-272-30	AT116-150	6" /150mm	
539-273-30	AT116-200	8" /200mm	
539-274-30	AT116-250	10" /250mm	
539-275-30	AT116-300	12" /300mm	
539-276-30	AT116-350	14" /350mm	
539-277-30	AT116-400	16" /400mm	
539-278-30	AT116-450	18" /450mm	
539-279-30	AT116-500	20" /500mm	
539-281-30	AT116-600	24" /600mm	
539-283-30	AT116-700	28" /700mm	
539-284-30	AT116-750	30" /750mm	
539-285-30	AT116-800	32" /800mm	
539-286-30	AT116-900	36" /900mm	
539-287-30	AT116-1000	40" /1000mm	5
539-288-30	AT116-1100	44" /1100mm	
539-289-30	AT116-1200	48" /1200mm	
539-290-30	AT116-1300	52" /1300mm	
539-291-30	AT116-1400	56" /1400mm	
539-292-30	AT116-1500	60" /1500mm	



Optional Accessories

- 09AAB674A:** Extension cable (2m / 80")
- 09AAB674B:** Extension cable (5m / 200")
- 09AAB674C:** Extension cable (7m / 280")

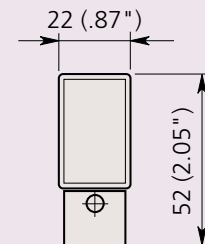


- 174-183A** 2-Axis KA Counter
- 174-185A** 3-Axis KA Counter



174-183A

Unit: mm (inch)





Linear Scales AT402E

SERIES 539 — General-purpose Type

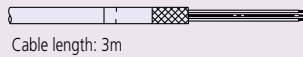
- Ideal for machine tools for heavy cutting, as well as linear motors.
- Multi-point elastic fixing for excellent vibration resistance (200m/s²), shock resistance (400m/s²) and temperature characteristics.
- The Absolute Interval Code allows for a simplified, low-cost ABS system.
- High accuracy of ±2μm (up to 540mm)



SPECIFICATIONS

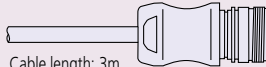
Model	AT402E
Effective range	5.6" to 121.6" / 140 to 3040mm (24 models)
Accuracy (20°C)	Effective range: 140 to 540mm: ±2μm Effective range: 640 to 940mm: ±3μm Effective range: 1040 to 3040mm: ±3μm/m
Output signal	Signal: 1Vp-p differential sinusoidal signal Differential reference point pulse: Absolute Interval Code compatible
Maximum response speed	120m/min (With sinusoidal signal amplitude of -3dB)
Signal output pitch	20μm
Protection level	IP53
Operating temperature	0 to 45°C
Cable configuration	Type A: 3m flying lead cable Type B: 3m cable with European CNC connectors Type C: 3m cable with FANUC connectors

Cable A: Lead wires type



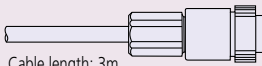
Cable length: 3m

Cable B: Connectable to Euro controller



Cable length: 3m

Cable C: Connectable to FANUC serial board C



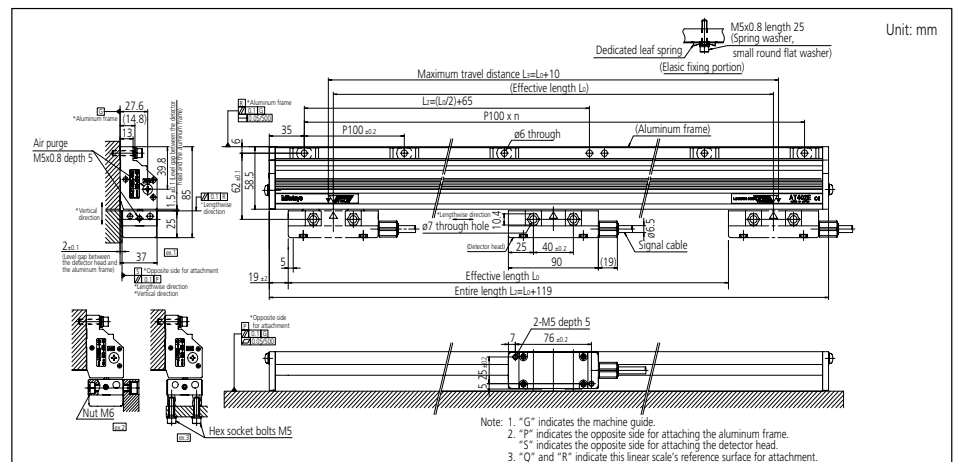
Cable length: 3m

AT402E		Effective range Lo inch / mm	AT402E		Effective range Lo inch / mm
Order No.	Model		Order No.	Model	
539-371-□□	AT402E-140	5.6" / 140mm	539-384-□□	AT402E-1340	53.6" / 1340mm
539-373-□□	AT402E-240	9.6" / 240mm	539-385-□□	AT402E-1440	57.6" / 1440mm
539-374-□□	AT402E-340	13.6" / 340mm	539-386-□□	AT402E-1540	61.6" / 1540mm
539-375-□□	AT402E-440	17.6" / 440mm	539-387-□□	AT402E-1640	65.6" / 1640mm
539-376-□□	AT402E-540	21.6" / 540mm	539-388-□□	AT402E-1740	69.6" / 1740mm
539-377-□□	AT402E-640	25.6" / 640mm	539-389-□□	AT402E-1840	73.6" / 1840mm
539-378-□□	AT402E-740	29.6" / 740mm	539-390-□□	AT402E-2040	81.6" / 2040mm
539-379-□□	AT402E-840	33.6" / 840mm	539-391-□□	AT402E-2240	89.6" / 2240mm
539-380-□□	AT402E-940	37.6" / 940mm	539-392-□□	AT402E-2440	97.6" / 2440mm
539-381-□□	AT402E-1040	41.6" / 1040mm	539-393-□□	AT402E-2640	105.6" / 2640mm
539-382-□□	AT402E-1140	45.6" / 1140mm	539-394-□□	AT402E-2840	113.6" / 2840mm
539-383-□□	AT402E-1240	49.6" / 1240mm	539-395-□□	AT402E-3040	121.6" / 3040mm

Signal cable length: 3m

* The indication of "□□" in the code numbers will be **01** for Type A, **02** for Type B, **03** for Type C, and **00** for no cable

DIMENSIONS



Linear Scales AT203

SERIES 539 — Standard Type

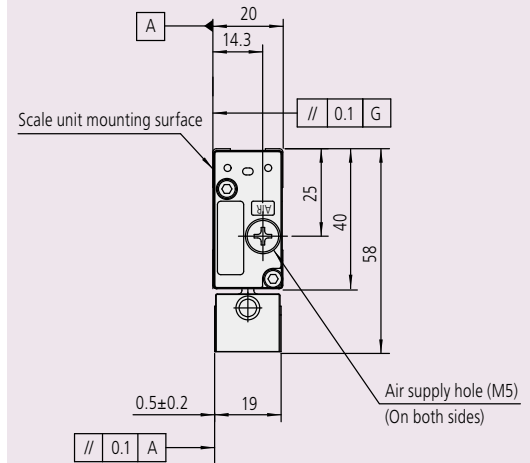


SPECIFICATIONS

Model	AT203
Effective range	4" to 240" / 100 to 6000mm (42 models)
Accuracy (20°C)	Effective range: 100 to 1500mm (3+3L ₀ /1000)μm Effective range: 1600 to 3000mm (5+5L ₀ /1000)μm Effective range: 3250 to 6000mm (5+8L ₀ /1000)μm
Output signal	Two 90° phase-shifted square wave signals
Maximum response speed	120m/min (50m/min when the effective range is 3250 to 6000mm)
Resolution	0.1/0.5/1μm (Switchable by the DIP switches)
Scale reference point	Output in 50mm pitch
Protection level	IP53
Operating temperature	0°C to 45°C

AT203		Effective range L ₀ inch / mm	Signal cable length (m)
Order No.	Model		
539-411-30	AT203-100	4" /100mm	
539-412-30	AT203-150	6" /150mm	
539-413-30	AT203-200	8" /200mm	
539-414-30	AT203-250	10" /250mm	
539-415-30	AT203-300	12" /300mm	
539-416-30	AT203-350	14" /350mm	
539-417-30	AT203-400	16" /400mm	
539-418-30	AT203-450	18" /450mm	
539-419-30	AT203-500	20" /500mm	
539-421-30	AT203-600	24" /600mm	
539-423-30	AT203-700	28" /700mm	
539-424-30	AT203-750	30" /750mm	
539-425-30	AT203-800	32" /800mm	
539-426-30	AT203-900	36" /900mm	
539-427-30	AT203-1000	40" /1000mm	
539-428-30	AT203-1100	44" /1100mm	
539-429-30	AT203-1200	48" /1200mm	
539-430-30	AT203-1300	52" /1300mm	
539-431-30	AT203-1400	56" /1400mm	
539-432-30	AT203-1500	60" /1500mm	
539-433-30	AT203-1600	64" /1600mm	
539-434-30	AT203-1700	68" /1700mm	
539-435-30	AT203-1800	72" /1800mm	
539-436-30	AT203-2000	80" /2000mm	
539-437-30	AT203-2200	88" /2200mm	
539-438-30	AT203-2400	96" /2400mm	
539-439-30	AT203-2500	100" /2500mm	
539-440-30	AT203-2600	104" /2600mm	
539-441-30	AT203-2800	112" /2800mm	
539-442-30	AT203-3000	120" /3000mm	
539-443-30	AT203-3250	130" /3250mm	
539-444-30	AT203-3500	140" /3500mm	
539-445-30	AT203-3750	150" /3750mm	
539-446-30	AT203-4000	160" /4000mm	
539-447-30	AT203-4250	170" /4250mm	
539-448-30	AT203-4500	180" /4500mm	
539-449-30	AT203-4750	190" /4750mm	
539-450-30	AT203-5000	200" /5000mm	
539-451-30	AT203-5250	210" /5250mm	
539-452-30	AT203-5500	220" /5500mm	
539-453-30	AT203-5750	230" /5750mm	
539-454-30	AT203-6000	240" /6000mm	

- The travel length of the linear scale is output with 2-phase square wave signals, which can be used as a feedback signal for NC machine tools.
- The pulse signal unit (PSU) is no longer needed, and the **AT203** can be directly connected to an NC machine tool.



- Any scale size drawings are available on request.

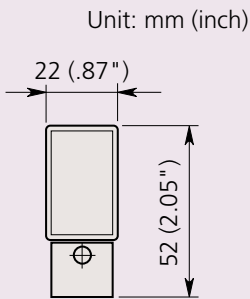


Linear Scales AT216-T / AT217-TL

SERIES 529 — Slim, Sealed Type



- Slim, sealed type incremental linear scales suitable for feedback systems in NC machine tools.
- Direct connection with NC machine tools is possible.
- Square wave RS-422A, 1µm/0.5µm & 5µm resolution.
- Armored cable included (unless otherwise specified)



5µm resolution

AT216-T		Effective range L _o inch / mm	Signal cable length (m)
Order No.	Model		
529-431-3	AT216-100T	4" /100mm	5
529-432-3	AT216-150T	6" /150mm	
529-433-3	AT216-200T	8" /200mm	
529-434-3	AT216-250T	10" /250mm	
529-435-3	AT216-300T	12" /300mm	
529-436-3	AT216-350T	14" /350mm	
529-437-3	AT216-400T	16" /400mm	
529-438-3	AT216-450T	18" /450mm	
529-439-3	AT216-500T	20" /500mm	
529-441-3	AT216-600T	24" /600mm	
529-443-3	AT216-700T	28" /700mm	
529-444-3	AT216-750T	30" /750mm	
529-445-3	AT216-800T	32" /800mm	
529-446-3	AT216-900T	36" /900mm	
529-447-3	AT216-1000T	40" /1000mm	
529-448-3	AT216-1100T	44" /1100mm	
529-449-3	AT216-1200T	48" /1200mm	
529-450-3	AT216-1300T	52" /1300mm	
529-451-3	AT216-1400T	56" /1400mm	
529-452-3	AT216-1500T	60" /1500mm	

- Any scale size drawings are available on request.

1µm/0.5µm resolution

AT217-TL		Effective range L _o inch / mm	Signal cable length (m)
Order No.	Model		
529-461-5 (-7)	AT216-100TL	4" /100mm	5
529-462-5 (-7)	AT216-150TL	6" /150mm	
529-463-5 (-7)	AT216-200TL	8" /200mm	
529-464-5 (-7)	AT216-250TL	10" /250mm	
529-465-5 (-7)	AT216-300TL	12" /300mm	
529-466-5 (-7)	AT216-350TL	14" /350mm	
529-467-5 (-7)	AT216-400TL	16" /400mm	
529-468-5 (-7)	AT216-450TL	18" /450mm	
529-469-5 (-7)	AT216-500TL	20" /500mm	
529-471-5 (-7)	AT216-600TL	24" /600mm	
529-473-5 (-7)	AT216-700TL	28" /700mm	
529-474-5 (-7)	AT216-750TL	30" /750mm	
529-475-5 (-7)	AT216-800TL	32" /800mm	
529-476-5 (-7)	AT216-900TL	36" /900mm	
529-477-5 (-7)	AT216-1000TL	40" /1000mm	
529-478-5 (-7)	AT216-1100TL	44" /1100mm	
529-479-5 (-7)	AT216-1200TL	48" /1200mm	
529-480-5 (-7)	AT216-1300TL	52" /1300mm	
529-481-5 (-7)	AT216-1400TL	56" /1400mm	
529-482-5 (-7)	AT216-1500TL	60" /1500mm	

(-7) : option for unarmored cable

Linear Scales AT211

AT211-A (Multipoint mounting), AT211-B (Double-end mounting)
SERIES 539 — Slim Spar and High-speed Type



FEATURES

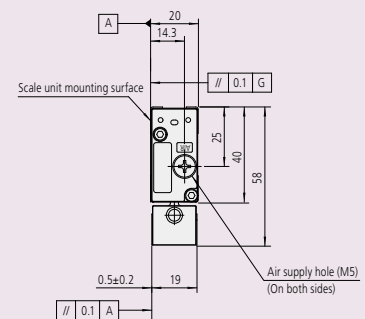
- High-resolution, high-accuracy sealed type linear scales. Ideal for feedback control in positioning a semiconductor manufacturing system, CNC machine tool, etc.
- Two types of models are available: the AT211-A, the multiple-point installation type designed for improved resistance against vibration and shock; and the AT211-B, which attaches to a machine at both ends. The AT211-B is compatible with the AT111 slim type in size.
- This is a slim, sealed, 2-phase, square-wave scale that can be directly connected to a control unit.
- Scale alarm display LED allows for easy maintenance.
- A wide range of specifications to best suit your application.
- Suitable for the control of semiconductor manufacturing systems and NC machine tools.



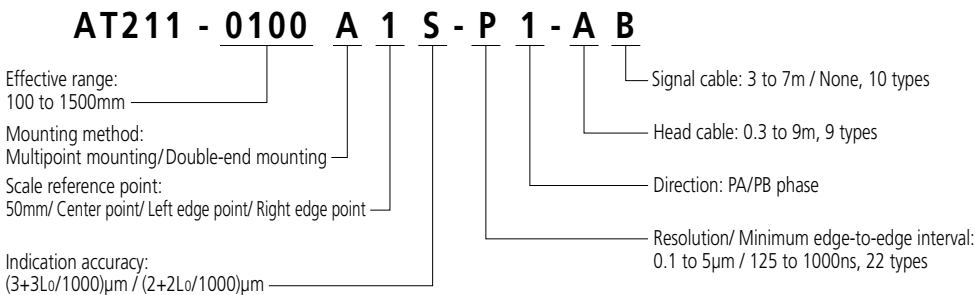
Common specification

Model	AT211
Effective range*	4 to 60" / 100 to 1500mm (20 models)
Accuracy (20°C)*	(3+3L _o /1000)μm L _o : effective range (mm) (2+2L _o /1000)μm (L _o ≤500mm)
Output signal	Two 90° phase-shifted square wave signals
Maximum response speed*	5.4 to 120m/min (varies depending on the resolution or minimum edge interval)
Resolution*	0.1/ 0.2/ 0.5/ 1.0/ 2.5/ 5.0μm
Scale reference point*	50mm/Center point/Left-edge point/Right-edge point
Protection level	IP53
Operating temperature	0 to 45°C

* Desired specification is selectable.



Meaning of Model No.



- Any scale size drawings are available on request.



Linear Scales ST24

SERIES 579 — Standard Type

- Outputs 2-phase square and sinusoidal wave signals at 10μm pitch.
- Has a thinner detector head (thickness 11mm).

- The maximum effective measurement range of 3000mm enables use on large machines.
- Two types available for each signal output specification.
- LED function for indicating signal errors.



*1:

Effective range	Accuracy
300mm or less	±1μm
500mm or less	±2μm
1000mm or less	±3μm
3000mm or less	±3μm/m

*2: Maximum response speed when the sinusoidal signals are output

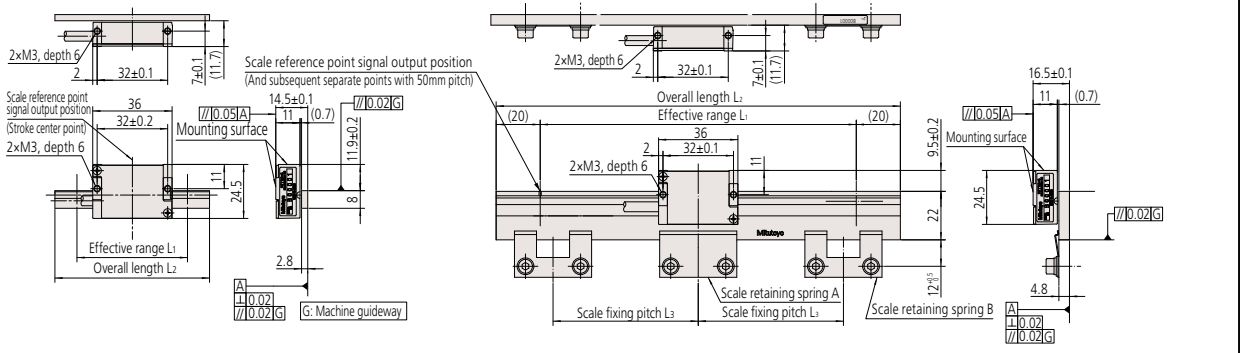
SPECIFICATIONS

Model	ST24
Detection method	Reflective photoelectric linear encoder
Output signal	ST24B: 2-phase square wave signals, alarm reset input ST24C: 2-phase square wave signals, 2-phase sinusoidal signals
Main scale grating pitch	20μm
Signal output pitch	10μm
Effective range	10 to 3000mm
Resolution	0.01, 0.02, 0.05, 0.1μm
Accuracy (20°C)*1	±1μm, ±2μm, ±3μm/m
Maximum response speed*2	1200mm/s
Scale reference point	Center point (10 to 80mm) 50mm pitch (100 to 3000mm)
Power supply voltage	DC5V ±5%
Operating temperature/ humidity range	0 to 40°C/ 20 to 80% (no condensation)
Storage temperature/ humidity range	-20 to 60°C/ 20 to 80% (no condensation)
Head cable length	1m (high-flex connecting cable)

ST24 Mounting dimensions

- 10 to 80mm (Adhesive fixing type) *

- 100 to 3000mm



- Any scale size drawings are available on request.

Dimensions of scale units

Order No.*	Code*	Effective range L1 (mm)	Overall length L2 (mm)	Scale fixing pitch L3 (mm)	Retaining spring A	Retaining spring B
579-551-0	ST24◇- 10	10	30	-	-	-
579-552-0	ST24◇- 25	25	45	-	-	-
579-553-0	ST24◇- 50	50	70	-	-	-
579-554-0	ST24◇- 75	75	90	-	-	-
579-555-0	ST24◇- 80	80	100	-	-	-
579-556-0	ST24◇-100	100	140	50	1 pc.	2 pcs.
579-557-0	ST24◇-150	150	190	75	1 pc.	2 pcs.
579-558-0	ST24◇-200	200	240	100	1 pc.	2 pcs.
579-559-0	ST24◇-250	250	290	60	1 pc.	4 pcs.
579-560-0	ST24◇-300	300	340	75	1 pc.	4 pcs.
579-561-0	ST24◇-350	350	390	85	1 pc.	4 pcs.
579-562-0	ST24◇-400	400	440	100	1 pc.	4 pcs.
579-563-0	ST24◇-450	450	490	75	1 pc.	6 pcs.
579-564-0	ST24◇-500	500	540	80	1 pc.	6 pcs.
579-565-0	ST24◇-600	600	640	100	1 pc.	6 pcs.
579-566-0	ST24◇-700	700	740	85	1 pc.	8 pcs.
579-567-0	ST24◇-800	800	840	100	1 pc.	8 pcs.

Order No.*	Code*	Effective range L1 (mm)	Overall length L2 (mm)	Scale fixing pitch L3 (mm)	Retaining spring A	Retaining spring B
579-568-0	ST24◇- 900	900	940	90	1 pc.	10 pcs.
579-569-0	ST24◇-1000	1000	1040	100	1 pc.	10 pcs.
579-570-0	ST24◇-1100	1100	1140	90	1 pc.	12 pcs.
579-571-0	ST24◇-1200	1200	1240	100	1 pc.	12 pcs.
579-572-0	ST24◇-1300	1300	1340	130	1 pc.	10 pcs.
579-573-0	ST24◇-1400	1400	1440	100	1 pc.	14 pcs.
579-574-0	ST24◇-1500	1500	1540	125	1 pc.	12 pcs.
579-575-0	ST24◇-1600	1600	1640	100	1 pc.	16 pcs.
579-576-0	ST24◇-1700	1700	1740	120	1 pc.	14 pcs.
579-577-0	ST24◇-1800	1800	1840	100	1 pc.	18 pcs.
579-578-0	ST24◇-2000	2000	2040	100	1 pc.	20 pcs.
579-579-0	ST24◇-2200	2200	2240	100	1 pc.	22 pcs.
579-580-0	ST24◇-2400	2400	2440	100	1 pc.	24 pcs.
579-581-0	ST24◇-2500	2500	2540	95	1 pc.	26 pcs.
579-582-0	ST24◇-2600	2600	2640	100	1 pc.	26 pcs.
579-583-0	ST24◇-2800	2800	2840	100	1 pc.	28 pcs.
579-584-0	ST24◇-3000	3000	3040	100	1 pc.	30 pcs.

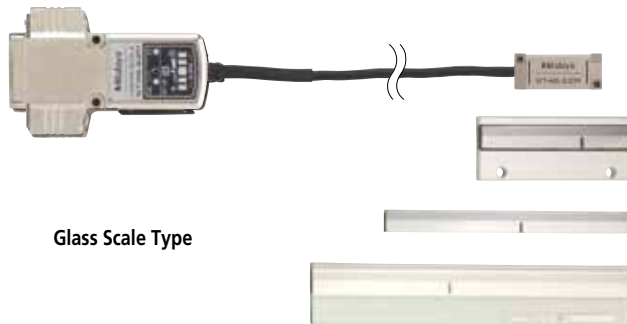
*The □ and ◇ symbols in the tables above have the following meanings:
 ◇→B (2-phase square wave signals + external reset input) : □→2
 ◇→C (2-phase sinusoidal signals + 2-phase square wave signals) : □→3



Linear Scales ST46-EZA

SERIES 579 — Compact Type

- Includes an automatic adjusting function for the signal (EZA function) at the push of a button.
- Detector head mounting and signal adjustment possible without oscilloscope or PC.
- A setup indicator for checking signal strength is included.
- I/F circuit integrated in connector shell reduces volume to 60% compared to conventional interface.
- Self-diagnosis function with USB connectivity facilitates signal strength checking and parameter setup.
- Glass and metal tape scales are available.
- The thickness of the detector head is only 7.5 mm. The metal tape scale type has a mounting surface area of 12.5 by 9.325 mm, allowing use in applications where a space-saving design is important.
- Drawings are available on request



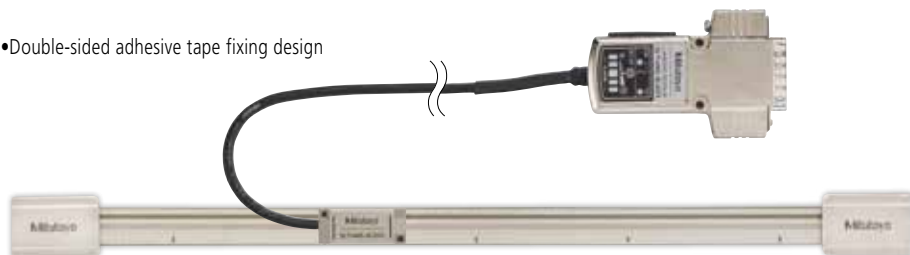
Glass Scale Type

Metal Tape Scale Type

- Double-end fixing tensioned design



- Double-sided adhesive tape fixing design



NC side

Adjustment SW / CAL display / Reference point display

SET UP OK

ALARM

Connector control unit has setup indicator

Signal strength checking and parameter setup can be performed on a PC (PC to be prepared by customer)

SPECIFICATIONS

Model	ST46-EZA	
Detection method	Reflective photoelectric linear encoder	
Scale type	Glass	Metal tape
Main scale grating pitch	20μm	
Output signal	Type B: 2-phase square wave signals, reference point pulse, external reset input. Type C: 2-phase square wave signals, reference point pulse, 2-phase sinusoidal signals.	
Effective range	10 to 3000mm	
Resolution	0.05μm to 5 μm	
Accuracy (20°C)	Effective range 10 to 300mm: ±1μm Effective range 350 to 500mm: ±2μm Effective range 600 to 1000mm: ±3μm Effective range 1100 to 3000mm: ±3μm/m	Effective range 10 to 1000mm: ±5μm Effective range 1100 to 3000mm: ±5μm/m (The above accuracy applies to individual scales. For double-end fixing designs, perform point-to-point correction after ensuring the metal tape is tensioned correctly.)
Maximum response speed	2.6m/s (With sinusoidal signal amplitude of -3dB)	
Scale reference point	50mm pitch, 10 to 80mm: Center point	
Power supply voltage	5VDC±5%	
Operating temperature/humidity range	0 to 40°C, RH 20 to 80% (no condensation)	
Storage temperature/humidity range	-20 to 60°C, RH 20 to 80% (no condensation)	

Linear Scales ST36

SERIES 579 — High-accuracy Type



SPECIFICATIONS

Model	ST36
Detection method	Reflective photoelectric linear encoder
Output signal	ST36A: 2-phase sinusoidal signals ST36B: 2-phase square wave signals, alarm reset input ST36C: 2-phase square wave signals, 2-phase sinusoidal signals ST36D: 1Vp-p differential sinusoidal signals
Main scale grating pitch	8μm
Signal output pitch	4μm
Effective range	10 to 3000mm
Resolution	0.01, 0.02, 0.05, 0.1μm
Accuracy (20°C)*1	±0.5μm, ±1μm, ±2μm/(m)
Maximum response speed*2	1200mm/s
Scale reference point	Center point (10 to 80mm) 50mm pitch (100 to 3000mm)
Power supply voltage	DC5V ±5%
Operating temperature/humidity range	0 to 40°C/ 20 to 80% (no condensation)
Storage temperature/humidity range	-20 to 60°C/ 20 to 80% (no condensation)
Head cable length	1m (high-flex connecting cable)

- Outputs two-phase sinusoidal wave signal, two-phase pulse signal, and 1Vp-p at 4μm pitch.
- High-accuracy type, 0.5μm class (effective range up to 300mm)
- Has a thinner detector head (thickness 11.5mm).
- The maximum effective measurement range of 3000mm allows use on large machines.
- Four types available for each signal output specification.
- LED function for indicating signal errors.
- Along with the output specifications of 2-phase sinusoidal wave and 2-phase square wave, the output specification of 1Vp-p wave is available.

*1:	Effective range	Accuracy
	300mm or less	±0.5μm
	500mm or less	±1μm
	1000mm or less	±2μm
	3000mm or less	±2μm/m

*2: Maximum response speed when the sinusoidal signals are output

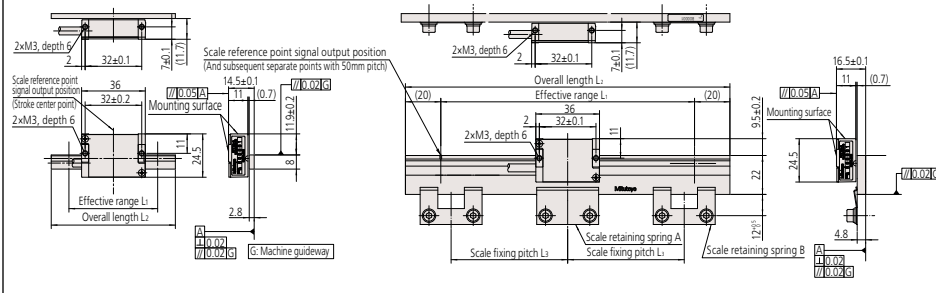
- Any scale size drawings are available on request.

Mounting dimensions

- 10 to 80mm (Adhesive fixing type)

- 100 to 3000mm

Unit: mm



Dimensions of scale units

Order No.*	Code*	Effective range L ₁ (mm)	Overall length L ₂ (mm)	Scale fixing pitch L ₃ (mm)	Retaining spring A	Retaining spring B	Order No.*	Code*	Effective range L ₁ (mm)	Overall length L ₂ (mm)	Scale fixing pitch L ₃ (mm)	Retaining spring A	Retaining spring B
579-501-0	ST36◇-10	10	30	-	-	-	579-518-0	ST36◇-900	900	940	90	1 pc.	10 pcs.
579-502-0	ST36◇-25	25	45	-	-	-	579-519-0	ST36◇-1000	1000	1040	100	1 pc.	10 pcs.
579-503-0	ST36◇-50	50	70	-	-	-	579-520-0	ST36◇-1100	1100	1140	90	1 pc.	12 pcs.
579-504-0	ST36◇-75	75	90	-	-	-	579-521-0	ST36◇-1200	1200	1240	100	1 pc.	12 pcs.
579-505-0	ST36◇-80	80	100	-	-	-	579-522-0	ST36◇-1300	1300	1340	130	1 pc.	10 pcs.
579-506-0	ST36◇-100	100	140	50	1 pc.	2 pcs.	579-523-0	ST36◇-1400	1400	1440	100	1 pc.	14 pcs.
579-507-0	ST36◇-150	150	190	75	1 pc.	2 pcs.	579-524-0	ST36◇-1500	1500	1540	125	1 pc.	12 pcs.
579-508-0	ST36◇-200	200	240	100	1 pc.	2 pcs.	579-525-0	ST36◇-1600	1600	1640	100	1 pc.	16 pcs.
579-509-0	ST36◇-250	250	290	60	1 pc.	4 pcs.	579-526-0	ST36◇-1700	1700	1740	120	1 pc.	14 pcs.
579-510-0	ST36◇-300	300	340	75	1 pc.	4 pcs.	579-527-0	ST36◇-1800	1800	1840	100	1 pc.	18 pcs.
579-511-0	ST36◇-350	350	390	85	1 pc.	4 pcs.	579-528-0	ST36◇-2000	2000	2040	100	1 pc.	20 pcs.
579-512-0	ST36◇-400	400	440	100	1 pc.	4 pcs.	579-529-0	ST36◇-2200	2200	2240	100	1 pc.	22 pcs.
579-513-0	ST36◇-450	450	490	75	1 pc.	6 pcs.	579-530-0	ST36◇-2400	2400	2440	100	1 pc.	24 pcs.
579-514-0	ST36◇-500	500	540	80	1 pc.	6 pcs.	579-531-0	ST36◇-2500	2500	2540	95	1 pc.	26 pcs.
579-515-0	ST36◇-600	600	640	100	1 pc.	6 pcs.	579-532-0	ST36◇-2600	2600	2640	100	1 pc.	26 pcs.
579-516-0	ST36◇-700	700	740	85	1 pc.	8 pcs.	579-533-0	ST36◇-2800	2800	2840	100	1 pc.	28 pcs.
579-517-0	ST36◇-800	800	840	100	1 pc.	8 pcs.	579-534-0	ST36◇-3000	3000	3040	100	1 pc.	30 pcs.

* The above code numbers are for recommended items marked with ● / ◎ symbols. If recommended specifications meet your requirements, use these code numbers to order.

* The □ and ◇ symbols in the tables above have the following meanings:

- ◇→A (2-phase sinusoidal signals): □→1
- ◇→B (2-phase square wave signals + reset input): □→2
- ◇→C (2-phase sinusoidal signals + 2-phase square wave signals): □→3
- ◇→D (1Vp-p differential): □→4

Fiber Scale ST-F11

SERIES 579 — Ultra Compact Linear Scale

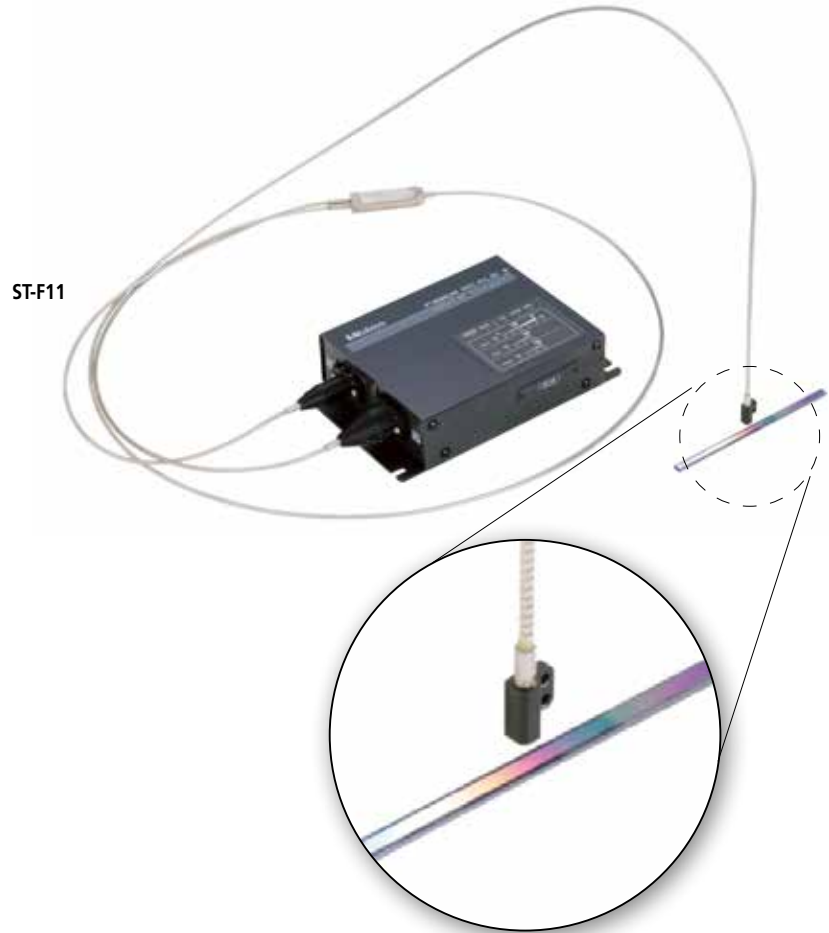
FEATURES

- Ultra-compact detector head: 5mm width (S-Type)
- High resolution: 100 nm (0.1 μ m), 50 nm (0.05 μ m), 10 nm (0.01 μ m)
- Isolated heat source. No heat source at the detector head.
- Immune to EMI.
- Easy installation. LEDs on the processor indicate which direction to adjust the detector head when mounting.

Processor LED Indicators



- Any scale size drawings are available on request.



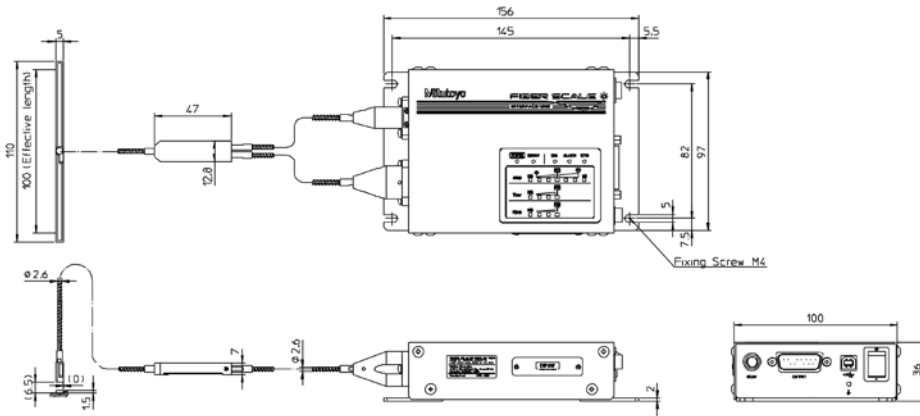
SPECIFICATIONS

Model	ST- F11B	ST- F11C
Detection method	Diffraction interference , reflection-type linear encoder	
Grating pitch for the main scale	4 μ m	
Signal output pitch	2 μ m	
Output signal	2-phase-shifted square wave (+ reset input)	2-phase-shifted square wave 2-phase-shifted sine wave
Resolution	10 nm / 50 nm / 100 nm (switchable)	
Effective length	4" / 100 mm	
Accuracy at 20°C	$\pm 1 \mu$ m, $\pm 2 \mu$ m (custom-holder type)	
Maximum response speed	800 mm/s (For the sine wave)	
Read head size (Selectable)	Perpendicular (S-Type) 5x9.6x12 Parallel (L-Type) 6x17x10	
Main scale material (Selectable)	Quartz glass (expansion coefficient: 0.5×10^{-6}) (LTE) Low thermal expansion glass (expansion coefficient: $0 \pm 0.02 \times 10^{-6}$)	
Fiber length (Selectable)	2, 3, 5, 10 m (20, 30m: custom-order)	
Maximum consumption current / operating voltage	350 mA / DC5V $\pm 5\%$	
Operating temperature and humidity	0~40°C 20~80%RH (no condensation)	
Storage temperature and humidity	-20~60°C 20~80%RH (no condensation)	
Functions	Alarm output, read-head attitude confirmation, signal-confirmation function	

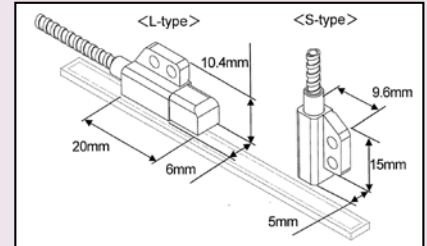
Fiber Scale ST-F11

SERIES 579 — Ultra Compact Linear Scale

Dimensions of Processor



Dimensions of Detector Heads



SPECIFICATIONS

Order Number	Model Number	Output Signal	Scale Material	Detector Orientation to Scale	Fiber Length
579-701-11	ST-F11B-100A-S02	2 Phase Square	Quartz Glass	Parallel	2m
579-702-11	ST-F11B-100A-S03	2 Phase Square	Quartz Glass	Parallel	3m
579-703-11	ST-F11B-100A-S05	2 Phase Square	Quartz Glass	Parallel	5m
579-704-11	ST-F11B-100A-S10	2 Phase Square	Quartz Glass	Parallel	10m
579-701-12	ST-F11B-100B-S02	2 Phase Square	LTE Glass	Parallel	2m
579-702-12	ST-F11B-100B-S03	2 Phase Square	LTE Glass	Parallel	3m
579-703-12	ST-F11B-100B-S05	2 Phase Square	LTE Glass	Parallel	5m
579-704-12	ST-F11B-100B-S10	2 Phase Square	LTE Glass	Parallel	10m
579-701-21	ST-F11C-100A-S02	2 Phase Square / 2 phase sine	Quartz Glass	Parallel	2m
579-702-21	ST-F11C-100A-S03	2 Phase Square / 2 phase sine	Quartz Glass	Parallel	3m
579-703-21	ST-F11C-100A-S05	2 Phase Square / 2 phase sine	Quartz Glass	Parallel	5m
579-704-21	ST-F11C-100A-S10	2 Phase Square / 2 phase sine	Quartz Glass	Parallel	10m
579-701-22	ST-F11C-100B-S02	2 Phase Square / 2 phase sine	LTE Glass	Parallel	2m
579-702-22	ST-F11C-100B-S03	2 Phase Square / 2 phase sine	LTE Glass	Parallel	3m
579-703-22	ST-F11C-100B-S05	2 Phase Square / 2 phase sine	LTE Glass	Parallel	5m
579-704-22	ST-F11C-100B-S10	2 Phase Square / 2 phase sine	LTE Glass	Parallel	10m
579-711-11	ST-F11B-100A-L02	2 Phase Square	Quartz Glass	Perpendicular	2m
579-712-11	ST-F11B-100A-L03	2 Phase Square	Quartz Glass	Perpendicular	3m
579-713-11	ST-F11B-100A-L05	2 Phase Square	Quartz Glass	Perpendicular	5m
579-714-11	ST-F11B-100A-L10	2 Phase Square	Quartz Glass	Perpendicular	10m
579-711-12	ST-F11B-100B-L02	2 Phase Square	LTE Glass	Perpendicular	2m
579-712-12	ST-F11B-100B-L03	2 Phase Square	LTE Glass	Perpendicular	3m
579-713-12	ST-F11B-100B-L05	2 Phase Square	LTE Glass	Perpendicular	5m
579-714-12	ST-F11B-100B-L10	2 Phase Square	LTE Glass	Perpendicular	10m
579-711-21	ST-F11C-100A-L02	2 Phase Square / 2 phase sine	Quartz Glass	Perpendicular	2m
579-712-21	ST-F11C-100A-L03	2 Phase Square / 2 phase sine	Quartz Glass	Perpendicular	3m
579-713-21	ST-F11C-100A-L05	2 Phase Square / 2 phase sine	Quartz Glass	Perpendicular	5m
579-714-21	ST-F11C-100A-L10	2 Phase Square / 2 phase sine	Quartz Glass	Perpendicular	10m
579-711-22	ST-F11C-100B-L02	2 Phase Square / 2 phase sine	LTE Glass	Perpendicular	2m
579-712-22	ST-F11C-100B-L03	2 Phase Square / 2 phase sine	LTE Glass	Perpendicular	3m
579-713-22	ST-F11C-100B-L05	2 Phase Square / 2 phase sine	LTE Glass	Perpendicular	5m
579-714-22	ST-F11C-100B-L10	2 Phase Square / 2 phase sine	LTE Glass	Perpendicular	10m

Pulse Signal Interface Unit PSU-200

SERIES 539

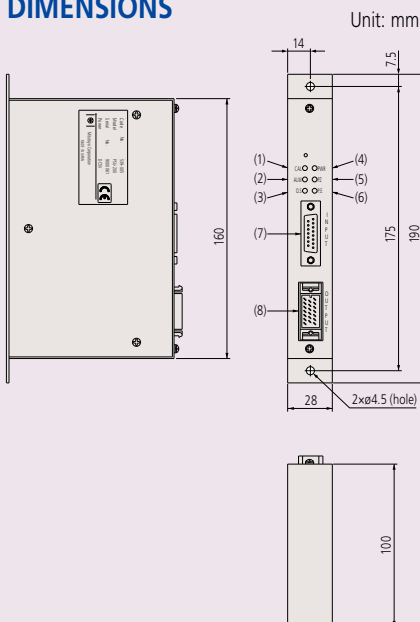
- The **PSU-200** splits the sinusoidal signal output by Mitutoyo linear scales into a minimum of four and a maximum of 200 divisions, and converts the signal to a square-wave signal so that NC feedback systems, measurement control devices, etc., can be used with linear scales in order to achieve highly accurate positioning.



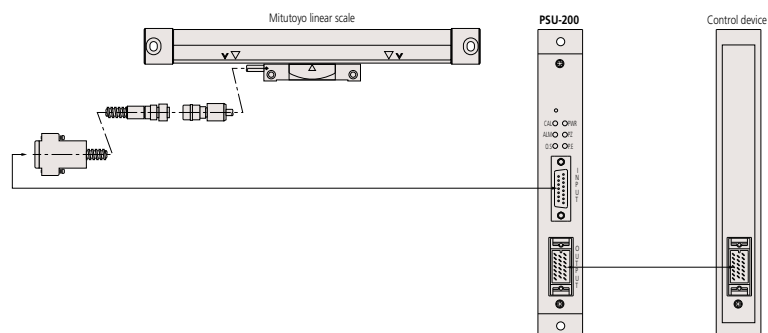
SPECIFICATIONS

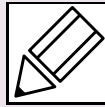
Order No.	539-005
Model	PSU-200
Number of axes	1 axis
Input	Input connector DA-15S-N (JAE) or equivalent Input signal: 2-phase sinusoidal and the reference voltage, reference point, scale alarm
Output	Output connector: MR-20RMA (HONDA TSUSHIN KOGYO CO., LTD.) Output signal: 2-phase square wave signals (PA, PB), reference point (PZ), alarm, alarm reset, photo-coupler
Number of splits	4, 8, 10, 20, 40, 80, 100, 200 (Selectable with the switch)
Function	Setting the number of slits, setting the minimum edge interval, and maximum response speed. Detection of broken wires or short circuits and abnormalities (alarm), detection of signal errors (alarm). Power supply voltage low-alarm (warning light only), switching between high-impedance mode and alarm-signal output mode. Reference position detection light, hysteresis width settings (directly linked to No. of divisions), external alarm reset input (photocoupler), switching directions
Power supply voltage	5VDC \pm 5%
Current consumption	200mA
Storage temperature range	-20°C to 70°C
Operating temperature range	0°C to 40°C
Dimensions	160(W) \times 100(D) \times 28(H)mm
Mass	Approx. 620g

DIMENSIONS



System configuration





Tests for Evaluating Linear Scales

1. Testing within the service temperature range

Confirms that there is no performance abnormality of a unit within the service temperature range and that data output is according to the standard.

2. Temperature cycle (dynamic characteristics) test

Confirms that there is no performance abnormality of a unit during temperature cycling while operating and that data output is according to the standard.

3. Vibration test (Sweep test)

Confirms that there is no performance abnormality of a unit while subject to vibrations of a frequency ranging from 30Hz to 300Hz with a maximum acceleration of 29.42m/s^2 .

4. Vibration test (Acceleration test)

Confirms that there is no performance abnormality of a unit subject to vibrations at a specific, non-resonant frequency. (Approx. 98.07m/s^2)

5. Noise test

The noise test conforms to EMC Directive EN61326-1+A1:1998.

6. Package drop test

This test conforms to JIS Z 0200 (Heavy duty material drop test)

Glossary

■ Absolute system

A measurement mode in which every point measurement is made relative to a fixed origin point.

■ Incremental system

A measurement mode in which every point measurement is made relative to a certain stored reference point.

■ Origin offset

A function that enables the origin point of a coordinate system to be translated to another point offset from the fixed origin point. For this function to work, a system needs a permanently stored origin point.

■ Restoring the origin point

A function that stops each axis of a machine accurately in position specific to the machine while slowing it with the aid of integrated limit switches.

■ Sequence control

A type of control that sequentially performs control steps according to a prescribed order.

■ Numerical control

A way of controlling the movements of a machine by encoded commands created and implemented with the aid of a computer (CNC). A sequence of commands typically forms a 'part program' that instructs a machine to perform a complete operation on a workpiece.

■ Binary output

Refers to output of data in binary form (ones and zeros) that represent numbers as integer powers of 2.

■ RS-232C

An interface standard that uses an asynchronous method of serial transmission of data over an unbalanced transmission line for data exchange between transmitters located relatively close to each other. It is a means of communication mainly used for connecting a personal computer with peripherals.

■ Line driver output

This output features fast operating speeds of several tens to several hundreds of nanoseconds and a relatively long transmission distance of several hundreds of meters. A differential-voltmeter line driver (RS422A compatible) is used as an I/F to the NC controller in the linear scale system.

■ BCD

A notation of expressing the numerals 0 through 9 for each digit of a decimal number by means of four-bit binary sequence. Data transmission is one-way output by means of TTL or open collector.

■ RS-422

An interface standard that uses serial transmission of bits in differential form over a balanced transmission line. RS-422 is superior in its data transmission characteristics and in its capability of operating with only a single power supply of +5V.

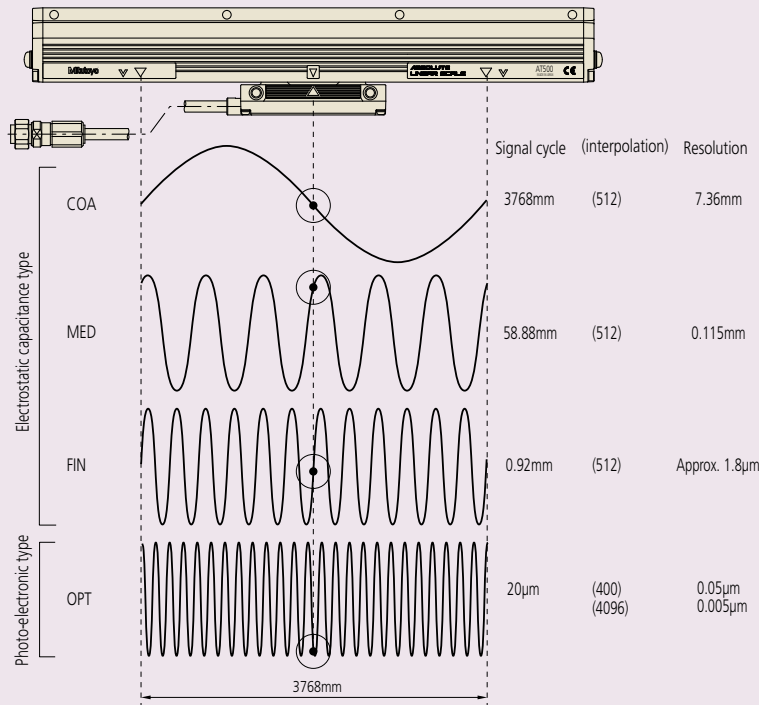
■ Accuracy

The accuracy specification of a scale is given in terms of the maximum error to be expected between the indicated and true positions at any point, within the range of that scale, at a temperature of 20°C . Since there is no international standard defined for scale units, each manufacturer has a specific way of specifying accuracy. The accuracy specifications given in our catalog have been determined using laser interferometry.

■ Narrow range accuracy

Scale gratings on a scale unit normally adopt $20\mu\text{m}$ pitch though it varies according to the kind of scale. The narrow range accuracy refers to the accuracy determined by measuring one pitch of each grating at the limit of resolution ($1\mu\text{m}$ for example).

Principle of the Absolute Linear Scale (Example: ABS AT300, 500-S/H)

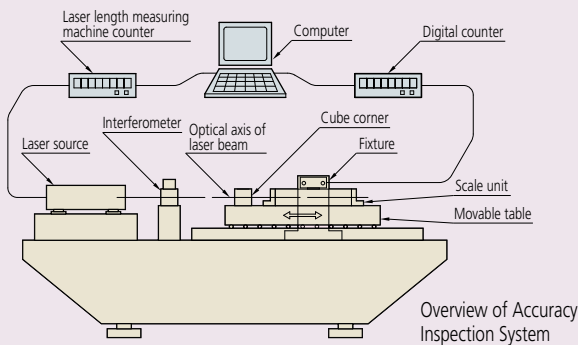


Upon supply of power to a linear scale, position readings from three capacitance-type sub-scales (COArse, MEDium and FINE) and one from a photoelectric sub-scale (OPTical) are taken. These sub-scales use such a combination of pitches, and are so positioned relative to each other, that the readings at any one position form a unique set and allow a microprocessor to calculate the position of the read head on the scale to a resolution of 0.05µm (0.005µm).

Specifying Linear Scale Accuracy

Positional Indication accuracy

The accuracy of a linear scale is determined by comparing the positional value indicated by the linear scale with the corresponding value from a laser length measuring machine at regular intervals using the accuracy inspection system as shown in the figure below. As the temperature of the inspection environment is 20°C, the accuracy of the scale applies only in an environment at this temperature. Other inspection temperatures may be used to comply with internal standards.



The accuracy of the scale at each point is defined in terms of an error value that is calculated using the following formula:

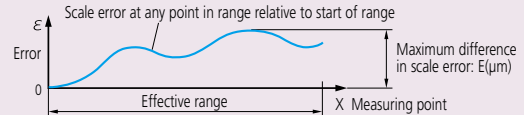
$$\text{Error} = \text{Value indicated by laser inspection system} - \text{Corresponding value indicated by the linear scale}$$

A graph in which the error at each point in the effective positioning range is plotted is called an accuracy diagram. There are two methods used to specify the accuracy of a scale, unbalanced or balanced, described below.

(1) Unbalanced accuracy specification - maximum minus minimum error

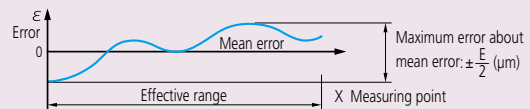
This method simply specifies the maximum error minus the minimum error from the accuracy graph, as shown below. It is of the form: $E = (\alpha + \beta L)\mu\text{m}$. L is the effective range (mm), and α and β are factors specified for each model.

For example, if a particular type of scale has an accuracy specification of $(3 + \frac{3L}{1000})\mu\text{m}$ and an effective range of 1000mm, E is 6µm.



(2) Balanced accuracy specification - plus and minus about the mean error

This method specifies the maximum error relative to the mean error from the accuracy graph. It is of the form: $e = \pm \frac{E}{2} (\mu\text{m})$. This is mainly used in separate-type (retrofit) scale unit specifications.



A linear scale detects displacement based on graduations of constant pitch. Two-phase sinusoidal signals with the same pitch as the graduations are obtained by detecting the graduations. Interpolating these signals in the electrical circuit makes it possible to read a value smaller than the graduations by generating pulse signals that correspond to the desired resolution. For example, if the graduation pitch is 20µm, interpolated values can generate a resolution of 1µm. The accuracy of this processing is not error-free and is called interpolation accuracy. The linear scale's overall positional accuracy specification depends both on the pitch error of the graduations and interpolation accuracy.



People – Quality starts with our people. Our team is comprised of the best and the brightest in the industry.



Confidence – Confidence you have each time you rely on a Mitutoyo product.

Reliability – Reliability of the product that you use many times every day.



Accuracy – Accuracy you need to preserve tight machining tolerances.

Relationship – Relationship you have formed with Mitutoyo staff and distributors



Longevity – Longevity of a tool or instrument that maintains factory specifications.

Savings – Savings that are realized by implementing metrology solutions that reduce production costs.



Feel – Feel of a caliper or micrometer that you have come to expect.

Pride – Pride you feel when you produce the best manufactured product possible.

Profile Projectors



Microscopes



MF-B3017D



MF-UE2017D



INDEX

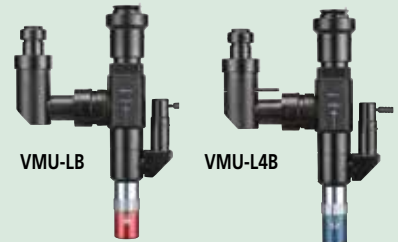
Profile Projectors

PJ-A3000 Series 302-Vertical	I-2,3
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PV-5110 Series 304	I-6,7
PH-A14 Series 172	I-8,9
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VMU-LB

VMU-L4B

PJ-A3000

SERIES 302 — Vertical Profile Projectors

FEATURES

- The PJ-A3000 Series vertical profile projectors are medium-size 11.8" (300mm) models that feature high versatility and easy operation.
- Easy-to-read digital XY counter is located near the projection screen to minimize eye movement.
- Digital readout protractor screen facilitates angle measurement.



PJ-A3010F-200



PJ-A3005D-50



PJ-A3010F-100

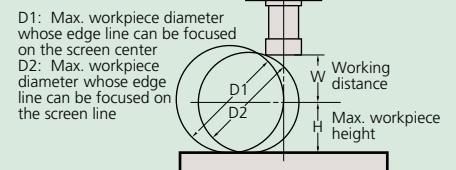


PJ-A3005F-150



PJ-A3010F-200

Projection Capacity



	Magnification			
	10X	20X	50X	100X
View field	ø31.5	ø15.7	ø6.3	ø3.1
W	66 (20)	32.5 (2)	12.6	5
H	-50 models*	123.5	123.5	123.5
	-100 models	91	91	91
	-150 models	103.5	103.5	103.5
	200 models	92.5	92.5	92.5
D1	-50 models*	224 (198)	87 (61)	27
	-100 models	182	87 (61)	27
	-150 models	207 (198)	87 (61)	27
	200 models	185	87 (61)	27
D2		154 (120)	69 (23)	25

(): When using surface illumination

Optional Accessories

- 172-202:** 10X projection lens set (Standard accessory)
- 172-203:** 20X projection lens set
- 172-223:** 10X projection lens
- 172-224:** 20X projection lens
- 172-204:** 50X projection lens
- 172-207:** 100X projection lens
- 172-229:** Oblique illumination mirror for 10X lens
- 172-230:** Oblique illumination mirror for 20X lens
- 172-116:** Standard scale (50mm)
- 172-117:** Standard scale (2")
- 172-118:** Reading scale (200mm)
- 172-161:** Reading scale (300mm)
- 172-119:** Reading scale (8")
- 172-162:** Reading scale (12")
- 172-160-2:** Green filter (for PJ-A3000, -50 models)
- 172-160-3:** Green filter (for -100, -150, -200 models)
- 512305:** Halogen bulb (24V, 150W)
- 383876:** Vinyl cover (standard accessory)

Fixture and Stage Accessories

- 176-106:** Rotary table (Effective diameter: 66mm)
- 172-196:** Rotary table (Effective diameter: 100mm)
- 172-198:** Rotary table with fine feed wheel (Effective diameter: 4" / 100mm)
- 176-105:** Swivel center support (Max. workpiece dia.: 2.7" / 70mm)
- 172-197:** Swivel center support (Max. workpiece dia.: 3.1" / 80mm)
- 176-107:** Holder with clamp
- 172-378:** V-block with clamp (Max. workpiece dia.: 1" / 25mm)
- 999678:** Fixture mount adapter
- 64PMI167:** Stand 22.4 x 20 x 32" (WxDxH)

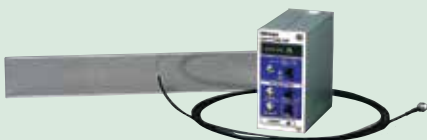
Availability	PJ-A3005D-50	PJ-A3005F-150	PJ-A3010F-100 PJ-A3010F-200
176-106	✓	✓	
172-196		✓	✓*
172-198		✓	✓*
176-105	✓		
172-197		✓	✓*
176-107	✓	✓	✓*
172-378	✓	✓	✓*

* Fixture mount adapter (999678) is required for PJ-3010F-200



QM-Data200

- 264-155A:** Stand-mount type
- 264-156A:** Arm-mount type
- 2-D data processing unit.
- (Refer to page I-23 for more details.)

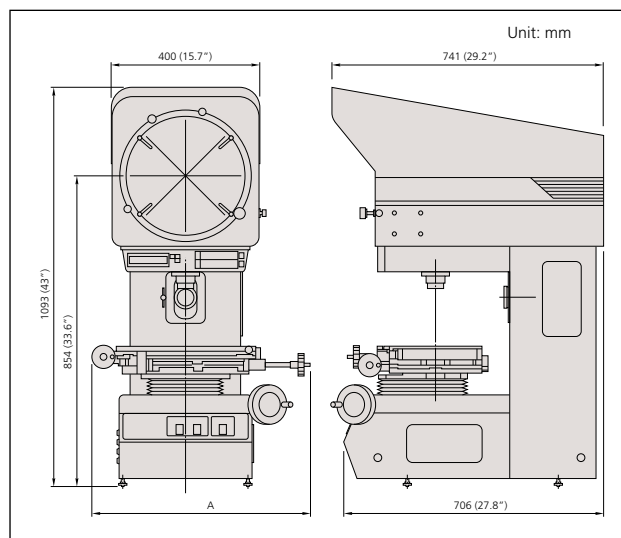


- 332-151:** Optoeye
Edge detection system for QM-Data200
- 12AAE671:** Detector Attachment

SPECIFICATIONS

		Model	PJ-A3010F-200	PJ-A3005F-150	PJ-A3010F-100	PJ-A3005D-50
		Order No.	302-701A	302-702A	302-703A	302-704A
Projected image		Inverted image				
Protractor screen	Effective diameter	12.4" / 315mm				
	Screen material	Fine ground glass				
	Reference line	Cross hair line				
	Angle display (LED)	Resolution: 1° or 0.01° (switchable), Range: ±360° Functions: Absolute/incremental mode switching, Zero Set				
Projection lens		Standard Accessory 10X (172-202)				
Magnification accuracy	Contour illumination	±0.1% or less				
	Surface illumination	±0.15% or less				
Contour illumination	Light source	Halogen bulb (24V, 150W)				
	Optical system	Telecentric system				
	Functions	2-stage brightness switch, Heat-absorbing filter				
Surface illumination	Light source	Halogen bulb (24V, 150W)				
	Optical system	Vertical illumination with a half-reflection mirror				
XY range		8" x 4" (200 x 100mm)	6" x 2" (150 x 50mm)	4" x 4" (100x100mm)	2" x 2" (50 x 50mm)	
Resolution		.0001" / 0.001mm	.0001" / 0.001mm	.0001" / 0.001mm	.0001" / 0.001mm	
Measuring Unit		Built-in linear scales	Built-in linear scales	Built-in linear scales	Digimatic mic heads	
Table size		14.96x9.84" (380x250mm)	11.02x5.98" (280x152mm)	9.84x9.84" (250x250mm)	5.98x5.98" (152x152mm)	
Effective table area		10.47x6.69" (266x170mm)	7.24x3.23" (184x82mm)	5.6x5.6" (142x142mm)	3.23x3.23" (82x82mm)	
Max. workpiece height		3.64" (92.5mm)	4.07" (103.5mm)	3.58" (91mm)	4.86" (123.5mm)	
Functions		± direction switching, SPC output zero-setting	Zero-setting, ± direction switching, SPC output	Zero-setting, ± direction switching, SPC output	± direction switching, SPC output zero-setting	
Power supply		120V AC, 50/60Hz				
Mass		308 lbs. (140kg)	255 lbs. (116kg)	246 lbs. (112kg)	235 lbs. (107kg)	
Standard accessories		10X projection lens set, masking shield, power cord, halogen bulb, fuse, grounding wire, allen wrench, vinyl cover				

DIMENSIONS



Model	PJ-A3005D-50	PJ-A3010F-100	PJ-A3005F-150	PJ-A3010F-200
A	17.9" / 455mm	16.8" / 427mm	17.6" / 446mm	23.3" / 593mm

PJ-H30

SERIES 303 — High-Accuracy Profile Projectors

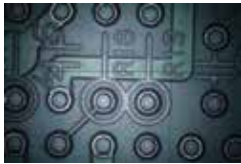
By separating axial motion, and stabilizing the XY measuring table in the vertical direction, high measuring accuracy of $(3+0.02L)\mu\text{m}$ has been achieved on the PJ-H30 Series Profile Projectors. Focusing is accomplished by moving the screen head itself up and down with the hand wheel or motorized unit. The power focusing (PJ-H30D type) provides higher performance.

FEATURES

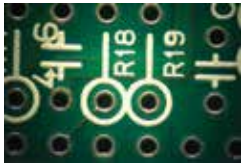
- Newly designed optical system with high NA lenses provides drastically brighter and clearer screen images during surface illumination.
- The three-lens mounting turret includes a 10X lens as standard. Four types of projection lenses (5X, 20X, 50X, 100X) are available.



Switchable surface illumination: vertical or oblique



Vertical illumination

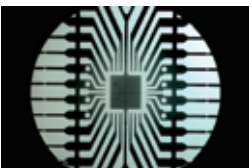
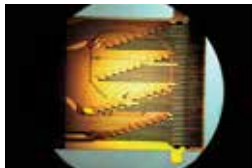
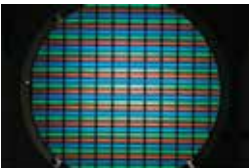


Oblique illumination

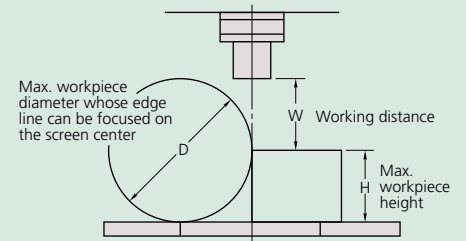


PJ-H30A3017B

XY stage travel range: 12x7" / 300x170mm



Projection Capacity



Unit: mm

	Magnification				
	5X	10X	20X	50X	100X
View field	ø61.2	ø30.6	ø15.3	ø6.12	ø3.06
H	100	100	100	100	100
W	66	70.5	56.5	50	50
D	148	197	137	114	114

Optional Accessories

172-271:	5X projection lens
172-472:	10X projection lens (standard accessory)
172-473:	20X projection lens
172-474:	50X projection lens
172-475:	100X projection lens
172-116:	Standard scale (50mm)
172-117:	Standard scale (2")
172-118:	Reading scale (200mm)
172-161:	Reading scale (300mm)
172-119:	Reading scale (8")
172-162:	Reading scale (12")
12AAG981:	Green filter
172-269:	Machine stand
512305:	Halogen bulb (24V, 150W) (standard accessory)
383876:	Vinyl cover (standard accessory)

Fixture and Stage Accessories

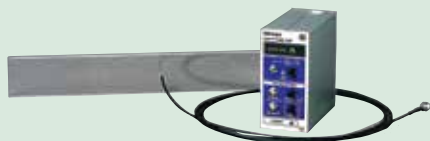
172-198:	Rotary table (Effective diameter: 4" / 100mm)
176-305:	Rotary table (Effective diameter: 7.2" / 183mm)
176-306:	Rotary table (Effective diameter: 9.4" / 240mm)
176-105:	Swivel center support (Max. workpiece dia.: 2.8" / 70mm)
172-197:	Swivel center support (Max. workpiece dia.: 3.1" / 80mm)
176-107:	Holder with clamp
172-378:	V-block with clamp (Max. workpiece dia.: 1" / 25mm)
176-317:	Fixture mount adapter C
176-304:	Fixture mount adapter A

Availability	Models	
	PJ-H30A1010B	PJ-H30A2017B
	PJ-H30B1010B	PJ-H30B2017B
	PJ-H30D1010B	PJ-H30D2017B
	PJ-H30A2010B	PJ-H30A3017B
	PJ-H30B2010B	PJ-H30B3017B
	PJ-H30D2010B	PJ-H30D3017B
172-198	✓**	✓****
176-305	✓**	
176-306		✓****
176-107 *	✓**	✓****
172-378 *	✓**	✓****
172-197 *	✓**	✓****
176-105	✓***	✓***

*: Able to attach to a Rotary table (172-198 or 176-305)
 **: Fixture mount adapter C (176-317) is required.
 ***: Rotary table (172-198) is required.
 ****: Fixture mount adapter A (176-304) is required.

QM-Data200

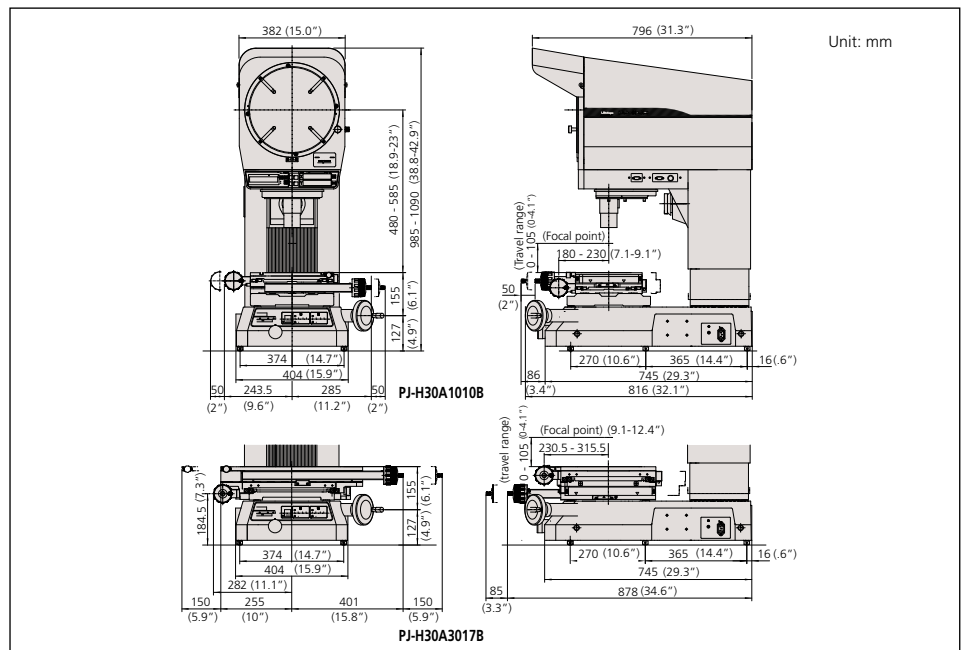
264-155A: Stand-mount type
264-156A: Arm-mount type*
 *Attachment stand (12AAG982) is required.
 2-D data processing unit.
 (Refer to page I-23 for more details.)



332-151: Optoeye
 Edge detection system for QM-Data200
12AAE671: Detector Attachment

Manual Focus type	Model No.	PJ-H30A1010B	PJ-H30A2010B	PJ-H30A2017B	PJ-H30A3017B
	Order No.	303-712-1A	303-713-1A	303-714-1A	303-715-1A
Power Focus, built-in OPTOEYE type	Model No.	PJ-H30D1010B	PJ-H30D2010B	PJ-H30D2017B	PJ-H30D3017B
	Order No.	303-732-1A	303-733-1A	303-734-1A	303-735-1A
Projected Image		Erect image			
Protractor screen	Effective diameter	12" / 306mm			
	Screen material	Fine ground glass			
	Reference line	Cross hair line			
	Screen rotation	±360°, fine feed and clamp			
	Angle display (LED)	Resolution: 1° or 0.01° (switchable), Range: ±370°, Functions: Absolute/incremental mode switching, Zero set			
Projection lens		Standard accessory: 10x (172-472), Optional accessories: 2X, 5X, 20X, 50X, 100X			
Lens mount		3-lenses mounting turret			
Magnification accuracy	Contour illumination	±0.1% or less			
	Surface illumination	±0.15% or less			
Contour illumination	Light source	Halogen bulb (24V 150W)			
	Optical system	Zoom telecentric system			
	Functions	Brightness adjustment, Heat-absorbing filter, Cooling fan			
Surface illumination	Light source	Halogen bulb (24V 150W)			
	Optical system	Vertical / Oblique illumination with an adjustable condenser lens			
	Functions	Non-stepped brightness adjustment, Heat-absorbing filter, Cooling fan			
	XY Range	4 x 4" 100 x 100mm	8 x 4" 200 x 100mm	8 x 6.7" 200 x 170mm	12 x 6.7" 300 x 170mm
	Resolution	.0001" / 0.001mm			
Measuring unit	Built-in Linear scale				
Table size		11.8 x 9.4" 300 x 240mm	13.8 x 11" 350 x 280mm	16.1 x 13.5" 410 x 342mm	20 x 13.5" 510 x 342mm
	Effective table area	7.1 x 5.9" 180 x 150mm	9.8 x 5.9" 250 x 150mm	10.6 x 9.4" 270 x 240mm	14.6 x 9.4" 370 x 240mm
Max. workpiece ht.	4.1" / 105mm				
Max. workpiece load	22lbs / 10kg	22lbs / 10kg	44 lbs / 20kg	44 lbs / 20kg	
Power supply	120V AC, 50/60Hz				
Mass	391lbs / 176kg	396lbs / 178kg	556lbs / 205kg	471lbs / 212kg	
Standard accessories	10X projection lens set, masking shield, power cord, halogen bulb, tube fuse, grounding wire, allen wrench, vinyl cover				

DIMENSIONS



PV-5110

SERIES 304 — Profile Projectors

FEATURES

- Large 500mm screen
- Floor model uses a downward illumination system.
- Digital readout protractor screen (including zero-setting, ABS/INC coordinate switching functions) for easy and error-free angle measurement.
- Angled screen allows projected images to be easily traced or compared with a template.
- The oblique surface illumination system provides clear and bright images, allowing easy inspection of non-reflective workpieces such as plastic parts or printed materials.

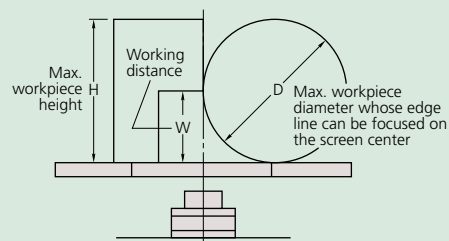


PV-5110



PV-5110

Projection Capacity



Unit: mm

	Magnification				
	5X	10X	20X	50X	100X
View field	ø101.6	ø50.8	ø25.4	ø10.16	ø5.08
H	125	181	206	87	87
W	60 (27)	60	60	32.4	22.5
D	120	120	120	64.8	45

(): When using surface illumination

Optional Accessories

- 172-401: 5X projection lens set
- 172-406: 5X projection lens
- 172-402: 10X projection lens set (standard accessory)
- 172-409: 10X projection lens
- 172-403: 20X projection lens set
- 172-411: 20X projection lens
- 172-404: 50X projection lens set
- 172-413: 50X projection lens
- 172-405: 100X projection lens set
- 172-415: 100X projection lens
- 172-422: Surface illumination unit (standard accessory)
- 172-116: Standard scale (50mm)
- 172-117: Standard scale (2")
- 172-118: Standard scale (200mm)
- 172-119: Standard scale (8")
- 172-161: Reading scale (300mm)
- 172-329: Reading scale (600mm)
- 172-162: Reading scale (12")
- 172-160-2: Green filter (standard accessory)
- 172-319: Canopy
- 512305: Halogen bulb (24V, 150W) (standard accessory)
- 510189: Vinyl cover (standard accessory)

Fixture and Stage Accessories

- 172-196: Rotary table*
(Effective diameter: 4" / 100mm)
- 172-198: Rotary table with fine feed wheel*
(Effective diameter: 4" / 100mm)
- 172-197: Swivel center support*
(Max. workpiece dia.: 3.1" / 80mm)
- 176-107: Holder with clamp*
- 172-378: V-block with clamp*
(Max. workpiece dia.: 1" / 25mm)

*Fixture mount adapter (999678) is required.



KA Counter (174-183A)

(Refer to page H-7 for more details.)



QM-Data200

- 264-155A: Stand-mount type
 - 264-156A: Arm-mount type
- 2-D data processing unit.
(Refer to page I-23 for more details.)



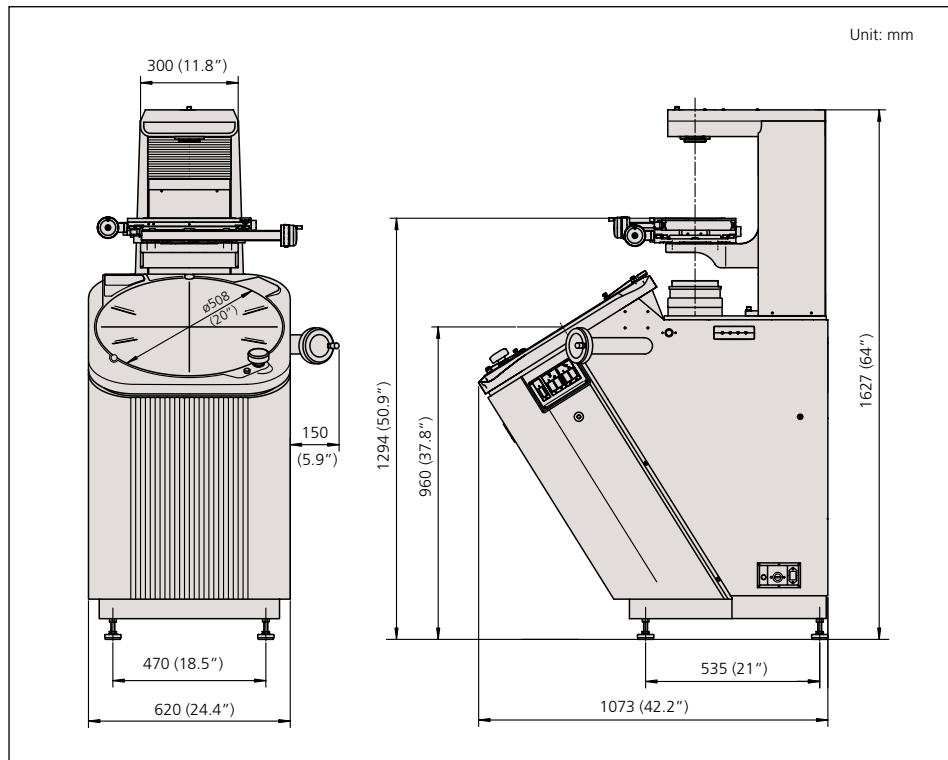
- 332-151: Optoeye
Edge detection system for QM-Data200
- 12AAE672: Detector Attachment (B)

SPECIFICATIONS

Model No.	PV-5110	
Order No.	304-919A	
Projected image	Invert image	
Protractor screen	Effective diameter	20" / 508mm
	Screen material	Fine ground glass
	Reference line	Cross hair line
	Screen rotation	±360°, fine feed and clamp
	Angle display (LED)	Resolution: 1" or 0.01°(switchable), Range: ±370°, Functions: Absolute/incremental mode switching, Zero set
Projection lens	Standard accessory: 10x(172-472), Optional accessories: 5X, 20X, 50X, 100X	
Magnification accuracy	Contour illumination	±0.1% or less
	Surface illumination	±0.15% or less
Contour illumination	Light source	Halogen bulb (24V 150W)
	Optical system	Zoom telecentric system
	Functions	2-step brightness switch, Heat-absorbing filter, Cooling fan
Surface illumination	Light source	Halogen bulb (24V 150W)
	Optical system	Vertical illumination
	Functions	Adjustable condenser lens. Oblique illumination (for 5X, 10X, and 20X), 2-step brightness switch, Heat-absorbing filter, Cooling fan
	XY Range	8 x 4" / 200 x 100mm
	Resolution	.0001" / 0.001mm*
Measuring unit	Built-in Linear scale	
Table size	15 x 9.8" / 380 x 250mm	
Effective table area	10.5 x 6.7" / 266 x 170mm	
Max. workpiece height	See (H) on page I-6	
Max. workpiece load	11lbs / 5kg	
Power supply	120V AC, 50/60Hz	
Mass	467lbs / 210kg	
Standard accessories	200x100mm (8" x 4") stage, 10X projection lens set, Surface illumination unit. Counter stand for KA counter, power cord, halogen bulb, fuse, grounding wire, allen wrench, vinyl cover	

* Counter not included

DIMENSIONS



PH-A14

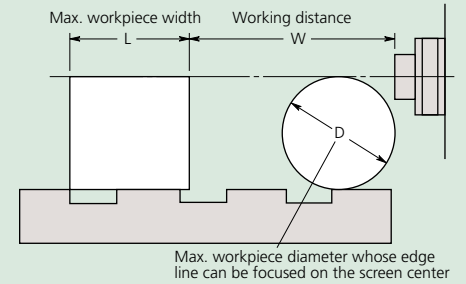
SERIES 172 — Profile Projector

FEATURES

- Benchtop model uses a horizontal optical system.
- Suitable for thread pitch measurements—blurred or distorted images will not be produced when workpiece is angled.
- Inverted image on the day-bright screen.
- 14" (356mm) diameter vernier protractor screen with solid line cross-hairs for easy alignment.
- Heavy-duty workpiece table incorporates linear scales for fast, accurate measurement.



Projection Capacity



PH-A14

Unit: mm

	Magnification			
	10X	20X	50X	100X
View field	35.6	17.3	7.12	3.56
L	235	235	80	109
W	93	40	14.6	11
D	105	105	30.4	19

Optional Accessories

172-011:	10X projection lens (standard accessory)
172-012:	20X projection lens
172-013:	50X projection lens set
172-014:	100X projection lens set
172-116:	Standard scale (50mm)
172-117:	Standard scale (2")
172-118:	Reading scale (200mm)
172-161:	Reading scale (300mm)
172-119:	Reading scale (8")
172-162:	Reading scale (12")
172-286:	Green filter
512305:	Halogen bulb (24V, 150W) (standard accessory)

Fixture and Stage Accessories

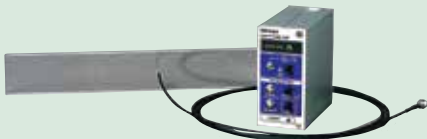
172-142:	Center support
172-143:	Center support riser
172-144:	Rotary vise (Max. workpiece dia.: 2.4" / 60mm)
172-234:	V-block with clamp (Max. workpiece dia.: 2" / 50mm)
172-132:	Vertical holder
64AAA129B:	Machine stand 23"W x 45" D x 20"H



KA Counter (174-183A)
(Refer to page H-7 for more details.)
64AAB149: Counter stand



QM-Data200
2-D data processing unit.
264-155A: Stand mount type
264-156A: Arm mount type
(Refer to page I-23 for more details.)



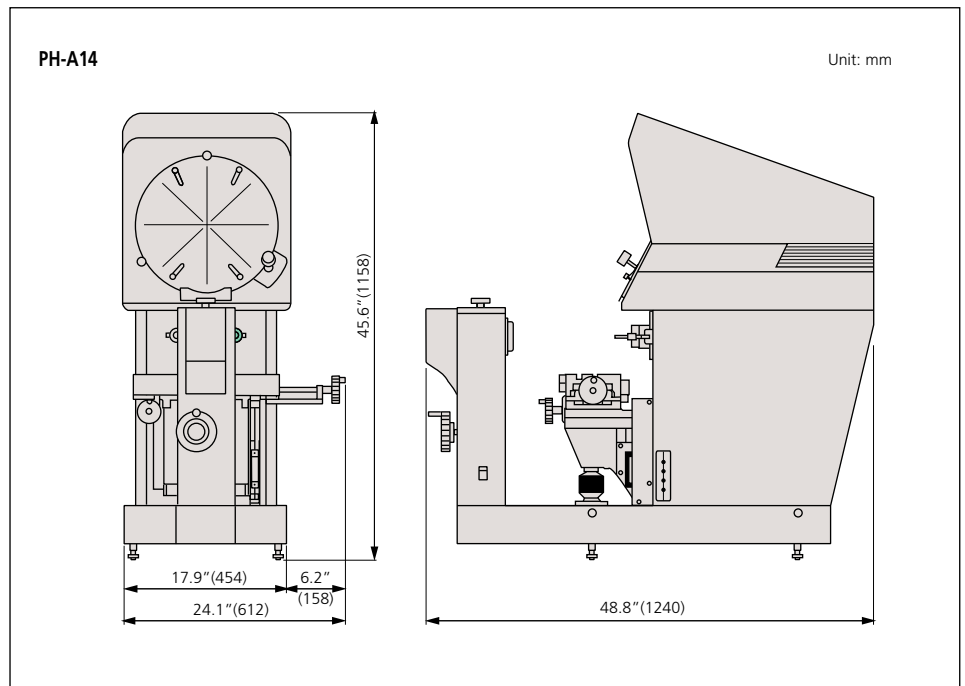
332-151: Optoeye
Edge detection system for QM-Data 200
12AAE671: Detector attachment (A)

SPECIFICATIONS

Model No.		PH-A14
Order No.		172-810-10A
Projected image		Inverted image
Protractor screen	Effective diameter	14" / 356mm
	Screen material	Fine ground glass
	Reference line	Cross hair line
	Screen rotation	±360°, fine feed and clamp
	Angle display	Vernier reading, Resolution: 2'
Projection lens		Standard accessory: 10X (172-011), Optional accessories: 20X, 50X, 100X
Magnification accuracy	Contour illumination	±0.1% or less
	Surface illumination	±0.15% or less
Contour illumination	Light source	Halogen bulb (24V 150W)
	Optical system	Telecentric system
	Functions	Heat-absorbing filter, Cooling fan
Surface illumination	Light source	Halogen bulb (24V 150W)
	Optical system	Twin fiber optic illumination
XY Stage	Table travel (X-axis)	8" / 203.2mm
	Table size (X, Z)	16 x 6" / 407 x 153mm
	Vertical travel (Y-axis)	4" / 101.6mm
	Resolution	.00005" / 0.001mm*
	Measuring unit	Built in Linear scale
	Max. workpiece width	See (L) on page I-12
Power supply		120V AC, 50/60Hz
Mass		308lbs / 140kg
Standard accessories		10x projection lens set, work stage, power cord, halogen bulb, fuse, grounding wire, allen wrench

*Counter not included

DIMENSIONS



PH-3515F

SERIES 172 — Profile Projector

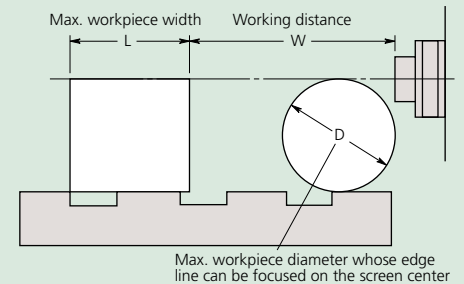
FEATURES

- Benchtop model uses a horizontal optical system.
- Suitable for thread pitch measurements—blurred or distorted images will not be produced when workpiece is angled.
- Erect image on the day-bright screen.
- Standard twin fiber-optic illumination.
- 14" (353mm) diameter protractor screen with cross-hairs and staggered lines for easy alignment.
- Digital angle measurement to 1' or 0.01°.
- Heavy-duty workpiece table incorporates linear scales for fast, accurate measurement.
- Built-in linear scales for use with optional display counters.



PH-3515F

Projection Capacity



PH-3515F

Unit: mm

	Magnification				
	5X	10X	20X	50X	100X
View field	70.6	35.3	17.65	7.06	3.5
L	175	235	235	80	109
W	160 (64)	93 (35)	40	14.6	9.5
D	152.4	152.4	116	30.4	19

() : When using surface illumination

Optional Accessories

172-145:	5X projection lens set
172-175:	5X projection lens
172-184:	10X projection lens set (standard accessory)
172-011:	10X projection lens
172-173:	20X projection lens set
172-165:	50X projection lens set
172-174:	50X projection lens
172-166:	100X projection lens set
172-116:	Standard scale (50mm)
172-117:	Standard scale (2")
172-118:	Reading scale (200mm)
172-161:	Reading scale (300mm)
172-119:	Reading scale (8")
172-162:	Reading scale (12")
172-286:	Green filter
512305:	Halogen bulb (24V, 150W) (standard accessory)
172-423:	Twin surface illumination
12BAA653:	Fiber optical illumination cable (standard accessory)
12BAA637:	Halogen reflector lamp (standard accessory)
64AAB176:	Machine stand
383228:	Vinyl cover (standard accessory)

Fixture and Stage Accessories*

172-142:	Center support
172-143:	Center support riser
172-144:	Rotary vise (Max. workpiece dia.: 2.3" / 60mm)
172-234:	V-block with clamp (Max. workpiece dia.: 2" / 50mm)
172-132:	Vertical holder
172-001:	Tipped-saw support stand
172-002:	Cutter support stand

* See page I-13 for details



KA Counter (174-183A)

(Refer to page H-7 for more details.)

64AAB149: Counter stand



QM-Data200

2-D data processing unit.

264-155A: Stand mount type

264-156A: Arm mount type

(Refer to page I-23 for more details.)



332-151: Optoeye

Edge detection system for QM-Data200

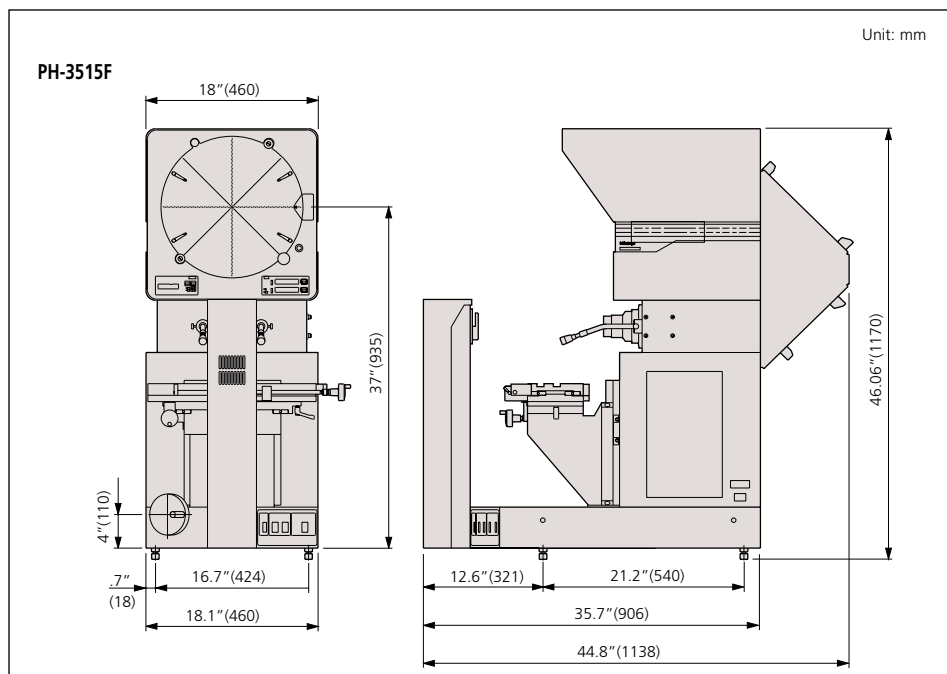
12AAE671: Detector attachment (A)

SPECIFICATIONS

Model No.	PH-3515F	
Order No.	172-868A	
Projected image	Erect image	
Protractor screen	Effective diameter	14" / 353mm
	Screen material	Fine ground glass
	Reference line	Cross hair line
	Screen rotation	±360°, fine feed and clamp
	Angle display (LED)	Resolution: 1' or 0.01° (switchable), Range: ±370°, Functions: Absolute/incremental mode switching, Zero set
Projection lens	Standard accessory: 10X (172-184), Optional accessories: 5X, 20X, 50X, 100X	
Magnification accuracy	Contour illumination	±0.1% or less
	Surface illumination	±0.15% or less
Contour illumination	Light source	Halogen bulb (24V 150W)
	Optical system	Telecentric system
	Functions	2-step brightness switch, Heat-absorbing filter, Cooling fan
Surface illumination (Optional accessories) XY Stage	Light source	Halogen bulb (24V 150W)
	Functions	Adjustable condenser lens, Heat-absorbing filter, Cooling fan
	Table travel (X-axis)	10" / 254mm
	Table size (X, Z)	17.7" x 5.7" / 450 x 146mm
	Vertical travel (Y-axis)	6" / 152mm
	Resolution	0.001mm / 0.00005"*
	Measuring Unit	Built-in Linear scale
	Max. workpiece width	See (L) on page I-10
	Max. workpiece load	100lbs / 45kg
	Power supply	120V AC, 50/60Hz
Mass	333lbs / 150kg	
Standard accessories	10X projection lens set, work stage, power cord, halogen bulb, tube fuse, grounding wire, allen wrench, Vinyl cover	

* Counter not included

DIMENSIONS



Accessories for Profile Projectors

SERIES 172 — Profile Projector

Standard Scales



172-116

- Used for checking magnification accuracy.

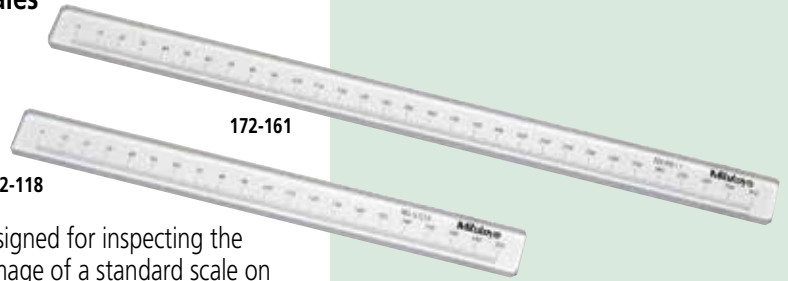
SPECIFICATIONS

Metric			
Graduation	Range	Order No.	Accuracy (20°C)*
0.1mm	50mm	172-116	(3+5L/1000)µm
0.1mm	80mm	172-330	(3+5L/1000)µm

*L = Measured length (mm)

Inch			
Graduation	Range	Order No.	Accuracy (20C)
.01"	2"	172-117	.00013"

Reading Scales



172-118

172-161

- Specially designed for inspecting the magnified image of a standard scale on the projection screen.

SPECIFICATIONS

Metric			
Graduation	Range	Order No.	Accuracy
0.5mm	200mm	172-118	18µm (15+15L/1000)µm
0.5mm	300mm	172-161	19.5µm (15+15L/1000)µm
0.5mm	600mm	172-329	24µm (15+15L/1000)µm

Inch			
Graduation	Range	Order No.	Accuracy
.02"	8"	172-119	.00071"
.02"	12"	172-162	.00077"

Micrometer Heads

for Profile Projectors and Toolmakers' Microscopes

Micrometer Heads for XY Stage

FEATURES

- Non-rotating device is provided.
- The thimble reading can be zero-set at any spindle position.
- Black and red figures of the bi-directional graduation allow easy reading in both directions.
- Clamping stem diameter: 18mm

SPECIFICATIONS

Metric				
Graduation	Range	Order No.	Accuracy	Remarks
0.005mm	25mm	152-390	±2µm	for X-axis
0.005mm	25mm	152-389	±2µm	for Y-axis

Inch				
Graduation	Range	Order No.	Accuracy	Remarks
.0001"	1"	152-391	±.0001"	for X-axis
.0001"	1"	152-392	±.0001"	for Y-axis

Adjustable Micrometer Heads for XY Stages

FEATURES

- The adjustable spindle can be fed under the thimble clamped at any reading, allowing easy reference point setting.
- The spherical measuring face is carbide-tipped.
- Clamping stem diameter: 18mm

SPECIFICATIONS

Metric				
Graduation	Range	Order No.	Accuracy	Remarks
0.001mm*	25mm	152-402	±2µm	for X-axis
0.001mm*	25mm	152-401	±2µm	for Y-axis

*Obtained using vernier.



152-390

Digimatic Micrometer Heads

FEATURES

- Large LCD digits for error-free reading.
- The display rotates 330° for easy viewing.
- The spindle does not rotate.
- With SPC data output.

SPECIFICATIONS

Inch/Metric			
Resolution	Range	Order No.	Accuracy
.00005"/0.001mm	2" (50mm)	164-164	±.00015"

Optional Accessories

- 959149: SPC cable for series 164 (1m)
- 959150: SPC cable for series 164 (2m)



164-164

Overlay Chart Set

- Makes inspection of projected images easy.
- Twelve patterns are available in the set.
- Designed for use with profile projectors whose screen diameter is 300mm or larger.

Overlay chart set (12 sheets) Order No.: 12AAM027

12AAM587

Protractor (1°-grad. radial index) and radius (1mm-radius increment concentric semicircles)

12AAM588

Radius (0.1cm-reading scales and 5mm-radius increment concentric circles)

12AAM589

Radius (1X, 10X, 20X, 50X)

12AAM590

1mm-reading scales (20X, 50X)

12AAM591

10x10mm sections

12AAM592

0.5mm-reading scales

12AAM593

1x1mm sections

12AAM594

Protractor (1°-grad. diametral index)

12AAM595

1mm-reading vertical scale

12AAM596

Protractor (1°-grad. diametral index) and radius (1mm-radius increment concentric circles)

12AAM597

Metric, Unified, and Whitworth screw threads (20X)

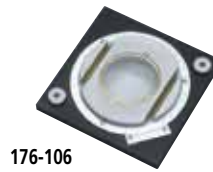
12AAM598

Metric screw thread (100X) and 20° and 14.5° gear teeth (20X)

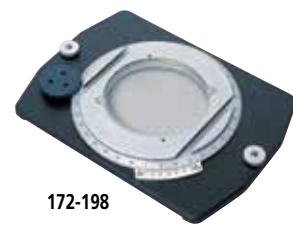
Workpiece Fixtures

for Profile Projectors and Measuring Microscopes

Rotary Tables



176-106



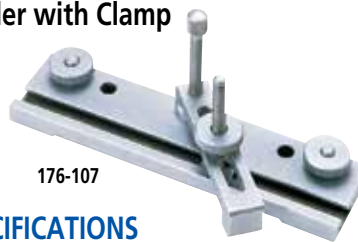
172-198

SPECIFICATIONS

Order No.	176-106	172-198
Effective glass dia.	66mm	100mm
Angle reading	6'	2' (w/ fine adjustment)
Mass	1.7kg	2.5kg

Note: Holder with clamp (176-107) can be mounted.

Holder with Clamp



176-107

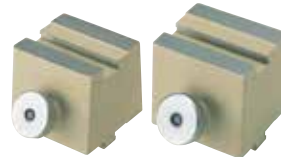
SPECIFICATIONS

Order No.	176-107
Max. workpiece height	35mm
Mass	0.42kg

Center Support



172-142



172-143

SPECIFICATIONS

Order No.	172-142
Max. workpiece height	120mm (240mm)*
Mass	3.3kg

*When using a center support riser (172-143)

Rotary Vise



172-144

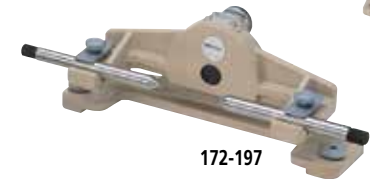
SPECIFICATIONS

Order No.	172-144
Max. workpiece height	60mm
Width of jaw	40mm
Angle reading	5°
Mass	2.5kg

Swivel Center Supports



176-105



172-197

SPECIFICATIONS

Order No.	176-105	172-197
Max. workpiece dia.	70mm (45mm)*	80mm (65mm)*
Max. workpiece length	140mm	140mm
Swivel range	±10°	±10°
Mass	2.4kg	2.5kg

*When swiveled 10°

V-Block with Clamp



172-234



172-378

SPECIFICATIONS

Order No.	172-234	172-378
Max. workpiece dia.	50mm	25mm
Width of block	60mm	41mm
Mass	1.24kg	0.8kg

Vertical Holder

172-132



SPECIFICATIONS

Order No.	172-132
Mass	1.3kg

TM-505B/1005B

SERIES 176 — Toolmakers' Microscopes

The Mitutoyo TM Series is a toolmakers' microscope well suited for measuring dimensions and angles of machined metals. It also can be used to check the shape of screws and gears by attaching an optional reticle. The compact body makes it ideal for use on shop floors with limited space.

FEATURES

- Angle measurement is performed easily by turning the angle scale disc to align the cross-hair reticle with the workpiece image.

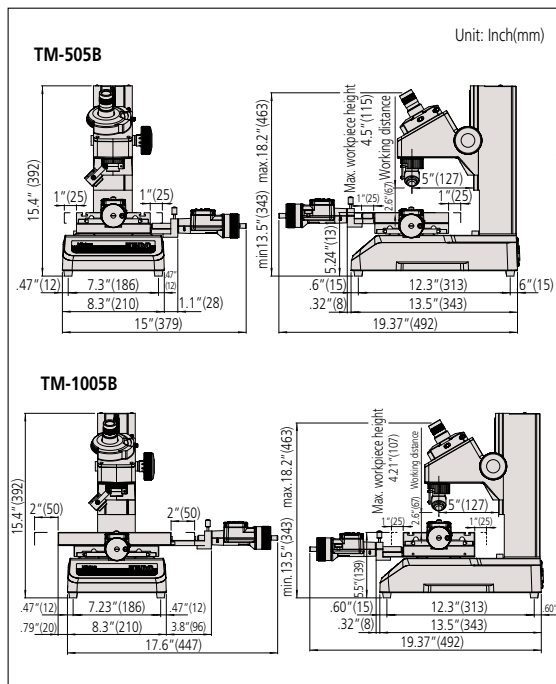
- Illumination intensity can be adjusted.
- Included standard accessories create an overall magnification of 30X. Magnifications can be changed from 20 - 200X by using optional objectives and/or eyepieces.



SPECIFICATIONS

Model No.	TM-505B	TM-A505B	TM-1005B	TM-A1005B
Order No.	176-818A	176-820A	176-819A	176-821A
Objective lens	Standard accessory: 2X, Options: 5X, 10X			
Microscope head	Maximum height of workpiece	4.53" / 115mm		4.21" / 107mm
Illumination unit	Transmitted illumination	Stepless brightness adjustment, White LED light source, With green filter		
	Surface illumination	Oblique single-source type, Stepless brightness adjustment, White LED light source		
Cross-travel stage	Measuring range	2" x 2" / 50x50mm	4" x 2" / 100x50mm (An optional 2" / 50mm gauge block is required to cover full range. A CERA block is recommended.)	
	Table size	16" x 6" / 52x152mm	9.44" x 6" / 240x152mm	
	Usable area of the stage glass	3.8" x 3.8" / 96x96mm	6" x 3.8" / 154x96mm	
Linear measurement method	Micrometer heads optional	Micrometer heads included	Micrometer heads optional	Micrometer heads included
Resolution	N/A	.00005"/1μm	N/A	.00005"/1μm
Micrometer head travel range	N/A	2"/50mm	N/A	2"/50mm

DIMENSIONS



Technical Data

Optical tube	<ul style="list-style-type: none"> • Monocular with 30° depression angle • 90° broken cross-hair reticle (176-126) • Erect image • Diopter adjustable
Eyepiece protractor	<ul style="list-style-type: none"> • Graduation: 1° • Protractor range: 360° • Minimum reading by vernier: 6'
Eyepiece (176-116)	<ul style="list-style-type: none"> • Magnification: 15X • Field number: 13
Objective (176-138)	<ul style="list-style-type: none"> • Magnification: 2X • Working distance: 2.638" (67mm) • Numerical aperture: 0.07
Total magnification	• 30X
Transmitted illumination	<ul style="list-style-type: none"> • 3W LED • GIF (green) filter • Stepless intensity adjustment
Reflected illumination	<ul style="list-style-type: none"> • 3W LED • Stepless intensity adjustment • Adjustable position
Power supply	120 V AC, 50/60Hz
Power consumption	100VA
Mass	TM-505B: Approx. 30.8 lbs. (14kg) TM-1005B: Approx. 33 lbs. (15kg)

Optional Accessories

- 176-115: 10X eyepiece (view field dia.: 13mm)
- 176-116: 15X projection lens set (standard accessory)
- 176-117: 20X eyepiece (view field dia.: 10mm)
- 176-138: Objective, 2X (W.D. 67mm, N.A. 0.07) (standard accessory)
- 176-139: Objective, 5X (W.D.: 33mm, N.A.: 0.10)
- 176-137: Objective, 10X (W.D.: 14mm, N.A.: 0.14)
- 164-163: Digimatic micrometer head (range: 50mm, reading: 0.001mm)
- 164-164: Digimatic micrometer head (range: 2"/50mm, reading: .00005"/0.001mm)
- 152-390: Micrometer head for X-axis (range: 25mm, reading: 0.005mm)
- 152-389: Micrometer head for Y-axis (range: 25mm, reading: 0.005mm)
- 152-392: Micrometer head for Y-axis (range: 1", reading: .0001")
- 152-391: Micrometer head for X-axis (range: 1", reading: .0001")
- 611201-531: Rectangular gauge block (1")
- 611202-531: Rectangular gauge block (2")
- 176-204: Dial indicator attachment for Z-axis measurement
- 959149: SPC cable (2m) for Digimatic micrometer head
- 64PM1237: C-mount eyetube adapter

Fixture and Stage Accessories

- 990561: Workpiece clip (2pcs/set)
- 176-106: Rotary table for TM-505 (effective dia.: 66mm)
- 172-196: Rotary table for TM-510 (effective dia.: 100mm)
- 176-105: Swivel center support for TM-505 (max. workpiece dia.: 2.7" / 70mm)
- 172-197: Swivel center support for TM-510 (max. workpiece dia.: 3.1" / 80mm)
- 172-378: V-block with clamp (max. workpiece dia.: 1" / 25mm)
- 176-107: Holder with clamp

Illumination Units

- 176-344A: Bifurcated fiber illuminator
- 64AAB214: LED variable ring light
- 176-208A: LED circular illumination

Reticles

- 176-126: Broken cross-hair (90°) (standard accessory)
- 176-111: Concentric circles (up to ø4mm, 0.05mm increment)
- 176-135: Concentric circle (up to ø.2", .01" increment)
- 176-114: 60° angle
- 176-109: Metric screw threads (pitch = 0.25 - 1mm)
- 176-110: Metric screw threads (pitch = 1.25 - 2mm)
- 176-140: ISO metric screw threads (pitch = 0.075 - 0.7mm)
- 176-141: ISO metric screw threads (pitch = 0.75 - 2mm)
- 176-123: Unified screw threads (80 - 28TPI)
- 176-124: Unified screw threads (24 - 14TPI)
- 176-125: Unified screw threads (13 - 10TPI)
- 176-120: Whitworth screw threads (60 - 26TPI)
- 176-112: 20° involute gear teeth (normal rack type)

Protractor eyepiece



LED ring light 64AAB214



MF

SERIES 176 — Measuring Microscopes

Technical Data

Optical tube	<ul style="list-style-type: none"> • Monocular or Binocular (Must Choose) • 25° depression angle • 90° broken cross-hair reticle (12AAG836) • Erect image • TV Mount 50/50
Observation image	• Erect Image
Observation type	• Bright Field
Eyepiece lens	<ul style="list-style-type: none"> • 10x (Included w/Tube) • 15x (Optional) • 20x (Optional)
Objective	<ul style="list-style-type: none"> • Magnification: 3X (Included) • W.D.: 3.03" (77mm); N.A.: .09 • Optional: 1x, 5x, 10x, 20x, 50x, 100x
Light source	<ul style="list-style-type: none"> • Halogen or LED (Must Choose) • Adjustable aperture diaphragms • Light intensity infinitely adjustable
Transmitted illumination	• Telecentric illumination
Reflected illumination	• Koehler illumination
Display Unit	
Number of axis	• 2 axes (MF-A Type) or 3 axes (MF-B Type)
Resolution	• 0.0001" / 0.00005" / 0.00001" (0.001 mm / 0.0005 mm / 0.0001 mm)
Functions	• Data output, Axis linear compensation, Metric or English Units, and more
Stage	<ul style="list-style-type: none"> • Precision travel (2.2+0.02L)μm accuracy • High-accuracy linear glass scales • Quick-release floating mode • Zero-set button
Power consumption	45W LED, 160W Halogen, 120V AC, 50/60 Hz
Mass	<ul style="list-style-type: none"> • 1010D - 148 lbs. / 67 kg • 2010D - 157 lbs. / 71 kg • 2017D - 326 lbs. / 148 kg • 3017D - 344 lbs. / 156 kg • 4020D - 357 lbs. / 162 kg

LED and Halogen Light Options for Transmitted and Reflected Illumination

(Common to MF D and MF-U D) New design



Transmitted LED illumination unit (Common to MF/MF-U Series) | Reflected LED illumination unit (for MF Series) | Reflected LED illumination unit (for MF-U Series)



LED illumination | Halogen illumination

High Visibility Digital Display

(Common to MF D and MF-U D)



Front of display | Rear of display

The MF measuring microscopes can be combined with Mitutoyo's vision unit to boost its performance and data management on a PC, further improving measuring efficiency and productivity.

FEATURES

- Observation with a crisp and high-resolution erect image and a wide field of view
- Measuring accuracy that is highest in its class (and conforms to JIS B 7153)
- ML series, high-NA objectives that are specially designed for the MF series (long working distance type)
- Illumination unit (reflected/transmitted) selectable from a high-intensity LED or halogen bulb (selection required)
- Variable aperture diaphragm (reflected/transmitted) allows observation measurement while suppressing light diffraction
- Variety of standardized stages in sizes up to 400x200mm
- Quick-release mechanism useful for moving the stage quickly when measuring workpieces that are large in size or quantity
- Coarse/fine feed handles equipped as standard on both sides allow precise focus and observation measurement regardless of handedness
- High-magnification eyepiece observation up to 2000x
- Standard measuring microscope has a wide variety of optional accessories including a vision unit and various digital CCD cameras



MF-B2017D
XY stage travel range: 8 x 6.6" / 200 x 170mm (with optional binocular tube)



Using optional slide-type nosepiece with 2-lens mount (factory set option)

Selection of XY stage by travel range

1010D: 4 x 4" / 100 x 100mm



2010D: 8 x 4" / 200 x 100mm



2017D: 8 x 6.7" / 200 x 170mm



3017D: 12 x 6.6" / 300 x 170mm



4020D: 16 x 8" / 400 x 200mm



MF

SERIES 176 — Measuring Microscopes

SPECIFICATIONS

Model No. (XY stage size)	1010D	2010D	2017D	3017D	4020D	
Order No.	MF-A	176-861-10	176-862-10	176-863-10	176-864-10	176-865-10
	MF-B	176-866-10	176-867-10	176-868-10	176-869-10	176-870-10
XY stage travel range	4 x 4" 100 x 100mm	8 x 4" 200 x 100mm	8 x 7" 200 x 170mm	12 x 7" 300 x 170mm	16 x 8" 400 x 200mm	
Z-axis travel range	6" / 150mm			8.7" / 220mm		
Focusing method	Manual focusing (Coarse focusing: 30mm/rev., Fine focusing: 0.2mm/rev.)					
Measurement method	Linear encoder (2-axis model: X / Y-axis, 3-axis model: X / Y / Z-axis)					
Resolution (switchable)	.0001" / .00005" / .00001" (0.001mm / 0.0005mm / 0.0001mm)					
Measuring accuracy (at 20°C)	XY-axis: (2.2+0.02L) μ m, L = Measuring length (mm) when not loaded, JIS B 7153					
Indication accuracy (at 20°C)	Z-axis: (5+0.04L) μ m, L = Measuring length (mm), (MF-B type)					
Floating function	X and Y axes with Quick-release mechanism					
XY stage top size	11 x 11" 280 x 280mm	14 x 11" 350 x 280mm	16.1 x 13.4" 410 x 342mm	20.07 x 13.4" 510 x 342mm	24" x 13.4" 610 x 342mm	
Effective glass size	7 x 7" 180 x 180mm	10 x 6" 250 x 150mm	10.6 x 9.4" 270 x 240mm	14.5 x 9.4" 370 x 240mm	17.3 x 9.4" 440 x 240mm	
Swivel function	—		$\pm 5^\circ$ (left)		$\pm 3^\circ$ (left)	
Max. stage loading	22lbs / 10kg		44lbs / 20kg		33lbs / 15kg	
Max. workpiece height	6" / 150mm		8.7" / 220mm			

MF Selection of Machine Type

	1010	2010	2017	3017	4020	Counter	Motorized stage	Optics
A	176-861-10	176-862-10	176-863-10	176-864-10	176-865-10	X,Y	Manual	BF
B	176-866-10	176-867-10	176-868-10	176-869-10	176-870-10	X,Y,Z	Manual	BF
G	-	-	176-781A	176-782A	176-783A	X,Y,Z	X, Y, Z	BF
J	-	-	176-891A	176-892A	176-893A	X,Y,Z	Z only	BF

Example: MF-A1010D results in part number 176-861-10

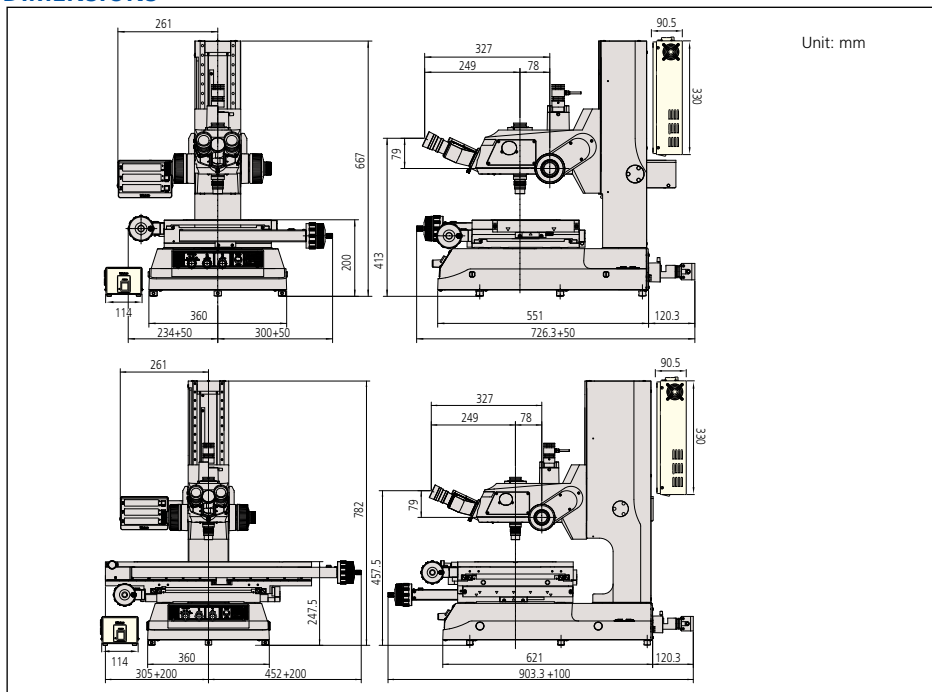
Illumination Unit (must select)

Applicable Illumination Unit	LED	Halogen
Order No.	176-445A	176-447A

Eye Tube Selection (must select)

Monocular with 10X eyepiece	176-392
Binocular with 10X eyepiece	176-393

DIMENSIONS



Optional Accessories

- 176-392:** Monocular tube with 10X eyepiece
- 176-393:** Binocular tube with 10X eyepiece set
- 378-866:** 10X eyepiece set (view field dia.: 24mm)
- 378-857:** 15X eyepiece set (view field dia.: 16mm)
- 378-858:** 20X eyepiece set (view field dia.: 12mm)
- 375-043:** Protractor eyepiece (10X)
- 176-313:** Digital protractor eyepiece (10X)
- 375-036-2:** 1X objective (W.D.: 61mm, N.A.: 0.03)
- 375-037-1:** 3X objective (W.D.: 77mm, N.A.: 0.09) (std. accessory)
- 375-034-1:** 5X objective (W.D.: 61mm, N.A.: 0.13)
- 375-039:** 10X objective (W.D.: 51mm, N.A.: 0.21)
- 375-051:** 20X objective (W.D.: 20mm, N.A.: 0.42)
- 375-052:** 50X objective (W.D.: 13mm, N.A.: 0.55)
- 375-053:** 100X objective (W.D.: 6mm, N.A.: 0.7)
- 176-370-1:** Slide-type nosepiece (2-mount, parfocal)
- 176-370-2:** Slide-type nosepiece (2-mount, mag. adjusted)
- 12AAA643:** ND2 color filter (transmitted / surface)
- 12AAA644:** ND8 color filter (transmitted / surface)
- 12AAA645:** GIF filter (transmitted / surface) (std. accessory)
- 12AAA646:** LB80 color filter (transmitted / surface)
- 375-054:** 0.5X camera adapter (with C-mount adapter)
- 970441:** C-mount adapter
- 513667:** Halogen bulb (12V, 50W)
- 12BAB345:** Halogen bulb (long life type, 12V, 50W)
- 176-308:** Vibration damping stand
- 176-309:** Mounting stand
- 375-056:** Stage micrometer
- 12AAA165:** Lens cleaning kit
- 12AAA846:** Foot switch
- 382951:** Vinyl cover (standard accessory) 2010 or less
- 12BAM841:** Vinyl cover 2017 or greater

Illumination Units

- 176-367-2A:** LED ring illuminator
- 176-343A:** Twin fiber-optics illuminator
- 176-366A:** Ring fiber-optics illuminator
- 12AAG806:** GIF color filter (for fiber-optics illuminator)
- 12AAG807:** LB80 color filter (for fiber-optics illuminator)

Fixture and Stage Accessories

- 176-107:** Holder with clamp
- 172-378:** V-block with clamp (max. workpiece dia.: 1" / 25mm)
- 172-197:** Swivel center support¹ (max. workpiece dia.: 3.1" / 80mm)
- 176-305:** Rotary stage with fine feed knob for 1010D/2010D models
- 176-306:** Rotary stage with fine feed knob for 2017D/3017D/4020D models

¹ Fixture mount adapter (**176-310**) is required for 2010D models. Fixture mount adapter (**176-304**) is required for 2017D/3017D/4020D models.



QM-Data200

- 2-D data processing unit
- 264-155A:** Stand-mount type
- 12AAA807:** Connecting cable set

Focus pilot FP-05

Focus assisting system



Vision Unit

PC-based vision measuring system
359-763

MF Motorized

SERIES 176 — Motorized Type Measuring Microscopes

- Motorized model of the MF Series. The X-, Y- and Z-axes are motorized, and the stage can be operated using a remote box.
- Using the optional vision unit enables the image AF function.
- Illumination unit (reflected/transmitted) can be selected from a high-intensity LED or halogen bulb (selection required).
- Variable aperture diaphragm (reflected/transmitted) allows observation measurement while suppressing light diffraction.
- A wide variety of optional accessories are offered.
- ML series, high-NA objectives that are specially designed for the MF series (long-working distance type).
- High-magnification observation up to 2000X.



MF-G2017D

• The binocular tube (eyepiece) and illumination unit are optional accessories.

SPECIFICATIONS

Model No.	MF-G2017D	MF-G3017D	MF-G4020D	
Order No.	176-781A	176-782A	176-783A	
Observation image	BF (Bright field)/Erect image			
Eyepiece	10X (field number: 24), 15X, 20X			
Objective lens	ML series 3X objective lens (standard accessory), 1X, 5X, 10X, 20X, 50X, 100X			
Illumination unit (One of the two options must be selected.)	LED illumination unit	Transmitted illumination: Telecentric system, Built-in aperture diaphragm, White LED light source, stepless light intensity control, with cooling fan Reflected illumination: Koehler illumination, Variable aperture diaphragm mechanism, White LED light source, stepless light intensity control Control unit: Power ON/OFF switch (main switch), 100 - 240V AC power input connector		
	Halogen illumination unit	Transmitted illumination: Telecentric system, Built-in aperture diaphragm, Halogen bulb (12V, 50W), stepless light intensity control, with cooling fan Reflected illumination: Koehler illumination, Variable aperture diaphragm mechanism, Halogen bulb (12V, 50W), stepless light intensity control, with cooling fan Control unit: Power ON/OFF switch (main switch), 100 - 240V AC power input connector		
Vision AF ^{*1}	Available Option			
XY-axis Vision	Measuring range	200×170mm	300×170mm	400×200mm
Z-axis	Measuring range	220mm		
Measuring accuracy ^{*2}	(When no load is put on the X- or Y-axis)	(2.2+0.02L) μm L: Measuring length (mm)		
Digital counter	Resolution	1/0.5/0.1μm .0001"/.00005"/.00001" switchable		

*1: Vision Unit **359-763** and an image AF cable **12AAN358** are sold separately.

*2: Measuring method complies with JIS B7153.

Bulb replacement for transmitted/reflected illumination Standard: Halogen bulb (12V, 50W) (No.513667)
Bulb life: 1,100 hours

MF-U

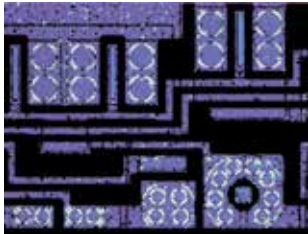
SERIES 176 — High-power Multi-function Measuring Microscopes

FEATURES

- Observation with a clear and flareless erect image and a wide field of view
- Measuring accuracy that is highest in its class (and conforms to JIS B 7153)
- Proven high-NA objectives from the FS optical system (long-working distance type)
- Integration of metallurgical and measurement microscope functions provides high-resolution observation and high-accuracy measurement solution
- Illumination unit (reflected/transmitted) selectable from a high-intensity LED or halogen bulb (required)
- Variable aperture diaphragm (reflected/transmitted) allows for contrast adjustment
- Variety of standardized stages in sizes up to 400 x 200 mm
- Quick-release mechanism useful for moving the stage quickly when measuring workpieces that are large in size or quantity
- High-magnification eyepiece observation up to 4000X



MF-UB3017D
XY stage travel range: 12 x 6.7" / 300 x 170mm
(with optional turret, objective and fiber illumination)



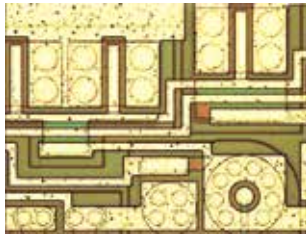
Polarized light observation:
Observing only the filtered light that vibrates in one direction. Used for observing materials with special optical characteristics, such as mineral and liquid crystal.



Dark field (DF) observation:
Observing only the scattered light by shutting down the direct light to the objectives. The scratches and dust that cannot be viewed in the bright view field can be observed by this method in high-contrast.



Differential interference contrast (DIC) observation:
Effective in detecting fine scratches and steps on the surface of metal, liquid crystal, and semiconductors.



Bright field (BF) observation:
Most common method of observation. Observing directly the light reflected from the surface of the workpiece.

Technical Data

Observation image:	Erect image
Optical tube:	Siedentoph type (pupil distance adjustment: 51 - 76mm), 1X tube lens, Binocular tube (depression: 30°), Reticle projection method, with TV mount, Optical path ratio (eyepiece/TV mount: 50/50)
Eyepiece lens:	10X (field No.: 24mm), Optional: 15X, 20X
Turret (optional):	Manual or power
Objective (optional):	M / BD Plan Apo objective from 1X to 200X
Transmitted illumination	
• Light source:	Halogen bulb (12V, 50W) or LED
• Optical system:	Telecentric illumination with adjustable aperture diaphragms
• Functions:	Light intensity adjustable, Non-stepped brightness adjustment
Surface illumination	
• Light source:	Optional halogen illumination unit (fiber-optic cold light illumination) or LED
• Optical system:	Koehler illumination with adjustable aperture diaphragms
• Functions:	Light intensity adjustable, Non-stepped brightness adjustment
Display unit:	
• No. of axis:	2 axes or 3 axes
• Resolution:	.0001" / .00005" / .00001" / 0.001mm / 0.0005mm / 0.0001mm
• Functions:	Zero-setting, Direction switching, Data output (via RS-232C interface)
Power supply:	120V AC, 50/60Hz
Mass:	148lbs/67kg (1010D) / 157lbs/71kg (2010D) / 326lbs/148kg (2017D) / 344lbs/156kg (3017D) / 357lbs/162kg (4020D)

Selection of XY stage by travel range



1010D: 4 x 4" / 100 x 100mm



2010D: 8 x 4" / 200 x 100mm



2017D: 8 x 6.7" / 200 x 170mm



4020D: 16" x 8" / 400 x 200mm

Optional Accessories

- 378-866:** 10X eyepiece set (view field dia.: 24mm) (standard accessory)
- 378-857:** 15X eyepiece set (view field dia.: 16mm)
- 378-858:** 20X eyepiece set (view field dia.: 12mm)

Turret (Nosepiece) **must select**

- 378-018:** Adjustable manual BF turret (4 port)
- 378-216A:** Adjustable power BF turret (5 port)
- 176-211:** Adjustable manual BF/DF turret (4 port)
- 176-212A:** Adjustable power BF/DF turret (4 port)

Objectives
See page I-28 for objective selection

Manual and Power Turrets



- Filters
- 378-092:** Polarization unit
 - 378-076:** DIC unit for 100X, SL80X, SL50X objective
 - 378-078:** DIC unit for 50X, SL20X objective
 - 378-079:** DIC unit for 20X objective
 - 378-080:** DIC unit for 10X, 5X objective
 - 12AAA643:** ND2 color filter (for halogen illuminator, **176-448A**)
 - 12AAA644:** ND8 color filter (for halogen illuminator, **176-448A**)
 - 12AAA645:** GIF filter (standard accessory)
 - 12AAA646:** LB80 color filter (for halogen illuminator, (**176-448A**))

- Camera Mounts
- 375-054:** 0.5X camera adapter (with C-mount adapter)
 - 970441:** C-mount adapter
- See page I-33 for camera selection

- Bulbs
- 513667:** Halogen bulb (12V, 50W)
 - 12BAB345:** Halogen bulb (long life type, 12V, 50W)
 - 517181:** Halogen bulb (12V, 100W)
 - 12BAD602:** High intensity halogen bulb (12V, 100W)

- Illumination Units
- 176-315A:** Halogen illumination unit (12V, 100W)
 - 176-316A:** Halogen illumination unit (12V, 150W)
 - 176-343A:** Twin fiber-optics illuminator
 - 12AAG806:** GIF color filter (for **176-315A** and **176-343A**)
 - 12AAG807:** LB80 color filter (for **176-315A** and **176-343A**)

- Fixture and Stage Accessories
- 176-107:** Holder with clamp
 - 172-378:** V-block with clamp (max. workpiece dia.: 1" / 25mm)
 - 172-197:** Swivel center support* (max. workpiece dia.: 3.1" / 80mm)
 - 176-305:** Rotary stage with fine feed knob for 1010D/2010D models
 - 176-306:** Rotary stage with fine feed knob for 2017D/3017D models

*Fixture mount adapter (**176-310**) is required for 2010D models.
Fixture mount adapter (**176-304**) is required for 2017D/3017D/4020D models.

- Misc.
- 176-308:** Vibration damping stand
 - 176-309:** Mounting stand
 - 375-056:** Stage micrometer
 - 12AAA165:** Lens cleaning kit
 - 937179T:** Foot switch
- Reticle See page I-21

MF-U

SERIES 176 — High-Power Multi-Function Measuring Microscopes

SPECIFICATIONS

Model No. (XY stage size)	1010D	2010D	2017D	3017D	4020D
Order No.	MF-UA	176-871-10	176-872-10	176-873-10	176-874-10
	MF-UB	176-876-10	176-877-10	176-878-10	176-879-10
	MF-UC	176-881-10	176-882-10	176-883-10	176-884-10
	MF-UD	176-886-10	176-887-10	176-888-10	176-889-10
XY stage travel range	4 x 4" 100 x 100mm	8 x 4" 200 x 100mm	8 x 6.7" 200 x 170mm	12 x 6.7" 300 x 170mm	16 x 8" 400 x 200mm
Z-axis travel range	6" / 150mm			8.7" / 220mm	
Focusing method	Manual focusing (coarse focusing: 10mm/rev., fine focusing: 0.1mm/rev.)				
Measurement method	Linear encoder (2-axis model: X / Y-axis, 3-axis model: X / Y / Z-axis)				
Resolution (switchable)	.0001" / .00005" / .00001" (0.001mm / 0.0005mm / 0.0001mm)				
Measuring accuracy (at 20°C)	XY-axis: (2.2+0.02L)µm, L = Measuring length (mm) when not loaded, JIS B 7153				
Indication accuracy (at 20°C)	Z-axis: (5+0.04L)µm, L = Measuring length (mm)				
Floating function	X and Y axes with Quick-release mechanism				
XY stage top size	11 x 11" 280 x 280mm	14 x 11" 350 x 280mm	16 x 13.6" 410 x 342mm	20 x 13.6" 510 x 342mm	24 x 13.6" 610 x 342mm
Effective glass size	7.1 x 7.1" 180 x 180mm	10 x 6" 250 x 150mm	10.6 x 9.6" 270 x 240mm	14.6 x 9.6" 370 x 240mm	17.3 x 9.6" 440 x 240mm
Swivel function	—		±5° (left)		±3° (left)
Max. stage loading	22lbs / 10kg		44lbs / 20kg		33lbs / 15kg

Selection of machine type

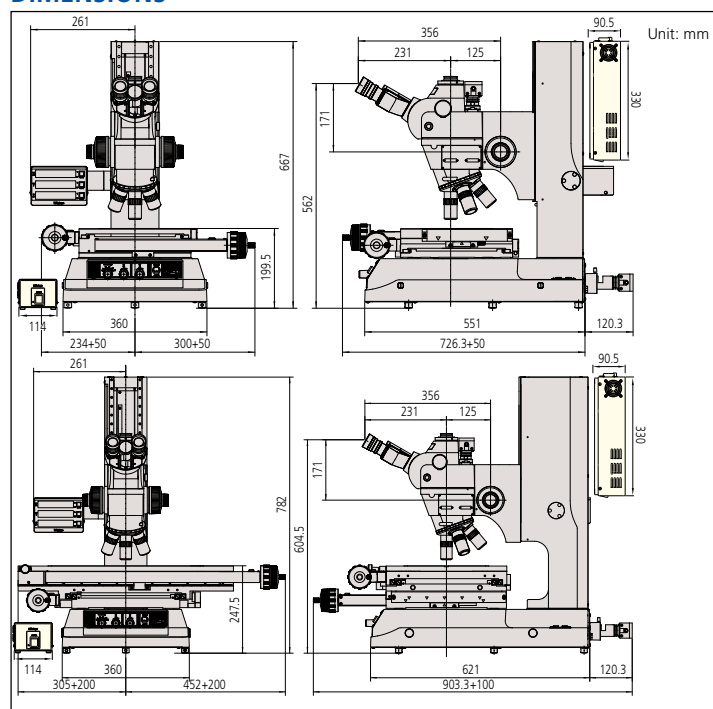
Machine type	MF-UA	MF-UB	MF-UC	MF-UD
Observation type	Bright field (BF)	Bright field (BF)	Bright / Dark field (BF/DF)	Bright / Dark field (BF/DF)
Measurement system	X and Y-axis (2 axes)	X, Y and Z-axis (3 axes)	X and Y-axis (2 axes)	X, Y and Z-axis (3 axes)

Illumination Unit (**must select LED or Halogen illumination unit**)

Applicable Illumination Unit	LED	Halogen
Order No.	176-446A (transmitted & reflected)	176-448A (transmitted)
		176-316A (reflected)

Note: illumination unit not included. If halogen transmitted illumination is selected, then either 176-315A or 176-316A must be chosen.

DIMENSIONS



MF-U Motorized

SERIES 176 — Motorized-Type Universal Measuring Microscopes

- Motorized model of the MF-U Series. The X-, Y- and Z-axes are motorized, and the stage can be operated using a remote box.
- Using the optional vision unit enables the image AF function.
- Illumination unit (reflected/transmitted) can be selected from a high-intensity LED or halogen bulb (required).
- Variable aperture diaphragm (reflected/transmitted) allows observation measurement while suppressing light diffraction.
- A wide variety of optional accessories are offered.
- Proven high-NA objectives from the FS optical system (long working distance type).
- Integration of metallurgical and measurement microscope functions provide high-resolution observation and a high-accuracy measurement solution.
- High-magnification observation up to 4000X.
- MF-UE/UF is capable of performing Laser AF. The standard Laser AF function is equipped with the tracking function which maintains focus while the stage is in motion.



MF-UE2017D

• The turret, objectives and illumination unit are sold separately.

MF-U Selection of Machine Type

↓	2017	3017	4020	Counter	Motorized stage	Optics	LAF	Vision Unit
E	176-790A	176-791A	176-792A	X,Y,Z	X, Y, Z	BF	✓	✓
F	176-793A	176-794A	176-795A	X,Y,Z	X, Y, Z	BF/DF	✓	✓
G	176-784A	176-785A	176-786A	X,Y,Z	X, Y, Z	BF	-	✓
H	176-787A	176-788A	176-789A	X,Y,Z	X, Y, Z	BF/DF	-	✓
J	176-894A	176-895A	176-896A	X,Y,Z	Z only	BF	-	✓
K	176-897A	176-898A	176-899A	X,Y,Z	Z only	BF/DF	-	✓

Example: MF-UE2017D results in part number 176-790A

SPECIFICATIONS

BF (Bright field)	Model No.	MF-UG2017D	MF-UG3017D	MF-UG4020D	MF-UE2017D	MF-UE3017D	MF-UE4020D
	Order No.	176-784A	176-785A	176-786A	176-790A	176-791A	176-792A
BD (Bright / Dark field)	Model No.	MF-UH2017D	MF-UH3017D	MF-UH4020D	MF-UF2017D	MF-UF3017D	MF-UF4020D
	Order No.	176-787A	176-788A	176-789A	176-793A	176-794A	176-795A
Observation image	BF (Bright field), DF (Dark field) (MF-UC and MF-UD models only), Polarization, Differential Interference Contrast (DIC) / Erect image						
Eyepiece	Diopter adjustment	10X (standard accessory) (Field number: 24), 15X, 20X					
	BF (Bright field)	M Plan Apo, M Plan Apo HR, M Plan Apo SL, G Plan Apo					
Objective lens (optional)	BD (Bright / Dark field)	BD Plan Apo, D Plan Apo HR, BD plan Apo SL					
Illumination unit (One of the two options must be selected.)	LED illumination unit	Transmitted illumination: Telecentric system, Built-in aperture diaphragm, White LED light source, stepless light intensity control, with cooling fan Reflected illumination: Koehler illumination, Variable aperture diaphragm mechanism, White LED light source, Non-step light intensity control Control unit: Power ON/OFF switch (main switch), 100 - 240V AC power input connector					
	Halogen illumination unit	Transmitted illumination: Telecentric system, Built-in aperture diaphragm, Halogen bulb (12V, 50W), stepless light intensity control, with cooling fan Reflected: BF/BD Kohler illumination with adjustable aperture diaphragm, 12V100W or 12V15W halogen lamp (selectable), external fiber illumination, stepless brightness adjustment Control unit: Power ON/OFF switch (main switch), 100 - 240V AC power input connector					
Vision AF *1		✓			✓		
Laser AF *1		—			✓		
XY-axis	Measuring range	8x6.7" / 200x170mm	12x6.7" / 300x170mm	16x8" / 400x200mm	8x6.7" / 200x170mm	12x6.7" / 300x170mm	16x8" / 400x200mm
Z-axis	Measuring range	8.7" / 220mm					
Measuring accuracy	(When no load is put on the X- or Y-axis)	(2.2+0.02L) μm L: Measuring length (mm)					
Digital counter	Resolution	1/0.5/0.1μm .0001"/.00005"/.00001" switchable					

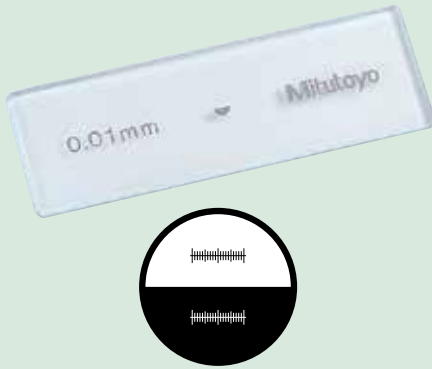
*1: Vision unit and an image AF cable are separately required.

*2: Measuring method complies with JIS B7153.

Bulb replacement for transmitted illumination Standard: Halogen bulb (12V, 50W) (No.513667), Bulb life: 1,100 hours
For replacement for reflected illumination (from separate light source) Standard: Halogen bulb (12V, 100W) (No.517181),
High-intensity bulb (12V, 100W) (No.12BAD602)
*At the time of purchase, a standard bulb and a high-intensity bulb are provided. (Only for the reflected illumination models.)

Accessories for Measuring Microscope

Stage Micrometer



SPECIFICATIONS

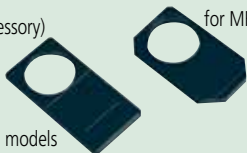
Order No.	375-056
Range	1mm
Graduations	0.01mm
Accuracy (at 20°C)	(1+L)µm, L = Measuring length (mm)
Dimensions (WxD)	3" x 1" / 76 x 26mm
Mass	16g

Optional Reticles

- 12AAG838 (12AAG878):** Cross-hair (7µm width)
- 12AAG836 (12AAG877)*:** Cross-hair (5µm width)
- 12AAG873 (12AAG876):** Cross-hair (3µm width)
- 12AAG839 (12AAG879):** Cross-hair and 45° angle
- 12AAG840 (12AAG880):** Broken cross-hair and 60° angle
- 12AAG841 (12AAG881):** Zeiss type chart
- 12AAG842:** 20mm scale (0.1mm reading)
- 12AAG843:** Concentric circle (ø1.2 - ø18mm)
- 12AAG844:** 10mm scale (0.1mm reading)
- 12AAG845:** 5mm scale (0.05mm reading)
- 12AAG846:** 10x10mm section (1mm min.)
- 12AAG847:** Metric screw thread (P = 0.25-1.0)
- 12AAG848:** Metric screw thread (P = 1.25-2.0)
- 12AAG849:** Involute gear tooth (14.5°), module = 0.1 - 1.0
- 12AAG850:** Involute gear tooth (20°), module = 0.1 - 1.0
- 12AAG851:** Unified screw thread (80 - 28TPI)
- 12AAG852:** Unified screw thread (24 - 14TPI)
- 12AAG853:** Unified screw thread (13 - 10TPI)
- 12AAG854:** Concentric circle (ø.01" - ø.2")

(): for MF-U models,
* Standard accessory

Reticle mount
(standard accessory)



Cross-hair and 90° angle
(standard accessory)

Focus Pilot FP-05

FEATURES

- By installing this system on the camera mount of an MF series measuring microscope and projecting the focusing chart onto the workpiece surface, the focal point can be detected with high accuracy and high repeatability.
- The brightness of the chart can be adjusted.
- A wide view field observation on the monitor is made possible with the use of a CCD camera (C-mount adapter is included.)

- Four types of chart patterns are available. The pattern should be selected in accordance with the type of workpiece surface texture.



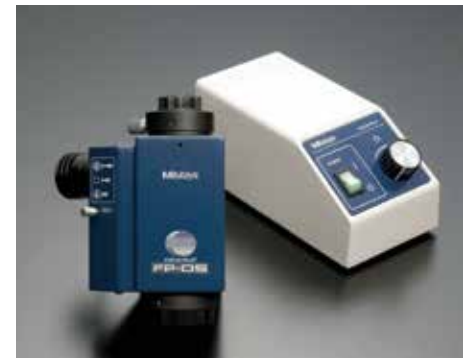
Concentric circle

Slit

SPECIFICATIONS

Order No.	375-057A	375-058A	375-067A	375-068A
Applicable microscopes	MF D models		MF-U D models	
Light source	Green LED	Red LED	Green LED	Red LED
Magnification	0.5X, Accuracy: 0.1%**			
Camera adapter	C-mount (provided)			
Applicable CCD camera	Up to 2/3-inch			
Mass	4lbs / 1.8kg			

** Within 2/3 area from the center of view field



Manual and Power Turrets



SPECIFICATIONS

Order No.	176-211	378-018	176-212A	378-016A	378-216A
Observation type	BD	BF	BD	BF	BF
No. of objective mounts	4-mount	4-mount	4-mount	4-mount	5-mount
Driving method	Manual		Motor		
Dimensions (W x D x H)	—		Turret: 6.5 x 2.6 x 5.4"		
	—		164 x 65 x 137		
			Control Box: 4.1 x 3 x 7.6"		
			108 x 72 x 193		

Accessories for Measuring Microscope

Twin fiber-optics illuminator



SPECIFICATIONS

Order No.	176-343A
Applicable microscopes	MF, MF-U models
Length of fiber cable	28" / 700mm
Light source	Halogen bulb (12V, 100W) (517181: halogen bulb)
Dimensions (W x D x H)	Light unit: 9.3 x 3 x 4.7" 235 x 76 x 120mm

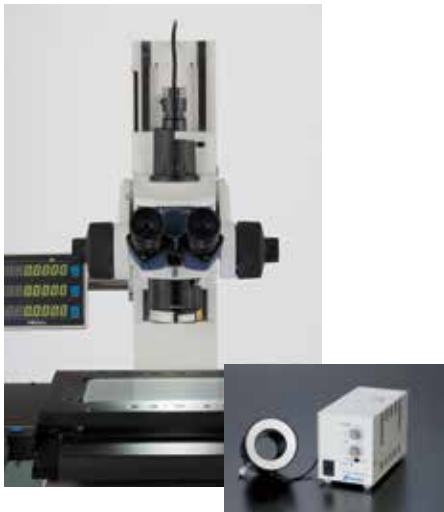
Ring fiber-optics illuminator



SPECIFICATIONS

Order No.	176-366A
Applicable microscopes	MF models (ML 10X or lower)
Length of fiber cable	40" x 1000mm
Light source	Halogen bulb (12V, 100W) (517181: halogen bulb)
Dimensions (W x D x H)	Light unit: 9.3 x 3 x 4.7" 235 x 76 x 120mm

LED Ring Illuminator



SPECIFICATIONS

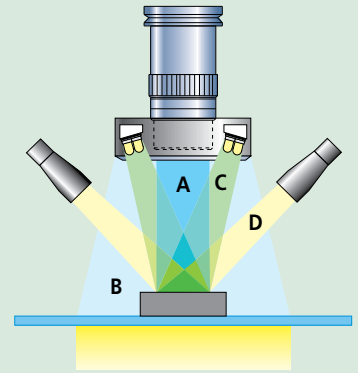
Order No.	176-367-2A
Applicable microscopes	MF models with 1X/3X/5X/10X objective
Light source	White LED
Length of LED cable	59" / 1500mm

LED Ring Light (for sliding nosepiece)



SPECIFICATIONS

Order No.	176-371A
Applicable microscopes	MF models with 1X/3X/5X/10X objective
Light source	LED

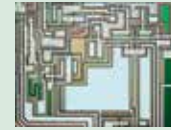


A: Vertical surface illumination (Halogen)



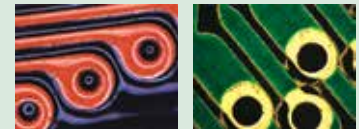
PCB

HDD suspension



IC circuit

B: Ring fiber optics illumination



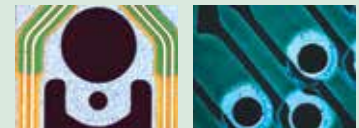
Flexible PCB

PCB



Electric parts

C: LED ring illumination



HDD suspension

PCB



Black resin molded parts

D: Twin fiber-optics illumination



IC package

Garnet



PCB

QM-Data200

SERIES 264 — 2-D Data Processing Unit

Technical Data

Resolution:	0.0001mm
Program functions:	Part program creation, execution, editing
Statistical processing:	Number of data, maximum value, minimum value, mean value, standard deviation, range, histogram
Element memory:	Maximum of 1000 elements
Element recall:	Point, line, circle, distance, ellipse, rectangular hole, slotted hole, intersection and intersecting angle
Element key-in:	Point, line, circle
Display system:	Monographic LCD (320 x 240 dots, with back light)
Measurement result file output:	RS-232C/USB output (CSV format, MUX-10F format)
Display language:	Japanese/English/German/French/Italian/Spanish/Portuguese/Swedish/Polish/Dutch/Hungarian
Data input:	RS-232C/USB, X/Y/Z-axis signal, Footswitch
Data output:	RS-232C/USB
Power supply:	120V AC, 50/60Hz
Mass:	2.2kg (stand-mount type) 2.1kg (arm-mount type)

QM-Data200

Order No.: 264-155A (stand-mount type)
Order No.: 264-156A (arm-mount type)

The QM-Data200 is a geometric readout/analysis unit for optical instruments like profile projectors. This features powerful 2-D coordinate measurement capabilities with unmatched simple key operation. The QM-Data200 improves operator productivity, minimizes errors, and saves measurement time and production cost.

FEATURES

- Various graphic displays on the large colored LCD screen for easy measurement operations.
- One-key operation for combined measurements that are often used (circle-circle distance, etc.)



QM-Data 200
Stand-mount type

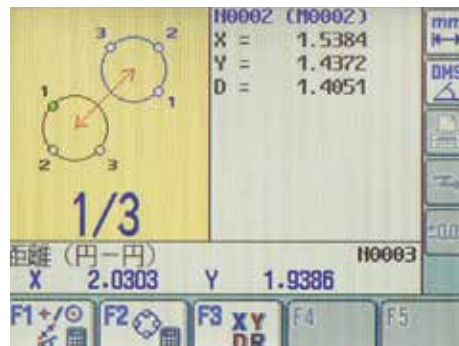
- The AI measurement function (automatic identification of measuring item) eliminates switching between the measurement command keys.
- Equipped with the measurement procedure teaching function and the measuring position navigation in Repeat mode.
- The user menu function allows user to register measurement commands or part programs to create his own menu.
- Tolerance zone measurement of data processing result and various statistical processing for each item is available.
- Measurement result output to "MS-Excel" in spreadsheet (CSV) format.
- The measurement procedure and measurement result can be saved, using a USB drive.
- Two models available: a stand-alone type with tilt system and a flexible-arm type that can be mounted on a profile projector.

Intuitive panel design

The QM-Data200 employs Geometry Keys to accelerate the measurement process. The probing routine of standard geometric features and combinations are designed with Geometry Keys on the front panel. Click the key you need and capture features to complete the measurement quickly and accurately. This improves operator productivity, reduce errors, and saves operation time and cost.

Graphic display

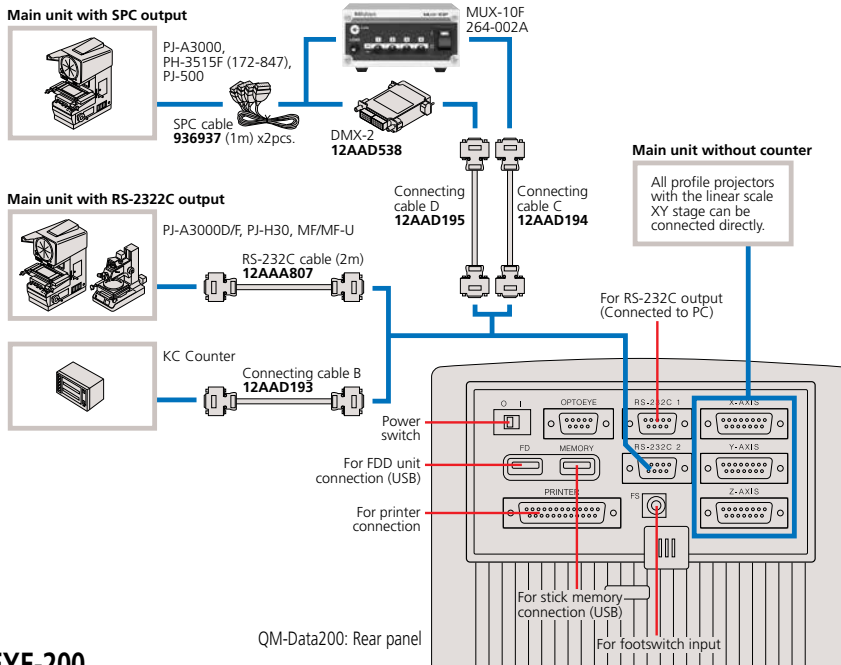
Measurement information and data are visualized on the back-lit colored LCD with graphical interfaces. The geometric feature selected is displayed with the probing navigator. The measurements map and blink indication show the probing points and sequences. This improves operation accuracy and reduces errors and time.



QM-Data200

SERIES 264 — 2-D Data Processing Unit

SYSTEM DIAGRAM



OPTOEYE-200

The OPTOEYE-200 Image Edge Sensor eliminates human errors, ensuring speedy, accurate and consistent measurements, regardless of operator's skill.

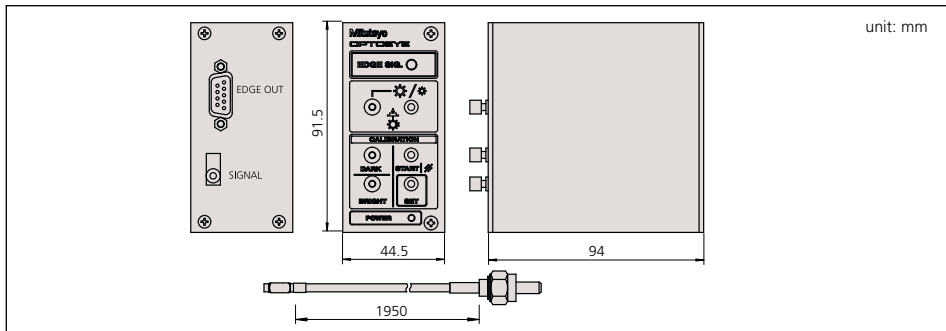
FEATURES

- OPTOEYE-200 adopts a thin fiber-optic cable for detector connection for easy set-up and smart operation without obstructing your view.

- Bright and dark buttons allow easy calibration.
- OPTOEYE can be powered by QM-Data200 via the connecting cable. No AC adapter is required.
- The brightness of the chart can be adjusted.



DIMENSIONS



Optional Accessories

- 12AAD034: Receipt printer (for 120V)
- 223663: Printer paper for receipt printer
- 12AAA804: Printer cable (2m)
- 937179T: Foot switch
- 12AAD193: Connection cable B
- 12AAD194: Connection cable C
- 12AAD195: Connection cable D
- 12AAA807: RS-232C cable (2m)
- 12AAA808: RS-232C cable (4m)

Technical Data

- Image detection
- Directivity: Non-direction
 - Min. diameter: $\varnothing 2\text{mm}$ on the screen
 - Min. width: 1mm on the screen
 - Max. moving speed: 1000mm/s
- Applicable illumination
- Type: Surface / Contour illumination
 - Range: 30Lx to 1500Lx on the screen
- Repeatability: Bright-Dark field difference: 20Lx
 Error in detection of illumination change
 Function: Supporting a contour illumination brightness selector switch of projector

Optional Accessories

- 12AAE671: Detector attachment (A)
 PJ-A3000, PJ-H30, PH-3515, PH-A14 series
 (Adaptation diameter of a screen: 10" / $\varnothing 250$ to 14" / $\varnothing 350\text{mm}$)
- 12AAE672: Detector attachment (B)
 PJ-500, PV-5110, PV-600A series
 (Adaptation diameter of a screen: 20" / $\varnothing 500$ to 24" / $\varnothing 600\text{mm}$)



Vision Unit

SERIES 359 — Vision System Retrofit for Microscopes

SPECIFICATIONS

Projected Image	Inverted Image
Onscreen Magnification	19x-1900x (22" Monitor)
Camera Unit	
Image Sensor Size	1/2" Color CMMOS
Image Sensor Resolution	3 MP
Interface	USB 2.0
Dimensions (WxDxH)	2.28 x 2.32 x 3.27" 58 x 59 x 83mm
Adapter Unit	
Measurement Software	QSPak VUE (optional)
Dimensions (DXH)	1.77 x 4.84" / 45 x 123mm
Magnification	0.5x
Optional Accessory:	Foot Switch (12AAJ088)

QSPAK, optional software

For observation/comparison of form

- Template matching function
- Manual pattern matching function

For simple measurement

- One-click edge detection tool function
- Smart tool function
- User macro function

For repeated measurement/ auto-measurement

- Quick navigation function
- Playback function
- Graphic function
- External data output function
- Statistical calculation function

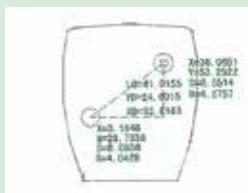
One-click Edge Detection

By clicking the mouse near the edge of a workpiece, QSPAK automatically scans the edge and detects it, showing its coordinates. This function also works with the point tool, box tool, circle tool and auto-focus tool.



Graphic Window

The measurement results and measured elements are plotted in the graphic window in real-time. By using this function, the user can check the current measuring position at a glance. The graphic window can be used for geometrical calculation.

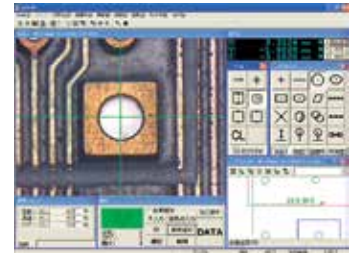


FEATURES

- The automatic edge-detection tools and various macro icons allow measurement in one easy step.
- The graphics and measurement navigation functions facilitate operation.
- Image data input/storage function.
- Measurement results are output in CVS format. This lets the user generate an inspection table in MS-Excel®.
- Allows the tolerance zone measurement of measurement results and various types of statistical processing for each item.
- Combined use with the focus pilot provides high-accuracy height measurements. (Patent pending)

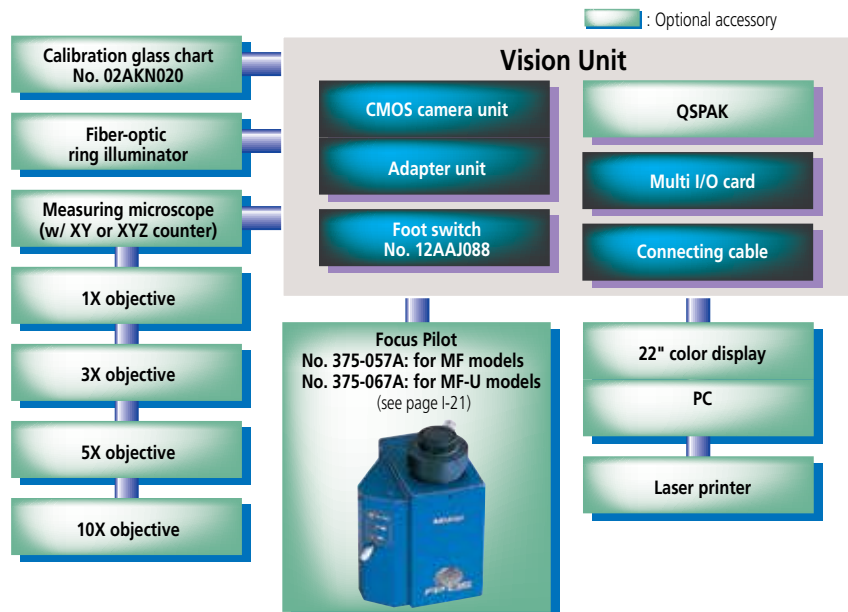
- A series of measuring operations can be performed using just one screen display.
- The auto-brightness control function reproduces the type and degree of illumination required. (This function is limited to the MF/MF-U series.)

QSPAK Measurement Window



The PC system, QSPAK software and microscope are optional.

Vision Unit
No.: 359-763 (for MF D)



FS-70

SERIES 378 — Microscope Unit for Semiconductor Inspection

FEATURES

- The optical system that was developed for the best-selling FS 60 models was further enhanced for the FS70 models. It is ideal as a microscope unit of a prober station for semiconductors. (All models CE marked.)
- The FS70L supports three types of YAG laser wavelength ranges (1064nm, 532nm and 355nm), while the FS70L4 supports two types of wavelength ranges (532nm and 266nm), thus expanding a scope of laser applications, allowing laser-cutting of thin-films used in semiconductors and liquid crystal substrates. However, Mitutoyo assumes no responsibility for the performance and/or safety of the laser system used with Mitutoyo microscopes. Careful examination is recommended in selecting a laser-emission unit.
- Bright field, differential interference contrast (DIC) and polarized observations are optional with FS70Z and FS70. The FS70L and FS70L4 do not support the DIC method.
- By employing an inward revolver, the long working distance objectives provide excellent operability.
- An ergonomic design with superb operability: the FS70 employs the erect-image optical system (the image in the field of view has the same orientation as the specimen) and enlarged fine focus adjustment wheel with rubber-grip coarse adjustment knob.



SPECIFICATIONS

Model No. Order No.	FS70 378-184-1	FS70-TH 378-184-3	FS70Z 378-185-1	FS70Z-TH 378-185-3	FS70L 378-186-1	FS70L-TH 378-186-3	FS70L4 378-187-1	FS70L4-TH 378-187-3
Short base model No. Order No.	FS70-S 378-184-2	FS70-THS 378-184-4	FS70Z-S 378-185-2	FS70Z-THS 378-185-4	FS70L-S 378-186-2	FS70L-THS 378-186-4	FS70L4-S 378-187-2	FS70L4-THS 378-187-4
Focus adjustment	50mm travel range with concentric coarse (3.8mm/rev) and fine (0.1mm/rev) focusing wheels (right / left)							
Image	Erect image							
Pupil distance	Siedentopf type, adjustment range: 2 - 3" / 51 - 76mm							
Field number	24							
Tilt angle	—	0° - 20°	—	0° - 20°	—	0° - 20°	—	0° - 20°
Optical pass ratio	50/50	100/0 or 0/100	50/50	100/0 or 0/100	100/0 or 0/100		100/0 or 0/100	
Protective filter	—		—		Built-in laser beam filter		Built-in laser beam filter	
Tube lens	1X		1X - 2X zoom		1X		1X	
Applicable laser	—		—		1064/532/355nm		532/266nm	
Camera mount	C-mount (using optional adapter B)				Use a laser with TV port.		C-mount receptacle (with green filter switch)	
Illumination system, optional	Reflective illumination for bright field (Koehler illumination, with aperture diaphragm) 12V 100W fiber optics, non-stepped adjustment, light guide length: 1.5m, power consumption 150W							
Objective, optional (for observation)	M Plan Apo, M Plan Apo SL, G Plan Apo							
Objective, optional (for laser-cutting)	—				M/LCD Plan NIR, M/LCD Plan NUV		M Plan UV	
Loading weight*	32lbs/14.5kg	30lbs/13.6kg	31lbs/14.1kg	29lbs/13.2kg	31lbs/14.2kg	30lbs/13.5kg	31lbs/13.9kg	29lbs/13.1kg
Mass (main unit)	13lbs/6.1kg	15.5lbs/7.1kg	14.5lbs/6.6kg	16.5lbs/7.5kg	14lbs/6.4kg	15.5lbs/7.2kg	14.5lbs/6.7kg	16.5lbs/7.5kg

*Loading weight on optical tube excluding weight of objective lenses and eyepieces.

Technical Data

Focus Adjustment Method:	With concentric coarse and fine focusing wheels (right and left)
Range:	50mm travel range 0.1mm/rev. for fine adjustment, 3.8mm/rev. for coarse adjustment
Trinocular tube Image:	Erect image
Pupil distance:	Siedentopf type, adjustment range: 2-3" / 51-76mm
Field number:	24
Tilt angle:	0° - 20° (only -TH, -THS models)
Illumination system:	Reflective illumination for bright field (Koehler illumination, with aperture diaphragm)
Light source (optional):	12V100W fiber optics, non-stepped adjustment, light guide length 1.5m, power consumption 150W
Objectives (optional):	M Plan Apo, M Plan Apo SL, G Plan Apo

Optional Accessories

For a complete listing of accessories see Microscope Units and Objectives brochure, E4191-378

VMU

SERIES 378 — Video Microscope Unit

The VMU is a compact, light-weight, and easy-to-install microscope unit for CCD camera monitoring in semiconductor fabrications.

FEATURES

- The rigidity and general performance of the VMU-LB & VMU-L4B have been enhanced compared to previous models.
- The optical system features ultra-long working distance objectives and correction for the wide range of radiation.
- The fiber-optic reflected illumination keeps the workpiece free from thermal expansion caused by heat. The fiber-optic illuminator is required for the light source.
- Also available with a laser mount or revolving nosepiece (objective mount).

SPECIFICATIONS

Magnification of tube	1X
Applicable wavelength	378-505, 378-506 378-507, 378-513 378-508 378-514
Objective	(Optional) see pg. I-28 thru I-32
Reflected illumination	<ul style="list-style-type: none"> • Telecentric system with aperture stop system. • Fiber-optic illuminator (optional) is required.
Light source	Halogen bulb (21V, 150W) (optional)
Mass	378-505: 570g 378-506: 590g 378-507: 980g 378-508: 1010g 378-513: 1300g 378-514: 1300g

Selection Guide of System Configuration

Order No. (Depends on each system configuration)	VMU-V 378-505	VMU-H 378-506	VMU-L 378-507	VMU-L4 378-508	VMU-LB 378-513	VMU-L4B 378-514
Vertical CCD camera mount	●					
Horizontal CCD camera mount		●				
YAG laser mount			●	●	●	●
Fiber-optic illumination unit			▲	▲	▲	▲
M Plan Apo, M Plan Apo SL, G Plan Apo objectives for bright field observation	▲	▲	▲	▲	▲	▲
M Plan Apo NIR, LCD Plan Apo NIR, M Plan Apo NUV and LCD Plan Apo NUV objectives for laser cutting			▲		▲	▲
M Plan UV objectives for laser machining				▲		▲

●: Provided, ▲: Available as optional accessory

Wide VMU: FEATURES

- Offers approximately 7 times larger inspection area.
- Increases throughput by allowing for batch measurements.
- BD models can accommodate darkfield optics.

- 378-515** WIDE VMU-V
- 378-516** WIDE VMU-H
- 378-517** WIDE VMU-BDV
- 378-518** WIDE VMU-BDH

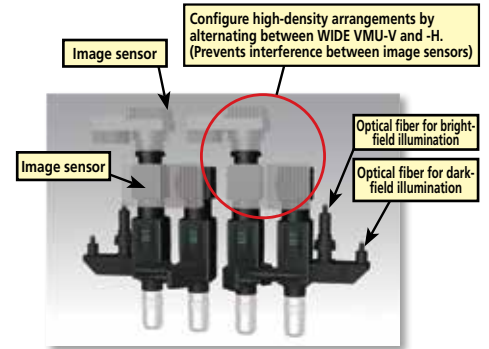
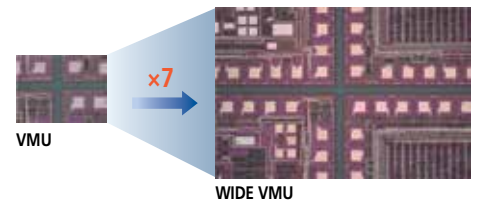


Technical Data

FOV in Camera Port	30mm Diameter
Camera Mount	F Mount (with C mount Adapter)
Example Sensor Size	APS-C format (2 inches)

Wide VMU Accessories

378-724	BF Revolver
378-725	BD Revolver
378-726	BF Motorized Revolver
378-727	BD Motorized Revolver



Eyepieces

SERIES 378

FEATURES

- The field of view is extra wide.
- Optional reticles are available.



378-866



378-857



378-858

SPECIFICATIONS

Order No. (2pcs. set)	Magnification	Field number	Mass	Individual order No.
378-866	10X	24	85g	378-856-5
378-857	15X	16	40g	378-857-5
378-858	20X	12	55g	

Reticles (optional)

- 516848: Cross-hair
- 516576: Broken cross hair (90° and 60°)
- 516578: Concentric circle (Diametric increment: 1.2mm)
- 516577: 20mm scale (Minimum reading: 0.1mm) with cross hair
- 516849: 10mm scale (Minimum reading: 0.1mm)
- 516850: 5mm scale (Minimum reading: 0.05mm)

Objectives

SERIES 378

The Mitutoyo 378 Series objectives have the world's longest working distance and an infinity correction optical system. These objectives provide flexible observation at high magnifications and independent correction of chromatic aberration.

FEATURES

- The long working distance objectives provide excellent clearance between the lens surface and the workpiece surface in focus, making it possible to observe workpieces which are usually hard-to-focus because of awkward projections.

- The metallurgical plan apochromatic (M Plan Apo) objective provides a flat, chromatic aberration-free image throughout the field of view, making it suitable for any type of microscope.
- Specially designed objectives also are available with correction for near-infrared radiation, near-ultraviolet radiation, and ultraviolet radiation, or various thicknesses of LCD screen glasses.
- The mounting screw threads of objectives are designed to conform to JIS B-7141-1988.



M Plan Apo and M Plan Apo SL objectives for bright field observation



BD Plan Apo and BD Plan Apo SL objectives for bright/dark field observation



Near-infrared radiation corrected M Plan Apo NIR objectives



Near-ultraviolet radiation corrected M Plan Apo NUV objectives



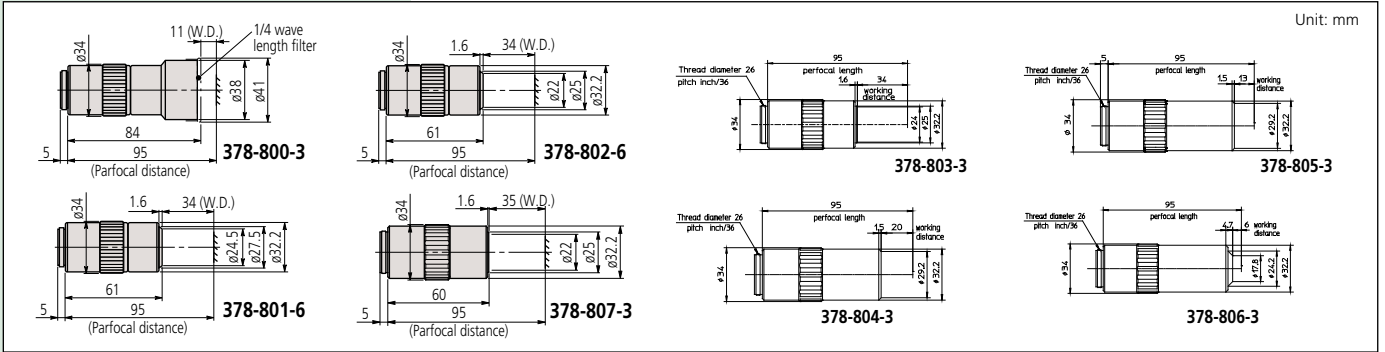
Ultraviolet radiation corrected M Plan UV objectives



M Plan Apo for Bright Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-800-3	1X	0.025	11.0mm	200mm	11.0μm	440μm	ø24mm	4.8x6.4mm	300g
378-801-6	2X	0.055	34.0mm	100mm	5.0μm	91μm	ø12mm	2.4x3.2mm	220g
378-802-6	5X	0.14	34.0mm	40mm	2.0μm	14.0μm	ø4.8mm	0.96x1.28mm	230g
378-807-3	7.5X	0.21	35.0mm	26.67mm	1.3μm	6.2μm	ø3.6mm	0.64x0.85mm	240g
378-803-3	10X	0.28	34.0mm	20mm	1.0μm	3.5μm	ø2.4mm	0.48x0.64mm	240g
378-804-3	20X	0.42	20.0mm	10mm	0.7μm	1.6μm	ø1.2mm	0.24x0.32mm	270g
378-805-3	50X	0.55	13.0mm	4mm	0.5μm	0.9μm	ø0.48mm	0.10x0.13mm	290g
378-806-3	100X	0.70	6.0mm	2mm	0.4μm	0.6μm	ø0.24mm	0.05x0.06mm	320g

DIMENSIONS



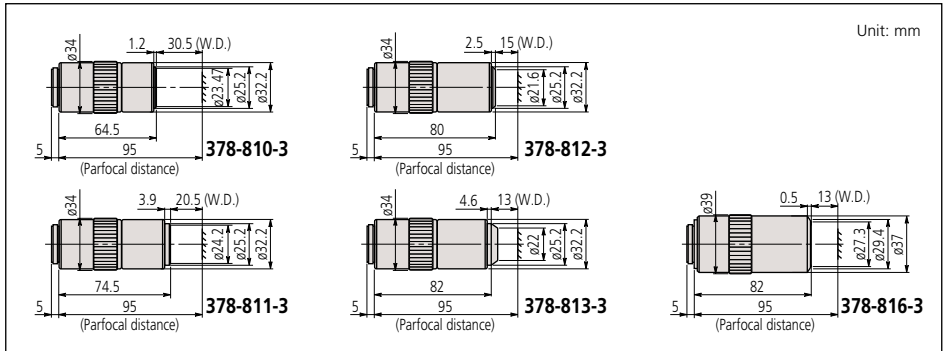
Note:
These objectives offer extra-long working distance.



M Plan Apo SL for Bright Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-810-3	20X	0.28	30.5mm	10mm	1.0μm	3.5μm	ø1.2mm	0.24x0.32mm	240g
378-811-3	50X	0.42	20.5mm	4mm	0.7μm	1.6μm	ø0.48mm	0.10x0.13mm	280g
378-812-3	80X	0.50	15.0mm	2.5mm	0.6μm	1.1μm	ø0.3mm	0.06x0.08mm	280g
378-813-3	100X	0.55	13.0mm	2mm	0.5μm	0.9μm	ø0.24mm	0.05x0.06mm	290g
378-816-3	200X	0.62	13.0mm	1mm	0.4μm	0.7μm	ø0.12mm	0.025x0.03mm	490g

DIMENSIONS



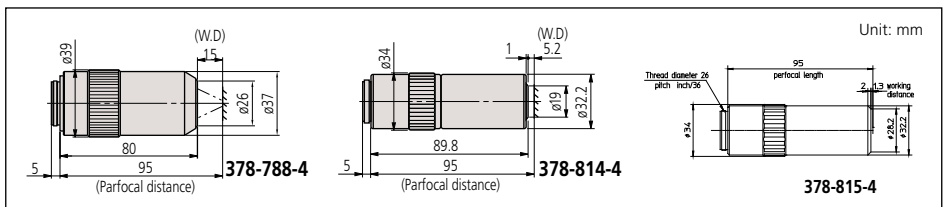
Note:
These objectives offer extra-high resolving power.

Mag.: Magnification
N.A.: Numerical aperture
W.D.: Working distance
f: Focal distance
R: Resolving power
D.F.: Focal depth
View field 1:
Field of view when using ø24mm eyepiece
View field 2:
Field of view when using 1/2" CCD camera

M Plan Apo HR for Bright Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-787-4	5X	0.21	25.5mm	40mm	1.3μm	6.2μm	ø4.8mm	0.96x1.28mm	285g
378-788-4	10X	0.42	15mm	20mm	0.7μm	1.6μm	ø2.4mm	0.48x0.64mm	460g
378-814-4	50X	0.75	5.2mm	4mm	0.4μm	0.49μm	ø0.48mm	0.10x0.13mm	400g
378-815-4	100X	0.90	1.3mm	2mm	0.3μm	0.34μm	ø0.24mm	0.05x0.06mm	410g

DIMENSIONS

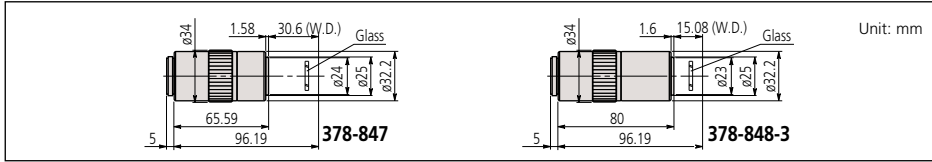


Glass Thickness (t = 3.5mm) Corrected G Plan Apo for Bright Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-847	20X	0.28	29.42mm*	10mm	1.0μm	3.5μm	ø1.2mm	0.24x0.32mm	270g
378-848-3	50X	0.50	13.89mm*	4mm	0.6μm	1.1μm	ø0.48mm	0.10x0.13mm	320g

*In air

DIMENSIONS

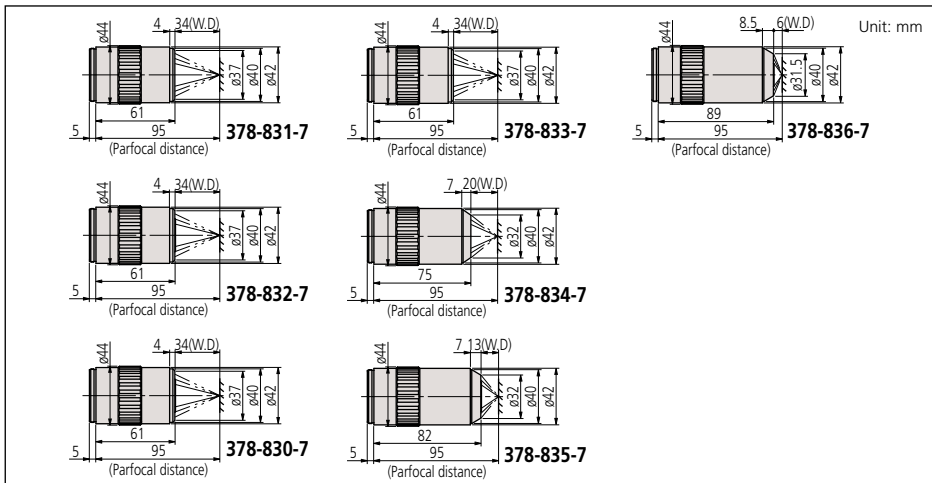


Note:
The G Plan Apo Series are designed for observing a workpiece through BK-7 glass (thickness = 3.5mm).

BD Plan Apo for Bright/Dark Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-831-7	2X	0.055	34.0mm	100mm	5.0μm	91μm	ø12mm	2.4x3.2mm	340g
378-832-7	5X	0.14	34.0mm	40mm	2.0μm	14.0μm	ø4.8mm	0.96x1.28mm	350g
378-830-7	7.5X	0.21	34.0mm	26.67mm	1.3μm	6.2μm	ø3.6mm	0.64x0.85mm	350g
378-833-7	10X	0.28	34.0mm	20mm	1.0μm	3.5μm	ø2.4mm	0.48x0.64mm	350g
378-834-7	20X	0.42	20.0mm	10mm	0.7μm	1.6μm	ø1.2mm	0.24x0.32mm	400g
378-835-7	50X	0.55	13.0mm	4mm	0.5μm	0.9μm	ø0.48mm	0.10x0.13mm	440g
378-836-7	100X	0.70	6.0mm	2mm	0.4μm	0.6μm	ø0.24mm	0.05x0.06mm	460g

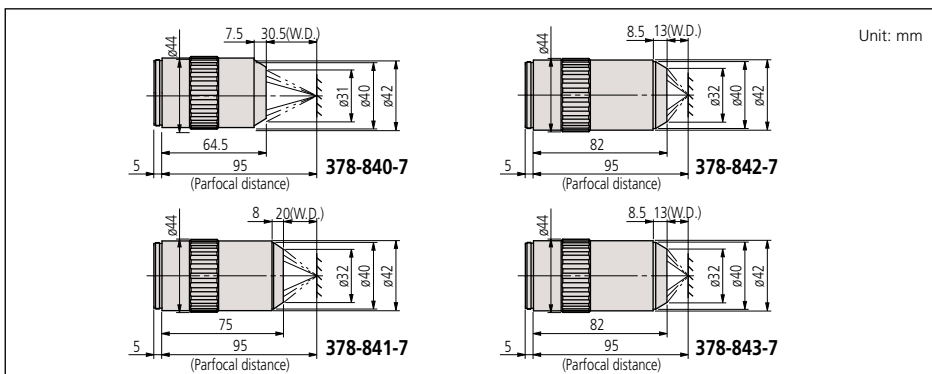
DIMENSIONS



BD Plan Apo SL for Bright/Dark Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-840-7	20X	0.28	30.5mm	10mm	1.0μm	3.5μm	ø1.2mm	0.24x0.32mm	350g
378-841-7	50X	0.42	20.0mm	4mm	0.7μm	1.6μm	ø0.48mm	0.10x0.13mm	410g
378-842-7	80X	0.50	13.0mm	2.5mm	0.6μm	1.1μm	ø0.3mm	0.06x0.08mm	430g
378-843-7	100X	0.55	13.0mm	2mm	0.5μm	0.9μm	ø0.24mm	0.05x0.06mm	440g

DIMENSIONS



Note:
These objectives offer extra-long working distance.

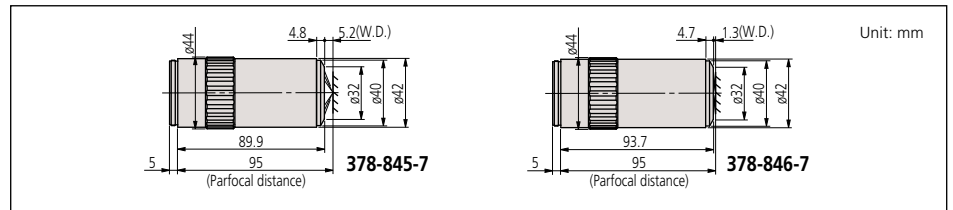
Mag.: Magnification
N.A.: Numerical aperture
W.D.: Working distance
f: Focal distance
R: Resolving power
D.F.: Focal depth
View field 1: Field of view when using ø24mm eyepiece
View field 2: Field of view when using 1/2" CCD camera

Note:
These objectives offer extra-high resolving power.

BD Plan Apo HR for Bright/Dark Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-845-7	50X	0.75	5.2mm	4mm	0.4 μ m	0.49 μ m	\varnothing 0.48mm	0.10x0.13mm	530g
378-846-7	100X	0.90	1.3mm	2mm	0.3 μ m	0.34 μ m	\varnothing 0.24mm	0.05x0.06mm	545g

DIMENSIONS



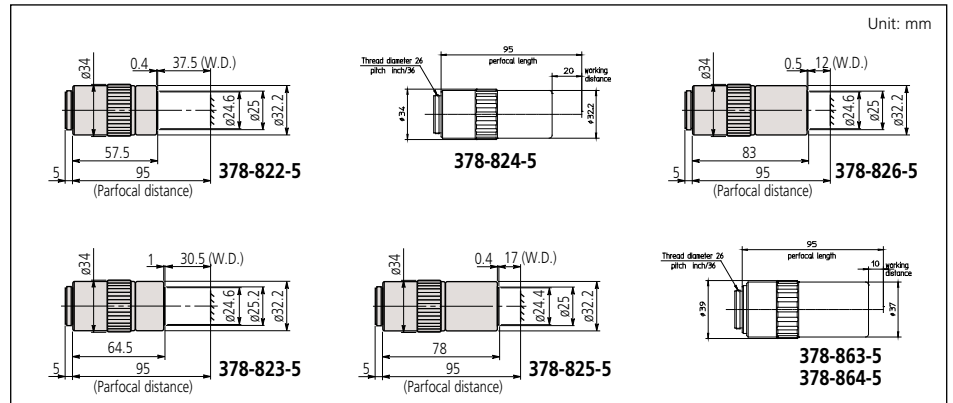
Note:
These objectives are designed so that a workpiece's image can be focused within the focal depth even when the wavelength is changed anywhere from the visible range ($\lambda = 480\text{nm}$) up to near-infrared range ($\lambda = 1800\text{nm}$). Therefore, the M Plan NIR Series are suitable for laser repair. However, when the wavelength used exceeds 1100nm, the focusing position may slightly deviate from that in the visible range due to changes in glass dispersion and refractive index.

Near-infrared Radiation Corrected M Plan Apo NIR for Bright Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-822-5	5X	0.14	37.5mm	40mm	2.0 μ m	14.0 μ m	\varnothing 4.8mm	0.96x1.28mm	220g
378-823-5	10X	0.26	30.5mm	20mm	1.1 μ m	4.1 μ m	\varnothing 2.4mm	0.48x0.64mm	250g
378-824-5	20X	0.40	20.0mm	10mm	0.7 μ m	1.7 μ m	\varnothing 1.2mm	0.24x0.32mm	300g
378-825-5	50X	0.42	17.0mm	4mm	0.7 μ m	1.6 μ m	\varnothing 0.48mm	0.10x0.13mm	315g
378-826-5	100X	0.50	12.0mm	2mm	0.6 μ m	1.1 μ m	\varnothing 0.24mm	0.05x0.06mm	335g
378-863-5*	50X	0.65	10mm	4mm	0.4 μ m	0.7 μ m	\varnothing 0.48mm	0.10x0.13mm	450g
378-864-5*	100X	0.70	10mm	2mm	0.4 μ m	0.6 μ m	\varnothing 0.24mm	0.05x0.06mm	450g

* High Resolution (HR objectives)

DIMENSIONS



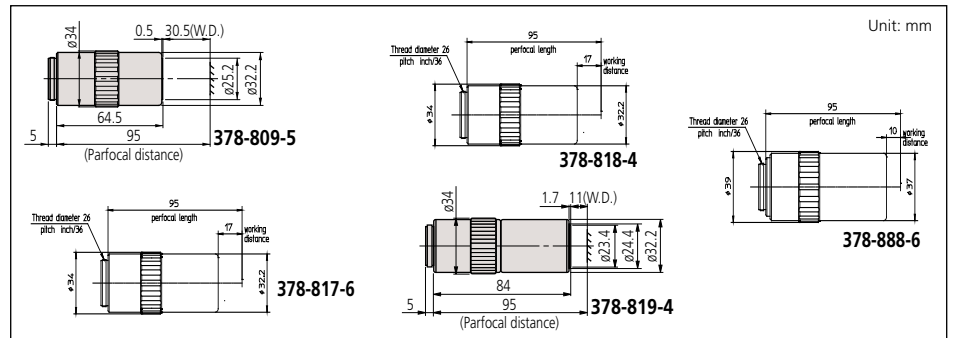
Note:
These objectives are designed so that a workpiece's image can be focused within the focal depth even when the wavelength is changed anywhere from the visible range ($\lambda = 620\text{nm}$) to the near-ultraviolet range ($\lambda = 355\text{nm}$). Therefore the M Plan NUV Series are suitable for laser repair using a high frequency laser beam.

Near-ultraviolet Radiation Corrected M Plan Apo NUV for Bright Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-809-5	10X	0.28	30.5mm	20mm	1 μ m	3.5 μ m	\varnothing 2.4mm	0.48x0.64mm	255g
378-817-6	20X	0.40	17.0mm	10mm	0.7 μ m	1.7 μ m	\varnothing 1.2mm	0.24x0.32mm	340g
378-818-4	50X	0.42	15.0mm	4mm	0.7 μ m	1.6 μ m	\varnothing 0.48mm	0.10x0.13mm	350g
378-819-4	100X	0.50	11.0mm	2mm	0.6 μ m	1.1 μ m	\varnothing 0.24mm	0.05x0.06mm	380g
378-888-6*	50X	0.65	10.00mm	4mm	0.42 μ m	0.65 μ m	\varnothing 0.48mm	0.10x0.13mm	500g

*High resolution (HR objective)

DIMENSIONS



Mag.: Magnification
N.A.: Numerical aperture
W.D.: Working distance
f: Focal distance
R: Resolving power
D.F.: Focal depth

View field 1: Field of view when using \varnothing 24mm eyepiece
View field 2: Field of view when using 1/2" CCD camera

Near-Infrared Radiation and LCD Glass Thickness (t = 1.1mm or 0.7mm) Corrected LCD Plan Apo NIR for Bright Field Observation

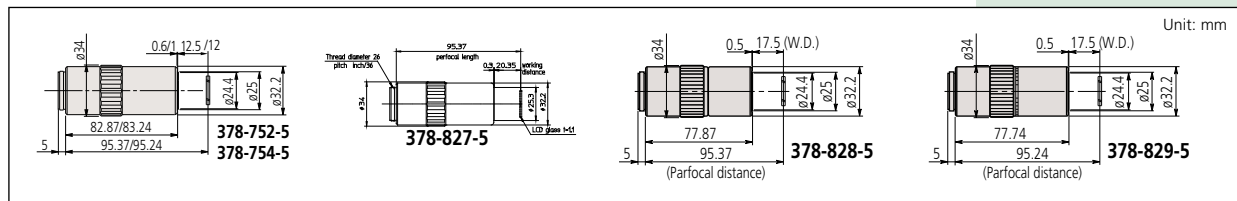
Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-827-5	20X (t1.1)	0.40	19.98mm*	10mm	0.7μm	1.7μm	ø1.2mm	0.24x0.32mm	305g
378-828-5	50X (t1.1)	0.42	17.13mm*	3.9mm	0.7μm	1.6μm	ø0.48mm	0.10x0.13mm	320g
378-829-5	50X (t0.7)	0.42	17.26mm*	3.9mm	0.7μm	1.6μm	ø0.48mm	0.10x0.13mm	320g
378-752-5	100X (t1.1)	0.50	12.13mm*	2mm	0.6μm	1.1μm	ø0.24mm	0.05x0.06mm	335g
378-754-5	100X (t0.7)	0.50	11.76mm*	2mm	0.6μm	1.1μm	ø0.24mm	0.05x0.06mm	335g

*In air



Note:
These near-infrared (λ = 1800nm) corrected objectives are designed for observing a workpiece through LCD glass (thickness = 1.1mm (378-827-5, 378-828-5, 378-752-5) or 0.7mm (378-829-5, 378-754-5) and for laser repair.

DIMENSIONS



Near-ultraviolet Radiation and LCD Glass Thickness (t = 0.7mm) Corrected LCD Plan Apo NUV for Bright Field Observation

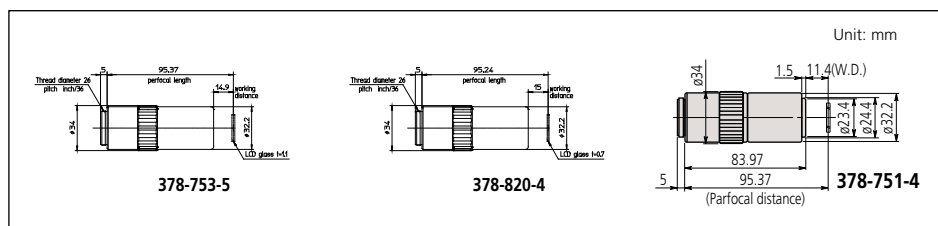
Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-890-6	20X (t0.7)	0.4	16.96mm*	10mm	0.7μm	1.7μm	ø1.2mm	0.24x0.32mm	340g
378-891-6**	50X (t0.7)	0.65	9.76mm*	4mm	0.42μm	0.65μm	ø0.48mm	0.10x0.13mm	500g
378-820-6	50X (t0.7)	0.42	14.76mm*	4mm	0.7μm	1.6μm	ø0.48mm	0.10x0.13mm	310g
378-753-6	50X (t1.1)	0.42	14.53mm	4mm	0.7μm	1.6μm	ø0.48mm	0.10x0.13mm	310g
378-751-4	100X (t1.1)	0.50	11.03mm	2mm	0.6μm	1.1μm	ø0.24mm	0.05x0.06mm	380g

* In air
** High-Resolution (HR Objectives)



Note:
These near ultraviolet corrected objectives are designed for observing a workpiece through LCD glass (thickness = 1.1mm (378-753-6, 378-751-4) or 0.7mm (378-820-6) and for laser repair.

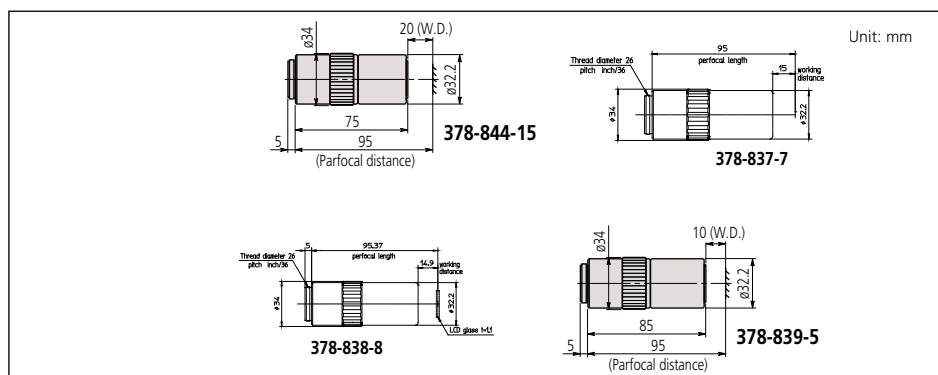
DIMENSIONS



Ultraviolet Radiation Corrected M Plan UV for Bright Field Observation

Order No.	Mag.	N.A.	W.D.	f	R	D.F.	View field 1	View field 2	Mass
378-844-15	10X	0.25	20mm	20mm	1.1μm	4.4μm	ø2.4mm	0.48x0.64mm	310g
378-837-7	20X	0.36	15.0mm	10mm	0.8μm	2.1μm	ø1.2mm	0.24x0.32mm	330g
378-838-8	50X	0.41	12.0mm	4mm	0.7μm	1.7μm	ø0.48mm	0.10x0.13mm	400g
378-839-5	80X	0.55	10.0mm	2.5mm	0.5μm	0.9μm	ø0.3mm	0.06x0.08mm	380g

DIMENSIONS



Note:
These ultraviolet corrected objectives are designed so that a workpiece's image can be focused within the focal depth even when the wavelength is changed anywhere from the visible range (λ = 550nm) to the ultraviolet range (λ = 266nm). Therefore the M Plan UV Series are suitable for laser repair using a high-frequency laser beam.

Mag.: Magnification
N.A.: Numerical aperture
W.D.: Working distance
f: Focal distance
R: Resolving power
D.F.: Focal depth
View field 1: Field of view when using ø24mm eyepiece
View field 2: Field of view when using 1/2" CCD camera

MSM-400

SERIES 377 — Stereo Microscopes

FEATURES

- Continuous 1X - 4X magnification
- Image always in focus throughout zoom range
- Crisp, erect images with high resolution and excellent stereoscopic effect
- Stereo-tube can be rotated a full 360°, for viewing at any angle
- Bilateral zoom control knob adds convenience and increases operator efficiency
- Diopter adjustment for both eyepieces

- Binocular tube inclination: 45°
- Focusing range: 1.46" (37mm)
- Interpupillary adjustable range: 2.12" - 2.99" (54mm - 76mm)
- Optional zoom ranges from 2.5X - 10X to 30X - 120X

The MSM-414L is a traditional binocular stereo microscope for industrial, medical and classroom applications. It is ideal for electrical small part inspection, assembly, and medical/biological dissection.

Optional Accessories

Illuminated Stand

Order No.	Description
377-412	Pole-Type Stand (top: 12V/10W flat filament tungsten, bottom: 5W fluorescent)
377-413*	Pole-Type Stand (top: 12V/10W flat filament tungsten, bottom: 12V/10W halogen with intensity control)
377-414	Fixed-Arm Stand (top: 12V/10W flat filament tungsten, bottom: 5W fluorescent)
377-415	Fixed-Arm Stand (top: 12V/10W flat filament tungsten, bottom: 12V/10W halogen with intensity control)
377-416	Fixed-Arm Stand (top: 5W fluorescent, bottom: 5W fluorescent)

*Standard Accessory



Digital Imaging with Software

Order No.	Description
64AAB429	MOTICAM 2, 2.0 MEGAPIXEL-1/3" CMOS, USB
64AAB529	MOTICAM 3+, 3.0 MEGAPIXEL-1/2" CMOS, USB
64AAB431	MOTICAM 5, 5.0 MEGAPIXEL-1/2.5" CMOS, USB
64AAB526	MOTICAM 1080, 2.0 MEGAPIXEL-1/2.8" CMOS, USB/HDMI



Optional Accessories

Order No.	Description
64AAB214	LED Variable Ring Light
64PMI237	MOTICAM EYETUBE ADAPTOR (for TM Scopes)



Motic Images Plus 2.0 - Measurements

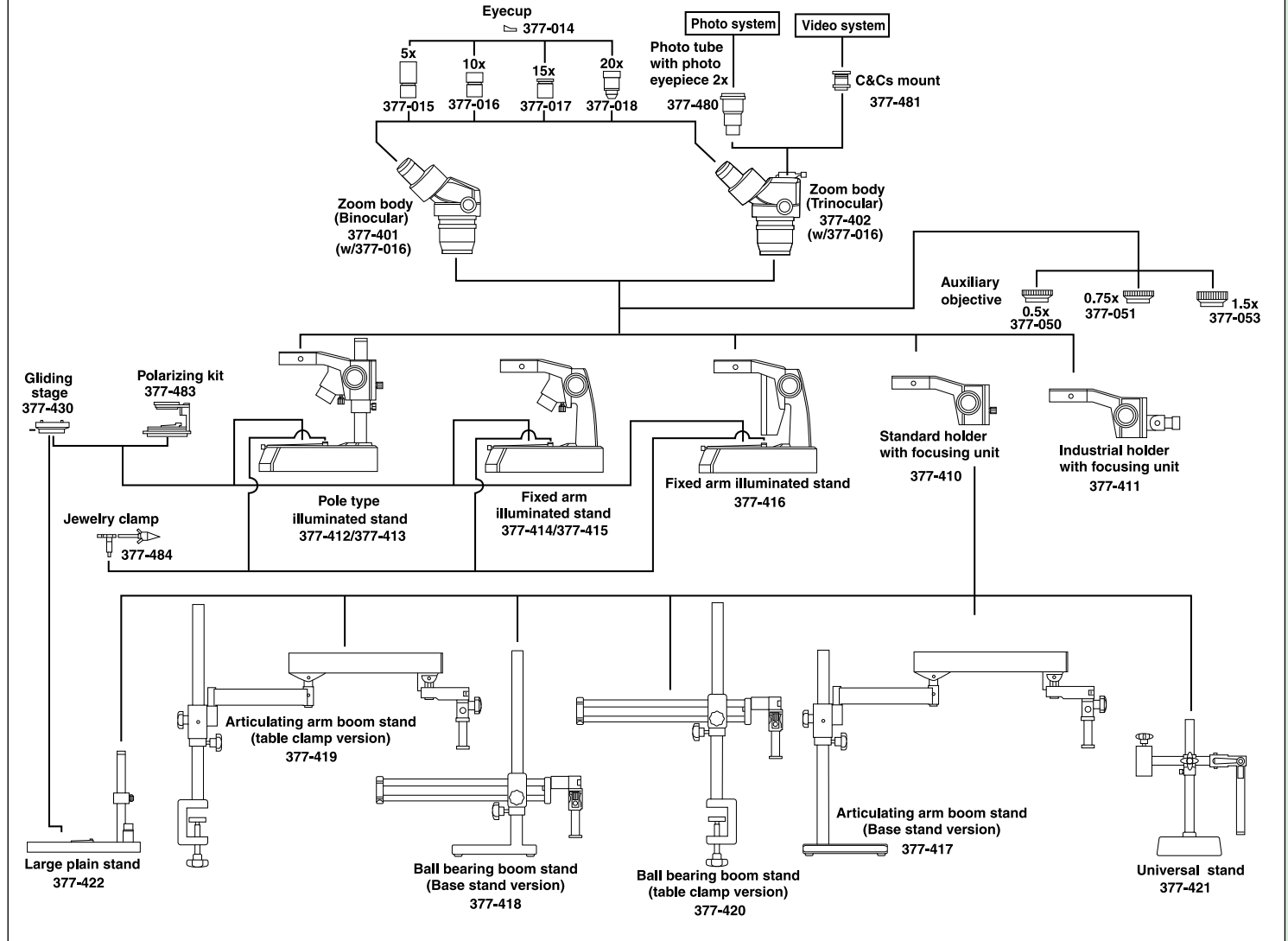
SPECIFICATIONS

Model.	MSM-414L	MSM-414TL
Order No.	377-972A	377-974A
Optical tube	Binocular	Trinocular
Total magnification	10X - 40X	
Eye-piece	10X (377-016)	
Objective	1X - 4X	
Working distance	80mm	
Field of view	20mm - 5mm	
Dimensions	H=13.2" x W=6.7" x D=9.3"	
Mass	13.2 lbs (6kg)	

Stereo Microscopes

SERIES 377

377-972A/377-974A SYSTEM DIAGRAM



MSM-400

SERIES 377 — Stereo Microscopes

FEATURES

- Superior quality optics provide high-resolution
- Crystal sharp, high-color contrast image with excellent depth of field
- Always in sharp focus at all magnifications
- The Parfocal Optical System allows relaxed strain-free viewing
- Long working distance
- Extreme large field of view (23mm diameter)

The MSM-465L, Order No. 377-990A, is a high-accuracy four-step magnification stereo microscope. With a horizontal

changer allowing 6X, 12X, 25X, and 50X magnifications with a standard 1X objective and 10X eyepieces, the MSM-465L has limitless capabilities for electrical small part inspection.

The MSM-464L, Order No. 377-991A, with its vertical five-step magnification changer is ideal for small part assembly. This stereo microscope with standard 6.4X, 10X, 16X, 25X, and 40X magnifications, has flexibility from 3.2X to 160X magnifications.

Optional Accessories

Video System

Order No.	Description
377-488	Video System* for 377-990A
377-489	Video System* for 377-991A

* Converts Binocular to Trinocular

Accessories

Order No.	Description
64AAB214	LED variable ring light



MSM-465L
377-990A



MSM-464L
377-991A

Digital Imaging with Software

Order No.	Description
64AAB429	MOTICAM 2, 2.0 MEGAPIXEL-1/3" CMOS, USB
64AAB529	MOTICAM 3+, 3.0 MEGAPIXEL-1/2" CMOS, USB
64AAB431	MOTICAM 5, 5.0 MEGAPIXEL-1/2.5" CMOS, USB
64AAB526	MOTICAM 1080, 2.0 MEGAPIXEL-1/2.8" CMOS, USB/HDMI

SPECIFICATIONS

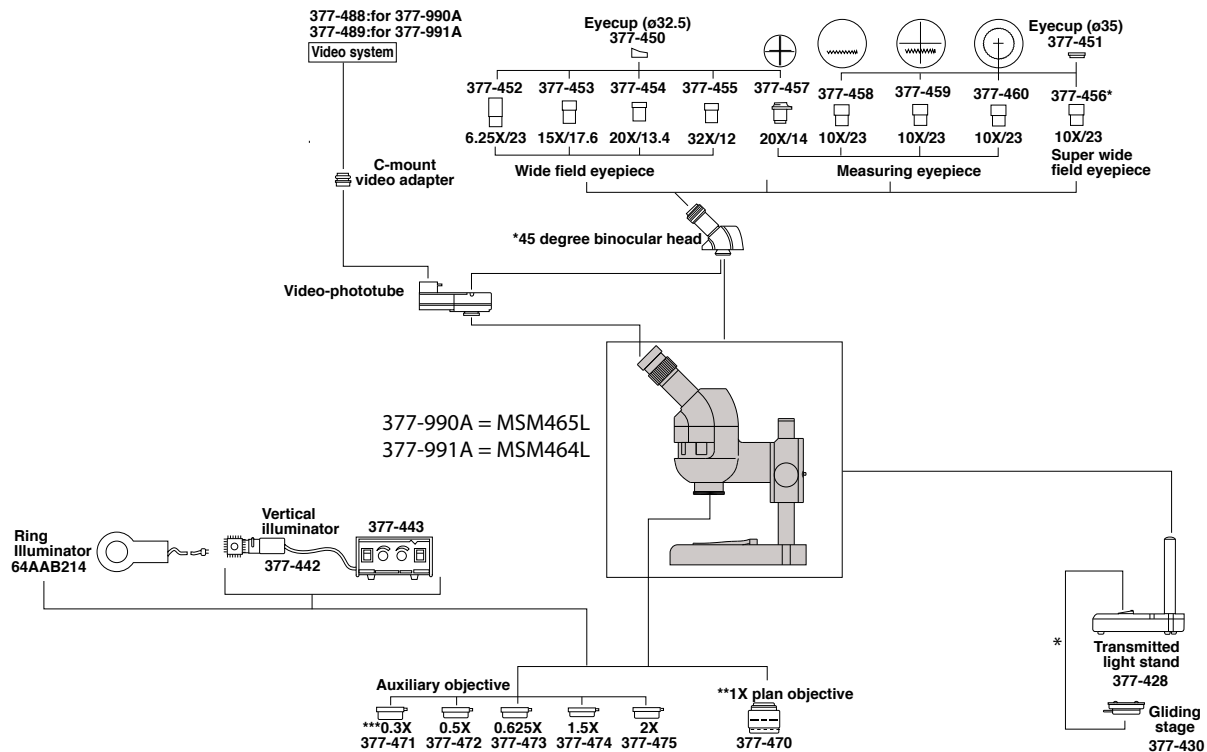
Model. Order No.	MSM-465L 377-990A	MSM-464TL 377-991A
Optical tube	Binocular*	Binocular*
Total magnification	6X - 50X	6.4X - 40X
Eyepiece	10X (377-456)	10X (377-456)
Objective	.6X, 1.2X, 2.5X, 5X	.6X, 1X, 1.6X, 2.5X, 4X
Working distance	89mm	89mm
Field of view	23mm (w/377-456)	23mm (w/377-456)
Dimensions	H=14.6" x W=13" x D=11"	H=14.3" x W=13" x D=11"
Mass	15.5 lbs (7kg)	15.5 lbs (7kg)
Stand	Transmitted Light Stand (377-428)	Transmitted Light Stand (377-428)

* For Video System, see upper left table (optional accessories)

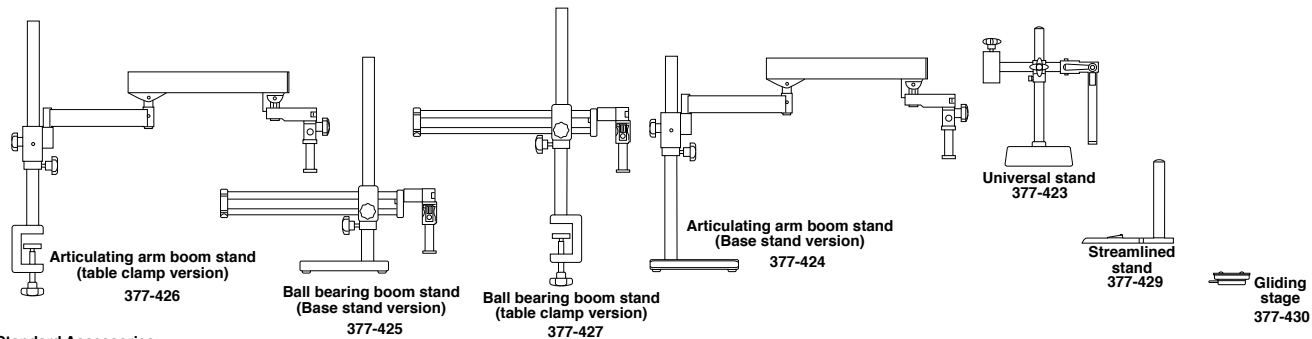
Stereo Microscopes

SERIES 377

377-990A/377-991A SYSTEM DIAGRAM



Optional Stand



- * Standard Accessories
- ** 1X plan objective can replace 1X standard built-in objective
- *** 350mm long stand post is required. (377-431)

Pocket Magnifiers

SERIES 183

FEATURES

- Suitable for inspecting metal surfaces.

SPECIFICATIONS

Magnification	Order No.	Remarks
25X	183-201	Pen type
	183-202	With stand
50X	183-203	With stand



183-201

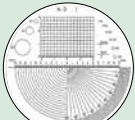


183-202

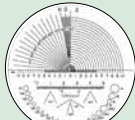


183-203

Optional Reticles for Pocket Comparators



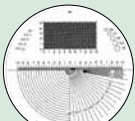
183-102



183-103



183-104



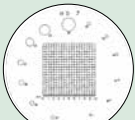
183-105



183-106



183-107



183-108



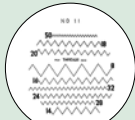
183-109



183-110



183-111



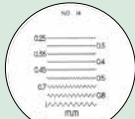
183-112



183-113



183-114



183-115

Pocket Comparator 8X with Reticles Set

Set No.

183-901 183-101, 183-106

183-902 183-101, 183-102, 183-106, 183-107, 183-112, 183-113, 183-114

183-903 183-101, 183-102, 183-106, 183-107, 183-109, 183-113, 183-115

183-904 183-101, 183-102

Pocket Comparators

SERIES 183

FEATURES

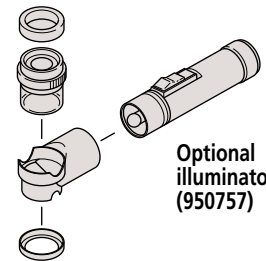
- By replacing optional reticles, dimensional, angle and other types of measurements can be performed.
- Illuminator (950757) is available.

SPECIFICATIONS

Magnification	Order No.	Remarks
8X	183-101	Optional reticles available
10X	183-131	Optional reticles available



183-101



Optional illuminator (950757)

Zoom Loupe

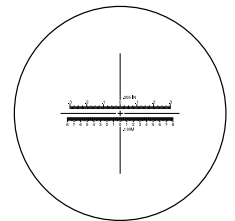
SERIES 183

FEATURES

- Allows the user 8X - 16X zoom observation.
- Magnification indicator is provided for 8X, 10X, 12X, 14X and 16X observation.
- Metric and inch scales are provided for measuring.
- Comes with a carrying case.



183-304



Reticle provided

SPECIFICATIONS

Magnification	Order No.	Remarks
8X - 16X	183-304	With reticle (Scale graduation: 0.1mm, .005")

Clear Loupe

SERIES 183



183-301



183-302



183-303

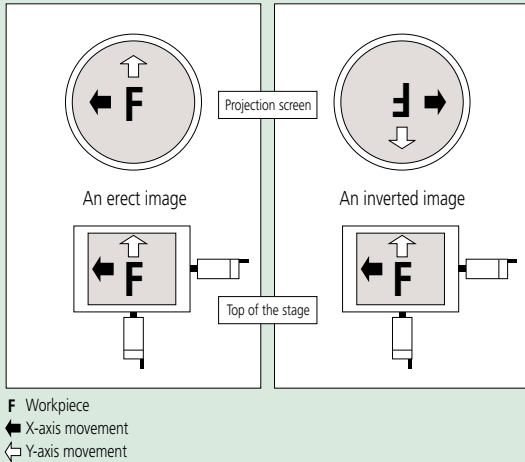
SPECIFICATIONS

Magnification	Order No.	Remarks
7X	183-301	Drawtube removable
10X	183-302	Drawtube removable
15X	183-303	Drawtube removable

Quick Guide to Precision Measuring Instruments

■ Erect Image and Inverted Image

An image of an object projected onto a screen is erect if it is orientated the same way as the object on the stage. If the image is reversed top to bottom, left to right and by movement with respect to the object on the stage (as shown in the figure below) it is referred to as an inverted image (also known as a reversed image, which is probably more accurate).



■ Magnification Accuracy

The magnification accuracy of a projector when using a certain lens is established by projecting an image of a reference object and comparing the size of the image of this object, as measured on the screen, with the expected size (calculated from the lens magnification, as marked) to produce a percentage magnification accuracy figure, as illustrated below. The reference object is often in the form of a small, graduated glass scale called a stage micrometer or standard scale, and the projected image of this is measured with a larger glass scale known as a reading scale.

(Note that magnification accuracy is not the same as measuring accuracy.)

$$\Delta M(\%) = \frac{L - \ell M}{\ell M} \times 100$$

$\Delta M(\%)$: Magnification accuracy expressed as a percentage of the nominal lens magnification

L : Length of the projected image of the reference object measured on the screen

ℓ : Length of the reference object

M : Magnification of the projection lens

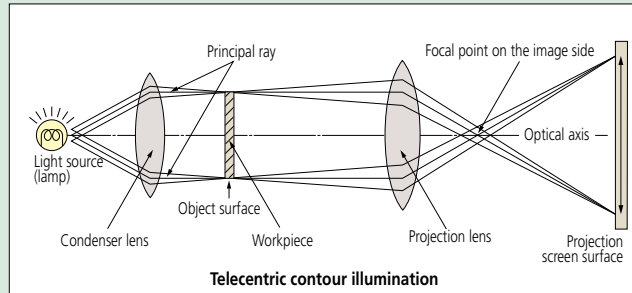
■ Type of Illumination

- **Contour illumination:** An illumination method to observe a workpiece by transmitted light and is used mainly for measuring the magnified contour image of a workpiece.
- **Coaxial surface illumination:** An illumination method whereby a workpiece is illuminated by light transmitted coaxially to the lens for the observation/measurement of the surface. (A half-mirror or a projection lens with a built-in half-mirror is needed.)
- **Oblique surface illumination:** A method of illumination by obliquely illuminating the workpiece surface. This method provides an image of enhanced contrast, allowing it to be observed three-dimensionally and clearly. However, note that an error is apt to occur in dimensional measurement with this method of illumination. (An oblique mirror is needed. Models in the PJ-H30 series are supplied with an oblique mirror.)

■ Telecentric Optical System

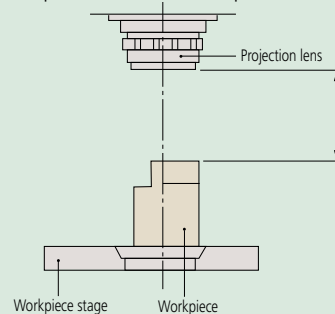
An optical system based on the principle that the principal ray is aligned parallel to the optical axis by placing a lens stop on the focal point on the image side. Its functional feature is that the image will not vary in size though the image blurs as the object is shifted along the optical axis.

For measuring projectors and measuring microscopes, an identical effect is obtained by placing a lamp filament at the focal point of a condenser lens instead of a lens stop so that the object is illuminated with parallel beams. (See the figure below.)



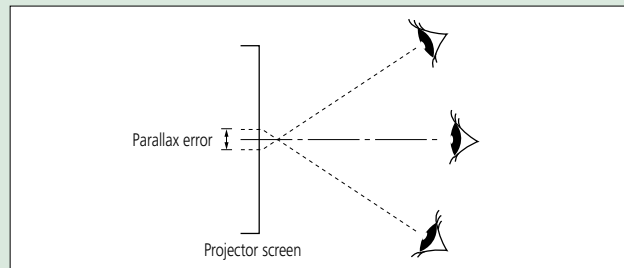
■ Working distance

Refers to the distance from the face of the projection lens to the surface of a workpiece in focus. It is represented by L in the diagram below.



■ Parallax error

This is the displacement of an object against a fixed background caused by a change in the observer's position and a finite separation of the object and background planes.



■ Field of view diameter

The maximum diameter of workpiece that can be projected using a particular lens.

$$\text{Field of view diameter (mm)} = \frac{\text{Screen diameter of profile projector}}{\text{Magnification of projection lens used}}$$

Example: If a 5X magnification lens is used for a projector with a screen of $\phi 500\text{mm}$:

$$\text{Field of view diameter is given by } \frac{500\text{mm}}{5} = 100\text{mm}$$

Numerical Aperture (NA)

The NA figure is important because it indicates the resolving power of an objective lens. The larger the NA value the finer the detail that can be seen. A lens with a larger NA also collects more light and will normally provide a brighter image with a narrower depth of focus than one with a smaller NA value.

$$NA = n \cdot \sin\theta$$

The formula above shows that NA depends on n , the refractive index of the medium that exists between the front of an objective and the specimen (for air, $n=1.0$), and angle θ , which is the half-angle of the maximum cone of light that can enter the lens.

Resolving Power (R)

The minimum detectable distance between two image points, representing the limit of resolution. Resolving power (R) is determined by numerical aperture (NA) and wavelength (λ) of the illumination.

$$R = \frac{\lambda}{2 \cdot NA} \text{ (}\mu\text{m)}$$

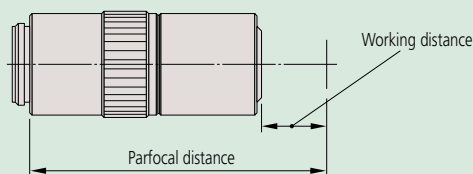
$\lambda = 0.55\mu\text{m}$ is often used as the reference wavelength

Working Distance (W.D.)

The distance between the front end of a microscope objective and the surface of the workpiece at which the sharpest focusing is obtained.

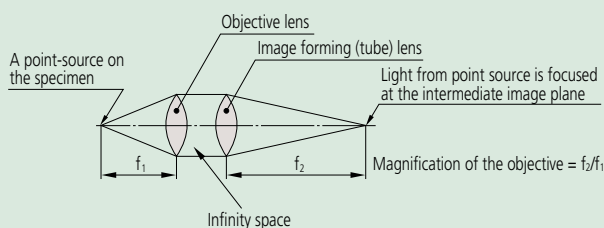
Parfocal Distance

The distance between the mounting position of a microscope objective and the surface of the workpiece at which the sharpest focusing is obtained. Objective lenses mounted together in the same turret should have the same parfocal distance so that when another objective is brought into use the amount of refocusing needed is minimal.



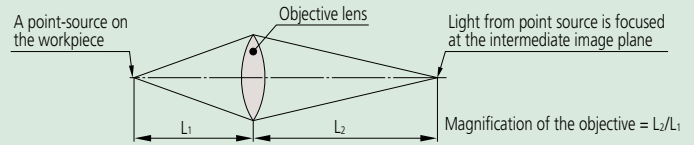
Infinity Optical System

An optical system where the objective forms its image at infinity and a tube lens is placed within the body tube between the objective and the eyepiece to produce the intermediate image. After passing through the objective the light effectively travels parallel to the optical axis to the tube lens through what is termed the infinity space within which auxiliary components can be placed, such as differential interference contrast (DIC) prisms, polarizers, etc., with minimal effect on focus and aberration corrections.



Finite Optical System

An optical system that uses an objective to form the intermediate image at a finite position. Light from the workpiece passing through the objective is directed toward the intermediate image plane (located at the front focal plane of the eyepiece) and converges in that plane.



Focal Length (f)

unit: mm

The distance from the principal point to the focal point of a lens: if f_1 represents the focal length of an objective and f_2 represents the focal length of an image forming (tube) lens then magnification is determined by the ratio between the two. (In the case of the infinity-correction optical system.)

$$\text{Objective magnification} = \frac{\text{Focal length of the image-forming (tube) lens}}{\text{Focal length of the objective}}$$

$$\text{Example: } 1X = \frac{200}{200} \quad \text{Example: } 10X = \frac{200}{20}$$

Focal Point

Light rays traveling parallel to the optical axis of a converging lens system and passing through that system will converge (or focus) to a point on the axis known as the rear focal point, or image focal point.

Depth of Focus (DOF)

unit: mm

Also known as depth of field, this is the distance (measured in the direction of the optical axis) between the two planes which define the limits of acceptable image sharpness when the microscope is focused on an object. As the numerical aperture (NA) increases, the depth of focus becomes shallower, as shown by the expression below:

$$DOF = \frac{\lambda}{2 \cdot (NA)^2} \quad \lambda = 0.55\mu\text{m} \text{ is often used as the reference wavelength}$$

Example: For an **M Plan Apo 100X** lens ($NA = 0.7$)

The depth of focus of this objective is

$$\frac{0.55\mu\text{m}}{2 \times 0.7^2} = 0.6\mu\text{m}$$

Bright-field Illumination and Dark-field Illumination

In brightfield illumination a full cone of light is focused by the objective on the specimen surface. This is the normal mode of viewing with an optical microscope. With darkfield illumination, the inner area of the light cone is blocked so that the surface is only illuminated by light from an oblique angle. Darkfield illumination is good for detecting surface scratches and contamination.

Apochromat and Achromat Objectives

An apochromat objective is a lens corrected for chromatic aberration (color blur) in three colors (red, blue, yellow).

An achromat objective is a lens corrected for chromatic aberration in two colors (red, blue).

Quick Guide to Precision Measuring Instruments

■ Magnification

The ratio of the size of a magnified object image created by an optical system to that of the object. Magnification commonly refers to lateral magnification although it can mean lateral, vertical, or angular magnification.

■ Principal Ray

A ray considered to be emitted from an object point off the optical axis and passing through the center of an aperture diaphragm in a lens system.

■ Aperture Diaphragm

An adjustable circular aperture which controls the amount of light passing through a lens system. It is also referred to as an aperture stop and its size affects image brightness and depth of focus.

■ Field Stop

A stop which controls the field of view in an optical instrument.

■ Telecentric System

An optical system where the light rays are parallel to the optical axis in object and/or image space. This means that magnification is nearly constant over a range of working distances, therefore, almost eliminating perspective error.

■ Erect Image

An image in which the orientations of left, right, top, bottom and moving directions are the same as those of a workpiece on the workstage.

■ Field number (FN), real field of view, and monitor display magnification

unit: mm

The observation range of the sample surface is determined by the diameter of the eyepiece's field stop. The value of this diameter in millimeters is called the field number (FN). In contrast, the real field of view is the range on the workpiece surface when actually magnified and observed with the objective lens.

The real field of view can be calculated with the following formula:

(1) The range of the workpiece that can be observed with the microscope (diameter)

$$\text{Real field of view} = \frac{\text{FN of eyepiece}}{\text{Objective lens magnification}}$$

Example: The real field of view of a 1X lens is $24 = \frac{24}{1}$
 The real field of view of a 10X lens is $2.4 = \frac{24}{10}$

(2) Monitor observation range

$$\text{Monitor observation range} = \frac{\text{The size of the camera image sensor (diagonal length)}}{\text{Objective lens magnification}}$$

• Size of image sensor

Format	Diagonal length	Length	Height
1/3"	6.0	4.8	3.6
1/2"	8.0	6.4	4.8
2/3"	11.0	8.8	6.6

(3) Monitor display magnification

$$\text{Monitor display magnification} = \text{Objective lens magnification} \times \frac{\text{Display diagonal length on the monitor}}{\text{Diagonal length of camera image sensor}}$$



Surftest

Formtracer

Contracer

Roundtest

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SV-C3200 / SV-C4500

CV-2100

SJ-410

SV-C4500 CNC

RA-1600M

Surftest SJ-210

SERIES 178 — Portable Surface Roughness Tester



Surftest SJ-210



FEATURES

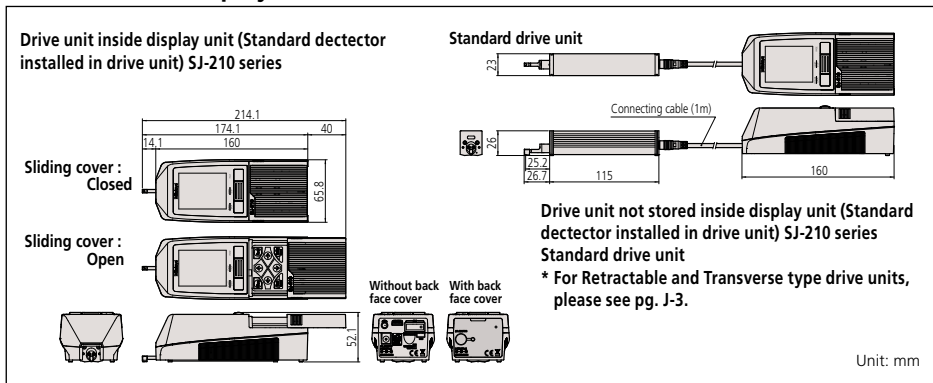
- The 2.4-inch color graphic LCD provides excellent readability and an intuitive display that is easy to use. The LCD also includes a backlight for improved visibility in dark environments.
- The Surftest SJ-210 can be easily operated using the buttons on the front of the unit and under the sliding cover.
- Up to 10 measurement conditions and one measured profile can be stored in the internal memory.
- An optional memory card can be used as an extended memory to store large quantities of measured profiles and conditions.

- Access to each feature can be password-protected, which prevents unintended operations and allows you to protect your settings.
- The display interface supports 16 languages, which can be freely switched.
- An alarm warns you when the cumulative measurement distance exceeds a preset limit.
- The Surftest SJ-210 complies with the following standards: JIS (JIS-B0601-2001, JIS-B0601-1994, JIS B0601-1982), VDA, ISO-1997, and ANSI.
- In addition to calculation results, the Surftest SJ-210 can display sectional calculation results and assessed profiles, load curves, and amplitude distribution curves.

SPECIFICATIONS/CONFIGURATION

Model No.	SJ-210					
Order No. (inch/mm)	178-561-01A	178-561-02A	178-563-01A	178-563-02A	178-565-01A	178-565-02A
Drive unit	Standard type (178-230-2)		Retractable type (178-235)		Transverse tracing type (178-233-2)	
Detector	0.75mN type (178-296)	4mN type (178-390)	0.75mN type (178-296)	4mN type (178-390)	0.75mN type (178-387)	4mN type (178-386)
Display unit	Compact type (178-253A)					
Detector: Tip angle	60°	90°	60°	90°	60°	90°
Stylus tip radius	2µm	5µm	2µm	5µm	2µm	5µm
Detector measuring force	0.75mN	4mN	0.75mN	4mN	0.75mN	4mN
Standard accessories	12BAA303 Connecting cable 178-602 Roughness specimen (Ra 3.00µm) 12BAK699 Carrying case 12BAK700 Calibration stage 12BAK820 Protective sheets for display AC Adapter Operation manual Quick reference manual Warranty			12BAA303 Connecting cable 178-606 Roughness specimen (Ra 1.00µm) 12AAE643 Point-contact adapter 12AAE644 V-type adapter 12BAK699 Carrying case 12BAK700 Calibration stage 12BAK820 Protective sheets for display AC Adapter, Operation manual Quick reference manual, Warranty		

DIMENSIONS Display unit, Drive unit



Technical Data: SJ-210

X axis (drive unit)	
Measuring range:	.70" (17.5mm)
	.22" (5.6mm) Transverse type
Measuring speed:	.01, .02, .03"/s (0.25, 0.5, 0.75mm/s)
	.039"/s (1mm/s) (Returning)
Detector	
Range:	360µm (-200µm to +160µm)
Measuring method:	skidded
Measuring force:	4mN (0.75mN)
Stylus tip:	Diamond, 90° / 5µmR (60° / 2µmR)
Skid radius of curvature:	40mm
Skid force:	less than 400mN
Type:	Differential inductance
Power supply:	Two-way power supply: battery (rechargeable Ni-MH battery) and AC adapter
Charging time:	about 4 hours (may vary due to ambient temperature)
Endurance:	about 1000 measurements (differs slightly due to use conditions/environment)
External I/O:	USB I/F, Digimatic Output, Printer Output, RS-232C I/F, Foot SW I/F
Data storage:	Memory card (2GB) (option 12AAL069)
Dimensions (WxDxH)	
Display unit:	2.05x2.59x6.3" (52.1 x 65.8 x 160mm)
Drive unit:	6.85x2.59x2" (115 x 23 x 26mm)
Mass:	About 1.1lb (0.5kg) (Display unit + Drive unit + Standard detector)

Evaluation Capability: SJ-210

Applicable standards: JIS'82, JIS'94, JIS'01, ISO'97, ANSI, VDA

Assessed profiles: Primary profile, Roughness profile, DF profile, Roughness profile-Motif

Evaluation parameters: Ra, Rc, Ry, Rz, Rq, Rt, Rmax, Rp, Rv, R3z, Rsk, Rku, Rc, Rpc, Rsm, Rz1max, S, HSC, RzJIS, Rppi, RΔa, RΔq, Rlr, Rmr, Rmr(c), Rdc, Rk, Rpk, Rvk, Mr1, Mr2, A1, A2, Vo, Rpm, tp, Htp, R, Rx, AR, Possible Customize

Analysis graphs: Bearing area curve / Amplitude distribution curve

Digital filters: Gaussian, 2CR75, PC75

Cut off length: λc: .003, .01, .03, .1" (0.08, 0.25, 0.8, 2.5mm)
λs: .1, .3" (2.5, 8µm)

Sampling length: .003, .01, .03, .1" or arbitrary (0.08, 0.25, 0.8, 2.5mm) or arbitrary

Number of sampling lengths (x n): x1, x2, x3, x4, x5, x6, x7, x8, x9, x10 arbitrary length (0.3 to 16.0mm: 0.01mm interval)
x1, x2, x3, x4, x5, x6, x7, x8, x9, x10 arbitrary length (0.3 to 5.6mm: 0.01mm interval)*

* Only for Transverse tracing drive unit type

Function: SJ-210

Customization: Desired parameters can be selected for calculation and display.

Go/no-go judgment: By max value / 16% / Standard dev.

Storage of measurement condition: Save the conditions at power OFF

Storage: Internal memory: Measurement condition (10 sets), Measured profile (1 set)

Memory card (Option): 500 measurement conditions, 10,000 measured profiles, 500 display images

Text file (Measurement conditions / Measured profile / Assessed profile / Bearing area curve / Amplitude distribution curve)

Calibration: Auto-calibration with the entry of numerical value / Average calibration with multiple measurement (Max.5 times) is available

Technical Data: SJ-310

X axis (drive unit)	
Measuring range:	.70" (17.5mm)
	.22" (5.6mm) Transverse type
Measuring speed:	.01, .02, .03"/s (0.25, 0.5, 0.75mm/s)
	.039"/s (1mm/s) Returning
Detector	
Range:	360µm (-200µm to +160µm)
Measuring method:	skidded
Measuring force:	4mN (0.75mN)
Stylus tip:	Diamond, 90° / 5µmR (60° / 2µmR)
Skid radius of curvature:	40mm
Skid force:	less than 400mN
Type:	Differential inductance
Power supply:	Two-way power supply: battery (rechargeable Ni-MH battery) and AC adapter
Battery	
Charging time:	4 hours maximum
Recharge cycles:	Approximately 1500 times (slightly varies with the usage and environmental conditions)
External I/O:	USB I/F, Digimatic Output, RS-232C I/F, External SW I/F
Data storage:	Memory card (8GB) (option 12AAA841)
Dimensions (WxDxH)	
Control unit:	10.8x4.29x7.8" (275 x 109 x 198mm)
Drive unit:	6.85x2.59x2" (115 x 23 x 26mm)
Mass	
Display unit:	Approx. 3.7lb (1.7kg)
Drive unit:	.4lb (0.2kg)

Evaluation Capability: SJ-310

Applicable standards:	
JIS'82, JIS'94, JIS'01, ISO'97, ANSI, VDA	
Assessed profiles:	
P (primary profile), R (roughness profile), DIN4776, roughness motif, waviness motif	
Evaluation parameters:	
Ra, Ry, Rz, Rt, Rp, Rq, Rv, Rsk, Rku, Rc, RSm, S, R _{Pc} , R3z, Rm(c), Rpk, Rvk, R _{dc} , Rk, Mr1, Mr2, Lo, R _{Pp1} , R, AR, Rx, A1, A2, Vo, HSC, Rmr, SK, Ku, R _{Da} , R _{dq} , Rlr, λa, λq, Rpm, RzJIS (JIS'01), tp (ANSI), Htp (ANSI), Wte, Wx, W, AW, Rz1max (ISO), Rmax (VDA, ANSI, JIS'82), Possible Customize	
Analysis graphs:	
Bearing Area Curve (BAC), Amplitude Distribution Curve (ADC)	
Digital filter:	
2CR, PC75, Gaussian	
Cutoff length:	
λc: .003, .01, .03, .1, .3" (0.08, 0.25, 0.8, 2.5, 8mm)	
λs: .1, .3" (2.5, 8µm)	
Sampling length:	
.003, .01, .03, .1, .3" or arbitrary (0.08, 0.25, 0.8, 2.5, 8mm) or arbitrary	
Number of sampling lengths (x n):	
x1, x2, x3, x4, x5, x6, x7, x8, x9, x10 arbitrary length (0.3 to 16.0mm: 0.01mm interval)	
x1, x2, x3, x4, x5, x6, x7, x8, x9, x10 arbitrary length (0.3 to 5.6mm: 0.01mm interval)*	
* Only for Transverse tracing drive unit type	
Printer:	
Thermal type	
Printing width:	
48mm (paper width: 58mm)	
Recording magnification:	
Vertical magnification: 10X to 100,000X, Auto	
Horizontal magnification: 1X to 1,000X, Auto	

Function: SJ-310

Customization: Desired parameters can be selected for calculation and display.	
Statistical processing: Maximum value, minimum value, mean value, standard deviation, pass rate, histogram of each parameter	
Go/no-go judgment: maximum value rule, 16% rule, average value rule, standard deviation (1σ, 2σ, 3σ)	
Storage: Internal memory: Measurement condition (10 sets)	
Memory card (Option): 500 measurement conditions, 10,000 measured profiles, 500 display images, Text file (Measurement conditions / Measured profile / Assessed profile / Bearing area curve / Amplitude distribution curve), 500 statistical data, etc.	
Calibration: Auto-calibration with the entry of numerical value / Average calibration with multiple measurement (Max.12 times) is available.	
Power-saving function: Auto-sleep-function, Auto light-off of Backlight by ECO mode.	

Surftest SJ-310

SERIES 178 — Portable Surface Roughness Tester



Surftest SJ-310

FEATURES

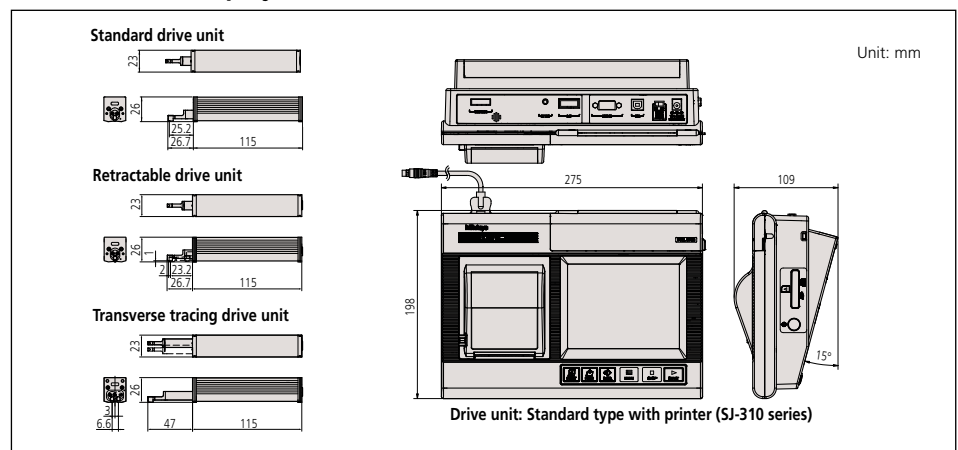
- The data processing unit offers large 5.7-inch color graphic LCD touch-panel for superior readability and operability. The LCD also includes a backlight for improved visibility in dark environments.
- The excellent user interface provides intuitive and easy-to-understand operability.

- Complies with the following standards: JIS (JIS-B0601-2001, JIS-B0601-1994, JIS B0601-1982), VDA, ISO- 1997, and ANSI.
- The Measure-Start and other frequently used buttons are strengthened to resist wear and the detrimental effects of workshop contaminants.
- Equipped with a large-capacity battery allowing approximately 1500 measurements when fully charged.
- Includes convenient carrying case for protection in the field.
- A high-speed printer is built into the main unit. Either landscape or portfolio mode can be selected according to the application. Paper saving mode is supported.
- The display interface supports 16 languages, which can be easily switched.
- 10 sets of measurement conditions can be saved in the measurement unit—an optional memory card can save measurement conditions and the measured profile.

SPECIFICATIONS/CONFIGURATION

Model No.	SJ-310					
Order No. (inch/mm)	178-571-01A	178-571-02A	178-573-01A	178-573-02A	178-575-01A	178-575-02A
Drive unit	Standard type (178-230-2)		Retractable type (178-235)		Transverse tracing type (178-233-2)	
Detector	0.75mN type (178-296)	4mN type (178-390)	0.75mN type (178-296)	4mN type (178-390)	0.75mN type (178-387)	4mN type (178-386)
Display unit	Standard type with printer					
Detector: Tip angle	60°	90°	60°	90°	60°	90°
Stylus tip radius	2µm	5µm	2µm	5µm	2µm	5µm
Detector measuring force	0.75mN	4mN	0.75mN	4mN	0.75mN	4mN
Standard accessories	12AAM475 Connecting cable 12AA217 Nosepiece for plane surface 12AAA218 Nosepiece for cylinder 12AAA216 Supporting leg 12BAK700 Calibration stage 12BAK834 Stylus pen 12BAL402 Protection sheet 270732 Printer paper (5 pieces) 12BAL400 Carrying case Roughness reference specimen (Ra3µm), AC adapter, Philips screwdriver, Strap for stylus pen, Operation manual, Quick reference manual, Warranty		12AAM475 Connecting cable 12AAE643 Point-contact adapter 12AAE644 V-type adapter 12BAK700 Calibration stage 12BAG834 Stylus pen 12BAL402 Protection sheet 270732 Printer paper (5 pieces) 12BAL400 Carrying case Roughness reference specimen (Ra1µm), AC adapter, Philips screwdriver, Strap for stylus pen, Operation manual, Quick reference manual, Warranty			

DIMENSIONS Display unit, Drive unit



Drive unit: Standard type with printer (SJ-310 series)

Surftest / SJ-310

SERIES 178 — Optional Accessories

Detectors

Unit: mm

Standard detectors

Order No.	Measuring force	Stylus profiles*	Remarks column
178-296	0.75mN	2µmR/60°	Dedicated to the standard/retractable drive unit
178-390	4 mN	5µmR/90°	
178-387	0.75mN	2µmR/60°	Dedicated to the transverse tracing drive unit
178-386	4 mN	5µmR/90°	
178-395	0.75mN	2µmR/90°	Dedicated to the standard/retractable drive unit
178-391	4 mN	10µmR/90°	

* Tip radius / Tip angles

Gear-tooth surface detectors

Order No.	Measuring force	Stylus profiles*
178-388	0.75mN	2µmR/60°
178-398	4 mN	5µmR/60°

* Tip radius / Tip angles

Small hole detectors

Order No.	Measuring force	Stylus profiles*	Remarks column
178-383	0.75mN	2µmR/60°	Minimum measurable hole diameter: ø4.5mm
178-392	4 mN	5µmR/90°	

* Tip radius / Tip angles

Deep groove detectors

Order No.	Measuring force	Stylus profiles*	Remarks column
178-385	0.75mN	2µmR/60°	Not available for the transverse tracing drive unit
178-394	4 mN	5µmR/90°	

* Tip radius / Tip angles

Extra small hole detectors

Order No.	Measuring force	Stylus profiles*	Remarks column
178-384	0.75mN	2µmR/60°	Minimum measurable hole diameter: ø2.8mm
178-393	4 mN	5µmR/90°	

* Tip radius / Tip angles

SJ-Printer for SJ-210

Assessed profiles and calculation results and curves can be printed out by connecting the SJ-210-dedicated printer, which is palm sized (WxDxH: 93x125x70mm) and can run on an internal battery.

- Power supply can be selected. (AC adapter or battery pack)
- Printable items: Measurement conditions, calculation results, assessed profile, bearing area curve (BAC), amplitude distribution curve (ADC), and environment settings.



178-421A

*Not compatible with older SJ-201 models.



Example of the connection with SJ-210

Durable Printer paper (25m, 5 rolls/set): **12AAA876**

Printer paper (5 packs): **270732**

RS-232C cable: **12AAL067**

DP-1VR

It is possible to process Digimatic data output from the Surftest SJ series with the DP-1VR. This compact, hand-held device can provide printouts of measurement data and various statistical analyses results such as histograms, D-charts, and Xbar-R control charts. With optional output cables, DP-1VR is also capable of RS-232C output of measurement data to a PC (cable **09EAA084**) and go/no-go condition output (cable **965516**).



264-504-5A

Connecting cable: **936937** 40'' (1m)

Connecting cable: **965014** 80'' (2m)

AC adapter: **09EAA088**

Printer paper: **09EAA082**



Free Communication Software

SJ-Tools

This program can be downloaded for FREE from the Mitutoyo website. <http://www.mitutoyo.com>

Output software based on Microsoft-Excel* for controlling the devices and reproducing and storing the measurement data.

* Microsoft-Excel is not included in the scope of supply. Complete with exclusive accessories.

- Measurement device control
- Definition of measurement variables
- Graphic representation of the profile
- Storage of measurement records
- Documentation of measurement results
- Connecting cable

Optional cables (Required for software communication)

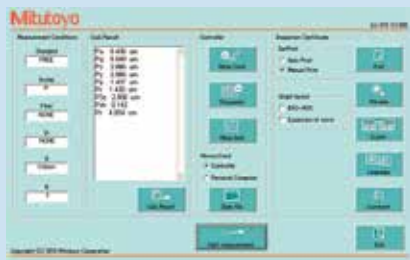
12AAL068: USB PC connecting cable(USB cable)for SJ-210

12AAD510: USB PC connecting cable(USB cable)for SJ-310/410

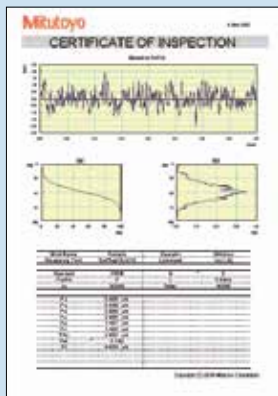
12AAL067: RS-232C cable for SJ-210

12AAA882: RS-232C cable for SJ-310/410

12AAH490: USB PC connecting cable for SJ-500/SV-2100



SJ-Tools input mask for Surftest SJ series



SJ-Tools output record from MS-Excel

Optional Accessories

12AAL272: SJ-210 Replacement Battery Pack

12AAN046: SJ-310 Replacement Battery Pack

12BAK820: SJ-210 Display Protection Sheet (1pc.)

12AAL066: SJ-210 Display Protection Sheet (5pcs.)

12BAL402: SJ-310 Display Protection Sheet (1pc.)

12AAN040: SJ-310 Display Protection Sheet (10pcs.)

178-601: Precision Reference Specimen (Ra 3.00 μm)

178-602: Precision Reference Specimen (Ra 119 μm / 3.00 μm)

178-603: Precision Reference Specimen – 2 values (GAR)

178-604: Precision Reference Specimen – 2 Values (MIT)

178-606: Precision Reference Specimen for Transverse Drive (Ra 0.039 μm / 1.0 μm)

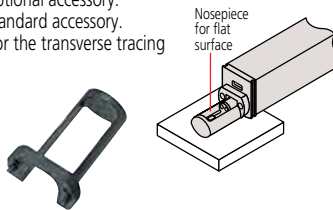
178-029: Manual Column Stand, must use adapter 12AAA221 to mount SJ drive unit.

Nosepiece, Adapter

Nosepiece for flat surfaces

12AAA217

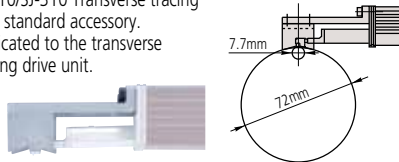
- SJ-210/210R optional accessory.
- SJ-310/310R standard accessory.
- Not available for the transverse tracing drive unit.



V-type adapter

12AAE644

- SJ-210/SJ-310 Transverse tracing type standard accessory.
- Dedicated to the transverse tracing drive unit.

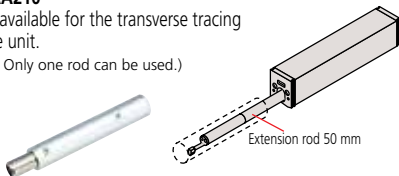


Extension rod (50mm)

12AAA210

- Not available for the transverse tracing drive unit.

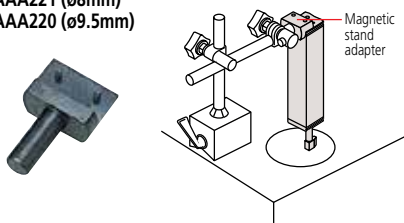
(Note: Only one rod can be used.)



Magnetic stand adapter

12AAA221 (ø8mm)

12AAA220 (ø9.5mm)



Extension cable (1m)

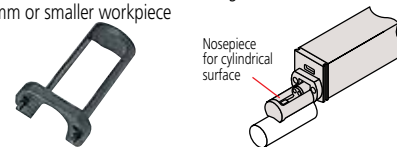
12BAA303

- Only one cable can be used.

Nosepiece for cylindrical surfaces

12AAA218

- SJ-210/210R optional accessory.
- SJ-310/310R standard accessory.
- Not available for the transverse tracing drive unit.
- ø30mm or smaller workpiece



Point-contact adapter

12AAE643

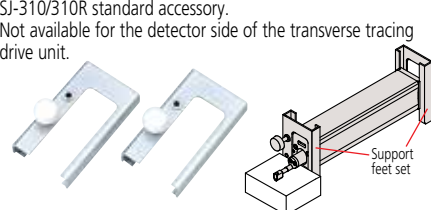
- SJ-210/SJ-310 Transverse tracing type standard accessory.
- Dedicated to the transverse tracing drive unit.



Support feet set

12AAA216

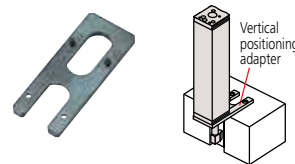
- SJ-210/210R optional accessory.
- SJ-310/310R standard accessory.
- Not available for the detector side of the transverse tracing drive unit.



Vertical positioning adapter

12AAA219

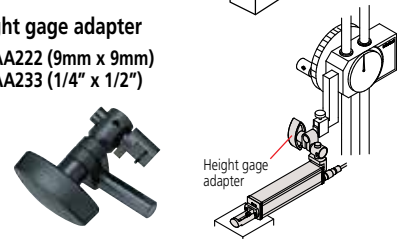
- Not available for the transverse tracing drive unit.



Height gage adapter

12AAA222 (9mm x 9mm)

12AAA233 (1/4" x 1/2")



Setting attachments

* Not available for the transverse tracing drive unit

Improves measurement efficiency by allowing the setup of workpieces of the same type and the positioning of hard-to-access features of a workpiece.

No. 178-033

V-type for measuring in the cylinder axis direction



The V-width is adjustable to the cylinder diameter facilitating axial measurement of a wide range of cylinder diameters.

- Adjustable range: ø 5 - 150mm

No. 178-034

Setting attachment: Magnetic slider type



Best suited for measurement of the flat surface of a workpiece that has partial indentations and steps and that is hard to set the drive unit. Combination use with the magnet type specimen holder (Option No. 12AA910) further improves the ease of operation.

No. 178-035

Setting attachment: Inside diameter type



Greatly facilitates measurement of internal wall surfaces of, for example, cylinder-block bores.

- Applicable diameter: ø75 - ø95mm
- Accessible depth: 30 - 135mm

Surftest SJ-410

SERIES 178 — Portable Surface Roughness Tester

FEATURES

- Both skidded and skidless measurement are possible with this series. Equipped with 46 roughness parameters that conform to the latest ISO, DIN, ANSI, and JIS standards.
- A wide-range, high-resolution detector and a drive unit provide superior high-accuracy measurement in its class.

Detector

Measuring range: 800µm
Resolution: 0.000125µm (at 8µm range)

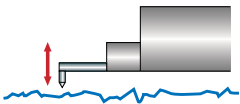
Drive unit

Straightness/traverse length
SJ-411: 0.3µm/25mm
SJ-412: 0.5µm/50mm



- A skidless detector and a curved surface compensation function provide efficient evaluation of cylinder surface roughness.

Skidless measurement



Surftest SJ-411

SPECIFICATIONS

Model No.	SJ-411	SJ-411	SJ-412	SJ-412
Order No. (inch/mm)	178-581-01A	178-581-02A	178-583-01A	178-583-02A
Detector measuring force	0.75mN	4mN	0.75mN	4mN
Evaluation range	25mm	25mm	50mm	50mm
Stylus tip	Tip angle	60°	90°	60°
	Tip radius	2µm	5µm	2µm

- Ultra-fine steps, straightness and waviness can be measured by using the skidless measurement function.
- The handheld data processing unit and the 5.7-inch color graphic LCD touch-panel provides superior readability and operability. The LCD also includes a backlight for improved visibility in dark environments.
- The excellent user interface provides intuitive and easy-to-understand operability.
- Measured data can be output to a PC with optional RS-232C or USB cable.
- Digital filter function for non-distorted roughness profiles.
- Go/no-go judgment function.
- Auto-calibration function.
- The display interface supports 16 languages, which can be freely switched.
- Simplified contour analysis function supports the four types of measurement: step, level change, area and coordinate difference.
- Access to each feature can be password-protected, which prevents unintended operations and allows you to protect your settings.
- The optional attachments for mounting on a column stand significantly increase the operability.

Technical Data: X axis (drive unit)

Measuring range:	1" (25mm) (SJ-411), 2" (50mm) (SJ-412)
Measuring speed:	.002, .004, .008, .02, .04"/s (0.05, 0.1, 0.5, 1.0mm/s)
Return speed:	.02, .04, .08"/s (0.5, 1.0, 2.0mm/s)
Traversing direction:	Backward
Traverse linearity:	12 µin / 1" (0.3µm/25mm) (SJ-411), 20 µin / 2" (0.5µm/50mm) (SJ-412)
Positioning:	±1.5° (tilting), 10mm (up/down)
Detector Range / resolution:	800µm / 0.0125µm, 80µm / 0.00125µm, 8µm / 0.000125µm (up to 2400µm with an optional stylus)
Measurement method:	Skidless / skidded
Measuring force:	0.75mN (4mN)
Stylus tip:	Diamond, 60° / 2µmR (90° / 5µmR)
Skid radius of curvature:	40mm
Type:	Differential inductance
Power supply:	Via AC adapter / rechargeable battery
Battery life:	Max. app. 1000 measurements (w/o printing)
Recharge time:	4 hours Data output Via USB interface / RS-232C interface / SPC output
Storage: Internal memory:	Measurement condition (10 sets)
Memory card (Option):	500 measurement conditions, 10,000 measured profiles, 500 display images, Text file (Measurement conditions / Measured profile / Assessed profile / Bearing area curve / Amplitude distribution curve), 500 statistical data, etc.
Dimensions (WxDxH)	
Display unit:	10.8x4.3x7.8" (275x109 x198mm)
Height-tilt adjustment unit:	5.16x2.48x3.9" (131x63x99mm)
Drive unit:	5.04x1.41x1.83" (128x36x47mm) (SJ-411), 6.1x1.41x1.83" (155x36x47mm) (SJ-412)
Mass Control unit:	Approx. 3.75lb (1.7kg)
Height-tilt adjustment unit:	Approx. .9lb (0.4kg)
Drive unit:	1.3lb(0.6kg) (SJ-411), 1.5lb(0.7kg)(SJ-412)

Evaluation Capability

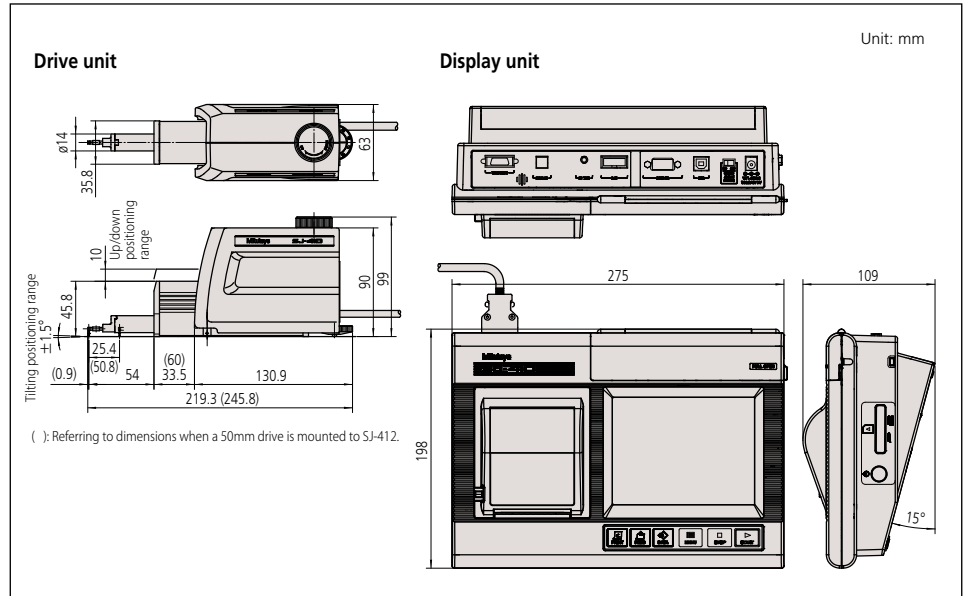
Applicable standards:	JIS'82, JIS'94, JIS'01, ISO'97, ANSI, VDA, Free
Assessed profiles:	P (primary profile), R (roughness profile), DF (DF profile), W (filtered waviness profile), roughness motif, waviness motif
Evaluation parameters:	Ra, Rq, Rz, Ry, Rp, Rv, Rt, R3z, Rsk, Rku, Rc, Rpc, RSm, Rmax(VDA, ANSI), Rz1max(ISO'97), S, HSC, RzJIS(JIS'01), Rppi, RDa, RΔg, Rlr, Rmr, Rmr(c), Rδc, Rk, Rpk, Rvk, Mr1, Mr2, A1, A2, Vo, λq, Lo, Rpm, tp(ANSI), Htp(ANSI), R, Rx, AR, W, AW, Wx, Wte
Analysis graphs:	Bearing Area Curve (BAC), Amplitude Distribution Curve (ADC) 2CR, PC75, Gaussian
Digital filter:	λc: .003, .01, .03, .1, .3" (0.08, 0.25, 0.8, 2.5, 8mm)
Cutoff length:	λs: 100, 320, 1000µin (2.5, 8, 25µm) (Availability of switching depends of the selected standard.)
Sampling length:	0.08, 0.25, 0.8, 2.5, 8, 25*mm; or arbitrary length in range 0.1 to 25mm (0.1 to 50mm: SJ-412) in 0.01mm increments
Number of sampling lengths:	1, 2, 3, ~20 (limited by traverse range)
Printer:	Thermal type
Printing width:	48mm (paper width: 58mm)
Recording magnification	
Vertical magnification:	10X to 100,000X, Auto
Horizontal magnification:	1X to 1,000X, Auto
Function	
Customize:	Selection of display/evaluation parameter
Data compensation:	R-surface, Tilt compensation
Ruler function:	Step, level change, area and coordinate difference
D.A.T. function:	Helps to level workpiece prior to skidless measurement displacement detection mode enables the stylus displacement to be input while the drive unit is stopped.
Statistical processing:	Max. value, Min. value, Mean value, Standard deviation (s), Pass ratio, Histogram
GO/NG judgement:	Maximum value rule, 16% rule, average value rule, standard deviation (1σ, 2σ, 3σ)
Calibration:	Auto-calibration with the entry of numerical value /average calibration with multiple measurement (Max.12 times) is available.
Power saving function:	Auto-sleep-function, Auto light-off of Backlight by ECO mode.

* Only for SJ-412

Surftest SJ-410

SERIES 178 — Portable Surface Roughness Tester

DIMENSIONS



Free Communication Software SJ-Tools

This program can be downloaded for FREE from the Mitutoyo website. <http://www.mitutoyo.com>

Output software based on Microsoft-Excel* for controlling the devices and reproducing and storing the measurement data.
*Microsoft-Excel is not included in the scope of supply.

Complete with exclusive accessories.

- Measurement device control
- Definition of measurement variables
- Graphic representation of the profile
- Storage of measurement results
- Documentation of measurement results

Optional cables (Required for software communication)

- 12AAD510:** USB PC connecting cable (USB cable)
- 12AAA882:** RS-232C connecting cable

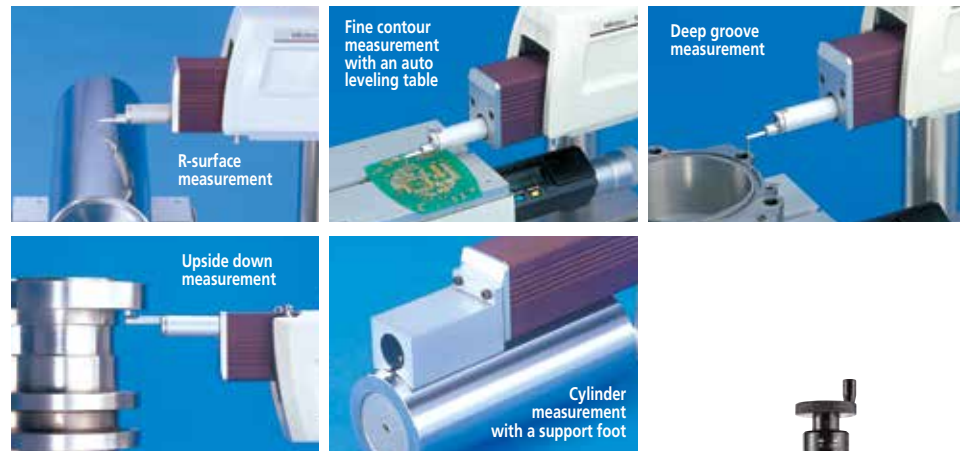
Optional Accessories

- 178-611:** Step gage (2 μ m, 10 μ m)
- 178-612:** Step gage (2 μ m, 10 μ m, 79 μ m, 394 μ m)
- 178-610:** Step gage (step: 1 μ m, 2 μ m, 5 μ m, 10 μ m)
- 12AAM556:** Height/tilt adjustment unit for SJ-410
- 178-039:** Manual column stand (granite base) (vertical travel: 250mm)
- 178-010:** Auto-set unit for **178-039**
- 178-020:** X axis adjustment unit for **178-039**
- 178-030:** Tilting adjustment unit (Inclination adjustment unit) for **178-039**
- 12AAB358:** Cylindrical surface adapter (workpiece dia.: 15 - 60mm)
- 178-016:** Leveling table (tilting: $\pm 1.5^\circ$, max. loading: 15kg)
- 178-048:** Leveling table with D.A.T function (mm) (tilting: $\pm 1.5^\circ$, max. loading: 15kg)
- 178-058:** Leveling table with D.A.T function (inch) (tilting: $\pm 1.5^\circ$, max. loading: 15kg)
- 178-043-1:** XY leveling table (25 x 25mm) (tilting: $\pm 1.5^\circ$, max. loading: 15kg, swiveling: $\pm 3^\circ$)
- 178-053-1:** XY leveling table (1" x 1") (tilting: $\pm 1.5^\circ$, max. loading: 15kg, swiveling: $\pm 3^\circ$)
- 178-042-1:** Digital XY leveling table (25 x 25mm) (tilting: $\pm 1.5^\circ$, max. loading: 15kg, swiveling: $\pm 3^\circ$)
- 178-052-1:** Digital XY leveling table (1" x 1") (tilting: $\pm 1.5^\circ$, max. loading: 15kg, swiveling: $\pm 3^\circ$)
- 178-049:** Digital XY leveling table (25 x 25mm) (max. loading: 15kg)
- 178-059:** Digimatic XY leveling table (1" x 1") (max. loading: 15kg)
- 178-019:** Precision vise for XY leveling table (jaw opening: 36mm)
- 998291:** Precision V-block for XY leveling table (workpiece dia.: 1 - 160mm)
- 12AAA841:** Memory card (8GB)
- 965014:** SPC cable (2m)
- 264-012-10:** Input tool (USB type)
- 264-504-5A:** DP-1VR
- : Detectors, Styli, and nosepieces (See pg. J-22/23.)

Consumables

- 12AAN040:** LCD protective sheet (10 sheets/set)
- 12AAA876:** Durable printer paper (25m, 5 rolls/set)
- 270732:** Printer paper (5 pack)
- 12AAN046:** Replacement battery
- 12AAJ088:** Footswitch

MEASUREMENT APPLICATIONS



Carrying case is a standard accessory.



With optional accessories.

- 178-010:** Auto-set unit
- 178-020:** X-axis adjustment unit
- 178-030:** Tilting adjustment unit

Surftest SJ-500/P, SV-2100

SERIES 178 — with Dedicated Control / PC System / Display Unit

High-precision and high-performance surface roughness tester with a dedicated control unit, achieving user-friendly display and simple operation.

FEATURES

- User-friendly display and simple operation equipped with a highly visible color 7.5-inch TFT LCD.
- Easy positioning. A joy stick built in the dedicated control unit allows easy and quick positioning. Fine positioning of a small stylus, required for measuring the inner side of a small hole, easily can be made using the manual knob.

- Easy setting of measuring conditions for surface roughness. Equipped with simple input function allows inputs according to drawing instruction symbols of ISO/JIS roughness standards. Troublesome measuring condition settings can be easily input by directly selecting a drawing instruction symbol for surface roughness from the menu.



SJ-500

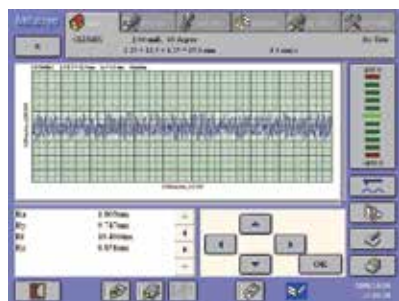


SV-2100S4



SJ-500P

SURFPAK-EZ: Easy-to-use task-focused software



Measurement and results display screen

User-friendly graphical display and button layout allows intuitive operation. Simplified fine-contour analysis provided as standard, including step, area, angle, and circle calculation.

Technical Data: SJ-500

X-axis (drive unit)	
Measuring range:	1.97" (50mm)
Resolution:	1.97µin (0.05µm)
Measurement method:	Linear encoder
Drive speed:	0 - .78"/s (0 - 20mm/s)
Measuring speed:	.00078 - .2"/s (0.02 - 5mm/s)
Traversing direction:	Backward
Traverse linearity:	.0078µin/1.97" (0.2µm / 50mm)
Positioning:	±1.5° (tilting, with DAT function)
	1.18" (30mm) (up/down)
Detector	
Resolution / Range:	.4µin/32000µin, .04µin/3200µin, .004µin/320µin, 0.01µm (800µm), 0.001µm (80µm), 0.0001µm (8µm)
Detecting method:	Skidless / skid measurement
Measuring force:	4mN (0.75mN) (low force type)
Stylus tip:	Diamond, 90° / 5µmR (60° / 2µmR: low force type)
Skid radius of curvature:	1.57" (40mm)
Detecting method:	Differential inductance
Control unit	
Display:	7.5" color TFT with backlight
Printer:	Built-in thermal printer
Magnification:	Horizontal: X10 to X500,000, Auto Vertical: X0.5 to X10,000, Auto
Drive unit control:	Joystick operation with manual knob

Technical Data: SV-2100

X-axis (drive unit)	
Measuring range:	3.94" (100mm)
Resolution:	1.97µin (0.05µm)
Measurement method:	Linear encoder
Drive speed:	0 - 1.57"/s (0 - 40mm/s)
Measuring speed:	.00078 - .197"/s (0.02 - 5mm/s)
Traversing direction:	Pull
Traverse linearity:	6µin/4" (0.15µm / 100mm)
Z2-axis (column)	
Type:	Manual operation or power drive
Vertical travel:	13.8" or 21.6" (350mm or 550mm*)
Resolution*:	1µm
Measurement method*:	Rotary encoder
Drive speed*:	0 - .78"/s (0 - 20mm/s)
*Only for power-drive type	
Detector	
Resolution / Range :	.4µin/32000µin, .04µin/3200µin, .004µin/320µin, 0.01µm / 800µm, 0.001µm / 80µm, 0.0001µm / 8µm
Detecting method:	Skidless / skid measurement
Measuring force:	4mN or 0.75mN (low force type)
Stylus tip:	Diamond, 90° / 5µmR (60° / 2µmR: low force type)
Skid radius of curvature:	1.57" (40mm)
Detecting method:	Differential inductance
Control unit	
Display:	7.5" color TFT with backlight
Printer:	Built-in thermal printer
Magnification:	Horizontal: X10 to X500,000, Auto Vertical: X0.5 to X10,000, Auto
Drive unit control:	Joystick operation with manual knob

Evaluation Capability

Cutoff length	
Is:	0.25µm, 0.8µm, 2.5µm, 8µm, 25µm, 250µm, no filter
Ic*:	0.025mm, 0.08mm, 0.25mm, 0.8mm, 2.5mm, 8mm, 25mm
If:	0.08mm, 0.25mm, 0.8mm, 2.5mm, 8mm, 25mm, no filter
Sampling length (L)*	
	0.025mm, 0.08mm, 0.25mm, 0.8mm, 2.5mm, 8mm, 25mm, 80mm (SV-2100 only)

Data compensation functions
Parabola compensation, hyperbola compensation, ellipse compensation, R-plane (curved surface) compensation, conic compensation, tilt compensation

*Arbitrary length can be specified in the range from 0.02mm to 50mm.

- 12AAA876:** High durable printer paper (5 Rolls/set)
- 270732:** Standard type printer paper (5pcs.)

Surftest SJ-500/P, SV-2100

SERIES 178 — with Dedicated Control / PC System / Display Unit

SPECIFICATIONS

Model no.	SJ-500P	SJ-500	SV-2100M4	SV-2100S4	SV-2100H4	SV-2100W4
Type of Data processing	PC System	Dedicated Data Processor	Dedicated Data Processor			
Order No. (inch)	178-531-02A	178-533-02A	178-637-01A	178-681-01A	178-683-01A	178-685-01A
Measuring force of detector	4mN	4mN	0.75mN			
X-axis measuring range	2" (50mm)		4" (100mm)			
Vertical travel	Optional stand		13.8" (350mm) manual column	13.8" (350mm) power column	21.6" (550mm) power column	
Granite base size (WxD)	Optional stand		23.6 x 17.7" (600 x 450mm)			39.4 x 17.7" (1000 x 450mm)
PC I/F Unit	13.7 x 10.4 x 3.4" (350 x 263 x 86mm)	NA	NA	NA	NA	NA
Dimensions (main unit, WxDxH)	16.7 x 3.7 x 6.3" (425 x 94 x 160mm)		28.2 x 17.7 x 34" (716 x 450 x 863mm)	28.2 x 17.7 x 38" (716 x 450 x 966mm)	28.2 x 17.7 x 46" (716 x 450 x 1166mm)	44 x 17.7 x 46.3" (1116 x 450 x 1176mm)
Main unit Mass	5.9 lbs. (2.7 kg)		308.6 lbs. (140 kg)	308.6 lbs. (140 kg)	330 lbs. (150 kg)	485 lbs (220 kg)
Assessed profiles	Dedicated data processor type: P (primary profile), R (roughness profile), WC, envelope residual profile, roughness motif, waviness motif PC system type: P (primary profile), R (roughness profile), WC, WCA, WE, WEA, DIN4776 profile, E (envelope residual profile), roughness motif, waviness motif					
Evaluation parameters	Dedicated data processor type: Ra, Rc, Ry, Rz, Rq, Rt, Rmax, Rp, Rv, R3z, Sm, S, Pc, mr (c), δc, mr, tp, Htp, Lo, Ir, Ppi, HSC, Δa, Δq, Ku, Sk, Rpk, Rvk, Rk, Mr1, Mr2, A1, A2, Vo, λa, λq, R, AR, Rx, W, AW, Wx, Wte, (43 parameters), Customization PC system type: Pa, Pq, Psk, Pku, Pp, Pv, Pz, Pt, Pc, PSm, PΔq, Pmr (c), Pmr, Pδc, Ra, Rq, Rsk, Rku, Rp, Rv, Rz, Rt, Rc, RSm, RΔq, Rmr (c), Rmr, Rδc, Wa, Wq, Wsk, Wku, Wp, Wv, Wz, Wt, Wc, WSm, WΔq, Wmr (c), Wmr, Wδc, Rk, Rpk, Rvk, Mr1, Mr2, A1, A2, Rx, AR, R, Wx, AW, W, Wte, Ry, RyDIN, RzDIN, R3y, R3z, S, HSC, Lo, Ir, Δa, λa, λq, Vo, Htp, NR, NCRX, CPM, SR, SAR, NW, SW, SAW					
Analysis graphs	Dedicated data processor type: ADC, BAC, power spectrum graph PC system type: ADC, BAC Graph, power spectrum graph, auto-correlation graph, Walsh power spectrum graph, Walsh auto-correlation graph, slope distribution graph, local peak distribution graph, parameter distribution graph					
Curved surface compensation	Dedicated data processor type: Parabolic compensation, Hyperbolic compensation, Elliptical compensation, Circular compensation Conic compensation, Inclination (Entire, Arbitrary) PC system type: Parabolic compensation, Hyperbolic compensation, Elliptical compensation, Circular compensation, Conic compensation, Inclination (Entire, Arbitrary), Polynomial compensation					
Contour analysis	Dedicated data processor type: Area, Circle, Angle, Coordinate difference, Step, Inclination PC system type (SURFPAK-EZ): Area, Circle, Angle, Coordinate difference, Step, Inclination					
Filters	Dedicated data processor type: 2CR-75%, 2CRPC-75%, Gaussian, Robust-spline PC system type: 2CR-75%, 2CR-50%, 2CRPC-75%, 2CRPC-50%, Gaussian, Robust-spline					

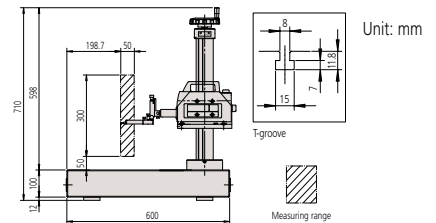
Manual column stand options: 178-085 and 178-089 (for SJ-500)

Suitable for desktop use in inspection rooms and such.



No.178-085* Does not include measuring unit
Vertical adjustment range: 11.8" (300mm)
Dimension (W x D x H): 23.6" x 17.7" x 28" (600 x 450 x 710mm)
Weight: 242 lbs (110kg)
No.178-089* Does not include measuring unit
Vertical adjustment range: 9.8" (250mm)
Dimension (W x D x H): 15.7 x 9.8 x 2.4" (400 x 250 x 60mm)
Weight: 44 lbs (20kg)

Dimensions of SJ-500 w/ manual column stand 178-085



Auto-leveling table: 178-081 (for SJ-500 / SV-2100M4), 178-083 (for SV-2100S4 / H4 / W4)



This is a stage that performs fully automatic leveling as measurement starts, freeing the user from this tedious operation. Fully automatic leveling can be done quickly by anyone. In addition, the operation is easy and reliable.

Inclination adjustment angle	±2°
Maximum load	15.4 lbs (7kg)
Table dimensions	5.12 x 3.94" (130x100mm)
Mass	7.7lbs (3.5kg)



Surftest SV-3200

SERIES 178 — Surface Roughness Testers



SV-3200L4 (with options)



*Shown with optional accessories.

SV-3200H4 with PC

MiCAT
Mitutoyo Intelligent Computer Aided Technology
the standard in world metrology software
FORM

The Surftest SV-3200 Series provide high-accuracy, high-level analysis and multi-functionality in measurement of surface roughness.

FEATURES

- Mitutoyo's Surftest SV-3200 Series provides high-accuracy, high-level analysis and multi-functionality in three-dimensional analysis and measurement of fine contour, as well as the conventional type surface roughness measurement.
- Peripheral devices such as the auto-leveling table are available to enhance operability and to enable automatic measurement.
- FORMTRACEPAK V5, dedicated data-analyzing software, is installed. This software allows data management in a consistent format, from the work site to the laboratory.
- Ceramic, which is known for its superb anti-abrasive property, is used as the X-axis drive unit guide. No lubrication of the guide is required.
- High-accuracy glass scales are built-in on X-axis (resolution: 1.97 μ m (0.05 μ m) and Z2-axis (column, resolution: 39.4 μ m (1 μ m) to ensure high-accuracy positioning.

The SV-3200 series manifest high-reliability especially in the horizontal roughness parameters (S, Sm), that require high-accuracy of the X-axis travel.

- When equipped with high accuracy Y-axis table and 3D surface analysis software MCubeMap, this offers CNC type capabilities usually performed on Extreme series machines.
- Various optional detector holders such as Crank Rotary type and Manual Rotary type make this versatile for many different applications.
- New optional Digital Automatic Tilt (DAT) function is best suited for workpieces that are too large for leveling tables.

Technical Data

X-axis	
Measuring range:	4" or 8" (100mm or 200mm)
Resolution:	1.97 μ m (0.05 μ m)
Measurement method:	Linear encoder
Drive speed:	0 - 3.1"/s (0 - 80mm/s)
Measuring speed:	.00078 - .78"/s (0.2 - 20mm/s)**
Traversing direction:	Backward
Traverse linearity:	4": (2+L) μ m (0.05+0.001L) μ m* 8": 20 μ m / 8" (0.5 μ m/200mm)
Z2-axis (column)	
Vertical travel:	12", 20" or 27.6" (300mm, 500mm or 700mm) power drive
Resolution:	39.4 μ m (1 μ m)
Measurement method:	ABSOLUTE linear encoder
Drive speed:	0 - 1.2"/s (0 - 30mm/s)
Detector	
Range / resolution:	32000 μ m / .4 μ m, 3200 μ m / .04 μ m, 320 μ m / .004 μ m (up to 96000 μ m with an optional stylus) {800 μ m / 0.01 μ m, 80 μ m / 0.001 μ m, 8 μ m / 0.0001 μ m) (up to 2400 μ m with an optional stylus)}
Detecting method:	Skidless / skid measurement
Measuring force:	0.75mN (low force type)
Stylus tip:	Diamond, 60°/2 μ mR (low-force type)
Skid radius of curvature:	1.57" (40mm)
Detecting method:	Differential inductance
Base size (W x H):	23.6 x 17.7" (600 x 450mm) or 39.4 x 17.7" (1000 x 450mm)
Base material:	Granite

*L = Measured length inch (mm)

**Recommended speed: under 5mm/s

If using higher speed, stylus tip may be chipped and/or accuracy may be worse, depending on surface condition.

Evaluation Capability: FORMTRACEPAK V5

Assessed profiles

P (primary profile), R (roughness profile), WC, WCA, WE, WEA, DIN4776 profile, envelope residual profile, roughness motif, waviness motif

Evaluation parameters

Ra, Rq, Rz, Ry, Rz(JIS), Ry(DIN), Rc, Rp, Rpmax, Rpi, Rv, Rvmax, Rvi, Rt, Rti, R3z, R3zi, R3y, S, Pc (Ppi), Sm, HSC, mr, δ c, plateau ratio, mrd, Rk, Rpk, Rvk, Mr1, Mr2, Δ a, Δ q, λ a, λ q, Sk, Ku, Lo, Lr, A1, A2

Roughness motif parameters: Rx, R, AR, SR, SAR, NR, NCRX, CPM

Waviness motif parameters: Wte, Wx, W, AW SW, SAW, NW

Analysis graphs

ADC, BAC1, BAC2, power spectrum chart, auto-correlation chart, Walsh power spectrum chart, Walsh auto-correlation chart, slope distribution chart, local peak distribution chart, parameter distribution chart

Digital filter 2CR-75%, 2CR-50%, 2CR-75% (phase corrected), 2CR-50% (phase corrected), Gaussian-50%

Cutoff length*

λ c: .001, .003, .01, .03, .1, .3, 1"
(0.025mm, 0.08mm, 0.25mm, 0.8mm, 2.5mm, 8mm, 25mm)

fl: .001, .003, .01, .03, .1, .3, 1"
(0.08mm, 0.25mm, 0.8mm, 2.5mm, 8mm, 25mm)

fh: .001, .003, .01, .03, .1, .3, 1"
(0.08mm, 0.25mm, 0.8mm, 2.5mm, 8mm)

Sampling length (L)*.001, .003, .01, .03, .1, .3, 1"
(0.025mm, 0.08mm, 0.25mm, 0.8mm, 2.5mm, 8mm, 25mm)

Data compensation functions

Tilt compensation, R-plane (curved surface) compensation, ellipse compensation, parabola compensation, hyperbola compensation, quadric curve automatic compensation, polynomial compensation, polynomial automatic compensation

*Arbitrary length can be specified in the range from .001" (0.025mm) to the maximum traverse length.

Surftest SV-3200

SERIES 178 — Surface Roughness Testers

SPECIFICATIONS

 Models without X-axis inclination function

Model No.	SV-3200S4	SV-3200H4	SV-3200W4	SV-3200L4
Order No. (inch)	178-424-11A	178-425-11A	178-426-11A	178-464-11A
Order No. (mm)	178-444-11A	178-445-11A	178-446-11A	178-484-11A
Measuring force of detector	0.75mN	0.75mN	0.75mN	0.75mN
X-axis measuring range	4" (100mm)	4" (100mm)	4" (100mm)	4" (100mm)
Vertical travel	12" (300mm) power column	20" (500mm) power column	20" (500mm) power column	27.6" (700mm) power column
Granite base size (WxD)	23.6 x 17.7" (600 x 450mm)	23.6 x 17.7" (600 x 450mm)	39.4 x 17.7" (1000 x 450mm)	39.4 x 17.7" (1000 x 450mm)
Dimensions (main unit, WxDxH)	29.8 x 19.0 x 38.0" (756 x 482 x 966mm)	29.8 x 19.0 x 45.9" (756 x 482 x 1166mm)	45.5 x 19.0 x 46.3" (1156 x 482 x 1176mm)	45.5 x 19.0 x 56.5" (1156 x 482 x 1436mm)
Mass (main unit)	308 lbs (140kg)	330 lbs (150kg)	485 lbs (220kg)	595 lbs (270kg)

Model No.	SV-3200S8	SV-3200H8	SV-3200W8	SV-3200L8
Order No. (inch)	178-427-11A	178-428-11A	178-429-11A	178-465-11A
Order No. (mm)	178-447-11A	178-448-11A	178-449-11A	178-485-11A
Measuring force of detector	0.75mN	0.75mN	0.75mN	0.75mN
X-axis measuring range	8" (200mm)	8" (200mm)	8" (200mm)	8" (200mm)
Vertical travel	12" (300mm) power column	20" (500mm) power column	20" (500mm) power column	27.6" (700mm) power column
Granite base size (WxD)	23.6 x 17.7" (600 x 450mm)	23.6 x 17.7" (600 x 450mm)	39.4 x 17.7" (1000 x 450mm)	39.4 x 17.7" (1000 x 450mm)
Dimensions (main unit, WxDxH)	30.2 x 19.0 x 38.0" (766 x 482 x 966mm)	30.2 x 19.0 x 45.9" (766 x 482 x 1166mm)	45.9 x 19.0 x 46.3" (1166 x 482 x 1176mm)	45.5 x 19.0 x 56.5" (1156 x 482 x 1436mm)
Mass (main unit)	308 lbs (140kg)	330 lbs (150kg)	485 lbs (220kg)	595 lbs (270kg)

Optional Accessories

- 178-602-1:** Reference Specimen (Supports ISO)
 - 178-611:** Reference Step Specimen (2µm, 10µm)
 - 178-612:** Reference Step Specimen (2µm, 10µm, 79µin, 394µin)
 - 178-610:** Step gage (1µm, 2µm, 5µm, 10µm)
 - 178-047:** Three-axis adjustment table (including 998291 precision V-block.)
 - 178-016:** Leveling table
 - 178-042-1:** Digimatic XY leveling table (25 x 25mm)
 - 178-052-1:** Digimatic XY leveling table (1 x 1")
 - 178-043-1:** XY leveling table (25 x 25mm)
 - 178-053-1:** XY leveling table (1 x 1")
 - 178-019:** Precision vise*
 - 998291:** Precision V-block*
 - 181-902-10:** V-block set with clamp (Max. workpiece dia.: 25mm)
 - 181-901-10:** V-block set with clamp (Max. workpiece dia.: 1")
- (See page J-22/23.) Detectors, styli, and nosepieces
*Use with an XY leveling table

Optional Accessories

A wide range of peripherals are available to support various challenging measurement needs.



Y-axis Table
178-097 for multiple workpiece measurement
178-096 for 3D measurement
*Not a measuring axis, only for positioning.



3D-Auto Leveling Table
178-077
*Used together with **178-096**



Digital Advanced Tilting Unit
178-040
*Contact Sales Rep for details. Recommend to be installed in manufacturer's facility.
(See page J-25 for more accessories.)



178-071 (S-3000)
Standard Detector Holder



178-075 (S-3000CR)
Crank Rotary Type Detector Holder



178-074 (S-3000C)
Crank Type Detector Holder



178-076 (S-3000MR)
Manual Rotary Type Detector Holder

Surftest Extreme SV-3000CNC

SERIES 178 — CNC Surface Measuring Instruments

FEATURES

- High-accuracy CNC surface roughness measuring instrument allows surface roughness measurement in both axes.
- Each axes has the maximum drive speed of 200 mm/s, which permits high-speed positioning that may result in a large increase in the throughput of multiple-profile/multiple-workpiece measurement tasks.
- For models with the α -axis, it is possible to perform continuous measurement over horizontal and inclined surfaces by power-tilting the drive unit.
- For models with the Y-axis table, it is possible to expand the measuring range for multiple workpieces, etc., through positioning in the Y-axis direction.
- Using optional rotary table $\theta 1$ and $\theta 2$ designed to use with the CNC models enables it to expand the CNC measurement application range.
- Inclined plane measurements is possible through 2-axis simultaneous control in the X- and Y-axis directions.
- Since the detector unit incorporates an anti-collision safety device, the detector unit will automatically stop even if its main body collides with a workpiece or fixture.
- Supplied with an easy-to-operate Remote Box. The user can make any movement by selecting the required axis using the two joysticks. The current axis selection is easily identified by the icon on the key top.
- Communication with the data processing/analysis section is via USB.



SV-3000CNC w/ PC system and software
PC stand is not included, isolation stand is optional

SPECIFICATIONS

Model No.	SV-3000CNC		SV-3000CNC		SV-3000CNC		SV-3000CNC	
Order No. (100V - 120V)	178-521-1	178-541-1	178-522-1	178-542-1	178-523-1	178-543-1	178-524-1	178-544-1
X1-axis measuring range	8" (200mm)	8" (200mm)	8" (200mm)	8" (200mm)	8" (200mm)	8" (200mm)	8" (200mm)	8" (200mm)
Z2-axis vertical travel	12" (300mm)	20" (500mm)	12" (300mm)	20" (500mm)	12" (300mm)	20" (500mm)	12" (300mm)	20" (500mm)
Y-axis table unit	—	—	—	—	Installed	Installed	Installed	Installed
α -axis unit	—	—	Installed	Installed	—	—	Installed	Installed

Technical Data: SV-3000CNC

X1-axis	Measuring range: 8" (200mm)
	Resolution: 1.97 μ m (0.05 μ m)
	Measurement method: Reflective-type linear encoder
	Drive speed: 7.87"/s (200mm/s) (CNC, max.)
	0 - 2.4"/s (0 - 60mm/s) (joystick)
	Measuring speed: .00078 - .078"/s (0.02 - 2mm/s)
	Traversing direction: Backward
	Traverse linearity: 20 μ m/8" (0.5 μ m/200mm)
α -axis**	Inclination angle: -45° to +10°
	Resolution: 0.000225°
	Rotating speed: 1rpm
Z2-axis (column)	Vertical travel: 12" (300mm) 20"*(500mm)
	Resolution: 1.97 μ m (0.05 μ m)
	Measurement method: Reflective-type linear encoder
	Drive speed: 7.87"/s (200mm/s) (max., CNC)
	0 - 2.4"/s (0 - 60mm/s) (joystick)
	Base size (W x H): 29.5 x 23.6" (750 x 600mm)
	Base material: Granite
Detector	Range / resolution: 32000 μ m / .4 μ m, 3200 μ m / .04 μ m, 320 μ m / .004 μ m (up to 96,000 μ m with an optional stylus) {800 μ m / 0.01 μ m, 80 μ m / 0.001 μ m, 8 μ m / 0.0001 μ m} (up to 2400 μ m with an optional stylus)}
	Measuring force: 4mN (0.75mN) (low-force type)
	Stylus tip: Diamond, 90°/5 μ mR (60°/2 μ mR: low-force type)
Dimension (W x D x H):	31.5 x 24.4 x 39.4" (800 x 620 x 1000mm)
	31.5 x 24.4 x 47.2" (800 x 620 x 1200mm)*
Mass	529 lbs (240kg) 551lbs (250kg)*
	*High-column model
Y-axis table unit**	Measuring range: 8" (200mm)
	Minimum reading: 1.97 μ m (0.05 μ m)
	Scale unit: Reflective-type Linear Encoder
	Drive speed: 7.87"/s (200mm/s) (max., CNC)
	0 - 2.4"/s (0 - 60mm/s) (joystick)
Maximum loading capacity:	44 lbs (20kg)
Traverse linearity	20 μ m/8" (0.5 μ m/200mm)
Linear displacement accuracy (at 20°C):	\pm (80+2L/4) μ m (\pm (2+2L/100) μ m)
	L: Dimension between two measured points (mm)
Table size:	7.87 x 7.87" (200 x 200mm)
Dimensions (W x D x H):	12.6 x 25.4 x 4.1" (320 x 646 x 105mm)
Mass:	77 lbs (35kg)
	**Y-axis table included only as a factory installed option.

Optional Accessories

Vibration isolation stand	Vibration isolation mechanism: Diaphragm air spring
Natural frequency :	2.5 - 3.5Hz
Damping mechanism:	Orifice
Leveling mechanism:	Automatic control with mechanical valves
Air supply pressure:	0.4MPa
Allowable loading capacity:	772 lbs (350kg)
Dimensions (W x D x H):	39.4 x 35.2 x 28.1" (1000 x 895 x 715mm)
Mass:	617 lbs (280kg)

Technical Data: SV-M3000CNC

X1-axis

Measuring range: 8" (200mm)
 Resolution: 1.97µin (0.05µm)
 Measurement method: Reflective-type linear encoder
 Drive speed: 7.87"/s (200mm/s) (max., CNC)
 0 - 1.97"/s (0 - 50mm/s) (joystick)
 Measuring speed: .00078 - .08"/s (0.02 - 2mm/s)
 Traverse linearity: 20µin/8" (0.5µm/200mm)
 28µin/8" (0.7µm/200mm)
 (long-type detector)
 20µin/8" (0.5µm/200mm)
 (rotary-type detector,
 up/down direction)
 28µin/8" (0.7µm/200mm)
 (long-type detector,
 forward/backward direction)

α-axis

Inclination angle: -45° to +10°
 Resolution: 0.000225°
 Rotating speed: 1rpm

Z2-axis (column)

Vertical travel: 20" (500mm)
 Resolution: 1.97µin (0.05µm)
 Measurement method: Reflective-type linear encoder
 Drive speed: 7.87"/s (200mm/s) (CNC, max.)
 0 - 1.97"/s (0 - 50mm/s) (joystick)

Y-axis

Measuring range: 32" (800mm)
 Resolution: 1.97µin (0.05µm)
 Measurement method: Reflective-type linear encoder
 Drive speed: 7.87"/s (200mm/s) (max., CNC)
 0 - 1.97"/s (0 - 50mm/s) (joystick)
 Measuring speed: .00078 - .08"/s (0.02 - 2mm/s)
 Traverse linearity: 20µin/2" (0.5µm/50mm), 80µin/32"
 (2µm/800mm) 28µin/2" (0.7µm/50mm),
 120µin/32" (3µm/800mm)
 (long-type detector)
 28µin/2" (0.7µm/50mm),
 120µin/32" (3µm/800mm)
 (rotary-type detector, up/down direction)

Base unit

Size (W x H): 23.6 x 59.1" (600 x 1500mm)
 Material: Steel
 Loading capacity: 661 lbs (300kg)

Detector

Range / resolution: 32000µin / .4µin, 3200µin / .04µin,
 320µin / .004µin
 (up to 96,000µin with an optional stylus)
 {800µm / 0.01µm, 80µm / 0.001µm,
 8µm / 0.0001µm (up to 2400µm with
 an optional stylus)}
 Detecting method: Skidless / skid measurement
 Measuring force: 4mN or 0.75mN (low-force type)
 Stylus tip: Diamond, 90°/5µmR
 (60°/2µmR: low-force type)
 Skid radius of curvature: 1.57" (40mm)
 Detecting method: Differential inductance
 Dimension (W x D x H): 42.7 x 66.7 x 75.7"
 (1085 x 1695 x 1922mm)
 Mass: 3527 lbs (1600Kg)
 (including vibration isolating unit)

MiCAT

Mitutoyo Intelligent Computer Aided Technology

the standard in world
 metrology software
FORM

Software

FORMTRACEPAK V5

Enables control of the optional motor-driven Y-axis table and rotary table for realizing efficient measurement automation. You can also perform contour evaluation that allows free analysis of level differences, angle, pitch, area and other characteristics based on surface roughness data. In addition, analysis results can be saved in the "html", "mhtml" or pdf format which allows Internet Explorer or MS-Word compatibility, allowing PC without layout editing programs to view analysis results.



Contour Measurement & Surface Roughness Measurement Screen



Report Layout Screen

Surftest Extreme SV-M3000CNC

SERIES 178 — CNC Surface Measuring Instruments



SV-M3000CNC with personal computer system and software

* PC stand not included

FEATURES

- CNC Surface Roughness Tester covers measurement of large/heavy workpieces such as engine blocks, crankshafts, etc.
- In combination with the surface roughness detector rotating unit, S-3000AR (optional), it can perform continuous measurement over the bottom, top and side surfaces of a workpiece.
- Compatible with the optional large table for supporting a load of 220 lbs (100 kg) or a large θ2 table. Enables continuous automatic measurement of large-size workpieces.
- Suitable for automatic surface roughness measurement on large and heavy workpieces.
- Employs the column-moving type configuration that is not restricted by workpiece size. This is advantageous for measuring heavy workpieces, such as engine blocks, crankshafts, etc.
- Provides 31.5" (800mm) of Y-axis stroke. This makes it possible to measure multiple profiles on large workpieces.
- Load table has a self-contained structure to ensure that various size workpieces, jigs, auto-feed devices, etc., are easily accommodated and can be specified, if required, by special order.

SPECIFICATIONS

Model No.	SV-M3000CNC
Order No. (100V - 120V)	178-549-1
X1-axis measuring range	8" (200mm)
Z2-axis column travel range	20" (500mm)
Y-axis travel range	32" (800mm)
α-axis inclination angle	-45° (CCW), +10° (CW)

Formtracer SV-C3200 / SV-C4500

SERIES 525 — Surface Roughness / Contour Measuring System



FEATURES

- Dramatically increased drive speed (X axis: 3.1"/s (80mm/s), Z2 axis column: 1.2"/s (30mm/s) further reduces total measurement time.
- In order to maintain the traverse linearity specification for an extended period of time, Mitutoyo has adopted highly rigid ceramic guides that combine the characteristics of smallest secular change and remarkable resistance to abrasion.
- The drive unit (X-axis) and column (Z2-axis) are equipped with a high-accuracy linear encoder (ABS type on Z2-axis). This improves reproducibility of continuous automatic measurement of small holes in the vertical direction and repeated measurement of parts which are difficult to position.

Automatic Measurement

- A wide range of optional peripherals are available to support quick and easy CNC operation.



Y-axis Table

Rotary Table 01

Rotary Table 02

Surface Roughness Measurement



- Traverse linearity: $(2+1L)\mu\text{in}$ ($\pm(0.05+0.001L)\mu\text{m}^*$)
Designed to handle workpieces calling for high accuracy.
*S4, H4, W4 types, L = Drive length inch (mm)
- Compliant with JIS '82/'94/'01, ISO, ANSI, DIN, VDA, and other international surface roughness standards.
- Equipped with a standard high accuracy detector (0.75mN/4mN measuring force) providing a resolution down to 0.004 μin (0.0001 μm).

Contour Drive Measurement



- X axis accuracy: $\pm(31.5+10L)\mu\text{in}$ ($\pm(0.8+0.01L)\mu\text{m}^*$)
Z1-axis accuracy: $\pm(31.5+120H)\mu\text{in}$ ($\pm(0.8+12H/100)\mu\text{m}^*$)
Designed to handle workpieces calling for high accuracy.
*S4, H4, W4 types, L = Drive length, H = Measurement height inch (mm)
- The contour drive unit of SV-C4500 series instruments can continuously measure in the upward and downward directions without the need to change the arm orientation or reset the workpiece, when combined with the double cone-end stylus (a new product with contact points in the upward and downward directions).

Technical Data: Common

Power supply: 100 - 240VAC $\pm 10\%$, 50/60Hz
Power consumption: 400W (main unit only)

Technical Data: Contour Measurement

X-axis
Measuring range: 4" (100mm) or 8" (200mm)
Resolution: 1.97 μin (0.05 μm)
Measurement method: Reflective-type linear encoder
Drive speed: 3.1"/s (80mm/s) and manual
Measuring speed: .00078 - .78"/s (0.02 - 20mm/s)*

*Recommended speed: under 5mm/s
If using higher speed, stylus tip may be chipped and/or accuracy may be worse, depending on surface condition.

Measuring direction: Forward/backward
Traverse linearity: 32 $\mu\text{in}/4"$ (0.8 $\mu\text{m}/100\text{mm}$)
79 $\mu\text{in}/8"$ (2 $\mu\text{m}/200\text{mm}$)
*with the X axis in horizontal orientation
Linear displacement: $\pm(32+10L)\mu\text{in}$ ($\pm 0.8+0.01L\mu\text{m}$) (SV-C3200S4, H4, W4)
accuracy (at 20°C) $\pm(32+10L)\mu\text{in}$ ($\pm 0.8+0.01L\mu\text{m}$) (SV-C4500S4, H4, W4)
 $\pm(32+20L)\mu\text{in}$ ($\pm 0.8+0.02L\mu\text{m}$) (SV-C3200S8, H8, W8)
 $\pm(32+20L)\mu\text{in}$ ($\pm 0.8+0.02L\mu\text{m}$) (SV-C4500S8, H8, W8)
* L = Drive length inch (mm)

Inclination range: $\pm 45^\circ$
Z2-axis (column)
Vertical travel: 12" (300mm) or 20" (500mm)
Resolution: 39.4 μin (1 μm)
Measurement method: ABSOLUTE linear encoder
Drive speed: 0 - 1.2"/s (0 - 30mm/s) and manual
Z1-axis (detector unit)
Measuring range: $\pm 1.2"$ ($\pm 30\text{mm}$)
Resolution: 1.57 μin (0.04 μm) (SV-C3200 series), 78 μin (0.02 μm) (SV-C4500 series)

Measurement method: Linear encoder (SV-C3200 series), Laser hologage (SV-C4500 series)
Linear displacement: $\pm(63+120H)\mu\text{in}$ ($\pm(1.4+12H/100)\mu\text{m}$) (SV-C3200 series)
accuracy (at 20°C) $\pm(31.5+120H)\mu\text{in}$ ($\pm(0.8+12H/100)\mu\text{m}$) (SV-C4500 series)
*H: Measurement height from the horizontal position (mm)

Stylus up/down operation: Arc movement
Face of stylus: Upward/downward (SV-C3200)
Upward/downward (Direction switch by Formtracepak) (SV-C4500)
Measuring force: 30mN (SV-C3200)
10, 20, 30, 40, 50mN (SV-C4500)
* As for SV-C4500, set the measurement force with Formtracepak.

Traceable angle: Ascent: 77°, descent: 83°
(using the standard stylus provided and depending on the surface roughness)
Stylus tip: Radius: 25 μm , carbide tip

Technical Data: Surface Roughness Measurement

X1-axis
Measuring range: 4" (100mm) or 8" (200mm)
Resolution: 1.97 μin (0.05 μm)
Measurement method: Linear encoder
Drive speed: 3.1"/s (80mm/s)
Traversing direction: Backward
Traverse linearity: $(2+1L)\mu\text{in}$ (0.05+1L/1000) μm (S4, H4, W4 types)
20 $\mu\text{in}/8"$ (0.5 $\mu\text{m}/200\text{mm}$) (S8, H8, W8 types)

Z2-axis (column)
Vertical travel: 12" (300mm) or 20" (500mm)
Resolution: 39.4 μin (1 μm)
Measurement method: ABSOLUTE linear encoder
Drive speed: 0 - 1.2"/s (0 - 30mm/s) and manual
Detector
Range / resolution: 32000 μin / .4 μin , 3200 μin / .04 μin , 320 μin / .004 μin
(up to 96000 μin with an optional stylus)
{800 μm / 0.01 μm , 80 μm / 0.001 μm , 8 μm / 0.0001 μm (up to 2400 μm with an optional stylus)}
Detecting method: Skidless / skid measurement
Measuring force: 0.75mN (low force type)
Stylus tip: Diamond
60°/2 μmR (low force type)
Skid radius of curvature: 1.57" (40mm)
Detecting method: Differential inductance

Formtracer SV-C3200 / SV-C4500

SERIES 525 — Surface Roughness / Contour Measuring System

SPECIFICATIONS

Model No.	SV-C3200S4	SV-C3200H4	SV-C3200W4	SV-C3200L4
Order No. (inch)	525-491-11A	525-492-11A	525-493-11A	525-494-11A
Model No.	SV-C4500S4	SV-C4500H4	SV-C4500W4	SV-C4500L4
Order No. (inch)	525-451-11A	525-452-11A	525-453-11A	525-454-11A
X1-axis measuring range	4" (100mm)	4" (100mm)	4" (100mm)	4" (100mm)
Measuring force of detector	0.75mN	0.75mN	0.75mN	0.75mN
Vertical travel	12" (300mm) power column	20" (500mm) power column	20" (500mm) power column	27.6" (700mm) power column
Granite base size (WxD)	23.6 x 17.7" (600 x 450mm)	23.6 x 17.7" (600 x 450mm)	39.4 x 17.7" (1000 x 450mm)	39.4 x 17.7" (1000 x 450mm)
Dimensions (main unit, WxDxH)	39.2 x 22.6 x 38.0" (996 x 575 x 966mm)	39.2 x 22.6 x 46.3" (996 x 575 x 1176mm)	55.4 x 22.6 x 46.3" (1396 x 575 x 1176mm)	55.4 x 22.6 x 56.1" (1396 x 575 x 1426mm)
Mass (main unit)	308 lbs (140kg)	330 lbs (150kg)	485 lbs (220kg)	595 lbs (270kg)
Model No.	SV-C3200S8	SV-C3200H8	SV-C3200W8	SV-C3200WL8
Order No. (inch)	525-496-11A	525-497-11A	525-498-11A	525-499-11A
Model No.	SV-C4500S8	SV-C4500H8	SV-C4500W8	SV-C4500L8
Order No. (inch)	525-456-11A	525-457-11A	525-458-11A	525-459-11A
X1-axis measuring range	8" (200mm)	8" (200mm)	8" (200mm)	4" (100mm)
Measuring force of detector	0.75mN	0.75mN	0.75mN	0.75mN
Vertical travel	12" (300mm) power column	20" (500mm) power column	20" (500mm) power column	27.6" (700mm) power column
Granite base size (WxD)	23.6 x 17.7" (600 x 450mm)	23.6 x 17.7" (600 x 450mm)	39.4 x 17.7" (1000 x 450mm)	39.4 x 17.7" (1000 x 450mm)
Dimensions (main unit, WxDxH)	39.6 x 22.6 x 38.0" (1006 x 575 x 966mm)	39.6 x 22.6 x 46.3" (1006 x 575 x 1176mm)	55.4 x 22.6 x 46.3" (1406 x 575 x 1176mm)	55.4 x 22.6 x 56.1" (1396 x 575 x 1426mm)
Mass (main unit)	308 lbs (140kg)	330 lbs (150kg)	485 lbs (220kg)	595 lbs (270kg)

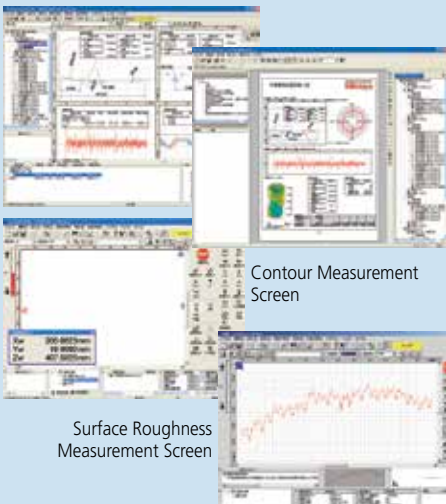
MiCAT
Mitsutoyo Intelligent Computer Aided Technology

the standard in world
metrology software
FORM

Software

FORMTRACEPAK V5

Enables control of the optional motor-driven Y-axis table and rotary table for realizing efficient measurement automation. You can also perform contour evaluation that allows free analysis of level differences, angle, pitch, area and other characteristics based on surface roughness data. In addition, analysis results can be saved in the "html", "mhtml" or pdf format which allows Internet Explorer or MS-Word compatibility, allowing PC without layout editing programs to view analysis results.



Optional Accessories

A wide range of peripherals are available to support various challenging measurement needs.



Y-axis Table
178-097 for multiple workpiece measurement
178-096 for 3D measurement
*Not a measuring axis, only for positioning.

(See page J-25 for more accessories.)



3D-Auto Leveling Table
178-077
*Used together with 178-096



178-071 (S-3000)
Standard Detector Holder



178-091 (S-3000CR)
Crank Rotary Type Detector Holder



178-074 (S-3000C)
Crank Type Detector Holder



178-092 (S-3000MR)
Manual Rotary Type Detector Holder

Formtracer Extreme SV-C4500CNC

SERIES 525 — Surface Roughness/Form Measuring Instrument



SV-C4500CNC with recommended machine vibration stand

* PC stand not included

Surface roughness detector



Contour Z-axis detector



FEATURES

- High-accuracy CNC surface roughness/form measuring instrument allows both measurement of surface roughness and form/contour with one unit.
- Each axes has the maximum drive speed of 7.87"/s (200 mm/s), which permits high-speed positioning that may result in a large increase in the throughput of multiple-profile/multiple-workpiece measurement tasks.
- For models with the α axis, it is possible to perform continuous measurement over horizontal and inclined surfaces by power-tilting the detector unit.
- For models with the Y-axis table, it is possible to expand the measuring range for multiple workpieces, etc., through positioning in the Y-axis direction.
- When combined with the double cone-end stylus (a new product with diametrically opposed contact points), the instrument can continuously measure in the upward and downward directions without the need to change the arm orientation or reset the workpiece fixturing.
- The measuring force can be switched among five levels (upward and downward) from the data-processing program (Formtracepak).
- Enables inclined plane measurements through 2-axis simultaneous control in the X- and Y-axis directions.
- When the detector for form/contour measurement is replaced with that for surface roughness measurement, or vice versa, it is a simple, one-touch replacement without re-routing of the connecting cables.
- Since the Z1-axis detector incorporates an anti-collision safety device, the detector unit will automatically stop even if its main body collides with a workpiece or fixture.
- Supplied with an easy-to-operate Remote Box. The user can make any movement by selecting the required axis using the two joysticks. The current axis selection is easily identified by the icon on the key top.
- Communication with the Data Processing/Analysis section is via USB.

Technical Data: Common

Base size (W x H):	31 x 39.4" (800 x 1000mm) Type S 34 x 47.2" (800 x 1200mm) Type H
Base material:	Granite
Mass:	529 lbs (240kg) Type S 551 lbs (250kg) Type H
Power supply:	100 - 120VAC \pm 10%, 50/60Hz
Power consumption:	500W (main unit only)

Technical Data: Contour Measurement

X1-axis	
Measuring range:	8" (200mm)
Resolution:	1.97 μ m (0.05 μ m)
Measurement method:	Reflective-type linear encoder
Drive speed:	7.87"/s (200mm/s) (max., CNC) 0 - 2"/s (0 - 50mm/s) (joystick)
Measuring speed:	.00078 - .08"/s (0.02 - 2mm/s)
Measuring direction:	Forward / Backward
Traverse linearity:	80 μ m / 8" (2 μ m/200mm) *with the X axis in horizontal orientation
Linear displacement accuracy (at 20°C):	\pm (0.8+4L/200)mm * L = Drive length (mm)
α -axis* Depends on Code #	
Inclination angle:	-45° to +10°
Resolution:	0.000225°
Rotating speed:	1rpm
Z2-axis (column)	
Vertical travel:	12" or 20" (300mm or 500mm)
Resolution:	1.97 μ m (0.05 μ m)
Measurement method:	Reflective-type linear encoder
Drive speed:	7.87"/s (200mm/s) (max., CNC) 0 - 2"/s (0 - 50mm/s) (joystick)
Z1-axis (detector unit)	
Measuring range:	\pm 1.2" (\pm 30mm)
Resolution:	.787 μ m (0.02 μ m)
Measurement method:	Reflective Type detector unit
Linear displacement:	Accuracy (at 20°C) \pm (32+110H) μ m (\pm (0.8+12HI/100) μ m) *H: Measurement height from the horizontal position (mm) w/o α -axis: \pm (1.5+10HI/1000) μ m
Stylus up/down operation:	Arc movement
Face of stylus:	Downward
Measuring force:	10, 20, 30, 40, 50mN
Traceable angle:	Ascent: 70°, descent: 70° (using the standard stylus provided and depending on the surface roughness)
Stylus tip	Radius: 25 μ m, carbide tip

Technical Data: Surface Roughness Measurement

X1-axis	
Measuring range:	8" (200mm)
Resolution:	1.97 μ m (0.05 μ m)
Measurement method:	Reflective-type linear encoder
Drive speed:	7.87"/s (200mm/s) (max., CNC) 0 - 2"/s (0 - 50mm/s) (joystick)
Measuring speed:	.00078 - .08"/s (0.02 - 2mm/s)
Traversing direction:	Pulling
Traverse linearity:	20 μ m/8" (0.5 μ m/200mm)
α -axis* Depends on Code #	
Inclination angle:	-45° to +10°
Resolution:	0.000225°
Rotating speed:	1rpm
Z2-axis (column)	
Vertical travel:	12" or 20" (300mm or 500mm)
Resolution:	1.97 μ m (0.05 μ m)
Measurement method:	Reflective-type linear encoder
Drive speed:	7.87"/s (200mm/s) (max., CNC) 0 - 2"/s (0 - 50mm/s) (joystick)
Detector (optional)	
Range / resolution:	32000 μ m / .4 μ m, 3200 μ m / .04 μ m, 320 μ m / .004 μ m (up to 96000 μ m with an optional stylus) 800 μ m / 0.01 μ m, 80 μ m / 0.001 μ m, 8 μ m / 0.0001 μ m (up to 2400 μ m with an optional stylus)
Detecting method:	Skidless / skid measurement
Measuring force:	0.75mN
Stylus tip:	60°/2 μ mR
Skid radius of curvature:	1.57" (40mm)
Detecting method:	Differential inductance

Formtracer Extreme SV-C4500CNC

SERIES 525 — Surface Roughness/Form Measuring Instrument

Y-axis table unit**

Measuring range: 8" (200mm)
 Minimum reading : 1.97µin (0.05µm)
 Scale unit: Reflective-type linear encoder
 Drive speed: 200mm/s (max., CNC)
 0 - 2"/s (0 - 50mm/s) (joystick)

Maximum loading capacity: 44 lbs (20kg)
 Traverse linearity 20µin/8" (0.5µm/200mm) Surface roughness
 80µin/8" (2µm/200mm) contour

Linear displacement accuracy (at 20°C):
 ± (80+20L)µin(± (2+2L/100) µm)
 contour mode
 L: Dimension between two measured points (mm)

Table size: 7.8 x 7.8" (200 x 200mm)
 Dimensions (W x D x H): 2.6 x 25.4 x 4.1"
 (320 x 646 x 105mm)

Mass: 77 lbs (35kg)

**Y-axis table included only as a factory installed option.

Optional Accessories

Machine vibration stand: 12AAE032

Vibration isolation mechanism: Diaphragm air spring
 Natural frequency : 2.5 - 3.5Hz
 Damping mechanism: Orifice
 Leveling mechanism: Automatic control with mechanical valves

Air supply pressure: 0.4Mpa
 Allowable loading capacity: 772 lbs (350kg)
 Dimensions (W x D x H): 39.4 x 35.2 x 28.1"
 (1000 x 895 x 715mm)

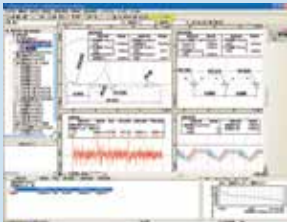
Mass: 617 lbs (280kg)



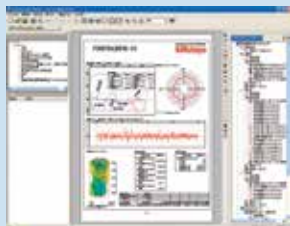
Software

FORMTRACEPAK V5

Enables control of the optional motor-driven Y-axis table and rotary table for realizing efficient measurement automation. You can also perform contour evaluation that allows free analysis of level differences, angle, pitch, area and other characteristics based on surface roughness data. In addition, analysis results can be saved in the "html", "mhtml" or pdf format which allows Internet Explorer or MS-Word compatibility, allowing PC without layout editing programs to view analysis results.



Contour Measurement and Surface Roughness Measurement Screen

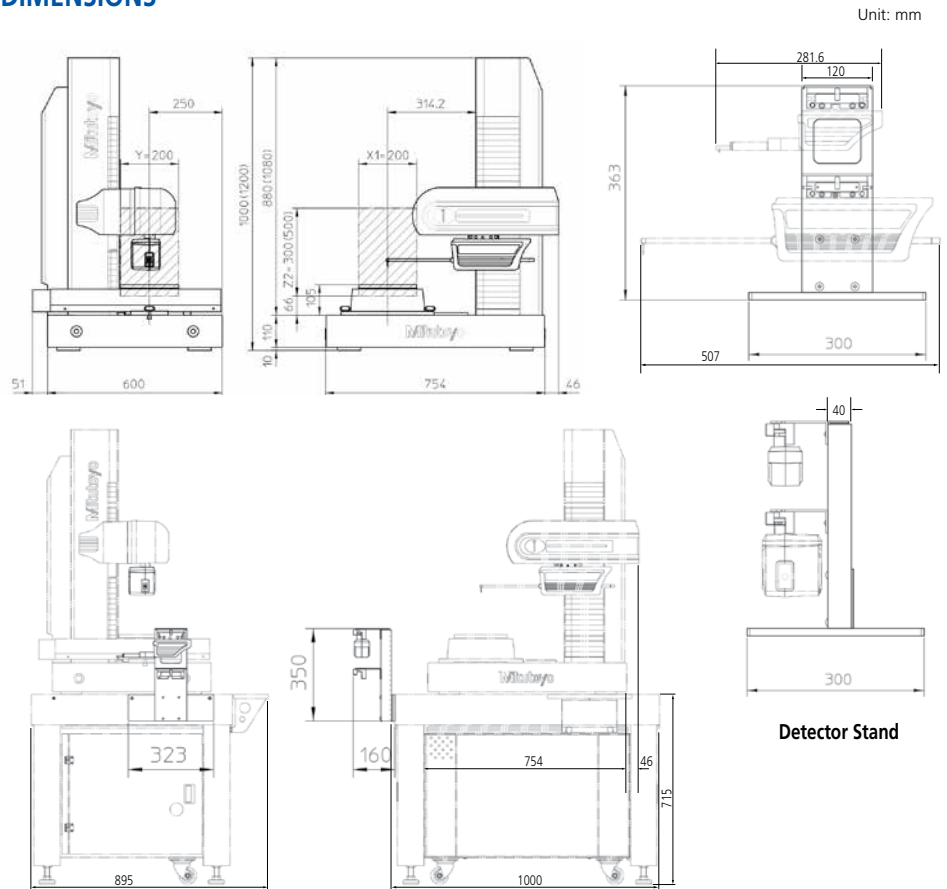


Report Layout Screen

SPECIFICATIONS

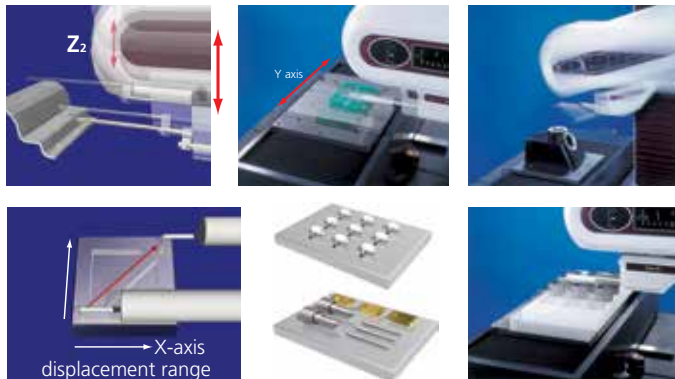
Model No.	SV-C4500S CNC	SV-C4500H CNC
Order No. (100V - 120V)	525-674-1	525-694-1A
X1-axis measuring range	8" (200mm)	8" (200mm)
Z2-axis vertical travel	12" (300mm)	20" (500mm)
Y-axis table unit	Installed	Installed
α-axis unit	Installed	Installed
Granite base size (WxD)	29.5 x 23.6" (750 x 600mm)	29.5 x 23.6" (750 x 600mm)
Dimensions (main unit, WxDxH)	31.5 x 24.4 x 39.4" (800 x 620 x 1000mm)	31.5 x 24.4 x 47.2" (800 x 620 x 1200mm)
Mass (main unit)	529 lbs (240kg)	551 lbs (250kg)

DIMENSIONS



Unit: mm

Detector Stand



Formtracer CS-3200

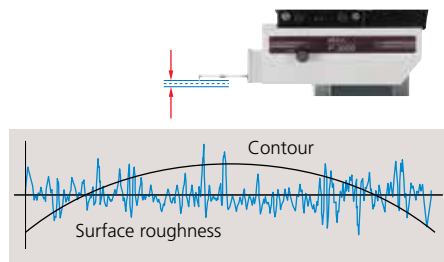
SERIES 525 — Form Measuring Instruments



CS-3200S4 with personal computer system and software
* PC stand not included.

FEATURES

- Highest measurement accuracy in its class.
X axis: $\pm(1+0.01L)\mu\text{m}$
Z1 axis: $\pm(1.5+2H/100)\mu\text{m}$
- To detect surface roughness and contour in a single measurement the Z1-axis detector unit of CS-3200S4 has a wide measuring range and high resolution of 5mm / 0.08 μm to 0.05mm / 0.0008 μm .



- The detector unit can be extended to avoid interference between the drive unit and workpiece. The measuring range is shifted to the left by 2.76" (70mm).



- In order to maintain the traverse linearity specification for an extended period of time, Mitutoyo has adopted highly rigid ceramic guides that combine the characteristics of smallest secular change and remarkable resistance to abrasion.
- Drastically increased drive speed further reduces total measurement time.
X axis: 80mm/s, Z2 axis: 20mm/s
- To enhance safety during fast traverse, the Z-axis detector unit incorporates a safety device (Automatic Stop-On-Collision Mechanism).

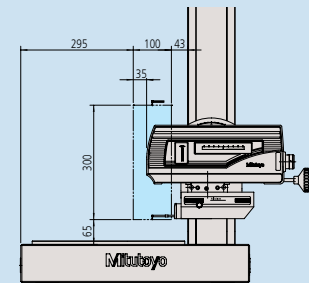
- Incorporation of an ABS scale in the Z2 axis eliminates the need for origin point re-setting conventionally required for every step of repeated measurements over step or multiple sections.
- Small holes and inclined planes can be efficiently measured using the inclined X-axis drive unit and fine-feed handles on the X and Z2 axes.
- All detector and drive unit cables are housed inside the main unit to eliminate any risk of abrasion and guarantee trouble-free, high-speed operation.
- Orientation of the drive unit can be inclined by $\pm 45^\circ$. This allows CS-3200 to measure an inclined surface quickly.

Technical Data: Contour Measurement

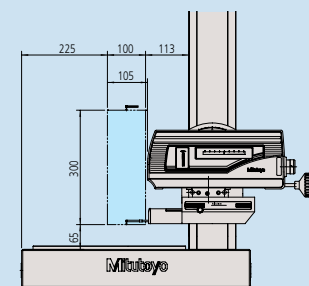
X1-axis	
Measuring range:	4" (100mm)
Resolution:	1.97 μm (0.05 μm)
Measurement method:	Reflective-type linear encoder
Drive speed:	0 - 3.1"/s (0 - 80mm/s) and manual
Measuring speed:	.00078 - .00787"/s (0.02 - 0.2mm/s) (surface roughness) 0.00078 - 0.0787"/s (0.02 - 2mm/s) (contour)
Measuring direction:	Forward / Backward
Traverse linearity:	8 $\mu\text{in}/4"$ (16 $\mu\text{in}/4"$) [0.2 $\mu\text{m}/100\text{mm}$ (0.4 $\mu\text{m}/100\text{mm}$)] () : at the protruded detector position *with the X axis in horizontal orientation
Linear displacement accuracy (at 20°C):	$\pm(32+10L)\mu\text{in}$ ($\pm(0.8+0.01L)\mu\text{m}$) * L = Drive length (mm)
Inclination range:	$\pm 45^\circ$
Z2-axis (column)	
Vertical travel:	12" (300mm)
Resolution:	39.4 μin (1 μm)
Measurement method:	ABSOLUTE linear encoder
Drive speed:	0 - .78"/s (0 - 20mm/s) and manual
Z1-axis (detector unit)	
Measuring range / resolution:	3 $\mu\text{in}/.2"$, .3 $\mu\text{in}/.02"$, .03 $\mu\text{in}/.002"$ (0.08 $\mu\text{m}/5\text{mm}$, 0.008 $\mu\text{m}/0.5\text{mm}$, 0.0008 $\mu\text{m}/0.05\text{mm}$)
Measurement method:	Differential inductance method
Linear displacement:	$\pm(60+20H)\mu\text{in}$ ($\pm(1.5+2H/100)\mu\text{m}$)
Accuracy (at 20°C):	*H: Measurement height from the horizontal position (mm)
Stylus up/down operation:	Arc movement
Face of stylus:	Downward
Measuring force:	0.75mN
Traceable angle:	Ascent: 65°, descent: 65° (using the standard stylus provided and depending on the surface roughness)
Stylus tip:	Radius: 2 μm , diamond
Base size (W x H):	23.6 x 17.7" (600 x 450mm)
Base material:	Granite
Mass:	309 lbs (140kg) (main unit)
Power supply:	100 - 240VAC $\pm 10\%$, 50/60Hz
Power consumption:	400W (main unit only)

Protrusion of Detector Position

Normal detector position Unit: mm



When detector is maximally extended (Extended by 70mm from normal position)



Formtracer CS-3200

SERIES 525 — Form Measuring Instruments

MiCAT

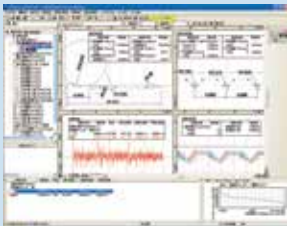
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FORM

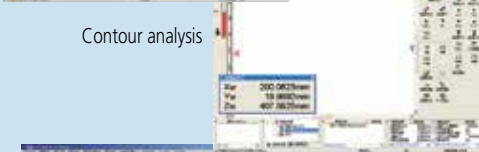
Software

FORMTRACEPAK6000

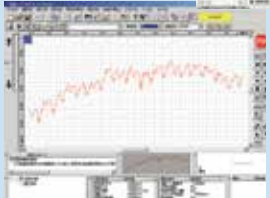
Enables control of the optional motor-driven Y-axis table and rotary table for realizing efficient measurement automation. You can also perform contour evaluation that allows free analysis of level differences, angle, pitch, area and other characteristics based on surface roughness data. In addition, you can create an original inspection certificate by setting the print format to suit your particular requirements.



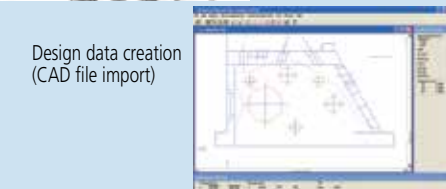
Measuring instrument control



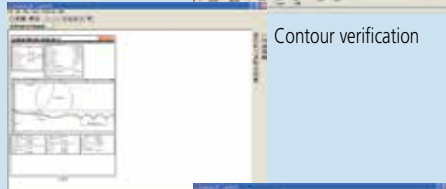
Contour analysis



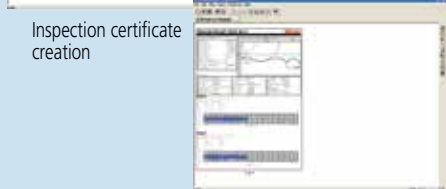
Surface roughness analysis



Design data creation
(CAD file import)



Contour verification



Inspection certificate creation

Main Unit Startup System

This machine incorporates a startup system (relocation detection system), which disables operation when an unexpected vibration is applied or the machine is relocated. Be sure to contact your nearest Mitutoyo prior to relocating this machine after initial installation.

SPECIFICATIONS

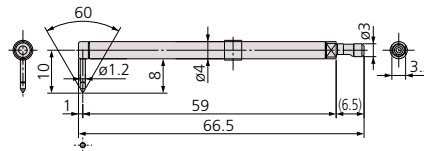
Model No.	CS-3200S4
Order No. (inch)	525-411A
X1-axis measuring range	4" (100mm)
Z2-axis vertical travel	12" (300mm)

Stylus

(Unit: inch (mm))

Standard stylus: No. 12AAD554

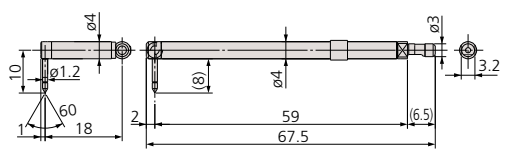
Tip radius: 2 μm
Tip angle: 60° cone
Tip material: Diamond



For contour/surface roughness measurement
Measurable depth: .28" (7mm) max.

Eccentric stylus: No. 12AAD558

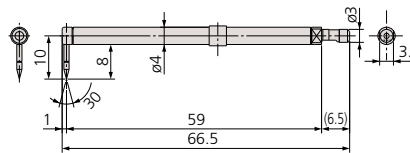
Tip radius: 2 μm
Tip angle: 60° cone
Tip material: Diamond



For contour/surface roughness measurement
Measurable offset length: .60" (15mm)

Cone stylus: No. 12AAD552

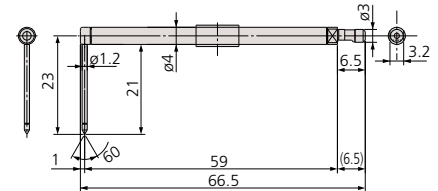
Tip radius: 25 μm
Tip angle: 30° cone
Tip material: Sapphire



For contour measurement
Measurable depth: .28" (7mm) max.

Deep Groove stylus: No. 12AAD560

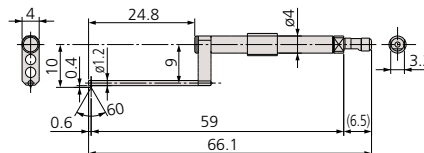
Tip radius: 2 μm
Tip angle: 60° cone
Tip material: Diamond



For contour/surface roughness measurement
Measurable depth: .79" (20mm) max.

Small hole stylus: No. 12AAD556

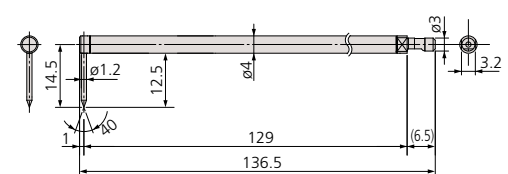
Tip radius: 2 μm
Tip angle: 60° cone
Tip material: Diamond



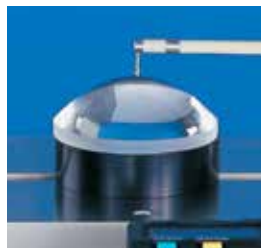
For contour/surface roughness measurement
Applicable hole: ø.08" (ø2mm) min.

2x-long stylus: No. 12AAD562

Tip radius: 5 μm
Tip angle: 40° cone
Tip material: Diamond



For contour/surface roughness measurement
Measurable depth: .39" (10mm) max.



Measuring lens



Measuring ball screw



Measuring bearing ring

Formtracer Extreme CS-5000CNC / CS-H5000CNC

SERIES 525 — CNC Form Measuring Instruments



CS-H5000CNC with personal computer system and software

* PC stand not included



Remote box



Wide range detector employing active control technology



FEATURES

- High-accuracy stylus-type CNC surface measuring instrument allows simultaneous measurement of surface roughness and form/contour.
- The X1 axis has a maximum drive speed of 1.57"/s (40 mm/s) and Z2 axis has a maximum drive speed of 7.87"/s (200 mm/s). This permits high-speed positioning that may result in a large increase in the throughput of multiple-profile / multiple-workpiece measurement tasks.
- A Mitutoyo Laser Holescale is incorporated in the X1 axis and Z1 axis so that high resolution (X1 axis: 6.25nm, Z1 axis: 4nm/8nm) is achieved and batch measurement of form / contour and surface roughness can be made.
- The active control method is employed for the Z1-axis detector to implement a wide-range measurement capability wherein the variation in dynamic measuring force is restricted.
- Since the Z1-axis detector incorporates an anti-collision safety device, the detector unit will automatically stop even if its main body collides with a workpiece or fixture.
- For models with the α -axis, it is possible to perform continuous measurement over horizontal and inclined surfaces by power-tilting the X1 axis.
- For models with the Y-axis table, it is possible to expand the measuring range for multiple workpieces, etc., through positioning in the Y-axis direction.
- Supplied with the easy-to-operate Remote Box, the user can make any movement by selecting the required axis using the two joysticks. The current axis selection is easily identified by the icon on the key top.
- Uses USB for communicating with the Data Processing / Analysis Unit (optional).

Technical Data:

X1 axis	
Measuring range:	8" (200mm)
Resolution:	0.25 μ m (0.00625 μ m)
Measurement method:	Laser Holescale
Drive speed:	Max. 1.57"/s (40mm/s) (in CNC mode) 0 - 1.57"/s (0 - 40mm/s) (in joystick control mode)
Measuring speed:	.0008 - .008"/s (0.02 - 0.2mm/s) (surface roughness) .0008 - .08"/s (0.02 - 2mm/s) (form/contour)
Measuring direction:	Forward / Backward
Traverse linearity:	(4+1.5L) μ m {(0.1+0.0015L) μ m} with standard stylus (8+1.5L) μ m {(0.2+0.0015L) μ m} with 2X-long stylus
*Traverse linearity:	(2+3L) μ m {(0.05+0.0003L) μ m} with standard stylus (4+1.5L) μ m {(0.1+0.0015L) μ m} with 2X-long stylus
Linear displacement accuracy $\pm(20^{\circ}\text{C})$:	$\pm(12+2L)\mu\text{m}$ { $\pm(0.3+0.002L)\mu\text{m}$ }
*Linear displacement accuracy $\pm(20^{\circ}\text{C})$:	$\pm(2.8+6.3+L)\mu\text{m}$ { $\pm(0.16+0.001L)\mu\text{m}$ }
	L = Measured length inch (mm)
Z1 axis	
Measuring range:	.47" (12mm) (with standard stylus) .94" (24mm) (with 2X-long stylus)
Resolution:	.16 μ m (0.004 μ m) (with standard stylus) .32 μ m (0.008 μ m) (with 2X-long stylus)
*Resolution:	.03 μ m (0.0008 μ m) (with standard stylus) .06 μ m (0.0016 μ m) (with 2X-long stylus)
Stylus up/down:	Arc movement
Measurement method:	Transmission-type laser linear encoder
Linear displacement accuracy (20 $^{\circ}$ C):	$\pm(12+120H)\mu\text{m}$ { $\pm(0.3+10.02H)\mu\text{m}$ }
*Linear displacement accuracy (20 $^{\circ}$ C):	$\pm(2.8+120H)\mu\text{m}$ { $\pm(0.07+10.02H)\mu\text{m}$ }
	H = Measured height inch (mm)
Measuring force:	4mN (with standard stylus) 0.75mN (with 2X-long stylus)
Traceable angle:	60 $^{\circ}$ for ascent, 60 $^{\circ}$ for descent (Depending on the workpiece surface condition)
Stylus tip:	Radius: 5 μ m, angle: 40 $^{\circ}$, diamond (ball stylus) (Radius: 0.25mm, sapphire)
Face of stylus:	Downward
Z2 axis (column type)	
Measuring range:	12" (300mm) (20" (500mm) high column type)
Resolution:	1.97 μ m (0.05 μ m)
Measurement method:	Reflective-type linear encoder
Drive speed:	Max. 7.87"/s (200mm/s) (in CNC mode) 0 - 1.97"/s (0 - 50mm/s) (in joystick control mode)
Base size (W x D):	29.5 x 23.6" (750 x 600mm)
Base material:	Granite
Dimension (W x D x H):	31.5 x 24.4 x 39.4" (800 x 620 x 1000mm) 31.5 x 24.4 x 47.2" (800 x 620 x 1200mm: high column type)
Mass:	529 lbs (240kg) 551 lbs (250kg): high column type)
*CS-H5000CNC model in red.	

Formtracer Extreme CS-5000CNC / CS-H5000CNC

SERIES 525 — CNC Form Measuring Instruments

SPECIFICATIONS

Model No.	CS-5000CNC	CS-5000CNC	CS-5000CNC	CS-5000CNC
Order No. (100V - 120V)	525-736A	525-737A	525-738A	525-739A
X1-axis measuring range	8" (200mm)	8" (200mm)	8" (200mm)	8" (200mm)
Z2-axis vertical travel	12" (300mm)	12" (300mm)	12" (300mm)	12" (300mm)
Y-axis table unit	—	—	Installed	Installed
α-axis unit	—	Installed	—	Installed

Model No.	CS-5000CNC	CS-5000CNC	CS-5000CNC	CS-5000CNC
Order No. (100V - 120V)	525-756A	525-757A	525-758A	525-759A
X1-axis measuring range	8" (200mm)	8" (200mm)	8" (200mm)	8" (200mm)
Z2-axis vertical travel	20" (500mm)	20" (500mm)	20" (500mm)	20" (500mm)
Y-axis table unit	—	—	Installed	Installed
α-axis unit	—	Installed	—	Installed

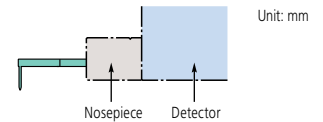
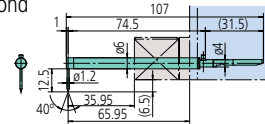
Model No.	CS-H5000CNC	CS-H5000CNC
Order No. (100V - 120V)	525-786A	525-787A
X1-axis measuring range	8" (200mm)	8" (200mm)
Z2-axis vertical travel	12" (300mm)	12" (300mm)
Y-axis table unit	—	Installed

Stylus

12AAD543*1: Standard-length stylus (tip radius: 5μm)

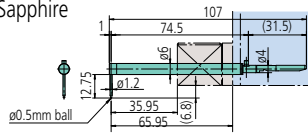
12AAJ037*2: For CS-H5000CNC (tip radius: 5μm)

Tip material: Diamond



12AAD544*1*2: Standard-length ball stylus (tip radius: 5μm)

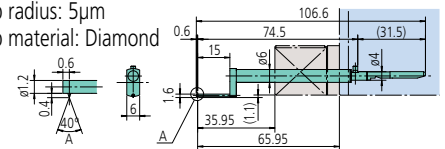
Tip material: Sapphire



12AAD651: Standard-length stylus for small hole

Tip radius: 5μm

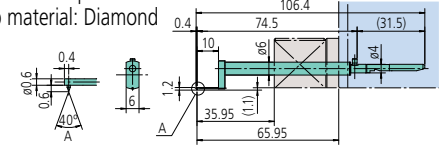
Tip material: Diamond



12AAD652: Standard-length stylus for extra-small hole

Tip radius: 5μm

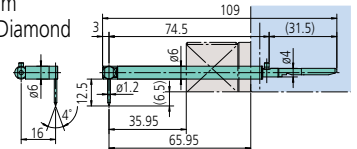
Tip material: Diamond



12AAD653: Standard-length eccentric stylus

Tip radius: 5μm

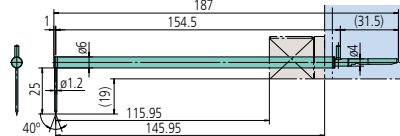
Tip material: Diamond



12AAD545*1: Double-length stylus (tip radius: 5μm)

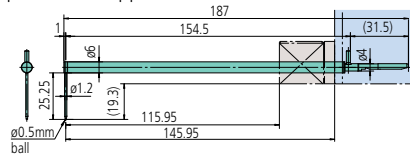
12AAJ039*2: For CS-H5000CNC (tip radius: 5μm)

Tip material: Diamond



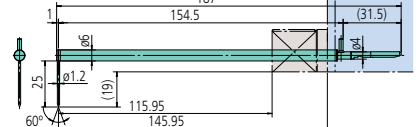
12AAD546*1*2: Double-length ball stylus

Tip material: Sapphire



12AAJ041*2: Double-length stylus (tip radius: 2μm)

Tip material: Diamond



*1: Standard accessory of CS-5000CNC

*2: Standard accessory of CS-H5000CNC

Software

FORMTRACEPAK V5

Enables control of the optional motor-driven Y-axis table and rotary table for realizing efficient measurement automation. You can also perform contour evaluation that allows free analysis of level differences, angle, pitch, area and other characteristics based on surface roughness data. In addition, analysis results can be saved in the "html", "mhtml" or pdf format which allows Internet Explorer or MS-Word compatibility, allowing PC without layout editing programs to view analysis results.



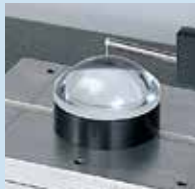
Contour Measurement and Surface Roughness Measurement Screen



Report Layout Screen

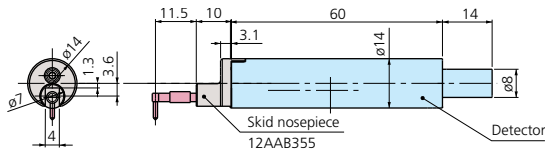
ASLPAK (optional software)

Spherical lens analysis program recommended to be used with CS-H5000CNC and CS-5000CNC models. To make full use of software functions, optional accessories such as y-axis table, 3DALT and theta θ-1 table are required. The functions can be restricted without the optional accessories.

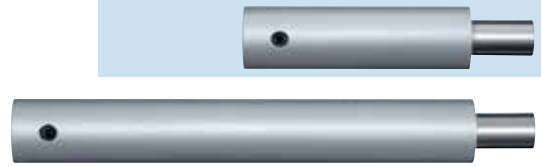


Optional Styli for Surface Roughness Measurement

Compatible with SJ-410, SJ-500, SV-2100, SV-3100, SV-3000CNC, SV-M3000CNC, SV-C3200, SV-C4500 Series



Detector (0.75mN): **178-396-2**
 Detector (4mN): **178-397-2**

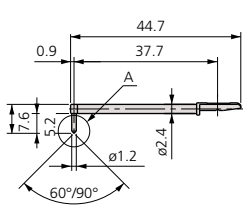
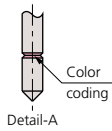


Extension rods
 (12AAG202: 50mm, 12AAG203: 100mm)

Styli

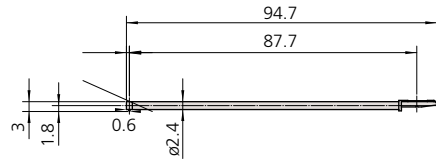
Unit: mm

Standard stylus



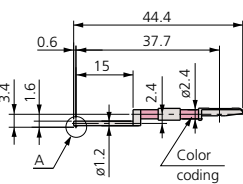
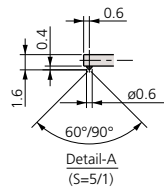
12AAE882 (1µm)*
12AAE924 (1µm)**
12AAC731 (2µm)*
12AAB331 (2µm)**
12AAB403 (5µm)**
12AAB415 (10µm)**
12AAE883 (250µm)
 () : Tip radius
 *Tip angle: 60° **Tip angle: 90°

2X long for deep hole



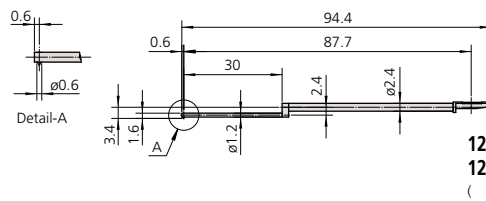
12AAE898 (2µm)*
12AAE914 (5µm)**
 () : Tip radius
 *Tip angle: 60° **Tip angle: 90°

For small hole



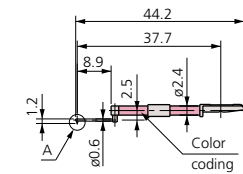
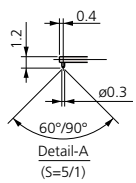
12AAC732 (2µm)*
12AAB404 (5µm)**
12AAB416 (10µm)**
 () : Tip radius
 *Tip angle: 60° **Tip angle: 90°

For small hole/2X long for deep hole



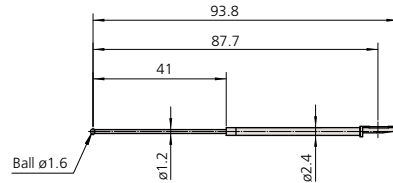
12AAE892 (2µm)*
12AAE908 (5µm)**
 () : Tip radius
 *Tip angle: 60° **Tip angle: 90°

For extra-small hole



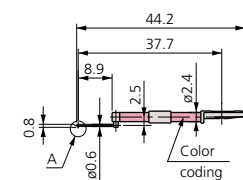
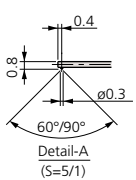
12AAC733 (2µm)*
12AAB405 (5µm)**
12AAB417 (10µm)**
 () : Tip radius
 *Tip angle: 60° **Tip angle: 90°

For small hole*2



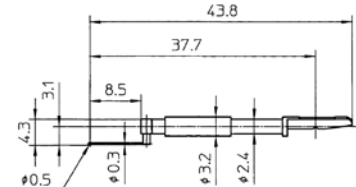
12AAE884 (0.8mm)
 () : Tip radius

For extra-minute hole



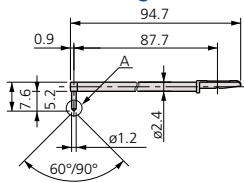
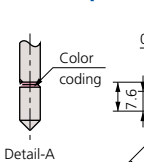
12AAC734 (2µm)*
12AAB406 (5µm)**
12AAB418 (10µm)**
 () : Tip radius
 *Tip angle: 60° **Tip angle: 90°

For ultra-small hole*1*2

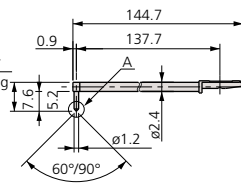
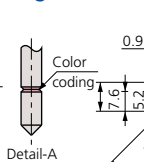


12AAJ662 (0.25mm)
 () : Tip radius

For deep hole (2X long and 3X long)

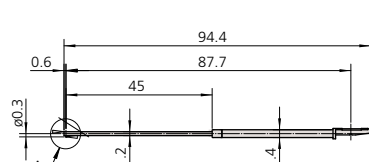
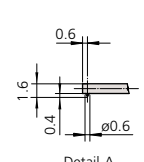


2X stylus
12AAC740 (2µm)*
12AAB413 (5µm)**
12AAB425 (10µm)**
 () : Tip radius
 *Tip angle: 60° **Tip angle: 90°



3X stylus
12AAC741 (2µm)*
12AAB414 (5µm)**
12AAB426 (10µm)**
 () : Tip radius
 *Tip angle: 60° **Tip angle: 90°

For small-slotted hole



12AAE938 (2µm)*
12AAE940 (5µm)**
 () : Tip radius
 *Tip angle: 60° **Tip angle: 90°

*1: For downward-facing measurement only

*2: Used for calibration, a standard step gauge (No.178-611, option) is also required.

Tip radius	1µm	2µm	5µm	10µm	250µm
Color coding	White	Black	No color	Yellow	No notch or color

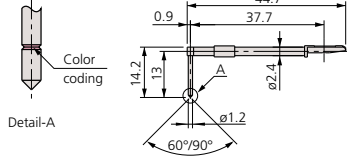
Optional Styli for Surface Roughness Measurement

Compatible with SJ-410, SJ-500, SV-2100, SV-3200, SV-3000CNC,
SV-M3000CNC, SV-C3200, SV-C4500 Series

Styli

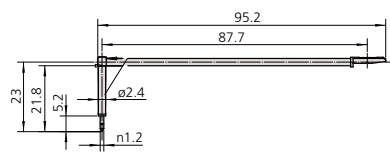
Unit: mm

For deep groove (10mm)



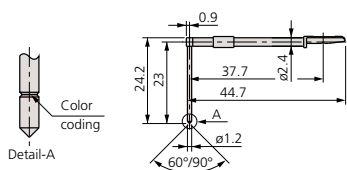
12AAC735 (2μm)*
12AAB409 (5μm)**
12AAB421 (10μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For deep groove (20mm)^{*1}/2X Long for deep hole



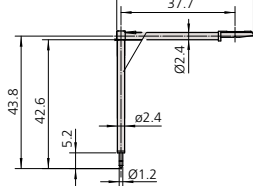
12AAE893 (2μm)*
12AAE909 (5μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For deep groove (20mm)



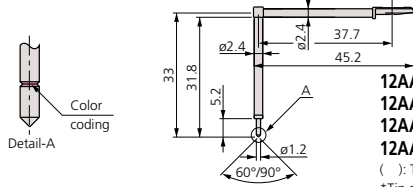
12AAC736 (2μm)*
12AAB408 (5μm)**
12AAB420 (10μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For deep groove (40mm)^{*1}



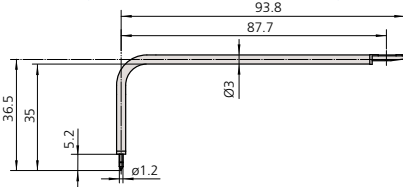
12AAE895 (2μm)*
12AAE911 (5μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For deep groove (30mm)



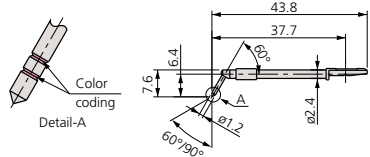
12AAC737 (2μm)*
12AAB335 (2μm)**
12AAB407 (5μm)**
12AAB419 (10μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For deep groove (30mm)^{*1}/2X Long for deep hole



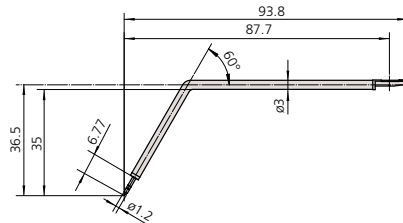
12AAE894 (2μm)*
12AAE910 (5μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For gear tooth



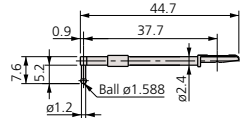
12AAB339 (2μm)*
12AAB410 (5μm)**
12AAB422 (10μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For gear tooth^{*1}/2X Long for deep hole



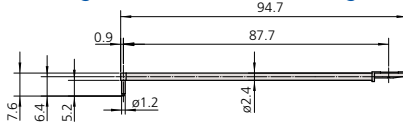
12AAE896 (2μm)*
12AAE912 (5μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For rolling circle waviness surface^{*2}



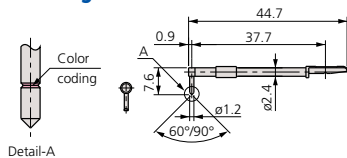
12AAB338 (0.8mm)
() : Tip radius

For rolling circle waviness^{*1}/2X Long for deep hole^{*2}



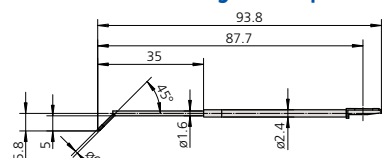
12AAE886 (0.25mm)
() : Tip radius

For knife-edge detector



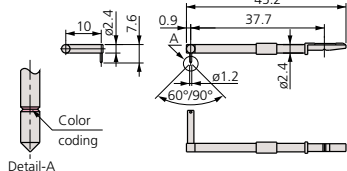
12AAC738 (2μm)*
12AAB411 (5μm)**
12AAB423 (10μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For corner hole^{*1}/2X Long for deep hole



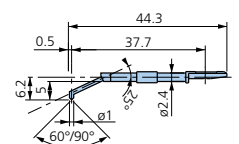
12AAM601 (2μm)*
12AAM603 (5μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For eccentric arm^{*1}



12AAC739 (2μm)*
12AAB412 (5μm)**
12AAB424 (10μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

For bottom surface



12AAE899 (2μm)*
12AAE915 (5μm)**
() : Tip radius
*Tip angle: 60° **Tip angle: 90°

Tip radius	1μm	2μm	5μm	10μm	250μm
Color coding	White	Black	No color	Yellow	No notch or color

*1: For downward-facing measurement only

*2: Used for calibration, a standard step gauge (No.178-611, option) is also required.

Optional Accessories for Automatic Measurement

Compatible with SV-3200, SV-C3200, SV-C4500, CS-3200 and CNC Models

Y-axis table*: 178-097

A Y-axis table for both positioning and capable of 3D surface roughness measurement when used with optional software FTPK-PRO or MCubeMap.**
* Not supporting Y-axis measurements. ** Only for 178-096

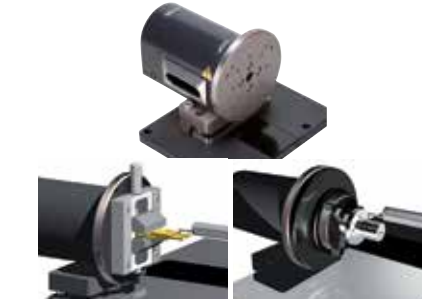


	178-097	178-096
Travel range	8" (200mm)	4" (100mm)
Resolution	1.97µm (0.05µm)	1.97µm (0.05µm)
Positioning accuracy	±3µm	±1µm
Drive speed	Max. 3.15"/s (80mm/s)	Max. .78"/s (20mm/s)
Maximum load	110 lbs (50kg)	33 lbs (50kg)
Mass	62 lbs (28kg)	68 lbs (31kg)

θ2-axis table: 178-078*

You can measure multiple points on a cylindrical workpiece and automate front/rear-side measurement.

* θ2-axis mounting plate (12AAE718) is required when directly installing on the base of the SV-3100.



Displacement	360°
Resolution	0.0072°
Maximum load (loading moment)	8.8 lbs (4kg) (343 N·cm or less)
Rotational speed	Max. 18°/s
Mass	11 lbs (5kg)

Quick chuck: 211-032

This chuck is useful when measuring small workpieces. You can easily clamp them with its knurled ring.

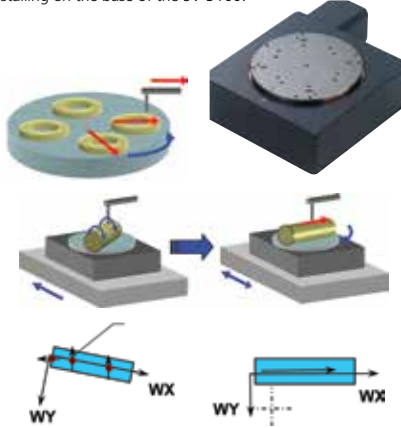


Retention range	Inner latch	OD: ø.04 - 1.42" (1 - 36mm)
	Inner latch	ID: ø.55 - 2.76" (14 - 70mm)
	Outer latch	OD: ø.04 - 2.95" (1 - 75mm)
Dimensions	ø 4.65 x 1.61" (118 x 41mm)	
Mass	2.6 lbs (1.2kg)	

θ1-axis table: 12AAD975*

For efficient measurement in the axial/transverse directions. When measuring a cylindrical workpiece, automatic alignment can be performed in combination with the Y-axis table.

* θ1-axis mounting plate (12AAE630) is required when directly installing on the base of the SV-3100.



Displacement	360°
Resolution	0.004°
Maximum load	26.5 lbs (12kg)
Rotational speed	Max. 10°/s
Mass	15 lbs (7kg)

Auto-leveling table: 178-087

This is a stage that performs fully automatic leveling as measurement starts, freeing the user from this troublesome operation. Fully automatic leveling can be done quickly by anyone. In addition, the operation is easy and reliable.



Inclination adjustment angle	±2°
Maximum load	15 lbs (7kg)
Table dimensions	5.1 x 3.9" (130 x 100mm)
Mass	7.7 lbs (3.5kg)

Micro-chuck: 211-031

This chuck is suitable for clamping extra-small diameter workpieces (ø1mm or less), which cannot be retained with the centering chuck.



Retention range	OD: ø 0 - .06" (0 - 1.5mm)
Dimensions	ø 4.65 x 1.9" (118 x 48.5mm)
Mass	1.3 lbs (0.6kg)

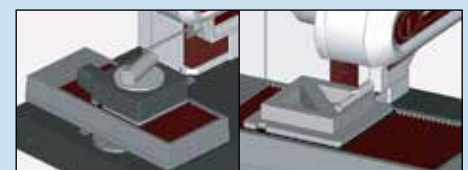
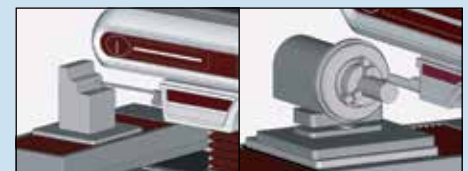
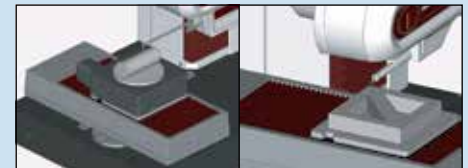
Examples of optimal combinations of accessories for CNC models

Optional accessory \ Function	Y-axis Table	θ1 Table	θ2 Table
Automatic leveling	—	—	—
Automatic alignment (Patent registered: Japan)	●	●	—
Multiple workpiece batch measurement	▲	—	—
Measurement in the Y-axis direction	●	—	—
Oblique measurement of XY plane **	●	—	—
Outside 3D surface roughness measurement/evaluation **	●	—	—
Multiple-piece measurement in the Y-axis direction (Positioning in the Y-axis direction)	●	—	—
Multiple-piece measurement in the radius direction (Positioning in the rotating direction of XY plane)	▲	●	—
Tracking measurement in the Z-axis direction *	—	—	—
Inclined surface measurement in the X-axis direction	▲	—	—
Inclined hole inside measurement in the X-axis direction	▲	—	—
Multiple cylinder generatrix line measurement	▲	—	●
Measurement of both top and bottom surfaces	▲	—	●
Rotary positioning of large workpiece ***	—	—	—
Upward/downward and frontward/backward measurement of large workpiece ***	—	—	—

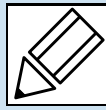
* : Applicable only to form/contour measurement

** : Applicable only to surface roughness measurement

*** : Applicable only for SV-M3000CNC



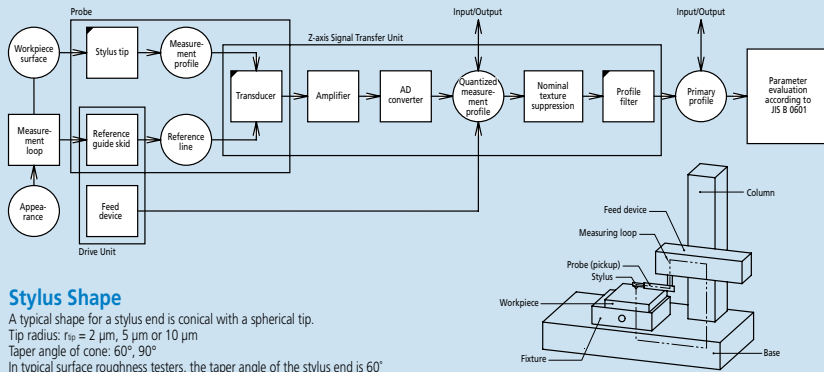
Quick Guide to Precision Measuring Instruments



Surftest (Surface Roughness Testers)

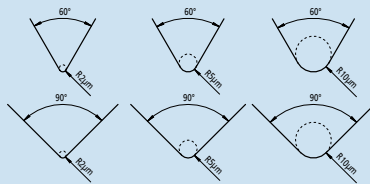
- JIS B 0601: 2001 Geometric Product Specifications (GPS)–Surface Texture: Profile method– Terms, definitions, and surface texture parameters
- JIS B 0632: 2001 Geometric Product Specifications (GPS)–Surface Texture: Profile method– Metrological characterization of phase-correct filters
- JIS B 0633: 2001 Geometric Product Specifications (GPS)–Surface Texture: Profile method– Rules and procedures for the assessment of surface texture
- JIS B 0651: 2001 Geometric Product Specifications (GPS)–Surface Texture: Profile method– Nominal characteristics of contact (stylus) instruments

Nominal Characteristics of Contact (Stylus) Instruments



Stylus Shape

A typical shape for a stylus end is conical with a spherical tip.
 Tip radius: $r_{tp} = 2 \mu\text{m}, 5 \mu\text{m}$ or $10 \mu\text{m}$
 Taper angle of cone: $60^\circ, 90^\circ$
 In typical surface roughness testers, the taper angle of the stylus end is 60° unless otherwise specified.



Static Measuring Force

Nominal radius of curvature of stylus tip: μm	Static measuring force at the mean position of stylus: mN	Tolerance on static measuring force variations: mN/ μm
2	0.75	0.035
5	0.75 (4.0) Note 1	0.2
10		

Note 1: The maximum value of static measuring force at the average position of a stylus is to be 4.0mN for a special structured probe including a replaceable stylus.

Relationship between Cutoff Value and Stylus Tip Radius

The following table lists the relationship between the roughness profile cutoff value λ_c , stylus tip radius r_{tp} , and cutoff ratio λ_c/λ_s .

λ_c mm	λ_s μm	λ_c/λ_s	Maximum r_{tp} μm	Maximum sampling length μm
0.08	2.5	30	2	0.5
0.25	2.5	100	2	0.5
0.8	2.5	300	2 Note 1	0.5
2.5	8	300	5 Note 2	1.5
8	25	300	10 Note 2	5

Note 1: For a surface with $Ra > 0.5 \mu\text{m}$ or $Rz > 3 \mu\text{m}$, a significant error will not usually occur in a measurement even if $r_{tp} = 5 \mu\text{m}$.
 Note 2: If a cutoff value λ_c is $2.5 \mu\text{m}$ or $8 \mu\text{m}$, attenuation of the signal due to the mechanical filtering effect of a stylus with the recommended tip radius appears outside the roughness profile pass band. Therefore, a small error in stylus tip radius or shape does not affect parameter values calculated from measurements. If a specific cutoff ratio is required, the ratio must be defined.

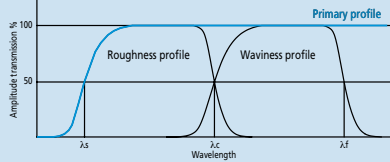
Metrological Characterization of Phase Correct Filters

JIS B 0632: 2001 (ISO 11562: 1996)

A profile filter is a phase-correct filter without phase delay (cause of profile distortion dependent on wavelength). The weight function of a phase-correct filter shows a normal (Gaussian) distribution in which the amplitude transmission is 50% at the cutoff wavelength.

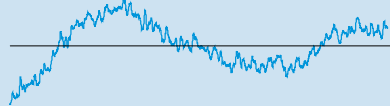
Surface Profiles

JIS B 0601: 2001 (ISO 4287: 1997)



Primary Profile

Profile obtained from the measured profile by applying a low-pass filter with cutoff value λ_s .



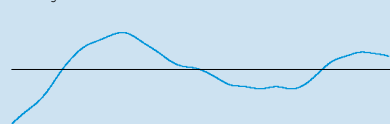
Roughness Profile

Profile obtained from the primary profile by suppressing the longer wavelength components using a high-pass filter of cutoff value λ_c .



Waviness Profile

Profile obtained by applying a band-pass filter to the primary profile to remove the longer wavelengths above λ_f and the shorter wavelengths below λ_c .

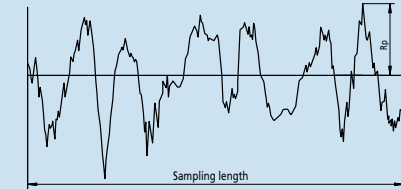


Definition of Parameters

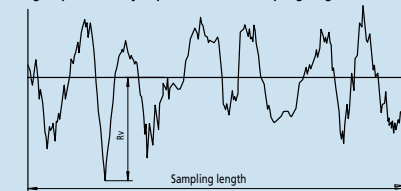
JIS B 0601: 2001 (ISO 4287: 1997)

Amplitude Parameters (peak and valley)

- Maximum peak height of the primary profile P_p
- Maximum peak height of the roughness profile R_p
- Maximum peak height of the waviness profile W_p
- Largest profile peak height Z_p within a sampling length

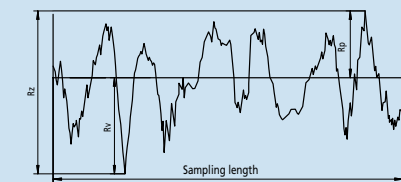


- Maximum valley depth of the primary profile P_v
- Maximum valley depth of the roughness profile R_v
- Maximum valley depth of the waviness profile W_v
- Largest profile valley depth Z_v within a sampling length



- Maximum height of the primary profile P_z
- Maximum height of the roughness profile R_z
- Maximum height of the waviness profile W_z

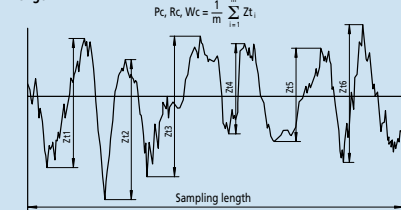
Sum of height of the largest profile peak height Z_p and the largest profile valley depth Z_v within a sampling length



In Old JIS and ISO 4287-1: 1984, R_z was used to indicate the "ten point height of irregularities." Care must be taken because differences between results obtained according to the existing and old standards are not always negligibly small. (Be sure to check whether the drawing instructions conform to existing or old standards.)

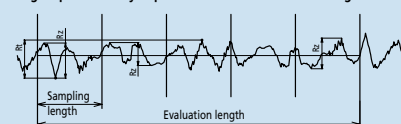
- Mean height of the primary profile elements P_c
- Mean height of the roughness profile elements R_c
- Mean height of the waviness profile elements W_c

Mean value of the profile element heights Z_t within a sampling length

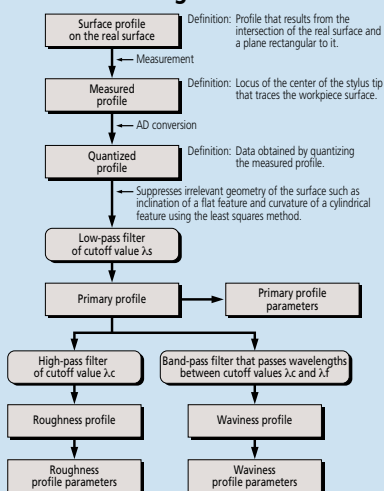


- Total height of the primary profile P_t
- Total height of the roughness profile R_t
- Total height of the waviness profile W_t

Sum of the height of the largest profile peak height Z_p and the largest profile valley depth Z_v within the evaluation length



Data Processing Flow



Amplitude Parameters (average of ordinates)

Arithmetical mean deviation of the primary profile P_a
 Arithmetical mean deviation of the roughness profile R_a
 Arithmetical mean deviation of the waviness profile W_a
 Arithmetic mean of the absolute ordinate values $Z(x)$ within a sampling length

$$P_a, R_a, W_a = \frac{1}{l} \int_0^l |Z(x)| dx$$

with l as l_p, l_r or l_w according to the case.

Root mean square deviation of the primary profile P_q
 Root mean square deviation of the roughness profile R_q
 Root mean square deviation of the waviness profile W_q
 Root mean square value of the ordinate values $Z(x)$ within a sampling length

$$P_q, R_q, W_q = \sqrt{\frac{1}{l} \int_0^l Z^2(x) dx}$$

with l as l_p, l_r or l_w according to the case.

Skewness of the primary profile P_{sk}
 Skewness of the roughness profile R_{sk}
 Skewness of the waviness profile W_{sk}

Quotient of the mean cube value of the ordinate values $Z(x)$ and the cube of P_q, R_q , or W_q , respectively, within a sampling length

$$R_{sk} = \frac{1}{R_q^3} \left[\frac{1}{l_r} \int_0^{l_r} Z^3(x) dx \right]$$

The above equation defines R_{sk} . P_{sk} and W_{sk} are defined in a similar manner. P_{sk}, R_{sk} , and W_{sk} are measures of the asymmetry of the probability density function of the ordinate values.

Kurtosis of the primary profile P_{ku}
 Kurtosis of the roughness profile R_{ku}
 Kurtosis of the waviness profile W_{ku}

Quotient of the mean quartic value of the ordinate values $Z(x)$ and the fourth power of P_q, R_q , or W_q , respectively, within a sampling length

$$R_{ku} = \frac{1}{R_q^4} \left[\frac{1}{l_r} \int_0^{l_r} Z^4(x) dx \right]$$

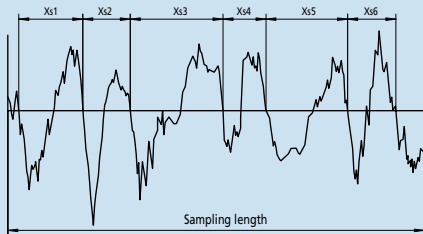
The above equation defines R_{ku} . P_{ku} and W_{ku} are defined in a similar manner. P_{ku}, R_{ku} , and W_{ku} are measures of the sharpness of the probability density function of the ordinate values.

Spacing Parameters

Mean width of the primary profile elements P_{sm}
 Mean width of the roughness profile elements R_{sm}
 Mean width of the waviness profile elements W_{sm}

Mean value of the profile element widths X_s within a sampling length

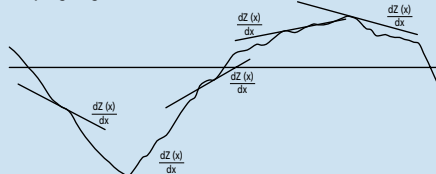
$$P_{sm}, R_{sm}, W_{sm} = \frac{1}{m} \sum_{i=1}^m X_{s_i}$$



Hybrid Parameters

Root mean square slope of the primary profile $P_{\Delta q}$
 Root mean square slope of the roughness profile $R_{\Delta q}$
 Root mean square slope of the waviness profile $W_{\Delta q}$

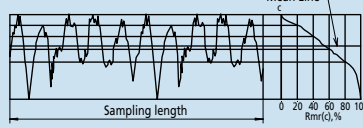
Root mean square value of the ordinate slopes dZ/dX within a sampling length



Curves, Probability Density Function, and Related Parameters

Material ratio curve of the profile (Abbott-Firestone curve)

Curve representing the material ratio of the profile as a function of section level c



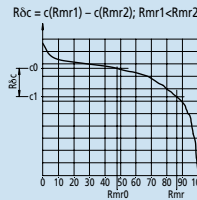
Material ratio of the primary profile $P_{mr}(c)$
 Material ratio of the roughness profile $R_{mr}(c)$
 Material ratio of the waviness profile $W_{mr}(c)$

Ratio of the material length of the profile elements $MI(c)$ at a given level c to the evaluation length

$$P_{mr}(c), R_{mr}(c), W_{mr}(c) = \frac{MI(c)}{l_n}$$

Section height difference of the primary profile P_{dc}
 Section height difference of the roughness profile R_{dc}
 Section height difference of the waviness profile W_{dc}

Vertical distance between two section levels of a given material ratio



Relative material ratio of the primary profile P_{mr}
 Relative material ratio of the roughness profile R_{mr}
 Relative material ratio of the waviness profile W_{mr}

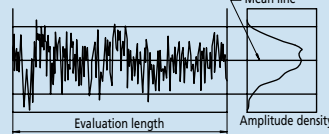
Material ratio determined at a profile section level $R_{\delta c}$ (or $P_{\delta c}$ or $W_{\delta c}$), related to the reference section level c_0

$$P_{mr}, R_{mr}, W_{mr} = P_{mr}(c_1), R_{mr}(c_1), W_{mr}(c_1)$$

where $c_1 = c_0 - R_{\delta c}$ ($P_{\delta c}, W_{\delta c}$)
 $c_0 = c(P_{m0}, R_{m0}, W_{m0})$

Probability density function (profile height amplitude distribution curve)

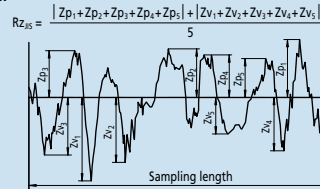
Sample probability density function of the ordinate $Z(x)$ within the evaluation length



JIS Specific Parameters

Ten-point height of irregularities, Rz_{15}

Sum of the absolute mean height of the five highest profile peaks and the absolute mean depth of the five deepest profile valleys, measured from the mean line within the sampling length of a roughness profile. This profile is obtained from the primary profile using a phase-correct band-pass filter with cutoff values of f_c and f_s .



Symbol	Used profile
Rz_{15S2}	Surface profile as measured
Rz_{15S4}	Roughness profile derived from the primary profile using a phase-correct high-pass filter

Arithmetic mean deviation of the profile Ra_{15}

Arithmetic mean of the absolute values of the profile deviations from the mean line within the sampling length of the roughness profile (75%). This profile is obtained from a measurement profile using an analog high-pass filter with an attenuation factor of 12db/octave and a cutoff value of f_c .

$$Ra_{15} = \frac{1}{l_n} \int_0^{l_n} |Z(x)| dx$$

Sampling Length for Surface Roughness Parameters

JIS B 0633: 2001 (ISO 4288: 1996)

Table 1: Sampling lengths for aperiodic profile roughness parameters ($R_a, R_q, R_{sk}, R_{ku}, R_{\Delta q}$), material ratio curve, probability density function, and related parameters

R_a μm	Sampling length l_r mm	Evaluation length l_n mm
$(0.006) < R_a \leq 0.02$	0.08	0.4
$0.02 < R_a \leq 0.1$	0.25	1.25
$0.1 < R_a \leq 2$	0.8	4
$2 < R_a \leq 10$	2.5	12.5
$10 < R_a \leq 80$	8	40

Table 2: Sampling lengths for aperiodic profile roughness parameters (R_z, R_v, R_p, R_c, R_t)

R_z $Rz1max$ μm	Sampling length l_r mm	Evaluation length l_n mm
$(0.025) < R_z, Rz1max \leq 0.1$	0.08	0.4
$0.1 < R_z, Rz1max \leq 0.5$	0.25	1.25
$0.5 < R_z, Rz1max \leq 10$	0.8	4
$10 < R_z, Rz1max \leq 50$	2.5	12.5
$50 < R_z, Rz1max \leq 200$	8	40

1) R_z is used for measurement of R_z, R_v, R_p, R_c , and R_t .
 2) $Rz1max$ only used for measurement of $Rz1max, Rv1max, Rp1max$, and $Rc1max$.

Table 3: Sampling lengths for measurement of periodic roughness profile roughness parameters and periodic or aperiodic profile parameter R_{sm}

R_{sm} mm	Sampling length l_r mm	Evaluation length l_n mm
$0.013 < R_{sm} \leq 0.04$	0.08	0.4
$0.04 < R_{sm} \leq 0.13$	0.25	1.25
$0.13 < R_{sm} \leq 0.4$	0.8	4
$0.4 < R_{sm} \leq 1.3$	2.5	12.5
$1.3 < R_{sm} \leq 4$	8	40

Procedure for determining a sampling length if it is not specified

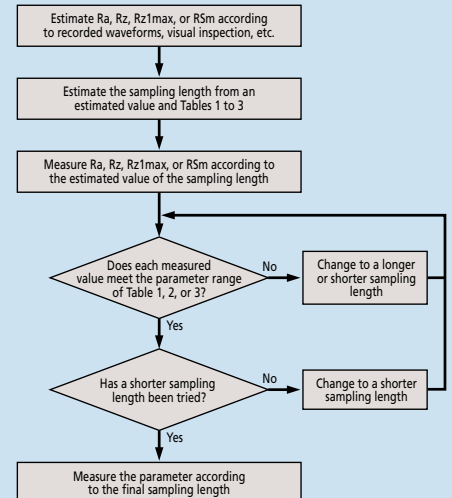


Table 1. Procedure for determining the sampling length of an aperiodic profile if it is not specified.

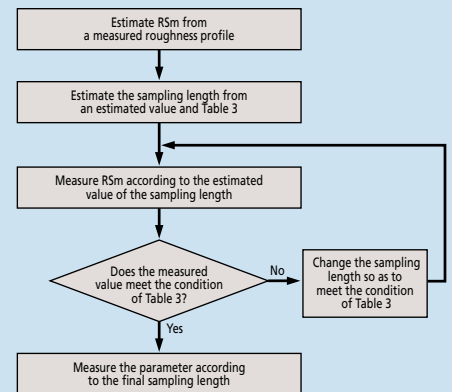


Table 2. Procedure for determining the sampling length of a periodic profile if it is not specified.

Contracer CV-2100

SERIES 218 — Contour Measuring Instruments

FEATURES

- Newly designed high-precision digital ARC scale improves the Z-axis accuracy and resolution.
- Quick-release grip handle allows for rapid traverse in column Z-axis for CV-2100M4.
- Key operation buttons are now mounted onto the X-axis drive unit, eliminating wired remote box.
- X-axis traverse speed has been greatly improved to 20mm/s allowing quick positioning and set-up time.
- New added function for automatic stylus up/down means high-volume repetitive measurements are now capable with part programming.
- Z-axis detector measuring range has been improved to 50mm for both models.
- CV-2100N4 model can be mounted to optional manual column stand or custom fixture supplied by end user.

CV-2100M4 with personal computer system and software



Connected to a personal computer, the FORMTRACEPAK V5 contour analysis program provides various modes of measurement and analysis.
*Printer not included

Technical Data

X1-axis	
Measuring range:	4" (100mm) (CV-2100)
Resolution:	3.93µin (0.1µm)
Measurement method:	STVC-10Z
Drive speed:	0-.79"/s (0-20mm/s)
Measuring speed:	.000787"/s, .2"/s (.02, 5mm/s)
Measuring direction:	Forward / Backward
Traverse linearity:	98.4µin/4" (2.5µm/100mm) (CV-2100)
Linear displacement:	±(100+20L)µin ±(2.5+2L/100)µm
	* L = Drive length (mm)
Inclining range:	±45°
Z2-axis (column)	
Column type:	Manual (M4 type)
Vertical travel:	13.8" (350mm) (M4 type)

Z1-axis (detector unit)

Measuring range:	2" (50mm)
Resolution:	3.93µin (0.1µm)
Measurement method:	Digital arc scale
Linear displacement:	±(100+100h)µin ±(2.5+0.1H)µm
Accuracy (at 20°C):	*H: Measurement height from the horizontal position within ±1" (±25mm)

Stylus up/down operation: Arc movement

Face of stylus:	Downward
Measuring force:	30±10mN (3gf)
Traceable angle:	Ascent: 77°, descent: 87° (using the standard stylus provided and depending on the surface roughness)

Stylus tip	Radius: 25µm, carbide tip
Base size (W x H):	23.6 x 17.7" (600 x 450mm)
Base material:	Granite
Mass:	321 lbs (145.8kg) (CV-2100M4),
Power supply:	100 – 240VAC ±10%, 50/60Hz
Power consumption:	30W (main unit only)



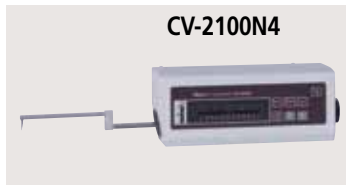
Centralized front control panel



Quick-vertical motion handle



X-axis jog shuttle



CV-2100N4

*1



Desktop PC



Manual column stand for CV-2100N4*2

Highly accurate arc scale



This scale directly tracks the arc trajectory of the stylus tip so that the most accurate compensation can be applied to the scale output, which leads to higher accuracy and resolution.

*1: If the CV-2100N4 is operated without the dedicated manual stand, the measuring range of the Z-axis might be reduced, depending on the installation conditions. If you are considering using the CV-2100N4 without the stand, contact your local Mitutoyo sales office for advice.

*2: Optional accessory 218-042 manual column stand

Contracer CV-2100

SERIES 218 — Contour Measuring Instruments

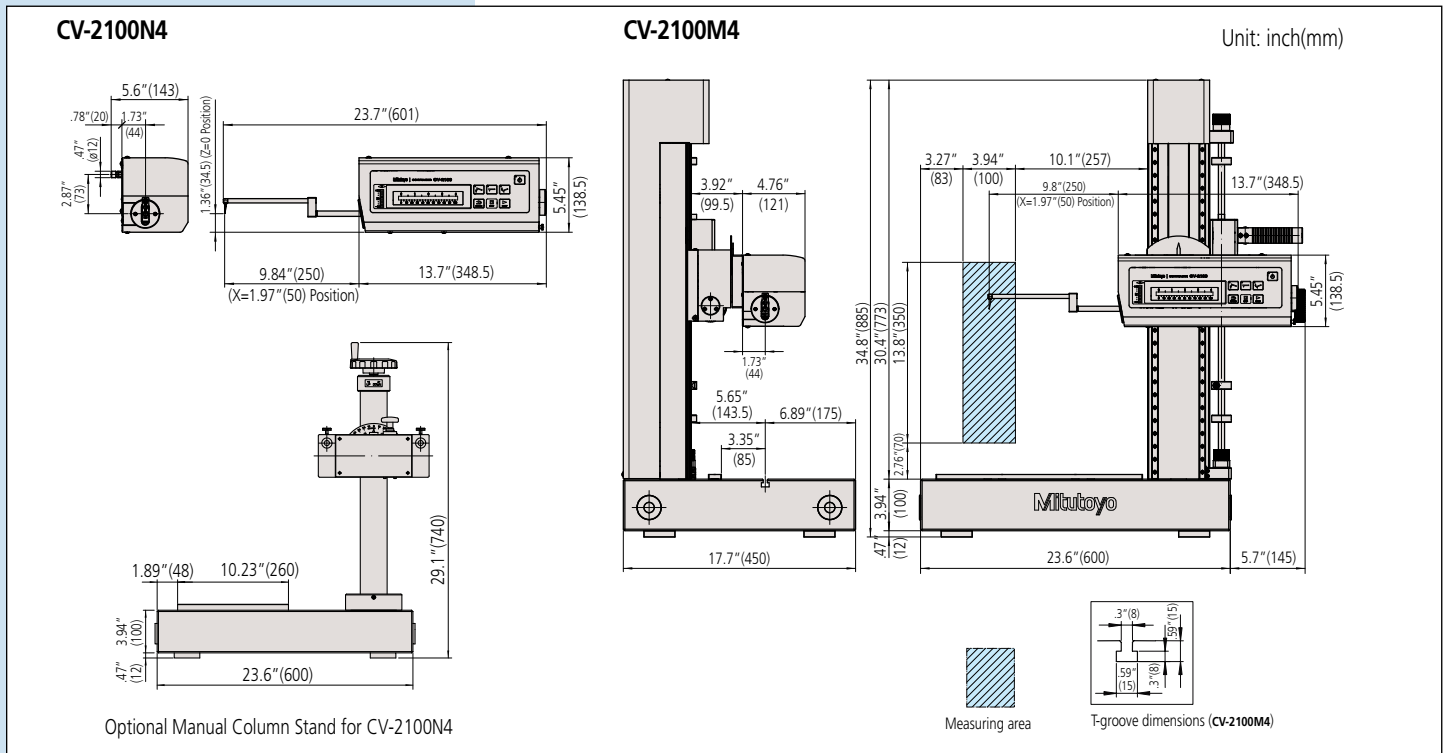
Optional Accessories

- 218-042:** Column stand for CV-2100N4
(vertical travel: 250mm, inclination: $\pm 45^\circ$)
- 218-001:** Cross-travel table (XY range: 100 x 50mm)
- 218-011:** Cross-travel table (XY range: 4" x 2")
- 218-041:** Cross-travel table (XY range: 50 x 25mm)
- 218-051:** Cross-travel table (XY range: 2" x 1")
- 218-002:** Rugged table
- 176-107:** Holder with clamp
- 218-003:** Rotary vise (heavy-duty type)
- 172-144:** Rotary vise
- 172-234:** V-block with clamp
(Max. workpiece dia.: 50mm)
- 172-378:** V-block with clamp
(Max. workpiece dia.: 25mm)
- 172-197:** Swivel center support
- 172-142:** Center support
- 172-143:** Center support riser
- 998862:** Pin gage unit for calibration (mm)
- 998861:** Pin gage unit for calibration (inch)
- :** Arms and styli (See page J-32/33.)
- 12AAG175:** Calibration table
- 178-047:** 3-axis adjustment table

SPECIFICATIONS

Model		CV-2100M4	CV-2100N4
Order No.		218-643A	218-623A
Measurement range	X-axis	4" (100mm)	
	Z1-axis (detector unit)	2" (50mm)	
Z2-axis (column) travel range		13.8" (350mm)	—
X-axis inclination angle		$\pm 45^\circ$	—
Resolution	X-axis	3.93 μ m (0.1 μ m)	
	Z1-axis	3.93 μ m (0.1 μ m)	
Drive method	X-axis	Motorized drive 0 - 0.79in/s (0 - 20mm/s)	
	Z2-axis (column)	Manual (quick up-and-down motion, fine feed)	—
Measuring speed		.00078 - .2"/sec (0.02 - 5mm/s)	
Linearity accuracy (X-axis horizontal orientation)		98.4 μ m/4in (2.5 μ m/100mm)	
Accuracy (20°C)	X-axis	$\pm(100+20L)\mu$ m [$\pm(2.5+0.02L)\mu$ m] L = Measurement Length (mm)	
	Z1-axis	$\pm(100+ 100H)\mu$ m [$\pm(2.5+ 0.1H)\mu$ m] H = Measurement height from horizontal position within 1" (± 25 mm)	
Measurement direction		Forward / Backward	
Measurement surface direction		Downward	
Measuring force		(3gf) (30 \pm 10mN)	
Stylus traceable angle (Standard accessory stylus)		Ascent 77°, Descent 87° (Depends on the surface condition)	
External dimensions (WxDxH)		29.3 x 17.7 x 34.8" (745x450x885mm)	25.6 x 5.63 x 5.45" (651x143x138.5mm)
Mass		321.43 lbs (145.8 kg)	12.78 lbs (5.8 kg)

DIMENSIONS



Contracer CV-3200 / CV-4500

SERIES 218 — Contour Measuring Instruments



CV-3200L4 (with options)



CV-3200S4 with personal computer system and software

CV-3200 FEATURES

- Dramatically increased drive speed (X axis: 80 mm/s, Z2 axis: 20 mm/s) further reduces total measurement time.
- In order to maintain the traverse linearity specification for an extended period of time, Mitutoyo has adopted highly rigid ceramic guides that combine the characteristics of smallest secular change and remarkable resistance to abrasion.
- With the support for a wide range of optional peripherals designed for use with the CNC models enables simplified CNC measurement.
- The drive unit (X-axis) and column (Z2-axis) are equipped with a high-accuracy linear encoders (ABS type on Z2-axis). This improves reproducibility of continuous automatic measurement of small holes in the vertical direction and repeated measurement of parts which are difficult to position.
- A newly designed straight arm reduces interference on the workpiece and expands the measurement range in the Z1 axis (height) direction.
- One-touch mounting and removal of the arm.
- X1-axis accuracy: $\pm(0.8+0.01L)\mu\text{m}^*$
Z1-axis accuracy: $\pm(1.6+12HI/100)\mu\text{m}$
Designed to handle workpieces calling for high accuracy.

* CV-3200S4, H4, W4 types, L = Drive length, H = Measurement height (mm)

With the addition of a new function for continuously measuring top and bottom faces, the variable measuring force function has become more useful, enabling a wide variety of efficient, high-precision measurements.

CV-4500 FEATURES

- When combined with the double cone-end stylus (a new product with diametrically opposed contact points), the instrument can continuously measure in the upward and downward directions without the need to change the arm orientation or reset the workpiece fixturing.
- The measuring force can be switched among five levels (upward and downward) from the data-processing program (Formtracepak).
- High-precision and high-speed drive has been achieved, significantly improving measurement efficiency.
- A newly designed straight arm has reduced interference on the workpiece and expanded the measurement range in the Z1 axis (height) direction.
- One-touch mounting and removal of the arm.



Technical Data

X-axis

Measuring range: 4" (100mm) or 8" (200mm)
Resolution: 1.97 μm (0.05 μm)
Measurement method: Reflective-type linear encoder
Drive speed: 3.15"/s (80mm/s) and manual
Measuring speed: .0008 - .79"/s (0.02 - 20mm/s)*

*Recommended speed: under 5mm/s
If using higher speed, stylus tip may be chipped and/or accuracy may be worse, depending on surface condition.

Measuring direction: Forward / Backward
Traverse linearity: 32 $\mu\text{m}/4"$, 80 $\mu\text{m}/8"$
(0.8 $\mu\text{m}/100\text{mm}$, 2 $\mu\text{m}/200\text{mm}$)
*with the X axis in horizontal orientation

Linear displacement: (31.5+10L) μm
accuracy (at 20°C) { $\pm(0.8+0.01L)\mu\text{m}$ } (CV-3200S4, H4, W4, L4)
(32+10L) μm
{ $\pm(0.8+0.01L)\mu\text{m}$ } (CV-4500S4, H4, W4, L4)
(31.5+20L) μm
{ $\pm(0.8+0.02L)\mu\text{m}$ } (CV-3200S8, H8, W8, L8)
(32+20L) μm
{ $\pm(0.8+0.02L)\mu\text{m}$ } (CV-4500S8, H8, W8, L8)
* L = Drive length (mm)

Inclining range: $\pm 45^\circ$
Z2-axis (column)
Vertical travel: 10" (300mm) or 20" (500mm)
Resolution: 39.4 μm (1 μm)
Measurement method: ABSOLUTE linear encoder
Drive speed: 0 - 1.2"/s (0 - 30mm/s) and manual

Z1-axis (detector unit)

Measuring range: $\pm 1.2"$ ($\pm 30\text{mm}$)
Resolution: 1.57 μm (0.04 μm) (CV-3200 series),
.78 μm (0.02 μm) (CV-4500 series)
Measurement method: Rotary arc encoder (CV-3200 series),
(CV-4500 series)

Linear displacement
Accuracy (at 20°C): $\pm(63+120HI)\mu\text{m}$ ($\pm(1.4+12HI/100)\mu\text{m}$)
(CV-3200 series)
 $\pm(32+120HI)\mu\text{m}$ ($\pm(0.8+12HI/100)\mu\text{m}$)
(CV-4500 series)
*H: Measurement height from the horizontal position (mm)

Stylus up/down operation: Arc movement
Face of stylus: Upward/downward
Measuring force: 30mN (CV-3200)
Measuring force: 10, 20, 30, 40, 50mN (CV-4500)
(Specified from the data-processing program)

Formtracepak
Traceable angle: Ascent: 77°, descent: 83°
(using the standard stylus provided and depending on the surface roughness)

Stylus tip
Base size (W x H): 17.7 x 23.6" (450 x 600mm) or
39.4 x 17.7" (1000 x 450mm)

Base material: Granite
Power supply: 100 - 240VAC $\pm 10\%$, 50/60Hz
Power consumption: 400W (main unit only)

Contracer CV-3200 / CV-4500

SERIES 218 — Contour Measuring Instruments

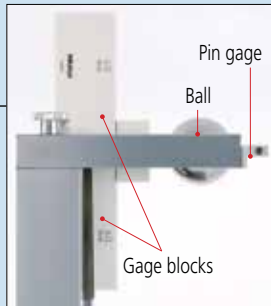
SPECIFICATIONS

Model No.	CV-3200S4	CV-3200H4	CV-3200W4	CV-3200L4
Order No. (inch)	218-491-10A	218-492-10A	218-493-10A	218-494-10A
Model No.	CV-4500S4	CV-4500H4	CV-4500W4	CV-4500L4
Order No. (inch)	218-451-10A	218-452-10A	218-453-10A	218-454-10A
X1-axis measuring range	4" (100mm)	4" (100mm)	4" (100mm)	4" (100mm)
Vertical travel	12" (300mm) power column	20" (500mm) power column	20" (500mm) power column	27.6" (700mm) power column
Granite base size (WxD)	23.6 x 17.7" (600 x 450mm)	23.6 x 17.7" (600 x 450mm)	39.4 x 17.7" (1000 x 450mm)	39.4 x 17.7" (1000 x 450mm)
Dimensions (main unit, WxDxH)	29.2 x 17.7 x 35.6" (741 x 450 x 905mm)	29.2 x 17.7 x 43.5" (741 x 450 x 1105mm)	45.5 x 19 x 46.3" (1156 x 482 x 1176mm)	45.5 x 19.4 x 56.5" (1156 x 492 x 1436mm)
Mass (main unit)	309 lbs (140kg)	331 lbs (150kg)	485 lbs (220kg)	595 lbs (270kg)
Model No.	CV-3200S8	CV-3200H8	CV-3200W8	CV-3200L8
Order No. (inch)	218-496-10A	218-497-10A	218-498-10A	218-499-10A
Model No.	CV-4500S8	CV-4500H8	CV-4500W8	CV-4500L8
Order No. (inch)	218-456-10A	218-457-10A	218-458-10A	218-459-10A
X1-axis measuring range	8" (200mm)	8" (200mm)	8" (200mm)	4" (100mm)
Vertical travel	12" (300mm) power column	20" (500mm) power column	20" (500mm) power column	27.6" (700mm) power column
Granite base size (WxD)	23.6 x 17.7" (600 x 450mm)	23.6 x 17.7" (600 x 450mm)	39.4 x 17.7" (1000 x 450mm)	39.4 x 17.7" (1000 x 450mm)
Dimensions (main unit, WxDxH)	30.2 x 19 x 38" (767 x 482 x 966mm)	30.2 x 19 x 46" (767 x 482 x 1166mm)	45.9 x 19 x 46.3" (1166 x 482 x 1176mm)	45.9 x 19.4 x 56.5" (1166 x 492 x 1436mm)
Mass (main unit)	309 lbs (140kg)	331 lbs (150kg)	485 lbs (220kg)	595 lbs (270kg)

Collective Calibration Function

- A dedicated calibration gage enables the user to calibrate the instrument for Z-axis gain, symmetry, stylus-tip radius, etc., in a single procedure.

Calibration kit for CV-4500series



Calibration Kit:
CV-4500: **12AAQ491**
CV-3200: **12AAQ489** (not shown)

Software

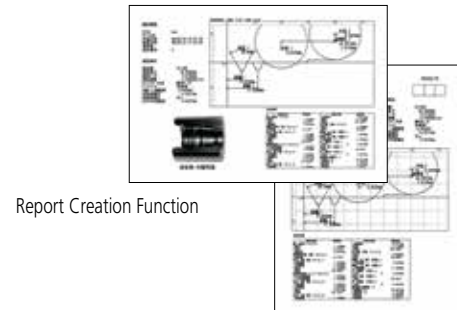
FORMTRACEPAK V5



Measurement Control Screen

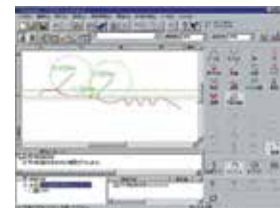


Profile Analysis Screen

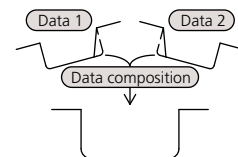


Report Creation Function

Automatic Circle/Line Application Function



Data Composition Function



MiCAT

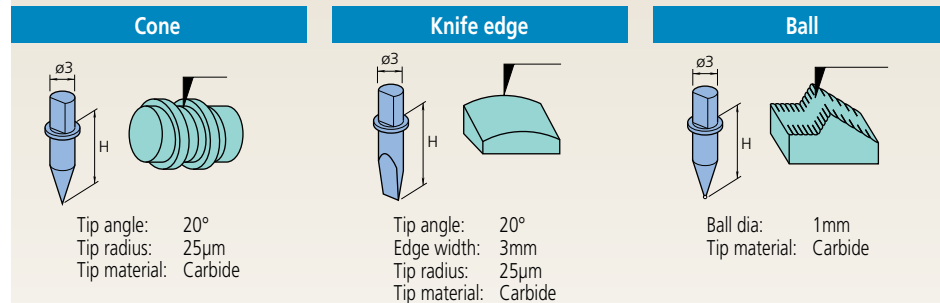
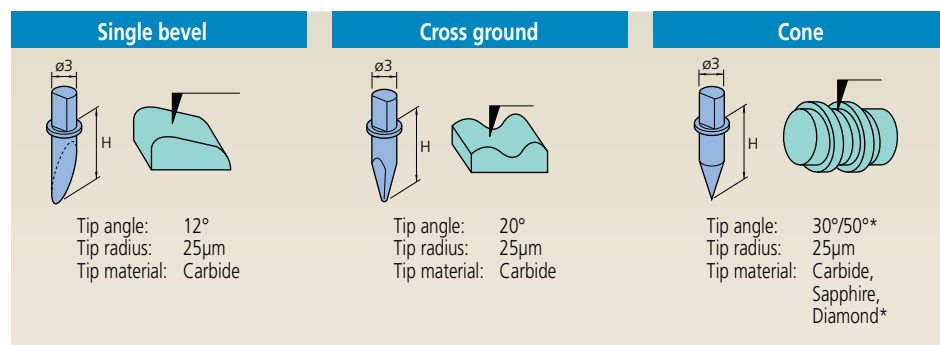
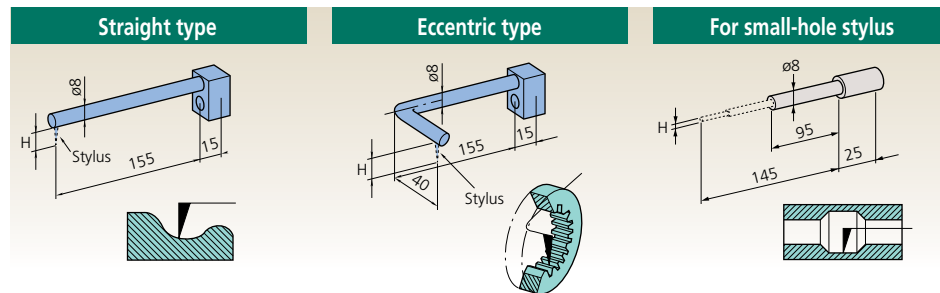
Mitutoyo-Intelligent Computer Aided Technology

the standard in world
metrology software

FORM

Optional Arms and Styli for Contour Measurement

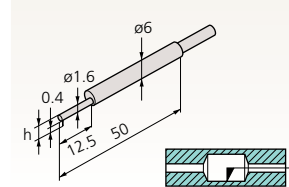
For CV-2100



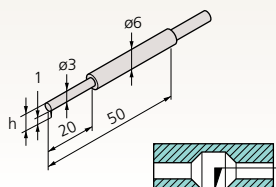
Small hole: 932693 / 12AAE873

Small hole: 932694 / 12AAE874

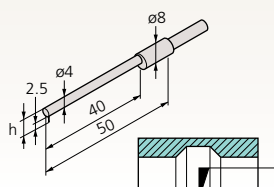
Small hole: 932695 / 12AAE875



932693 **12AAE873**
 Tip shape: Single bevel Cone
 Tip angle: 20° 30°
 Tip radius: $25\mu\text{m}$ $25\mu\text{m}$
 Tip material: Carbide Carbide



932694 **12AAE874**
 Tip shape: Single bevel Cone
 Tip angle: 20° 30°
 Tip radius: $25\mu\text{m}$ $25\mu\text{m}$
 Tip material: Carbide Carbide



932695 **12AAE875**
 Tip shape: Single bevel Cone
 Tip angle: 20° 30°
 Tip radius: $25\mu\text{m}$ $25\mu\text{m}$
 Tip material: Carbide Carbide

List of Applicable Arms

Arm name	Order No.	Compatible stylus height
Straight type	935111	H = 6mm
	935112	H = 12mm
	935113	H = 20mm
	935114	H = 30mm
	935115	H = 42mm
Eccentric type	935116	H = 6mm
	935117	H = 12mm
	935118	H = 20mm
	935119	H = 30mm
	935120	H = 42mm
Small hole	935110	H = 0.4, 1, 2.5mm

List of Applicable Styli

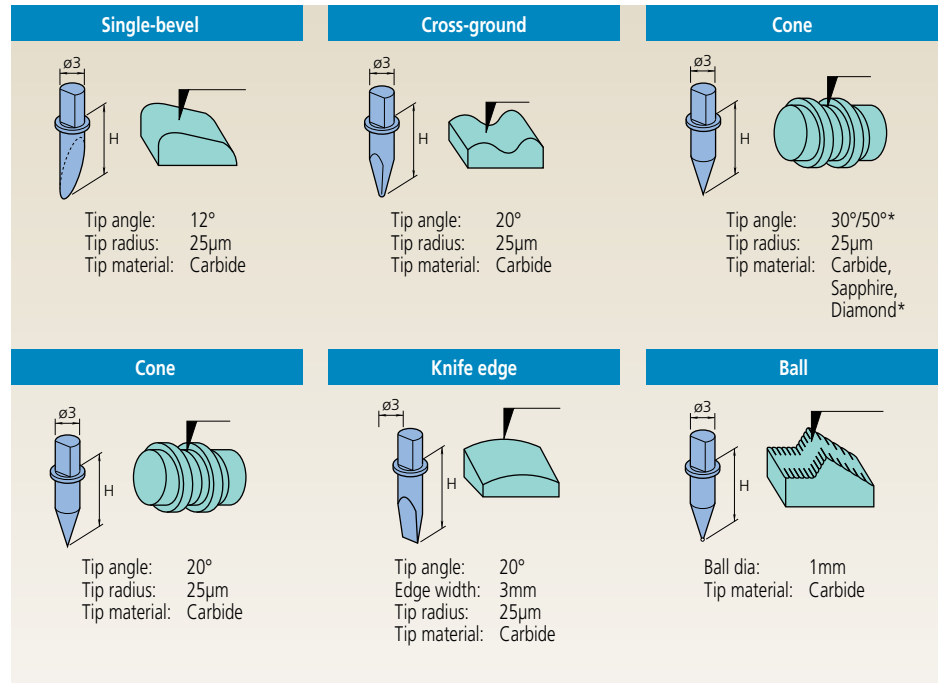
Stylus name	Order No.	Stylus height
Single-bevel stylus carbide-tipped	354882	H = 6mm
	354883	H = 12mm
	354884	H = 20mm
	354885	H = 30mm
Cross-ground stylus carbide-tipped	354886	H = 42mm
	354887	H = 6mm
	354888	H = 12mm
	354889	H = 20mm
Cone stylus carbide-tipped tip angle 20°	354890	H = 30mm
	354891	H = 42mm
	12AAE865	H = 6mm
	12AAE866	H = 12mm
Cone stylus sapphire tipped tip angle 30° *Diamond tipped *tip angle 50°	12AAE867	H = 20mm
	12AAE868	H = 30mm
	12AAE869	H = 42mm
	354892	H = 6mm
Cone stylus carbide-tipped tip angle 30°	354893	H = 12mm
	354894	H = 20mm
	355129*	H = 20mm
	354895	H = 30mm
Cone stylus carbide-tipped tip angle 20°	354896	H = 42mm
	12AAA566	H = 6mm
	12AAA567	H = 12mm
	12AAA568	H = 20mm
Knife-edge stylus carbide-tipped	12AAA569	H = 30mm
	12AAA570	H = 42mm
	354897	H = 6mm
	354898	H = 12mm
Ball stylus carbide-tipped	354899	H = 20mm
	354900	H = 30mm
	354901	H = 42mm
	354902	H = 6mm
Small-hole stylus carbide-tipped single bevel	354904	H = 20mm
	354905	H = 30mm
	354906	H = 42mm
Small-hole stylus carbide-tipped cone	932693	H = 2mm
	932694	H = 4mm
	932695	H = 6.5mm
Small-hole stylus carbide-tipped cone	12AAE873	H = 2mm
	12AAE874	H = 4mm
	12AAE875	H = 6.5mm

Optional Styli for Contour Measurement

CV-2100, CV-3200, CV-4500, SV-C3200, SV-C4500 and SV-C4500CNC

List of Applicable Styli

Stylus name	Order No.	Stylus height
Single-bevel cut stylus carbide-tipped	354882	H = 6mm
	354883	H = 12mm
	354884	H = 20mm
	354885	H = 30mm
	354886	H = 42mm
Cross-ground stylus carbide-tipped	354887	H = 6mm
	354888	H = 12mm
	354889	H = 20mm
	354890	H = 30mm
	354891	H = 42mm
Cone stylus carbide-tipped tip angle 20°	12AAE865	H = 6mm
	12AAE866	H = 12mm
	12AAE867	H = 20mm
	12AAE868	H = 30mm
	12AAE869	H = 42mm
Cone stylus sapphire tipped tip angle 30° *Diamond tipped *tip angle 50°	354892	H = 6mm
	354893	H = 12mm
	354894	H = 20mm
	355129*	H = 20mm
	354895	H = 30mm
	354896	H = 42mm
Cone stylus carbide-tipped tip angle 30°	12AAA566	H = 6mm
	12AAA567	H = 12mm
	12AAA568	H = 20mm
	12AAA569	H = 30mm
	12AAA570	H = 42mm
Knife-edge stylus carbide-tipped	354897	H = 6mm
	354898	H = 12mm
	354899	H = 20mm
	354900	H = 30mm
	354901	H = 42mm
Ball stylus carbide-tipped	354902	H = 6mm
	354904	H = 20mm
	354905	H = 30mm
	354906	H = 42mm



• Any specified arm and stylus other than above listed can be custom-made for special order.

Arm and Stylus set: 12AAR588

Set for CV-4500 / SV-C4500 / SV-C4500CNC

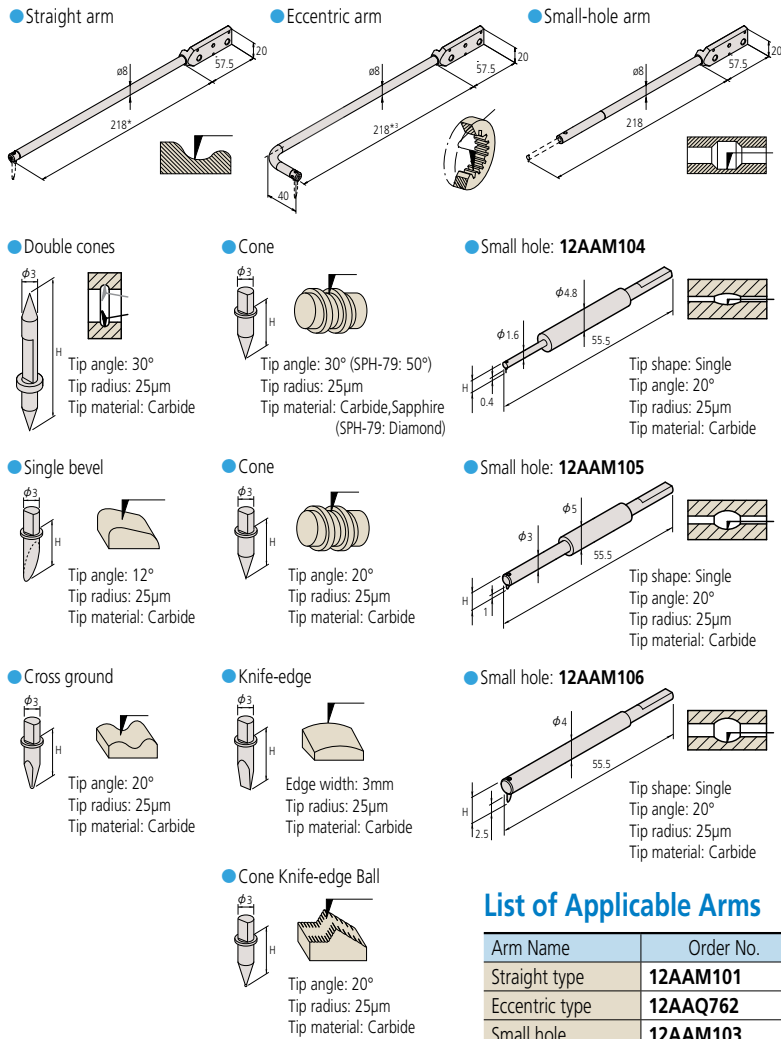
Part	Part No.	Part Description
Arm	12AAQ762	Eccentric arm
	12AAM103	Small-hole arm
Stylus	354889	Cross-ground stylus
	354882	Single-bevel cut stylus
	12AAA568	Cone stylus
	12AAM104	Small hole stylus
	12AAM106	Small hole stylus
	12AAM096	Double-sided cone stylus
	12AAM097	Double-sided cone stylus
Integrated arm and stylus	12AAM109	Double-sided small hole arm stylus

Arm and Stylus set: 12AAR587

Set for CV-3200 / CV-4500 / SV-C3200 / SV-C4500 / SV-C4500CNC

Part	Part No.	Part Description
Arm	12AAQ762	Eccentric arm
	12AAM103	Small-hole arm
Stylus	354889	Cross-ground stylus
	354882	Single-bevel cut stylus
	12AAA568	Cone stylus
	12AAM104	Small hole stylus
	12AAM106	Small hole stylus

Optional Arms and Styli for Contour Measurement For CV-3200, CV-4500, SV-C3200, SV-C4500 and SV-C4500CNC



List of Applicable Arms

Arm Name	Order No.
Straight type	12AAM101
Eccentric type	12AAQ762
Small hole	12AAM103

*1: Standard accessory
*2: Stylus for CV-4500 series
*3: One-sided cut stylus SPH-71 (standard accessory) mounting

List of Applicable Styli

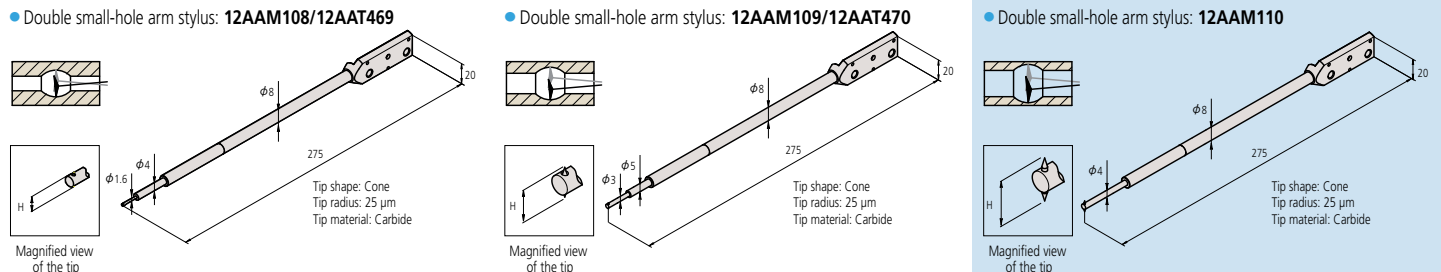
Stylus Name	Order No.	H (mm)
Double cones stylus *4	12AAM095 *5	20
	12AAM096	32
	12AAM097	48
Single-bevel stylus carbide-tipped	354882	6
	354883	12
	354884 *6	20
	354885	30
	354886	42
Cross-ground stylus carbide-tipped	354887	6
	354888	12
	354889	20
	354890	30
	354891	42
Cone stylus sapphire-tipped tip angle 30°	354892	6
	354893	12
	354894	20
	354895	30
Cone stylus carbide-tipped tip angle 30°	354896	42
	12AAA566	6
	12AAA567	12
	12AAA568	20
Cone stylus carbide-tipped tip angle 20°	12AAA569	30
	12AAA570	42
	12AAE865	6
	12AAE866	12
Cone stylus carbide-tipped tip angle 20°	12AAE867	20
	12AAE868	30
	12AAE869	42
	Cone stylus diamond-tipped tip angle 50°	355129
Knife-edge stylus carbide-tipped	354897	6
	354898	12
	354899	20
	354900	30
Ball stylus carbide-tipped	354901	42
	354902	6
	354904	20
	354905	30
Small-hole stylus *7	354906	42
	12AAM104	2
	12AAM105	4
	12AAM106	6.5

*4: Stylus for CV-4500 series
*5: Standard accessory of CV-4500 series
*6: Standard accessory of CV-3200 series
*7: Styli SPH-21, 22, and 23 for CV-3100/4100 series are not available.

Arm stylus (integrated arm and stylus) only for CV-4500

Arm stylus name	Order No.	H (mm)	Tip angle
Double small-hole arm stylus *8	12AAT469	2.4	20°
	12AAT470	5	20°
	12AAM108	2.4	30°
	12AAM109	5	30°
	12AAM110	9	30°

*8: Arm Stylus for CV-4500, SV-C4500 and SV-C4500CNC series. series

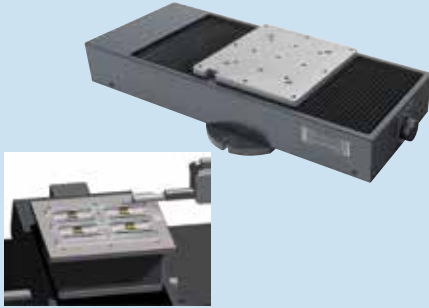


Optional Accessories for Automatic Measurement

Compatible with CV-3200, CV-4500 and CNC Models

Y-axis table*: 178-097

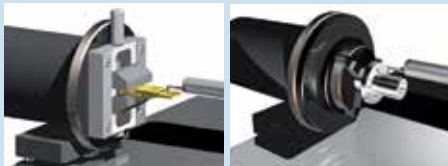
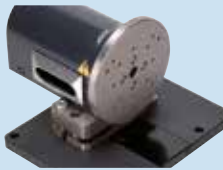
A Y-axis table for both positioning and capable of 3D surface roughness measurement when used with optional software FTPK-PRO or MCubeMap.**
*Not supporting Y-axis measurements. ** Only for 178-096



	178-097	178-096
Travel range	8" (200mm)	4" (100mm)
Resolution	1.97µin (0.05µm)	1.97µin (0.05µm)
Positioning accuracy	±3µm	±1µm
Drive speed	Max. 3.15"/s (80mm/s)	Max. .78"/s (20mm/s)
Maximum load	110 lbs (50kg)	33 lbs (50kg)
Mass	62 lbs (28kg)	68 lbs (31kg)

θ2-axis table: 178-078*

You can measure multiple points on a cylindrical workpiece and automate front/rear-side measurement.
*θ2-axis mounting plate (12AAE718) is required when directly installing on the base of the SV-3100.



Displacement	360°
Resolution	0.0072°
Maximum load (loading moment)	4kg (343N•cm or less)
Rotational speed	Max. 18°/s
Mass	11 lbs (5kg)

Quick chuck: 211-032

This chuck is useful when measuring small workpieces. You can easily clamp them with its knurled ring.

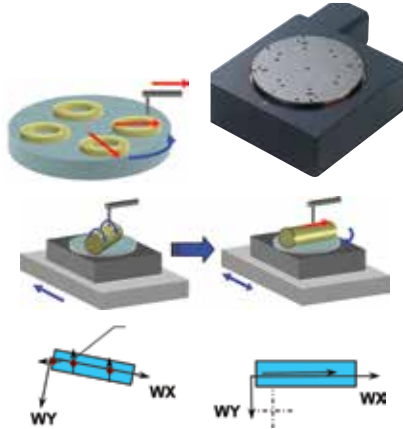


Retention range	Inner latch	OD: ø .04 - 1.42" (1 - 36mm)
	Inner latch	ID: ø .55 - 2.76" (14 - 70mm)
	Outer latch	OD: ø .04 - 2.95" (1 - 75mm)
Dimensions	ø 4.65 x 1.61" (118 x 41mm)	
Mass	2.65 lbs (1.2kg)	

θ1-axis table: 12AAD975*

For efficient measurement in the axial/transverse directions. When measuring a cylindrical workpiece, automatic alignment can be performed in combination with the Y-axis table.

*θ1-axis mounting plate (12AAE630) is required when directly installing on the base of the SV-3100.



Displacement	360°
Resolution	0.004°
Maximum load	26.5 lbs (12kg)
Rotational speed	Max. 10°/s
Mass	15 lbs (7kg)

Automatic-leveling table:178-087 (SV, CV, CS3200)

Automatic-leveling table:178-037 (CNC Models)

This is a stage that performs fully automatic leveling as measurement starts, freeing the user from this troublesome operation. Fully automatic leveling can be done quickly by anyone. In addition, the operation is easy and reliable.



Inclination adjustment angle	±2°
Maximum load	7kg
Table dimensions	130 x 100mm
Mass	7.7lbs (3.5kg)

Micro-chuck: 211-031

This chuck is suitable for clamping extra-small diameter workpieces (ø1 mm or less), which cannot be retained with the centering chuck.



Retention range	OD: ø 0 - .06" (0 - 1.5mm)
Dimensions	ø 4.65" x 1.9" (118 x 48.5mm)
Mass	1.32 lbs (0.6kg)

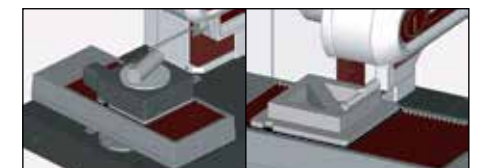
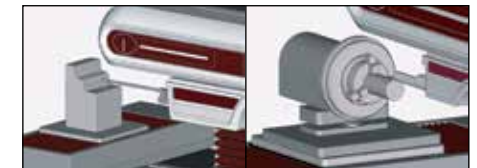
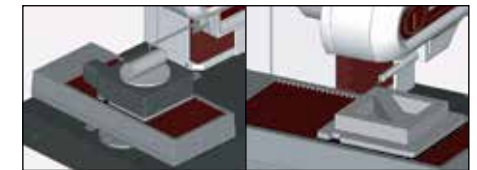
Examples of optimal combinations of accessories for CNC models

Optional accessory	Y-axis Table	θ1 Table	θ2 Table
Function			
Automatic alignment (Patented: Japan)	●	●	—
Multiple workpiece batch measurement	▲	—	—
Multiple-piece measurement in the Y-axis direction (Positioning in the Y-axis direction)	●	—	—
Multiple-piece measurement in the radius direction (Positioning in the rotating direction of XY plane)	▲	●	—
Tracking measurement in the Z-axis direction *	—	—	—
Inclined surface measurement in the X-axis direction	▲	—	—
Inclined hole inside measurement in the X-axis direction	▲	—	—
Multiple cylinder generatrix line measurement	▲	—	●
Measurement of both top and bottom surfaces	▲	—	●
Rotary positioning of large workpiece **	—	—	—
Upward/downward and forward/backward measurement of large workpiece **	—	—	—

* : Applicable only to form/contour measurement

** : Applicable only for SV-M3000CNC

▲ Recommended ● Essential — Not necessary



Optional Accessories for Contracer / Formtracer

Compatible with Desktop Models of Contracer and Formtracer

Cross-travel table

- Table top: 11" x 7" (280 x 180mm)
- XY travel: 3.94" x 1.97" (100 x 50mm)
- Max. load 110 lbs (50kg)



218-001 (mm)
218-011 (inch)

- Table top: 11" x 5.98" (280 x 152mm)
- XY travel: 1.97" x .98" (50 x 25mm)
- Max. load 44 lbs (20kg)



218-041 (mm)
218-051 (inch)

Rotary vise

- Two-slide jaw type.
- Max. workpiece size: \varnothing 2.36" (60mm)
- Minimum reading: 1°



218-003

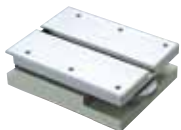
- One-slide jaw type.
- Max. workpiece size: \varnothing 2.36" (60mm)
- Minimum reading: 5°



172-144

Leveling table

- Table top: 5.12" x 3.94" (130 x 100mm)
- Leveling range: \pm 1.5°
- Height: 1.57" (40mm)



178-016

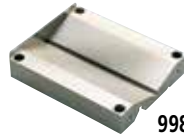
V-block with clamp

- Used with a cross-travel table or rugged table.
- Max. workpiece diameter: 1.97" (50mm)
- Max. workpiece diameter: .98" (25mm)



172-378
172-234

- Workpiece diameter: 0.039" to 6.3" (1mm to 160mm)
- Can be mounted on a leveling table



998291

Leveling table

- Table top: 5.12" x 3.94" (130 x 100mm)
- Leveling range: \pm 1.5°
- XY travel: .49" \pm (12.5mm)



178-043-1 (mm)
178-053-1 (inch)

Digital leveling table

- Table top: 5.12" x 3.94" (130 x 100mm)
- Leveling range: \pm 1.5°
- XY travel: .49" \pm (12.5mm)



178-042-1 (mm)

Three-axis adjustment table



178-047
(V-block not included)

Precision vise

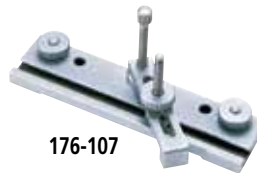
- Max. workpiece size: 1.42" (36mm)
- Can be mounted on a leveling table.



178-019

Holder with clamp

- Used with a cross-travel table or rugged table.
- Max. workpiece height: 1.38" (35mm)



176-107

Swivel center support

- Max. workpiece diameter: 3.15" (80mm)*
- *2.56" (65mm) when swiveled 10°
- Max. workpiece length: 5.51" (140mm)



172-197

Center support

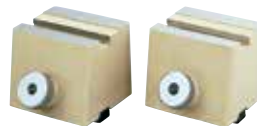
- Max. workpiece diameter: 4.72" (120mm)
- 2.36" (60mm) riser is optional (172-143)



172-142

Center support riser

- Used with a center support.
- Max. workpiece diameter: 9.45" (240mm)



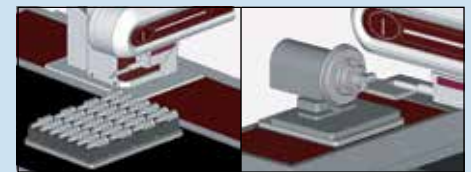
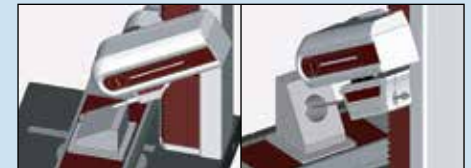
172-143

Drive unit tilting function (Patent pending: Japan)	Large θ Table	Rotary-type detector holder
▲	—	—
—	—	—
—	—	—
—	—	—
—	—	—
—	—	—
●	—	—
●	—	—
—	—	—
—	—	—
—	●	—
—	—	●

●: Essential

▲: Recommended

—: Not necessary



Three-axis adjustment table

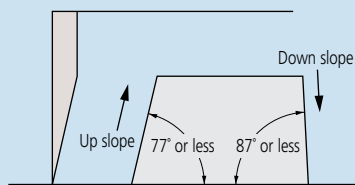
Order No.	178-047
Table top	5.11 x 3.94" (130 x 100mm)
Workpiece weight	33lbs. (15kg) at max.
Workpiece diameter	.04 - 6.3" (1 - 160mm)
Leveling range	\pm 1.5°
Swivel range	\pm 2°
Y-axis adjustment	\pm 0.5" (\pm 12.5mm)
Height	6" (152.5mm)
Mass	19.8lbs. (9kg)
Remarks	V-block (998291) not included

Quick Guide to Precision Measuring Instruments



Contracer (Contour Measuring Instruments)

Traceable Angle

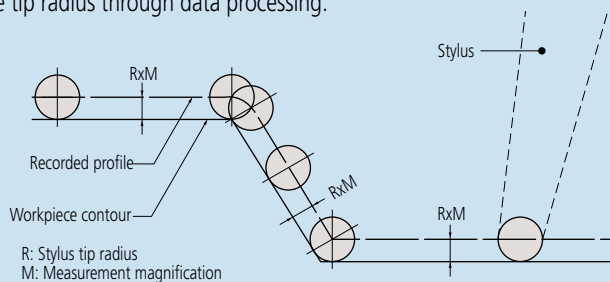


The maximum angle at which a stylus can trace upward or downward along the contour of a workpiece, in the stylus travel direction, is referred to as the traceable angle. A one-sided sharp stylus with a tip angle of 12° (as in the above figure) can trace a maximum 77° of up slope and a maximum 87° of down slope. For a conical stylus (30° cone), the traceable angle is smaller. An up slope with an angle of 77° or less overall may actually include an angle of more than 77° due to the effect of surface roughness. Surface roughness also affects the measuring force.

For model CV-3200/4500, the same type of stylus (SPH-71: one-sided sharp stylus with a tip angle of 12°) can trace a maximum 77° of up slope and a maximum 83° of down slope.

Compensating for Stylus Tip Radius

A recorded profile represents the locus of the center of the ball tip rolling on a workpiece surface. (A typical radius is 0.025mm.) Obviously this is not the same as the true surface profile so, in order to obtain an accurate profile record, it is necessary to compensate for the effect of the tip radius through data processing.



If a profile is read from the recorder through a template or scale, it is necessary to compensate for the stylus tip radius beforehand, according to the applied measurement magnification.

Compensating for Arm Rotation

The stylus is carried on a pivoted arm so it rotates as the surface is traced and the contact tip does not track purely in the Z direction. Therefore, it is necessary to apply compensation in the X direction to ensure accuracy. There are three methods of compensating for arm rotation.

- 1: Mechanical compensation
- 2: Electrical compensation
- 3: Software processing. To measure a workpiece contour that involves a large displacement in the vertical direction with high accuracy, one of these compensation methods needs to be implemented.

Accuracy

As the detector units of the X and Z axes incorporate scales, the magnification accuracy is displayed not as a percentage but as the linear displacement accuracy for each axis.

Overload Safety Cutout

If an excessive force (overload) is exerted on the stylus tip due, perhaps, to the tip encountering a too-steep slope on a workpiece feature, or a burr, etc., a safety device automatically stops operation and sounds an alarm buzzer. This type of instrument is commonly equipped with separate safety devices for the tracing direction (X axis) load and vertical direction (Y axis) load.

For model CV-3200/4500 a safety device functions if the arm comes off the detector mount.

Simple or Complex Arm Guidance

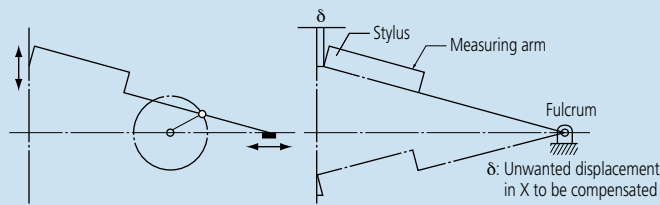
In the case of a simple pivoted arm, the locus that the stylus tip traces during vertical movement (Z direction) is a circular arc that results in an unwanted offset in X, for which compensation has to be made. The larger the arc movement, the larger the unwanted X displacement (δ) that has to be compensated. (See figure below.) The alternative is to use a complex mechanical linkage arrangement to obtain a linear translation locus in Z, and, therefore, avoid the need to compensate in X.

Z-axis Measurement Methods

Though the X axis measurement method commonly adopted is by means of a digital scale, the Z axis measurement divides into analog methods (using a differential transformer, etc.) and digital scale methods.

Analog methods vary in Z-axis resolution depending on the measurement magnification and measuring range. Digital scale methods have fixed resolution.

Generally, a digital scale method provides higher accuracy than an analog method.



■ Contour Analysis Methods

You can analyze the contour with one of the following two methods after completing the measurement operation.

1. Data processing section

The measured contour is input into the data processing section in real time and a dedicated program performs the analysis using the mouse and/or keyboard. The angle, radius, step, pitch and other data are directly displayed as numerical values.

2. Analysis program

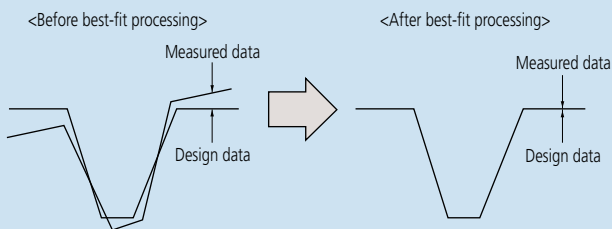
Analysis combining coordinate systems can be easily performed. The graph that goes through stylus radius correction is output to the printer as the recorded profile.

■ Tolerancing with Design Data

Measured workpiece contour data can be compared with design data in terms of actual and designed shapes rather than just analysis of individual dimensions. In this technique each deviation of the measured contour from the intended contour is displayed and recorded. Also, data from one workpiece example can be processed so as to become the master design data to which other workpieces are compared. This function is particularly useful when the shape of a section greatly affects product performance, or when its shape has an influence on the relationship between mating or assembled parts.

■ Best-fitting

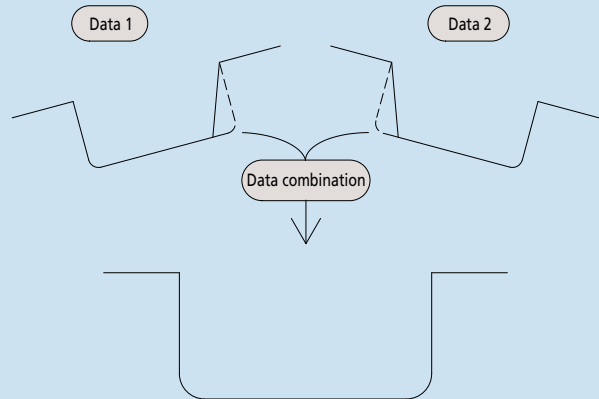
If there is a standard for surface profile data, tolerancing with design data is performed according to the standard. If there is no standard, or if tolerancing only with shape is desired, best-fitting between design data and measurement data can be performed.



The best-fit processing algorithm searches for deviations between both sets of data and derives a coordinate system in which the sum of squares of the deviations is a minimum when the measured data is overlaid on the design data.

■ Data Combination

Conventionally, if tracing a complete contour is prevented by stylus traceable-angle restrictions then it has to be divided into several sections that are then measured and evaluated separately. This function avoids this undesirable situation by combining the separate sections into one contour by overlaying common elements (lines, points) onto each other. With this function the complete contour can be displayed and various analyses performed in the usual way.



■ Measurement Examples



Spheric lens contour



Inner/outer ring contour of a bearing



Internal gear teeth



Female thread form



Male thread form



Gage contour

Roundtest RA-120 / 120P

SERIES 211 — Roundness Measuring Instruments

Technical Data

Turntable
 Rotational accuracy: Radial: $(0.04+6H/10000)\mu\text{m}$
H: Probing height (mm)
 Axial: $(0.04+6X/10000)\mu\text{m}$
X: Distance from rotation center

Rotating speed: 6rpm
 Table top diameter: $\varnothing 1.96''$ (150mm)
 Centering range: $\pm 12''$ (3mm)
 Leveling range: $\pm 1^\circ$
 Maximum probing diameter: $\varnothing 11''$ (280mm)
 Maximum workpiece diameter: $\varnothing 17.3''$ (440mm)
 Maximum workpiece weight: 55 lbs (25kg)

Vertical column (Z-axis)
 Vertical travel: 11" (280mm)
 Feeding: 1.18" (30mm)/rev. (coarse),
 0.039" (1mm)/rev. (fine)

Maximum probing height: 11" (280mm) from the turntable top
 Maximum probing depth: 3.94" (100mm) (min. ID: 1.18" (30mm))

Horizontal arm (X-axis)
 Horizontal travel: 65" (165mm) (Including a protrusion
 of 1" (25mm) the turntable rotation center)

Probe and stylus
 Measuring range: $\pm 1000\mu\text{m}$
 Measuring force: 100mN \pm 30mN
 Standard stylus: 12AAL021, carbide ball, $\varnothing 1.6\text{mm}$
 Measuring direction: Two directional
 Stylus angle adjustment: $\pm 45^\circ$ (with graduations)

Data analysis unit:
 Processing unit: Built-in (PC with Roundpak)*
 Data sampling points: 3,600 points/rotation
 Data analysis items:
 Roundness, Coaxiality, Concentricity, Flatness, Circular runout (radial), Circular runout (axial), Squareness (against axis), Squareness (against plane), Thickness deviation, Parallelism

Reference circles for roundness evaluation:
 LSC, MZC, MIC, MCC

Recording device:
 Built-in thermal line printer (optional external printer)*

Recording magnification:
 X5 to X200,000, Auto (X1 to X500,000)*

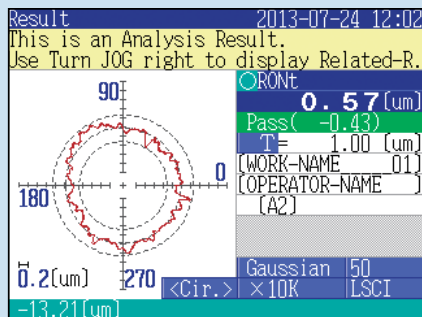
Roughness component reduction:
 Low pass filter, band pass filter

Filter type:
 2CR-75%, 2CR-50%, 2CRPC-75% (phase corrected),
 2CRPC-50% (phase corrected), Gaussian, filter OFF

Cutoff value;
 15upr, 50upr, 150upr, 500upr, 15-150upr, 15-500upr,
 50-500upr, Manual setting*

Number of measuring sections
 Max. 5-section (100-section)*

*RA-120P



Large color LCD display for RA-120 models

The Roundtest RA-120 / 120P are a compact, affordable, and simple-to-use device for measuring part geometry on the shop floor. It also provides such superb data analysis capabilities as required with laboratory roundness measuring instruments and has a $\pm 1000\mu\text{m}$ wide range detector and precision turntable with excellent rotation accuracy.



Z-axis scale unit



Optional X-axis stop

The RA-120 is a dedicated processor-based model which controls all operations via the control panel incorporated in the main unit.



RA-120

Order No.: 211-544A (with mechanical mic-heads)
 Order No.: 211-543A (with DAT function, inch/mm)

SPECIFICATIONS

Model No.	RA-120*	RA-120D	RA-120P	RA-120PD
Order No.	211-544A	211-543A	211-547A	211-546A

* Does not include Z-axis scale unit.

The RA-120P is a PC-based model which controls all operations via ROUNDPAK software (optional).



RA-120P

Order No.: 211-547A (with mechanical mic-heads)
 Order No.: 211-546A (with DAT function, inch/mm)

MiCAT

Mitutoyo Intelligent Computer Aided Technology

the standard in world
metrology software

FORM

Mitutoyo

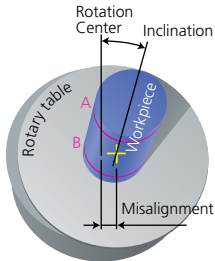
Roundtest RA-120 / 120P

SERIES 211 — Roundness Measuring Instruments

DAT (Digital Adjustment Table) function

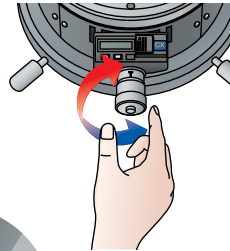
The turntable digitally displays the centering and leveling adjustments, turning what used to be a difficult task into one that is simple enough for even new operators to perform.

1. Preliminary measurement of two cross sections: A and B.



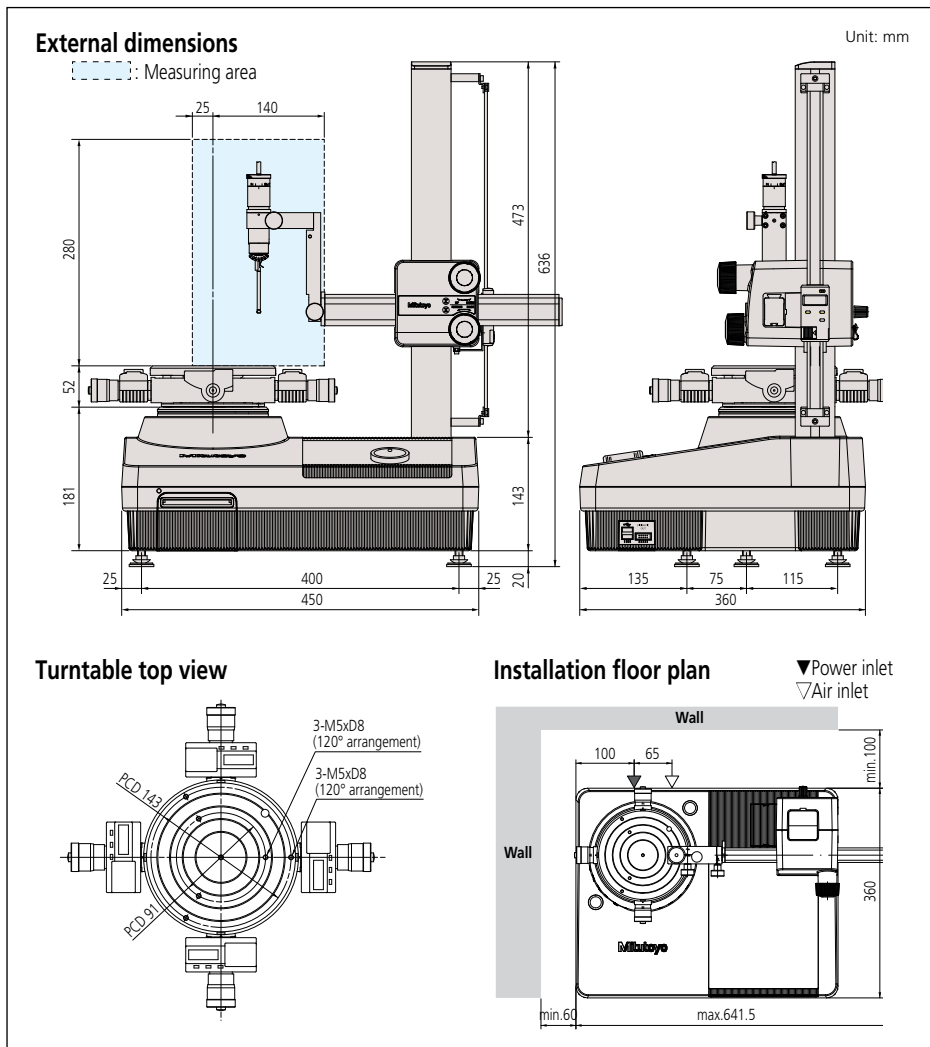
2. Following preliminary measurement, the centering and leveling adjustment values are displayed on the monitor.

3. Manipulate the digital micrometer heads of the rotary table so that the adjustment values displayed on the monitor are realized.



4. Centering and leveling are complete. Centering range: $\pm 3\text{mm}$ Leveling (inclination) range: $\pm 1^\circ$

DIMENSIONS



Functions

- Notched workpiece measurement
- Recalculation of datum/measured data
- Limaçon function compensates for eccentricity
- Rotation of 3D display**
- Real-time display**
- Simplified layout (divided layout)**
- Hair line, auxiliary line, hidden line, fill line**
- Color setting of measured data**
- Offsetting of recorded profile generation**
- Zooming of recorded profile**
- Data deletion**
- Graph analysis (displacement/angle between measured points)**
- Power spectrum analysis**
- Gear tooth analysis**
- Harmonic analysis**
- Text data output (via CSV format)**

**Function of ROUNDPAK software

Air supply

- Air pressure: 390kPa
- Air consumption: 30L/min.
- Power supply: 100V AC – 240V AC, 50/60Hz
- Dimensions (W x D x H): 17.7" x 14.2" x 25" (450 x 360 x 636mm)
- Mass: 70.5 lbs (32kg) (main unit), 4.4 lbs (2kg) (air regulator)

Optional Accessories

- 211-032:** Quick chuck (OD: 1 - 79mm, ID: 16 - 69mm)
- 211-014:** Three-jaw chuck (OD: 2 - 78mm, ID: 25 - 68mm)
- 211-031:** Micro-chuck (OD: 1.5mm max.)
- 356038:** Auxiliary stage for a low-height workpiece
- 211-016:** Reference hemisphere
- 211-045:** Magnification checking gage
- 997090:** Gage block set for calibration
- 12AAH320:** X-axis stop
- 211-013:** Vibration damping stand
- 12AAH433:** Z-axis scale unit for RA-120
- : Interchangeable styli (See page J-49.)



CONSUMABLE PARTS

- 12AAH181:** Printer paper 10 rolls/set
- 358592:** Element for air filter 1 pc./set
- 358593:** Element for air regulator 10 pcs./set

Roundtest RA-1600 / RA-1600M

SERIES 211 — Roundness/Cylindricity Measuring System

Technical Data

Turntable

Rotational accuracy (radial): $(0.02+6H/10000)\mu\text{m}$ (RA-1600)
 Rotational accuracy (axial): $(0.02+6X/10000)\mu\text{m}$ (RA-1600)
 Rotational accuracy (radial): $(0.03+6H/10000)\mu\text{m}$ (RA-1600M)
 Rotational accuracy (axial): $(0.03+6X/10000)\mu\text{m}$ (RA-1600M)
 H: Probing height (mm), X: Probing radius (mm)

Rotational speed: 4, 6, 10rpm
 Table top diameter: $\phi 5.9"$ (150mm)
 Centering range: $\pm 3\text{mm}$ (with DAT function)
 Leveling range: $\pm 1^\circ$ (with DAT function)
 Maximum probing diameter: $\phi 11"$ ($\phi 280\text{mm}$)
 Maximum workpiece diameter: $\phi 22"$ ($\phi 560\text{mm}$)
 Maximum table loading: 55lbs (25kg)

Vertical column (Z-axis)

Vertical travel: 11.8" (300mm)
 Straightness (in narrow range): $0.20\mu\text{m} / 100\text{mm}$ (RA-1600)
 Straightness (in entire range): $0.30\mu\text{m} / 300\text{mm}$ (RA-1600)
 Straightness (in narrow range): $0.40\mu\text{m} / 100\text{mm}$ (RA-1600M)
 Straightness (in entire range): $0.80\mu\text{m} / 100\text{mm}$ (RA-1600M)
 Parallelism with turntable axis: $1.5\mu\text{m} / 300\text{mm}$
 Positioning speed: Max. 15mm/s
 Measuring speed: 0.5, 1, 2, 5mm/s
 Maximum probing height (ID/OD): 11.8" (300mm)*1
 Maximum probing depth: 91mm (over $\phi 32$)
 3.6" (over $\phi 1.26$) (91mm (over $\phi 32$))
 1.97" (over $\phi 0.27$) (50mm (over $\phi 7$))

Horizontal arm (X-axis)

Horizontal travel: 6.5" (165mm) (From table axis $-1 \sim \pm 5.5"$
 ($-25\text{mm} \sim \pm 140\text{mm}$))
 Positioning speed: Max. 15mm/s
 Measuring speed: 0.5, 1, 2, 5mm/s
 X-axis straightness: $2.7\mu\text{m} / 140\text{mm}$ (RA-1600)
 X-axis parallelism to turntable axis:
 1.6 $\mu\text{m} / 140\text{mm}$ (RA-1600)

Probe and stylus

Measuring range: $\pm 400\mu\text{m} / \pm 40\mu\text{m} / \pm 4\mu\text{m}$
 Measuring force: 10–50mN (5 level switching)
 Standard stylus: **12AAL021**, carbide ball, $\phi 1.6\text{mm}$
 Measuring direction: Bi-directional
 Stylus angle adjustment: $\pm 45^\circ$ (with graduations)

Air supply

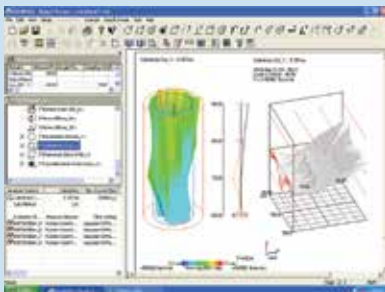
Air pressure: 0.39MPa (4kgf/cm²)
 Air consumption: 22L/min.

Power supply: 100V AC – 240V AC, 50/60Hz
 Dimensions (W x D x H): 35 x 19.3 x 33" (890 x 490 x 840mm)
 Mass: 375lbs (170kg)

*1 Use an optional auxiliary stage for measuring a workpiece whose height is 20mm or less.

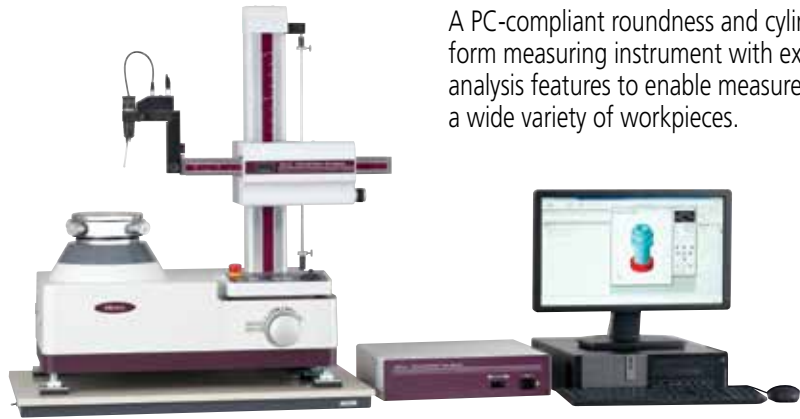
ROUNDPAK

The latest roundness/cylindrical form analysis program



MiCAT
 Mitutoyo Intelligent Computer Aided Technology

the standard in world
 metrology software
FORM



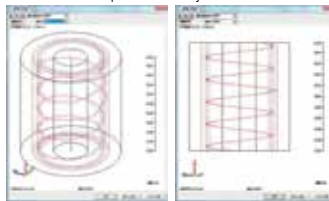
RA-1600 / RA-1600M
 with personal computer system and software

Spiral Measurement/Analysis

The spiral-mode measurement function combines table rotation and rectilinear action allowing table cylindrical, coaxiality, and other measurement data to be loaded as a continuous data set.



Spiral-mode cylinder measurement



Safety mechanism provided as a standard feature

A collision-sensing function has been added to the detector unit (when it is in the vertical orientation) to prevent collision in the Z-axis direction. Additionally, an accidental collision prevention function, which stops the system when the detector displacement exceeds its range, has been added. When an accidental touch is detected, the dedicated analysis software (ROUNDPAK) senses the error and automatically stops the system.



A PC-compliant roundness and cylindrical-form measuring instrument with extensive analysis features to enable measurement of a wide variety of workpieces.

Measurement Through X-axis Tracking

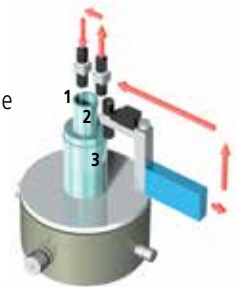
Measurement while tracing is possible through a built-in linear scale in the X-axis. This type of measurement is useful when displacement due to form variation exceeds the measuring range of the detector, and X-axis motion is necessary to maintain contact with the workpiece surface.



Continuous Internal/External Diameter Measurement

Continuous internal/external diameter measurement is possible without changing the detector position.

- 1, 2) : External diameter measurement
- 3) : Internal diameter measurement
- : Displacement
- 3) = inner diameter: Up to $\phi 50\text{mm}$



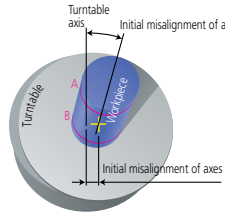
Roundtest RA-1600 / RA-1600M

SERIES 211 — Roundness/Cylindricity Measuring System

Centering and Leveling Function

The turntable displays centering and leveling adjustments digitally, making this challenging task simple enough for even a new operator to perform.

1. Preliminary measurement of two cross sections: A and B.
2. Following preliminary measurement, the centering and leveling adjustment values are displayed on the monitor.



For RA-1600



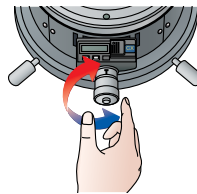
Centering adjustment value

Leveling adjustment value

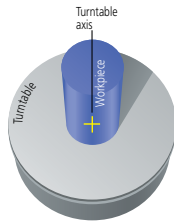
For RA-1600M



3. By adjusting the micrometer heads for the rotary table, the adjustment values or level meter displayed on the monitor can be achieved.



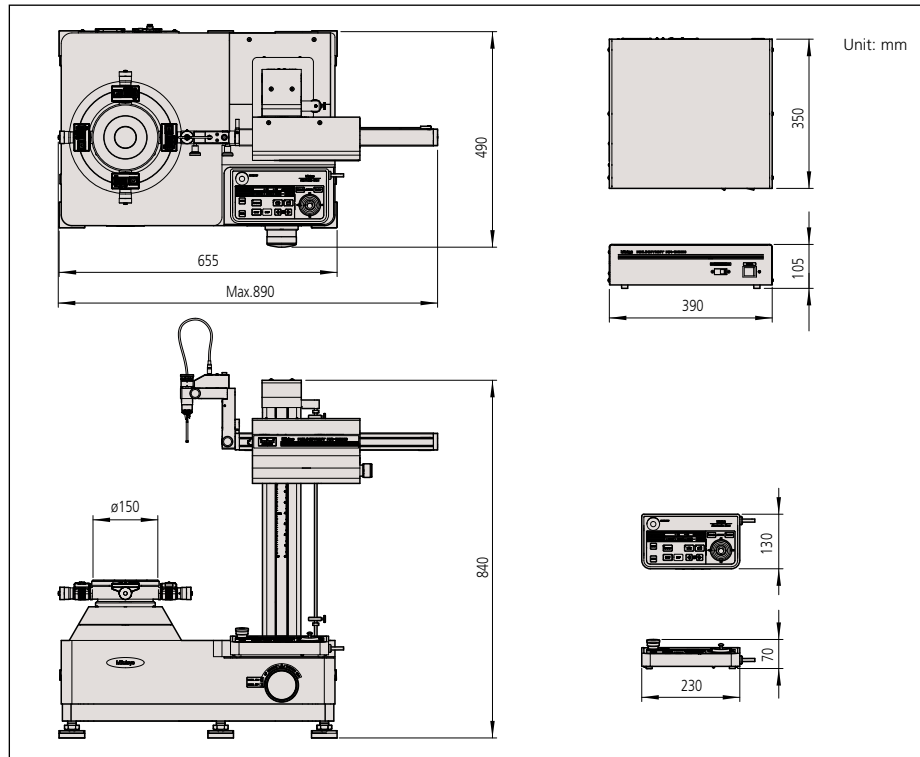
4. Centering and leveling are complete.
Centering range: $\pm 3\text{mm}$
Leveling (inclination) range: $\pm 1^\circ$



SPECIFICATIONS

Model No.	RA-1600	RA-1600M
Order No. (inch/mm)	211-733A	211-724A
Mic Heads	Digimatic	Mechanical

DIMENSIONS



Optional Accessories

- 350850: Cylindrical square
- 356038: Auxiliary stage for a low-height workpiece
- 12AAF203: 2x extension detector holder
- 12AAF204: Auxiliary detector holder for a large-diameter workpiece
- 12AAL090: Sliding detector holder
- 211-045: Magnification checking gage
- 211-014: Chuck (OD: $\phi 2 - 78\text{mm}$, ID: $\phi 25 - 68\text{mm}$)
- 211-032: Quick chuck (OD: $\phi 1 - 79\text{mm}$, ID: $16 - 69\text{mm}$)
- 211-031: Micro-chuck (OD: $\phi 0.1 - 1.5\text{mm max.}$)
- 178-025: Vibration isolator (Desktop type)
- 64AAB213: Vibration isolation workstation
- 12AAL019: Side table for PC
- : Interchangeable styli (See page J-49.)



Sliding detector-unit holder (Option) 12AAL090

The detector-unit holder is equipped with a sliding mechanism, enabling one-touch measurement of a workpiece with a deep hole having a thick wall, which has been difficult with the conventional standard arm.



Sliding distance: 4.4" (112mm)

The detector-unit holder can be stopped at a position sufficiently higher than the workpiece and then lowered and positioned to make measurements. Furthermore, internal/external diameters can be easily measured with the continuous internal/external diameter measurement function*.

*: See page 41 for details about the continuous ID and OD measuring function.

Technical Data

Turntable
 Rotational accuracy (radial): $\{(0.02+3.5H/10000)\mu\text{m}\}$
 Rotational accuracy (axial): $\{(0.02+3.5R/10000)\mu\text{m}\}$
 H: Probing height (mm), R: Probing radius (mm)

Rotating speed: 2, 4, 6, 10rpm
 Tabletop diameter: $\varnothing 9.2''$ (235mm) AS / AH models
 $\varnothing 7.9''$ (200mm) DS / DH models

Centering range: $\pm 3\text{mm}$ ($\pm 5\text{mm}$: DS / DH models)
 Leveling range: $\pm 1^\circ$

Maximum probing diameter: $\varnothing 11.8''$ (300mm)
 Maximum workpiece diameter: $\varnothing 22.8''$ (580mm)
 Maximum workpiece weight: 66 lbs (30kg)

Vertical column (Z-axis)
 Vertical travel: 11.8" (300mm) (22.8" (500mm): AH/DH models)
 Straightness ($\lambda c 2.5$): 0.10 μm / 100mm, 0.15 μm / 300mm
 (0.25 μm / 500mm: AH / DH models)
 Parallelism with rotating axis: 0.7 μm / 300mm
 (1.2 μm / 500mm: AH / DH models)

Positioning speed: Max. 50mm/s
 Measuring speed: 0.5, 1, 2, 5mm/s
 Maximum probing height: 11.8" (300mm) (OD / ID)
 [22.8" (500mm): AH / DH models]
 Maximum probing depth: over $\varnothing 32$: 85mm (w/standard stylus)
 over $\varnothing 7$: 50mm (w/standard stylus)

Horizontal arm (X-axis)
 Horizontal travel: 6.9" (175mm) (Including a protrusion of
 1" (25mm) the turntable rotation center)
 Straightness ($\lambda c 2.5$): 0.7 μm / 150mm
 Squareness with rotating axis: 1.0 μm / 150mm
 Positioning speed: Max. 30mm/s with joystick operation
 Measuring speed: 0.5, 1, 2, 5mm/s

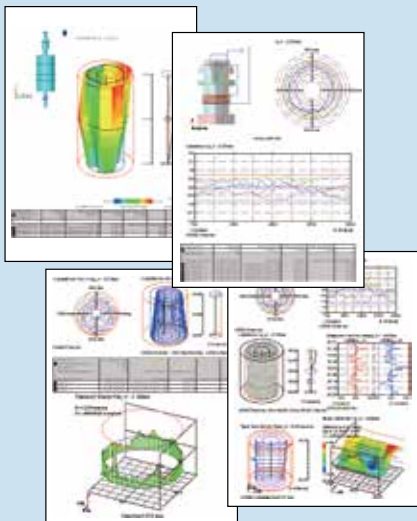
Probe and stylus
 Measuring range: $\pm 400\mu\text{m}/\pm 40\mu\text{m}/\pm 4\mu\text{m}$
 ($\pm 5\text{mm}$: tracking range)
 Measuring force: 10mN-50mN (in 5 steps)
 Standard stylus: **12AAL021**, carbide ball, $\varnothing 1.6\text{mm}$
 Measuring direction: Two directional
 Stylus angle adjustment: $\pm 45^\circ$ (with graduations)

Data analysis system
 Analysis software: Roundpak
 Filter type:
 2CRPC-75%, 2CRPC-50%, 2CR-75% (non-phase
 corrected), 2CR-50% (non-phase corrected), Gaussian,
 filter OFF
 Cutoff value;
 15upr, 50upr, 150upr, 500upr, 1500upr,
 15-150upr, 15-500upr, 15-1500upr, 50-500upr,
 50-1500upr, 150-1500upr, Manual setting
 Reference circles for roundness evaluation:
 LSC, MZC, MIC, MCC

Air supply
 Air pressure: 390kPa (4kgf/cm²)
 Air consumption: 30L/min.
 Power supply: 100V AC - 240V AC, 50/60Hz
 Dimensions (W x D x H): 26.3 x 20 x 35.4"
 (667 x 510 x 900mm)
 26.3 x 20 x 43.3"
 (667 x 510 x 1100mm: AH / DH models)

Mass:
 396 lbs (180kg)
 440 lbs (200kg) AH / DH models

Printout



Roundtest RA-2200AS / DS / AH / DH

SERIES 211 — Roundness / Cylindricity Measuring System

The RA-2200 provides high accuracy, high speed and high performance in roundness measurement. The fully-automatic, or DAT (Digital Adjustment Table), function-aided manual workpiece centering and leveling turns what used to be a difficult task into one that is simple enough for even new users to

perform. This facilitates substantial reductions in overall measurement time. The RA-2200 system comes complete with powerful data analysis software ROUNDPAK, which requires only simple manipulation using a mouse and icons, achieving enhanced functionality and ease of operation.

RA-2200AS with personal computer system and software

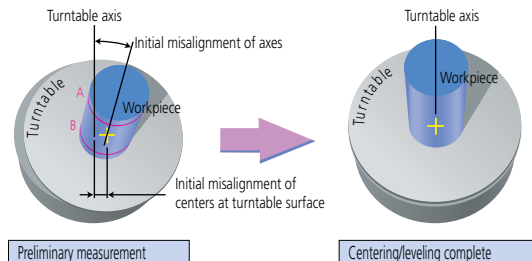
* Shown with optional
vibration isolator and side
table for PC



Highly accurate and easy-to-use turntable

With extremely high rotational accuracy, both in the radial and axial directions, the turntable allows high accuracy flatness testing to be performed in addition to roundness and cylindricity measurements.

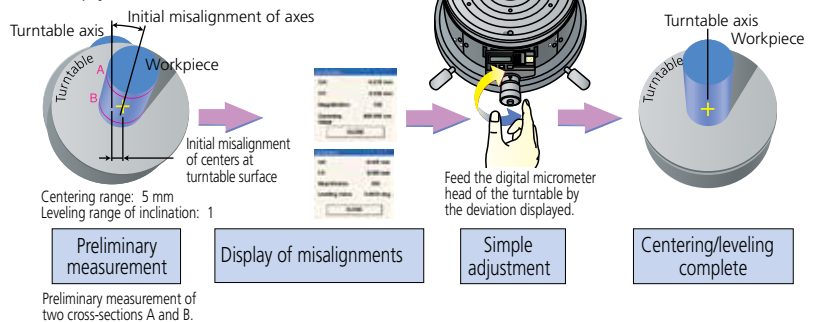
Incorporating an automatic centering/leveling turntable (A.A.T.), the top-of-the-line RA-2200AS/AH models relieve the operator of the bothersome task of workpiece centering and leveling.



Preliminary measurement of two cross-sections A and B.

Preliminary measurement is followed by automatic centering and leveling.

A guidance system (D.A.T.) is incorporated into the turntables on the RA-2200DS/DH models to help the operator perform manual centering and leveling smoothly and simply.



Preliminary measurement of two cross-sections A and B.

Display of misalignments

Simple adjustment

Centering/leveling complete

Mitutoyo

Roundtest RA-2200AS / DS / AH / DH

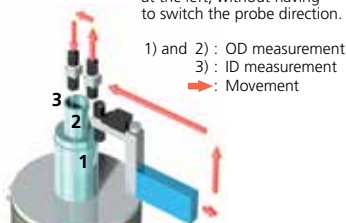
SERIES 211 — Roundness / Cylindricity Measuring System

Greater productivity by continuous measurement

Both the OD and ID of a workpiece* can be measured in succession without the need for changing the traverse direction of the stylus.

*Inside diameter up to 50 mm.

Continuous measurement is possible as shown in steps (1) through (3) on the figure at the left, without having to switch the probe direction.



Highly repeatable measurements with high-accuracy scales Mitutoyo linear scales are used in the X/Z drive unit to guarantee the high precision positioning so vital for repetitive measurement.

Surface roughness measurement function (Surface roughness unit: option)

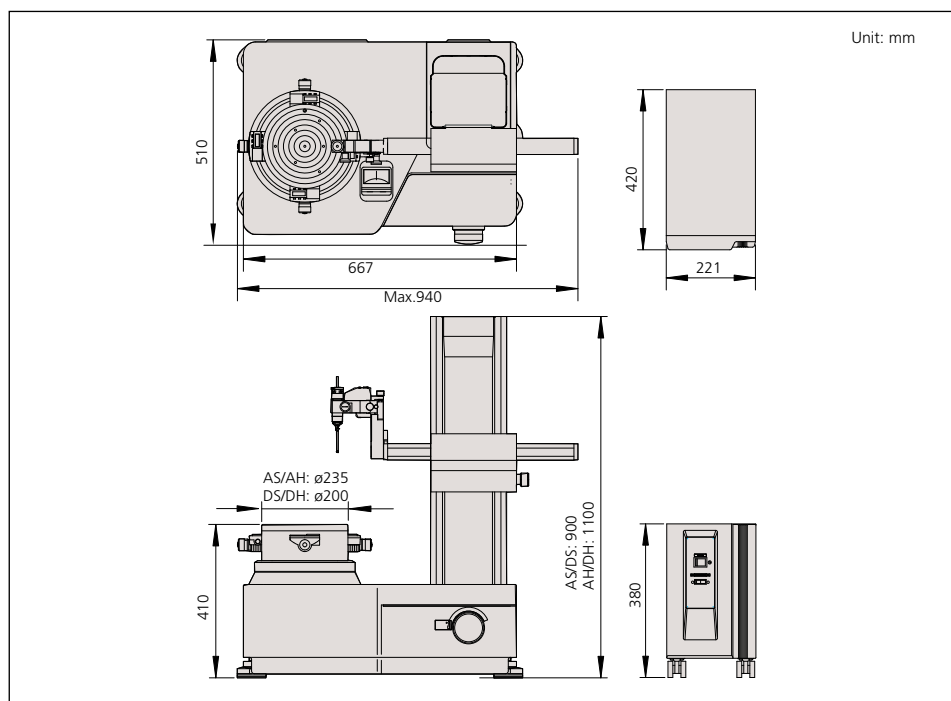
A surface roughness detector, compliant with the relevant International Standards, can be mounted in place of the roundness measuring detector. This creates a multiple sensor system that can not only test the geometrical roundness/cylindricity of a surface but also the roughness of that surface as well.



SPECIFICATIONS

Model No.	RA-2200AS	RA-2200DS	RA-2200AH	RA-2200DH
Order No.	211-511A (mm/inch)	211-514A (inch)	211-512A (mm/inch)	211-516A (inch)
Effective table diameter	9.25" (235mm)	8" (200mm)	9.25" (235mm)	8" (200mm)
Centering/leveling adjustment	A.A.T.	D.A.T.	A.A.T.	D.A.T.
Centering range	±0.118" (±3mm)	±0.197" (±5mm)	±0.118" (±3mm)	±0.197" (±5mm)
Column travel	12" (300mm) (standard column)		20" (500mm) (high column)	
Basic unit mass	396 lbs. (180kg)		440 lbs. (200kg)	

DIMENSIONS



Optional Accessories

- 350850:** Cylindrical square
- 356038:** Auxiliary stage for a low-height workpiece
- 12AAF203:** Extension probe holder (2X higher)
- 12AAF204:** Auxiliary probe holder for a large diameter workpiece
- 211-045:** Magnification checking gage
- 211-014:** Chuck (OD: 1 - 85mm, ID: 33 - 85mm)
- 211-032:** Quick chuck (OD: 1 - 75mm, ID: 14 - 70mm)
- 211-031:** Micro-chuck (OD: 1.5mm max.)
- 178-025:** Vibration isolator
- 178-024:** Stand for vibration isolator
- :** Interchangeable styli (See page J-49.)
- 12AAK110:** Vibration isolator
- 12AAK120:** Monitor arm
- 12AAL019:** Side table for PC
- 12AAF353:** Surface roughness detector holder



Sliding detector-unit holder (Standard) 12AAL090

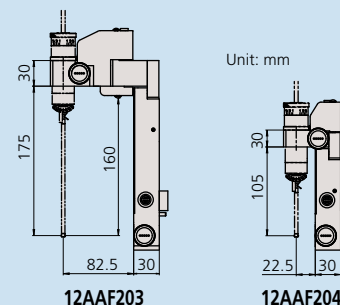
The detector-unit holder is equipped with a sliding mechanism, enabling one-touch measurement of a workpiece with a deep hole having a thick wall, which has been difficult with the conventional standard arm.



Sliding distance: 4.4" (112mm)

The detector-unit holder can be stopped at a position sufficiently higher than the workpiece along the Z-axis, and then lowered and positioned to make measurements. Furthermore, internal/external diameters can be easily measured with the continuous internal/external diameter measurement function*.

*: See page 41 for details about the continuous ID and OD measuring function.



Roundtest RA-H5200AS / AH

SERIES 211 — Roundness / Cylindricity Measuring System

Technical Data

Turntable
 Rotational accuracy (radial): $\{(0.02+3.5H/10000)\mu\text{m}\}$
 Rotational accuracy (axial): $\{(0.02+3.5X/10000)\mu\text{m}\}$
H: Probing height (mm), X: Distance from the turntable axis (mm)
 Rotating speed: 2, 4, 6, 10rpm (20rpm: auto-centering)
 Table top diameter: $\varnothing 11.8''$ (300mm)
 Centering range: $\pm 5\text{mm}$
 Leveling range: $\pm 1^\circ$
 Maximum probing diameter: $\varnothing 15.7''$ (400mm)
 Maximum workpiece diameter: $\varnothing 26.8''$ (680mm)
 Maximum workpiece weight: 176 lbs (80kg)
 143 lbs (65kg): auto-centering

Vertical column (Z-axis)
 Vertical travel: 13.8" (350mm), (21.7" (550mm): AH model)
 Straightness ($\lambda c2.5$): $0.05\mu\text{m} / 100\text{mm}$, $0.14\mu\text{m} / 350\text{mm}$
 (0.2 $\mu\text{m} / 550\text{mm}$: AH model)
 Parallelism with rotating axis: $0.2\mu\text{m} / 350\text{mm}$
 (0.32 $\mu\text{m} / 550\text{mm}$: AH model)
 Positioning speed: Max. 60mm/s
 Measuring speed: 0.5, 1, 2, 5mm/s
 Maximum probing height: 13.8" (350mm) (OD / ID)
 [21.7" (550mm) (OD / ID): AH model]
 Maximum probing depth: over $\varnothing 32$: 85mm (w/standard stylus)
 over $\varnothing 7$: 50mm (w/standard stylus)

Horizontal arm (X-axis)
 Horizontal travel: 8.9" (225mm)
 Straightness ($\lambda c2.5$): $0.4\mu\text{m} / 200\text{mm}$
 Squareness with rotating axis: $0.5\mu\text{m} / 200\text{mm}$
 Positioning speed: Max. 50mm/s
 Measuring speed: 0.5, 1, 2, 5mm/s

Probe and stylus
 Measuring range: $\pm 400\mu\text{m}$ ($\pm 5\text{mm}$: tracking range)
 Measuring force: 10mN~50mN (in 5 steps)
 Standard stylus: **12AAL021**, carbide ball, $\varnothing 1.6\text{mm}$
 Measuring direction: Two directional
 Stylus angle adjustment: $\pm 45^\circ$ (with graduations)

Data analysis system
 Analysis software: Roundpak
 Filter type:
 2CRPC-75%, 2CRPC-50%, 2CR-75% (non-phase corrected), 2CR-50% (non-phase corrected), Gaussian, filter OFF
 Cutoff value:
 15upr, 50upr, 150upr, 500upr, 1500upr,
 15-150upr, 15-500upr, 15-1500upr, 50-500upr, 50-1500upr, 150-1500upr, Manual setting
 Reference circles for roundness evaluation:
 LSC, MZC, MIC, MCC

Air supply
 Air pressure: 390kPa (4kgf/cm²)
 Air consumption: 45L/min.
 Power supply: 100V AC – 240V AC, 50/60Hz
 Dimensions (W x D x H): 49.6 x 28.0 x 66.9"
 (1260 x 710 x 1700mm)
 49.6 x 28.0 x 74.8"
 (1260 x 710 x 1900mm: AH model)

Mass: Main unit: 1433lbs. (650kg)
 1477lbs. (670kg): AH model
 Vibration isolator: 375 lbs (170kg)

RA-H5200AS / AH, a roundness/cylindricity measuring system developed to combine world-class accuracy with maneuverability/high-analysis capability.

Enhanced detector safety functions, such as accidental touch and collision detection, is installed to minimize damage to both machine and workpieces.



RA-H5200AS
with personal computer
system and software

* Shown with optional
side table for PC.

High-accuracy automatic centering/leveling turntable

A highly accurate, highly rigid turntable has been achieved through exceptional manufacturing accuracy of the critical components, such as the rotor and stator, in addition to an air-bearing incorporating a complex aperture that provides superior rigidity and uniform pressure distribution. As a result, the rotational accuracy (radial), which is the heart of the roundness/cylindricity measuring system, is a world-class $(0.02 + 3.5H/10000)\mu\text{m}$.

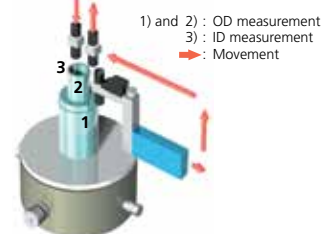


Automatic continuous OD/ID measurement

Automatic measurement can be performed continuously from external diameter to internal diameter without having to change the probe position. This not only reduces measurement time, but eliminates the error factors otherwise involved in changing the probe position, greatly facilitating high-accuracy measurement.

The automatic centering/leveling mechanism incorporates a high-precision glass scale on each axis of the turntable. This allows feedback to be generated that prevents positioning errors from affecting centering/leveling adjustments. The high-speed, automatic, centering/leveling capability achieved greatly contributes to reducing the total measurement time from workpiece setting to workpiece measurement.

Continuous measurement is possible as shown in steps (1) through (3) on the figure at the left, without having to switch the probe direction.



1) and 2) : OD measurement
 3) : ID measurement
 → : Movement

Roundtest RA-H5200AS / AH

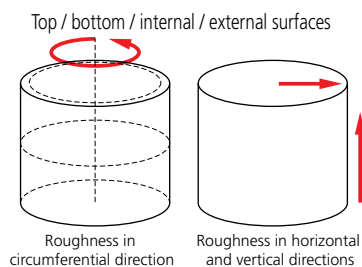
SERIES 211 — Roundness / Cylindricity Measuring System

X-axis tracking measurement

Because of the linear scale incorporated into the X-axis, measurement can be performed by tracking the workpiece surface (tracking range: $\pm 5\text{mm}$). This function is effective for measuring a workpiece with a displacement that exceeds the detection range of the probe in measuring roundness/cylindricity or a taper that is determined with slider/column movement.

Surface roughness measurement function (Surface roughness unit: option)

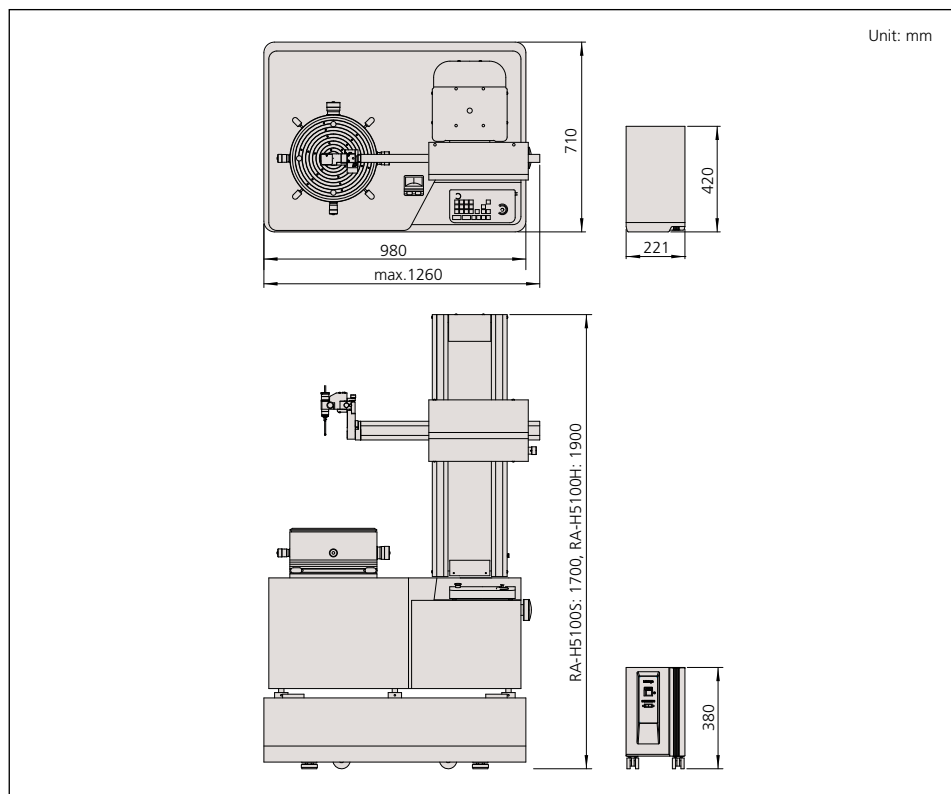
A surface roughness detector, compliant with the relevant international standards, can be mounted in place of the roundness measuring detector. This creates a multiple sensor system that can not only test the geometrical roundness/cylindricity of a surface, but also the roughness of that surface.



SPECIFICATIONS

Model No.	RA-H5200AS	RA-H5200AH
Order No. * with vibration isolating stand	211-531A	211-532A
Column travel	13.77" (350mm) (standard column)	21.65" (550mm) (high column)

DIMENSIONS



Optional Accessories

- 350850: Cylindrical square
- 12AAF203: Extension probe holder (2X higher)
- 12AAF205: Extension probe holder (3X higher)
- 12AAF204: Auxiliary probe holder for a large diameter workpiece
- 211-045: Magnification calibration gage
- 211-014: Chuck (OD: 2 - 78mm, ID: 25 - 68mm)
- 211-032: Quick chuck (OD: 1 - 79mm, ID: 16 - 69mm)
- 211-031: Micro-chuck (OD: 0.1~1.5mm max.)
- 12AAB598: Protective shield
- : Interchangeable styli (See page J-49.)
- 12AAL019: Side table for PC



Sliding detector-unit holder (Standard) 12AAL090

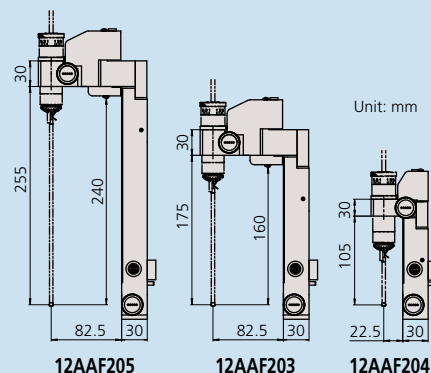
The detector-unit holder is equipped with a sliding mechanism, enabling one-touch measurement of a workpiece with a deep hole having a thick wall, which has been difficult with the conventional standard arm.



Sliding distance: 4.4" (112mm)

The detector-unit holder can be stopped at a position sufficiently higher than the workpiece along the Z-axis, and then lowered and positioned to make measurements. Furthermore, internal/external diameters can be easily measured with the continuous internal/external diameter measurement function*.

*: See page 41 for details about the continuous ID and OD measuring function.



Technical Data: RA-2200CNC

Turntable
 Rotational accuracy (radial): $\{(0.02+3.5H/10000)\mu\text{m}\}$
 Rotational accuracy (axial): $\{(0.02+3.5X/10000)\mu\text{m}\}$
H: Probing height (mm), X: Distance from the turntable axis (mm)
 Rotating speed: 2, 4, 6, 10rpm
 Tabletop diameter: $\varnothing 9.25"$ (235mm)
 Centering range: $\pm 3\text{mm}$
 Leveling range: $\pm 1^\circ$
 Maximum probing diameter: $\varnothing 10.1"$ (256mm)
 Maximum workpiece diameter: $\varnothing 22.8"$ (580mm)
 Maximum workpiece weight: 66 lbs (30kg)

Vertical column (Z-axis)
 Vertical travel: 11.8" (300mm) 19.7" (500mm: 2200H model)
 Straightness (c2.5): 0.10 μm / 100mm, 0.15 μm / 300mm
 (0.25 μm / 500mm: 2200H model)
 Parallelism with rotating axis: 0.7 μm / 300mm
 (1.2 μm / 500mm: 2200H model)
 Positioning speed: Max. 50mm/s
 Measuring speed: 0.5, 1, 2, 5mm/s
 Maximum probing height: 11.8" (300mm) (OD / ID)
 [19.7" (500mm) (OD / ID): 2200H model]
 Maximum probing depth: over $\varnothing 32$: 104mm (w/standard stylus)
 over $\varnothing 12.7$: 26mm (w/standard stylus)

Horizontal arm (X-axis)
 Horizontal travel: 6.9" (175mm) (Including a protrusion of
 1" (25mm) the turntable rotation center)
 Straightness (c2.5): 0.7 μm / 150mm
 Squareness with rotating axis: 1.0 μm / 150mm
 Positioning speed: Max. 30mm/s
 Measuring speed: 0.5, 1, 2, 5mm/s

Probe and stylus
 Measuring range: $\pm 400\mu\text{m}/\pm 40\mu\text{m}/\pm 4\text{mm}$ ($\pm 5\text{mm}$: tracking range)
 Measuring force: 40mN (not adjustable)
 Standard stylus: **12AAE301**, carbide ball, $\varnothing 1.6\text{mm}$
 Measuring direction: one direction
 Stylus angle adjustment: $\pm 45^\circ$ (with graduations)

Air supply
 Air pressure: 390kPa (4kgf/cm²)
 Air consumption: 30L/min.
 Power supply: 100V AC – 240V AC, 50/60Hz
 Dimensions (W x D x H): 26.3 x 20 x 35.4"
 (667 x 510 x 900mm)
 (26.3 x 20 x 43.3"
 (667 x 510 x 1100mm): 2200H model)
 Mass: 397 lbs (180kg) 441 lbs (200kg): 2200H model)

Technical Data: RA-H5200CNC

Turntable
 Rotational accuracy (radial): $\{(8+.35H)\mu\text{in}\}$ $\{(0.02+3.5H/10000)\mu\text{m}\}$
 Rotational accuracy (axial): $\{(8+.35X)\mu\text{in}\}$ $\{(0.02+3.5X/10000)\mu\text{m}\}$
H: Probing height (mm), X: Distance from the turntable axis (mm)
 Rotating speed: 2, 4, 6, 10rpm (20rpm: auto-centering)
 Table top diameter: $\varnothing 300\text{mm}$
 Centering range: $\pm 5\text{mm}$
 Leveling range: $\pm 1^\circ$
 Maximum probing diameter: $\varnothing 14"$ (356mm)
 Maximum workpiece diameter: $\varnothing 26.8"$ (680mm)
 Maximum workpiece weight: 176 lbs (80kg)
 143 lbs (65kg): auto-centering

Vertical column (Z-axis)
 Vertical travel: 13.7" (350mm) 21.7" (550mm): H5200H model
 Straightness (λ c2.5): 0.05 μm / 100mm, 0.14 μm / 350mm
 (0.2 μm / 550mm: H5200H model)
 Parallelism with rotating axis: 0.2 μm / 350mm
 (0.32 μm / 550mm: H5200H model)
 Positioning speed: Max. 60mm/s
 Measuring speed: 0.5, 1, 2, 5mm/s
 Maximum probing height: 13.7" (350mm) (OD / ID)
 [21.7" (550mm) (OD / ID): H5200H model]
 Maximum probing depth: over $\varnothing 32$: 104mm (w/standard stylus)
 over $\varnothing 12.7$: 26mm (w/standard stylus)

Horizontal arm (X-axis)
 Horizontal travel: 8.8" (225mm)
 Straightness (λ c2.5): 0.4 μm / 200mm
 Squareness with rotating axis: 0.5 μm / 200mm
 Positioning speed: Max. 50mm/s
 Measuring speed: 0.5, 1, 2, 5mm/s

Probe and stylus
 Measuring range: $\pm 400\mu\text{m}$ ($\pm 5\text{mm}$: tracking range)
 Measuring force: 40mN (not adjustable)
 Standard stylus: **12AAE301**, carbide ball, $\varnothing 1.6\text{mm}$
 Measuring direction: one direction
 Stylus angle adjustment: $\pm 45^\circ$ (with graduations)

Air supply
 Air pressure: 390kPa (4kgf/cm²)
 Air consumption: 45L/min.
 Power supply: 100V AC – 240V AC, 50/60Hz
 Dimensions (W x D x H): 49.6 x 28.0 x 66.9"
 (1260 x 710 x 1700mm)
 49.6 x 28.0 x 74.8"
 (1260 x 710 x 1900mm: H5200H model)
 Mass: Main unit: 1433 lbs (650kg)
 1477 lbs (670kg): H5200H (model)
 Vibration isolator: 375 lbs (170kg)

Roundtest Extreme RA-2200CNC / RA-H5200CNC

SERIES 211 — CNC Roundness, Cylindricity and Surface Roughness Measuring System

Mitutoyo offers innovative roundness/cylindricity measuring systems capable of automated measurement with independent/simultaneous multi-axis CNC control. In addition to high measuring accuracy and reliability, these CNC models provide excellent inspection productivity. Roundness and surface roughness measurements are both available from a single measuring system so workpiece resetting for roughness measurement is not required. Roughness measurement is possible in the axial and circumferential directions.



Holder-arm orientation switching (vertical position - horizontal position)



Detector rotation mechanism (0 to 290°, in increments of 1°)



RA-2200H CNC
with personal computer system and software

* Shown with optional vibration isolator and side table for PC.



RA-H5200H CNC
with personal computer system and software

* Shown with optional side table for PC.

Mitutoyo

Roundtest Extreme RA-2200CNC / RA-H5200CNC

SERIES 211 — CNC Roundness, Cylindricity and Surface Roughness Measuring System

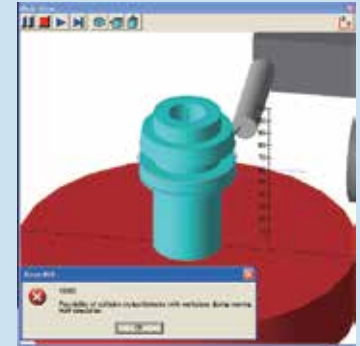
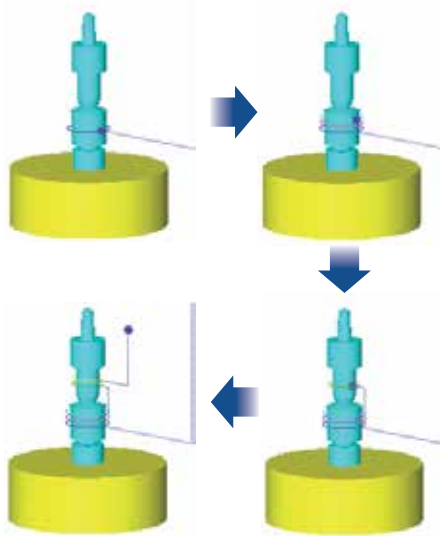
ROUNDPAK

Off-line measurement procedure programming function

On-screen virtual 3D simulation measurements can be performed with the incorporated off-line teaching function that allows a part program (measurement procedure) to be created without an objective workpiece. The probe and the holder unit of the Roundtest Extreme can be precisely represented and an alarm can be raised to indicate that there is a collision risk predicted by the simulation.



3D simulation screens (work-view windows) can be generated after entering CAD data (in IGES, DXF form) and text data.

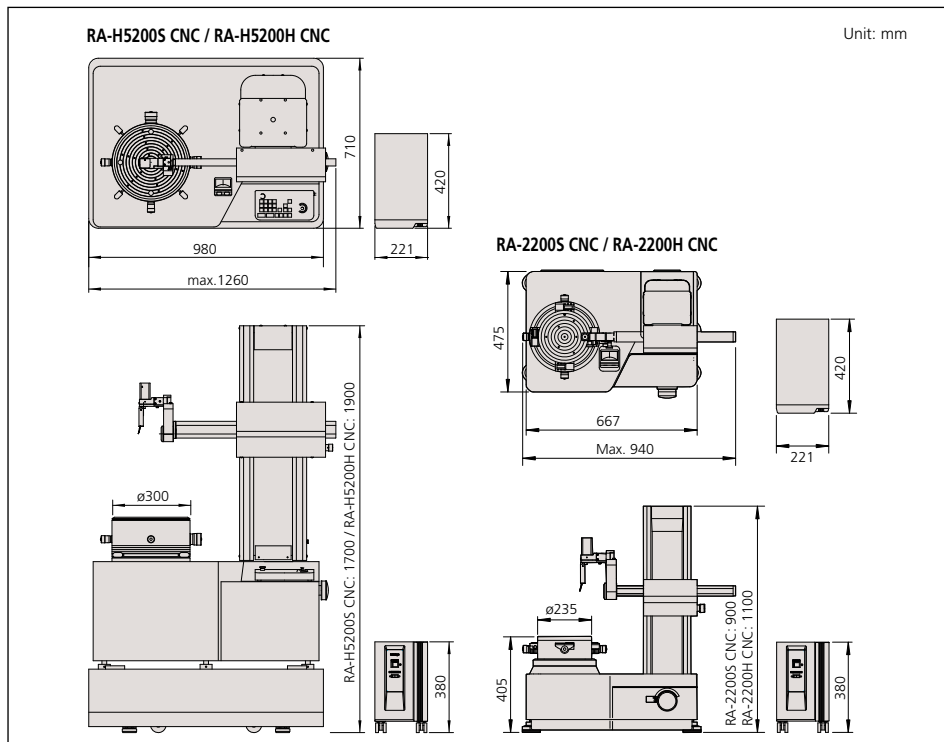


SPECIFICATIONS

Model No.	EXTREME RA-2200S CNC	EXTREME RA-2200H CNC
Order No.	211-517A	211-518A
Column travel	11.8" (300mm) (standard column)	19.7" (500mm) (high column)

Model No.	EXTREME RA-H5200S CNC	EXTREME RA-H5200H CNC
Order No. with vibration isolating stand	211-533A	211-534A
Column travel	13.77" (350mm) (standard column)	21.65" (550mm) (high column)

DIMENSIONS



MiCAT

Mitutoyo Intelligent Computer Aided Technology

the standard in world
metrology software
FORM

Optional Accessories

- 350850:** Cylindrical square
- 211-045:** Magnification calibration gage
- 211-014:** Chuck (OD: 1 - 78mm, ID: 25 - 68mm)
- 211-032:** Quick chuck (OD: 1 - 79mm, ID: 16 - 69mm)
- 211-031:** Micro-chuck (OD: 0.1~1.5mm max.)
- 12AAB598:** Protective shield (RA-H5200 only)
- Interchangeable styli (See page J-49.)
- 12AAK110:** Vibration isolator (RA-2200 only)
- 12AAK120:** Monitor arm (RA-2200 only)
- 12AAL019:** Side table for PC
- 12AAG419:** Surface roughness detector for RA-CNC



64AAB524 Workstation

Dimensions

Overall: 36 x 30 x 24-32" (W x D x H)
Cord Bin: 4" h x 5-3/8" d (width is 10" less than table width)
Distance From Front Edge to Cord Bin: 30" d table - 15-1/2" d
Distance Between Legs: 10" less than the overall table width

Work surface feature a 1", 45 lb density, furniture board substrate with attractive Gray laminate tabletop brimmed with bullnose edge band in Quartz gray color. Work surface is height adjustable in one inch increments from 24" to 32".

Tabletop incorporates metal threaded inserts on the underside to affix the leg assemblies for added strength and durability. Table comes with 4" casters with two as locking type for stationary placement.

*Laptop PC not included with table.

Optional Styli for Roundtest

Interchangeable Styli for RA-120, RA-120P, RA-1600/M, RA-2200, RA-H5200

Application/Type	Standard (Standard accessory)	Notch	Deep groove	Corner	Cutter mark
Order No.	12AAL021*	12AAL022	12AAL023	12AAL024	12AAL025
Stylus tip	ø1.6 mm tungsten carbide	ø3 mm tungsten carbide	SR0.25mm sapphire	SR0.25mm sapphire	tungsten carbide
Dimensions (mm)					
Application/Type	Small hole (ø0.8)	Small hole (ø1.0)	Small hole (ø1.6)	Extra small hole (Depth 3mm)	ø1.6 mm ball
Order No.	12AAL026	12AAL027	12AAL028	12AAL029	12AAL030
Stylus tip	ø0.8 mm tungsten carbide	ø1 mm tungsten carbide	ø1.6 mm tungsten carbide	ø0.5 mm tungsten carbide	ø1.6 mm tungsten carbide
Dimensions (mm)					
Application/Type	Disk	Crank (ø0.5)	Crank (ø1.0)	Flat surface	2X-long type**
Order No.	12AAL031	12AAL032	12AAL033	12AAL034	12AAL035
Stylus tip	ø12 mm tungsten carbide	ø0.5 mm tungsten carbide (Depth 2.5 mm)	ø1 mm tungsten carbide (Depth 5.5 mm)	tungsten carbide	ø1.6 mm tungsten carbide
Dimensions (mm)					
Application/Type	2X-long type notch**	2X-long type deep groove**	2X-long type corner**	2X-long type cutter mark**	2X-long type Small hole**
Order No.	12AAL036	12AAL037	12AAL038	12AAL039	12AAL040
Stylus tip	ø3 mm tungsten carbide	SR0.25 mm sapphire	SR0.25 mm sapphire	tungsten carbide	ø1 mm tungsten carbide
Dimensions (mm)					
Application/Type	3X-long type**	3X-long type deep groove**	Stylus shank	Stylus shank (standard groove)	Stylus shank (2X-long groove)**
Order No.	12AAL041	12AAL042	12AAL043	12AAL044	12AAL045
Stylus tip	ø1.6 mm tungsten carbide	SR0.25 mm sapphire	For mounting CMM stylus (mounting thread M2)	For mounting CMM stylus (mounting thread M2)	For mounting CMM stylus (mounting thread M2)
Dimensions (mm)					

* 12AAL021 is a standard accessory for all Roundtest models.

** Not available for RA-10, RA-120P and RA-220

Measuring is only in the vertical direction. Measuring magnification of 20000X is available using the 2X-long stylus.

Customized special interchangeable styli are available on request. Please contact any Mitutoyo office for more information.

† New design for holding styli is not shown in above illustrations.

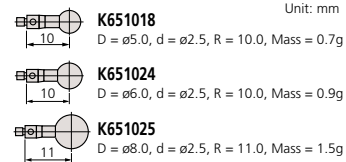
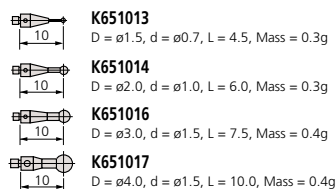
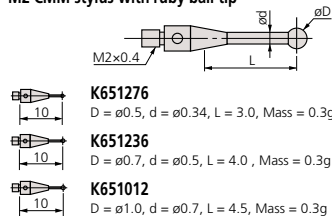
New styli for RA-2200 / H5200 are compatible with old RA-2100 / H5100 detectors.

Old styli for RA-2100 / H5100 are NOT compatible with new RA-2200 / H5200 detectors.

5 pc. Stylus set: 12AAL020

Part No.	Part Description
12AAL022	Stylus for notched workpiece
12AAL023	Stylus for deep groove
12AAL027	Stylus for small hole (1.0mm)
12AAL030	1.6mm ball stylus
12AAL035	2X-long type stylus

M2 CMM stylus with ruby ball tip



Optional Styli for Roundtest

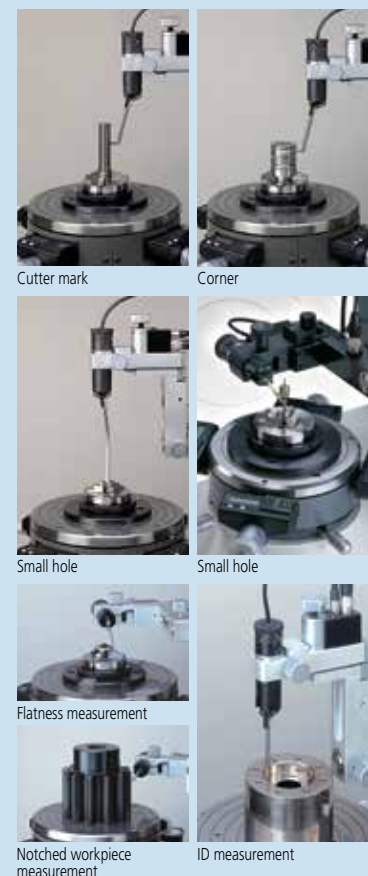
Interchangeable Styli for RA-2200 CNC, RA-H5200 CNC

Application/Type	Groove	Flat surface	General purpose	Notch
Order No.	12AAE310	12AAE302	12AAE301	12AAE309
Stylus tip	ø1.6 mm tungsten carbide	ø1.6 mm tungsten carbide	ø1.6 mm tungsten carbide	ø3 mm tungsten carbide
Dimensions (mm)				
Application/Type	ø1.6 mm ball	ø0.8 mm ball	ø0.5 mm ball	Deep groove
Order No.	12AAE303	12AAE304	12AAE305	12AAE308
Stylus tip	ø1.6 mm tungsten carbide	ø0.8 mm tungsten carbide	ø0.5 mm tungsten carbide	ø1.6 mm tungsten carbide
Dimensions (mm)				
Application/Type	Deep hole A		Deep hole B	
Order No.	12AAE306		12AAE307	
Stylus tip	ø1.6 mm tungsten carbide		ø1.6 mm tungsten carbide	
Dimensions (mm)				

Analysis options		RA-H5200CNC/ RA-H5200	RA-2200CNC/ RA-2200	RA-1600	RA-1600M	RA-120P	RA-120
Roundness	○	●	●	●	●	●	●
Cylindricity	∅	●	●	●	●	—	—
Concentricity	◎	●	●	●	●	●	●
Coaxiality	axis-element	●	●	●	●	●	●
	Axis-axis	●	●	●	●	●	—
Flatness	□	●	●	●	▲	●	●
Parallelism	//	●	●	●	▲	●	●
Perpendicularity	⊥	●	●	●	●	●	●
Runout	↗	●	●	●	●	●	●
Total runout	↗↖	●	●	●	▲	—	—
Straightness	—	●	●	●	▲	—	—
Inclination	/	●	●	●	▲	—	—
Taper	/\	●	●	●	▲	—	—

- Full measurement capability
- ▲ Limited measurement capability; R-Axis must be stationary.

Usage examples of styli



Optional Accessories for Roundtest



Centering chuck (ring operated) 211-032

Suitable for holding small parts with easy-to-operate knurled-ring clamping.

- Holding capacity:
Internal jaws: OD = 1-36 mm, ID = 14-70 mm.
External jaws: OD = 1-75 mm.
- External dimensions: $\phi 118 \times 41$ mm
- Mass: 1.2kg



Micro-chuck 211-031

Used for clamping a workpiece (less than $\phi 1$ mm dia.) that the centering chuck cannot handle.

- Holding capacity: up to $\phi 1.5$ mm
- External dimensions: $\phi 118 \times 48.5$ mm
- Mass: 0.8kg



Centering chuck (key operated) 211-014

Suitable for holding longer parts and those requiring a relatively powerful clamp.

- Holding capacity:
Internal jaws: OD = 1 - 35mm, ID = 33 - 85mm
External jaws: OD = 30-80mm.
- External dimensions: $\phi 157 \times 76$ mm
- Mass: 3.8kg



Magnification calibration gage 211-045

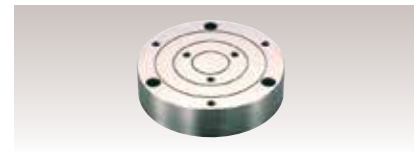
Used for normalizing detector magnification by calibrating detector travel against displacement of a micrometer spindle.

- Maximum calibration range: 400 μ m
- Graduation: 0.2 μ m
- Mass: 4kg

Vibration Isolated frame with work surface



Code No.	Dimensions	Load Capacity
64AAB357	30 x 48 x 30"	1300 lbs



Auxiliary workpiece stand 356038

- Used for measuring a workpiece whose diameter is 20mm or shorter and whose height is 20mm or lower.

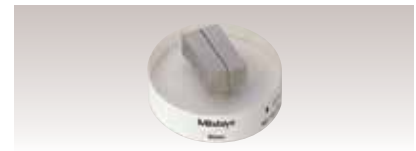


211-016
Reference Hemisphere



Cylindrical square 350850

- Used for checking and aligning table rotation axis parallel to the Z-axis column.
- Squareness: 3 μ m
- Straightness: 1 μ m
- Cylindricity: 2 μ m
- Roundness: 0.5 μ m
- Mass: 7.5kg



Magnification checking kit* 997090

- A combination of gage blocks and an optical flat.
- * Standard accessory for RA-2200, RA-2200CNC, RA-H5200 and RA-H5200CNC



Origin-point gage* 998382

- A gage for zero setting of the R-axis and Z-axis.
- * Standard accessory for RA-2200 and RA-H5200

Eco-Fix Kit Form-S

Mitutoyo ECO-FIX Kit Fixture Systems



Part No.	Qty.	Part name	Part No.	Qty.	Part name
K551038	1	Adaptor plate ø 150mm	K551069	1	Flat top ø 12mm
K551024	1	Location pin ø 12 X 13mm	K550262	1	V-block mini
K551025	1	Location pin ø 12 X 25mm	K550261	2	Cone receiver mini
K551026	1	Location pin ø 12 X 50mm	K550250	1	Stopper element mini
K551027	1	Location pin ø 12 X 100mm	K550247	1	Back square mini
K551028	1	Location pin ø 20 X 13mm	K550888	2	Straight pin Ø 6mm x 20mm
K551029	1	Location pin ø 20 X 25mm	K550889	2	Straight pin Ø 6mm x 30mm
K551030	1	Location pin ø 20 X 50mm	K550890	2	Straight pin Ø 6mm x 40mm
K551031	1	Location pin ø 20 X 100mm	K551046	1	Slotted nut for receiver bracket h=12mm
K551035	1	Receiver bracket small	K551050	1	Allen key 2mm
K551036	1	Receiver bracket large	K551051	1	Allen key 3mm
K551040	1	Adjustable location pin ø 20mm	K551052	1	Allen key 4mm
K551041	1	Adjustable location pin ø 12mm	K551053	1	Allen key 5mm
K551042	3	Location pin ø 12mm with bore ø 6mm	K551054	1	Double open ended spanner 10-17
K551044	1	Receiver bracket L=90; ø 12mm	K550591	1	Washer ø 6,4mm / ø 17mm
K550716	1	Straight pin with thread	K550110	8	Cylinder head screw M6 x 20mm
K550279	1	Spring clip, d= 8mm, L= 60mm	K550563	6	Cylinder head screw M6 x 25mm
Kit Part No.			K551133		



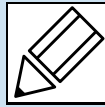
Eco-Fix Kit Form-L



Part No.	Qty.	Part name	Part No.	Qty.	Part name
K551039	1	Adaptor plate ø 200mm	K550247	1	Back square mini
K551024	1	Location pin ø 12 X 13mm	K550058	1	V-block
K551025	1	Location pin ø 12 X 25mm	K550365	2	Cone receiver
K551026	1	Location pin ø 12 X 50mm	K550982	1	Stopper element
K551027	2	Location pin ø 12 X 100mm	K550248	1	Back square
K551028	2	Location pin ø 20 X 13mm	K550888	2	Straight pin Ø 6mm x 20mm
K551029	2	Location pin ø 20 X 25mm	K550889	2	Straight pin Ø 6mm x 30mm
K551030	2	Location pin ø 20 X 50mm	K550890	2	Straight pin Ø 6mm x 40mm
K551031	1	Location pin ø 20 X 100mm	K550000	2	Straight pin Ø 8mm x 30mm
K551035	1	Receiver bracket small	K550001	2	Straight pin Ø 8mm x 50mm
K551036	1	Receiver bracket large	K550002	2	Straight pin Ø 8mm x 95mm
K551040	2	Adjustable location pin ø 20mm	K551046	1	Slotted Nut for receiver bracket h= 12mm
K551041	1	Adjustable location pin ø 12mm	K551047	1	Slotted Nut for receiver bracket h= 15mm
K551042	2	Location pin ø 12mm with bore ø 6mm	K551050	1	Allen key 2mm
K551043	3	Location pin ø 20mm with bore ø 8mm	K551051	1	Allen key 3mm
K551044	1	Receiver bracket L=90; ø 12mm	K551052	1	Allen key 4mm
K551045	1	Receiver bracket L=120; ø 20mm	K551053	1	Allen key 5mm
K550279	2	Spring clip, d= 8mm, L= 60mm	K550591	1	Washer ø 6,4mm / ø 17mm
K550262	1	V-block mini	K550110	12	Cylinder head screw M6 x 20mm
K550261	2	Cone receiver mini	K550563	6	Cylinder head screw M6 x 25mm
K550250	1	Stopper element mini			
Kit Part No.			K551134		



Quick Guide to Precision Measuring Instruments

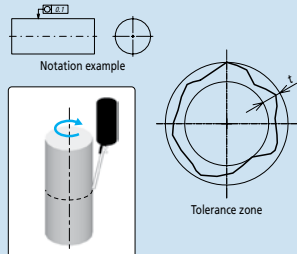


Roundtest (Roundform Measuring Instruments)

- JIS B 7451-1997: Roundness measuring instruments
- JIS B 0621-1984: Definition and notation of geometric deviations
- JIS B 0021-1998: Geometric property specifications touching of products – Geometric tolerance Roundness Testing

○ Roundness

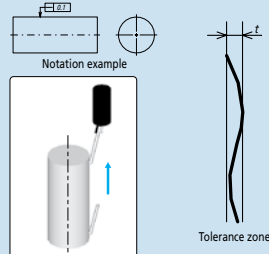
Any circumferential line must be contained within the tolerance zone formed between two coplanar circles with a difference in radii of t



Verification example using a roundness measuring instrument

— Straightness

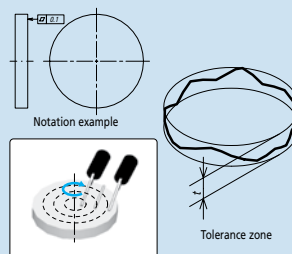
Any line on the surface must lie within the tolerance zone formed between two parallel straight lines a distance t apart and in the direction specified



Verification example using a roundness measuring instrument

□ Flatness

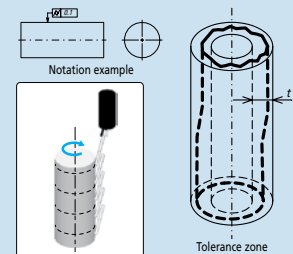
The surface must be contained within the tolerance zone formed between two parallel planes a distance t apart



Verification example using a roundness measuring instrument

○/□ Cylindricity

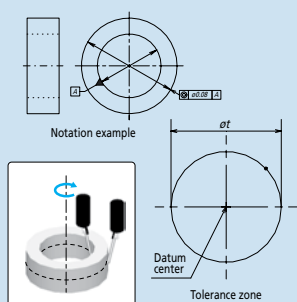
The surface must be contained within the tolerance zone formed between two coaxial cylinders with a difference in radii of t



Verification example using a roundness measuring instrument

◎ Concentricity

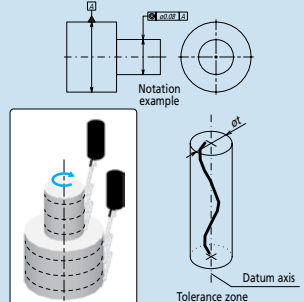
The center point must be contained within the tolerance zone formed by a circle of diameter t concentric with the datum



Verification example using a roundness measuring instrument

◎ Coaxiality

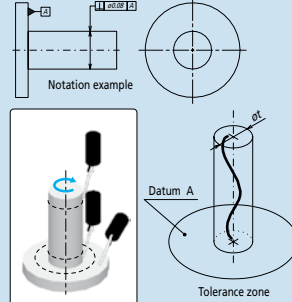
The axis must be contained within the tolerance zone formed by a cylinder of diameter t concentric with the datum



Verification example using a roundness measuring instrument

⊥ Perpendicularity

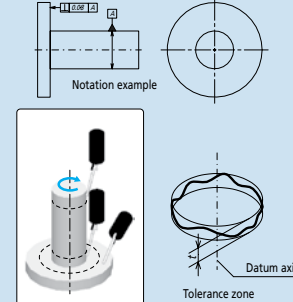
The line or surface must be contained within the tolerance zone formed between two planes a distance t apart and perpendicular to the datum



Verification example using a roundness measuring instrument

⊥ Perpendicularity

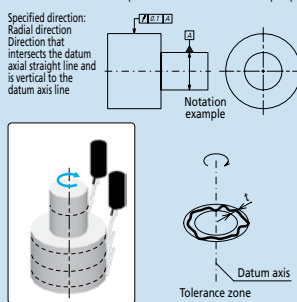
The line or surface must be contained within the tolerance zone formed between two planes a distance t apart and perpendicular to the datum



Verification example using a roundness measuring instrument

↻ Circular Runout

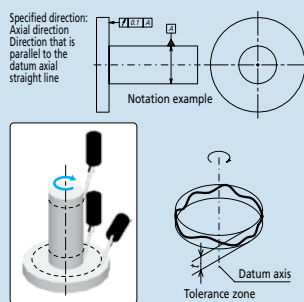
The line must be contained within the tolerance zone formed between two coplanar and/or concentric circles a distance t apart concentric with or perpendicular to the datum



Verification example using a roundness measuring instrument

↻ Total Runout

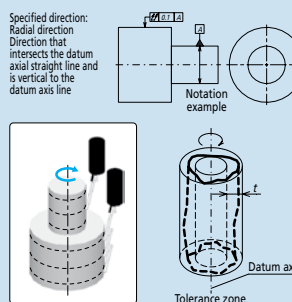
The surface must be contained within the tolerance zone formed between two coaxial cylinders with a difference in radii of t , or planes a distance t apart, concentric with or perpendicular to the datum



Verification example using a roundness measuring instrument

↻ Total Runout

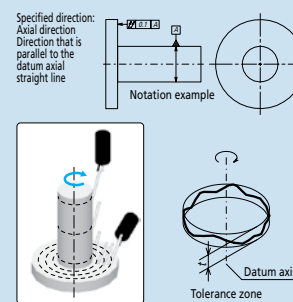
The surface must be contained within the tolerance zone formed between two coaxial cylinders with a difference in radii of t , or planes a distance t apart, concentric with or perpendicular to the datum



Verification example using a roundness measuring instrument

↻ Total Runout

The surface must be contained within the tolerance zone formed between two coaxial cylinders with a difference in radii of t , or planes a distance t apart, concentric with or perpendicular to the datum

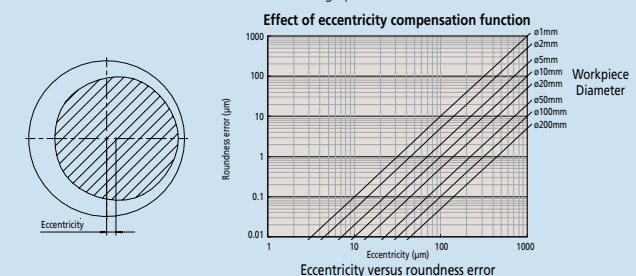


Verification example using a roundness measuring instrument

■ Adjustment prior to Measurement

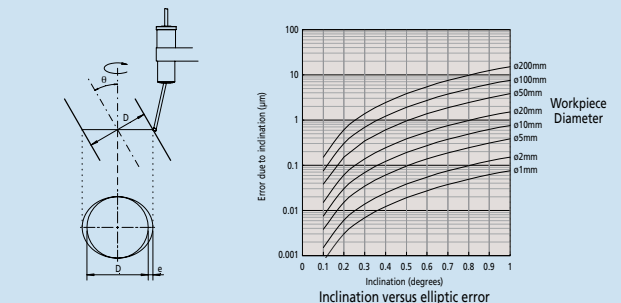
Centering

A displacement offset (eccentricity) between the Roundtest's rotary table axis and that of the workpiece results in distortion of the measured form (limaçon error) and consequentially produces an error in the calculated roundness value. The larger the eccentricity, the larger is the error in calculated roundness. Therefore the workpiece should be centered (axes made coincident) before measurement. Some roundness testers support accurate measurement with a limaçon error correction function. The effectiveness of this function can be seen in the graph below.



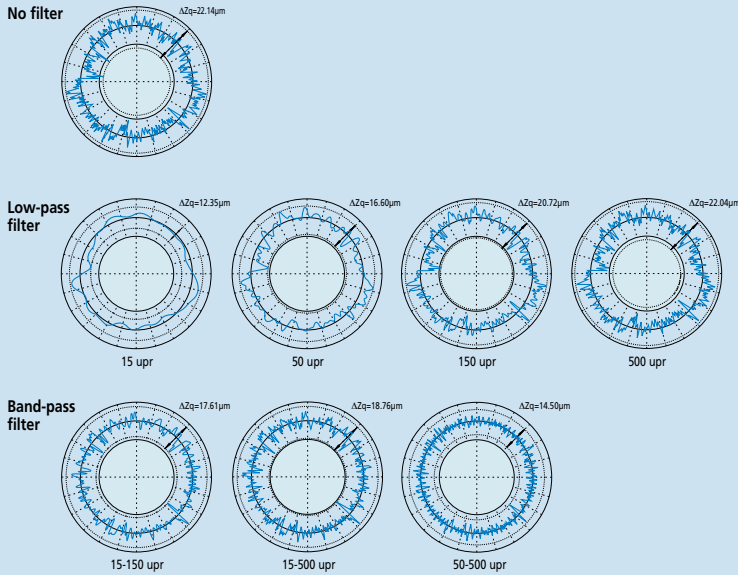
Leveling

Any inclination of the axis of a workpiece with respect to the rotational axis of the measuring instrument will cause an elliptic error. Leveling must be performed so that these axes are sufficiently parallel.



Effect of Filter Settings on the Measured Profile

Roundness values as measured are greatly affected by variation of filter cutoff value. It is necessary to set the filter appropriately for the evaluation required.

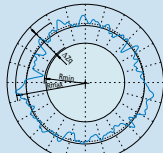


Evaluating the Measured Profile Roundness

Roundness testers use the measurement data to generate reference circles whose dimensions define the roundness value. There are four methods of generating these circles, as shown below, and each method has individual characteristics so the method that best matches the function of the workpiece should be chosen.

Least Square Circle (LSC) Method

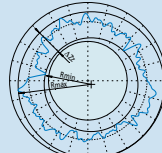
A circle is fitted to the measured profile such that the sum of the squares of the departure of the profile data from this circle is a minimum. The roundness figure is then defined as the difference between the maximum departures of the profile from this circle (highest peak to the lowest valley).



$$\Delta Z_q = R_{\max} - R_{\min}$$

Minimum Zone Circles (MZC) Method

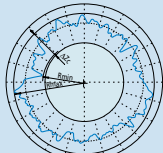
Two concentric circles are positioned to enclose the measured profile such that their radial difference is a minimum. The roundness figure is then defined as the radial separation of these two circles.



$$\Delta Z_q = R_{\max} - R_{\min}$$

Minimum Circumscribed Circle (MCC) Method

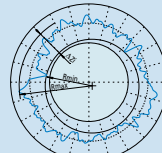
The smallest circle that can enclose the measured profile is created. The roundness figure is then defined as the maximum departure of the profile from this circle. This circle is sometimes referred to as the 'ring gage' circle.



$$\Delta Z_c = R_{\max} - R_{\min}$$

Maximum Inscribed Circle (MIC) Method

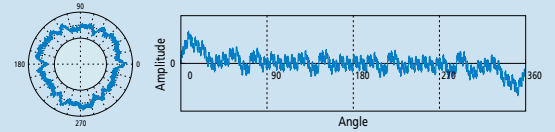
The largest circle that can be enclosed by the profile data is created. The roundness figure is then defined as the maximum departure of the profile from this circle. This circle is sometimes referred to as the 'plug gage' circle.



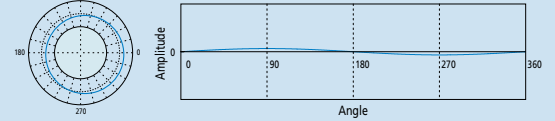
$$\Delta Z_i = R_{\max} - R_{\min}$$

Undulations Per Revolution (UPR) data in the roundness graphs

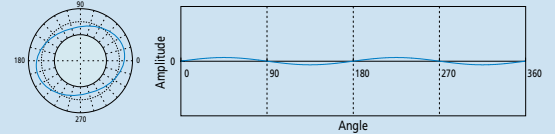
Measurement result graphs



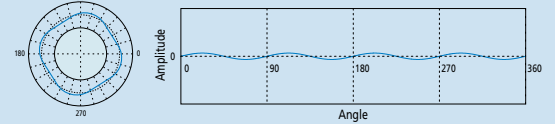
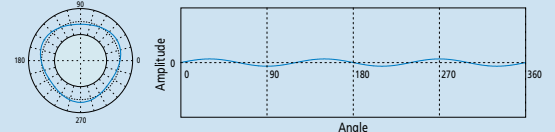
A 1 UPR condition indicates eccentricity of the workpiece relative to the rotational axis of the measuring instrument. The amplitude of undulation components depends on the leveling adjustment.



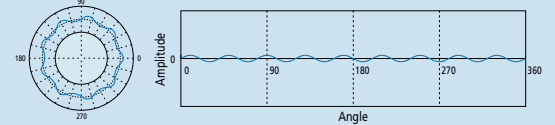
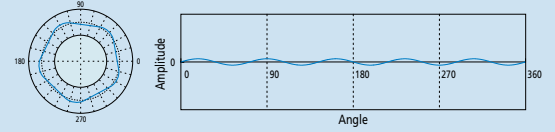
A 2 UPR condition may indicate: (1) insufficient leveling adjustment on the measuring instrument; (2) circular runout due to incorrect mounting of the workpiece on the machine tool that created its shape; (3) the form of the workpiece is elliptical by design as in, for example, an IC-engine piston.



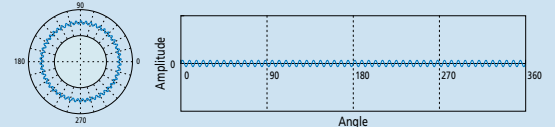
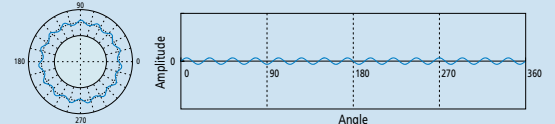
A 3 to 5 UPR condition may indicate: (1) Deformation due to over-tightening of the holding chuck on the measuring instrument; (2) Relaxation deformation due to stress release after unloading from the holding chuck on the machine tool that created its shape.



A 5 to 15 UPR condition often indicates unbalance factors in the machining method or processes used to produce the workpiece.



A 15 (or more) UPR condition is usually caused by tool chatter, machine vibration, coolant delivery effects, material non-homogeneity, etc., and is generally more important to the function than to the fit of a workpiece.



K

Test Equipment

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Test Equipment

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Micro Hardness Testing Machines



Rockwell Hardness Testing Machines



Micro Zone Test System



Portable Hardness Testing Instruments



Hardmatic HH-411



HM-210D/220D



HV110 Type B



HH-300 Durometers

Lineup of Hardness Testing Machines

Hardness testing machines provide the simplest and most economical testing methods among many material testing machines, playing an important role in research activities, production activities, and commercial transactions. Mitutoyo offers a choice of standard hardness testing machines that are optimal for hard materials such as metals to soft materials such as plastic and rubber, as well as custom-designed testers such as in line-type automatic machines and labor-saving machines required on the shop floor.



Technical Data

Test force range:

HM-210A: 9 steps + arbitrary test force

HM-220A: 19 steps + arbitrary test force

Load dwell time: 0 - 999s

Manual XY stage unit

Stage size: 100x100mm

Travel range: 25x25mm

with Digimatic in/mm micrometer heads

Resolution: 0.001mm

Max. specimen height: 133mm (Stage size: 25 x 25mm)

Max. specimen height: 121mm (Stage size: 50 x 50mm)

Max. specimen depth: 160mm (from the center of indenter)

Optical path: 4-port objectives switching system of

Infinity-correction optical system

Resolution: 0.01µm (When using objectives of X40 or more)

Data output: Serial interface (RS-232),

Digimatic interface, USB 2.0

Power supply: 39VA 100-125/220-240V AC, 50/60Hz

Dimensions: (W x D x H): 315x671x595mm

Mass: 43kg

Optional Accessories (Factory-installed option)

11AAC104: Objective lens unit 2X

11AAC105: Objective lens unit 5X

11AAC106: Objective lens unit 10X

11AAC107: Objective lens unit 20X

11AAC108: Objective lens unit 100X

11AAC129: Measuring microscope (Digital ocular)

11AAC109: Knoop Indenter Assembly (HM-210 Series)

11AAC110: Knoop Indenter Assembly (HM-220 Series)

Optional Accessories

810-454A: TV camera unit (8.4 inch LCD)

19BAA058: Diamond indenter for Vickers (HM210 Series standard test force)

19BAA059: Diamond indenter for Vickers (HM220 Series low test force)

19BAA061: Diamond indenter for Knoop (HM210 Series)

19BAA062: Diamond indenter for Knoop (HM220 Series)

810-017: Vise

810-013: Specimen (thin plate) holder

810-014-1: Specimen (wire) holder

810-015-1: Specimen (wire or ball) holder

810-016: 50 mm Vise

810-017: 100 mm Vise

810-019: Specimen tilting holder

810-020: Universal specimen holder

810-018: Rotary table

810-084: Rotatable universal specimen holder

810-085: Adjustable specimen (thin plate) holder

810-095: Rotatable specimen stage

375-056: Stage Micrometer (glass) Micro-scale

810-650-1: Resin mold specimen stage ø25.4

810-650-2: Resin mold specimen stage ø30

810-650-3: Resin mold specimen stage ø31.75

810-650-4: Resin mold specimen stage ø38.1

810-650-5: Resin mold specimen stage ø40

810-641: Vibration Isolator

810-870A: Sample Heating Device HST-250

810-420: 25x25mm stage (metric only)

810-423: 50x50mm stage (metric only)

810-424: 1"x1" in/mm stage (standard)

810-427: 2"x2" in/mm stage



Power turret with up to 2 indenter mounts and 4 objective mounts (manual operation possible)

Touch-screen type control panel

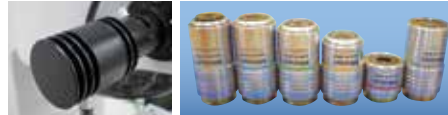


HM-210 / 220 Type A

SERIES 810 — Micro Vickers Hardness Testing Machines

FEATURES

- The electromagnetic force motor used in the loading mechanism enables the test force to be freely selected (see test force specifications) over the wide range of 0.4903mN to 19610mN (0.05gf to 2 kgf). It is also possible to freely set load dwell times. Now your desire for absolute control over the indentation size in Vickers hardness testing can be satisfied. The HM-200 series always offers the test force most appropriate for the specimen material and shape.
- The long working distance objectives used enable a comfortable working distance between the objective and the specimen surface. This greatly reduces the possibility of collision between the specimen and the objective during focusing operations. (e.g. for 50X objectives: 1.1mm for conventional models, 2.5mm for HM-200 series)
- Newly-designed 'MH Plan' objectives are optimized for measuring indentation images. The lineup includes 6 types of long working distance objectives: 10X, 20X, 50X and 100X for measuring indentation images, and 2X and 5X for enabling wide-range measurement around indentations.
- LEDs, which have a longer life, produce less heat, consume less power and are more energy efficient than incandescent bulbs, are employed for the illumination system.
- The motorized turret allows for up to 4 objective lenses and 2 indenter assemblies to be mounted at the same time.



Observation image of the indentation (50X)



Stray light reduction around the indentation



HM-210A

SPECIFICATIONS TYPE A Digital Hardness Tester

Model No.	HM-210 Type A	HM-210 Type A V/K	HM-220 Type A	HM-220 Type A V/K
Part No.	64AAB305A	64AAB306A	64AAB307A	64AAB308A
Fixed test force (mN)	98.07, 196.1, 294.2, 490.3, 980.7, 1961, 2942, 4903, 9807 (10gf-1000gf)	0.4903, 0.9807, 1.961, 2.942, 4.903, 9.807, 19.61, 29.42, 49.03, 98.07, 196.1, 294.2, 490.3, 980.7, 1961, 2942, 4903, 9807, 19610 (0.05 gf-2kgf)		
Arbitrary test force	≤100 gf in 1 gram increments, > 100gf in 10 gram increments	< 1 gf in .1 gf increments, ≤100 gf in 1 gram increments, > 100gf in 10 gram increments		
Test force control	Force generation by electromagnetic and automatic control (load, dwell, unload)			
Control unit	Color LCD Touch Screen			
Loading rate	60 µ/sec		60µm/s, Variable between 2 and 60µm/s. ≤ 30 gf.	
Load dwell time	0-999 sec			
Indenter	Vickers	Vickers and Knoop	Vickers	Vickers and Knoop
Objective lenses	10x, 50x	10x, 20x, 50x	10x, 50x, 100x	10x, 50x, 100x
Objective turret	Motor driven and manual operation			
Filar eye piece	Dual Line, 10X, .01µ min			

With TV camera unit 810-454A (selectable with HM-210A/220A)

Measurement of indentation dimensions on a TV monitor reduces eye fatigue, which leads to improvement in operation efficiency in multi-point testing.



Mitutoyo

HM-200 Series with AVPAK software

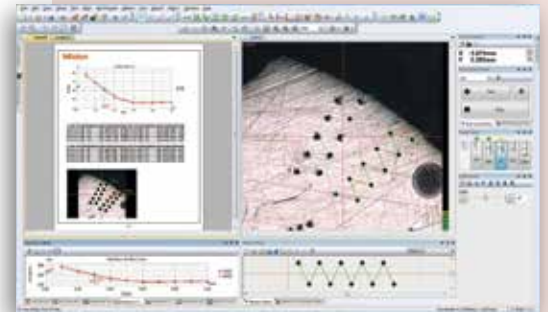
For semi and fully automatic Type B and D Systems



System B (HM-210B/220B)

System B is equipped with **AVPAK-10**, a the software package that automatically measures the diagonal length of an indentation and calculates the corresponding hardness value. This means that measurement error caused by variation in operator interpretation is eliminated, thereby reducing costs.

Automatic measurement of indentation/ manual stage



AVPAK Software



Indentation-reading example



System D (HM-210D/220D)

In addition to the functions of System B, System D is equipped with the autofocus function and motorized x-y stage. This function allows for automatic hardness testing, thereby increasing efficiency and reducing labor costs.

Automatic measurement of indentation / motorized XY stage / Autofocusing

System D Technical Data

Motorized X-Y Stage	Travel Max	50 x 50 mm
	Travel Min	1μ
	Table Size	130 x 130mm
Motorized Focusing Stage	Speed Max	25mm/ sec
	Max Range	1.4mm
	Min Unit	.1μ
Joystick Controller Functions	Max Speed	1mm/ sec
	Functions	X and Y Lock out
	Axis	X, Y and Z (Focus)
	Speed Control	Adjustable H,M,L
	Tester Control	Indent, Turret Position
Other	Emergency Stop	

SPECIFICATIONS

TYPE B PC-Driven Test System **TYPE D** PC-Driven Test System with motorized stage and auto focus

Model No.	HM-210 Type B	HM-210 Type B V/K	HM-220 Type B	HM-220 Type B V/K
Part No.	64AAB323A	64AAB324A	64AAB325A	64AAB326A
Model No.	HM-210 Type D	HM-210 Type D V/K	HM-220 Type D	HM-220 Type D V/K
Part No.	64AAB380A	64AAB381A	64AAB382A	64AAB383A
Fixed test force (mN)	98.07, 196.1, 294.2, 490.3, 980.7, 1961, 2942, 4903, 9807 (10gf-1000gf)		0.4903, 0.9807, 1.961, 2.942, 4.903, 9.807, 19.61, 29.42, 49.03, 98.07, 196.1, 294.2, 490.3, 980.7, 1961, 2942, 4903, 9807, 19610 (0.05 gf-2kgf)	
Arbitrary test force	≤100 gf in 1 gram increments, > 100gf in 10 gram increments		< 1 gf in .1 gf increments, ≤100 gf in 1 gram increments, > 100gf in 10 gram increments	
Test force control	Force generation by electromagnetic and automatic control (load, dwell, unload)			
Control unit	None, By PC*			
Loading rate	60 μ/ sec		60μm/s, Variable between 2 and 60μm/s. ≤ 30 gf.	
Load dwell time	0-999 sec			
Indenter	Vickers	Vickers and Knoop	Vickers	Vickers and Knoop
Objective lenses	10x, 50x	10x, 20x, 50x	10x, 50x, 100x	10x, 50x, 100x
Objective turret	Motor-driven and manual operation			
Filar eye piece	None			
CCTV camera	3 megapixel, 1/2"		3 megapixel, 1/2"	
Software	AV Pak		AV Pak	

*Must use specified PC

MZT-500

SERIES 810 — Micro Zone Test System

FEATURES

When it comes to evaluating mechanical properties of ultra-small regions of ultra-fine specimens, the MZT-500 Series models are exceptionally powerful tools in the fields of research and development and quality control. The MZT-500 can evaluate mechanical properties, which conventional

hardness testing machines for fine specimens cannot measure, such as various CVD and PVD-deposited or generated films, including ion-plated films; hardness of ultra-fine cross-sections; bonding mechanical properties; and mechanical wear properties of carbon fibers, glass fibers, whiskers, etc.

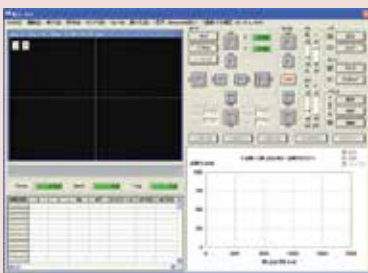
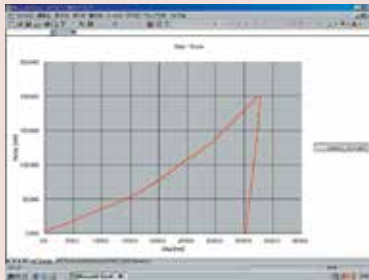
- Test data
The indentation factor can be obtained, which is related to the hardness value (partially) shown in Martens hardness test (ISO14577) and Young's modulus. Deformation characteristics in the load, dwell, and unload phases are also obtainable for use in determining properties of the specimen material.
- Hardness tests such as Vickers and Knoop hardness tests are supported.
- The balance lever vibration isolation mechanism reduces the effect of external vibrations on measurements.
- Indenter indentation depth can be measured up to a maximum of 20 μ m with a resolution of 0.1nm.
- Test forces between 0.1mN and 1000mN can be applied electromagnetically for evaluation of material properties in submicroscopic areas.
- Field-compatible form with cover for protection against dust and wind.



SPECIFICATIONS

Model No.	MZT-500L	MZT-500P
Order No.	810-813A	810-814A
Basic system	✓	✓
Data analysis / control device	✓	✓
Manual type XY stage (Travel range 25x25mm)	✓	—
Automatic XY stage (Travel range: 50x50mm)	—	✓

Test force loading device	Test force range: 0.1 to 1000mN
	Control resolution: 0.916 μ N
	Loading speed: 0.01 to 100mN/s
Indentation depth measurement	Range: 0 to 20 μ m
	Resolution: 0.1nm
Indenter	Type: Bercovich triangular pyramid indenter
Sample surface observation method	Camera: 1/3 inch black and white (410,000 pixels)
	Objective (monitor magnification): 100X (2500X), Optional: 10X (250X), 40X (1000X)
Specimen dimensions	Maximum height: 90mm
	Maximum depth: 90mm (From the center of the indenter axis)
Test type	Indentation test (with preliminary test force)
	Indentation test (without preliminary test force)
	Indentation depth setting test, continuous indentation test, repeated indentation test



HV110 / HV120

Series 810—Vickers Hardness Testing Machines – Type A

FEATURES

- Heavy load Vickers testing machines feature motorized force selection from 1-50kgf or .3 to 30kgf. Fully adjustable long-life LED illumination runs cool.
- A dual-line filar eyepiece combines with a color touch-screen LCD to create accurate measurements with the touch of a button.
- The motorized turret can accommodate up to 3 long working distance objective lenses for an even wider range of materials and a wide variety of anvils and x-y stages are also available.



HV120 show with optional 810-454A CCTV Camera

SPECIFICATIONS

Model	HV110	HV120
Order No.	810-440A	810-445A
Test force	9.807N (1kgf), 19.61N (2kgf), 29.42N (3kgf), 49.03N (5kgf), 98.07N (10kgf), 196.1N (20kgf), 294.2N (30kgf), 490.3N (50kgf)	2.942N (0.3kgf), 4.903N (0.5kgf), 9.807N (1kgf), 24.51N (2.5kgf), 49.03N (5kgf), 98.07N (10kgf), 196.1N (20kgf), 294.2N (30kgf)
Supported test method	HV, HK, HB (Light Force*), Kc	
Test force selection	Motorized	
Loading accuracy	±1%	
Load control	60μ/s, 150μ/s Automatic (loading, duration, unloading)	
Load rate	5~999 sec.	
Objective lens	2X, 5X, 10X (standard), 20X, 50X, 100X	
Measuring microscope	10X Dual-line filar	
Total magnification	20-1000X (100X Standard)	
Field of view	1,400μ (10X Lens) Type A	
Minimum reading	< 50x = 0.1μm, ≥50x = 0.01μm	
Display	Color LCD touch-screen	
Scaled conversion:	8 Types (ASTM, ISO, JIS, SAE and BS)	
Statistics:	N, Max., Min., Average, Range, High, Low, Good, Over, Under, SD(n-1), SD(n-1), SD(n) go/no-go judgment,	
Curvature correction;	0.01 to 200.00mm	
Maximum sample height	210mm Type A	
Maximum sample depth	160mm	
Maximum sample weight	20 Kg Anvil, 10 Kg with x-y Stage	
Optical path	100% Eyetube or Camera	
Output	Rs232, SPC, USB2.0	
Power supply	120 Volt AC/ 60 Hz	
Dimensions main unit (WxDxH)	9.9" x 24.7" x 30.7" (252x627x781mm)	
Mass	110lbs. (50kg)	

* Optional test forces may be required.

Optional Accessories

Lens:

- 11AAC712 OBJECTIVE LENS 2X
- 11AAC713 OBJECTIVE LENS 5X
- 11AAC714 OBJECTIVE LENS 20X
- 11AAC715 OBJECTIVE LENS 50X
- 11AAC716 OBJECTIVE LENS 100X

Stage

- 810-423 MANUAL STAGE 50X50
- 810-427 MANUAL STAGE 2" X 2" (In/mm)

- 959149 SPC cable (1m / 40")

Optical

- 11AAC711 "C" mount CAMERA ADAPTER
- 810-454A CCTV System

Indenters

- 19BAA060 DIAMOND INDENTER (VICKERS TYPE)
- 19BAA063 KNOOP DIAMOND INDENTER
- 19BAA281 CARBIDE-ALLOY BALL 1MM DIA.
- 19BAA277 CARBIDE-ALLOY INDENTER, 1MM DIA.
- 19BAA283 CARBIDE-ALLOY BALL, 2.5MM DIA.
- 19BAA279 CARBIDE-ALLOY INDENTER, 2.5MM DIA.

Additional Test Force

- 11AAC697 0.5 kg Brinell Weight
- 11AAC698 1.25 kg Brinell Weight
- 11AAC699 5.625 kg Brinell Weight
- 11AAC700 12.5 kg Brinell Weight

HV110 / HV120

Series 810—Vickers Hardness Testing Machines – Type B / D

FEATURES

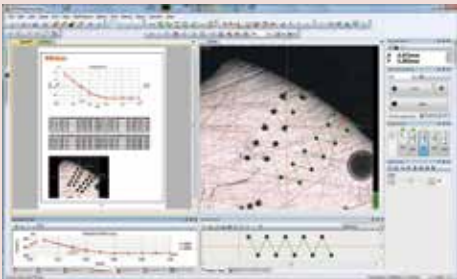
- The Type B HV110/ HV120 Vickers hardness testers add computer control to make measurements even more repeatable.
- A high-resolution 3 mega-pixel camera produces crisp images that are automatically measured in less than .3 seconds.
- Various software functions such as automatic light intensity, simple to use report generator and programming wizards make tedious and repetitive testing requirements more accurate than manual testing and eliminates common operator errors.
- The Type D HV110 / 120 adds a motorized X-Y stage with up to 100mm x 100mm of travel for large samples. A motorized focusing platform is also utilized for a complete walk away system.



Type B System
show with optional PC



Type D System
show with optional PC



SPECIFICATIONS

Model	HV110 Main Unit Only	HV120 Main Unit Only
Order No.	810-443A	810-448A
Test force	9.807N (1kgf), 19.61N (2kgf), 29.42N (3kgf), 49.03N (5kgf), 98.07N (10kgf), 196.1N (20kgf) 294.2N (30kgf), 490.3N (50kgf)	2.942N (0.3kgf), 4.903N (0.5kgf), 9.807N (1kgf), 24.51N (2.5kgf), 49.03N (5kgf), 98.07N (10kgf), 196.1N (20kgf) 294.2N (30kgf)
Supported test method	HV, HK, HB (Light Force**), Kc	
Measuring microscope	Optional	
Field of View w/ 10X Lens	590 x 443 μm	
Display	Via PC	
Curvature correction;	0.01 to 200.00mm	
Maximum sample height	172mm Type B, 132mm Type D	
Maximum sample depth	160mm	
Maximum sample weight	10 Kg Type B, 3 kg Type D	
Optical path	100% Eyetube or Camera	
Output	USB2.0	
Mass	110lbs. (50kg)	

*Other specifications as Type A testers

** Optional test forces may be required

Basic Configuration	Type B	Type D
Main Unit	810-443A or 810-448A	810-443A or 810-448A
AVPak-10 Software	11AAC664	11AAC664
PC***	***	***
Automatic Focus Stage		810-465
Motorized X-Y Stage 50x50		810-461A
Motorized X-Y Stage 100x100		810-462A

*** PC not included

Optional Accessories

Micro-Vickers/Vickers Hardness Testing Machine

Test Blocks

Order No.	Description	Load
64BAA173	Vickers 100HV Test Block	100gf
64BAA174	Vickers 200HV Test Block	100gf
64BAA175	Vickers 300HV Test Block	100gf
64BAA176	Vickers 400HV Test Block	100gf
64BAA177	Vickers 500HV Test Block	100gf
64BAA178	Vickers 600HV Test Block	100gf
64BAA179	Vickers 700HV Test Block	100gf
64BAA180	Vickers 800HV Test Block	100gf
64BAA181	Vickers 900HV Test Block	100gf
64BAA182	Vickers 100HV Test Block	500gf
64BAA183	Vickers 200HV Test Block	500gf
64BAA184	Vickers 300HV Test Block	500gf
64BAA185	Vickers 400HV Test Block	500gf
64BAA186	Vickers 500HV Test Block	500gf
64BAA187	Vickers 600HV Test Block	500gf
64BAA188	Vickers 700HV Test Block	500gf
64BAA189	Vickers 800HV Test Block	500gf
64BAA190	Vickers 900HV Test Block	500gf
64BAA191	Vickers 100HV Test Block	1000gf
64BAA192	Vickers 200HV Test Block	1000gf
64BAA193	Vickers 300HV Test Block	1000gf
64BAA194	Vickers 400HV Test Block	1000gf
64BAA195	Vickers 500HV Test Block	1000gf
64BAA196	Vickers 600HV Test Block	1000gf
64BAA197	Vickers 700HV Test Block	1000gf
64BAA198	Vickers 800HV Test Block	1000gf
64BAA199	Vickers 900HV Test Block	1000gf
64BAA200	Knoop 200HK Test Block	100gf
64BAA201	Knoop 300HK Test Block	100gf
64BAA202	Knoop 400HK Test Block	100gf
64BAA203	Knoop 500HK Test Block	100gf
64BAA204	Knoop 600HK Test Block	100gf
64BAA205	Knoop 700HK Test Block	100gf
64BAA206	Knoop 800HK Test Block	100gf
64BAA207	Knoop 250HK Test Block	500gf
64BAA208	Knoop 300HK Test Block	500gf
64BAA209	Knoop 400HK Test Block	500gf
64BAA210	Knoop 500HK Test Block	500gf
64BAA211	Knoop 600HK Test Block	500gf
64BAA212	Knoop 700HK Test Block	500gf
64BAA213	Knoop 800HK Test Block	500gf
64BAA214	Knoop 250HK Test Block	1000gf
64BAA215	Knoop 300HK Test Block	1000gf
64BAA216	Knoop 400HK Test Block	1000gf
64BAA217	Knoop 500HK Test Block	1000gf
64BAA218	Knoop 600HK Test Block	1000gf
64BAA219	Knoop 700HK Test Block	1000gf
64BAA220	Knoop 800HK Test Block	1000gf

*Other hardness ranges and test forces available

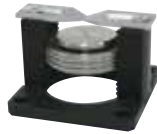
Bulbs

Order No.	Description
513667	Bulb, 12v/50w, halogen double pin type, HM series with box style illuminators
19BAA219	Bulb, 6v/20w, halogen double pin type, Later H series
19BAA095	Bulb, 6v/15w, halogen bayonet type, all E, G and early H series testers

Indenters

Order No.	Type	Model
19BAA061	Knoop Indenter	H, HM Standard Series
19BAA058	Vickers Indenter	H, HM Standard Series
19BAA062	Knoop Indenter	MVK-H2, H3, HM114, HM220
19BAA059	Vickers Indenter	MVK-H2, H3, HM114, HM220
19BAA060	Vickers Indenter	HV, AVK-C Series

Universal Specimen Holder



Used to secure a specimen that has a measuring surface that is hard to stabilize, perpendicular to the indenter axis.

810-020

Mounted Specimen Vise



1.5" (39mm) Max Height

810-650-1

810-650-2

810-650-3

810-650-4

810-650-5

Diameter

1" 25.4mm

30mm

1.25" 31.75mm

1.5" 38.1mm

40mm

50x50mm travel stage



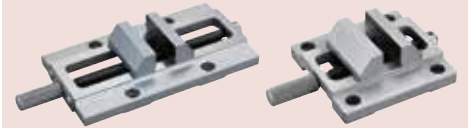
Manual XY Stage Unit 50 x 50

Manual XY Stage Unit 2"x 2"

810-423 Metric

810-427 Inch/Metric

Clamping devices (Vises)



Vise

Max. opening: 3.94"(100mm)

810-017

Vise

Max. opening: 2"(51mm)

810-016

Rotary Table



Rotary Table

810-018

Round Tables



Dimensions: 7.08"(180mm)

810-037

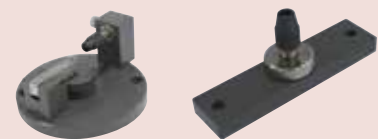
Specimen (thin plate) Holder



Secures a plate with a thickness of .197"(5mm) or less, or foil-like specimens.

810-013

Specimen (wire) Holder



Used to horizontally or vertically secure a wire or needle specimen that has a diameter of .126"(3.2mm) or less.

810-014-1 horizontal

810-015-1 vertical

HR-521(L) / 523(L)

SERIES 810 — Rockwell Type Hardness Testing Machines

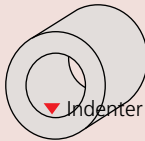
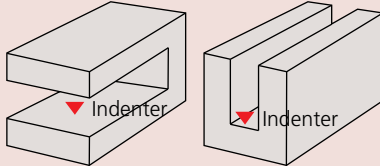
Technical Data

Preliminary test force:	29.42N, 98.07N
Test force	
Rockwell superficial:	147.1, 294.2, 441.3N
Rockwell:	588.4, 980.7, 1471N
Brinell*:	
Test force setting:	By control unit
Load control:	Automatic (loading, duration, unloading)
Load duration:	0s - 120s (1s increments)
Max. specimen height:	205mm (for standard flat anvil)
Max. specimen depth:	150mm (from the center of indenter shaft)
Stage elevation:	Manual or power drive
Control unit:	Sheet-switch type or touch-screen type
Data output:	RS-232C, Digimatic code (SPC) and Centronics
Power supply:	120V AC, 50/60Hz
Dimensions (W x D x H)	
Main unit:	250 x 670 x 605mm
Control unit:	165 x 260 x 105mm

Optional Accessories: See page K-11, 12

Various shapes of specimen can be measured. (Nose-type indenter axis mechanism has been adopted.)

The nose-type indenter mechanism allows measurement of pipe samples as well as the top surface of a flat sample.



Function: Touch-screen type

- Touch-screen operation with a back-lit LCD graphic display.
- Remote selection of the test force linked to the hardness scale selection.
- Choice of message language in English, German, French, Spanish, Italian and Japanese.
- Cylindrical and spherical surface compensation.
- Data offset.
- Conversion to other hardness scales.
- Powerful statistical processing with flexible data point editing and 1024 data memory.
- Measured data editing
- Go/no-go tolerance judgment.
- Statistical processing, histogram and \bar{x} -R chart

FEATURES

- Multiple test force generation for Rockwell, Rockwell Superficial and Light Force Brinell hardness.
- Dolphin-nose indenter arm for easy reach of interior (min. ϕ 40mm/ ϕ 22mm*) and exterior surfaces.
*When using an optional diamond indenter (19BA292).
- Real-time electronic test force control for accurate loading. This eliminates load force overshooting.
- Indenter escape function for continuous testing at fixed table position. This eliminates instability caused by the table retraction.
- Auto-stop elevation table and automatic preliminary test force loading to provide stable test force generation.
- Complete with one flat and VEE anvil, diamond and 1/16" carbide ball indenters, 2 HRC and 1 HRBW Rockwell test blocks and an HR30N and HR30TW test block.



SPECIFICATIONS

Model	HR-521	HR521L	HR-523	HR-523L
Order No.	810-202-03A	810-205-03A	810-204-03A	810-207-03A
Preliminary Test Force	29.42N (3kgf), 98.07N (10kgf)			
Test Force	Rockwell	588.4N (60kgf), 980.7N (100kgf), 1471N (150kgf)		
	Rockwell Superficial	147.1N (15kgf), 294.2N (30kgf), 441.3N (45kgf)		
Light Force Brinell	HBW2.5/187.5	HBW1/10, HBW1/30, HBW2.516.25, HBW2.5115.625, HBW2.5131.25, *1 HBW2.5162.5, HBW5/25, HBW5/62.5, HBW5/125, HBW10/100		
Force Control	Automatic control (unloading/duration/unloading) with closed-loop feed back			
Console/Display Unit	Touch-screen operation with back-lit LCD graphic display			
Test Force Selection	By touch screen			
Table up/down drive	Manual (w/Auto-brake mechanism)		Power-Drive (for full-automatic measurement)	
Load Duration	0 to 120 sec. (1 sec. step)			
Maximum Specimen Height	8.1" (205mm)	15.5" (395mm)	8.1" (205mm)	15.5" (395mm)
Maximum Specimen Depth	5.9" (150mm)			
Display Indication Functions	Hardness value, Converted hardness value, Test conditions, go/no-go tolerance judgment, statistical processing result Rockwell/Rockwell superficial hardness testing. Continuous testing. Cylindrical/spherical surface compensation, data offset. Hardness conversion (HV, HK, HRA/B/C/D/F/G/15T/30T/45T/15N/30N/45N, HS, HB, HBW, tensile strength) Go/no-go tolerance judgment, measured data editing, data memory (max 1024 data) SPC calculation (No. of data, max/min/mean values, range, upper/lower limit values, standard deviation, No. of passing/defective) Histogram, \bar{x} -R chart			
Data Output	RS-232C, SPC, Centronics			
Dimensions (W x D x H)	9.84" x 26.38" x 23.82" (250 x 670 x 605mm)			
Mass	60kg			

HR-320MS/430MR/430MS

SERIES 963 — Rockwell Hardness Testing Machines

FEATURES

- The new frame design allows the full 7.1" of specimen capacity without the need to cut a hole in the table.
- Simple to operate; the digital HR320 model uses a flashing bar graph to indicate when the initial test force has been reached.
- 430 models feature automatic brake and automatic start function that prevent overloading and begins test cycle.

The HR430 model also includes the dial a weight system for easier load selection.

- All models are complete with Flat and VEE anvils, diamond and 1/16" carbide ball indenters, 2 HRC and 1 HRBW Rockwell blocks (MR models) or 3 Rockwell blocks and an HR30N and HR30TW for MS testers.



HR-320MS

Rockwell/Rockwell Superficial hardness testing machine

Motorized Loading
Motor drive - Button start model



HR-430MR

Rockwell hardness testing machine

Motorized Loading
Motor drive - Automatic start model



HR-430MS

Rockwell/Rockwell Superficial hardness testing machine

Motorized Loading
Motor drive - Automatic start model

Technical Data

Preliminary test force: 29.42N*, 98.07N
 Test force
 Rockwell superficial*: 147.1, 294.2, 441.3N
 Rockwell: 588.4, 980.7, 1471N
 Test force setting: By dial
 Load control: Automatic (loading, duration, unloading)
 Anvil: Flat (ø64mm)
 Max. specimen height: 7.1" / 180mm
 Max. specimen depth: 6.5" / 165mm (from the center of indenter shaft)
 Stage elevation: Manual
 Data output*: RS-232C, Digimatic code (SPC)
 Power supply: 120V AC, 50/60Hz

*HR320-430 only

SPECIFICATIONS

Order Number	963-231-10A	963-240-10A	963-241-10A
Model	HR-320MS	HR-430MR	HR-430MS
Test Scales	Rockwell and Rockwell Superficial	Rockwell	Rockwell and Rockwell Superficial
Standard	JIS B 7726 ISO 6508-2 ASTM E18-10		
Preliminary Test Force	98.07N (10kgf), 29.42 (3kgf)	98.07N (10kgf)	98.07N (10kgf), 29.42 (3kgf)
Test Force Rockwell	588.4N (60kgf), 980.7N (100kgf), 1471N (150kgf)		
Test Force Superficial	147.1N (15kgf), 294.2N (30kgf), 441.3N (45kgf)	—	147.1N (15kgf), 294.2N (30kgf), 441.3N (45kgf)
Display	Matrix Backlight LCD		
Hardness Minimum Value	0.1 HR		
Scale Conversions	HRC, HRB, HV, HBW, HS, Mpa plus offset, OK/NG		
Preliminary Test Force	Manual (with Loading Navigator)	Manual (with automatic brake-start)	
Total Test Force Control	Automatic (loading, duration, unloading)		
Loading Method	Dead Weight		
Load Duration (Dwell)	Adjustable (1s to 99s) or Manual		
Maximum Specimen Ht.	7.1" (180mm)		
Maximum Depth	6.5" (165mm)		
Data Output	RS-232C, SPC		
Power Supply	120V AC (±10%), 60Hz		
Dimensions (D x W x H)	20.6"(523mm) x 9.25"(235mm) x 30.7"(780mm)	20.6"(523mm) x 9.25"(235mm) x 30.7"(780mm)	20.6"(523mm) x 9.25"(235mm) x 30.7"(780mm)
Mass	102.07lb (46.3kg)	108.69lb (49.3kg)	110.01lb (49.9kg)

Optional Accessories

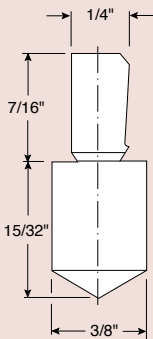
For Rockwell/Rockwell Superficial Type Hardness Testing machine



Calibration Set

Order No.	Order No.
64BAA241	64BAA242
C Scale Set	B Scale Set
Test Blocks	Test Blocks
64BAA125	64BAA126
64BAA124	64BAA132
64BAA158	64BAA135
Indenter	Indenter
64BAA072	64BAA078
Order No.	Order No.
64BAA243	64BAA244
30N Scale Set	30T Scale Set
Test Blocks	Test Blocks
64BAA128	64BAA129
64BAA165	64BAA140
64BAA167	64BAA130
Indenter	Indenter
64BAA073	64BAA078

Rockwell Type Diamond Indenters



Order No.	Scale
64BAA072	C
64BAA073	N
64BAA086	A
64BAA071	C & N

Order No.	Hardness
64BAA159	HRA81/86 Rockwell Test Block
64BAA160	HRA75/79 Rockwell Test Block
64BAA161	HRA70/73 Rockwell Test Block
64BAA162	HRA65/68 Rockwell Test Block
64BAA163	HRA60/62 Rockwell Test Block
64BAA249	HRBW95/100 Rockwell Test Block
64BAA126	HRBW90/95 Rockwell Test Block
64BAA131	HRBW80/85 Rockwell Test Block
64BAA132	HRBW70/75 Rockwell Test Block
64BAA133	HRBW60/65 Rockwell Test Block
64BAA134	HRBW50/55 Rockwell Test Block
64BAA135	HRBW40/45 Rockwell Test Block
64BAA127	HRBW30/35 Rockwell Test Block
64BAA136	HRBW20/25 Rockwell Test Block
64BAA137	HRBW10/15 Rockwell Test Block
64BAA138	HRBW0/5 Rockwell Test Block
64BAA125	HRC60/65 Rockwell Test Block
64BAA157	HRC50/55 Rockwell Test Block
64BAA124	HRC40/45 Rockwell Test Block
64BAA123	HRC30/35 Rockwell Test Block
64BAA158	HRC20/25 Rockwell Test Block

Order No.	Hardness
64BAA129	HR30T74/79 Rockwell Test Block
64BAA139	HR30T70/73 Rockwell Test Block
64BAA140	HR30T63/67 Rockwell Test Block
64BAA141	HR30T56/60 Rockwell Test Block
64BAA142	HR30T49/53 Rockwell Test Block
64BAA130	HR30T43/47 Rockwell Test Block
64BAA143	HR30T36/39 Rockwell Test Block
64BAA144	HR30T29/33 Rockwell Test Block
64BAA145	HR30T22/26 Rockwell Test Block
64BAA146	HR30T15/18 Rockwell Test Block
64BAA147	HR15T90/92 Rockwell Test Block
64BAA148	HR15T86/69 Rockwell Test Block
64BAA149	HR15T83/85 Rockwell Test Block
64BAA150	HR15T80/82 Rockwell Test Block
64BAA151	HR15T77/79 Rockwell Test Block
64BAA152	HR15T72/74 Rockwell Test Block
64BAA153	HR15T70/72 Rockwell Test Block
64BAA154	HR15T68/69 Rockwell Test Block
64BAA155	HR15T64/66 Rockwell Test Block
64BAA156	HR15T61/63 Rockwell Test Block

Order No.	Hardness
64BAA222	HR45N65/70 Rockwell Test Block
64BAA223	HR45N55/60 Rockwell Test Block
64BAA224	HR45N45/50 Rockwell Test Block
64BAA225	HR45N35/40 Rockwell Test Block
64BAA226	HR45N25/30 Rockwell Test Block
64BAA128	HR30N64/69 Rockwell Test Block
64BAA164	HR30N68/73 Rockwell Test Block
64BAA165	HR30N59/64 Rockwell Test Block
64BAA166	HR30N50/55 Rockwell Test Block
64BAA167	HR30N40/45 Rockwell Test Block
64BAA168	HR15N90/93 Rockwell Test Block
64BAA169	HR15N85/88 Rockwell Test Block
64BAA170	HR15N80/83 Rockwell Test Block
64BAA171	HR15N75/77 Rockwell Test Block
64BAA172	HR15N69/72 Rockwell Test Block

Carbide Ball Indenters

Order No.	Description
19BAA515	1/16" Carbide ball indenter
19BAA504	1/8" Carbide ball indenter
19BAA505	1/4" Carbide ball indenter
19BAA506	1/2" Carbide ball indenter
19BAA507	1/16" Carbide ball (1pc.)
19BAA508	1/8" Carbide ball (1pc.)
19BAA509	1/4" Carbide ball (1pc.)
19BAA510	1/2" Carbide ball (1pc.)

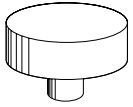
Steel Ball Indenters

Order No.	Description
64BAA074	1/16" diameter steel ball indenter
19BAA078	1/16" diameter steel ball indenter (auto-discrimination type)
64BAA075	1/8" diameter steel ball indenter
64BAA079	1/8" diameter steel ball indenter (auto-discrimination type)
64BAA076	1/4" diameter steel ball indenter
64BAA080	1/4" diameter steel ball indenter (auto-discrimination type)
64BAA077	1/2" diameter steel ball indenter
64BAA081	1/2" diameter steel ball indenter (auto-discrimination type)
64BAA082	1/16" diameter spare steel ball (10 pcs)
64BAA083	1/8" diameter spare steel ball (10 pcs)
64BAA084	1/4" diameter spare steel ball (10 pcs)
64BAA085	1/2" diameter spare steel ball (10 pcs)

Optional Accessories

For Rockwell/Rockwell Superficial Type Hardness Testing machine

Flat anvil



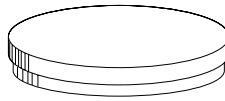
Diameter: 2.5" (64mm)

810-039

Diameter: 1.5" (38mm)

810-039-08

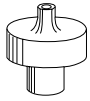
Round Table



Diameter: 7.08" (180mm)

810-037

Spot anvils



Diameter: .25" (6.4mm)

Height: .88" (22mm)

810-044



Diamond-tipped type for
Rockwell superficial hardness measurement

810-030

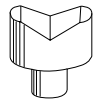
V-anvils



Diameter: 1.5" (38mm)

Groove width: .38" (9.7mm)

810-041



Diameter: 1.5" (38mm)

Groove width: 1.5" (38mm)

810-040



Diameter: .38" (9.7mm)

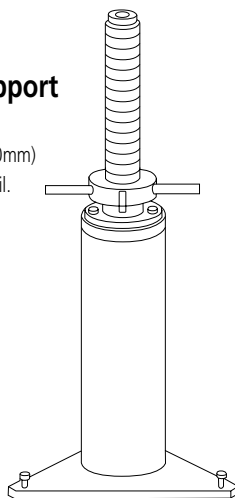
Groove width: .38" (9.7mm)

810-042

Adjustable support

Adjustable height:
13 to 18.5" (330 to 470mm)
Used to mount a V-anvil.

810-028



264-504-5A



937386



Optional Accessories

All tester Except HM 200:

06ADV380E: USB input tool – Tester to PC

937386: Tester to DP1-VR Printer

HM 200 Type:

06ADV380D: USB input tool – Tester to PC

936937: Tester to DP1-VR Printer

Hardmatic HH-411

SERIES 810 — Impact Type Hardness Testing Unit

Technical Data

Impactor:	Impact hammer with integrated detector and carbide-ball tip (D type: conforming to ASTM A 956)
Display unit:	7-segment LCD
Functions:	Auto angle compensation, Offset, go/no-go judgment, Hardness scale conversion Data storage (1800 data entries) Statistical analysis (Average, Maximum, Minimum, Dispersion) Auto sleep function Impact counter display function
Testable workpiece	
Thickness:	Minimum 5mm or more
Mass:	5kg or more in mass
Test points:	5mm or more from the edge of the sample, 3mm or more to each of the tested points.
Surface roughness:	Ra 10µm or less
Power supply:	Alkaline AA battery 2pcs or optional AC adapter (battery life: 70 hours)

Standard Accessories

19BAA265	Test Block HLD800
810-291	Display Unit
810-287	Detector
19BAA460	Cable
	Battery AA (Alkaline) 2pcs.

Optional Accessories

264-504-5A:	Digimatic Mini-Processor DP-1VR
937387:	Connecting cable for
09EAA082:	Printer paper (10 rolls/set)
810-622A:	Thermal printer DUP-414
19BAA285:	Thermal printer connecting cable
19BAA157:	Thermal printer paper
19BAA238:	RS-232C connecting cable for PC
06AEG302JA:	AC adapter of display unit
19BAA243:	Hardness test block (880HLD)
19BAA244:	Hardness test block (830HLD)
19BAA245:	Hardness test block (730HLD)
19BAA246:	Hardness test block (620HLD)
19BAA247:	Hardness test block (520HLD)
19BAA248:	Support ring for convex surface of cylinder (R10 - R20)
19BAA249:	Support ring for convex surface of cylinder (R14 - R20)
19BAA250:	Support ring for convex surface of sphere (R10 - R27.5)
19BAA251:	Support ring for concave surface of sphere (R13.5 - R20)
19BAA457:	Carbide ball for D, DC, D+15 type impactors
19BAA458:	Ball shaft for DL type impactor
810-287:	D type impactor UD-411
810-288:	DC type impactor UD-412
810-289:	D+15 type impactor UD-413
810-290:	DL type impactor UD-414

HH-411 is a rebound-type portable hardness tester for metal with a compact body and high operability. It allows anyone to perform hardness testing easily at the touch of a key, so it can be used widely on various components in the field.



810-298: ASTM standard
Including the display unit, D type impactor (**810-287**) and carbide ball (**19BAA457**).

SPECIFICATIONS

Model	HH-411		
Order No.	810-298		
Hardness Range	L-Value (ASTM A956)		
Detector	Input device D (carbide ball)		
Display	Hardness	Range	Resolution
	HL	1-999 HL	1 HL
	HV	43-950 HV	1 HV
	HB	20-894 HB	1 HB
	HRC	19.3-68.2 HRC	0.1 HRC
	HRB	13.5 - 101.7 HRB	0.1 HRB
	HS	13.2 - 99.3 HS	0.1 HS
Functions	HTN	499 - 1996 Mpa	1 Mpa
	Conversions: HL, HV, HB, HRC, HRB, HS, HTN Judgment: go/no go Offsetting Memory: 1,800 data		
Indentation Direction	Any direction		
Output	RS-232C, SPC		
Power supply	Alkaline AA Battery 2pcs.		
Dimensions	Detector: (Dia. X H) 1.10" x 6.89"		
	(28 x 175mm)		
	Display: (W x D x H) 2.76" x 4.33" x 1.38"		
Mass	(70 x 110 x 35mm)		
	Detector: .26lbs (120g) Display: .44lbs (200g)		

Impactors (Optional accessories)

Various impactors can be connected to the display unit.



810-288
Use for inner walls of cylinders. The grip is short to allow easy positioning within a cylinder.



810-289
Use for concave workpieces such as gear teeth, ball bearing races, etc.



810-290
Use for gear teeth, welded corners, etc.

Hardmatic HH-300

SERIES 811 — Durometers for Rubber and Plastics Hardness Testing

FEATURES

Digital / Dial Durometers are suitable for testing the nature of the following materials — natural rubber, neoprene, polyesters, P.V.C., leather, nitrile rubber, wax, vinyl, cellulose acetates, glass polystyrene, etc.



Compact Digital
Compact Dial

811-336-10
811-335-10



Long Leg Digital
Long Leg Dial

811-332-10
811-331-10

SPECIFICATIONS

Order No.	Digital	811-330-10	811-336-10	811-336-11	811-332-10	811-338-10	811-338-11	811-334-10
	Dial	811-329-10	811-335-10	811-335-11	811-331-10	811-337-10	811-337-11	811-333-10
Model No.	Digital	HH-330	HH-336	HH-336	HH-332	HH-338	HH-338	HH-334
	Dial	HH-329	HH-335	HH-335	HH-331	HH-337	HH-337	HH-333
Scale		Shore E	Shore A			Shore D		
Applications		Soft Rubber, Sponge, Felt, Hard Foam	Natural rubber, soft elastomers, etc.			Hard elastomers, plastics, hard rubber, ebonite, etc.		
Resolution		0.1 (digital) or 1 (dial)				0.1 (digital) or 1 (dial)		
Range		HA: 10 - 90				HD: 20 - 90		
Standards	ASTM D 2240	—	✓	✓	✓	✓	✓	✓
	ISO 868	—	✓	✓	✓	✓	✓	✓
	ISO 7619	—	✓	✓	✓	✓	✓	✓
	DIN 53 505	—	—	✓	—	—	✓	✓
	JIS K 6253	✓	✓	✓	✓	✓	✓	✓
	JIS K 7215	—	✓	✓	✓	✓	✓	✓
Pressure foot		44 x 18mm	44 x 18mm	ø18mm	44 x 18mm	ø18mm		
Spring force (mN)		WE=550+HE	WA=550+75HD (HA:Reading 10-90)			WD=444.5HD (HD:Reading 20-90)		
Indenter		Sphere (Tip diameter: 0.79mm)	Blunt taper (Tip diameter: 0.79mm)			Sharp point (Tip curvature: 0.1±0.01mm)		
Tip angle		—	35°±0.25°			30°±0.5°		
Indenter diameter		5mm	1.25mm					
Indenter protrusion		2.5mm						
Functions		Digital: Data hold, Zero -setting, SPC output, Power ON/OFF (Power supply: SR44 x 1pc.) Analog Durometer: Peak retaining hand						
Type		Compact	Compact	Long-leg	Compact	Long-leg		
Dimensions (WxDxH)	Digital	60 x 28.5 x 151	60 x 28.5 x 151mm	60 x 28.5 x 193mm	60 x 28.5 x 151mm	60 x 28.5 x 193mm		
	Dial	56 x 33.5 x 144mm	56 x 33.5 x 144mm	56 x 33.5 x 186mm	56 x 33.5 x 144mm	56 x 33.5 x 186mm		
Mass	Digital	290g	290g	310g	290g	310g		
	Dial	300g	300g	320g	300g	320g		

Technical Data

- Designed in accordance with the ASTM D 2240, ISO868, ISO 7619, DIN 53 505, JIS K 6253, and JIS K 7215 specifications.
- Units are available in both Shore A and Shore D scales, and will test a wide variety of applications.
- The Digital Durometer is provided with data hold function, permitting the operator to make an error-free reading on the LCD screen.
- The Dial Durometer is provided with a peak retaining hand for error-free reading.



Hardmatic HH-300

Test Block Set



64AAA964



64AAA963



905693

811-332-10

Testing stand applications

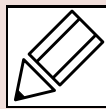
These stands are used to mount Durometers. They allow constant-pressure hardness measurement by pressing the Durometer vertically on a workpiece.

- Anyone can perform repeatable hardness measurement due to fewer possibilities of human error and measurement variations.
- The supplied weights can be attached directly to a Durometer and allow constant-pressure hardness measurement of large samples for which a stand cannot be used.
- The supplied weights are used for calibrating the spring tension of Durometers.

Item No.	Description
64AAA964	Calibration Set (Shore A Scale)
	Test Block 30* DURO (Blue)
	Test Block 60* DURO (Yellow)
	Test Block 90* DURO (Gray)
	Mahogany Box
64AAA590	Calibration Set (Shore D Scale)
	Test Block 20* DURO (Blue)
	Test Block 40* DURO (Gray)
	Test Block 80* DURO (Black)
64AAA962	"A" Scale Durometer Stand
64AAA794	"A" Scale Durometer Stand with Air Damper
64AAA796	Combination "D" & "A" Scale Durometer Stand
64AAA963	O-Ring Fixture Set 1/16", 3/32", 1/8", 3/16" and 1/4"
	O-Ring cross sections
264-504-5A	Digimatic Miniprocessor with printer
905693	Connecting Cable 40" (1m) for Durometer and Digimatic Miniprocessor

* Values shown are nominal only. Test Block Size 2" x 2" x 1/4"

Quick Guide to Precision Measuring Instruments



Hardness Testing Machines

Hardness Test Methods and Guidelines for Selection of a Hardness Testing Machine

Test Method	Micro Vickers	Micro surface material characteristics	Vickers	Rockwell	Rockwell Superficial	Durometer	Rebound type portable	Brinell	Shore
Material									
IC wafer	●	●							
Carbide, ceramics (cutting tool)		▲	●	●					
Steel (heat-treated material, raw material)	●	▲	●	●	●		●		●
Non-ferrous metal	●	▲	●	●	●		●		
Plastic		▲		●		●			
Grinding wheel				●					
Casting								●	
Sponge, rubber						●			
Shape									
Thin metal sheet (safety razor, metal foil)	●	●	●		●				
Thin film, plating, painting, surface layer (nitrided layer)	●	●							
Small parts, acicular parts (clock hand, sewing-machine needle)	●	▲							
Large specimen (structure)							●	●	●
Metallic material configuration (hardness for each phase of multilayer alloy)	●	●							
Plastic plate	▲	▲		●		●			
Sponge, rubber plate						●			
Inspection, judgment									
Strength or physical property of materials	●	●	●	●	●	●	▲	●	●
Heat treatment process	●		●	●	●		▲		▲
Carburized case depth	●		●						
Decarburized layer depth	●		●		●				
Flame or high-frequency hardening layer depth	●		●	●					
Hardenability test			●	●					
Maximum hardness of a welded spot			●						
Weld hardness			●	●					
High-temperature hardness (high-temperature characteristics, hot-workability)			●						
Fracture toughness (ceramics)	●		●						

Key: ● Well-suited ▲ Reasonably suited

Methods of Hardness Measurement

(1) Vickers

Vickers hardness is a test method that has the widest application range, allowing hardness inspection with an arbitrary test force. This test has an extremely large number of application fields particularly for hardness tests conducted with a test force less than 9.807N (1kgf). As shown in the following formula, Vickers hardness is a value determined by dividing test force F (N) by contact area S (mm^2) between a specimen and an indenter, which is calculated from diagonal length d (mm, mean of two directional lengths) of an indentation formed by the indenter (a square pyramidal diamond, opposing face angle $\theta=136^\circ$) in the specimen using a test force F (N). k is a constant ($1/g=1/9.80665$).

$$HV=k \frac{F}{S}=0.102 \frac{F}{S}=0.102 \frac{2F \sin \frac{\theta}{2}}{d^2}=0.1891 \frac{F}{d^2} \quad \begin{matrix} F:\text{N} \\ d:\text{mm} \end{matrix}$$

The error in the calculated Vickers hardness is given by the following formula. Here, Δd_1 , Δd_2 , and 'a' represent the measurement error that is due to the microscope, an error in reading an indentation, and the length of an edge line generated by opposing faces of an indenter tip, respectively. The unit of $\Delta \theta$ is degrees.

$$\frac{\Delta HV}{HV} \approx \frac{\Delta F}{F} - 2 \frac{\Delta d_1}{d} - 2 \frac{\Delta d_2}{d} - \frac{a^2}{d^2} 3.5 \times 10^{-3} \Delta \theta$$

(2) Knoop

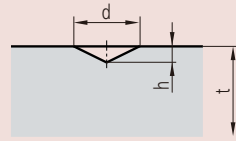
As shown in the following formula, Knoop hardness is a value obtained by dividing test force by the projected area A (mm^2) of an indentation, which is calculated from the longer diagonal length d (mm) of the indentation formed by pressing a rhomboidal diamond indenter (opposing edge angles of $172^\circ 30'$ and 130°) into a specimen with test force F applied. Knoop hardness can also be measured by replacing the Vickers indenter of a microhardness testing machine with a Knoop indenter.

$$HK=k \frac{F}{A}=0.102 \frac{F}{A}=0.102 \frac{F}{cd^2}=1.451 \frac{F}{d^2} \quad \begin{matrix} F:\text{N} \\ d:\text{mm} \\ c:\text{Constant} \end{matrix}$$

(3) Rockwell and Rockwell Superficial

To measure Rockwell or Rockwell Superficial hardness, first apply a preload force and then the test force to a specimen and return to the preload force using a diamond indenter (tip cone angle: 120° , tip radius: 0.2mm) or a sphere indenter (steel ball or carbide ball). This hardness value is obtained from the hardness formula expressed by the difference in indentation depth h (μm) between the preload and test forces. Rockwell uses a preload force of 98.07N, and Rockwell Superficial 29.42N. A specific symbol provided in combination with a type of indenter, test force, and hardness formula is known as a scale. Japanese Industrial Standards (JIS) define various scales of related hardness.

Relationship Between Vickers Hardness and the Minimum Allowable Thickness of a Specimen



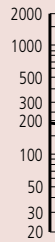
$$HV = 0.1891 \frac{F}{d^2}$$

$$t > 1.5d$$

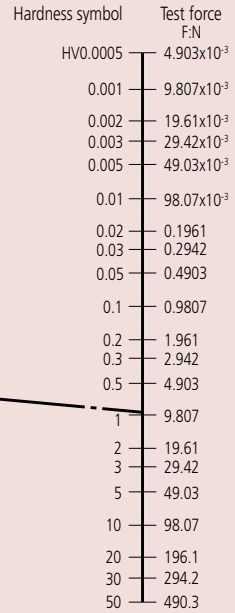
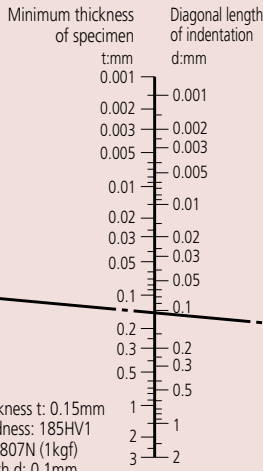
$$h = d/7$$

t: Thickness of specimen (mm)
d: Diagonal length (mm)
h: Depth of indentation (mm)

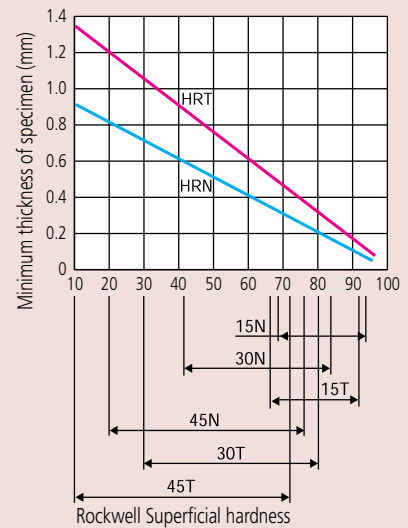
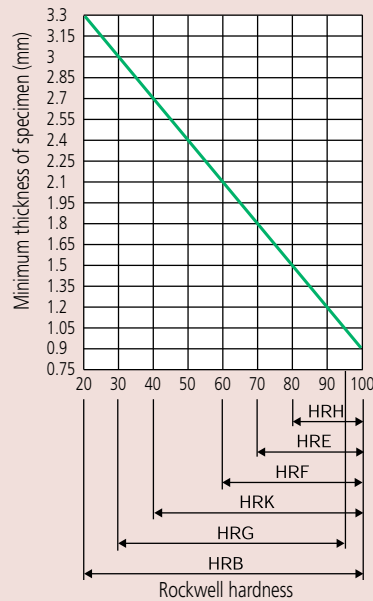
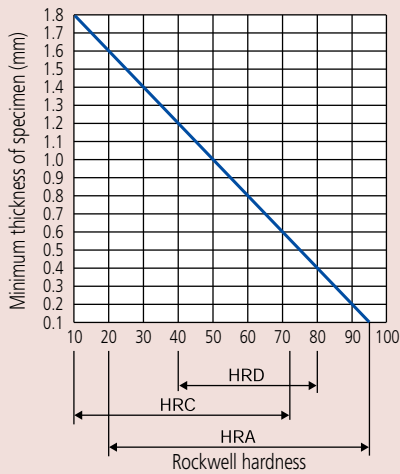
Vickers hardness HV



[Example]
Specimen thickness t: 0.15mm
Specimen hardness: 185HV1
Test force F: 9.807N (1kgf)
Diagonal length d: 0.1mm



Relationship Between Rockwell/Rockwell Superficial Hardness and the Minimum Thickness of a Specimen



Rockwell Hardness Scales

Scale	Indenter	Test force	Application
A	Diamond	588.4N	Carbide, sheet steel
D		980.7N	Case-hardened steel
C		1471N	Steel (100HRB or more to 70HRC or less)
F	Sphere of 1.5875mm diameter	588.4N	Bearing metal, annealed copper
B		980.7N	Brass
G		1471N	Hard aluminum alloy, beryllium copper, phosphor bronze
H	Sphere of 3.175mm diameter	588.4N	Bearing metal, grinding wheel
E		980.7N	Bearing metal
K		1471N	Bearing metal
L	Sphere of 6.35mm diameter	588.4N	Plastic, lead
M		980.7N	
P		1471N	
R	Sphere of 12.7mm diameter	588.4N	Plastic, lead
S		980.7N	
V		1471N	

Rockwell Superficial Hardness Scales

Scale	Indenter	Test force	Application
15-N	Diamond	147.1N	Thin surface-hardened layer on steel such as carburized or nitrided
30-N		294.2N	
45-N		441.3N	
15-T	Sphere of 1.5875mm diameter	147.1N	Sheet of mild steel, brass, bronze, etc.
30-T		294.2N	
45-T		441.3N	
15-W	Sphere of 3.175mm diameter	147.1N	Plastic, zinc, bearing alloy
30-W		294.2N	
45-W		441.3N	
15-X	Sphere of 6.35mm diameter	147.1N	Plastic, zinc, bearing alloy
30-X		294.2N	
45-X		441.3N	
15-Y	Sphere of 12.7mm diameter	147.1N	Plastic, zinc, bearing alloy
30-Y		294.2N	
45-Y		441.3N	

Mitutoyo Quality



People – Quality starts with our people. Our team is comprised of the best and the brightest in the industry.



Confidence – Confidence you have each time you rely on a Mitutoyo product.

Reliability – Reliability of the product that you use many times every day.

Accuracy – Accuracy you need to preserve tight machining tolerances.



Relationship – Relationships you have formed with Mitutoyo staff and distributors.

Longevity – Longevity of a tool or instrument that maintains factory specifications.



Savings – Savings that are realized by implementing metrology solutions that reduce production costs.



Feel – Feel of a caliper or micrometer that you have come to expect.

Pride – Pride you feel when you produce the best manufactured product possible.

Coordinate Measuring Machines



NEW-STYLE
Vision Measuring Systems



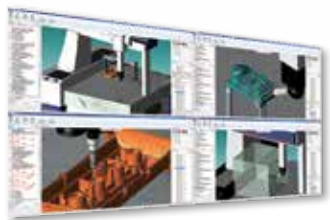
SurfaceMeasure Probes
(Laser scanning probes—non-contact)



CRYSTA-Apex EX 500T w/PH-20 Probe



LEGEX 574



MiCAT Planner

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SurfTest Probe
(surface finish)



MACH Kogame



Mitutoyo CMM Accuracy Statements

The accuracy statements specified on the following pages for Mitutoyo CMM's are based on ISO standards. The following is a brief description of these standards.

■ Performance Assessment Method of Coordinate Measuring Machines

CMM accuracy is specified in accordance to international standards, the ISO 10360 series of standards, and entitled "Acceptance and Reverification Test for CMMs." ISO 10360 consists of multiple parts, with each part describing tests that apply to various configuration and components of CMMs.

Table 1 JIS B 7440 (2003) Series

	Item	JIS Standard No.	Year of issue
1	Terms	ISO 10360-1	2000
2	Dimensional measurement	ISO 10360-2	2009
3	Rotary table-equipped CMM	ISO 10360-3	2000
4	Scanning measurement	ISO 10360-4	2000
5	Probing systems	ISO 10360-5	2010

■ Maximum Permissible Measuring Error $E_{0,MPE}$ ISO 10360-2:2009

This volumetric test procedure requires that a coordinate measuring machine (CMM) is made to perform a series of five different length measurements in each of seven directions, as shown in Figure 1, to produce a set of 35 measurements. This sequence is then repeated twice more to produce 105 measurements in all. If these test values are equal to or less than the limits specified by the manufacturer, then the performance of the CMM has been determined to meet its specification. This test procedure is a part of Mitutoyo America Corporation's A2LA-accredited calibration of Mitutoyo CMMs.

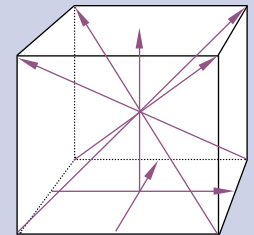


Figure 1 Typical test measurement directions within the CMM measuring volume

■ Maximum Permissible Measuring Error $E_{150,MPE}$ ISO 10360-2:2009

This test is an extension of the E0 test but uses a probe tip that is offset a default length of 150 mm perpendicular to the ram axis of the CMM (typically the Z-axis). Five different lengths are measured along two different planar diagonals to produce 10 measurements. This sequence is then repeated twice more to produce 30 measurements in all. If these test values are equal to or less than the specified limits, then the performance of the CMM has been determined to meet its specification. *This test is not part of Mitutoyo America's standard A2LA-accredited CMM calibration procedure and is quoted upon request.*

■ Maximum Permissible Limit Repeatability of the Range $R_{0,MPL}$ ISO 10360-2:2009

This test of repeatability is not a separate test but is determined directly from the E0 test values. For each of the 35 sets of three repeated length measurements, the difference between the maximum and minimum of the three test values is calculated. If these 35 calculated test values are equal to or less than the specified limits, then the CMM has been determined to meet its specification. *This test is not part of Mitutoyo America's standard A2LA-accredited CMM calibration procedure and is quoted upon request.*

■ Maximum Permissible Scanning Probing Error MPE_{THP} ISO 10360-4:2000

This is the accuracy standard for a CMM if equipped with a scanning probe. The test procedure under this standard is to perform a scanning measurement of 4 planes on the standard sphere and then, for the least squares sphere center calculated using all the measurement points, calculate the range (dimension 'A' in Figure 2) in which all measurement points exist. Based on the least squares sphere center calculated above, calculate the distance between the calibrated standard sphere radius and the maximum measurement point or minimum measurement point, and take the larger distance (dimension 'B' in Figure 2). If both calculated values are less than the specified limits, this scanning probe test is passed.

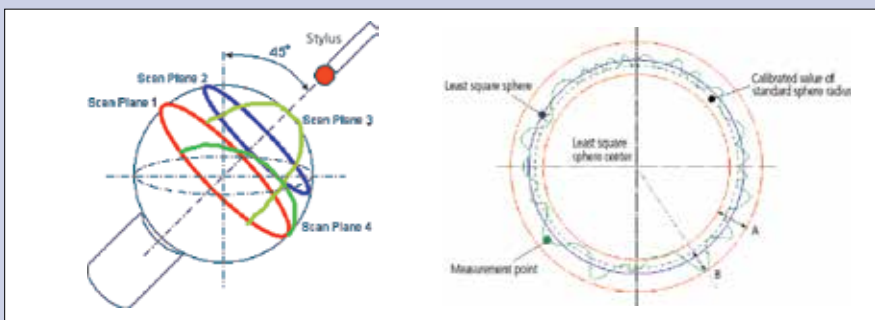


Figure 2 Target measurement planes for the maximum permissible scanning probing error and its evaluation concept

■ Maximum Permissible Probing Error $P_{FTU,MPE}$ ISO 10360-5:2010

The test procedure under this standard is that a probe is used to measure defined target points on a standard sphere (25 points, as in Figure 3) and the result used to calculate the position of the sphere center by a least squares method. Then the distance R from the sphere center for each of the 25 measurement points is calculated, and the radius difference $R_{max} - R_{min}$ is computed. If this final calculated value is equal to or less than the specified value, the probe has passed the test.

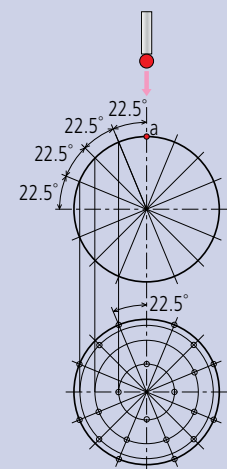
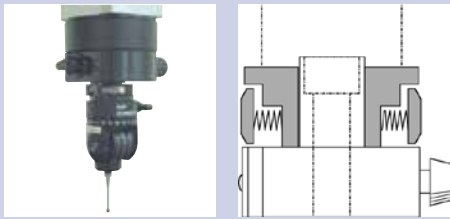


Figure 3 Target points on standard sphere for determining the Maximum Permissible Probing Error

CRYSTA-Plus M

SERIES 196 — Manual Floating CMM



Ergonomically designed guide grip on Z-axis for reliable measurement
(only for Crysta-Plus M776 and M7106)



One-touch air clamp and fine feed for rapid and easy positioning



Crysta-Plus M443

Manual floating CMMs were developed in quest for high-accuracy, low-cost and easy operation. The Crysta-Plus M is suitable to measure a wide range of applications from a simple dimension to a complex form. The scale systems on Mitutoyo high-precision models use a high-performance linear encoder (manufactured by Mitutoyo) for detecting axis position. In addition, various technologies have been used in the structure, part processing and assembly to provide high-accuracy measurement.

The Crysta-Plus M700 series has a large main unit and is equipped with a mobile clamp so that one-touch clamping on each axis can be performed by hand. Continuous fine feed over the entire measuring range can be performed.

FEATURES

- Smooth operation utilizing high-precision air bearings and lightweight moving members.
- Continuous fine feed over the entire measuring range.
- One-touch air clamp for each axis.

Crysta-Plus M574



MH20i
see page L-20



Crysta-Plus M7106

SPECIFICATIONS

Type: Bridge	Model No.	Crysta-Plus M443	Crysta-Plus M574	Crysta-Plus M7106	
Range	X axis	15.74" (400mm)	19.68" (500mm)	27.55" (700mm)	
	Y axis	15.74" (400mm)	27.55" (700mm)	39.36" (1000mm)	
	Z axis	11.81" (300mm)	15.74" (400mm)	23.62" (600mm)	
Resolution		0.000019" (0.0005mm)			
Work table	Material	Granite			
	Size	24.56" x 31.69" (624mm x 805mm)	30.07" x 46.25" (764mm x 1175mm)	35.43" x 68.50" (900mm x 1740mm)	
	Tapped insert	M8 x 1.25mm			
Workpiece	Max. height	18.89" (480mm)	23.22" (590mm)	31.49" (800mm)	
	Max. load	396 lbs. (180kg)		1,763 lbs. (800kg)	
Mass (incl. stand)		793 lbs. (360kg)	1,424 lbs. (646kg)	3,968 lbs. (1800kg)	
Dimensions W x D x H		38.62 x 41.22 x 77.44" (981 x 1047 x 1967mm)	56.45 x 44.17 x 89.25" (1434 x 1122 x 2267mm)	57.48 x 79.40 x 111.81" (1460 x 2017 x 2840mm)	
Air Supply	Pressure	50.7 PSI (0.35MPa)		58.0 PSI (0.4MPa)	
	Consumption	1.76CFM (50L/min)			
	Source	3.53CFM (100L/min)			
ISO-10360-2: 2001					
19-21°C (66.2-69.8°F)	TP20:	E	(3.0+4.0L/1000)µm	(3.5+4.0L/1000)µm	(4.5+4.5L/1000)µm
		R	4µm		5µm

Stylus Configurations for ISO Tests
TP20: Ø4mm x L10mm

Environment	19-21°C (66.2-69.8°F)
Rate of change	2.0C° or less per hour 5.0C° or less per day
Gradient	1.0C° or less per meter vertical & horizontal



Probe illumination (optional) to illuminate the probe and styli directly and brighten the working field

See page L-2 for explanation of ISO accuracy statements

CRYSTA-Apex S 500/700/900

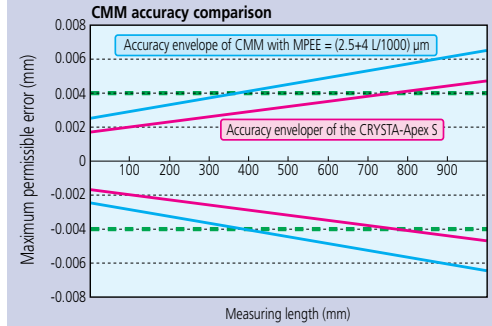
High-performance, low-price CNC Coordinate Measuring Machine that meets global standards

SERIES 191 — Standard CNC CMM

High accuracy in the 1.7µm class

The CRYSTA-Apex S is a high-accuracy CNC coordinate measuring machine that guarantees a maximum permissible error of $*E_{0,MPE} = (1.7+3L/1000)\mu\text{m}$ [500/700/900 Series]. Comparing the CRYSTA-Apex S with CMMs offering $*E_{0,MPE}$ of approximately $(2.5+4L/1000)\mu\text{m}$ where a required tolerance on a dimension is $\pm 0.02\text{ mm}$, then the measuring machine uncertainty should be no more than one-fifth (ideally one-tenth) of that, i.e. $4\mu\text{m}$. This means that with a general purpose CMM, when the measured length exceeds 14.8" (375mm), machine uncertainty exceeds one-fifth of the dimension tolerance in this case. In contrast, as shown in the figure on the right, with the CRYSTA-Apex S the measurement uncertainty remains within one-fifth of the dimension tolerance up to 30.2" (766mm). The higher accuracy specification of the CRYSTA-Apex S, therefore, gives it more than double the effective measuring range in terms of accuracy-guarantee capability in this case.

*ISO 10360-2:2009



Surftest
(surface finish)
See page L-27



CRYSTA-Apex S544



CRYSTA-Apex S776



CRYSTA-Apex S9106

SPECIFICATIONS

Type: BRIDGE	Model No.	CRYSTA-Apex S 544	CRYSTA-Apex S 574	CRYSTA-Apex S 776	CRYSTA-Apex S 7106	CRYSTA-Apex S 9106	CRYSTA-Apex S 9166	CRYSTA-Apex S 9206	
	X axis	19.68" (500mm)		27.55" (700mm)		35.43" (900mm)			
Range	Y axis	15.74" (400mm)	27.55" (700mm)	39.36" (1000mm)		62.99" (1600mm)	78.73" (2000mm)		
	Z axis	15.74" (400mm)		23.62" (600mm)					
Resolution		0.000004" (0.0001mm)							
Guide Method		Air bearing on each axis							
Maximum Drive Speed 3D		20.43"/s (519mm/s)							
Maximum Acceleration 3D		0.23G (2,309mm/s ²)							
Work table	Material	Granite							
	Size	25.11 x 33.86" (638 x 860mm)	25.11 x 45.67" (638 x 1160mm)	34.64 x 55.90" (880 x 1420mm)	34.64 x 67.71" (880 x 1720mm)	42.51 x 67.71" (1080 x 1720mm)	42.51 x 91.33" (1080 x 2320mm)	42.51 x 107.08" (1080 x 2720mm)	
Workpiece	Tapped insert	M8 x 1.25mm							
	Max. height	21.45" (545mm)		31.49" (800mm)					
	Max. load	396 lbs. (180kg)		1,763 lbs. (800kg)	2,204 lbs. (1000kg)	2,645 lbs. (1200kg)	3,306 lbs. (1500kg)	3,968 lbs. (1800kg)	
Mass (incl. stand & controller)		1,135 lbs. (515kg)	1,377 lbs. (625kg)	3,692 lbs. (1675kg)	4,301 lbs. (1951kg)	4,918 lbs. (2231kg)	6,322 lbs. (2868kg)	8,624 lbs. (3912kg)	
Dimensions W x D x H		42.60x44.17x86.02" (1082x1122x2185mm)	42.60x57.40x86.02" (1082x1460x2185mm)	57.87x64.96x107.48" (1470x1650x2730mm)	57.87x76.77x107.48" (1470x1950x2730mm)	65.74x76.77x107.48" (1670x1950x2730mm)	65.74x105.90x107.48" (1670x2690x2730mm)	65.74x121.65x107.48" (1670x3170x2730mm)	
ISO-10360-2:2009 E _{0,MPE}	18-22°C (64.4-71.6°F) TP200:				(1.9+3L/1000)µm				
	MPP310/SP25:				(1.7+3L/1000)µm				
	16-26°C (60.8-78.8°F) TP200:				(1.9+4L/1000)µm				
	MPP310/SP25:				(1.7+4L/1000)µm				
ISO-10360-2:2009 E _{10,MPE} †	18-22°C (64.4-71.6°F) TP200:				(2.4+3L/1000)µm				
	MPP310/SP25:				(1.7+3L/1000)µm				
	16-26°C (60.8-78.8°F) TP200:				(2.4+4L/1000)µm				
	MPP310/SP25:				(1.7+4L/1000)µm				
ISO-10360-2:2009 R _{0,MPL} †	TP200:	1.5µm					1.9µm		
	MPP310/SP25:				1.3µm				
ISO-10360-4 MPE _{THP} /MPT _{THP} †	SP25:	2.3µm/50sec							
	SP80:	N/A					2.0µm/50sec		
	MPP310:	1.8mm/90sec						1.8mm/80sec	
ISO-10360-5: 2010 P _{FTU,MPE}	TP200:				1.9µm				
	SP25:				1.7µm				
	MPP310:	1.5µm						1.7µm	

Stylus Configurations for ISO Tests	
TP200:	Ø4mm x L10mm
SP25/SP80:	Ø4mm x L50mm
MPP310Q:	Ø4mm x L18mm

Air Supply	500	700/900
Pressure	58.0 PSI (0.4MPa)	
Consumption	1.76CFM (50L/min)	2.11CFM (60L/min)
Source	3.53CFM (100L/min)	

Environment	18-22°C (64.4-71.6°F)	16-26°C (60.8-78.8°F)
Rate of change	2.0°C° or less per hour 2.0°C° or less per day	2.0°C° or less per hour 5.0°C° or less per day
Gradient	1.0°C° or less per meter vertical & horizontal	

† This test is not part of Mitutoyo America's standard A2LA-accredited CMM calibration procedure and is quoted upon request.

See page L-2 for explanation of ISO accuracy statements

CRYSTA-Apex S 900/1200

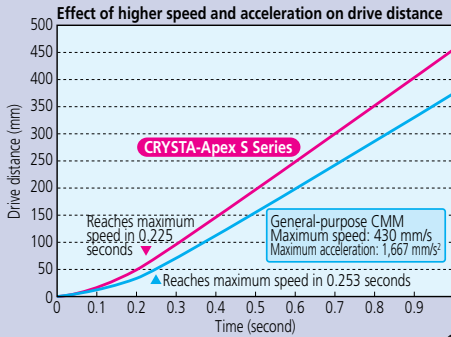
SERIES 191 — Standard CNC CMM



Integrated Y-Axis in Granite Table

Designed for high rigidity

As is the case with Mitutoyo's conventional CMMs, various structures are employed in the CRYSTA-Apex S in order to give the body higher rigidity. The Y-axis guide rail, which is attached to one side of the granite surface plate, shows very little deterioration with use, and thus promises to maintain high accuracy for a long time. The air bearings located on the bottom face, in addition to those at the front, rear, and upper surfaces of the slider unit of the X-axis, minimize vibration even during high-speed, high-acceleration movement, thus ensuring stable linear motion.



Supported Probe Systems			
Type	Probe	AS500	AS700/900/1200
TOUCH TRIGGER PROBES	MH20i	●	●
	TP20	●	●
	TP200	●	●
	TP7	●	●
SCANNING PROBES	SP25	●	●
	MPP	●	●
	SP80	—	●
	SM606	▲	●
LASER PROBES	SM606T	▲	●
	SM610	▲	●
	SM1010	▲	●
	SURFACE FINISH	SurfTest	●
OPTICAL	QVP	▲	●
	CF20	●	●

● Supported ▲ Not Recommended — Not supported

See page L-20 through L-27 for probe system information



SP25 Probe (Scanning) See page L-21

Quick Vision Probe (Optical probe-non-contact) See page L-26

SPECIFICATIONS

Type: BRIDGE	Model No.	CRYSTA-Apex S 9108	CRYSTA-Apex S 9168	CRYSTA-Apex S 9208	CRYSTA-Apex S 121210	CRYSTA-Apex S 122010	CRYSTA-Apex S 123010
Range	X axis	35.43" (900mm)			47.24" (1200mm)		118.1" (3000mm)
	Y axis	39.36" (1000mm)	62.99" (1600mm)	78.73" (2000mm)	47.24" (1200mm)	78.73" (2000mm)	118.1" (3000mm)
	Z axis	31.49" (800mm)			39.36" (1000mm)		
Resolution		0.000004" (0.0001mm)					
Guide Method		Air bearing on each axis					
Maximum Drive Speed 3D		20.43"/s (519mm/s)			27.28"/s (693mm/s)		
Maximum Acceleration 3D		0.17G (1732mm/s²)					
Work table	Material	Granite					
	Size	42.51 x 67.71" (1080 x 1720mm)	42.51 x 91.33" (1080 x 2320mm)	42.51 x 107.08" (1080 x 2720mm)	55.90 x 67.71" (1420 x 2165mm)	55.90 x 116.73" (1420 x 2965mm)	55.90 x 156.10" (1420 x 3965mm)
	Tapped insert	M8 x 1.25mm					
Workpiece	Max. height	39.36" (1000mm)			47.24" (1200mm)		
	Max. load	2,645 lbs. (1200kg)	3,306 lbs. (1500kg)	3,968 lbs. (1800kg)	4,409 lbs. (2000kg)	5,511 lbs. (2500kg)	6,613 lbs. (3000kg)
Mass (incl. stand & controller)		4,985 lbs. (2261kg)	6,389 lbs. (2898kg)	8,691 lbs. (3942kg)	8,928 lbs. (4050kg)	13,558 lbs. (6150kg)	20,084 lbs. (9110kg)
Dimensions W x D x H		65.74x76.77x123.22" (1670x1950x3130mm)	65.74x105.90x123.22" (1670x2690x3130mm)	65.74x121.65x123.22" (1670x3170x3130mm)	86.61x100.19x143.50" (2200x2545x3645mm)	86.61x131.69x143.50" (2200x3345x3645mm)	86.61x171.06x143.50" (2200x4345x3645mm)
ISO-10360-2:2009 E _{Q,MPE}	18-22°C TP200:	(1.9+3L/1000)µm			(2.5+3L/1000)µm		
	(64.4-71.6°F) MPP310/SP25/SP80:	(1.7+3L/1000)µm			(2.3+3L/1000)µm		
	16-26°C TP200:	(1.9+4L/1000)µm			(2.5+4L/1000)µm		
	(60.8-78.8°F) MPP310/SP25/SP80:	(1.7+4L/1000)µm			(2.3+4L/1000)µm		
ISO-10360-2:2009 E _{ISO,MPE} †	18-22°C TP200:	(2.4+3L/1000)µm			(3.0+3L/1000)µm		
	(64.4-71.6°F) MPP310/SP25/SP80:	(1.7+3L/1000)µm			(2.3+3L/1000)µm		
	16-26°C TP200:	(2.4+4L/1000)µm			(3.0+4L/1000)µm		
	(60.8-78.8°F) MPP310/SP25/SP80:	(1.7+4L/1000)µm			(2.3+4L/1000)µm		
ISO-10360-2:2009 R _{Q,MPL} †	TP200:	1.9µm			2.0µm		
	MPP310/SP25/SP80:	1.3µm			1.9µm		
ISO-10360-4 MPE _{THP} /MPT _{THP} †	SP25:	2.3µm/60sec			2.8µm/50sec		
	SP80:	2.3µm/60sec			2.5µm/50sec		
	MPP310:	1.8µm/80sec			2.3µm/80sec		
ISO-10360-5: 2010 P _{FTU,MPE}	TP200:	1.9µm			2.2µm		
	MPP310/SP25/SP80:	1.7µm			2.0µm		

Stylus Configurations for ISO Tests	
TP200:	Ø4mm x L10mm
SP25/SP80:	Ø4mm x L50mm
MPP310Q:	Ø4mm x L18mm

Air Supply	900	1200
Pressure	58.0 PSI (0.4MPa)	
Consumption	2.11CFM (60L/min)	3.53CFM (100L/min)
Source	4.23CFM (120L/min)	5.29CFM (150L/min)

Environment	18-22°C (64.4-71.6°F)	16-26°C (60.8-78.8°F)
Rate of change	2.0°C or less per hour 2.0°C or less per day	2.0°C or less per hour 5.0°C or less per day
Gradient	1.0°C or less per meter vertical & horizontal	

† This test is not part of Mitutoyo America's standard A2LA accredited CMM calibration procedure and is quoted upon request.

See page L-2 for explanation of ISO accuracy statements

CRYSTA-Apex EX 500T/700T/900T

SERIES 191 — PH20 Equipped 5-Axis CNC CMM

The CRYSTA-Apex EX 500T/700T/900T series are CNC CMMs equipped with the PH20 5-axis control touch-trigger probe. The 5-axis operation reduces the time required for probe rotational movements and allows more flexible positioning. This also ensures easy access to complex workpieces and saves time both during programming and measurement.

In addition to 3-axis point measurement similar to conventional coordinate measuring machines, the PH20 probe head also supports head-touch operation for quick point measurement using the two rotational axes of the probe only, with no movement required along the CMM axes.

The PH20 incorporates a TP20 probe and allows use of modules designed for the TP20. Automatic probe changes with a module changer is also supported with the use of the TCR20 change rack (option).



FEATURES

- Incorporates PH20 5-axis touch-trigger probe
- Ultra-high speed 5-axis control touch-trigger probe
- Smooth 5-axis control drastically reduces measurement time (typically 40-65%) for probe rotation
- 5-axis design provides highly efficient measurement method of head touch for point measurement by moving the probe head only in two axes



CRYSTA-Apex EX 544T



Specifications PH20

Rotation angle (Pitch angle)	Vertical (A-axis)	-115° to +115° (0.08sec)
	Horizontal (B-axis)	∞ (0.08sec)
Stylus	Maximum length	50mm

SPECIFICATIONS

Type: BRIDGE	Model No.	CRYSTA-Apex EX 544T	CRYSTA-Apex EX 574T	CRYSTA-Apex EX 776T	CRYSTA-Apex EX 7106T	CRYSTA-Apex EX 9106T	CRYSTA-Apex EX 9166T	CRYSTA-Apex EX 9206T
Range	X axis	19.68" (500mm)		27.55" (700mm)		35.43" (900mm)		78.73" (2000mm)
	Y axis	15.74" (400mm)	27.55" (700mm)		39.36" (1000mm)		62.99" (1600mm)	78.73" (2000mm)
	Z axis	15.74" (400mm)		23.62" (600mm)				
Resolution		0.000004" (0.0001mm)						
Guide Method		Air bearing on each axis						
Work table	Material	Granite						
	Size	25.11 x 33.86" (638 x 860mm)	25.11 x 45.67" (638 x 1160mm)	34.64 x 55.90" (880 x 1420mm)	34.64 x 67.71" (880 x 1720mm)	42.51 x 67.71" (1080 x 1720mm)	42.51 x 91.33" (1080 x 2320mm)	42.51 x 107.0" (1080 x 2720mm)
	Tapped insert	M8 x 1.25mm						
Workpiece	Max. height	21.45" (545mm)		31.49" (800mm)				
	Max. load	396 lbs. (180kg)		1,763 lbs. (800kg)	2,204 lbs. (1000kg)	2,645 lbs. (1200kg)	3,306 lbs. (1500kg)	3,968 lbs. (1800kg)
Mass (incl. stand & controller)		1,181 lbs. (536kg)	1,424 lbs. (646kg)	3,739 lbs. (1696kg)	4,347 lbs. (1972kg)	4,964 lbs. (2252kg)	6,369 lbs. (2889kg)	8,670 lbs. (3933kg)
Dimensions W x D x H		42.60x44.17x86.02" (1082x1122x2185mm)	42.60x57.40x86.02" (1082x1458x2185mm)	57.87x64.96x107.48" (1470x1650x2730mm)	57.87x76.77x107.48" (1470x1950x2730mm)	65.74x76.77x107.48" (1670x1950x2730mm)	65.74x105.90x107.48" (1670x2690x2730mm)	65.74x121.65x107.48" (1670x3090x2730mm)
ISO-10360-2:2009 E _{0,MPE}	18-22°C (64.4-71.6°F)	(2.2+3L/1000)µm						
	16-26°C (60.8-78.8°F)	(2.2+4L/1000)µm						
ISO-10360-2:2009† R _{0,MPL}		1.8µm		2.2µm				
ISO-10360-5: 2010 P _{FTU,MPE}		2.2µm						

Stylus Configurations for ISO Tests	Air Supply	500	700/900	Environment	18-22°C (64.4-71.6°F)	16-26°C (60.8-78.8°F)
TP20: Ø4mm x L12mm	Pressure	58.0 PSI (0.4MPa)		Rate of change	2.0C° or less per hour	2.0C° or less per hour
	Consumption	1.76CFM (50L/min)	2.11CFM (60L/min)		2.0C° or less per day	5.0C° or less per day
	Source	3.53CFM (100L/min)	4.23CFM (120L/min)	Gradient	1.0C° or less per meter vertical & horizontal	

† This test is not part of Mitutoyo America's standard A2LA-accredited CMM calibration procedure and is quoted upon request.

See page L-2 for explanation of ISO accuracy statements.

CRYSTA-Apex EX 1200R

SERIES 191 — REVO-Equipped 5-Axis CNC CMM

The CRYSTA-Apex EX 1200R series is advanced CNC CMMs equipped with the REVO 5-axis scanning probe head. The 5-axis operation reduces the time required for probe repositioning movements and allows for more flexible positioning. This also facilitates access to complex workpieces and saves time both during programming and measurement.

The ultra-high speed 5-axis scanning (max. 500mm/s) surpasses conventional 3-axis control, supporting high-speed sampling of up to 4,000 points per second and allowing data acquisition of densely spaced measurement points, even during high-speed scanning.

The internal implementation of laser sensing technology ensures high-accuracy measurement, even with long styli (up to 500 mm as measured from probe rotation center to stylus tip). Two types of scanning probes are supported:

- RSP2 for 5-axis scanning
- RSP3 probe (SP25M type), allowing the use of a cranked stylus

Automatic changeover of these probes with an auto probe changer is possible, enabling fully automated measurement of parts with diverse shapes. Probe calibration of RSP2 requires only about 20 minutes to enable use of the full angular range. Compared to conventional scanning probes, this reduces preparation time.

FEATURES

- Equipped with REVO 5-axis scanning probe head
- Ultra-high speed 5-axis scanning



SPECIFICATIONS

Type: BRIDGE	Model No.	Crysta-Apex EX 121210R	Crysta-Apex EX 122010R	Crysta-Apex EX 123010R
Range	X axis		47.24" (1200mm)	
	Y axis	47.24" (1200mm)	78.73" (2000mm)	118.10" (3000mm)
	Z axis		39.36" (1000mm)	
Resolution		0.000004" (0.0001mm)		
Guide Method		Air bearing on each axis		
Work table	Material	Granite		
	Size	55.90" x 85.23" (1420mm x 2165mm)	55.90" x 116.73" (1420mm x 2965mm)	55.90" x 156.10" (1420mm x 3965mm)
	Tapped insert	M8 x 1.25mm		
Workpiece	Max. height	45.66" (1160mm)		
	Max. load	4,409 lbs. (2000kg)	5,511 lbs. (2500kg)	6,613 lbs. (3000kg)
Mass (incl. stand & controller)		8,928 lbs. (4050kg)	13,558 lbs. (6150kg)	20,084 lbs. (9110kg)
Dimensions W x D x H		86.61 x 100.19 x 143.50" (2200 x 2545 x 3645mm)	86.61 x 131.69 x 143.50" (2200 x 3345 x 3645mm)	86.61 x 171.06 x 143.50" (2200 x 4345 x 3645mm)
ISO-10360-2:2009 E _{0,MPE}	18-22°C (64.4-71.6°F)	(2.9+4L/1000)µm		
	16-26°C (60.8-78.8°F)	(2.9+5L/1000)µm		
	ISO-10360-5: 2010	P _{ETU,MPE} 3.2µm		

Configuration for ISO Tests RSP2+RSH250 Ø6mm x L10mm	Air Supply	Environment	18-22°C (64.4-71.6°F)	16-26°C (60.8-78.8°F)
	Pressure	72.5 PSI (0.5MPa)	Rate of change	1.0C° or less per hour 2.0C° or less per day
	Consumption	5.29CFM (150L/min)	Gradient	1.0C° or less per meter vertical & horizontal
	Source	8.12CFM (230L/min)		

Specification of REVO Scanning Probe

Rotation angle	Vertical (A-axis)	-5° to +120° (0.08 sec)
(Pitch angle)	Horizontal (B-axis)	∞ (0.08sec)
Stylus	Maximum length	50mm (Distance from probe rotation center to stylus tip)

See page L-2 for explanation of ISO accuracy statements.

Mitutoyo

CRYSTA-Apex S1600/2000

SERIES 191 — Standard CNC CMM

Crysta-Apex S1600/2000 series are large-sized CNC CMMs developed for supporting quality evaluation of large parts. The scale systems on Mitutoyo high-precision models utilize a high-performance linear encoder (manufactured by Mitutoyo) for detecting axis position. In addition, various technologies have been utilized in the structure, part processing and assembly to provide high-accuracy measurement.

Floor vibration at the installation location can be a source of variations in measured values. The auto-leveling air spring vibration isolators is available as an option for Crysta-Apex S1600/2000 series. The vibration isolators insulates the main unit from floor vibrations and can quickly level the CMM main unit using a sensor that detects load fluctuations caused by axis movement of the CMM or workpiece loading. Build to order.



CRYSTA-Apex S 163016



SP80 Probe
(Extended reach scanning)
See page L-21

Supported Probe Systems			
Type	Probe	AS1600	AS2000
TOUCH-TRIGGER PROBES	MH20i	●	●
	TP20	●	●
	TP200	●	●
	TP7	●	●
SCANNING PROBES	SP25	●	●
	MPP	●	●
	SP80	●	●
LASER PROBES	SM606	●	●
	SM606T	●	●
	SM610	●	●
	SM1010	●	●
SURFACE FINISH	SurfTest	●	▲
OPTICAL	QVP	●	●
	CF20	●	●

● Supported ▲ Not Recommended

See page L-20 thru L-27 for probe system information.

SPECIFICATIONS

Type: BRIDGE	Model No.	CRYSTA-Apex S162012 [CRYSTA-Apex S162016]	CRYSTA-Apex S163012 [CRYSTA-Apex S163016]	CRYSTA-Apex S164012 [CRYSTA-Apex S164016]	CRYSTA-Apex S203016	CRYSTA-Apex S204016
Range	X axis	62.99" (1600mm)			78.73" (2000mm)	
	Y axis	78.73" (2000mm)	118.10" (3000mm)	157.47" (4000mm)	118.10" (3000mm)	157.47" (4000mm)
	Z axis	47.24" (1200mm) [62.99" (1600mm)]			62.99" (1600mm)	
Resolution		0.000004" (0.0001mm)				
Guide Method		Air bearing on each axis				
Maximum Drive Speed 3D		27.28"/s (693mm/s)				
Maximum Acceleration 3D		0.14G (1,390mm/s ²)				
Work table	Material	Granite				
	Size	70.86" x 126.18" (1800mm x 3205mm)	70.86" x 165.55" (1800mm x 4205mm)	70.86" x 204.92" (1800mm x 5205mm)	86.61" x 165.55" (2200mm x 4205mm)	86.61" x 204.92" (2200mm x 5205mm)
	Tapped insert	M8 x 1.25mm				
Workpiece	Max. height	55.11" (1400mm) [70.86" (1800mm)]			70.86" (1800mm)	
	Max. load	6,613 lbs. (3000kg)	7,716 lbs. (3500kg)	9,920 lbs. (4500kg)	8,818 lbs. (4000kg)	11,023 lbs. (5000kg)
Mass (incl. stand & controller)		20,502 lbs. (9300kg) [20,613 lbs. (9350kg)]	23,368 lbs. (10600kg) [23,479 lbs. (10650kg)]	32,628 lbs. (14800kg) [37,738 lbs. (14850kg)]	31,085 lbs. (14100kg)	42,769 lbs. (19400kg)
Dimensions W x D x H		106.29 x 141.73 x 162.99" (2700 x 3600 x 4140mm) [106.29 x 141.73 x 194.48"] [(2700 x 3600 x 4940mm)]	106.29 x 181.10 x 162.99" (2700 x 4600 x 4140mm) [106.29 x 181.10 x 194.48"] [(2700 x 4600 x 4940mm)]	106.29 x 220.47 x 164.96" (2700 x 5600 x 4190mm) [106.29 x 220.47 x 196.45"] [(2700 x 5600 x 4990mm)]	122.04 x 181.10 x 196.45" (3100 x 4600 x 4990mm)	122.04 x 220.47 x 198.42" (3100 x 5600 x 5040mm)
ISO-10360-2:2009 E _{0,MPE}	18-22°C (64.4-71.6°F)	TP200:	(6+4.5L/1000)µm [(7+5.5L/1000)µm]		(9+8L/1000)µm	
		MPP310/SP25:	(3.3+4.5L/1000)µm [(4.5+5.5L/1000)µm]		(4.5+8L/1000)µm	
	16-24°C (60.8-75.2°F)	TP200:	(6+5.5L/1000)µm [(7+6.5L/1000)µm]		(9+9L/1000)µm	
		MPP310/SP25:	(3.3+5.5L/1000)µm [(4.5+6.5L/1000)µm]		(4.5+9L/1000)µm	
ISO-10360-4 MPE _{THP} /MPT _{THP} †		MPP310/SP25:	5µm/60sec		6µm/60sec	
ISO-10360-5: 2010 P _{FTU,MPE}		TP200:	6.5µm [7.5 µm]		9.5µm	
		MPP310/SP25:	5µm [6µm]		6µm	

Stylus Configurations for ISO Tests	
TP200:	Ø4mm x L10mm
SP25/SP80:	Ø4mm x L50mm
MPP310Q:	Ø4mm x L18mm

Air Supply	
Pressure	58.0 PSI (0.4MPa)
Consumption	5.29CFM (150L/min)
Source	7.06CFM (200L/min)

Environment	
18-22°C (64.4-71.6°F)	16-24°C (60.8-75.2°F)
Rate of change	1.0C° or less per hour 2.0C° or less per day 5.0C° or less per day
Gradient	1.0C° or less per meter vertical & horizontal

† This test is not part of Mitutoyo America's standard A2LA-accredited CMM calibration procedure and is quoted upon request.

See page L-2 for explanation of ISO accuracy statements.

Supported Probe Systems			
Type	Probe	STRATO Apex 500	STRATO Apex 700/900
TOUCH-TRIGGER PROBES	MH20i	●	●
	TP20	●	●
	TP200	●	●
	TP7	●	●
SCANNING PROBES	SP25	●	●
	MPP	●	●
	SP80	▲	●
LASER PROBES	SM606	▲	●
	SM606T	▲	●
	SM610	▲	●
	SM1010	▲	●
SURFACE FINISH	SurfTest	—	●
OPTICAL	QVP	▲	●
	CF20	●	●

● Supported ▲ Not Recommended — Not supported

See page L-20 thru L-27 for probe system information.



Ultra-high precision glass scales



Internal heat generation minimized

STRATO-Apex 500/700/900

SERIES 355 — High-Accuracy CNC CMM

The STRATO-Apex series is high-accuracy CNC CMMs achieving 0.9µm for the first term. The series guarantees high accuracy and also high-moving speed and acceleration achieved with improved rigid air bearings on all axial guideways. The scale systems on Mitutoyo high-precision models utilize a high-performance linear encoder (manufactured by Mitutoyo), for detecting axis position. In addition, various technologies have been utilized in the structure, part processing and assembly to provide high-accuracy measurement.



TP7 Probe
(High-precision touch trigger)
See page L-20



STRATO-Apex 574

STRATO-Apex 776

STRATO-Apex 9106

SPECIFICATIONS

Type: BRIDGE	Model No.	STRATO-Apex 574	STRATO-Apex 776	STRATO-Apex 7106	STRATO-Apex 9106	STRATO-Apex 9166
Range	X axis	19.68" (500mm)	27.55" (700mm)		35.43" (900mm)	
	Y axis	27.55" (700mm)		39.36" (1000mm)	62.99" (1600mm)	
	Z axis	15.74" (400mm)	23.62" (600mm)			
Resolution		0.0000019" (0.00005mm)		0.0000078" (0.00002mm)		
Guide Method		Air bearing on each axis				
Maximum Drive Speed 3D		20.43"/s (519mm/s)				
Maximum Acceleration 3D		0.17G (2,309mm/s ²)	0.26G (2,598mm/s ²)			
Work table	Material	Granite				
	Size	26.61 x 55.90" (676 x 1420mm)	33.93 x 55.90" (862 x 1420mm)	33.93 x 67.71" (862 x 1720mm)	41.81 x 67.71" (1062 x 1720mm)	41.81 x 91.33" (1062 x 2320mm)
	Tapped insert	M8 x 1.25mm				
Workpiece	Max. height	22.04" (560mm)	30.31" (770mm)			
	Max. load	396 lbs. (180kg)	1,102 lbs. (500kg)	1,763 lbs. (800kg)	1,763 lbs. (800kg)	2,645 lbs. (1200kg)
Mass (incl. stand & controller)		3,373 lbs. (1530kg)	4,177 lbs. (1895kg)	4,806 lbs. (2180kg)	5,313 lbs. (2410kg)	6,801 lbs. (3085kg)
Dimensions W x D x H		49.99x64.96x94.88" (1270x1650x2410mm)	57.48x73.22x111.41" (1460x1860x2830mm)	57.48x85.03x111.41" (1460x2160x2830mm)	65.35x85.03x111.41" (1660x2160x2830mm)	65.35x108.66x111.41" (1660x2760x2830mm)
ISO-10360-2:2009 E _{0,MPE}	TP200:	(1.4+2.5L/1000)µm*	(1.4+2.5L/1000)µm**		(1.5+2.5L/1000)µm**	
	SP25:	(0.7+2.5L/1000)µm*	(0.9+2.5L/1000)µm**			
ISO-10360-2:2009 E _{150,MPE}	TP200:	(1.9+2.5L/1000)µm*	(1.9+2.5L/1000)µm**		(2.0+2.5L/1000)µm**	
	SP25:	(0.7+2.5L/1000)µm*	(0.9+2.5L/1000)µm**			
ISO-10360-2:2009 R _{0,MPL}	TP200:	1.2µm*	1.2µm**			
	SP25:	0.7µm*	0.8µm**			
ISO-10360-4 MPE _{LTHP} /MPT _{LTHP}	SP25:	1.3µm/40sec*	1.8µm/45sec**			
	TP200:	1.8µm*	1.8µm**			
ISO-10360-5: 2010 P _{FTU,MPE}	TP200:	1.8µm*	1.8µm**			
	SP25:	0.7µm*	0.9µm**			

* 18-22°C (64.4-71.6°F - Strato Apex 574

** 19-21°C (66.2-69.8°F) - Strato Apex 776/7106/9106/9166

Stylus Configurations for ISO Tests	
TP200:	Ø4mm x L10mm
SP25/SP80:	Ø4mm x L50mm

Air Supply	
Pressure	58.0 PSI (0.4MPa)
Consumption	2.11CFM (60L/min)
Source	4.23CFM (120L/min)

Environment		18-22°C (64.4-71.6°F)	19-21°C (66.2-69.8°F)
Rate of change		1.0°C or less per hour	2.0°C or less per day
Gradient		1.0°C or less per meter vertical & horizontal	

See page L-2 for explanation of ISO accuracy statements.

STRATO-Apex 1600

SERIES 355 — High-Accuracy CNC CMM

The STRATO-Apex 1600 series is a large-sized CNC CMM developed for supporting quality evaluation and assembly of large parts. The scale systems on Mitutoyo high-precision models utilize a high-performance linear encoder (manufactured by Mitutoyo) for detecting axis position. In addition, various technologies have been utilized in the structure, part processing and assembly to provide high-accuracy measurement. Floor vibration at the installation location can be a source of variation in measured values. The auto-leveling air spring vibration isolator is available as an option for STRATO-Apex 1600 series. The vibration isolator insulates the main unit from floor vibrations and can quickly level the CMM main unit using a sensor that detects load fluctuations caused by axis movement of the CMM or workpiece loading. All STRATO-Apex high-precision series CMMs are equipped with temperature compensation and therefore do not require a temperature-controlled room. Accuracy is guaranteed within the range of 16 to 26°C.



STRATO-Apex 1600

Supported Probe Systems		
Type	Probe	STRATO Apex 1600
TOUCH TRIGGER PROBES	MH20i	●
	TP20	●
	TP200	●
	TP7	●
SCANNING PROBES	SP25	●
	MPP	●
	SP80	●
LASER PROBES	SM606	●
	SM606T	●
	SM610	●
	SM1010	●
SURFACE FINISH	SurfTest	●

● Supported ▲ Not Recommended

See page L-20 thru L-27 for probe system information



SP80 Probe
(Extended reach scanning)
See page L-21

SPECIFICATIONS

Type: BRIDGE	Model	STRATO-Apex 162012	STRATO-Apex 162016	STRATO-Apex 163012	STRATO-Apex 163016
Range	X axis	62.99" (1600mm)			
	Y axis	78.73" (2000mm)		118.10" (3000mm)	
	Z axis	47.24" (1200mm)	62.99" (1600mm)	47.24" (1200mm)	62.99" (1600mm)
Resolution		0.0000019" (0.00005mm)			
Guide Method		Air bearing on each axis			
Maximum Drive Speed 3D		23.85"/s (606mm/s)			
Maximum Acceleration 3D		0.13G (1,350mm/s ²)			
Work table	Material	Granite			
	Size	72.83 x 129.13" (1850mm x 3280mm)		72.83 x 168.50" (1850mm x 4280mm)	
	Tapped insert	M8 x 1.25mm			
Workpiece	Max. height	53.14" (1350mm)	368.89" (1750mm)	53.14" (1350mm)	68.89" (1750mm)
	Max. load	7,716 lbs. (3500kg)		8,818 lbs. (4000kg)	
Mass (incl. stand & controller)		24,582 lbs. (11150kg)	24,692 lbs. (11200kg)	33,730 lbs. (15300kg)	33,841 lbs. (15350kg)
Dimensions W x D x H		110.43x145.07x170.86" (2805x3685x4340mm)	110.43x145.07x202.36" (2805x3685x5140mm)	110.43x184.44x172.83" (2805x4685x4390mm)	110.43x184.44x204.33" (2805x4685x5190mm)
ISO-10360-2:2009 E _{0,MPE} 18-22°C (64.4-71.6°F)	TP200:	(3.5+4L/1000)μm	(4.0+4L/1000)μm	(3.5+4L/1000)μm	(4.0+4L/1000)μm
	SP25/SP80:	(2.5+4L/1000)μm	(3.0+4L/1000)μm	(2.5+4L/1000)μm	(3.0+4L/1000)μm
ISO-10360-2:2009 E _{150,MPE} † 18-22°C (64.4-71.6°F)	TP200:	(3.5+4L/1000)μm	(4.0+4L/1000)μm	(3.5+4L/1000)μm	(4.0+4L/1000)μm
	SP25/SP80:	(2.5+4L/1000)μm	(3.0+4L/1000)μm	(2.5+4L/1000)μm	(3.0+4L/1000)μm
ISO-10360-2:2009 R _{0,MPL} †	TP200:	3.5μm	4.0μm	3.5μm	4.0μm
	SP25:	2.5μm			
ISO-10360-4 MPE _{THF} /MPT _{THP} †	SP25/SP80:	2.5μm/60sec	3.0μm/60sec	2.5μm/60sec	3.0μm/60sec
	TP200:	3.5μm	4.0μm	3.5μm	4.0μm
ISO-10360-5: 2010 P _{FTU,MPE}	TP200:	3.5μm	4.0μm	3.5μm	4.0μm
	SP25/SP80:	2.3μm	2.8μm	2.3μm	2.8μm

Stylus Configurations for ISO Tests	
TP200:	Ø4mm x L10mm
SP25/SP80:	Ø4mm x L50mm

Air Supply	
Pressure	58.0 PSI (0.4MPa)
Consumption	3.53CFM (100L/min)
Source	8.82CFM (250L/min)

Environment	18-22°C (64.4-71.6°F)
Rate of change	1.0°C or less per hour 2.0°C or less per day
Gradient	1.0°C or less per meter vertical & horizontal

† This test is not part of Mitutoyo America's standard A2LA-accredited CMM calibration procedure and is quoted upon request. See page L-2 for explanation of ISO accuracy statements.

FALCIO Apex 2000/3000

SERIES 355 — High-Accuracy Large CNC CMM

The FALCIO-Apex 2000/3000 series CNC CMMs use Mitutoyo's standard structure for large machines, which are designed for measuring large and heavy workpieces with high accuracy. The measuring accuracy and drive speed are the highest level in the X-axis measuring range of 2000mm and 3000mm for CNC CMMs worldwide. Units are equipped with a system (MOVAC) to automatically restore accuracy deterioration caused by foundation deformation as a standard feature. Safety devices such as Z-axis beam sensor, tape switch and area sensor are available as options. Built to order.



SurfaceMeasure Probes
(Laser scanning probes—non-contact)
See page L-22



FALCIO Apex 305015G

SPECIFICATIONS

Type: SEPARATE GUIDE	Model No.	FALCIO-Apex 203015	FALCIO-Apex 204015	FALCIO-Apex 205015	FALCIO-Apex 305015
Range	X axis	78.73" (2000mm)			118.10" (3000mm)
	Y axis	118.10" (3000mm)	157.47" (4000mm)	196.84" (5000mm)	
	Z axis	59.05" (1500mm)			
Resolution		0.000039" (0.001mm)			
Mass (incl. stand & controller)		26,455 lbs. (12000kg)	30,864 lbs. (14000kg)	33,069 lbs. (15000kg)	35,273 lbs. (16000kg)
Dimensions W x D x H		167.32x190.94x184.64" (4250x4850x4690mm)	167.32x230.31x184.64" (4250x5850x4690mm)	167.32x269.68x184.64" (4250x6850x4690mm)	213.77x312.99x184.64" (5430x7950x4690mm)
ISO-10360-2:2009 E _{0,MPE} 18-22°C (64.4-71.6°F)	TP200:	3.5+4L/1000µm			

Supported Probe Systems		
Type	Probe	FALCIO Apex
TOUCH-TRIGGER PROBES	MH20i	●
	TP20	●
	TP200	●
	TP7	●
SCANNING PROBES	SP25	●
	MPP	▲
	SP80	●
LASER PROBES	SM606	●
	SM606T	●
	SM610	●
	SM1010	●
SURFACE FINISH	SurfTest	●

● Supported ▲ Not Recommended

See page L-20 thru L-27 for probe system information.

Stylus Configurations for ISO Tests
TP200: Ø4mm x L10mm

See page L-2 for explanation of ISO accuracy statements.

Main Unit Startup System

This machine incorporates a startup system (relocation detection system), which disables operation when an unexpected vibration is applied or the machine is relocated. Be sure to contact your nearest Mitutoyo prior to relocating this machine after initial installation. Refer to page VIII for details.



TP200 Probe
(Touch trigger)
See page L-20

LEGEX 500/700/900/1200

SERIES 356 — Ultra-high Accuracy CNC CMM

Achieving premium performance, the LEGEX series with its fixed bridge structure and precision air bearings resting on rigid guideways ensures superior stability of motion and ultra-high measuring accuracy. Thorough testing, using FEM structure analysis simulation, guarantees geometric motion accuracy has minimal errors from fluctuations in the load and other variables. LEGEX series CNC CMMs are suitable for complex small- to medium-size workpieces, such as gears, bearings, lens, precision dies or other high-precision workpieces requiring dimensional accuracies with small tolerances.

The LEGEX series incorporates an ultra-high accuracy scale unit with crystallized glass scales (thermal expansion coefficient of $0.01 \times 10^{-6}/K$), and a high-resolution, high-performance reflection linear encoder providing premium positioning performance. All LEGEX Ultra-accuracy series CMM's are equipped with temperature compensation and therefore do not require a temperature controlled room. Accuracy is guaranteed within the range of 18 to 22°C.



MPP-310Q

Mitutoyo's MPP-310Q probe can be used for point-to-point measuring and continuous scanning applications. If the workpiece requires the maximum accuracy, the MPP-310Q offers zero-point data acquisition for statistical measurement. In this mode the MPP-310Q obtains the measurement data after all the CMM slides have come to a complete standstill. This statistical measurement is intended to eliminate dynamic effects on measurement. See page L-21 for MPP-310Q system information.

MPP-310Q Specs

- Resolution: 0.01µm
- Measuring Force: 0.20N/mm
- Maximum Stylus Length: 200mm
- Maximum Stylus Weight: 75g



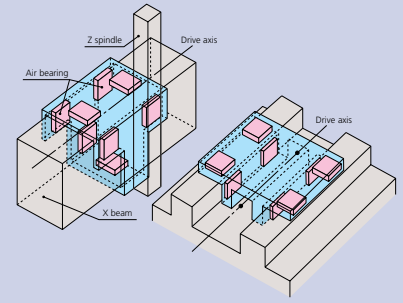
LEGEX 574



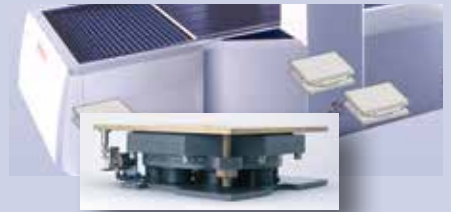
LEGEX 776



LEGEX 9106



XY axis independence and center-of-gravity drive system. The fixed-bridge design of the LEGEX allows the axes to operate independently. Movement of the X-axis slide does not change the loading on the Y-axis slide and therefore does not cause deformation. In addition, the center-of-gravity drive system places the drive units near the center of gravity of each slide, allowing high speed and highly accurate measurements by reducing inertia-induced deflections during acceleration and deceleration.



Vibration Control

The LEGEX is hardened against floor-induced vibration by use of air-damped spring isolators with an auto-leveling function, virtually eliminating factory-floor vibrations from the entire machine structure.

Ceramic-coated worktable

Standard feature for corrosion resistance and long life.



SPECIFICATIONS

Type: FIXED BRIDGE	Model No.	LEGEX 574	LEGEX 774	LEGEX 776	LEGEX 9106
Range	X axis	19.68" (500mm)	27.55" (700mm)		35.43" (900mm)
	Y axis	27.55" (700mm)			39.36" (1000mm)
	Z axis	15.74" (400mm)		23.62" (600mm)	
Resolution		0.00000039" (0.01µm)			
Guide Method		Air bearing on each axis			
Maximum Drive Speed 3D		7.8"/s (200mm/s)			
Maximum Acceleration 3D		0.1G (980mm/s ²)			
Work table	Material	Cast Iron with Ceramic Coating			
	Size	21.65" x 29.52" (550mm x 750mm)	29.52" x 29.52" (750mm x 750mm)	37.40" x 41.33" (950mm x 1050mm)	
	Tapped insert	M8 x 1.25mm			
Workpiece	Max. height	27.59" (701mm)		33.50" (851mm)	
	Max. load	551 lbs. (250kg)	1,102 lbs. (500kg)		1,763 lbs. (800kg)
Mass (incl. stand & controller)		7,716 lbs. (3500kg)	11,023 lbs. (5000kg)	11,243 lbs. (5100kg)	14,330 lbs. (6500kg)
Dimensions W x D x H		62.44 x 94.48 x 103.54" (1470 x 2400 x 2630mm)	65.74 x 94.48 x 103.54" (1670 x 2400 x 2630mm)	65.74 x 94.48 x 115.35" (1670 x 2400 x 2930mm)	73.62 x 119.29 x 120.07" (1870 x 3030 x 3050mm)
ISO-10360-2:2009 E _{0,MPE}	19-21°C (66.2-69.8°F)	MPP310Q:	(0.28+L/1000)µm		(0.30+L/1000)µm
		SP25M:	(0.38+L/1000)µm		(0.40+L/1000)µm
		MPP310Q/SP25M:	1.1µm/60sec		
ISO-10360-5: 2010 P _{FTU,MPE}	MPP310Q:	0.40µm			
		SP25M:	0.45µm		

Stylus Configurations for ISO Tests	
MPP310Q:	Ø4mm x L18mm
SP25M:	Ø4mm x L50mm

Air Supply	500/700/1200	900
Pressure	58.0 PSI (0.5MPa)	72.5 PSI (0.4MPa)
Consumption	4.23CFM (120L/min)	
Source	5.65CFM (160L/min)	

Environment	19-21°C (66.2-69.8°F) / 18-22°C (64.4-71.6°F)	
Rate of change	0.5°C or less per hour 1.0°C or less per day	
Gradient	1.0°C or less per meter vertical & horizontal	

† This test is not part of Mitutoyo America's standard A2LA-accredited CMM calibration procedure and is quoted upon request.

See page L-2 for explanation of ISO accuracy statements.

MACH-V9106

SERIES 360 — Inline CNC CMM

The MACH-3A and MACH-V maximize machining operations by performing in-line or near-line high-speed coordinate measuring in conjunction with your CNC machine tools. These high-throughput machines can be incorporated right into the manufacturing line and can provide pre/post machining feedback to your machine tool for machining adjustments.

SPECIFICATIONS

Type: INLINE	Model No.	MACH V9106	
Range	X axis	35.43" (900mm)	
	Y axis	39.36" (1000mm)	
	Z axis	23.62" (600mm)	
Resolution		0.000039" (0.0001mm)	
Guide Method		Mechanical bearing on each axis	
Maximum Drive Speed 3D		34.09"/s (866mm/s)	
Maximum Acceleration 3D		0.88g (8660mm/s ²)	
Work table	Material	Steel	
	Size	35.62" x 41.96" (905mm x 1066mm)	
	Tapped insert	M8 x 1.25mm	
Workpiece	Max. height	31.49" (800mm)	
	Max. load	330 lbs. (150kg)	
Mass (including controller)		9,105 lbs. (4130kg)	
Dimensions W x D x H		58.14 x 115.82 x 114.17" (1477 x 2942 x 2900mm)	
ISO-10360-2:2009 E _{0,MPE}	TP7/SP25:	19-21°C (66.2-69.8°F)	(2.5+3.5L/1000)µm
		18-22°C (64.4-71.6°F)	(2.7+3.8L/1000)µm
		15-25°C (59.0-77.0°F)	(2.9+4.3L/1000)µm
		5-35°C (41.0-95.0°F)	(3.6+5.8L/1000)µm
		ISO-10360-4 MPE _{THP} /MPT _{THP} †	SP25:
ISO-10360-5: 2010 P _{FTU,MPE}	TP7:	2.2µm	
	SP25:	2.2µm	

† This test is not part of Mitutoyo America's standard A2LA-accredited CMM calibration procedure and is quoted upon request.



MACH-V9106



See page L-21.

Stylus Configurations for ISO Tests	
TP7:	Ø4mm x L20mm
SP25:	Ø4mm x L50mm

Environment	5-35°C (71.6-64.4°F)
Rate of change	2.0C° or less per hour 10.0C° or less per day
Gradient	1.0C° or less per meter vertical & horizontal

MACH-3A 653

SERIES 360 — Inline CNC CMM

Inline CNC CMM (horizontal type) incorporating the CMM controller and host computer in the main unit results in a compact spacing-saving footprint for the shop floor. This series is designed for 24-hour operation, resulting in stable operation.

SPECIFICATIONS

Type: INLINE	Model No.	MACH-3A 653	
Range	X axis	23.62" (600mm)	
	Y axis	19.68" (500mm)	
	Z axis	11.02" (280mm)	
Resolution		0.000039" (0.0001mm)	
Guide Method		Mechanical bearing on each axis	
Maximum Drive Speed 3D		47.71"/s (1,212mm/s)	
Maximum Acceleration 3D		1.21G (11,882mm/s ²)	
Mass		8,818 lbs. (4000kg)	
Dimensions W x D x H		73.62 x 50.39 x 75.59" (1870 x 1280 x 1920mm)	
ISO-10360-2:2009 E _{0,MPE}	SP25:	19-21°C (66.2-69.8°F)	(2.2+3.5L/1000)µm
		15-25°C (66.2-69.8°F)	(2.5+4.2L/1000)µm
		10-30°C (50.0-86.0°F)	(2.9+5.0L/1000)µm
		5-35°C (66.2-95.0°F)	(3.2+5.7L/1000)µm
		19-21°C (66.2-69.8°F)	(2.5+3.5L/1000)µm
TP7:	15-25°C (66.2-69.8°F)	(2.8+4.2L/1000)µm	
	10-30°C (50.0-86.0°F)	(3.2+5.0L/1000)µm	
	5-35°C (66.2-95.0°F)	(3.5+5.7L/1000)µm	
ISO-10360-4 MPE _{THP} /MPT _{THP} †	SP25:	4.0µm/40sec	
ISO-10360-5: 2010 P _{FTU,MPE}	SP25:	2.2µm	
	TP7:	2.5µm	

† This test is not part of Mitutoyo America's standard A2LA-accredited CMM calibration procedure and is quoted upon request.

See page L-2 for explanation of ISO accuracy statements.



MACH-3A 653



TP7 Probe
(High-precision tough-trigger)
See page L-20.

Stylus Configurations for ISO Tests	
TP7:	Ø4mm x L20mm
SP25:	Ø4mm x L50mm

Environment	5-35°C (71.6-64.4°F)
Rate of change	2.0C° per hour 10.0C° per day
Gradient	1.0C° or less per meter vertical & horizontal

MACH KO-GA-ME

SERIES 360 — Inline CNC CMM

Mitutoyo Ko-ga-me is a compact, 3D CNC measuring system that can be configured to almost any process. Use for stand-alone applications or integrate into cells. If required, the system can measure workpiece features that exceed the Ko-ga-me's X stroke by mounting the workpiece, or the Ko-ga-me, on an auxiliary X axis. Ideal for inspection of large or small workpieces and offers a wide choice of measuring probes including touch-trigger, optical and scanning types. (Note: Probe choice may be restricted, depending on the application.)



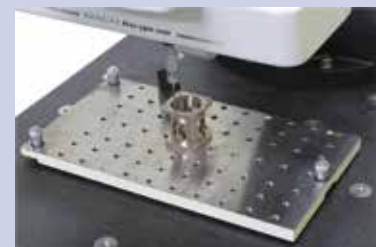
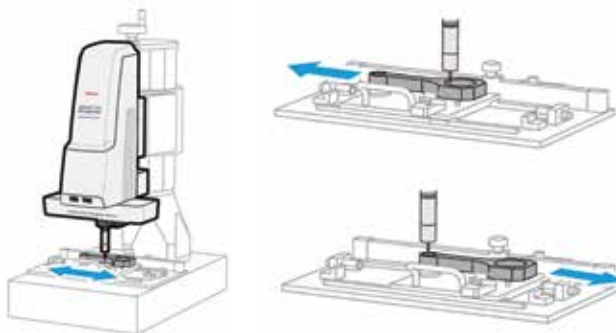
SP25 Scanning Probe
See page L-21.



TP200 Touch-Trigger Probe
See page L-20.

SPECIFICATIONS

Type: INLINE	Model No.	KGM888-B	KGM12128-B
Range	X axis	3.14" (80mm)	4.72" (120mm)
	Y axis	3.14" (80mm)	4.72" (120mm)
	Z axis	3.14" (80mm)	
Resolution		0.0000078" (0.02µm)	
Guide Method		Straight-motion hard bearing	
Maximum Drive Speed 3D		13.38"/s (340mm/s)	
Maximum Acceleration 3D		0.68G (6,750mm/s ²)	
Mass: main unit		61.7 lbs. (28kg)	
Dimensions*		15.03 x 14.68 x 30.90"	
W x D x H: (height includes Z measuring range)		(382 x 373 x 785mm)	
Measuring Accuracy (ISO 10360-2:2009)			
TP200/SP25:	19-21°C (66.2-69.8°F)	(2.4+5.7L/1000)µm	
	15-25°C (66.2-69.8°F)	(2.7+6.4L/1000)µm	
	10-30°C (50.0-86.0°F)	(3.1+7.2L/1000)µm	
	10-35°C (50.0-95.0°F)	(3.4+7.9L/1000)µm	
Probing Error (ISO 10360-2:2009)			
	TP200/SP25:	2.0µm	
Scanning probing error (ISO 10360-4:2000)			
	SP25:	2.7µm(30s)	
Stylus Configurations for Accuracy Tests			
TP200: Ø3mm x L10mm	Environment	10-35°C (50.0-95.0°F)	
SP25: Ø4mm x L50mm	Rate of Change	2.0C° or less per hour 10.0C° or less per day	
	Gradient	1.0C° or less per meter vertical & horizontal	



See page L-2 for explanation of ISO accuracy statements.



Surface Measure Probes
(Laser scanning probes—non-contact)

See page L-22 for probe system information.



Main Unit Startup System

This machine incorporates a startup system (relocation detection system), which disables operation when an unexpected vibration is applied or the machine is relocated. Be sure to contact your nearest Mitutoyo prior to relocating this machine after initial installation.

CARBapex / CARBstrato

SERIES 355 — Car Body Measuring System CNC CMM

The world's largest class

The CARBapex and CARBstrato series is a lineup of cost-effective horizontal, large CNC CMMs and offers the world's largest class measurement range, making it possible to measure car bodies.

Single & Dual

Single- and dual-types are available to fit the intended use.

Single type: Measure a workpiece with a single CMM from the CARBstrato series.

Dual type: Measure a workpiece placed between two simultaneously controlled CMMs from the CARBstrato series.

Because the height of the X-axis base of both the single- and the dual-type is set lower, the required depth for the foundation before the installation is relatively shallow.

Remarkable usability

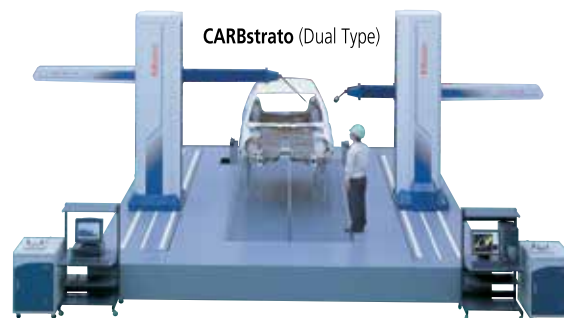
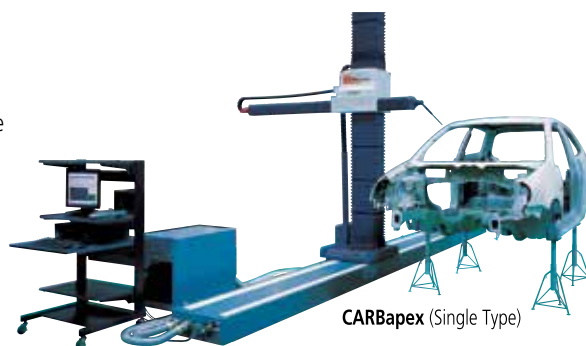
The CARBapex series not only has remarkable usability, but also has the ability to enhance the safety operation by performing the procedures on the shop floor. The Y-axis spindle in the vertical direction is set lower in order to perform measurements at a lower workpiece setting height. In addition, the small cross-section of the Y-axis spindle reduces interference during measurement and expands the measurement area inside a car body.

Safety after installation

Since the height of the X-axis base is set lower, the required depth for the foundation before installation is comparatively shallow. The structure is designed to avoid both long- and short-term problems, such as an aging of the foundation (concrete) or accuracy deterioration resulting in the bimetal phenomenon caused by deformation of the foundation or the X-axis base due to common environmental changes.

Options

- Line laser probe for non-contact measurement (SurfaceMeasure).
- Measurement point search function, a necessity for car body measuring, is included in the metrology software.
- A variety of optional safety devices enhance operator safety. Built to order.



SPECIFICATIONS

Type: HORIZONTAL ARM	Model No.	CARBapex 601624	CARBstrato 601624	
Range	X axis	236.21" (6000mm)		
	Y axis (Single)	62.99" (1600mm)		
	Y axis (Dual)	153.54" (3900mm)		
	Z axis	94.48" (2400mm)		
Resolution		0.0000039" (0.0001mm)		
Mass	Single Arm	4,982 lbs. (2260kg)	13,845 lbs. (6280kg)	
	Dual Arm	9,964 lbs. (4520kg)	27,690 lbs. (12560kg)	
Dimensions W x D x H	Single Arm	163.18 x 275.58 x 144.33" (4145 x 7000 x 3666mm)	176.10 x 238.34 x 155.62" (4473 x 7324 x 3953mm)	
	Dual Arm	322.79 x 275.58 x 144.33" (8190 x 7000 x 3666mm)	348.26 x 238.34 x 155.62" (8846 x 7324 x 3953mm)	
ISO-10360-2:2009 E _{0,MPE} 16-26°C (60.8-78.8°F)	Single Arm	TP20:	(25+28L/1000≤95)μm	(18+20L/1000≤70)μm
		SP25:	(20+28L/1000≤95)μm	(15+20L/1000≤70)μm
	Dual Arm	TP20:	(50+35L/1000≤120)μm	(38+30L/1000≤90)μm
		SP25:	(45+35L/1000≤120)μm	(35+30L/1000≤90)μm
ISO-10360-5: 2010 P _{FTU,MPE}	Single Arm	TP20:	20μm	15μm
		SP25:	15μm	13μm
	Dual Arm	TP20:	20μm	15μm
		SP25:	15μm	13μm

Stylus Configurations for ISO Tests	
TP20:	Ø3mm x L10mm
SP25:	Ø4mm x L50mm

See page L-2 for explanation of ISO accuracy statements.



MCOSMOS

Software for Manual / CNC Coordinate Measuring Machines

Three levels of module configuration

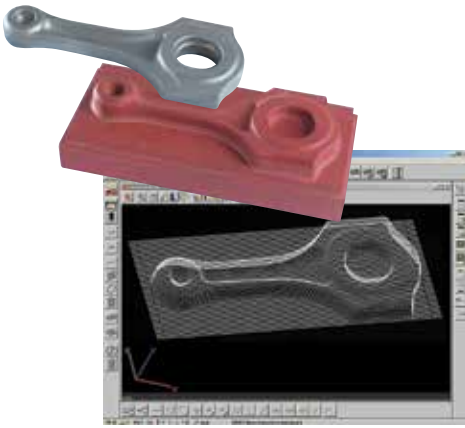
MCOSMOS has three choices of module configuration. From the basic MCOSMOS-1 to the advanced MCOSMOS-3, choose a configuration for your measurement applications.

	MCOSMOS Coordinate Measuring Machine Software			
	CNC			Manual
	MCOSMOS-1	MCOSMOS-2	MCOSMOS-3	MCOSMOS-M
GEOPAK	●	●	●	●
CAT1000P	▲	●	●	—
CAT1000S	▲	●	●	▲
Scanpak	▲	▲	●	▲
Gearpak	▲	▲	●	—
MAFIS*	▲	▲	▲	—

● Standard ▲ Option — Not supported * Requires Scanpak

GEOPAK (Basic Geometry Module)

Geopak provides an easy graphical console through the use of tool bars and windows which can be personalized to the operator's preference. Geographically enhanced displays provide step-by-step on-screen wizards that prompt the operator, allowing even inexperienced users to create routines to measure parts. The entry-level MCOSMOS-1 software includes flexible advanced tools demanded by the most experienced operators; e.g. looping, formula calculations or expressions that use variables, libraries of day-to-day subroutines and conditional statements, which can add logic for a variety of applications.



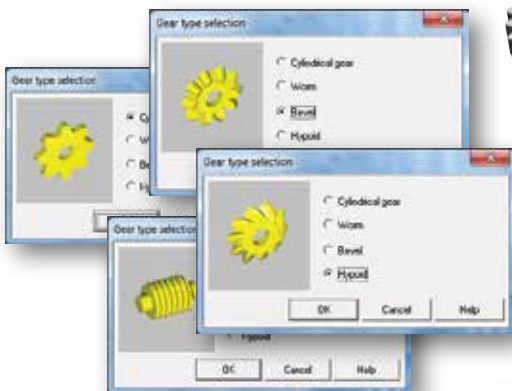
SCANPAK (2D Profile Evaluation Module)

For the scanning and evaluation of workpiece contours (2D), and data transfer to CAD system.



MAFIS (Mitutoyo Airfoil Inspection System)

Evaluation and analysis of airfoil shapes such as turbine blades that require special calculations according to the particular design specifications. The MAFIS system uses cross sectional data of the shape obtained by Scanpak to perform these calculations and outputs the result via the standard geometry program.



GEARPAK

(Gear Measurement and Analysis Module)

Advances in CMM controller techniques make the measurement of gears feasible, and the Gearpak module takes advantage of this to bring sophisticated measurement capabilities within reach.

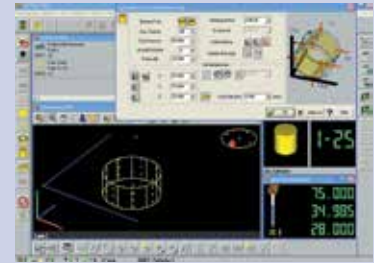


MiCAT

Mitutoyo Intelligent Computer Aided Technology

the standard in world metrology software

cmm



Mitutoyo Controlled Open Systems for Modular Operation Support

MCOSMOS by Mitutoyo is a proprietary metrology suite of inter-related modules and dedicated expansion modules for the Microsoft Windows 7 operating system. The world's standard in metrology software, MCOSMOS is supported in 37 locations worldwide and in 12 languages. (A proud Microsoft Gold Partner.)

Developed with MiCAT (Mitutoyo Intelligent Computer Aided Technology), your Mitutoyo CMM is streamlined with intuitive user interfaces that provide a familiar look and feel to operate multiple modules. They work together seamlessly for applications throughout the entire production process to put reliable metrology at you fingertips.

MCOSMOS allows integration among a whole series of applications, improving the efficiency of your CMM and the productivity of your quality control functions. Specific expansion modules are available including GEOPAK or for specific applications such as gear measurement, airfoil analysis, reverse engineering and integrating CAD with metrology.



CAT-1000P (Prismatic)

Not available for manual CMMs

CAT1000P significantly facilitates the programming of measurement tasks during the GEOPAK learn mode. All data for measuring parts and tolerance evaluations are taken from the CAD model via pointing device (mouse, trackball, etc.). The same principles apply for programming probe paths (clearance and measurement), while at the same time using the nominal directly from the CAD model for tolerance comparison.

Spatial's 3D InterOp delivers the highest quality data exchange between CAD formats, enabling superior CAD file translation.

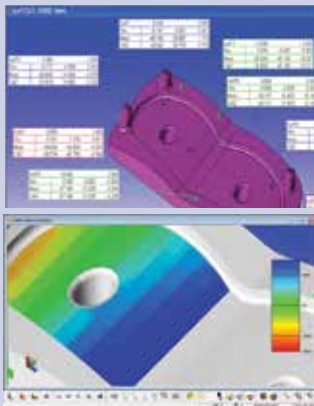
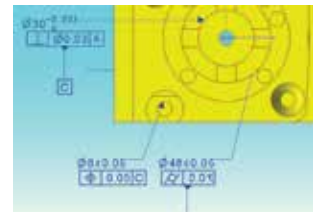
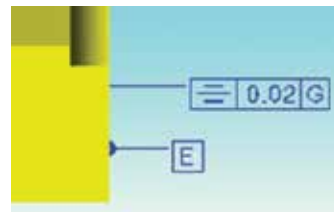
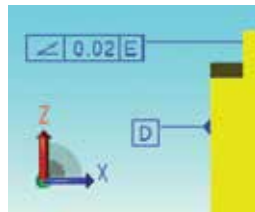
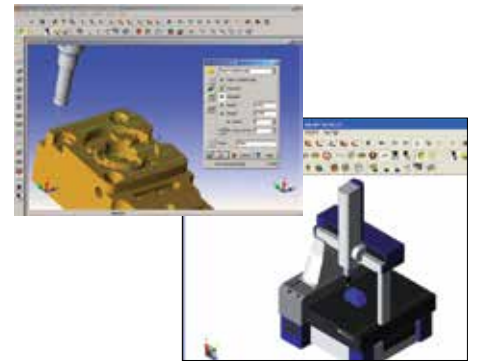
Standard with CAT-1000 is ACIS (*.sat) and STEP AP203, which are both licensed copies from Spatial InterOp. CATIA V5, SolidWorks, NX Siemens (Unigraphics), Parasolids, AutoDesk Inventor, Pro-Engineer and IGES or VDAFS exchange formats are available as an option.

The comprehensive suite of translators provides import/export for all applications, including ACIS, CGM and Parasolid-based applications.

3D InterOp is embedded in many of today's leading design, engineering and manufacturing applications.

CAT-1000 uses 3D ACIS® Modeler, Spatial's prominent modeling component used in more than 350 customer applications with more than 2 million seats worldwide.

CAT-1000 fully supports and reads PMI (Product Manufacturing Information), which is embedded in the model for datum alignment and GD&T (Geometric Dimensioning and Tolerancing).

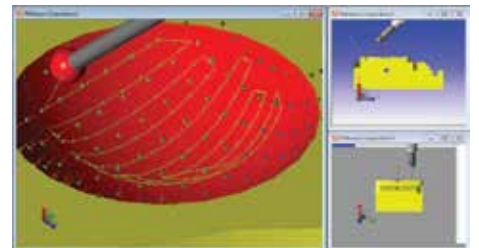


CAT-1000S (Free-form Sculpted)

CAT-1000S is a highly versatile tool that can be used on a manual CMM or a CNC CMM. A coordinate system in GEOPAK is compared to the CAD model. Real-time surface disposition is displayed by showing a color class to determine if there is material to remove or replace.

Surface deviation can be displayed as spherical points or as a gradient surface. Cones also can be used to show the direction of the deviation.

GEOPAK CNC can create grid pattern to verify the surface points. A one-click tool calculates a collision-free probe path to measure a grid of surface points offset from the edge.



If the CAD model has specific points, GEOPAK-CNC can drive the machine to the defined points or vertices.



In addition to the online/offline part program creation, CAD model-based generation of surface measurement points, and comparison of actual/nominal data, with graphical output is available.



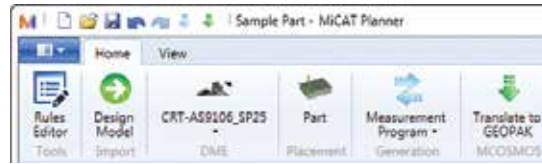
MiCAT Planner

Automatic Measurement Program Generation Software

MiCAT Planner is Mitutoyo's latest software development for fast and efficient CMM part programming. Operation of MiCAT Planner is easy and intuitive. Programs are made with a few mouse clicks in jminutes instead of hours or days.

WORKFLOW:

- 1) Load design model
- 2) Select target CMM
- 3) Part placement via virtual alignment
- 4) Measurement program creation
- 5) Translate to Geopak MCOSMOS



MiCAT Planner toolbar is workflow based.

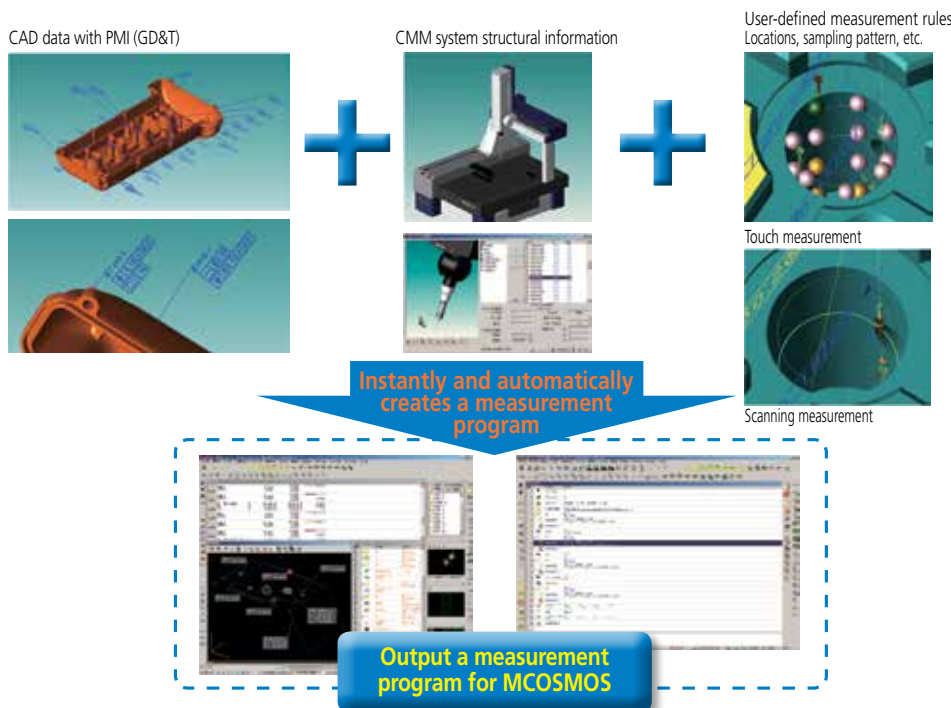
In order to generate a measurement plan, GD&T information attached to the 3D Design Model is needed. Design Model formats marked "w/PMI" will read GD&T information created in the CAD system and stored in the Design Model file. Design Model formats without PMI can be annotated with GD&T in MiCAT Planner.

Design Model Support:

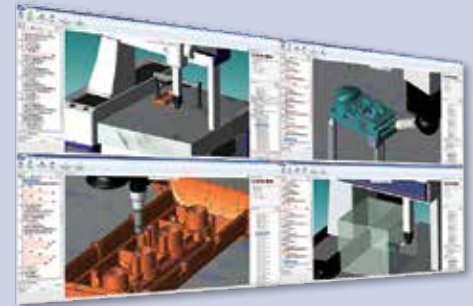
- Siemens NX w/PMI
- CATIA v5 w/PMI
- PRO/E w/PMI
- SOLIDWORKS w/PMI
- ACIS (SAT)

If the Design Model does not contain GD&T information, or the information is incomplete, GD&T information can be added or edited with MiCAT Planner with the following:

- Add new GD&T to an existing feature
- Add GD&T to a new feature
- Edit exiting GD&T information
- Modify display of GD&T in 3D view



MiCAT



Feature/Benefits of MiCAT Planner:

Automatic part program generation

- Up to 90% time savings in CMM part program creation

Collision control

- Minimize potential costly and damaging probe collisions

Program simulation

- Virtual pre-run of measurement program ensures maxim efficiency

Rule editor

- Automatically apply individual or global measurement strategies for all part programs or specific programs

Plan view

- Easy selection of characteristics, features and measurement point sets to include or exclude from the measurement plan

Property pane

- Feature parameter settings for the current selected item can be an exception to a user-defined rule

Direct Help

- Clear, concise explanation for features that can't be measured (missing GD&T, probe angle not defined, etc.)

GD&T Wizard

- The GD&T Wizard enables the use of Design Models that do not include any PMI by allowing the user to add, edit or delete PMI information without modifying the original CAD file. All additions, changes or deletions reside solely within the MiCAT Planner project database. (See Design Model Support above left for the current list)



www.mitutoyo.com/MiCAT

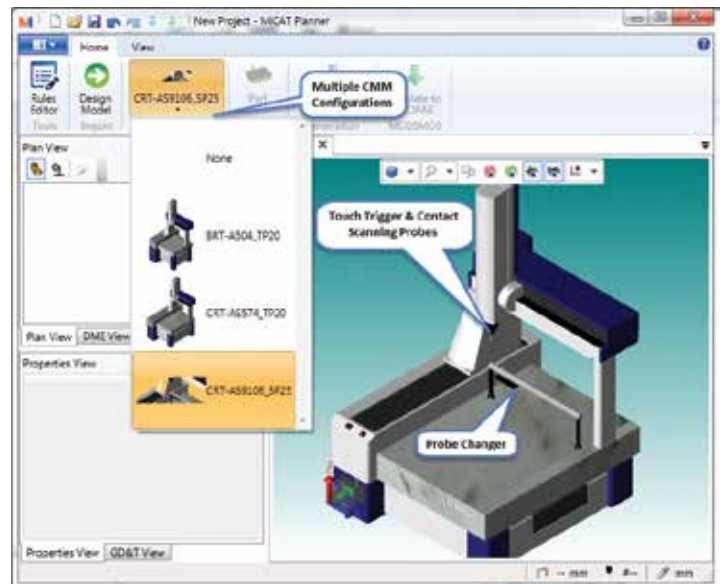
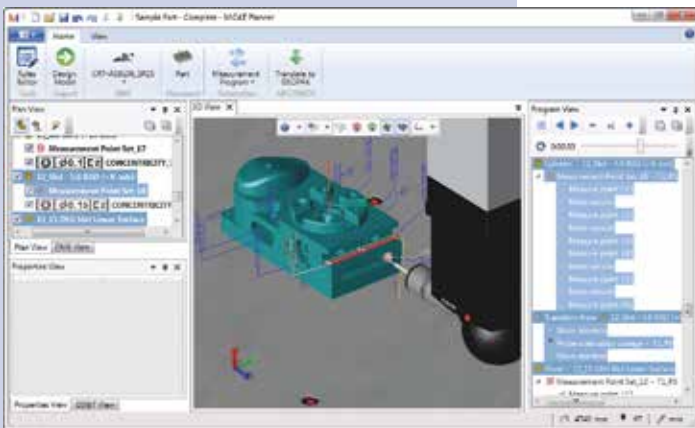
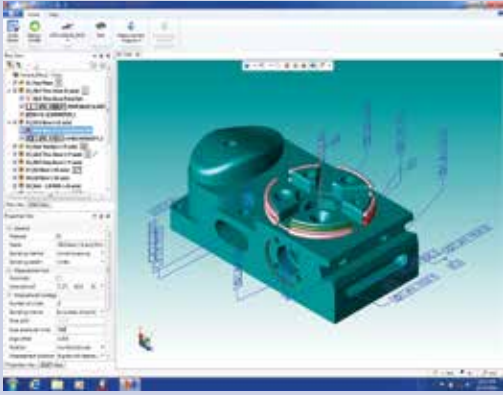
Measurement Plan

The measurement plan is synchronized with the 3D view and Program View. For example, a feature can be selected in any of the views (Plan View, 3D View, Program View) and is highlighted in the other views. Manual reordering of the feature measurement order is possible by drag and drop of the features in the Plan View. Users can select a feature, characteristic or point set in the Plan View to modify the corresponding properties in the Property View.

Load and Use MCOSMOS DME Configurations:

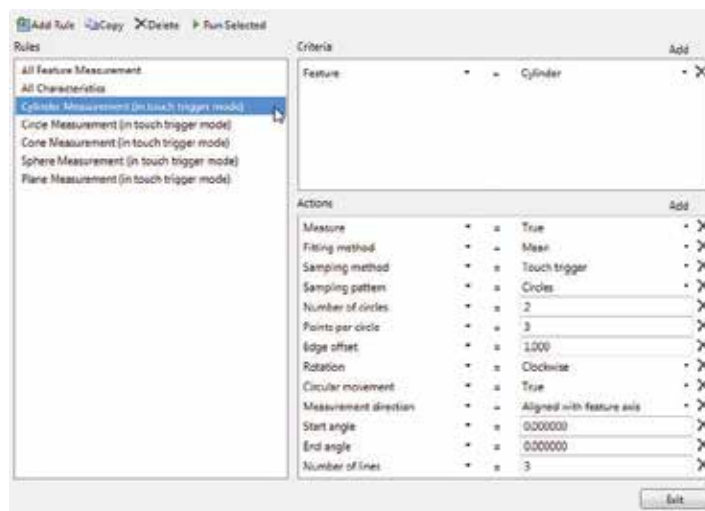
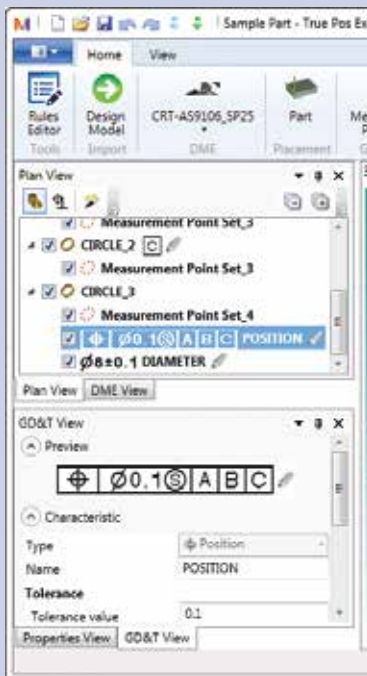
(DME: Dimensional Measuring Equipment)

- Load predefined DME configurations from CMM SystemManager
- Default DME is read directly from the MCOSMOS settings
- MiCAT Planner generates a program specifically for the selected DME
- Align DME and Design Model by mating, dragging, center of table or volume, or by direct numerical input
- Import PCS (part coordinate system) information from MCOSMOS



Rules Editor

The Rules Editor allows users to create rules to define measurement approaches, such as number of points per feature, sensor type, fitting method and automatic sensor selection.



Rules are applied during CAD import and can be re-applied after design model import. The Run Selected command automatically updates the measurement plan with the current defined rules and updates changes in the Plan and Program views.



CMM Probe & Change Rack Options

Touch-trigger Probe System



MH20i - Manual head

CMM:MANUAL | CNC
MH20i is a manually adjustable probe head with an integral TP20 kinematic stylus module mount with two-axis indexing. The A-axis rotates through $\pm 180^\circ$ in the X-Y plane. The B-axis rotates through 90° in the Z plane. A lever locks the head in one of up to 168 repeatable positions, set at 15° increments. Capable of carrying the full range of TP20 modules, which can be changed without re-qualification, providing qualification has taken place in each position with each stylus/module combination.



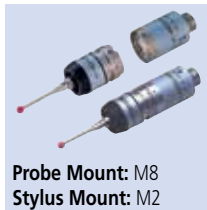
PH1 - Manual probe head

CMM:MANUAL | CNC
The PH1 is a general purpose, swivel-type probe head. Its compact design makes it ideally suited to a CMM where manual orientation of an M8 thread-mounted touch-trigger probe is required (TP20, TP200). The PH1 provides two axes of movement. The A-axis allows probe orientation in the vertical plane; the B-axis allows rotational probe orientation. Axis rotation is in relation to the shank mount. Probe re-qualification is required after each re-orientation of the PH1. TP200 not supported on manual CMM..



MIH - Manual indexable probe head

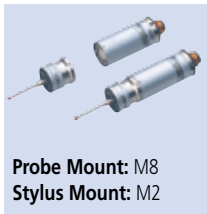
CMM:MANUAL | CNC
The manually indexable head (MIH) has 720 repeatable positions and features an autojoint probe mount for fast, repeatable probe changing. This probe head is compatible with the TP6A touch probe directly and supports the TP20, and TP200 probe with the use of the autojoint extension bars (e.g. PAA1). An integral LCD enables easy programming with the facility to memorize up to 20 probe positions. Not for use with multi-wire probes.



Probe Mount: M8
Stylus Mount: M2

TP20 - Touch-trigger probe

CMM:MANUAL | CNC
The TP20 is a compact kinematic touch-trigger probe system featuring a two-piece design, comprising probe body and detachable stylus module(s), connected using a highly repeatable magnetic kinematic coupling. This provides the facility to change stylus configurations either manually or automatically without the need for requalification of the stylus tips. Modules offering a range of trigger forces allow the probe performance to be best matched to the measurement task.



Probe Mount: M8
Stylus Mount: M2

TP200 - Touch-trigger probe

CMM:CNC
The TP200 features quick-change stylus configurations without the need for requalification, utilizing electronic strain sensing techniques to improve on the form measuring accuracy and operating life that can be achieved when compared with kinematic touch-trigger probes. The TP200 probe is a two-piece design comprising the probe body and a detachable stylus module that holds the stylus assembly.



Probe Mount: Autojoint
Stylus Mount: M4

TP7 - High-accuracy, touch-trigger probe

CMM:CNC
The TP7M is a high-accuracy touch-trigger probe with a maximum repeatability of $2\sigma \leq 0.25\mu\text{m}$. The TP7M can mount a long stylus up to 150mm. In combination with the longest autojoint probe extension of 200mm for direct mounting to the PH10M or PH10MQ, gives the TP7M a maximum access distance of 350mm.



UMAP-CMM - Micro-touch probe

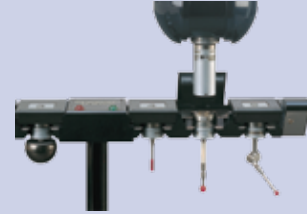
CMM:CNC
A stylus with an ultra-small diameter of $\varnothing 0.1\text{mm}$ or $\varnothing 0.3\text{mm}$ can be used. Measurement of miniscule form and dimensions from practically any direction is possible by mounting on the PH10MQ.

MCR20 - Module Change Rack (TP20)



The MCR20 is designed to securely hold the stored TP20 probe modules for automatic changing (CNC CMM only) and to protect from airborne contaminants.

SCR200 - Module Change Rack (TP200)



The SCR200 provides automatic, high-speed changing between up to six TP200 stylus modules (CNC CMM only). The SCR200 is powered by the separate probe interface, PI 200, and provides features to facilitate safe stylus changing.

MSR - Manual Storage Rack (TP20/TP200)



The MSR1 manual storage rack holds up to 6 pre-qualified stylus assemblies fitted to TP20 or TP200 probe modules to simplify manual module changing. The MSR1 can be mounted on the CMM table or on a vertical surface.

MAP - Manual Autojoint Probe (TP6A/TP7)



The MAP (manual autojoint probe) stand is a low-cost storage rack capable of holding up to six autojoint mounted probes and extension bars. The MAP stand can be mounted directly on the table of a CMM, cabinet, wall or any vertical surface.

See page L-28 for stylus information.

CMM Probe & Change Rack Options

Motorized Probe Heads

SC6 - Stylus Changer (MPP-310Q)



ACR3 - Autojoint Change Rack (SP25M)



FCR25 - Flexible Change Rack (SP25M)



FCR25-L3 - Flexible Change Rack (SP25M)



FCR25-L6 - Flexible Change Rack (SP25M)



SCP80 - Stylus Change Port (SP80)



The range of PH10 PLUS motorized probe heads increases throughput by giving CNC CMMs the added capability of program controlled probe re-orientation. This enables the inspection of features at different angles without the need for frequent, time-consuming stylus cluster changes.



PH10T

Shank-mounted head with two-wired probe capability and an M8 thread supporting TP20, TP200 and TP6 touch-trigger probes.

PH10M/10MQ

The PH10M PLUS can carry long extension bars and multi-wire probes such as QVP, SP25M, SurfaceMeasure, SurfTest, UMAP-CMM or TP7M. The highly repeatable autojoint allows rapid probe or extension bar changing without the need for re-qualification. The PH10MQ PLUS is a variant of the PH10M PLUS that allows the motorized head to be attached directly to the quill with the B-axis of the head inside the quill itself. This option provides a neater and shorter probe mount, with only the A-axis protruding from the quill.



PH10M



PH10MQ

Scanning Probe Systems

MPP-310Q Ultra-High Accuracy Scanning



The MPP310Q is a multifunctional measuring head for CNC CMMs. It not only performs continuous contact scanning measurements at $V2 \leq 0.3 \mu\text{m}$, it also allows highly precise point measurements and self-centering measurements. The MPP-310Q incorporates $0.01 \mu\text{m}$ resolution high-precision scales for each axis (XYZ). Air bearings on all axes ensures smooth measuring with minimal measuring force. Software-controlled clamps in each axis eliminate probe deflection while scanning slanted or arched surfaces to reduce measurement errors. The MPP-310Q allows for contact force as low as 0.03 Newtons for sensitive workpieces or when using very small stylus tips. Scanning speed up to 120mm/second can be achieved on known path geometry. Stylus holder changing is supported with the SCR6.

SP25M Compact High-Accuracy Scanning Probe

The SP25 is a compact high-accuracy scanning probe with an outside diameter of $\varnothing 25 \text{ mm}$. This multi-functional probe is suitable for CNC coordinate measuring machines that perform not only scanning measurement, but also high-accuracy point measurement, as well as data collection from a centering-point measurement. The SP25M measuring head is extremely flexible, in addition to its measuring accuracy at very low contact forces, the SP25M can be used with probe systems ranging in lengths from 20mm (SP25-1) up to 400mm (SP25-4). The SP25M can be used on a fixed probe head (PH6M), or a motorized probe head (PH10M/10MQ). Probe systems, probe module and stylus holder changing is supported with the ACR3 and FCR25 rack changing systems.



SP80 Extended-Length High-Accuracy Scanning



The SP80 scanning measuring head is specially designed for extended length stylus with high-accuracy measurement for lengths up to 500mm (measured in the vertical and horizontal directions). The multifunctional head for CNC CMM allows not only scanning measurements but also high-precision point measurements and self-centering measurements. Stylus holder changing is supported with the SCP80.



See page L-28 for stylus information.

Non-Contact CMM Probe Options

SurfaceMeasure 606/610/1010/606T

FEATURES

Mitutoyo's line of laser scanning probes automatically adjusts to workpiece surface characteristics to deliver highly efficient measurements. With a conventional laser probe, laser intensity and camera sensitivity must be adjusted according to the environment and workpiece material. In contrast, the SurfaceMeasure line laser probes, which automatically adjust for these factors, enable hassle-free and more reliable laser scanning results.

The SurfaceMeasure makes it possible to use coordinate measuring machines as production systems that can be used throughout the entire process, from development and prototyping to production.

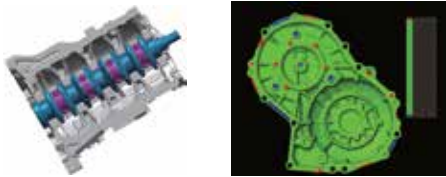
Development phase

Optimized design utilizing measurement point cloud data significantly improves the efficiency of the development process, even when no master model or CAD data is available.



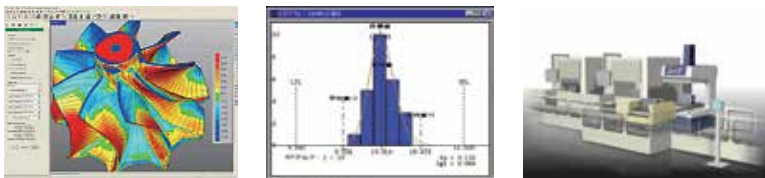
Prototyping phase

Shortens the entire process from prototyping to mass production because simulations can be used to compare prototypes with CAD data, check for part interference and set clearances, and optimize machine settings.

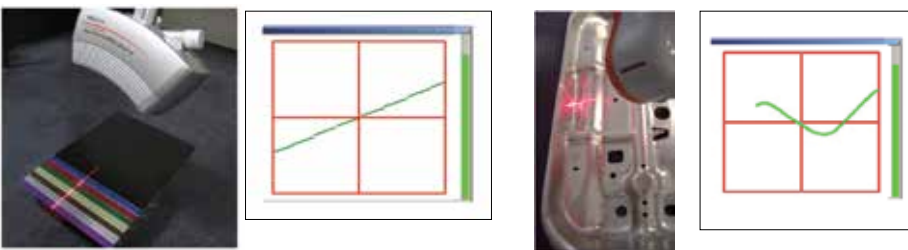


Production phase

Allows the obtained data to be used for correcting dies, for example, by controlling the variability in mass-produced products, and feeding analysis data back to the preceding process step.



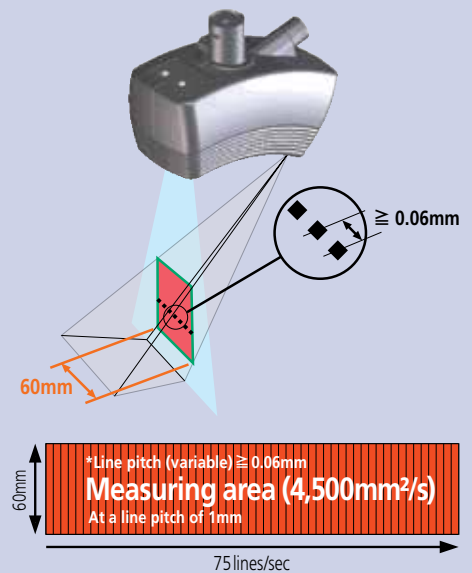
With a conventional laser probe, laser intensity and camera sensitivity must be adjusted according to the environment and the workpiece material. In contrast, the **SurfaceMeasure Series**, which automatically adjusts for these factors, enables simpler and more comfortable laser scanning.



Measuring a color sample plate

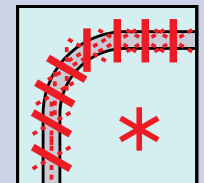
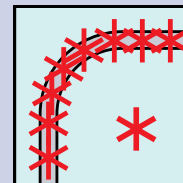
Measuring a glossy object

Because the laser intensity and camera sensitivity are automatically adjusted, stable shape data can be obtained even when the workpiece has multiple colors and varying degrees of reflectance.



The line-laser crossing enables simultaneous scanning by 3 laser beams, thus allowing efficient measurement of complicated shapes.
 (Applies to **SurfaceMeasure 606T**)

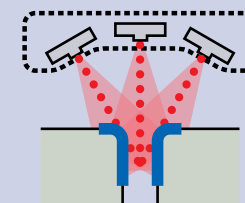
Improvement in measurement efficiency by reducing the frequency of probe attitude change.



No change of probe attitude

Individual beam selectable

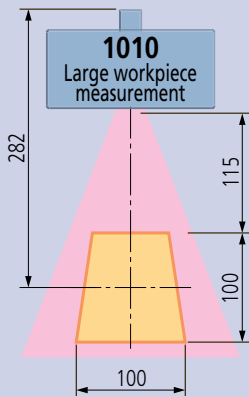
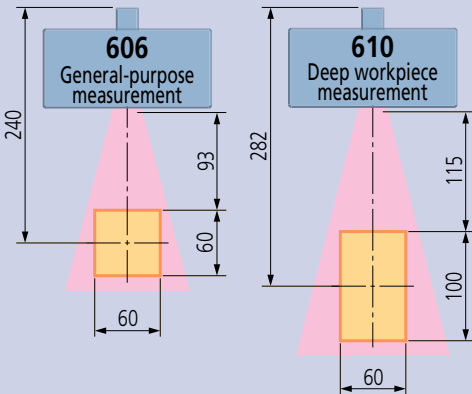
Simultaneous measurement of top and side by concurrently scanning 3-directional laser beams



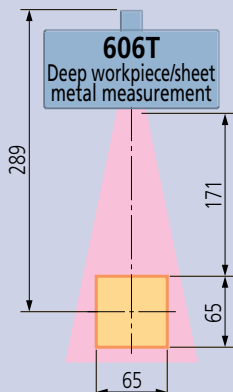
The laser beams converge from 3 directions toward a central point.



606/610/1010



606T



Specifications of the SurfaceMeasure Series

Mitutoyo offers an optimal choice of non-contact probes to satisfy combinations of accuracy, measuring speed and measuring range.

SPECIFICATIONS

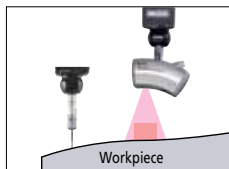
Item/Model	SurfaceMeasure 606	SurfaceMeasure 610	SurfaceMeasure 1010	SurfaceMeasure 606T
Laser irradiation method	Line Laser (single)			Line Laser (cross)
Max. scan width	2.36" (60mm)	2.36" (60mm)	3.94" (100mm)	.2"x2.56"(3x65mm)
Max. scan depth	2.36" (60mm)	3.94" (100mm)	3.94" (100mm)	2.56" (65mm)
Working distance	3.54" (93mm)	4.53" (115mm)	4.53" (115mm)	6.85" (174mm)
Scanning error *	12µm	15µm	18µm	17µm
Max. Acquisition rate	75,000 points/sec			3x25,000 points/sec
Mass	0.95 lbs (430g)	0.88 lbs (400g)	0.88 lbs (400g)	1.06 lbs (480g)
Laser Class	EN/IEC	Class2 [EN/IEC 60825-1(2007)]		
	JIS	Class2 [JIS C 6802 : 2011]		
Laser type	Red semiconductor			
Line Laser	Wavelength	660nm		
	Output	4mW		
Point Laser	Wavelength	635nm		—
	Output	1mW		—

Accuracy inspection environment	Temperature: 20°C±1°C / Humidity: 50%±10%
* Target workpiece	Specified master ball for inspection (Diameter 30mm)
Inspection method	According to Mitutoyo's acceptance procedure. (1σ/sphere measurement, probe alone)

Probe Features and Applications

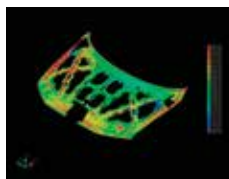
SurfaceMeasure	Features	Applications
606	The highest-accuracy model in the SurfaceMeasure series	Powertrain parts, domestic electric parts, as well as small parts
610	Greater measuring range in the depth direction than that of series 606 to support deep workpieces	General power train parts, car body inner panels
1010	Greater measuring range in the width direction than that of series 610, thus effective at reducing measuring time	Car body inner panels
606T	Implements 3D measurement using 3 laser beams, thereby reducing the frequency of probe attitude change	Transmission cases, sheet metal, car body inner panels

Features of non-contact CMM:



Reliability

- Based on a CMM that supports quality assurance operations.
- Allows the verification of non-contact measurement data with a contact probe.



Hybrid measurement

- Visualizes a shape that was previously invisible by establishing a cutting plane from measured points.
- Allows interchange between contact and non-contact probes according to the required measuring accuracy or workpiece shape.



Fully automatic measurement

- Automatic probe change with a probe changing rack.
- Allows programming a series of jobs from measurement to report creation.

MSURF

Software for SurfaceMeasure Probe for CNC CMMs

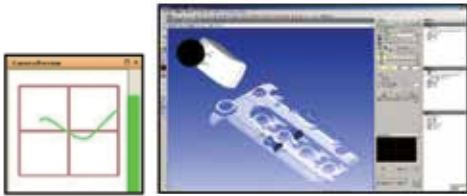


Laser Scanning: MSURF-S

A scanning path can be created by defining a scanning start point, a scanning length and a scanning width.

- Specify the 3 points using the joystick while watching the camera view.
- When a point group or master data exists on the screen, 3 points can be defined by selecting the data using the mouse. Automation of measuring paths from start to finish reduces measuring time.
- Operating of a joystick and buttons enables configuration and execution of a scanning path,

and registration to or deletion from a macro. The ability to measure without using a PC has significantly improved operational efficiency, particularly for large-sized CMMs.



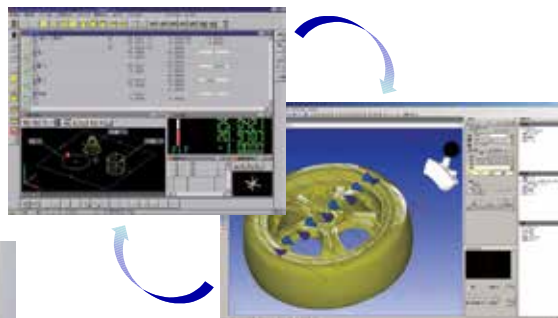
Scanning paths can be registered as a measurement macro.

- The measurement conditions of a measurement macro can be partly or wholly changed by the override function.
- The sub-macro function is effective for measuring multiple identical workpieces.
- A trial calculation of measurement macro execution time is based on the measurement conditions and the specifications of the CMM.



MSURF-S can be started from MCOSMOS.

- A work coordinate system created with MCOSMOS can be used with MSURF-S. Therefore, fully automatic measurement combined with contact measurement/non-contact measurement can be performed.



Note: If not using ACR3, probe replacement is performed manually.

MSURF software enables users to perform operations from measurement to evaluation on the same platform when the non-contact line laser probe, SurfaceMeasure, is used. Three types of software are provided according to the task:

MSURF-S: Calculates point cloud data measured by CNC CMM with SurfaceMeasure. Generates scanning paths by defining the scanning start position, length and width.

MSURF-I: Conducts analysis or comparison verification of measured point cloud data in reference to nominal data (supporting CAD data import).

MSURF-G: Primarily creates part programs (measurement procedure programs) using CAD data.

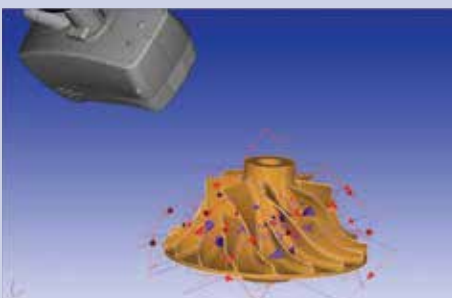
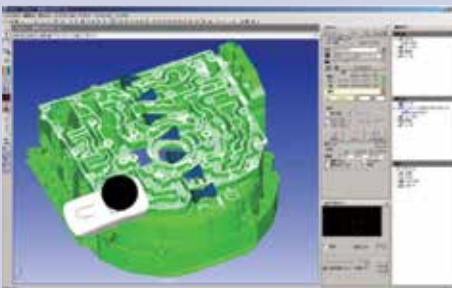
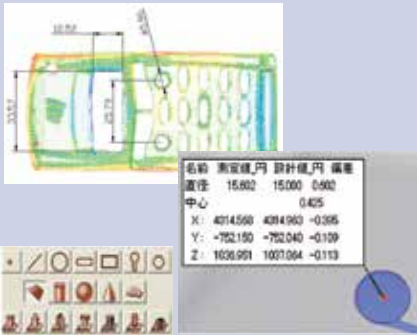
Inspection: MSURF-I

CAD data import

- SAT and STEP format are supported as standard.
- As an option, CATIA V4, CATIA V5, Creo, Unigraphics/NX, IGES, VDAFS, Parasolid, and Solidworks are available.

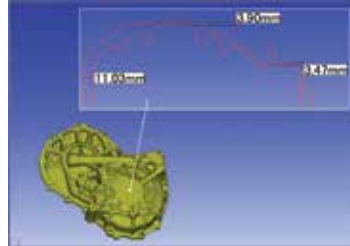
Comparison by features

- MSURF-I can detect various features from point cloud or mesh data and compare with nominal data. It also can calculate distances between features that have point data such as circle elements.
- Detectable features include basic plane, point, straight line, circle, slot, cylinder, cone, sphere, etc., and also weld bolt, weld nut, cylindrical pin, T-shaped stud and more.

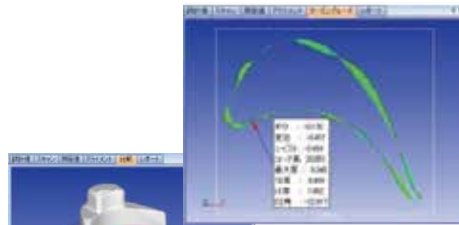


Comparison of cross-sectional shape

- Cut of a point cloud, mesh data or master data allows for comparison of cross-sectional shapes and calculation of angle, distance, radius of curvature and more.
- The turbine blade analysis function enables calculation of LE thickness, TE thickness, maximum thickness, cord length, etc.



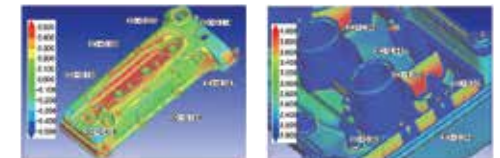
Section evaluation (dimensional calculation)



Turbine blade analysis (optional function)

Comparison of plane shape

- The plane shape error will be displayed on a color map by comparing a point cloud or mesh data with CAD data.
- Thickness can be displayed on a color map, therefore, it is not necessary to cut a real workpiece.
- Capability of defining the shape of digital calipers enables evaluation of various types of uneven gaps.
- The evaluation of surface curvature can be used for evaluating an angle R within a specified dimensional tolerance.



Error color map

Thickness color map



Evaluation of step/clearance

Surface curvature evaluation

Creation of operating procedure macro by automation function

- The automation function allows users to record the operating procedure including execution of a measurement macro.
- A series of operations from measurement to evaluation and report can be automated.

Off-line teaching: MSURF-G

MSURF-G allows users to create measurement macros using model data. Therefore, users can start measurement immediately when a real workpiece is available. MSURF-G can improve the operating rate of your measuring instrument. Combining it with MSURF-I can reduce the man-hours from measurement to product evaluation.

- CMM time for creating measurement macros can be reduced.
- Measurement macros are created regardless of operator's skill level.
- The workflow from measurement to evaluation can be optimized.

MSURF-PLANNER

MSURF-PLANNER software automatically creates measurement macros (surface form, feature form) for the line laser probe from 3D CAD data. Optimized data (travel path, number of probe head revolutions, etc.) of a measurement path contributes to improvements in productivity.

*MSURF-PLANNER is optional software for MSURF-S and MSURF-G.

Non-Contact CMM Probe Options

QVP Quick Vision Probe

Provides image measuring capability for coordinate measuring machines.

The QVP probe performs form measurement by image processing micro geometry that cannot be measured by a contact-type probe or flexible bodies that are easily deformed by slight measuring forces. Although the method of microscopic measurement with the centering microscope mounted on the coordinate measuring machine has been used since CMMs came into use in the industry, they have an inherent disadvantage in that the operation of identifying positions is dependent on the operator, possibly resulting in measurement errors. Even with a CNC CMM, manual measurement may still need to be performed, such as with an installed centering microscope. The QVP probe is a vision probe for CMMs and was developed based on Mitutoyo's state-of-the-art technology in order to enable full automation of image measurement with a CNC CMM. This technology was originally developed for Mitutoyo vision measuring machines.

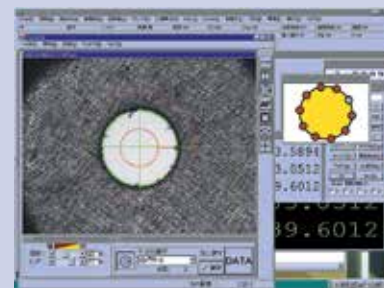


Objective ML1X **375-036**
 Objective ML5X **375-034**
 Objective ML10X **375-035**



Automatic detection of workpiece edge

The QVP-captured image will have various automatic edge detections performed by the dedicated software, Visionpak, and then various calculation processes (calculation of dimensions and geometrical deviations) will be performed with the general purpose measurement program, Geopak.



VISIONPAK

Dedicated data processing software

VISIONPAK operates using the Microsoft Windows operating system and is a general purpose measurement program for coordinate measuring machines. It displays the image window when it detects a workpiece edge. After detecting an edge, it undertakes various calculations with regular general purpose measurement programs.



Standard provision of white LED illumination

Since the QVP is equipped with the standard co-axial light running through the lens system, as well as white-light LED ring illumination, which is bright and has a long service life, no auxiliary illumination is required. The light volume can be set to between 0 and 100% in 1% increments.

Mounting on the automatic probe changer

The QVP also can be mounted on an automatic probe changer (ACR3), allowing full-automatic measurement including both the contact and non-contact types in combination with the contact-type probes. QVP requires PH10M, PH10MQ or PH6M probe head.



Variety of image processing functions

With the powerful image processing functions (tools), it can detect various forms of edges at high speed. It can measure in the height direction by means of its auto-focus function, and save the captured image as the image data (bitmap format).

Outlier removal function

In ordinary micro-form measurement it is often difficult to remove burrs and dusts from the objective workpiece, resulting in an inevitable measurement error. In contrast, VISIONPAK can recognize, for example, the obstruction as an outlier and bypass it during measurement.

QVP Specifications

QVP Main Unit	CCD Size	1/3 inch (B/W)			
	Optical tube magnification	0.375x			
	Illuminating function	Co-axial	White light LED source (built-in): Power dissipation 5W or less		
		Ring	White light LED source: Power dissipation 10W or less		
	Mass	Automatic-joint type: 315g, shank type: 390g			
	Optical magnification	0.375x	1.125x	1.875x	3.75x
	Observation range (mm)	9.6x12.8	3.2x4.3	1.9x2.6	1x1.3
Working distance (mm)	61	72.3	61	51	
Objective	Magnification	ML1x	ML3x	ML5x	ML10x
		Optional	Standard	Optional	Optional
	Numerical Aperture N.A.	0.03	0.09	0.13	0.21
	Depth of focus (μm)	306	34	16.3	6.2
	Mass	80g	55g	60g	95g
QVP I/F BOX	Supply voltage	AC100 to 240V			
	Frequency	50/60Hz			
	Power capacity	45W			
	Mass	3800g			

Standard-type detector



- 4mN (Stylus R5 μm)
- 4mN (Stylus R10 μm)

Small hole detector



- 4mN (Stylus R5 μm)

Extra-small hole detector



- 4mN (Stylus R5 μm)

Deep groove detector



- 4mN (Stylus R5 μm)

Gear-tooth surface detector



- 4mN (Stylus R5 μm)



Note: For new purchase of Crysta-AS700 and larger, retrofit of existing Crysta-AS CMM by request.

CMM Surface Roughness Measuring

CMM Surftest Probe

CNC CMMs can be used to measure surface roughness, eliminating workpiece changeover to a second measurement device.

Mitutoyo has developed a range of surface roughness analysis products from handheld portable units to CNC-type Surftest with broader functions and higher accuracy. By utilizing the technologies developed over the years on surface roughness measuring machines, our coordinate measuring machines can execute surface roughness analysis by implementing a Surftest Probe and the dedicated software. The Surftest probe requires PH10M or PH10MQ probe head.



FEATURES

- Can be attached to our CNC CMM. (Retro-fitting is possible depending on the model.)
- The auto joint-probe system allows probe changing automatically between scanning (SP25M) and the CMM Surftest surface analysis probe. The measurement and evaluation of size, shape and roughness, is completely automated with auto joint-probe changing.*
- PH10M(Q) allows surface roughness measurement for features requiring rotation.
- The CMM Surftest Probe is derived from the successful Mitutoyo SJ-210/310 Series of portable surface finish units.

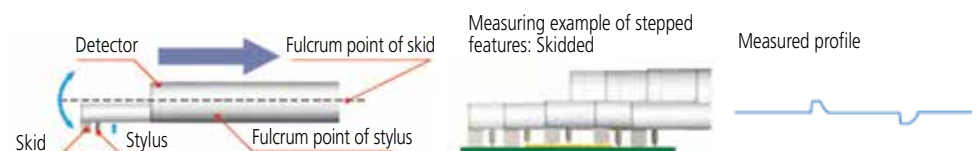
* Requires ACR3 change rack (OPTION)

Skid Measurement Specifications

Item		Specifications
Probe (Detector specifications)	Measurement range	AUTO, 25, 100, 360 μm
	Driving range	17.5 mm
	Measurement speed	0.25, 0.5, 0.75 mm/s
	Stylus tip radius	2, 5, 10* μm *Standard-type detector only
	Measuring force	4mN (Std) , 0.75mN (Opt.)
Evaluation software	Analysis software	SURFPAK-SP
	Control software	MCOSMOS
	Miscellaneous	Multi-wire autojoint probe head required (PH6M, PH10M, PH10MQ)

Skidded Measurement

In skidded measurements, surface features are measured with reference to a skid following close behind the stylus. This cannot measure waviness and stepped features exactly, but the range of movement within which measurement can be made is greater because the skid tracks the workpiece surface contour.



CMM Probing Accessories

Mitutoyo Styli Kits

M2



STARTER - K651376



BASIC 1 - K651377



BASIC 2 - K651354



EXPANSION - K651378



PROFESSIONAL - K651379

M3



STARTER - K651380



BASIC 1 - K651381



Carbon Fiber 1 - K651318



Carbon Fiber 2 - K651319



Carbon Fiber 3 - K651320

Materials used for spherical probes

Ruby



As the hardest of all probe element materials, ruby is the perfect all-round material. Spherical probes made of ruby have been used for most standard applications. The low specific density of ruby enables the mass of the stylus tip to be kept as small as possible. This effectively allows the elimination of false triggers caused by mass inertia when the CMM moves.

Zirconium oxide



Because of the specific surface properties of balls made of zirconium oxide - a ceramic compound - it is ideally suited for aggressive scanning of abrasive surfaces, such as workpieces made of cast iron. Zirconium oxide has virtually the same hardness and wear-resistant properties as ruby.

Silicon nitride

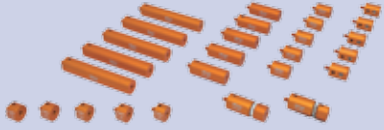


Silicon nitride is extremely hard and wear-resistant with the lowest surface roughness of all ball materials. Specific advantage: Silicon nitride is resistant to absorbing aluminum from workpiece surfaces.

Locating Pins 1 - K551123



Locating Pins 2 - K551124



Clamping Elements 1 - K551125



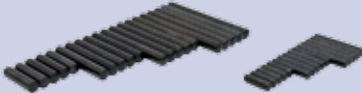
Supporting Elements 1 - K551126



Supporting Elements 2 - K551127



Straight Pins - K551128



Receiver Brackets 1 - K551129



Receiver Brackets 2 - K551130



Magnet 1 - K551131



Joints 1 - K551132



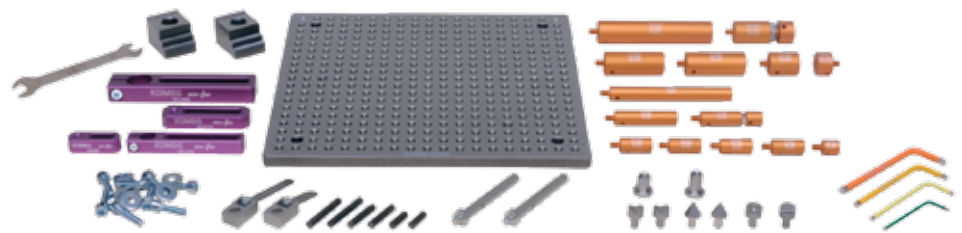
CMM Accessories

Mitutoyo ECO-FIX Kit Fixture Systems

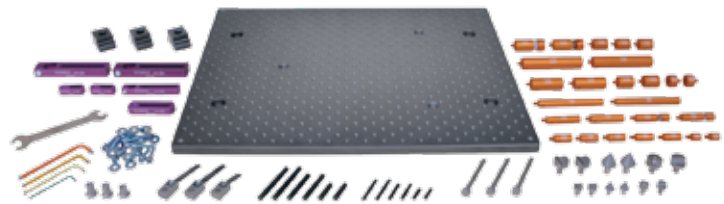
The Mitutoyo Eco-Fix Clamping System for modular CMM and vision product workholding setups work well for different part sizes/types and environments. The design combines operational modularity advances with lower-cost solutions. This can be found both in the reduction or elimination of hard fixturing costs and setup time. This system is comprised of well-marked, color-coded components designed to simplify part measurement requirements. Magnetic or threaded fastening points deliver fast, plug-and-play connectivity. First-time fixturing jobs can be established and reconfigured in a matter of minutes for quick turnaround for future part measurement. Or, as needed, fixtures can be built and stored to meet all common part measurement requirements. Base plates are hard-coated and other components are machined for durability.

The entry-level Mitutoyo Eco-Fix Kit S version is comprised of a 250mm x 250mm base plate footprint and 59 total components in the system. The Eco-Fix Kit L is a larger version and built for more complex part fixturing applications (measuring 500mm x 400mm in base plate footprint and a total of 98 total components in the system).

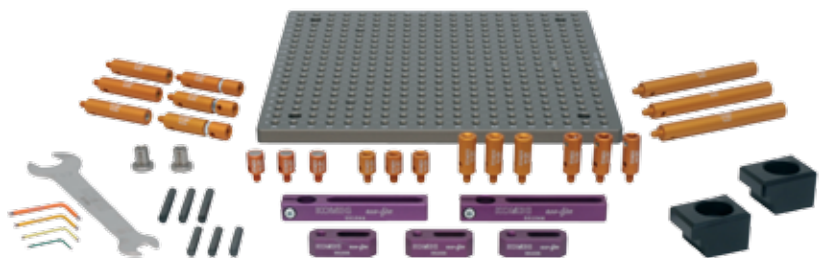
Eco-Fix Kit - S K551048



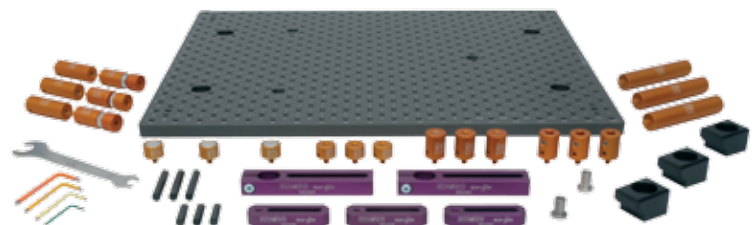
Eco-Fix Kit L - K551049



Eco-Fix MAG S - K551089



Eco-Fix MAG L - K551090





People – Quality starts with our people. Our team is comprised of the best and the brightest in the industry.



Confidence – Confidence you have each time you rely on a Mitutoyo product.

Reliability – Reliability of the product that you use many times every day.



Accuracy – Accuracy you need to preserve tight machining tolerances.

Relationship – Relationship you have formed with Mitutoyo staff and distributors.



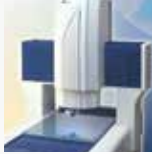
Longevity – Longevity of a tool or instrument that maintains factory specifications.

Savings – Savings that are realized by implementing metrology solutions that reduce production costs.



Feel – Feel of a caliper or micrometer that you have come to expect.

Pride – Pride you feel when you produce the best manufactured product possible.



Vision Measuring Systems



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Vision Measuring Systems

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QVH4 606



Quick Vision WLI



QI-A2010C

Quick Scope

SERIES 359 — Manual Vision Measuring System

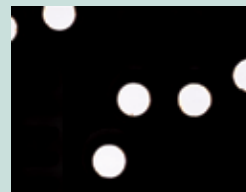
FEATURES

- Surface, contour and fiber-optic ring light illumination options enable users to configure the QS lighting to meet a variety of measurement needs.
- Powerful, Windows®-based QSPAK software offers a spectrum of measuring and analysis capabilities.
- Functions include auto-focus, measurement playback, one-click edge detection, graphic display, 48 different macros and a pattern matching function for several common part features.
- Excellent surface observation model for a variety of workpieces.
- 0.1µm resolution and 150mm Z-axis range.
- Power zoom enables quick magnification changes.
- Fine illumination capability enables lighting changes to match workpiece requirements.

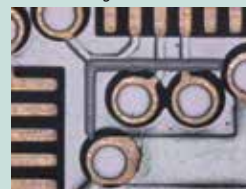
- The quick release system on the stage enables instant switching between coarse and fine movements.
- Quick Navigation function enables the user to repeat measurements quickly.



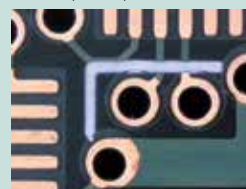
■ Illumination



Contour (stage) illumination



Surface (coaxial) illumination



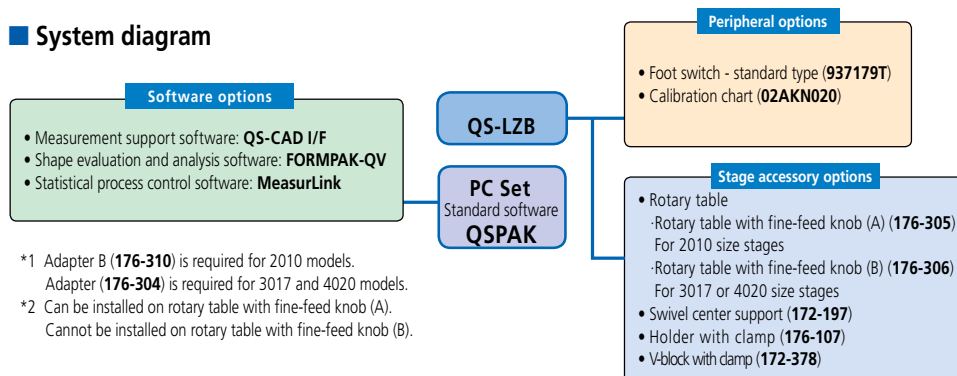
Fiber-optic ring illumination

During automatic measurement the part program provides automatic control over the illumination system, thus providing the necessary balance between user-friendliness and high efficiency.

SPECIFICATIONS

Model No.	QS-L2010ZB	QS-L3017ZB	QS-L4020ZB
Range (X-axis / Y-axis / Z-axis)	8" x 4" x 6" / 200 x 100 x 150mm	12" x 6.7" x 6" / 300 x 170 x 150mm	15.7" x 8" X 6" / 400 x 200 x 150mm
Resolution	0.1µm		
Scale type	Linear encoder		
Measuring accuracy (at 20°C and 3.0x magnification)	XY: (2.5+20L/1000)µm Z: (5+40L/1000)µm		
Image detecting unit	1/2" 3 MP Color CMOS camera		
Illumination (Halogen)	Co-axial light, fiber-optic ring light, stage light		
Stage glass size	9.84 x 5.91" (250 x 150 mm)	14.57 x 9.45" (370 x 240 mm)	17.32 x 9.45" (440 x 240 mm)
Max. workpiece height	6" / 150mm		
Max. stage loading	22 lbs / 10 kg	44 lbs / 20 kg	33 lbs / 15 kg
Dimensions (W x D x H)	25" x 30" x 28" / 624 x 769 x 722 mm	27" x 33" x 36" / 682 x 837 x 916 mm	30" x 33" x 37" / 757 x 837 x 930 mm
Mass (main unit)	158.7 lbs / 72 kg	308.6 lbs / 140 kg	321.9 lbs / 146 kg

■ System diagram



*1 Adapter B (**176-310**) is required for 2010 models.
Adapter (**176-304**) is required for 3017 and 4020 models.
*2 Can be installed on rotary table with fine-feed knob (A).
Cannot be installed on rotary table with fine-feed knob (B).

■ Control Box



For QS-LZB

■ Optical system magnification ratios available for QS-LZB

Total magnification Field of View (mm)	29X 8.8x6.6	38X 6.8x5.1	49X 5.2x3.9	58X 4.4x3.3	87X 2.9x2.2	116X 2.2x1.6	145X 1.7x1.3	202X 1.2x0.9
QS-LZB	0.75X	0.98X	1.28X	1.5X	2.25X	3X	3.75X	5.25X
Working distance (mm)	55							

* Total magnification shown in the above table is a reference value displayed in the default window state when using 22-inch LCD.

Quick Image

SERIES 361 — Non-contact 2-D Vision Measuring System

Double-telecentric optics enable efficient measurement with a wide field of view

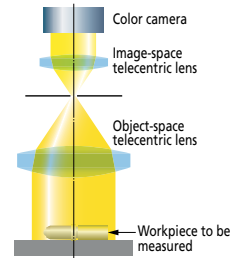
Batch measurement with a wide field of view 1.259" x 0.945" (32 x 24mm) realized using a 0.2X magnification model can substantially improve measurement efficiency. With a 0.5X magnification model, dimensions of very small workpieces and stepped workpieces easily can be measured.



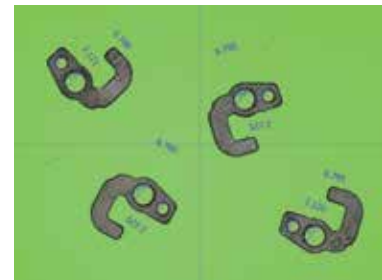
Quick Image is a new concept in 2-D vision measuring instruments. It provides unique features for improving measurement efficiency.

FEATURES

- Long focal depth and wide field of view
- Telecentric optical system
- 3 mega-pixel color CCD camera
- Large quadrant LED ring light
- Single-click measurement execution
- Displays measurement results on video window
- Orientation of part is automatically detected



QI-A2010C



Actual image acquired with a 0.2X magnification model

SPECIFICATIONS

Model		QI-A1010C	QI-B1010C	QI-A2010C	QI-B2010C	QI-A2017C	QI-B2017C	QI-A3017C	QI-B3017C	QI-A4020C	QI-B4020C		
Range	X, Y-axis	4 x 4" / 100 x 100mm		8 x 4" / 200 x 100mm		8 x 7" / 200 x 170mm		12 x 7" / 300 x 170mm		16 x 8" / 400 x 200mm			
	Z-axis	4" / 100mm		4" / 100mm		4" / 100mm		4" / 100mm		4" / 100mm			
Measuring mode		High-resolution mode and Normal mode											
Accuracy	Within the screen*	QI-A models: ±2μm (high-resolution mode), ±4μm (normal mode) QI-B models: ±1.5μm (high-resolution mode), ±3μm (normal mode)											
	U _{1XY}	±(3.5+0.02L)μm L = measuring length (mm)											
Repeatability within the screen (±2σ)		QI-A models: ±1μm (high-resolution mode), ±2μm (normal mode) QI-B models: ±0.7μm (high-resolution mode), ±1μm (normal mode)											
CCD camera		3 Megapixel, 1/2 inch color CCD camera											
Optical system	Magnification**	0.2X	0.5X	0.2X	0.5X	0.2X	0.5X	0.2X	0.5X	0.2X	0.5X		
	Working distance	3.5" / 90mm											
	Depth of focus	High-resolution mode: ±0.6mm (±0.6mm), Normal mode: ±11mm (±1.8mm) (): QI-B models											
Illumination	Contour	✓		✓		✓		✓		✓			
	Surface	✓		✓		✓		✓		✓			
	4-quadrant LED	✓		✓		✓		✓		✓			
Stage glass size		6.7 x 6.7" / 170 x 170mm		9.5 x 5.5" / 242 x 140mm		10.2 x 9.1" / 260 x 230mm		14.2 x 9.1" / 360 x 230mm		17.3 x 9.1" / 440 x 232mm			
Max. stage loading		22lbs / 10kg				44lbs / 20kg				33lbs / 15kg			
Mass		154 lbs / 70kg		163 lbs / 74kg		308 lbs / 140kg		326 lbs / 148kg		340 lbs / 154kg			

*Inspected to Mitutoyo standards by focus point position.
**Double telecentric system

Quick Vision Active

Compact CNC Vision Measuring Systems

FEATURES

- High-quality zoom optics with interchangeable lenses
- High-resolution and high-speed color camera
- Compact design saves significant space—available in two sizes
- Powerful QVPAK 3D vision software
- Contact and noncontact measurement
- Touch-probe retrofittable
- Programmable LED stage, coaxial and 4-quadrant ring light



Quick Vision Active 202



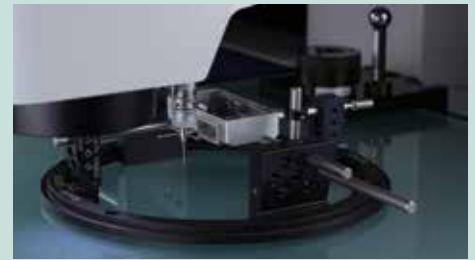
1X, 1.5X and 2X interchangeable lens

Optical magnification	0.5X	0.65X	0.75X	0.85X	0.98X	1X	1.28X	1.3X	1.5X	1.7X	2X	2.25X	2.5X	3X	3.5X	3.75X	4X	5X	5.25X	7X	
View field Horizontal (H) (mm)	13.60	10.46	9.07	8.00	6.94	6.80	5.31	5.23	4.53	4.00	3.40	3.02	2.72	2.27	1.94	1.81	1.70	1.36	1.30	0.97	
View field Vertical (V) (mm)	10.80	8.31	7.20	6.35	5.51	5.40	4.22	4.15	3.60	3.18	2.70	2.40	2.16	1.80	1.54	1.44	1.35	1.08	1.03	0.77	
Objective 1X Working distance																					
Objective 1.5X Working distance																					
Objective 2X Working distance																					

SPECIFICATIONS

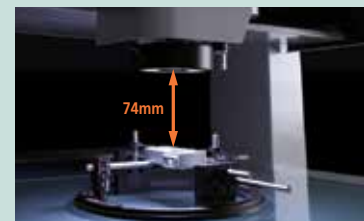
Name	Quick Vision Active	
	QV ACTIVE 202 / QV ACTIVE 202 TP	QV ACTIVE 404 / QV ACTIVE 404 TP
Model No.	QV ACTIVE 202 / QV ACTIVE 202 TP	QV ACTIVE 404 / QV ACTIVE 404 TP
Range (X,Y,Z-axis) with vision head	9.84" x 7.87" x 5.91" 250 x 200 x 150 mm	15.75" x 15.75" x 7.87" 400 x 400 x 200 mm
Resolution	0.1 μm	
Accuracy (μm)*	$E_{1(X,Y)} = (2+3L/1000)$ $E_{1(Z)} = (3+5L/1000)$ $E_{2(X,Y)} = (2.5+4L/1000)$	
Max. stage loading	22 lbs. (10 kg)	44 lbs. (20 kg)
Mass	265 lbs. (120 kg)	606 lbs. (275 kg)
Illumination	(White LED) Contour / Coaxial / 4-quadrant ring light	
Magnification change system	Zoom optical system with 8 positions (Standard 1.5X magnification lens)	
Sensor type	High-resolution CMOS color camera	
Optional objective lenses	1X and 2X magnification	
Factory option	Series 364 (TP) Touch-Probe option (Page M-13)	

* L is arbitrary length in mm



Touch-Probe System

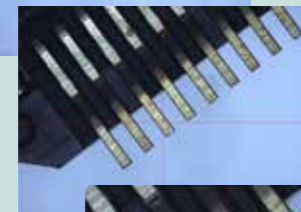
The QV touch-probe system is available on all the models. All touch-probe systems include probes, modules, calibration articles and installed software. (See page M-13)



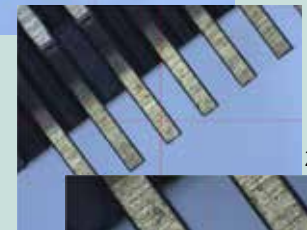
Long working distance 74mm
*when using Z-objective 1X



0.75X



1.28X



2.25X

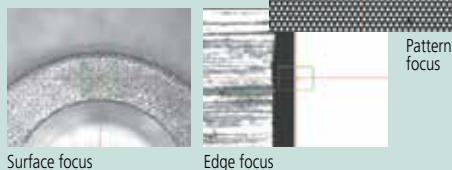
8 steps high speed zoom



5.25X

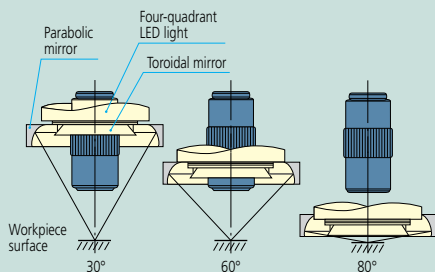
Image Multi-AutoFocus

The optimal focus can be selected for each surface texture and measured feature, realizing high reproducibility and reliable edge detection.



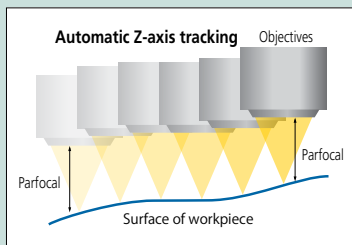
Programmable Ring Light (PRL)

Fine control of obliquity and direction provides illumination optimal for measurement. Obliquity can be arbitrarily set in the range from 30° to 80°. This type of illumination is effective for enhancing the edge of inclined surfaces or very small steps. Illumination can be controlled independently in every direction, front and back, right and left. Measurement with edge enhancement is possible by forming a shadow with lighting from only one direction.



Tracking Auto Focus (TAF)

The TAF feature focuses continuously, adjusting to changes in the height of the object being measured. Automatic tracking of surface waves and warpage (in the Z axis height direction) improves measurement throughput. The feature also eliminates the hassle of focusing during manual measurement.



Tracking Auto Focus (TAF)

AF principle	Objective coaxial autofocusing (knife-edge method)				
Suitable objectives	QV-HR1x	QV-SL1x	QV-HR2.5x	QV-SL2.5x	QV-5x
Tracking range*2	6.3mm (±3.15mm)	6.3mm (±3.15mm)	1mm (±0.5mm)	1mm (±0.5mm)	0.25mm (±0.125mm)
Spot diameter*3	5.2µm	8.0µm	2.1µm	3.1µm	1.5µm
Laser source	Semiconductor laser (peak wavelength: 690nm)				
Laser power	0.9mW				
Laser safety	Class 2 (JIS C6802:2011, EN/IEC 60825-1:2007)				

*2 Varies according to workpiece surface texture and reflectance.

*3 These are design values.

Optional Accessories: Refer to page M-14.

QV Apex

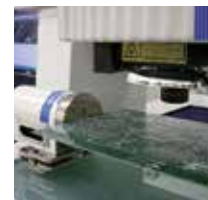
SERIES 363 — CNC Vision Measuring System



QV Apex302PRO



QV Apex606PRO



Optional Index Table*

Automatic multi-plane measurement is possible with the optional index table. Refer to page M-14 for more details.
*Not available with QV ACCELL models

SPECIFICATIONS

Name	Quick Vision Apex			
	QV Apex 302 PRO	QV Apex 404 PRO	QV Apex 606 PRO	
	QV Apex 302 (ISO10360-7)	QV Apex 404 (ISO10360-7)	QV Apex 606 (ISO10360-7)	
Model No.	QV Apex 302 (w/TAF)	QV Apex 404 (w/TAF)	QV Apex 606 (w/TAF)	
Measuring Range	X-axis	11.81" / 300mm	15.75" / 400mm	23.62" / 600mm
	Y-Axis	7.87" / 200mm	15.75" / 400mm	25.59" / 650mm
	Z-Axis	7.87" / 200mm	9.84" / 250mm	9.84" / 250mm
Resolution / Scale Unit	0.1µm / Reflective-type Linear Encoder			
Resolution Z Scale Using Tracking Autofocus (TAF)	0.3 µm			
Laser Auto Focus repeatability $\sigma \leq$	0.8 µm			
CCD camera	B & W			
Illumination Unit (LED)	Surface	White LED		
	Contour	White LED		
	Programmable Ring Light	White LED		
Max. Drive Speed	X/Y Axis	300 mm/s	400 mm/s	
	Z-Axis	300 mm/s	300 mm/s	
Measuring Accuracy*	E_{IX}, E_{IY}	(1.5+3L/1000)µm		
	E_{IZ}	(1.5+4L/1000)µm		
	E_{2XY}	(2+4L/1000)µm		
	$E_{U,MPE}$ (ISO10360-7:2011)	3+5.5L/1000, 3+6L/1000**		
	$P_{F2D,MPE}$ (ISO10360-7:2011)	2.3µm		
Magnification Change System	Programmable Power Turret (1x, 2x, 6x)			
Stage Glass Size	15.71" x 10.67" (399 x 271mm)	19.41" x 21.69" (493 x 551mm)	27.44" x 29.84" (697 x 758mm)	
Maximum Stage Loading	44 lbs. (20kg)	88 lbs. (40kg)	110 lbs. (50kg)	
Dimensions of Main Unit	37.44" x 33.82" x 41.06" (951 x 859 x 1043mm)	55.39" x 40.43" x 54.37" (1407 x 1027 x 1381mm)	78.15" x 51.54" x 61.81" (1985 x 1309 x 1570mm)	
Mass of Main Unit (Including Machine Stand)	794 lbs. (360kg)	1276 lbs. (579kg)	3197 lbs. (1450kg)	

*The measuring accuracy defined under the following conditions:

Programmable Power Turret: 2x Position; Objective Lens: 2.5x (HR or SL); L=Dimension between two arbitrary points (mm)

**Accuracy 3.5+5.5L/1000 for 20 ± 2°C, Accuracy 3+6L/1000 from 18 to 23°C

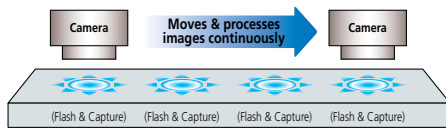
QV STREAM PLUS

SERIES 363 — CNC Vision Measuring System

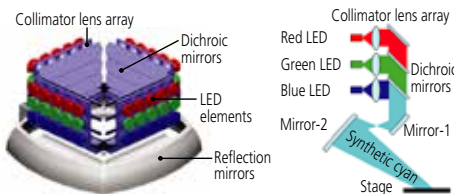


QV STREAM PLUS 606

STREAM MODE



High-density mounting of ultra-high intensity LED elements



SPECIFICATIONS

Name		Quick Vision Stream Plus		
Model No.		QV Stream Plus 302 PRO	QV Stream Plus 404 PRO	QV Stream Plus 606 PRO
		QV Stream Plus 302 (w/TAF)	QV Stream Plus 404 (w/TAF)	QV Stream Plus 606 (w/TAF)
Measuring Range	X-axis	11.81" / 300mm	15.75" / 400mm	23.62" / 600mm
	Y-axis	7.87" / 200mm	15.75" / 400mm	25.59" / 650mm
	Z-axis	7.87" / 200mm	9.84" / 250mm	9.84" / 250mm
Resolution / Scale Unit		0.1 μm / Reflective-type Linear Encoder		
Resolution Z Scale Using Tracking Autofocus (TAF)		0.3 μm		
Laser Auto Focus repeatability $\sigma \leq$		0.8 μm		
CCD camera		B & W, Progressive Scanning CCD		
Illumination Unit (C: Continuous; S: Stroboscopic; PRL: Programmable Ring Light)	Surface (C)	Red, Green, Blue & White (LED)		
	Surface (S)	Blue (LED)		
	Contour (C)	Blue (LED)		
	Contour (S)	Blue (LED)		
	PRL (C)	Red, Green, Blue & White (LED)		
	PRL (S)	Blue (LED)		
Max. Drive Speed		X/Y/Z Axis 300 mm/s		
Measuring Accuracy*	E_{1X}, E_{1Y}	(1.5+3L/1000) μm		
	E_{1Z}	(1.5+4L/1000) μm		
	E_{2XY}	(2+4L/1000) μm		
Magnification Change System		Programmable Power Turret (1x, 2x, 6x)		
Stage Glass Size		15.71" x 10.67" (399 x 271mm)	19.41" x 21.69" (493 x 551mm)	27.44" x 29.84" (697 x 758mm)
Maximum Stage Loading		44 lbs. (20kg)	88 lbs. (40kg)	110 lbs. (50kg)
Dimensions of Main Unit		37.44" x 33.82" x 41.06" (951 x 859 x 1043mm)	55.39" x 40.43" x 54.37" (1407 x 1027 x 1381mm)	78.15" x 51.54" x 61.81" (1985 x 1309 x 1570mm)
Mass of Main Unit (Including Machine Stand)		794lbs. (360kg)	1276 lbs. (579kg)	3197 lbs. (1450kg)

*The measuring accuracy defined under the following conditions:
Programmable Power Turret: 2x Position; Objective Lens: 2.5x (HR or SL); L=Dimension between two arbitrary points (mm)

FEATURES



Non-stop Vision Measurement Extreme Improvement in Throughput*

Conventional vision measuring systems endlessly repeat the cycle of stage displacement, stage stop, measurement, stage start and stage displacement. This mode of operation is a fundamental limitation on improving measurement throughput.

In contrast, the Quick Vision Stream system uses an innovative image capture technique that avoids the need to repeatedly stop the stage, thereby allowing for continuous measurement while still maintaining accuracy.

Measurement Throughput Comparison between QV STREAM and the Conventional System

STREAM PLUS series: more than 5 times faster

* Comparison of measurement throughput using a Mitutoyo sample workpiece with that of conventional Mitutoyo systems.

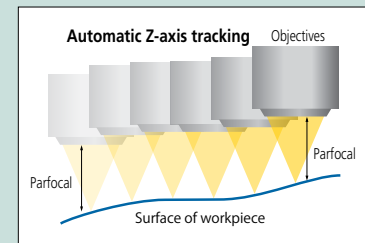
Newly Developed Stroboscopic Illumination System

The development of a high-intensity LED flash illuminator makes non-stop vision measurement possible. At the precise moment the stage reaches a measurement point, the illuminator creates an extremely short, high-intensity flash that effectively freezes all motion. The illuminator turns on and off so quickly that no image blur occurs, and the image is captured in full and accurate detail.

This innovative design takes full advantage of high-density, high-intensity LED arrays aided by collimating lenses and dichroic mirrors to produce ultra bright, directional and efficient illumination.

Tracking Auto Focus (TAF)

The TAF feature continuously focuses, adjusting to changes in the height of the object being measured. Automatic tracking of surface waves and warpage (in the Z axis height direction) improves measurement throughput. The feature also cuts out the hassle of focusing during manual measurement, reducing the work burden for measuring system operators.



Tracking Auto Focus (TAF)

AF principle	Objective coaxial autofocus (knife-edge method)				
Suitable objectives	QV-HR1x	QV-SL1x	QV-HR2.5x	QV-SL2.5x	QV-5x
Tracking range*2	6.3mm (±3.15mm)	6.3mm (±3.15mm)	1mm (±0.5 mm)	1mm (±0.5 mm)	0.25mm (±0.125mm)
Spot diameter*3	5.2 μm	8.0 μm	2.1 μm	3.1 μm	1.5 μm
Laser source	Semiconductor laser (peak wavelength: 690nm)				
Laser power	0.9mW				
Laser safety	Class 2 (JIS C6802:2011, EN/IEC 60825-1:2007)				

*2 Varies according to workpiece surface texture and reflectance.

*3 These are design values.

Programmable Power Turret (PPT)

The three tube lens selection provides three magnification levels with the same objective lens. Replacement objective lenses allow a wide range of magnifications to support a variety of measurements.



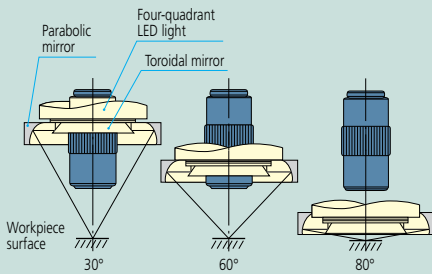
1X tube lens x 2.5X objective
View field: 2.5 x 1.88 mm



2X tube lens x 2.5X objective
View field: 1.25 x 0.94 mm



6X tube lens x 2.5X objective
View field: 0.41 x 0.31 mm



Programmable Ring Light (PRL)

Fine control of obliquity and direction provides illumination optimal for measurement. Obliquity can be arbitrarily set in the range from 30° to 80°. This type of illumination is effective for enhancing the edge of inclined surfaces or very small steps. Illumination can be controlled independently in every direction, front and back, right and left. Measurement with edge enhancement is possible by forming a shadow by lighting from only one direction.

QV Hyper

SERIES 363 — High-accuracy CNC Vision Measuring System



Hyper QV404PRO

SPECIFICATIONS

Name		Quick Vision Hyper		
		QV Hyper 302 PRO	QV Hyper 404 PRO	QV Hyper 606 PRO
Model No.		QV Hyper 302 (ISO10360-7)	QV Hyper 404 (ISO10360-7)	QV Hyper 606 (ISO10360-7)
		QV Hyper 302 (w/TAF)	QV Hyper 404 (w/TAF)	QV Hyper 606 (w/TAF)
Measuring Range	X-axis	11.81" / 300mm	15.75" / 400mm	23.62" / 600mm
	Y-Axis	7.87" / 200mm	15.75" / 400mm	25.59" / 650mm
	Z-Axis	7.87" / 200mm	9.84" / 250mm	9.84" / 250mm
Resolution / Scale Unit		0.02μm / Reflective-type Linear Encoder		
Resolution Z Scale using Tracking Autofocus (TAF)		0.26 μm		
Laser Auto Focus repeatability $\sigma \leq$		0.8 μm		
CCD Camera		B & W		
Illumination Unit (LED)	Surface	White LED		
	Contour	White LED		
	Programmable Ring Light	White LED		
Max. Drive Speed	XYZ-Axis	200mm/s		
Measuring Accuracy*	E_{1X}, E_{1Y}	(0.8+2L/1000)μm		
	E_{1Z}	(1.5+2L/1000)μm		
	E_{2XY}	(1.4+3L/1000)μm		
	$E_{U,MPE}$ (ISO10360-7:2011)	2.5+4L/1000, 2.5+4.5L/1000**		
	$P_{F2D,MPE}$ (ISO10360-7:2011)	1.7μm		
Magnification Change System		Programmable Power Turret (1x, 2x, 6x)		
Stage Glass Size		15.71" x 10.67" (399 x 271mm)	19.41" x 21.69" (493 x 551mm)	27.44" x 29.84" (697 x 758mm)
Maximum Stage Loading		44 lbs. (20kg)	88 lbs. (40kg)	110 lbs. (50kg)
Dimensions of Main Unit		37.44" x 33.82" x 41.06" (951 x 859 x 1043mm)	55.39" x 40.43" x 54.37" (1407 x 1027 x 1381mm)	78.15" x 51.54" x 61.81" (1985 x 1309 x 1570mm)
Mass of Main Unit (Including Machine Stand)		794 lbs. (360kg)	1276 lbs. (579kg)	3197 lbs. (1450kg)

*The measuring accuracy defined under the following conditions:

Programmable Power Turret: 2x Position; Objective Lens: 2.5x (HR or SL); L=Dimension between two arbitrary points (mm)

**Accuracy 2.5+4L/1000 for 20 ± 2°C, Accuracy 2.5+4.5L/1000 from 18 to 23°C

QV HYBRID TYPE1, TYPE4

SERIES 365 — CNC Vision Measuring System with Non-contact Displacement Sensor

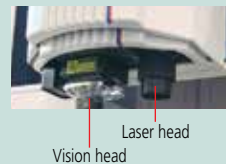
FEATURES

The Quick Vision Hybrid is an advanced machine that allows vision measurement with both a CCD camera and high-speed scanning by applying a vision measurement unit in parallel with a non-contact displacement sensor.



FEATURES: Hybrid Type1

- The focusing point method minimizes the difference in the measuring face reflectance and realizes high measurement reproducibility.
- The double pinhole method (less directivity) is employed as the measurement principle.



CLASS 1 LASER PRODUCT

Safety precautions regarding laser autofocus system (factory-installed option)

This product uses a low-power visible laser (690nm) for measurement. The laser is a CLASS 1 EN/IEC60825-1 (2007) device. A warning and explanation label, as shown above, is attached to the product as appropriate.

SPECIFICATIONS

Name		Quick Vision Hybrid 302		Quick Vision Hybrid 404		Quick Vision Hybrid 606		
Model No.		QVH Apex 302 (ISO10360-7)	QV Hyper 302 (ISO10360-7)	QVH Apex 404 (ISO10360-7)	QV Hyper 404 (ISO10360-7)	QVH Apex 606 (ISO10360-7)	QV Hyper 606 (ISO10360-7)	
		QVH STREAM 302		QVH STREAM 404		QVH STREAM 606		
Measuring Range (XxYxZ)	Vision	11.81" x 7.87" x 7.87" (300x200x200mm)		15.75" x 15.75" x 9.84" (400x400x250mm)		23.62" x 25.59" x 9.84" (600x650x250mm)		
	Non-contact Displacement Sensor	TYPE1	7.09" x 7.87" x 7.87" (180x200x200mm)		11.02" x 15.75" x 9.84" (280x400x250mm)		18.90" x 25.59" x 9.84" (480x650x250mm)	
		TYPE4*1	6.92" x 7.87" x 7.87" (176x200x200mm)		10.87" x 15.75" x 9.84" (276x400x250mm)		18.74" x 25.59" x 9.84" (476x650x250mm)	
Measuring Accuracy	(Vision) ^{2*3}	E1X, E1Y	(1.5+3L/1000)µm	(0.8+2L/1000)µm	(1.5+3L/1000)µm	(0.8+2L/1000)µm	(1.5+3L/1000)µm	(0.8+2L/1000)µm
		E1Z	(1.5+4L/1000)µm	(1.5+2L/1000)µm	(1.5+4L/1000)µm	(1.5+2L/1000)µm	(1.5+4L/1000)µm	(1.5+2L/1000)µm
		E2XY	(2.0+4L/1000)µm	(1.4+3L/1000)µm	(2.0+4L/1000)µm	(1.4+3L/1000)µm	(2.0+4L/1000)µm	(1.4+3L/1000)µm
	(Displacement Sensor) ^{2*3}	E1Z	(1.5+4L/1000)µm	(1.5+2L/1000)µm	(1.5+4L/1000)µm	(1.5+2L/1000)µm	(1.5+4L/1000)µm	(1.5+2L/1000)µm
		(ISO10360-7:2011)	E _{L,MPE}	3+5.5L/1000 ⁴ 3+6.0L/1000 ⁵	2.5+4L/1000 ⁴ 2.5+4.5L/1000 ⁵	3+5.5L/1000 ⁴ 3+6.0L/1000 ⁵	2.5+4L/1000 ⁴ 2.5+4.5L/1000 ⁵	3+5.5L/1000 ⁴ 3+6.0L/1000 ⁵
	P _{F2D,MPE}	2.3µm	1.7µm	2.3µm	1.7µm	2.3µm	1.7µm	
Scale Resolution		0.1µm	0.02µm	0.1µm	0.02µm	0.1µm	0.02µm	
Max. Drive Speed	XYZ Axis	300 mm/s	200 mm/s	300 mm/s	200 mm/s	300 mm/s	200 mm/s	
Stage Glass Size		15.71" x 10.67" (399 x 271mm)		19.41" x 10.67" (493 x 551mm)		27.44" x 29.84" (697 x 758mm)		
Maximum Stage Loading		44 lbs. (20kg)		88 lbs. (40kg)		110 lbs. (50kg)		
Dimensions of Main Unit		37.44" x 33.82" x 41.06" (951 x 859 x 1043mm)		55.39" x 40.43" x 54.37" (1407 x 1027 x 1381mm)		78.15" x 51.54" x 61.81" (1985 x 1309 x 1570mm)		
Mass of Main Unit (Including Machine Stand)		794 lbs. (360kg)		1276 lbs. (579kg)		3197 lbs. (1450kg)		

Name		Quick Vision ACCEL			
Model No.		QVH ACCEL808	QVH ACCEL 1010	QVH ACCEL 1212	QVH ACCEL 1517
Measuring Range (XxYxZ)	Vision	31.50x31.50x5.91" (800x800x150mm)	39.37x39.37x5.91" (1000x1000x150mm)	49.21x49.21x3.94" (1250x1250x100mm)	59.06x68.90x3.94" (1500x1750x100mm)
	Non-contact Displacement Sensor	TYPE1	26.77x31.50x5.91" (680x800x150mm)	34.65x39.37x5.91" (880x1000x150mm)	44.49x49.21x3.94" (1130x1250x100mm)
Measuring Accuracy	(Vision) ^{2*3}	E1X, E1Y	(1.5+3L/1000)µm		(2.2+3L/1000)µm
		E1Z	(1.5+4L/1000)µm		(2.5+5L/1000)µm
		E2XY	(2.5+4L/1000)µm		(3.5+4L/1000)µm
(Displacement Sensor) ^{2*3}	E1Z	(2.5+4L/1000)µm		(3.5+5L/1000)µm	
	Scale Resolution	0.1µm			
Max. Drive Speed	XY Axis	400 mm/s		300 mm/s	
	Z Axis	150 mm/s		150 mm/s	
Stage Glass Size		34.76" x 37.72" (883x958mm)	46.69" x 46.69" (1186x1186mm)	56.69" x 56.69" (1440x1440mm)	67.48" x 77.48" (1714x1968mm)
Maximum Stage Loading		22 lbs. (10kg)		66 lbs. (30kg)	
Dimensions of Main Unit		58.07" x 73.23" x 62.13" (1475 x 1860 x 1578mm)	75.28" x 84.29" x 63.11" (1912 x 2141 x 1603mm)	85.28" x 93.31" x 61.18" (2166 x 2370 x 1554mm)	96.06" x 114.09" x 61.18" (2440 x 2898 x 1554mm)
Mass of Main Unit		4519 lbs. (2050kg)	6504 lbs. (2950kg)	7937 lbs. (3600kg)	9921 lbs. (4500kg)

*1 TYPE 4 is not supported by QVH STREAM

*2 L = arbitrary measuring length (mm)

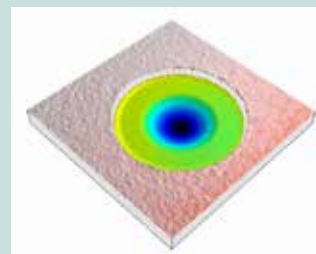
*3 Inspected by Mitutoyo standard

*4 Accuracy for 20 ± 2°C

*5 Accuracy from 18 to 23°C

FEATURES: Hybrid Type 4

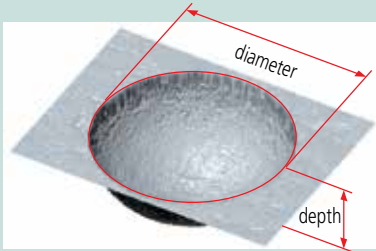
- Enables detection of high inclination angles for both mirror and diffused surfaces.
- The automatic lighting adjustment function allows for high-accuracy measurements.
- Thickness measurement of thin and transparent objects such as film.



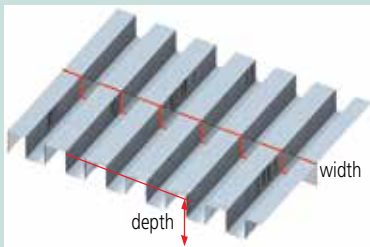
3-dimensional topographical result, data of plastic package by MCubeMAP

Common Specifications	QV Apex	QV Hyper	QV Accel	QV Stream
CCD camera		Black & White		Black & White; Progressive Scanning
Magnification Change System		Programmable Power Turret (1x, 2x, 6x)		
Guide Method		Linear Motion Hard Bearing		
Illumination (Catalog Page Number Reference)	M-5	M-7	M-12	M-6

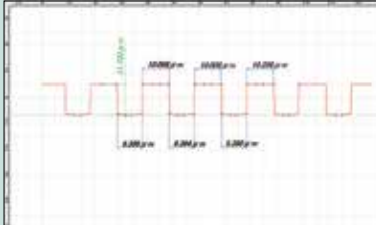
* Specification of QVH1 ACCEL



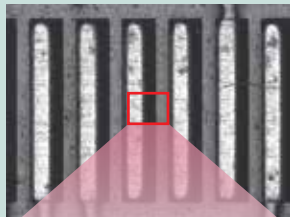
Application view of nano hole



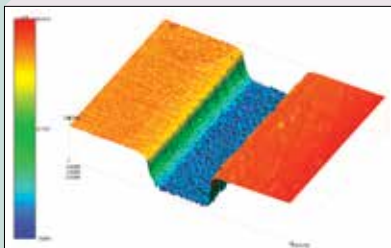
Application view of surface trace



QV - FORMPAK 2D analysis



Region of interest evaluation

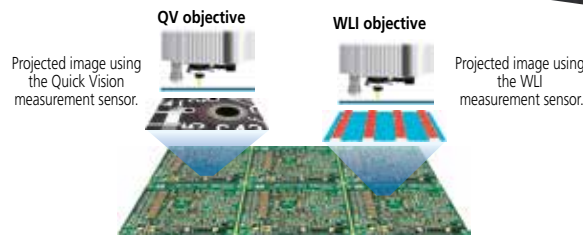


3-dimensional topographical result, data of micro-circuit

Quick Vision WLI

SERIES 363 — CNC Video Measuring System with White Light Interferometry

- QV WLI can measure coordinates and dimensions and assess micro-3D forms without contact.
- High-accuracy, dual-head vision measuring system equipped with a white light interferometer.
- The white light interferometer uses a high aspect ratio to accurately measure shapes.
- The standard vision measuring function can continuously perform coordinate, dimension and 3D shape measuring.
- Large work stage accurately handles over-sized work pieces such as a PCB.



SPECIFICATIONS

Name	QV Hyper WLI 302	QV Hyper WLI 404	QV Hyper WLI 606
Model No.	QV Hyper WLI 302 (ISO10360-7)	QV Hyper WLI 404 (ISO10360-7)	QV Hyper WLI 606 (ISO10360-7)
Measuring Range (XxYxZ)	Vision Measuring Area	11.81" x 7.87" x 7.48" (300x200x190mm)	15.75" x 15.75" x 9.45" (400x400x240mm)
	WLI Measuring Area*1	8.46" x 7.87" x 7.48" (215x200x190mm)	12.40" x 15.75" x 9.44" (315x400x240mm)
WLI Optical Head Unit			
Field of View (HxV)	5X lens: approx. 0.64x0.48mm / 10X lens: approx. 0.32x0.24mm / 25X lens: approx. 0.13x0.10mm		
Illumination	Co-axial Light	Halogen	
Repeatability	2σ ≤ .08μm		
Z-axis Scanning Range*2	170μm		
Vision Optical Head Unit			
Magnification Change System	Programmable Power Turret (1X-2X-6X)		
Image Detection Method	B&W CCD camera		
Illumination	Co-axial Light	White LED	
	Transmitted Light	White LED	
	Programmable Ring Light	White LED	
Measuring Accuracy	E1X, E1Y	(0.8+2L/1000)μm	
	E1Z	(1.5+2L/1000)μm	
	E2XY	(1.4+3L/1000)μm	
	E _{U,MPE} (ISO10360-7:2011)	2.5+4L/1000	
	P _{F2D,MPE} (ISO10360-7:2011)	1.7μm	
Main Unit			
Resolution	0.01μm		
Max. Stage Loading	33 lbs. (15kg)	55 lbs. (25kg)	77 lbs. (35kg)
Guidance System	Linear Motion Hard Bearing		
Dimensions (WxDxH)	33.82" x 37.40" x 63.23" (859x950x1606mm)	40.43" x 55.39" x 70.11" (1027x1407x1781mm)	51.54" x 78.15" x 70.55" (1309x1985x1792mm)
Mass (Vibration Isolator Stand Included)	Approx. 1080 lbs. (490kg)	Approx. 2557 lbs. (1160kg)	Approx. 2275 lbs. (1031kg)

*1: WLI head is moveable. Multiple fields of view can be stitched together.

*2: In standard mode. Applicable to max. 200μm by modifying scan pitch.

ULTRA QV

SERIES 363 — Ultra-high Accuracy CNC Vision Measuring System

FEATURES

- Minimizes straightness errors through the use of a precision air-bearing linear guide system.
- Utilizes a 0.01µm resolution glass scale manufactured at an ultra-precision facility located 11 meters underground.
- In order to minimize error caused by temperature fluctuations, the linear encoder scale is made of special crystallized glass with an expansion coefficient that is almost zero.
- Optimizes the mechanical structure of the main unit in Finite Element Method analysis.
- Stabilizes the geometrical accuracy (i.e. straightness of each axis and perpendicularity) to lessen thermal effects.



SPECIFICATIONS

Model No.	QUICK VISION ULTRA 404 PRO	QUICK VISION ULTRA 404 PRO w/ TAF
	QUICK VISION ULTRA 404 PRO (ISO10360-7:2011)	QUICK VISION ULTRA 404 PRO w/ TAF (ISO10360-7:2011)
Range	X x Y x Z 16" x 16" x 8" (400x400x200mm)	
Magnification Change System	Programmable Power Turret (Selectable from Magnifications of 1X, 2X and 6X)	
Resolution / Scale Unit	0.01µm / Linear Encoder ⁴	
Resolution of Z-Scale Using TAF	-	0.25µm
High-sensitivity CCD Camera	B&W	
Illumination (PRL: Programmable Ring Light)	Surface	Halogen
	Contour	Halogen
	PRL	Halogen
Accuracy ^{*1} (20°C±0.2°C)	E1XY	(0.25+L/1000)µm
	E1Z (50mm Stroke) ^{*2}	(1.0+2L/1000)µm
	E1Z (Full Stroke)	(1.5+2L/1000)µm
	E2XY Plane	(0.5+2L/1000)µm
	E _{UMPE} (ISO10360-7:2011)	1.3+3L/1000, 1.3+3.5L/1000 ^{*5}
	P _{FZD,MPE} (ISO10360-7:2011)	1.0µm
Accuracy Assurance Environments ^{*3}	Temperature Range	20±0.2°C
	Temperature Variation	0.5°C/1H
	Temperature Gradient	1°C/m
Repeatability within the Visual Field	3σ=0.2µm	
Repeatability of Auto-focus	σ=0.4µm	
Stage Glass Size	19.4" x 21.7" (493x551mm)	
Max. Stage Loading	88lb (40kg)	
Dimensions (W x D x H)	46" x 68" x 75.2" (1172x1735x1910mm)	
Mass	4464 lb (2025kg)	
Used Air Pressure	0.4MPa ^{*6}	
Supplied Air Flow Rate	150L/min ^{*7}	

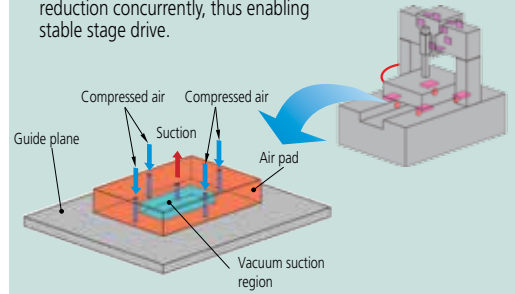
*1: Accuracy when measured at the center of the video screen and in the middle of measuring stroke on a plane using the 5X objective and 1X tube lens
 *2: Specified only for factory shipping inspection.
 *3: Accuracy assurance environments in the case where no temperature compensation is performed.

Those in the case where temperature compensation is performed are as follows.
 - Accuracy-assured temperature range: 20±2°C
 - Temperature variation: 0.5°C/H
 - Temperature gradient: 1°C/m
 *4: Thermal expansion coefficient: (0±0.02)X10⁻⁶/K

*5: Accuracy 1.3+3L/1000 for 20 ± 2°C, Accuracy 1.3+3.50L/1000 from 18 to 23°C
 *6: An air source is required to maintain the original air pressure between 0.5 and 0.9MPa.
 *7: Indicates the flow rate under normal conditions.

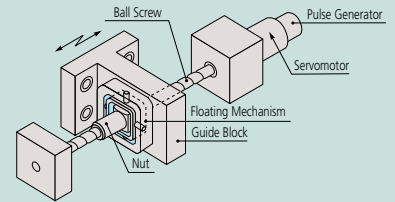
Self-Suction Air Pad

If a normal air pad is used for the Y axis, it is necessary to increase the mass of the work stage to obtain appropriate rigidity. ULTRA QV (Quick Vision) employs a special air pad called a self-suction type that floats the air pad using compressed air and also generates an absorption power with a vacuum zone provided under negative pressure at the center of the pad. This achieves greater Y-axis rigidity and stage weight reduction concurrently, thus enabling stable stage drive.



Ball Screw Floating Mechanism

ULTRA QV employs high-reliability ball screws in the floating mechanism. This floating mechanism will minimize the error due to axial fluctuation that adversely affects kinetic performance, such as straightness, and improves the driving speed.

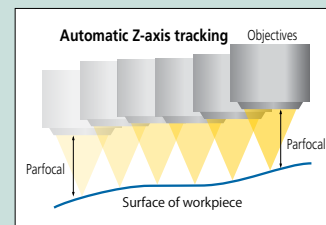


Ultra-high accuracy crystallized glass scale with virtually zero thermal expansion

The ULTRA Quick Vision is equipped with a crystallized glass scale having a resolution of 0.01µm and linear expansion coefficient of ±0.02x10⁻⁶/K. Virtually zero thermal expansion means the ULTRA Quick Vision can minimize accuracy fluctuation resulting from thermal changes.

Tracking Auto Focus (TAF)

The TAF feature focuses continuously, adjusting to changes in the height of the object being measured. Automatic tracking of surface waves and warpage (in the Z axis) improves measurement throughput. The feature also cuts out the hassle of focusing during manual measurement and reduces the burden for the operator.



UMAP Vision System TYPE2

SERIES 364 — Micro-form Measuring System

FEATURES

- **Ultrasonic micro probe, UMAP**

The ultrasonic micro probe (UMAP) has the ability to sense the amplitude variability in a micro area, and the optional contact points (15 to 300 μ m diameter) provide high-accuracy measurements to meet a variety of specifications.

- **High-accuracy contact and non-contact measurement capabilities in one system**

This unit includes the UMAP and the non-contact type vision head. Until now, it was difficult to measure minute areas, but it is now possible to do both contact and non-contact measurement on a single platform.

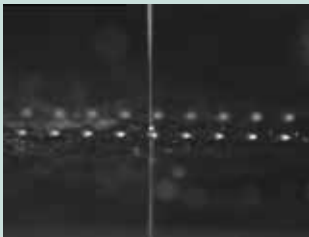


HYPER UMAP Vision System 302 TYPE2



ULTRA UMAP Vision System 404 TYPE2

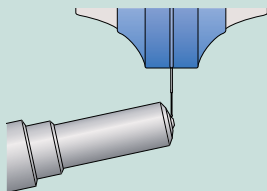
Application examples



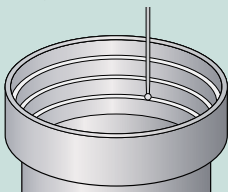
Contour measurement of a $\phi 0.125$ hole



Measuring form of micro gear teeth



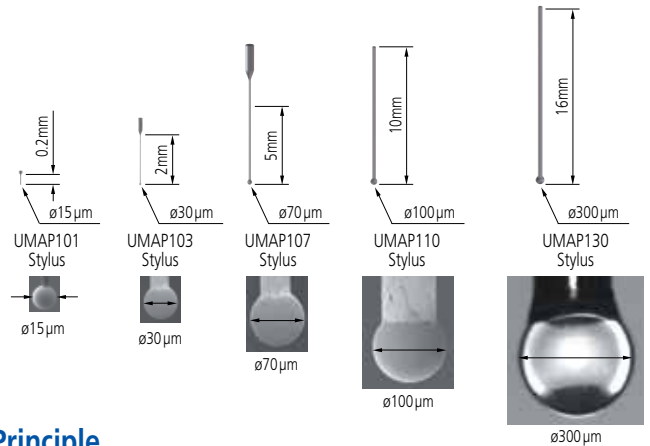
Measurement of a fuel injection nozzle hole's shape



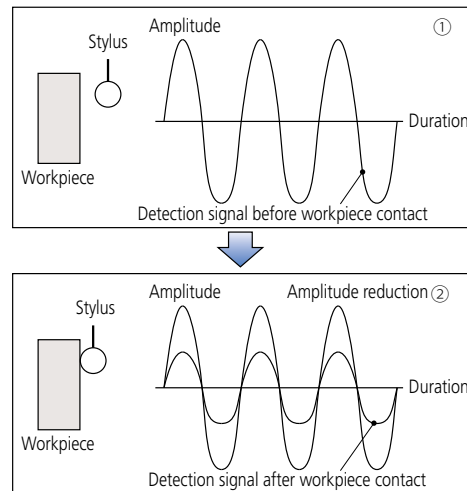
Measurement of a lens barrel's shape



Micro probe, UMAP



Detection of Surface Principle



- ① In this drawing, the stylus is vibrating with a micro amplitude. When it does not come into contact with the workpiece, the vibration state is maintained.
- ② As the stylus comes into contact with the workpiece, the vibration amplitude decreases as the contact increases. When the decreasing amplitude falls below a certain level, a touch-trigger signal is generated.

SPECIFICATIONS

		TYPE2	
		Hyper UMAP302	ULTRA UMAP404
Measuring range (common to vision and UMAP)	X-axis x Y-axis	7.28 x 7.87" (185x200mm)	11.22 x 15.75" (285x400mm)
	Z-axis	6.89" (175mm): UMAP101/103 7.07" (180mm): UMAP107/110 7.28" (185mm): UMAP130	
Measuring accuracy (Vision)	E_{1X}, E_{1Y}	(0.8+2L/1000) μ m	(0.25+L/1000) μ m
	E_{1Z}	(1.5+2L/1000) μ m	
Repeatability	UMAP 101/103/107	$\sigma = 0.1 \mu$ m	$\sigma = 0.08 \mu$ m
	UMAP 110/130	$\sigma = 0.15 \mu$ m	$\sigma = 0.12 \mu$ m

QV ACCEL

SERIES 363 — Large-format CNC Vision Measuring System

FEATURES

Moving-bridge type structure

Designed with primary focus on measurement efficiency, the machine drives the X and Y axes at 400mm/s (QV ACCEL808, ACCEL1010).

The moving-bridge type structure eliminates the need for a moving stage. This facilitates a more simplified design of the workpiece fixture, resulting in a significant reduction in the man-hours required for fixture fabrication and inspection.



QV ACCEL808PRO



QV ACCEL1212PRO

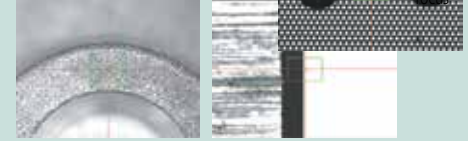
SPECIFICATIONS

Model No.		QV ACCEL808PRO	QV ACCEL1010PRO	QV ACCEL1212PRO	QV ACCEL1517PRO
Range	X-axis	32" / 800mm	40" / 1000mm	50" / 1250mm	60" / 1500mm
	Y-axis	32" / 800mm	40" / 1000mm	50" / 1250mm	70" / 1750mm
	Z-axis	6" / 150mm	6" / 150mm	4" / 100mm	4" / 100mm
Resolution		0.1µm			
Resolution of Z Scale using TAF		0.3µm			
High-sensitivity CCD camera		B&W			
Accuracy*	E1xy	(1.5+3L/1000)µm		(2.2+3L/1000)µm	
	E1z	(1.5+4L/1000)µm		(2.5+5L/1000)µm	
	E2xy	(2.5+4L/1000)µm		(3.5+4L/1000)µm	
Max. Drive Speed	X/Y-axis	400mm/s		300mm/s	
	Z-axis	150mm/s		150mm/s	
Illumination (PRL: Programmable Ring Light)	Surface	LED, white			
	Contour	LED, white			
	PRL	LED, white (4 divisions)			
Magnification Change System		Programmable Power Turret (1X, 2x, 6x)			
Stage Glass Size		34.8" x 37.7" 883 x 958mm	46.7" x 46.7" 1186 x 1186mm	56.7" x 56.7" 1440 x 1440mm	67.5" x 77.5" 1714 x 1968mm
Dimensions (W x D x H)		58 x 67.5 x 62" 1475x1716x1578mm	75.3 x 82 x 63" 1912x2086x1603mm	85.3 x 92 x 61" 2166x2340 x1554mm	96 x 113 x 61" 2440 x 2868 x 1554mm
Max Stage Loading		22 lbs / 10kg	66.1 lbs / 30kg	66.1 lbs / 30kg	66.1 lbs / 30kg
Mass		5666 lbs / 2570kg	6504 lbs / 2950kg	7937 lbs / 3600kg	9921 lbs / 4500kg

* The measuring accuracy is defined at the following conditions, Programmable power turret: 1X, Objective lens: 2.5X (HR or SL), L = Dimension between two arbitrary points (mm)

Image Multi-AutoFocus

The optimal focus can be selected for each surface texture and measured feature, providing high reproducibility and reliable edge detection.

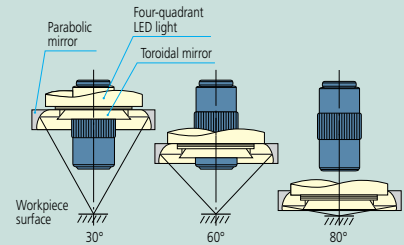


Surface focus

Edge focus

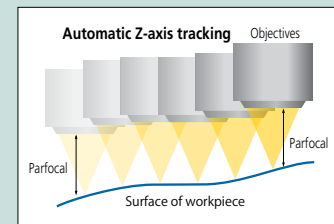
Programmable Ring Light (PRL)

Fine control of obliquity and direction provides illumination optimal for measurement. Obliquity can be arbitrarily set in the range from 30° to 80°. This type of illumination is effective for enhancing the edge of inclined surfaces or very small steps. Illumination can be controlled independently in every direction, back and forth, right and left. Measurement with edge enhancement is possible by forming a shadow with lighting from only one direction.



Tracking Auto Focus (TAF)

The TAF feature focuses continuously, adjusting to changes in the height of the object being measured. Automatic tracking of surface waves and warpage (in the Z axis) improves measurement throughput. The feature also removes the hassle of focusing during manual measurement.



Tracking Auto Focus (TAF)

AF principle	Objective Coaxial Autofocusing (Knife-edge method)				
Suitable Objectives	QV-HR1x	QV-SL1x	QV-HR2.5x	QV-SL2.5x	QV-5x
Tracking Range*2	6.3mm (±3.15mm)	6.3mm (±3.15mm)	1mm (±0.5 mm)	1mm (±0.5 mm)	0.25mm (±0.125mm)
Spot Diameter*3	5.2µm	8.0µm	2.1µm	3.1µm	1.5µm
Laser Source	Semiconductor laser (peak wavelength: 690nm)				
Laser Power	0.9mW				
Laser Safety	Class 2 (JIS C6802:2011, EN/IEC 60825-1:2007)				

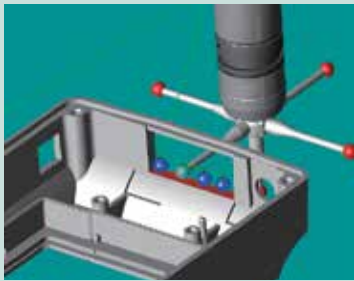
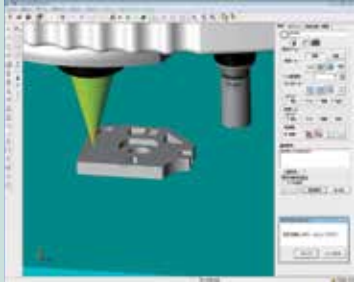
*2 Varies according to workpiece surface texture and reflectance.

*3 Design values.

Quick Vision with Touch-Trigger Probe

QV3DCAD-Online

QV3DCAD-Online uses 3D CAD models to easily create QVPAK part programs. QV measurements can be performed by specifying an element in the CAD data. This improves program creation efficiency more than using a joystick to perform teaching.



The interference check function can be used to prevent problems caused by the probe or objective lens colliding with the workpiece.

Non-contact and contact measurement with one machine

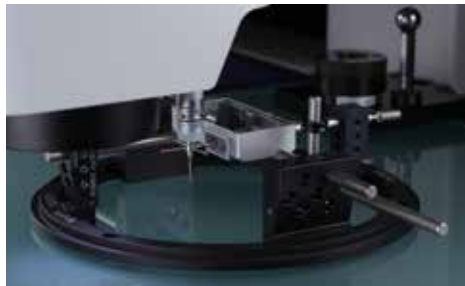
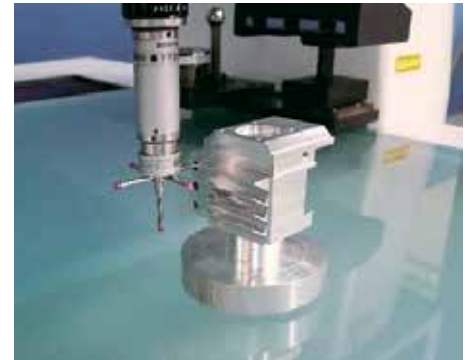
QV touch probe allows both vision measurement and touch-probe measurement.

3D workpiece measurement

Measures three-dimensional workpieces such as molded products, resin-molded products, machined products and more.

Module change rack available

Easily change between vision and touch-probe measurement with a module change rack.



QV ACTIVE with optional Opti-fix clamping system

Supported CAD Formats

Format	Supported version
SAT	Up to version 25
IGES*	Up to version 5.3
STEP*	AP203 and AP214 (Geometry only)
Parasolid*	Version 10.0 to V26.0.151
SolidWorks*	SolidWorks 98 to 2006
Unigraphics*	V11 to V18 of Unigraphics and NX1 to NX9

*optional

Specifications with Touch-Probe Option

		QV TP Active 202	QV TP Active 404	QV TP Apex302 Hyper QV TP302	QV TP Apex404 Hyper QV TP404	QV TP Apex606 Hyper QV TP606
Measuring Range* ¹ (X×Y×Z)	Vision	250×200×150mm	400×400×200mm	300×200×200mm	400×400×250mm	600×650×250mm
	Touch Probe	131×200×150mm [†]	284×400×200mm	234×200×200mm	334×400×250mm	534×650×250mm
Measuring accuracy* ² (Touch Probe)	E _{1X} , E _{1Y} , E _{1Z}	(2.4+3L/1000)μm	(2.4 + 3L/1000)μm	QV TP Apex: (1.8+3L/1000)μm Hyper QV TP: (1.7+3L/1000)μm		

		QV TP ACCEL 808	QV TP ACCEL 1010	QV TP ACCEL 1212	QV TP ACCEL 1517
Measuring Range* ¹ (X×Y×Z)	Vision	800×800×150mm	1000×1000×150mm	1250×1250×100mm	1500×1750×100mm
	Touch Probe	734×800×150mm	934×1000×150mm	1184×1250×100mm	1434×1750×100mm
Measuring Accuracy* ² (Touch probe)	E _{1X} , E _{1Y} , E _{1Z}	(1.8+3L/1000)μm	(3+4L/1000)μm	(6+7L/1000)μm	

*1: When a module change rack, a master ball and a calibration ring are mounted, the measurement ranges are smaller than those in the table. Other specifications are the same as those of QV ELF, QV Apex, Hyper QV, and QV ACCEL. Please contact our sales office for more details.

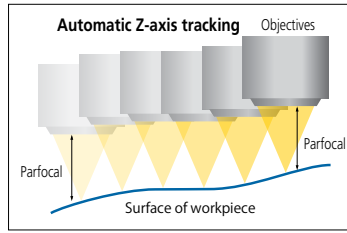
*2: Inspected by Mitutoyo standard. L = length between two arbitrary points (mm)

[†] : With calibration ring removed.

Accessories for Quick Vision

Tracking Auto Focus (TAF)

The TAF feature focuses continuously, adjusting to changes in the height of the object being measured. Automatic tracking of surface waves and warpage (in the Z axis) improves measurement throughput. The feature eliminates the hassle of focusing during manual measurement.



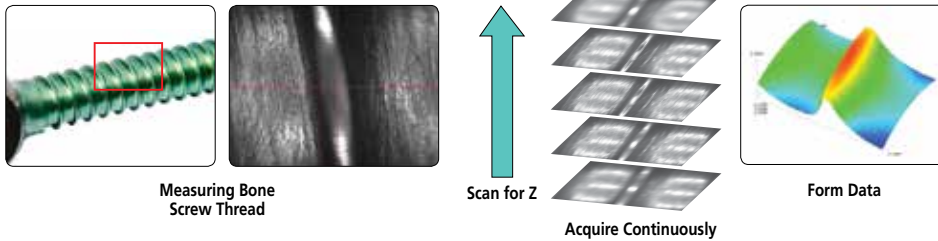
Tracking Auto Focus (TAF)

AF principle	Objective Coaxial Autofocusing (Knife-edge Method)				
Suitable Objectives	QV-HR1x	QV-SL1x	QV-HR2.5x	QV-SL2.5x	QV-5x
Tracking Range*2	6.3mm (±3.15mm)	6.3mm (±3.15mm)	1mm (±0.5 mm)	1mm (±0.5 mm)	0.25mm (±0.125mm)
Spot Diameter*3	5.2µm	8.0µm	2.1µm	3.1µm	1.5µm
Laser Source	Semiconductor laser (peak wavelength: 690nm)				
Laser Power	0.9mW				
Laser Safety	Class 2 (JIS C6802:2011, EN/IEC 60825-1:2007)				

*2 Varies according to workpiece surface texture and reflectance.
*3 Design values.

PFF (Points from Focus)

Mitutoyo-developed optical data collection method that stitches images together with high-resolution Z axis data.



Calibration Glass Chart

No. 02AKN020 †

A calibration chart is used to compensate for the pixel size of the CCD chip, autofocus accuracy and the optical axis offset at each magnification of the variable magnification unit (PPT).



Compensation Chart

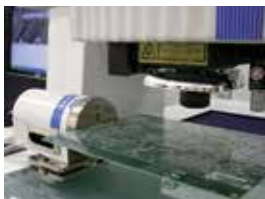
No. 02AKU400*

A compensation chart is used to decrease optical distortion and errors caused by difference of the pattern and texture on the workpiece surface.



QV-Index Head*

Automatic multi-plane measurement is possible with the optional index table.



Max. workpiece diameter	5.51" / 140mm
Max. workpiece mass	4.41 lbs / 2kg
Min. rotation angle	0.1°
Positioning accuracy	±0.5°
Max. rotation speed	10rpm

Capable of Supporting ISO10360-7 Guaranteed Accuracy

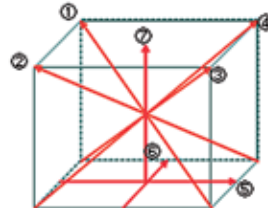
Some models in the Quick Vision Series support the ISO10360-7 guaranteed accuracy specifications.

Contact Mitutoyo for details on applicable models.

Guaranteed accuracies

- Length measurement error $E_{L^*/MPE}$
- Probing error $P_{F2D^*/MPE}$

Length measurement error E



Objectives



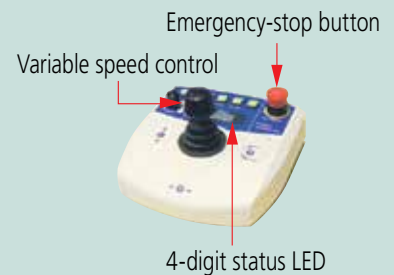
Objective mag.	Turret lens mag.	Monitor mag.	Field of View
0.5X	1X	16X	12.54 x 9.40
	2X	32X	6.27 x 4.70
	6X	96X	2.09 x 1.56
1X	1X	32X	6.27 x 4.70
	2X	64X	3.13 x 2.35
	6X	192X	1.04 x 0.78
2.5X	1X	80X	2.50 x 1.88
	2X	160X	1.25 x 0.94
	6X	480X	0.41 x 0.31
5X	1X	160X	1.25 x 0.94
	2X	320X	0.62 x 0.47
	6X	960X	0.20 x 0.15
10X	1X	320X	0.62 x 0.47
	2X	640X	0.31 x 0.23
	6X	1920X	0.10 x 0.07
25X	1X	800X	0.25 x 0.18
	2X	1600X	0.12 x 0.09
	6X	4800X	0.04 x 0.03

Objective †

Objective	Order No.	Working Distance
QV-SL0.5X	02AKT199	30.5mm
QV-HR1X	02AKT250	40.6mm
QV-SL1X	02ALA150	52.5mm
QV-HR2.5X	02AKT300	40.6mm
QV-SL2.5X	02ALA170	60mm
QV-5X	02ALA420	33.5mm
QV-10XHR	02AKT650	20mm
QV-25X	02ALG020	13mm

The monitor magnification and field of view values are for the PRO machine.
QV-10X, QV-25X: Depending on a workpiece of illumination may be insufficient at a turret lens magnification of 2X and 6X.
QV-25X: The PRL illumination is restricted in its usable position.

Multi-Function Control Box



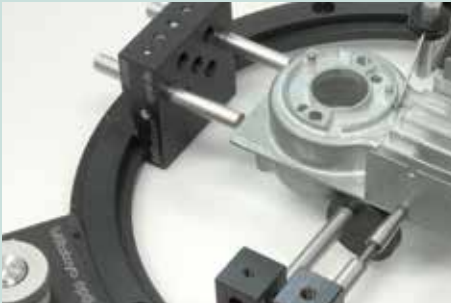
OPTI-FIX Kits

Modular Clamping System for Vision Measuring Systems

The modular opti-fix clamping system has been developed specifically for optical coordinate measuring systems.

Opti-fix guarantees safe part fixturing during measurement. This functional configuration also makes multiple part measurements considerably easier.

In order to reduce errant reflections of lighting systems and ambient light effects to a minimum, all important construction elements are anodized in flat-black or matte finish.

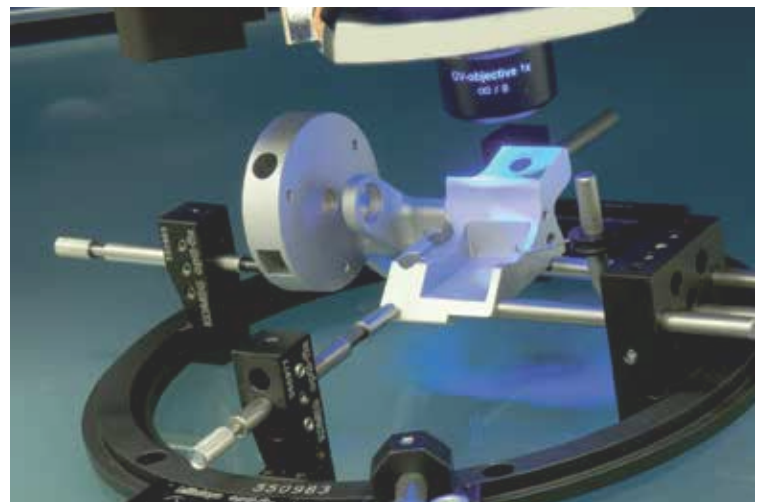
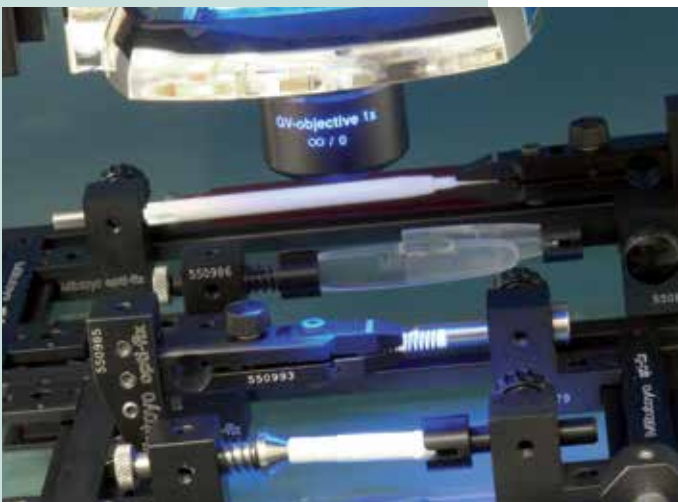
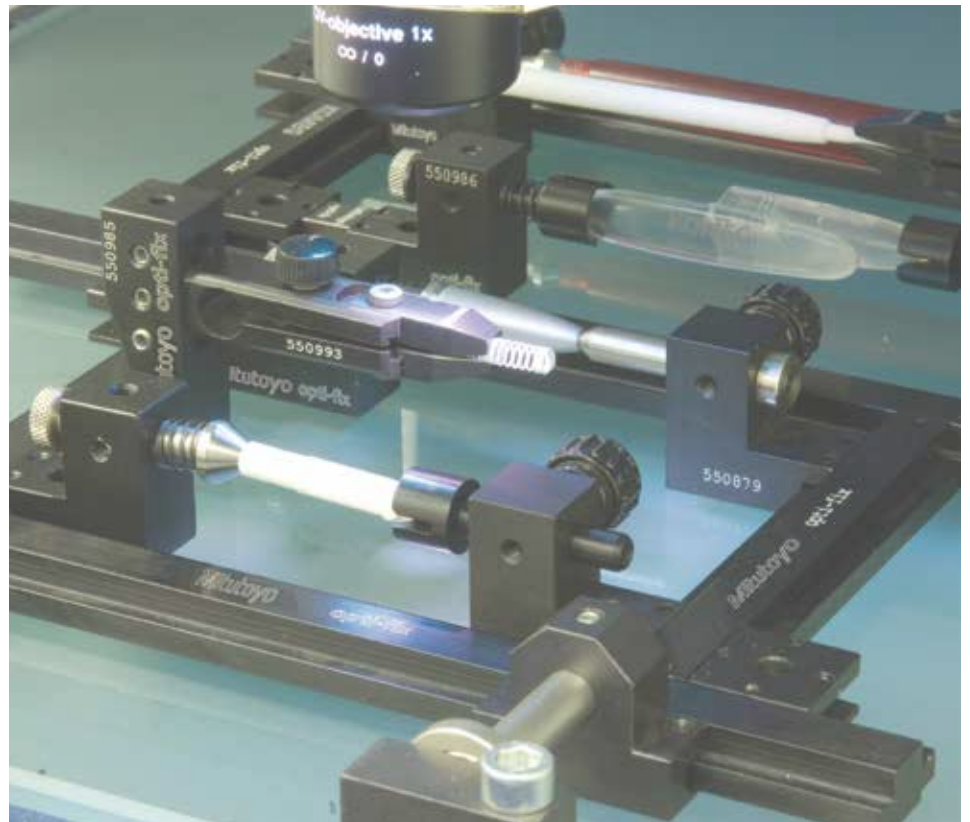


For mounting workpieces on the glass stage, different fixturing methods are available.

In the case of measuring methods using reflected, as well as transmitted light, for measurement of cubic, rotationally symmetrical and flat workpieces, the use of Opti-fix is a practical solution.

Furthermore, the spring clips and centering pins are integrated into the system to allow for tactile measuring. Opti-fix offers a large number of configurations for part fixturing, from clamping tweezers for miniature parts to a precision vice for large parts.

Fastening brackets, vacuum plates or magnetic holders for mounting the clamping system on the measuring machine, can be ordered separately.



OPTI-FIX Kits

Opti-Set Start



K551056

For construction of a simple rail system with a length of 250 mm and for fixturing parts with simple part geometry. 16 parts.

Opti-Set Basic



K551057

For construction of a basic frame with the dimensions of 200 mm x 100 mm and for fixturing parts with simple part geometry. 26 parts.

Opti-Set Rotation



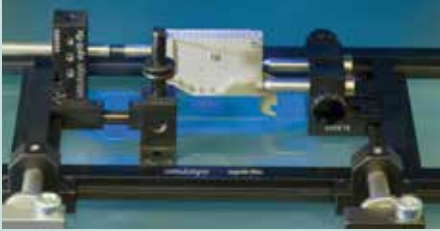
K551058

For construction of a basic frame with the dimensions of 250 mm x 200 mm and for fixturing parts that are rotationally symmetric with and without center holes. 23 parts.



OPTI-FIX Kits

Opti-Set Advanced



K551059

For construction of a basic frame with the dimensions of 400 mm x 250 mm and for fixturing parts with slightly more complex part geometry. 51 parts.

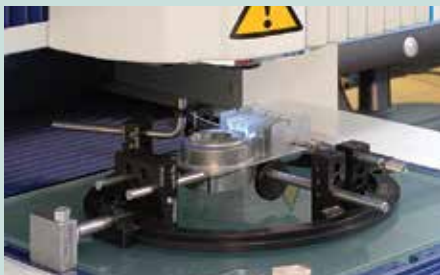
Opti-Set Professional



K551060

For construction of a basic frame with the dimensions of 400 mm x 250 mm and for fixturing parts with complex part geometry. The fixturing of parts with a rotational part geometry is also available. 115 parts.

Opti-Set Round



K550298

With locating and clamping elements, included adaptor plates for adaptation to the basic frame of the rail system. 18 parts.

Quick Guide to Precision Measuring Instruments



Vision Measuring Machines

■ Vision Measurement

Vision measuring machines provide the following processing capabilities.

■ Edge detection

Detecting/measuring edges in the XY plane



■ Auto focusing

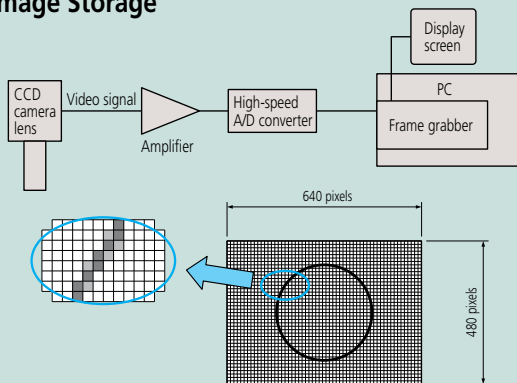
Focusing and Z measurement



■ Pattern recognition

Alignment, positioning, and checking the presence of a feature

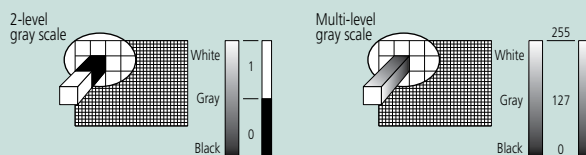
■ Image Storage



An image is comprised of a regular array of pixels, similar to the process that produces a printed image picture on fine plotting paper with each square solid-filled.

■ Gray Scale

A PC stores an image after internally converting it to numeric values. A numeric value is assigned to each pixel of an image. Image quality varies depending on how many levels of gray scale are defined by the numeric values. The PC provides two types of gray scale: two-level and multi-level. The pixels in an image are usually displayed as the 256-level gray scale.



Pixels in an image brighter than a given level are displayed as white and all other pixels are displayed as black.

Each pixel is displayed as one of 256 levels between black and white. This allows high-fidelity images to be displayed.

■ Difference in Image Quality

Difference between 2-level and 256-level gray-scale images



Sample image displayed in 2-level gray scale

Sample image displayed in 256-level gray scale

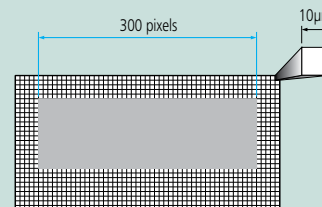
■ Variation in Image Depending on Threshold Level



These three pictures are the same image displayed as 2-level gray scale at different slice levels (threshold levels). In a 2-level gray-scale image, different images are provided as shown above due to a difference in slice level. Therefore, the 2-level gray scale is not used for high-precision vision measurement since numeric values will change depending on the threshold level that is set.

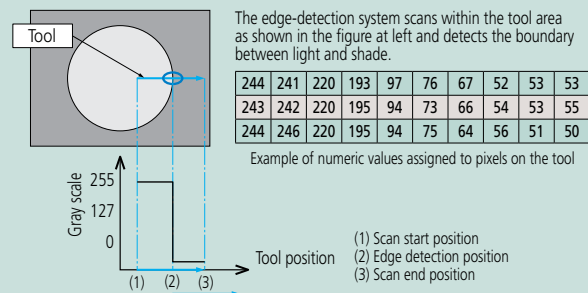
■ Dimensional Measurement

An image consists of pixels. If the number of pixels in a section to be measured is counted and multiplied by the size of a pixel, then the section can be converted to a numeric value in length. For example, assume that the total number of pixels in the lateral size of a square workpiece is 300 pixels as shown in the figure below. If a pixel size is $10\mu\text{m}$ under a specific imaging magnification, the total length of the workpiece is given by $10\mu\text{m} \times 300 \text{ pixels} = 3000\mu\text{m} = 3\text{mm}$.

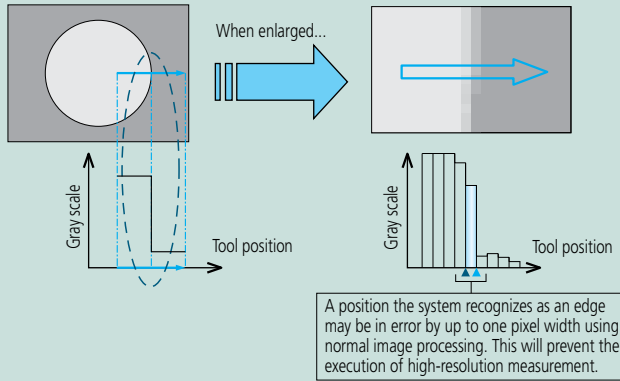


■ Edge Detection

How to detect a workpiece edge in an image is described using the following monochrome picture as an example. Edge detection is performed within a given domain. A symbol that visually defines this domain is referred to as a tool. Multiple tools are provided to suit various workpiece geometries or measurement data.

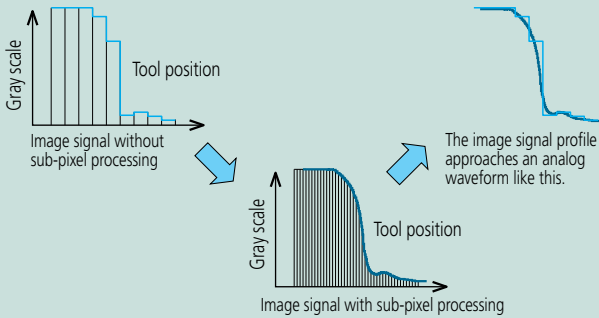


High-resolution Measurement



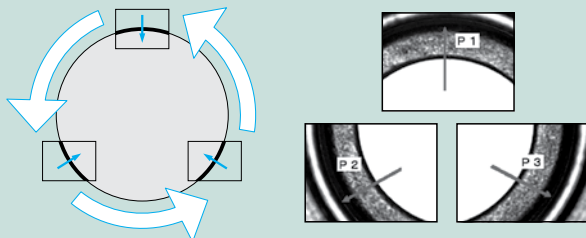
To increase the accuracy in edge detection, sub-pixel image processing is used.

An edge is detected by determining an interpolation curve from adjacent pixel data as shown below. As a result, it allows measurement with a resolution higher than 1 pixel.

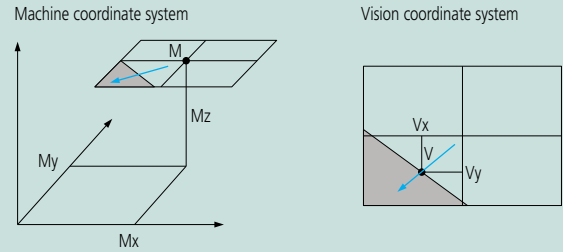


Measurement along Multiple Portions of an Image

Large features that cannot be contained on one screen have to be measured by precisely controlling the position of the CCD sensor and stage so as to locate each reference point within individual images. By this means, the system can measure even a large circle, as shown below, by detecting the edge while moving the stage across various parts of the periphery.



Composite Coordinates of a Point



Measuring machine stage position
 $M = (Mx, My, Mz)$

Detected edge position (from the center of vision)
 $V = (Vx, Vy)$

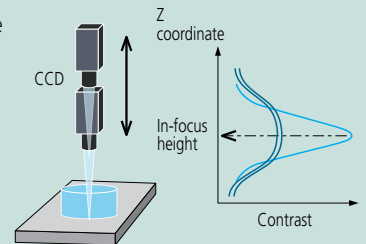
Actual coordinates are given by $X = (Mx + Vx)$, $Y = (My + Vy)$, and $Z = Mz$, respectively.

Since measurement is performed while individual measured positions are stored, the system can measure dimensions that cannot be included in one screen.

Principle of Auto Focusing

The system can perform XY-plane measurement, but cannot perform height measurement using only the CCD camera image. The system is commonly provided with the Auto Focus (AF) mechanism for height measurement. The following explains the AF mechanism that uses a common image, although some systems may use an AF laser.

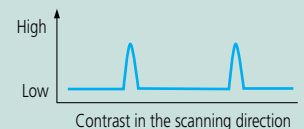
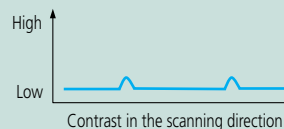
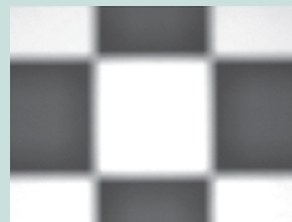
The AF system analyzes an image while moving the CCD in the Z axis. In the analysis of image contrast, an image in sharp focus will show a peak contrast and one out of focus will show a low contrast. Therefore, the height at which the image contrast peaks is the just-in-focus height.



Variation in Contrast Depending on the Focus Condition

Edge contrast is low due to out-of-focus edges.

Edge contrast is high due to sharp, in-focus edges.



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In the Spirit of Mitutoyo

To become a complete man, one must acquire Wisdom, Benevolence and Valor. With Wisdom only, one tends to be cold. Benevolence alone makes one weaker. With valor only, one may reach beyond his capabilities. When the three qualities are combined, however, one will become a complete man. Similarly, success in enterprise lies in the knowledge of Heaven, Earth and Man. Business will succeed only when these factors, "heavensent" chances, natural opportunities, and harmony of man are present. Without even one factor, success is remote. In Buddhism, Butsu (Buddha), Po (Doctrine) and So (Priest) are three principle treasures for its promotion of the teaching. In Christianity, God, Bible and Minister.

The word MITUTOYO signifies three abundances. "Mitsu" means three, while "Toyo" stands for a state of abundance. The name MITUTOYO was selected, with a sincere wish to see more complete men, to create a prosperous enterprise and to introduce righteous religion to all, along with the lasting wish for a peaceful world and fulfillment of meaningful life.



Mitutoyo America Corporation

965 Corporate Blvd.
Aurora, Illinois 60502
Phone: (630) 820-9666
Fax: (630) 978-3501
Email: info@mitutoyo.com
www.mitutoyo.com

For customer support call toll free:
1-888-MITUTOYO (1-888-648-8869)

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